## **COMPREHENSIVE REVIEW**



# **MgCl<sub>2</sub> and its applications in organic chemistry and biochemistry: a review**

**Toktam Shiebani Daloee1 · Farahnaz K. Behbahani[1](http://orcid.org/0000-0003-0255-6988)**

Received: 18 December 2018 / Accepted: 27 March 2019 / Published online: 12 April 2019 © Springer Nature Switzerland AG 2019

# **Abstract**

 $MgCl<sub>2</sub>$  has been reported to be a versatile reagent especially as a Lewis acid catalyst in a variety of organic transformations including the preparation of heterocyclic compounds, the protection of functional groups and condensation reaction. Also the use of MgCl<sub>2</sub> in the preparation of metallic magnesium and the application of magnesium chloride in biochemistry such as anesthetic for cephalopods, the separation of serum high-density lipoprotein, effect of  $MgCl<sub>2</sub>$  on rabbit bronchial smooth muscle, antimicrobial properties of magnesium chloride and effect of MgCl<sub>2</sub> on the quality of life for patients with fibromyalgia have been reported. Therefore, in this article the use of  $MgCl<sub>2</sub>$  in organic chemistry and biochemistry is reviewed.

## **Graphical abstract**

MgCl<sub>2</sub> has been reported to be a versatile reagent especially as a Lewis acid catalyst in a variety of organic transformations including the preparation of heterocyclic compounds, the protection of functional groups and condensation reaction. Also the use of MgCl<sub>2</sub> in the preparation of metallic magnesium and the application of magnesium chloride in biochemistry such as anesthetic for cephalopods, the separation of serum high-density lipoprotein, effect of MgCl<sub>2</sub> on rabbit bronchial smooth muscle, antimicrobial properties of magnesium chloride and effect of MgCl<sub>2</sub> on the quality of life for patients with fibromyalgia have been reported. Therefore, in this article the use of  $MgCl<sub>2</sub>$  in organic chemistry and biochemistry is reviewed.



**Keywords**  $MgCl<sub>2</sub> \cdot Synthesis \cdot Acylation \cdot Heterocyclic$ 

 $\boxtimes$  Farahnaz K. Behbahani Farahnazkargar@yahoo.com

# **Introduction**

Magnesium chloride,  $MgCl<sub>2</sub>$ , is an inorganic compound including one magnesium and two chloride ions. Magnesium chloride and its variety of hydrate forms,  $MgCl<sub>2</sub>(H<sub>2</sub>O)<sub>x</sub>$ , are dehydrated at higher temperatures [\[1](#page-11-0)]. Magnesium chloride salts are highly soluble in water and utilized in medicine as a source of magnesium ions, which are necessary for many

<sup>&</sup>lt;sup>1</sup> Department of Chemistry, Karaj Branch, Islamic Azad University, Karaj, Iran

$$
Mg(OH)_2(s) + 2HCl \longrightarrow MgCl_2(aq) + 2 H_2O(l)
$$

<span id="page-1-0"></span>**Scheme 1** Preparation of magnesium chloride from magnesium hydroxide

$$
NH_4MgCl_3. 6H_2O \longrightarrow MgCl_2 + NH_3 + HCl
$$

<span id="page-1-1"></span>**Scheme 2** Preparation of magnesium chloride from  $NH<sub>4</sub>MgCl<sub>3</sub>·6H<sub>2</sub>O$ 

cellular activities. Magnesium chloride has also been used as a cathartic and in alloys. Anhydrous  $MgCl<sub>2</sub>$  is the main source to magnesium metal, which is manufactured on a large scale. Hydrated  $MgCl<sub>2</sub>$  is the most compound available. Magnesium chloride is utilized for low-temperature deicing of highways, sidewalks and parking lots. When highways are treacherous owing to icy conditions, magnesium chloride helps to prevent the ice bond, allowing snow plows to clear the roads efficiently. Magnesium chloride is employed in nutraceutical and pharmaceutical preparations. It is also an additive in baby formula milk [\[2](#page-11-1)].

Also, anhydrous  $MgCl<sub>2</sub>$  is a low-power Lewis acid. Ziegler–Natta catalysts, used commercially to produce poly olefins, contain MgCl<sub>2</sub> as catalyst support [[3](#page-11-2)]. The use of MgCl<sub>2</sub> supports raises the activity of traditional catalysts and develops highly stereospecifc catalysts for the synthesis of polypropylene [\[4](#page-11-3)]. In this communications, herein we interest to review the synthesis and the use of  $MgCl<sub>2</sub>$  in organic chemistry and biochemistry.

# **The preparation of magnesium chloride,**  MgCl<sub>2</sub>

The hydrated magnesium chloride can be obtained from brine or seawater. In the Dow process,  $MgCl<sub>2</sub>$  is prepared from magnesium hydroxide using hydrochloric acid (Scheme [1\)](#page-1-0) [\[5\]](#page-12-0). It can also be manufactured from magnesium carbonate by a similar procedure.

