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A facile synthesis of heteroatom-doped carbon framework anchored with TiO₂ nanoparticles for high performance lithium ion battery anodes

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Received: 1 February 2018 / Accepted: 30 May 2018 / Published online: 14 June 2018 © Springer Science+Business Media B.V., part of Springer Nature 2018

Abstract Titanium dioxide (TiO₂)-based materials have been well studied because of the high safety and excellent cycling performance when employed as anode materials for lithium ion batteries (LIBs), whereas, the relatively low theoretical capacity (only 335 mAh g^{-1}) and serious kinetic problems such as poor electrical conductivity (~ 10^{-13} S cm⁻¹) and low lithium diffusion coefficient (~ 10^{-9} to 10^{-13} cm² s⁻¹) hinder the development of the TiO2-based anode materials. To overcome these drawbacks, we present a facile strategy to synthesize N/S dual-doping carbon framework anchored with TiO₂ nanoparticles (NSC@TiO₂) as LIBs anode. Typically, TiO₂ nanoparticles are anchored into the porous graphene-based sheets with N, S dual doping feature, which is produced by carbonization and KOH activation process. The as-obtained NSC@TiO2 electrode exhibits a high specific capacity of 250 mAh g^{-1} with a coulombic efficiency of 99% after 500 cycles at 200 mA g^{-1} and excellent rate performance, indicating its promising as anode material for LIBs.

Keywords Lithium ion batteries \cdot N/S dual-doping \cdot Nanoparticles \cdot Anode materials \cdot Energy storage

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Introduction

Rechargeable lithium ion batteries (LIBs) are considerably interest owing to their relatively high energy density and environmental friendliness, compared with other energy storage devices for electric vehicles (EVs) (Tarascon and Armand 2001; Aricò et al. 2005; Larcher and Tarascon 2015). However, the current commercialized graphite anode with a low operating voltage versus Li/Li⁺, which results in the generation of lithium dendrite during the overcharge process, leading to serious safety problem (Zhou et al. 2016). Another safety problem comes from the thermal instability of solid electrolyte interphase (SEI) film generated on the surface of graphite at 0.8 V (Chen et al. 2013), which approaches to disintegrate at a low temperature (around 60 °C) and directly expose lithiated graphite to the nonaqueous electrolyte, causing a persistent thermopositive reaction (Wu et al. 2016). Thus, it cannot meet the demand for electronic devices with different functionalities such as hybrid electric vehicles, wearable electronics and other system (Yang et al. 2016). Taking this into consideration, titanium dioxide (TiO₂) has drawn particular interest owing to its high operating voltage (1.78 V vs. Li⁺/Li), which can prevent the generation of the SEI layer and lithium deposition on the anode (Armand and Tarascon 2008; Belharouak et al. 2007). Besides, TiO₂ is a zero-strain insertion material which means admirable reversibility, high safety, and stability during electrochemical processes. However, the development of a practical TiO2 material for commercialization is still limited due to its low theoretical capacity

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(336 mAh g⁻¹), poor electrical conductivity (~ 10^{-13} S cm⁻¹), and low lithium diffusion coefficient (~ 10^{-9} to 10^{-13} cm² s⁻¹) (Wagemaker et al. 2009; Kamata et al. 1999).

Over the years, extensive strategies have been devoted to handle the above problems. It is well known that interfacial design and the nanoscale regime interface can tune the electronic transport properties (Jannik and Maier 2004; Beaulieu et al. 2000); TiO_2 has been engineered into nanostructured materials such as nanowires, nanosheet, and nanorods. Compared with bulk materials, nanoscaled TiO₂ has an unique quantum size effect and surface effect, which can greatly increase the specific surface area for shortening the ion diffusion pathway (Shen et al. 2011; Zhao et al. 2011; Mi et al. 2011; Jung et al. 2011). However, due to the large surface free energy of nanoparticles, severe aggregation may take place during the charge-discharge process, weakening the favorable features of nanoscaled TiO₂ anodes. Therefore, it is still a great challenge to utilize TiO₂ nanostructures as anode in LIBs to settle the aggregation problem and the instinct low electronic conductivity (Chu et al. 2016). Due to the high conductivity of carbonaceous materials, substantial efforts have been made to construct various TiO₂/C nanostructures, in which carbon serves as framework to promote the electron transport ability and the aggregation of TiO₂ nanostructures is well addressed. For instance, Qiu and coworkers reported on TiO2 nanocrystals grown in situ on a graphene aerogel surface, the strong interaction between TiO₂ and graphene aerogel and the improved electrical conductivity results in a good capacity of 204 mAh g^{-1} at constant current densities of 0.1 Ag^{-1} (Qiu et al. 2014).