Hydrated magnesium chloride can be dehydrated via some procedures by heating, and it is impossible to completely dehydrate magnesium chloride by heating in the air due to hydrolytic decomposition. The dehydration should be taken place in hydrochloric acid gas atmosphere accordingly. However, this procedure sufers from many problems, such as hydrochloric acid gas storage, corrosive nature and the use of plenty of hydrochloric acid gas. Many methods have been reported for the synthesis of anhydrous magnesium chloride such as using  $NH<sub>4</sub>MgCl<sub>3</sub>·6H<sub>2</sub>O$  (Scheme [2](#page-1-1)). In this route is reported that anhydrous magnesium chloride is manufactured from  $NH_4MgCl_3.6H_2O$  at 50-400 °C in 30 min in air atmosphere [[6\]](#page-12-1).

$$
TiO2 + C + 2Cl2 \longrightarrow TiCl4 + CO/CO2
$$

<span id="page-1-2"></span>**Scheme 3** Preparation of titanium chloride

$$
TiCl_4 + 2Mg \xrightarrow{\qquad} Ti + 2MgCl_2
$$

<span id="page-1-3"></span>**Scheme 4** Preparation of MgCl<sub>2</sub> in titanium sponge production

Another method for the preparation of magnesium chloride is the chlorination of the dolomite and obtaining of  $MgCl<sub>2</sub>$  in titanium sponge production. Osaka Titanium Technologies Co., Ltd (OTC) began manufacturing titanium sponge by the Kroll process in 1952. In this procedure, titanium ore and coke were fed into the chlorinator. Then, chlorine gas was blown into the chlorinator (Scheme [3](#page-1-2)).

Titanium ore was gotten rid of its oxygen and banded with the chlorine to give crude titanium tetrachloride. Then, the crude  $TiCl<sub>4</sub>$  was distilled to remove impurities. The highly purified  $TiCl<sub>4</sub>$  was furnished from ore that contained impurities. The purity standard of pure  $TiCl<sub>4</sub>$  is 5N (99.999%) grade; therefore, a large amount of impurities is removed in this process. Then molten magnesium is fed into the vessel, and subsequently, liquid titanium tetrachloride is fed into the vessel and a reduction reaction is caused to obtain titanium sponge and magnesium chloride as a by-product is precipitated to the bottom of the vessel due to its heavier density, and is periodically separated by pressurizing the vessel with argon gas [[7\]](#page-12-2) (Scheme [4](#page-1-3)).

# The use of MgCl<sub>2</sub> in organic chemistry

#### **The synthesis of heterocyclic compounds**

#### **The synthesis of 4‑chloro‑3‑hydroxy‑2‑pyrone**

Komiyama et al. [[8\]](#page-12-3) reported the preparation of 4-chloro-3-hydroxy-2-pyrones from the treatment of acetonideprotected 4,5-dihydroxy-2-chloroglycidic ester by magnesium chloride in very good yields (Scheme [5](#page-2-0)). The results revealed that the reaction was carried out by magnesium chloride as a catalyst. Furthermore, the reaction of 5-substituted glycidic esters **1b,c** with magnesium chloride also resulted in desired compounds **2b,c** in high yields.

The suggested mechanism in the synthesis of pyrone **2a** from glycidic ester **1a** is shown in Scheme [6](#page-2-1). Firstly, 2-chloroglycidic ester **1a** is transformed to 3-chloro-2-keto ester **4** in ring opening of oxirane reaction using magnesium chloride, and the subsequent substitution at the chloroglycidic esters **1a** is not a simple  $SN_2$  mechanism [\[9](#page-12-4)]. Nucleophilic addition of hydroxyl group to ester carbonyl carbon **5**

<span id="page-2-1"></span><span id="page-2-0"></span>

<span id="page-2-2"></span>**Scheme 7** Synthesis of 3,4-dihydropyrimidin-2(1H)-ones/thiones in



gives **6**. Lately, dehydration and tautomerization produced 4-chloro-3-hydroxy-2-pyrone **2a**.

## **The synthesis of 3,4‑dihydropyrimidin‑2(1H)‑ones and thiones**

Khaleghi et al. reported facile Biginelli reaction for the production of 3,4-dihydropyrimidin-2(1H)-ones and thiones, in the presence of alkaline earth metal chlorides such as  $MgCl<sub>2</sub>$ and acetic acid as a solvent in a homogeneous catalytic reaction. The simple separation of the product and the catalyst was the major advantages of this procedure (Scheme [7\)](#page-2-2) [\[10](#page-12-5)].

Heravi et al. also reported the synthesis of 3,4-dihydropyrimidin-2(1H)-ones and thiones by  $MgCl<sub>2</sub>6H<sub>2</sub>O$  as a catalyst in acetonitrile under reflux condition. Several aromatic and aliphatic aldehydes possessing electron donor and acceptor groups underwent the reaction to <span id="page-2-3"></span>provide dihydropyrimidinones/thiones in high yields. The experimental procedure was very practical and was applicable for the other functional groups such as methoxy, nitro, halide and olefins under the reaction conditions. The thiourea was also employed instead of urea with similar success to prepare the corresponding 3,4-dihydropyrimidin-2(1H)-thiones in high yield (Scheme [8\)](#page-2-3) [[11](#page-12-6)].

The suggested mechanism also revealed that the frst step of the reaction carried out between aldehyde **8** and urea **9** gave Schif's base on the α-olefnic carbon of the tautomer followed by carbonyl attack on imine carbon to obtain a six-membered heterocyclic compound, in which dehydration led to the target DHPMs **11** (Scheme [9](#page-3-0)).



<span id="page-3-0"></span>**Scheme 9** Suggested mechanism for the synthesis of 3,4-dihydropyrimidin-2(1H)-ones using  $MgCl<sub>2</sub>$ 

#### **The synthesis of 3‑carboxy‑4‑oxo‑1,8‑naphthyridines**

Chua et al. introduced the synthesis of 5-oxo-6-carboxy naphthyridines in 2008. Activated 3-nicotinic acids **14** readily were acylated by the magnesium anion of 2-(benzothiazol-2-yl) or 2-(benzimidazol-2-yl) acetates **13**. The desired product could next undergo cyclization spontaneously or under very mild conditions to result in the desired naphthyridine products **16**. Only near-stoichiometric ratios of reactants were required for this approach, and the products were separated in pure form after a trituration makes this an efficient process (Scheme  $10$ ) [[12\]](#page-12-7).

## **The synthesis of 5H‑spiro[benzo [[7,](#page-12-2) [8\]](#page-12-3) chromeno [2,3‑c]pyra zole‑7,3**′**‑indoline]‑2**′**,5,6(9H)‑triones**

Shen and co-workers presented one-pot synthesis of 5H-spiro[benzo [[7](#page-12-2), [8](#page-12-3)] chromeno[2,3-c]pyrazole-7,3′ indoline]-2′,5,6-(9H)-trione derivatives via a multicomponent reaction of hydrazine hydrate, β-keto esters, isatins and 2-hydroxynaphthalene-1,4-dione using  $MgCl<sub>2</sub>$  in ethanol. This reaction had the advantages of very good yields,



<span id="page-3-1"></span>**Scheme 10** Synthesis of 3-carboxy-4-oxo-1,8-naphthyridines

environmental-friendly solvent, easy work-up and short reaction time (Scheme [11](#page-3-2)) [[13\]](#page-12-8).

A probable mechanism for the synthesis of products **21** is shown in Scheme [12.](#page-4-0) Firstly, hydrazine is condensed with β-keto esters **20** to result in the intermediate **22**. Then, compound **19** is produced by the coordination of the isatin **17** with MgCl<sub>2</sub>. Furthermore, 2-hydroxynaphthalene-1,4-dione **18** attacks compound **19** to form unsaturated ketone **25** with the elimination of HCl,  $MgCl<sub>2</sub>$  and H<sub>2</sub>O. Next, Michael addition of intermediate **22** to unsaturated ketone **25** takes place to provide intermediate **26**, which underwent tautomeric proton shift and intramolecular elimination of H<sub>2</sub>O to result in the target product **21**.

#### **The synthesis of 2‑substituted‑1***H***‑benzimidazoles**

Also, a series of substituted benzimidazoles **29** were prepared by reaction between 1,2-phenylenediamine **27** and aryl, heteroaryl aldehydes **28** using catalytic amount of  $MgCl<sub>2</sub>·6H<sub>2</sub>O$ . This procedure had some advantages such as high yield, clean reaction profile, the use of green and environmental-friendly catalyst. The protocol was very simple,



<span id="page-3-2"></span>**Scheme 11** Synthesis of 5H-spiro[benzo [\[7](#page-12-2), [8](#page-12-3)] chromeno [2,3-c] pyrazole-7,3′-indoline]-2′,5,6(9H)-triones



<span id="page-4-0"></span>**Scheme 12** Plausible mechanism for the formation of products **21**

<span id="page-4-1"></span>

mild and applicable to aryl as well as hetero aryl aldehydes without significant difference (Scheme [13\)](#page-4-1) [[14\]](#page-12-9).

# **The synthesis of 2‑hydroxy‑3‑((5‑methyl‑3‑oxo‑2‑phe‑ nyl‑2,3‑dihydro‑1H‑pyrazol‑4‑yl) (phenyl) methyl) naphtha‑ lene‑1,4‑diones**

Fu et al. described  $[15]$  $[15]$  $[15]$  an efficient synthetic method for the preparation of 2-hydroxy-3-((5-methyl-3-oxo-2-phenyl-2,3-dihydro-1H-pyrazol-4-yl)(phenyl)methyl)naphthalene-1,4-diones **33** by a one-pot, four-component reaction of aromatic aldehydes **32,** 2-hydroxy-1,4-naphthoquinone **18** hydrazine derivatives **31** and ethyl acetoacetate **30** using  $MgCl<sub>2</sub>$  in ethylene glycol (EG). Easy work-up, short reaction time, very good yield and an environmental-friendly catalyst were the major advantages of this route (Scheme [14\)](#page-4-2).

In another study, the authors examined the reaction in diferent conditions for the synthesis of pyran derivatives **38, 40** and **42** (Scheme [13](#page-4-1)). Unfortunately, when the reaction was set up in diferent solvents at higher temperatures



<span id="page-4-2"></span>**Scheme 14** Synthesis of **33**

and longer reaction times, no pyran compounds **38**, **40** and **42** were obtained and instead formed compounds **37** in good yields. In control experiments, aryl aldehydes were replaced with isatin and acenaphthenequinone under the same reaction conditions. Interestingly, the pyran derivatives **40** and **42** were obtained in high yields (Scheme [13](#page-4-1)). This anomaly may be obtained from the more stability of compounds **37** in enol form and the hydrogen bond action. So far, these two kinds of reactions all obtained good yields when the EG/ MgCl<sub>2</sub> system was employed (Scheme [15](#page-5-0)).

The suggested mechanism for this four-component reaction is shown in Scheme [16](#page-6-0). Firstly, aryl hydrazine/hydrazine hydrate **31** was reacted with β-keto esters **30** to yield the pyrazolone ring **43**, which was then isomerized to intermediate 44. Additionally, MgCl<sub>2</sub> activated aldehyde 32 carbonyl group to attack of 2-hydroxy-1,4-naphthoquinone **18**. Nucleophilic attacking of 2-hydroxy-1,4-naphthoquinone **18** to activated MgCl<sub>2</sub>—aldehyde **32**—led to intermediate **45** with C–C bond formation and unsaturated Knoevenagel product 47 was formed with the elimination of MgCl<sub>2</sub> and H2O. Then, Michael addition of intermediate **44** to unsaturated Knoevenagel product 47 occurred to afford intermediate **48**, which underwent tautomeric proton shift to produce the target product **33.**

## **The synthesis of 1,4‑dihydropyridines**

Asseri et al. reported the preparation of 1,4-dihydropyridines (1,4-DHPs), **51** in the presence of alkaline earth metal chlorides. Typically, the MgCl<sub>2</sub> catalyzed the formation of  $1,4$ -DHPs in  $(69-87%)$  yields. The Mg<sup>2+</sup> was used as the Lewis acid catalyst in this reaction, and the proposed mechanism of the synthesis of 1,4-DHPs has been depicted in this manuscript. The advantages of serving MgCl<sub>2</sub> as a catalyst are including low cost, availability and simple separation, which has sparked considerable interest in the use of this catalyst in promoting organic reactions [\[16](#page-12-11)] (Scheme [17\)](#page-6-1).