Although improved electrochemical properties of TiO₂/C nanocomposites have been demonstrated, the conductivity of carbon matrix is still insufficient because of the low pyrolysis temperature, which greatly influences the reactivity and electric transfer ability and hence, the lithium storage capacity. Doping carbon with other heteroatoms (N, S, P, and B) has been supposed to be a potential material for energy storage devices (Wang et al. 2014a, b, 2015a, b; Yu et al. 2015; Yun et al. 2014). Nitrogen-doping of carbon has been extensively studied that exhibits excellent performance due to the better electronic conductivity. However, nitrogen-doped carbon materials still face a bottleneck of low capacity (Ma et al. 2014). Dual-doped carbon can dramatically improve the electrical conductivity performance and the lithium storage performance due to the higher electronegativity and the structural defects (Wang et al. 2014a, b; Xing et al. 2015; Zhuang et al. 2015). Therefore, the rational design of TiO_2/C nanocomposites and the incorporation of heteroatoms in carbon matrix are both of great significant for obtaining high electrochemical property as anode in LIBs.

In this work, nano-TiO2 anchored on N/S dual-doped carbon framework (NSC@TiO2) was achieved via a facile method as high performance anode material for LIBs. N/S dual-doped carbon framework (NSC) was prepared by the carbonization of sucrose on graphene sheets with the addition of thiourea as N and S sources subsequent with KOH activation process. In situ hydrolysis of tetrabutyl titanate followed by calcination realized the anchoring of nano-TiO2 on the surface of NSC. The homogeneous immobilization of nano-TiO2 on NSC can enhance electronic conductivity and prevent the aggregation of graphene and TiO2 nanoparticles over repeated discharge/charge processes. The anchored nano-TiO2 with a diameter of 6-8 nm can facilitate the electron and ion transfer hence improves the electrochemical reactivity. Benefiting from the unique nanostructure, the NSC@TiO2composite exhibits a high reversible capacity of 250 mAh g^{-1} at 1 C after 500 cycles, and good rate capacity up to 142 mAh g^{-1} at 5 C when evaluated as anode or LIBs.

Experimental section

All the chemicals in this work were analytical reagents without further purification. All the solutions were prepared with deionized water.

Synthesis of GO

GO was synthesized according to the modified Hummers method (Hummers Jr and Offeman 1958). Briefly, 1 g of graphite powders, 1 g of NaNO₃, and 40 ml of concentrated H₂SO₄ were well mixed. After vigorous stirring at 0 °C for 1 h, 4 g of KMnO₄ was added gradually and the solution was left under stirring for 0.5 h. Then the mixture was transferred to 35 °C with stirring for 3 h. After that, 80 ml of deionized water was added, the temperature was up to 90 °C and maintained for 15 min. Then 5 ml of H₂O₂ was added, the product was centrifuged and washed by deionized water to obtain GO. Synthesis of N- and S-doped carbons (NSC)

Typically, thiourea (CN₂H₄S) was used as precursor to synthesize N, S co-doped carbon through a hydrothermal process. The graphene oxide suspension was obtained by ultrasonic of the obtained GO with deionized water for 1 h. 4.8 g of sucrose and 350 mg of thiourea were dissolved into 70 ml of GO suspension (3 mg ml^{-1}) , then sonicated for 1 h to get uniformly dispersed. Under vigorous stirring at room temperature for 4 h, the suspension was transferred into a Teflon-lined stainless steel autoclave (100 ml) and subsequently heated in a vacuum oven at 180 °C for 12 h under the static station. After being cooled down to the room temperature, the product was washed and filtered with DI water thoroughly and then dried at 60 °C for 12 h. The intermediate product and KOH with a ratio of 1:5 were mixed together and calcined at 800 °C for 1 h under argon atmosphere. The obtained dark powder was collected by washed to neutral and dried overnight.