## **The functionalization of organic molecules**

In 2009, Akselsen and Skattebøl reported a convenient method for the selective *ortho*-formylation of oxygenated phenols  $52$  in good yields (73–97%) using MgCl<sub>2</sub>, paraformaldehyde and triethylamine in refuxing tetrahydrofuran (THF) under an argon atmosphere for 1–4 h (Scheme [18\)](#page-6-2) [[17\]](#page-12-12).

Phenols were also converted to their magnesium salts with the  $MgCl<sub>2</sub>–Et<sub>3</sub>N$  base system and subsequently reacted with Eschenmoser's salt, affording *N,N*-dimethyl-substituted benzyl amines in high to excellent yields (Scheme [19\)](#page-6-3). In this method, a series of mono *N*-substituted benzyl amines **57** were produced in one-pot synthesis by *ortho*-formylation of phenols **54** to corresponding salicyl aldehydes **55**, which in turn reacted with amines to imines **56**. The imines were subsequently reduced to mono *N*-substituted benzyl amines **57** [[18](#page-12-13)].



<span id="page-5-0"></span>**Scheme 15** Synthesis of pyran derivatives **38**, **40** and **42**



<span id="page-6-0"></span>**Scheme 16** Suggested mechanism for the synthesis of compounds **33**



<span id="page-6-1"></span>**Scheme 17** MgCl<sub>2</sub> catalyzed the synthesis of 1,4-DHPs 51



<span id="page-6-2"></span>**Scheme 18** Akselsen and Skattebøl's approach for the *ortho*-formylation of oxygenated phenols



<span id="page-6-3"></span>**Scheme 19** Aminomethylation phenol using  $MgCl<sub>2</sub>-Et<sub>3</sub>N$  to obtain the Mannich product

In another study, an efficient procedure for the synthesis of tetrahydropyranylation of alcohols and phenols were also reported using MgCl<sub>2</sub> as a catalyst. In this research, a variety of alcohols **58** and phenols **60** were subjected to synthesize tetrahydropyranyl ethers **59** and **62** (Scheme [20\)](#page-7-0) [[19\]](#page-12-14).

 $MgCl<sub>2</sub>$  was also employed as a heterogeneous catalyst for the acylation of a variety of aryl amines, alcohols and



<span id="page-7-0"></span>**Scheme 20** Tetrahydropyranylation of alcohols and phenols using  $MgCl<sub>2</sub>$ 

\n
$$
\begin{array}{r}\n \text{RX} + \text{ } A_{c_2} \text{O} \xrightarrow{\text{MgCl}_2} 5\text{H}_2 \text{O} \left( 1 \text{ mol\%} \right) \\
\text{63} \\
\text{64} \\
\text{C} \\
\text{D} \\
\text{N} \\
\text{C} \\
\text{N} \\
\text{N} \\
\text{C} \\
\text{O} \\
\text{C} \\
\text{N} \\
\text{N} \\
\text{C} \\
\text{O} \\
\text{N} \\
\text{N} \\
\text{C} \\
\text{O} \\
\text{N} \\
\text{N} \\
\text{N} \\
\text{C} \\
\text{O} \\
\text{N} \\
\text{N} \\
\text{N} \\
\text{C} \\
\text{O} \\
\text{N} \\
\text{
$$

<span id="page-7-1"></span>**Scheme 21** Acylation of amines, alcohols and phenols using MgCl<sub>2</sub>

<span id="page-7-2"></span>**Scheme 22** Synthesis of α-fuoro β-keto esters using magnesium chloride–triethylamine

carboxylic acid chlorides in the presence of magnesium chloride–triethyl amine followed by deacylation of compound **67**. Some of the advantages of this procedure were high yields of the product and the mild reaction conditions (Scheme [22](#page-7-2)).

The isolation of α-fuoro-β-keto esters **68** from the reaction of 69 with  $NH_4Cl$  in the presence of  $MgCl_2$ -triethyl amine proved the mechanism shown in Scheme [23.](#page-7-3)

#### **Condensation reactions**

## **Aldol reaction of α‑dimethyl silyl esters with aldehydes, ketones and α‑enones**

In this method, the aldols **73** were synthesized using a catalytic amount of MgCl<sub>2</sub>,  $\alpha$ -dimethyl silyl esters ( $\alpha$ -DMSesters) **71** smoothly with aldehydes **72** at 30 °C in very good yields (Scheme [24](#page-7-4)) [[22](#page-12-17)].

Also, the aldol reaction with ketones was efectively accelerated using  $MgCl<sub>2</sub>$  (Scheme [25](#page-8-0)).

Also, an equimolar amount of LiCl or  $CaCl<sub>2</sub>$  induced the aldol reaction; however, the rate-accelerating ability



<span id="page-7-3"></span>**Scheme 23** Evidence mechanism for the synthesis of α-fuoro-β-keto esters using magnesium chloride–triethyl amine

Cl  $(E1O)_2 P \times R$ **COOEt** O O Mg Çl Cl OMgCl  $EtO<sub>c</sub>$ F RCO<sub>C</sub> O O **COOEt 69**  $(EtO)<sub>2</sub>P$ O O OEt F  $MqCl<sub>2</sub>$  $Et<sub>3</sub>N$ **66** RCOCl **70 67**

phenols **63** using acetic anhydride **64** under solvent-free conditions at ambient temperature. This procedure described  $MgCl<sub>2</sub>$ .5H<sub>2</sub>O as an efficient catalyst for the acylation of amines, alcohols and phenols. The others advantages of this protocol included inexpensive, availability of the catalyst, the use of catalytic amount of  $MgCl<sub>2</sub> (0.1 mol%),$  mild reaction conditions, short reaction time, high yields and solventfree condition (Scheme [21\)](#page-7-1) [[20\]](#page-12-15).

Kim et al. [\[21\]](#page-12-16) described a facile formation of  $\alpha$ -fluoro β-keto esters **68**, via diacylation reaction of diethyl (ethoxy carbonyl) fuoromethyl phosphonate **66** with aromatic



<span id="page-7-4"></span>**Scheme 24** Aldol reaction using α-DMS-esters

<span id="page-8-0"></span>





<span id="page-8-2"></span>**Scheme 27** Preparation of metallic magnesium from MgCl<sub>2</sub>

<span id="page-8-1"></span>**Scheme 26** Addition of α-DMS-esters **67a** to α-enones

was not high enough to realize a successful aldol reaction. In contrast,  $MgCl<sub>2</sub>$  was an effective promoter and accelerated addition of **71a** at the carbonyl carbon or β-carbon **82** to give β-hydroxy esters **83** (Scheme [26\)](#page-8-1).

# **The application of MgCl2**

Magnesium is used in making a number of alloys which are used in automobile industry, making of aircrafts and optical instruments. Magnesium powder mixed with potassium chlorate is used for fash bulbs in photography. It has also been used as deoxidizer for removing last traces of oxygen from copper, steel, etc. It is utilized in making Grignard reagents which are used for the synthesis of large number of organic compounds. Also, it is applied in the extraction of boron, silicon, etc. [[23\]](#page-12-18).

 $MgCl<sub>2</sub>$  is also employed for the dust control, soil stabilization and wind erosion mitigation. When magnesium chloride is applied to roads and bare soil areas, both positive and negative performance issues occur which are related to many application factors [[24\]](#page-12-19).

#### **The preparation of metallic magnesium**

Magnesium chloride is the major starting material to produce metallic magnesium. In a protocol, the magnesium is prepared by electrolysis [[25,](#page-12-20) [26\]](#page-12-21) that is applicable on a substantial scale (Scheme [27](#page-8-2)).

However, approximately 80% of the world demand for magnesium is currently supplied by China and nearly 95% of the primary magnesium output of China is produced using the Pidgeon process mainly due to low labor and energy costs and lax environmental act. In the Pidgeon process, magnesium metal is produced from calcined dolomite under vacuum at high temperatures using ferrosilicon as a reducing agent. In this process, the fnely crushed dolomite is fed into kilns where it is calcined and then pulverized in a mill prior to mixing with fnely ground ferrosilicon. After weighing and homogenizing, the calcined dolomite and ferrosilicon mixture is made into briquettes which are charged in a retort and placed in the reduction furnace. The reduction operation is a batch process releasing magnesium in vapor form, which is condensed in the cooled end of the retort outside furnace wall. After removal from the furnace, the magnesium "crown" is separated from the sleeves (Scheme [28](#page-9-0)) [\[27](#page-12-22)].

# **Ion hydration and associated defects in hydrogen bond network of water in the aqueous solutions**  of MgCl<sub>2</sub>

In this study, the ion effects, at medium to high concentrations, on dynamical properties of  $H_2O$  molecules were investigated via classical molecular dynamics simulations by using two well-known non-polarizable water models. Simulations showed that  $MgCl<sub>2</sub>$ -induced perturbations in the hydrogen bond network of water led to the formation of bulk-like domains with "defect sites" on boundaries of

$$
2(CaO.MgO)_{(s)}
$$
 +  $(xFe)Si_{(s)}$   $\longrightarrow$   $2Mg_{(s)}$  +  $2(CaO.SiO_{2})_{(s)}$  + Fe<sub>(s)</sub>

<span id="page-9-0"></span>**Scheme 28** Pidgeon process for the synthesis of magnesium metal

such domains;  $H_2O$  molecules at such defect sites have less number of hydrogen bonds than those in bulk water. Reorientational autocorrelation functions for dipole vectors of such defect water molecules were computed at various concentrations of ions compared with system of pure water. Earlier experimental and simulation studies depicted signifcant diferences in reorientational dynamics for  $H_2O$  molecules in the first hydration shell of many dissolved ions. The results of this investigation ofered that  $MgCl<sub>2</sub>$  concentration was effective on defect water molecules, which were beyond the ion shells of the frst hydration, and experience signifcant slowing of reorientation times. Also, the addition of cesium chloride to water does not perturb the hydrogen bond network of water even at higher concentrations. This diference in behavior between  $MgCl<sub>2</sub>$  and CsCl is consistent with the wellknown Hofmeister series [[28](#page-12-23)].

## The application of MgCl<sub>2</sub> in biochemistry

#### **Magnesium chloride as an esthetic for cephalopods**

In this study,  $MgCl<sub>2</sub>$  was as an anesthetic drug for a range of individual cephalopods of diferent sexes, ages and sizes and relative to five kind genera effectively at varying temperatures from 13 to 22 °C. The results shown that  $MgCl<sub>2</sub>$  must be rated an excellent "off the shelf" anesthetic for cephalopods. Some advantages of this method were cheap, stable, non-toxic, simple preparation of the solution and usable for worldwide, in the laboratory or on a research vessel, used routinely to narcotize and relax cephalopods prior to fxation. Lately, it appeared to act with minimal trauma to the animal, unlike urethane or ethanol [[29\]](#page-12-24).