Synthesis of the pure TiO₂

Typically, 3 ml of TBOT (tetrabutyl titanate) was added drop by drop into 10 ml of ethanol with vigorous stirring at 80 °C for 24 h in a water bath. The as-prepared powder was then heated at 500 °C with a heating rate of 5 °C min⁻¹ in Ar atmosphere to obtain pure TiO₂.

Synthesis of NSC@TiO2

Briefly, 0.2 g of the as-prepared NSC material was added into 500 ml of ethanol and sonicated for 1 h, then 4 ml of TBOT was added dropwise to hydrolyze to yield the precursor of TiO₂, 1 ml of glacial acetic acid was used to adjust the pH and control the hydrolysis to get homogenous product. Under vigorous stirring for 24 h at 60 °C, the mixture was washed with deionized water for three times, the obtained product was dried in an oven at 60 °C for 12 h. The powder was calcined at 500 °C for 1 h in Ar atmosphere to form the anatase titania, the sample was denoted as NSC@TiO₂.

Characterization

The SDTQ600 analyzer was applied to obtain thermogravimetric analysis (TGA) data in air at a heating rate of 5 °C min⁻¹ from room temperature to 800 °C. The crystalline phase was characterized by X-ray diffraction (XRD, Rigaku-TTRIII) with Cu K α radiation ranging from 20° to 85°. The Raman tests were recorded with a LabRAM Hr800 (HORIBA JOBIN YVON, Korea). Nitrogen adsorption-desorption isotherms were performed using Quantachrome Nova Win 2 equipment to measure the surface area. The morphologies and structures were conducted using scanning electron microscope (SEM, JSM-6360), transmission electron microscope (TEM, JEM-2100F) and high resolution transmission electron microscope (HRTEM, Titan G2 60-300, Holland). X-ray photoelectron spectroscope (XPS) measurements were carried out on an X-ray photoelectron spectrometer (K-Alpha 1063) with Al $K\alpha$ radiation to reveal the surface chemical species. The nitrogen adsorption and desorption isotherms were performed by using Quantachrome Nova Win 2 equipment.

Electrochemical measurement

The lithium storage experiments were carried out utilizing CR2025 coin-type cells. For the preparation of the working electrodes, active material (NSC, TiO_2 , or NSC@TiO_2), acetylene black and polyvinylidenefluoride (PVDF) in a mass ratio of 8:1:1 mixed in N-methyl-2-pyrrolidinone to obtain the slurry. The slurry was subsequently spread uniformly on a Cu foil and then dried at 60 °C for 12 h. The mass loading of active material is about $1.0 \sim 1.2 \text{ mg cm}^{-1}$ in the working electrodes. 1 M LiPF₆ in ethylene carbonate (EC)/diethyl carbonate (DEC)/dimethyl carbonate (DMC) with a volume ratio of 1:1:1 was used as electrolyte. Li foil was working as both the counter electrode and the reference electrode; the coin cells were assembled in a glove box filled with argon atmosphere. Cyclic voltammograms (CV) were conducted in the potential range from 0.01 to 3 V (Vs Li/Li⁺) at a scan rate of 0.2 mV s^{-1} on an electrochemical workstation (CHI660E). The electrode performance was carried out within a voltage range of 0.01~3.0 V (vs. Li/Li⁺) by the galvanostatic method using the LAND CCT-2001A battery test system. Electrochemical impedance spectral (EIS) data was performed by an electrochemical workstation Princeton Applied Research Versa MC 2000 at a frequency range from 100 kHz to 10 mHz.