# **The separation of serum high‑density lipoprotein (HDL) for cholesterol determination**

In this investigation, two procedures for the isolation of serum high-density lipoprotein were evaluated: the use of sodium phosphor tungstate and  $MgCl<sub>2</sub>$  to precipitate selectively and the use of sodium chloride solution under ultracentrifugation condition. Then cholesterol content of fractions resulted from each protocol was compared. Reference intervals for high-density lipoprotein cholesterol in subpopulations were also categorized by age and sex on the basis of data obtained from volunteer blood donors [[30](#page-12-25)].

#### The effect of MgCl<sub>2</sub> on rabbit bronchial smooth muscle

To investigate effect of magnesium ion on the relaxing of rabbit bronchial smooth muscle, a study was designed in vitro model using bronchial rings from New Zealand white rabbits stimulated to contract by electrical stimulation, histamine or bethanechol. In order to show merit, magnesium chloride in various concentrations such as 1, 6, 16, 36 and 86 mM was induced to each tissue bath and resting tension was measured. Electrical stimulation 100 V/100 ms, histamine 10 rnM or bethanechol 6.25 mM was added to wash tissues to induce contraction. Then magnesium chloride 5, 10 and 50 mM was added, and the response of bronchial smooth muscle was measured. The results shown that magnesium chloride 1, 6, 16, 36 and 86 mM decreased the mean  $\pm$  SEM resting tension of bronchial rings by  $40 \pm 16$ ,  $100 \pm 11$ ,  $110 \pm 10$ ,  $170 \pm 9$  and  $275 \pm 22$  mg, respectively. Electrical stimulation of 100 V/100 ms was raised the mean  $\pm$  SEM resting tension by 168 $\pm$  52 mg. Magnesium chloride 5, 15 and 50 mM added to the tissue bath decreased the response to 100 V/100 ms to  $65 \pm 27$ ,  $40 \pm 23$  and  $1 \pm 0$  rag, respectively. Histamine 10 mM increased mean  $\pm$  SEM resting tension by 490+/121 mg. Magnesium chloride 5, 15 and 50 mM decreased the histamine response by  $80 \pm 56$ ,  $250 \pm 74$  and  $475 \pm 131$  mg, respectively. Bethanechol 6.25 mM increased the mean  $\pm$  SEM resting tension by  $495 \pm 74$  mg. Magnesium chloride (5, 15, 50 mM) decreased bethanechol-induced tension by  $52 \pm 18$ ,  $184 \pm 26$  and  $506 \pm 64$  mg. Therefore, MgCl<sub>2</sub> produced dose-dependent relaxation of bronchial smooth muscle at rest, when stimulated by histamine, bethanechol or electrical impulse.  $CaCl<sub>2</sub>$ was unable to significantly reverse magnesium-induced relaxation. These data supported the hypothesis that magnesium relaxed smooth muscle and dilates bronchial rings [[31](#page-12-26)].

# **The comparison of the reaction of bone‑derived cells**  to enhanced MgCl<sub>2</sub>-salt concentrations

In this study, magnesium-based implants exhibited various advantages such as biodegradability and potential for enhanced in vivo bone preparation. To determine whether high local magnesium concentrations could be osteoconductive and excluded other environmental factors that occur during the degradation of magnesium implants,  $MgCl<sub>2</sub>$  was utilized as a model system. As cell lines were preferred targets in the studies of non-degradable implant materials, the authors performed a comparative study of three osteosarcoma-derived cell lines (MG63, SaoS2 and U2OS) with primary human osteoblasts. The correlation among cell count, viability, cell size and several  $MgCl<sub>2</sub>$  concentrations were utilized to study the infuence of magnesium on proliferation in vitro. Moreover, bone metabolism alterations during proliferation were investigated by analyzing the expression of genes involved in osteogenesis. It was revealed that for all cell types, the cell count decreased at concentrations above 10 mM  $MgCl<sub>2</sub>$ . However, detailed analysis showed that  $MgCl<sub>2</sub>$  had a relevant but very diverse influence on proliferation and bone metabolism, depending on the cell type. Only for primary cells was a clear stimulating efect yielded. Therefore, reliable results demonstrating the osteoconductivity of magnesium implants could only be achieved with primary osteoblasts [[32](#page-12-27)].

## **Multisite ion model in concentrated solutions of divalent cations: osmotic pressure calculations**

It is known that precise force feld parameters for ions are essential for meaningful simulation studies of proteins and nucleic acids. Currently accepted models of ions, especially for divalent ions, do not necessarily reproduce the right physiological behavior of  $Ca^{2+}$  and  $Mg^{2+}$  ions. Saxena and Sept [\[33\]](#page-12-28) reported known the multisite ion model, instead of treating the ions as an isolated sphere. The charge was divided into multiple sites with a partial charge. This model provided accurate inner shell coordination of the ion with biomolecules and predicted better free energies for proteins and nucleic acids. In another study, Saxena and García revealed and refned the multisite model to describe the behavior of divalent ions in concentrated  $MgCl<sub>2</sub>$  and CaCl<sub>2</sub> electrolyte solutions, eliminating the unusual ion–ion pairing and clustering of ions which occurred in the original model. The authors also calibrated and improved the parameters of the multisite model by matching the osmotic pressure of concentrated solutions of  $MgCl<sub>2</sub>$  to the experimental values and then use these parameters to test the behavior of  $CaCl<sub>2</sub>$ solutions. Also, the concentrated solutions  $Ca^{+2}$  and  $Mg^{+2}$ ions exhibited the experimentally observed behavior with correct osmotic pressure, the presence of solvent-separated ion pairs instead of intimate ion pairs and no aggregation of ions. The improved multisite model for  $Ca^{2+}$  and  $Mg^{2+}$  ions can also be employed in classical simulations of biomolecules at physiologically relevant salt concentrations [[34\]](#page-12-29).

## Antimicrobial properties of MgCl<sub>2</sub> at low pH in the presence **of anionic bases**

Magnesium is a necessary element for life and is found ubiquitously in all organisms. The various cations play important roles as enzymatic cofactors, as signaling molecules and in stabilizing cellular components. It is not surprising that magnesium salts in microbiological experiments are typically associated with positive efects. In 2014, Oyarzúa and coworkers investigated Listeria monocytogenes as a model organism, on the usefulness of magnesium (in the form of  $MgCl<sub>2</sub>$ ) as a stress enhancer. MgCl<sub>2</sub> did not affect bacterial viability at near-neutral pH. It was found to strongly compromise culture ability and redox activity when cell suspensions were exposed to the salt at acidic pH. The principle was confrmed with a number of gram-negative and gram-positive species. The magnesium salt dramatically increased the acidity to a level that was antimicrobial in the presence of anionic bases such as phosphate, lactate or acetate. The antimicrobial activity of  $MgCl<sub>2</sub>$  was much stronger than that of NaCl, KCl or CaCl<sub>2</sub>. No effect was observed with  $MgSO<sub>4</sub>$  or when cells were exposed to  $MgCl<sub>2</sub>$  in phosphate buffer with a pH $\geq$  5. Acid stress was reinforced by an additional, saltspecific effect of  $MgCl<sub>2</sub>$  on microbial viability that needed further examination. Apart from its implications for surface disinfection, this observation might support the commonly stated therapeutic properties of  $MgCl<sub>2</sub>$  for the treatment of skin diseases and could contribute to understanding why salt from the Dead Sea, where  $Mg^{2+}$  and Cl<sup>-1</sup> are the most abundant cation/anion, has healing properties in a microbio-logical context [[35\]](#page-12-30).

## The effects of MgCl<sub>2</sub> on in vitro cholinesterase and ATPase **poisoning by organophosphate**

Ajilore et al. studied the benefits of magnesium ion as  $MgCl<sub>2</sub>$ in organophosphorus poisoning targeting its ability to interact with substrates and membrane enzymes. Blood samples collected from the volunteered healthy adult by venipuncture into anticoagulant test tubes containing EDTA were isolated into plasma and red blood cell and divided into three groups including: normal, pesticide only (0.25–2.0 mom/L chlorpyrifos) and pesticide (0.25–2.0 mmol/L chlorpyrifos) +0.1 mol/L MgCl<sub>2</sub>. Acetylcholinesterase, Na<sup>+</sup>/K<sup>+</sup> ATPase and  $Ca<sup>2+</sup>$  ATPase activities were evaluated. The results showed that chlorpyrifos significantly  $(P < 0.5)$  reduced the levels of cholinesterase both in plasma and on red blood cells. Red blood cells  $Na^+/K^+$  ATPase and  $Ca^{2+}$  ATPase were also significantly  $(P < 0.5)$  reduced by chlorpyrifos, while MgCl<sub>2</sub> counteracted effects of chlorpyrifos with significant  $(P < 0.05)$  increase in the levels of cholinesterase,  $Na^{+}/K^{+}$  ATPase and  $Ca^{2+}$  ATPase. The authors resulted that  $MgCl<sub>2</sub>$  neutralized the effects of chlorpyrifos by increasing normal ATPase activities and inhibiting release of acetylcholine from the cell [[36\]](#page-12-31).

# The effects of transdermal MgCl<sub>2</sub> on the quality of life **for patients with fbromyalgia**

Fibromyalgia is a syndrome of chronic pain, fatigue, depression and sleep disturbances symptoms. Its main cause is unclear. Several studies have reported decreased intracellular magnesium levels in patients with fbromyalgia and have found a negative correlation between magnesium levels and fbromyalgia symptoms. Engen and co-workers gathered preliminary data on whether transdermal magnesium could improve the quality of life for women who had fbromyalgia. Forty female patients with the diagnosis of fbromyalgia were enrolled. Each participant was provided a spray bottle containing a transdermal magnesium chloride solution and asked to apply four sprays per limb twice daily for 4 weeks. This pilot study suggested that transdermal magnesium chloride applied on upper and lower limbs might be benefcial to patients with fbromyalgia [[37\]](#page-12-32).

# **The removal of dyestuf**

#### **Color removal from dye‑containing wastewater**

Magnesium salts have been reported to be an efficient alternative to conventional coagulants and can enhance the removal of impurities or pollutants from wastewater [\[38,](#page-13-0) [39](#page-13-1)]. Color removal by  $MgCl<sub>2</sub>$  when treating synthetic waste containing pure dyes was studied. The color removal efficiency of  $MgCl<sub>2</sub>/Ca(OH)$ <sub>2</sub> was compared with that of  $\text{Al}_2(\text{SO}_4)_3$ , polyaluminum chloride (PAC) and FeSO<sub>4</sub>/  $Ca(OH)_{2}$ . The mechanism of color removal by MgCl<sub>2</sub> was also investigated. The experimental results showed that the color removal efficiency of  $MgCl<sub>2</sub>$  was related to the type of dye and depended on the pH of the waste and the dosage of the coagulants used. The treatment of waste containing a reactive dye or dispersed dye with MgCl<sub>2</sub> yielded an optimum color removal ratio when the pH of the solution was equal to or above 12.0. For both the reactive and dispersed dye wastes,  $MgCl<sub>2</sub>/Ca(OH)$ , was shown to be superior to  $MgCl<sub>2</sub>/NaOH$ ,  $Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>$ , PAC and FeSO<sub>4</sub>/Ca(OH)<sub>2</sub> for color removal. A magnesium hydroxide precipitate formed at pH values greater than 12.0, which provided a large adsorptive surface area and a positive electrostatic surface charge, enabling it to remove the dyes through charge neutralization and an adsorptive coagulating mechanism. So, the  $MgCl<sub>2</sub>/$  $Ca(OH)$ <sub>2</sub> system found a viable alternative to some of the more conventional forms of chemical treatment, especially for treating actual textile waste with high natural pH [\[40](#page-13-2)].