Results and discussion

The morphologies of the as-prepared NSC and NSC@TiO₂ samples were confirmed with SEM and TEM. As shown in Fig. 1a, b, as-prepared NSC displayed a typical two-dimensional wrinkled sheet with a lateral size up to 3 μ m. The smooth surface of NSC demonstrated the homogeneous coating of thin carbon layer derived from sucrose on graphene sheets. After the anchoring of TiO₂ nanoparticles, the obtained NSC@TiO₂ composite exhibited the similar freestanding sheet-like structure (Fig. 1c). From the TEM images (Fig. 1d, e), it is apparent that TiO_2 nanoparticles with a diameter of 6-8 nm are decorated on the surface of NSC, of which the size of TiO₂ nanpoarticles are much smaller than of the pure anatase TiO₂ sythesized from hydrolysis (Fig. 1). The lattice fringes with a spacing of 0.355 nm is well-matched with the (101) plane of anatase TiO₂ (Fig. 1e), whereas no significant crystalline plane of carbon is found, suggesting its amorphous nature. The selected area electron diffraction (SAED) patterns were employed to confirm the presence of graphene and TiO₂ species. The corresponding SEM elemental mapping images of the NSC@TiO₂ are shown in Fig. 1f to further examine the existence of Ti, C, S, N, and O, indicating the homogeneous distribution of these elements in the NSC@TiO₂.

The XRD patterns are showed in Fig. 2a to present the crystallographic structure of the as-prepared TiO₂ from the hydrolysis and the sample NSC@TiO₂. The well-defined peaks located at 25.3°, 36.9°, 37.7°, 38.5°, 48.0°, 53.8°, 55.0°, 62.1°, 62.6°, 68.7°, 70.2°, 74.0°, and 75.0° are indexed to the (101), (103), (004), (112), (200), (105), (211), (213), (204), (116), (220), (107), and (215) lattice planes of the anatase phase, TiO_2 [amd (141) space group, JCPDS#65-5714]. The strong peak at 25.3° can be ascribed to the regular space arrangement of the anatase TiO2. The constant peak position for the NSC@TiO2 indicates that the phase structure of TiO2 has not been changed. A little peak at about 30.9° in the patterns of the NSC@TiO₂ could be assigned to the introduction of N/S functional groups. No significant peaks of carbon are observed even after the precursor was heated under Ar atmosphere. This result is consistent with the HRTEM observation. Thermo gravimetric analysis (TGA) was conducted to examine the carbon content in the NSC@TiO2. As is shown in Fig. 2, the moisture in the sample was removed when the temperature was below 150 °C, the weight loss was about 4%. And when it rose to 400 $^{\circ}$ C, the carbon in the sample began to combust in the air. The carbon content is calculated to be 15.1%.

Raman spectroscopy analysis was performed to detect the defects and imperfections of the asprepared samples (Fig. 2b). Two distinctive peaks can be observed at 1350 and 1580 cm⁻¹, corresponding to the D and G band, respectively. The G band is related to sp2 bonded ordered graphitic carbon, whereas the D band roots in the defects and the degree of the disorder in the grapheme and carbon-based materials. The relative intensity ratio of the ID/IG is generally estimated to evaluate the level of the graphitic structure disordering. The ID/IG of NSC (1.16) is higher than that of GO (0.857), demonstrating the presence of more structure defects which result from the doping of N and S into graphene sheet. Compared with NSC, the ID/IG ratio of NSC@TiO₂ (1.28) is slightly higher, indicating that the TiO₂ nanoparticles have been infiltrated and the calcination increases the size of the sp2 domains.

The XPS was employed to characterize the chemical states of elements in the NSC@TiO₂. The survey spectrum is shown in Fig. 2c, manifests the presence of C, O, N, S, and Ti elements in the sample. The relatively inconspicuous peaks of N and S are ascribed to the low contents in NSC@TiO₂. The N1s peak can be resolved into three peaks centered at 396.85 eV, 398.71 eV, and 401.67 eV (Fig. 2d), corresponding to Pyridinic N, Pyrrolic N, and Graphite N, respectively (Dong et al. 2013; Liu et al. 2013). The S2p spectra can be disintegrated into four peaks at 162.62 eV (sulfide), 167.80 eV (S-S/S-C bonds), 167.90 eV (S-O species), and 168.88 eV (sulfate species) (Fig. 2e) (Dong et al. 2013; Liang et al. 2012; Zhou et al. 2015). Figure 2f shows the spectrum of Ti2p, two peaks at 457.88 and 463.56 eV are assigned to Ti 2p3/2 and Ti 2p1/2, respectively (Wang et al. 2015a, b), confirming the formation of TiO_2 in the sample.

 N_2 absorption/desorption technique was employed to investigate the porosity of the NSC and NSC@TiO₂, as shown in Fig. 3a, c, the nitrogen sorption isotherms of the as-prepared NSC and NSC@TiO₂ both show type IV isotherm in BDDT (Brunauer, Deming, Deming, and Teller) classification, indicating that the NSC and NSC@TiO₂ have the mesoporous structure. In addition, the hysteresis loop between the adsorption and desorption branches can be assigned as type H3 in the IUPAC **Fig. 1 a, b** SEM and TEM images of NSC. **c, d** SEM and TEM images of NSC@TiO₂. **e** HRTEM images of NSC@TiO₂. Inset to **e** is the SAED pattern of NSC@TiO₂ **f** the SEM elemental mapping images of NSC@TiO₂



(International Union of Pure and Applied Chemistry) classification, suggesting that the slit-shaped pores are formed. The BET surface area and the pore size calculated based on the BJH desorption curve of NSC were 225 m² g⁻¹ and 0.25 cm³g⁻¹, respectively. After the anchoring of TiO₂ nanoparticles, the specific surface area of NSC@TiO₂ decreased to 52.95 m² g⁻¹ with a total pore volume of 0.17 cm³ g⁻¹, demonstrating the occupation of TiO₂ quantum dots in the pore of the NSC.

CV was employed to investigate the electrochemical performance of the NSC@TiO₂ and TiO₂ at a scan rate of 0.2 mV s⁻¹ within a voltage range of 0.01-3 V vs. Li⁺/Li. A couple of cathodic/anodic peaks around 2.1/1.7 V can be observed in Fig. 4a, which were contributed to the lithium ion intercalation and deintercalation of the anatase TiO₂ (Wang and Lou 2012). Figure 3 shows the CV curves of

TiO₂. The peak around 0.6 V can be ascribed to the formation of SEI films. Disappearance of this peak in the subsequent scans suggests the existence of a stable SEI films. As can be seen, the cathodic/anodic peaks of TiO₂ are continually changing, which corresponds to the pore cycle performance of TiO₂. As Fig. 4b shows, the 1st, 2nd, and 200th charge/discharge curves of the NSC@TiO2 at a current density of 0.2A g^{-1} do have the plateaus around 1.7/2.1 V, corresponding to the insertion/extraction of lithium to anatase TiO₂, which was in good accordance with the CV curves. After 200 cycles, the plateaus still can be seen, representing a well partial reversibility of the reaction. The initial discharge and charge capacity are about 681 and 412 mAh g^{-1} , demonstrating a coulombic efficiency (CE) of 60.4%. The low CE is mainly caused by the irreversible capacity loss and the formation of SEI films. The NSC@TiO₂ electrode **Fig. 2** a XRD pattern of NSC@TiO₂ and TiO₂. b Raman spectrum of GO, NSC, and NSC@TiO₂ c XPS spectrum of the NSC@TiO₂ d–f the corresponding high-resolution N 1s, S 2p, and Ti 2p



exhibits discharge capacity of 439 mAh g^{-1} after 200 cycles, indicating the outstanding cycling performance of NSC@TiO₂ electrode. The poor reversible capacity of the pure anatase TiO₂ is because of the kinetic problems and the low lithium embedding content.

Figure 4c shows the cycling behavior of NSC, NSC@TiO₂, and the anatase TiO₂ electrodes under a current density of 200 mA g⁻¹. For comparison, the performance of the NSC electrode and the pure anatase TiO₂ electrode were tested in the same electrochemical condition, the NSC electrode and the anatase TiO₂ electrode show a CE of 68.8%, and 65% in the first cycle, respectively. The anatase TiO₂ electrode have the lowest capacity (350.6 mAh g⁻¹ in the first cycle) among the three electrodes and behave badly (116 mAh g⁻¹ after 200 cycles) in the long cycle test because of the poor electrical conductivity and the low Li⁺ diffusion coefficient. The capacity of the first cycle of NSC is 1045.9 mAh g⁻¹, and decreases to 159 mAh g⁻¹ after 200 cycles. The NSC@TiO₂

composite electrode delivered a discharge capacity of 681 mAh g^{-1} at the first cycle, nevertheless the capacity decreased in the following cycles. This is a common phenomenon for graphene-based material ascribing to the inevitable formation of SEI films and the irreversible reaction of Li⁺ insertion (Ren et al. 2014). After the first 10 cycles, the discharge capacity of NSC @ TiO₂ maintained 250 mAh g^{-1} with a CE of about 99%. And after 450 cycles, the NSC@TiO₂ still remained 248 mAh g^{-1} . The superior cyclic performances are well consistent with the structural stability of TiO₂ and the improved electrical conductivity of doped carbon. The relatively high capacity of the NSC@TiO2 may come from the synergistic effect of the specific capacity which contributed from the NSC and enhanced surface electrochemistry, heteroatoms doping results in the modification of the structure. Additionally, the mesoporous carbon can promote the electronic conductivity too.

The rate capacities of NSC, NSC@TiO2, and TiO2 electrodes were tested at increased current rates of



Fig. 3 The nitrogen adsorption-desorption isotherms and corresponding pore size distribution curves of NSC (a, b) and NSC@TiO₂ (c, d)

100, 200, 500, and 1000 mA g^{-1} to further confirm the improved electrochemical performance. As Fig. 4d shows, the NSC and TiO₂ electrodes reduced rapidly after 10 cycles at the current rate of 100 mA g^{-1} . The capacities of TiO₂ are 248, 186, 132, and 98 mAh g^{-1} at 0.1, 0.2, 0.5, and 1 Ag^{-1} , respectively, while the NSC electrode delivers 706, 528, 307, and 128 mAh g^{-1} at each current density. Moreover, the two electrodes cannot resume the capacity when the current density restore back, the TiO₂ electrode remained 124 mAh g⁻¹ and the NSC electrode maintained 386 mAh g^{-1} . The NSC@TiO₂ electrode behaved the best rate capability compared with the other materials as indicated, the NSC@TiO₂ composite electrode exhibits 653, 441, 264, and 140 mAh g^{-1} . Particularly, when the current density returned to 100 mA g^{-1} , the NSC@TiO₂ reverted the reversible capacity of 550 mAh g^{-1} , indicating that the homogeneous distributed TiO_2 nanoparticles and the highly conductive NSC substrate strengthens the Li⁺ diffusion coefficient, reduce the expansion of volume during the Li⁺ insertion and do necessarily benefit the excellent rate capability.

EIS was employed to investigate the electrochemical kinetics of the electrodes, the Nyquist plots were conducted at the circuit voltage (3 V vs. Li/Li⁺) in the frequency range of 0.01 Hz–100 kHz of the initial discharge. As is shown in Fig. 5, both the anatase TiO₂ electrode and NSC@TiO₂ electrode present a semicircle in the medium to high frequency and a spike in the low frequency region. The semicircle in the moderate frequency region corresponds to the charge transfer resistance, the diameter of the semicircle of the NSC@TiO₂ electrode show a lower value than that of the anatase TiO₂ electrode, demonstrating the lower Li⁺ diffusion resistance.



Fig. 4 a CV curves of the NSC@TiO₂ at a scan rate of 0.2 mV s^{-1} for the 1st, 2nd, and 200th cycles. **b** Charge and discharge profiles of NSC@TiO₂ at a current density of 200 mA g⁻¹. **c** Comparative

Conclusion

In summary, we developed the utilization of N/S dualdoped carbon as framework for the homogeneous



Fig. 5 Nyquist plots of the NSC@TiO₂ and TiO₂



cycle performance of different samples at a current density of 200 mA g^{-1} . **d** Rate performance of the three samples

anchoring of TiO₂ nanoparticles. Typically, TiO₂ nanoparticles are anchored into the porous graphenebased sheets with N, S dual doping feature, which is produced by carbonization and KOH activation process. The NSC@TiO₂ electrode presents outstanding behavior with a high initial discharge capacity of 681 mAh g^{-1} and maintained 220 mAh g⁻¹ after 200 cycles. The excellent cycling performance and superior rate capacity may correspond to the effect of the N/S heteroatoms doping of carbon matrix and the well-defined structure. These results suggest that NSC@TiO₂ is promising to be applied as anode material for LIBs. This work provides an instructive method to enhance the performance of the lowconductive materials in lithium ion batteries.

Funding information This study was funded by the National Nature Science Foundation of China (Grant no. 51204209).

Compliance with ethical standards

Conflict of interest The authors declare that they have no conflict of interest.

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