## **The removal of dyes and industrial dye wastes**

Magnesium chloride, as compared to alum and polyaluminum chloride (PAC), is a less commonly used coagulant in the feld of wastewater treatment, with a cost in between alum and PAC. It has been used in this study as a coagulant to investigate the efectiveness of the chemical precipitation method for the removal of coloring matters. The color concentration of dye solutions was measured by visible spectrophotometry. Parameters such as the efect of pH, the efect of coagulant and coagulant aid dosages and the efect of diferent coagulants have been studied. The results showed that MgCl<sub>2</sub> was capable of removing more than  $90\%$  of the coloring material at a pH of 11 and a dose of 4 g  $MgCl<sub>2</sub>/l$ of the dye solution.  $MgCl<sub>2</sub>$  was shown to be more effective in removing reactive dye than alum and PAC in terms of settling time and the amount of alkalinity required. Optimal operating conditions such as pH value, coagulant dose and the effect of polyelectrolyte have been determined. Wastewaters of a dying and printing mill on diferent days have been treated by  $MgCl<sub>2</sub>$  aqueous solution in bench scale. The treatment of industrial waste has shown a reduction of 88% in COD and 95% of suspended solids [[41](#page-13-3)].

## **Conclusions**

This review has reported production and the applications of magnesium chloride in organic chemistry and biochemistry including the synthesis of heterocyclic compounds, the protection of functional groups, condensation reaction, the preparation of metallic magnesium, as an anesthetic for cephalopods, the separation of serum high-density lipoprotein, effect of magnesium chloride on rabbit bronchial smooth muscle, antimicrobial properties of magnesium chloride, efect of magnesium chloride on the quality of life for patients with fbromyalgia and color removal from dyecontaining wastewater and industrial dye wastes. Therefore, this versatile reagent can be easily prepared, can be used in organic transformation and can be employed in the synthesis of heterocyclic compounds. We believe that magnesium chloride can be examined in the other organic reactions and biochemistry process that have not still searched. Also, this review paper can be used for researchers in all feld of sciences, especially for chemistry, biochemistry and sewage treatment researchers.

# **References**

- <span id="page-11-0"></span>1. Holleman AF, Wiberg E (2001) Inorganic chemistry. Academic Press, San Diego, pp 1303–1316
- <span id="page-11-1"></span>2. Listed under ingredients for Similac hypoallergenic infant formula with iron (Abbott nutrition). abbottnutrition.com. Retrieved 2013
- <span id="page-11-2"></span>Malpass DB (2010) Commercially available metal alkyls and their use in polyolefin catalysts. In: Hoff R, Mathers RT (eds) Handbook of transition metal polymerization catalysts, chap 1
- <span id="page-11-3"></span>4. Kashiwa N (2004) The discovery and progress of MgCl<sub>2</sub>-supported TiCl4 catalysts. J Poly Sci Part A Poly Chem 42:1–8. [https://doi.](https://doi.org/10.1002/pola.10962) [org/10.1002/pola.10962](https://doi.org/10.1002/pola.10962)
- <span id="page-12-0"></span>5. Butter E (1985) NN Greenwood, A Earnshaw: Chemistry of the elements. Pergamon Press Oxford 1984, 1542 seiten, 7 anhängePreis. Cryst Res Technol 20:662
- <span id="page-12-1"></span>6. Eom HC, Park H, Yoon HS (2010) Preparation of anhydrous magnesium chloride from ammonium magnesium chloride hexahydrate. Adv Powder Technol 21:125–130. [https://doi.](https://doi.org/10.1016/j.apt.2010.01.003) [org/10.1016/j.apt.2010.01.003](https://doi.org/10.1016/j.apt.2010.01.003)
- <span id="page-12-2"></span>7. Nakamura K, Iida T, Nakamura N, Araike T (2017) Titanium sponge production method by Kroll process at OTC. Mater Trans 58:319–321
- <span id="page-12-3"></span>8. Komiyama T, Takaguchi Y, Tsuboi S (2004) Novel synthesis of 4-chloro-3-hydroxy-2-pyrone by the reaction of acetonide protected 4,5-dihydroxy-2-chloroglycidic ester with magnesium chloride. Tetrahedron Lett 45:6299–6301. [https://doi.](https://doi.org/10.1016/j.tetlet.2004.06.101) [org/10.1016/j.tetlet.2004.06.101](https://doi.org/10.1016/j.tetlet.2004.06.101)
- <span id="page-12-4"></span>9. Coutrot P, Grison C, Tabyaoui M, Czernecki S, Valery JM (1988) Novel application of alkyl dihalogenoacetates; chain extension with an α-ketoester unit of carbohydrates. J Chem Soc Chem Commun 23:1515–1516. [https://doi.org/10.1039/](https://doi.org/10.1039/c39880001515) [c39880001515](https://doi.org/10.1039/c39880001515)
- <span id="page-12-5"></span>10. Khaleghi S, Heravi MM, Khosroshahi M, Behbahani FK, Daroogheha Z (2008) A very high yielding and facile alkaline earth metals homogeneous catalysis of Biginelli reaction: an improved protocol. Green Chem Lett Rev 1:133–139. [https://](https://doi.org/10.1080/17518250802342527) [doi.org/10.1080/17518250802342527](https://doi.org/10.1080/17518250802342527)
- <span id="page-12-6"></span>11. Khaleghi S, Heravi MM, Behbahani FK, Daroogheha Z (2006)  $MgCl<sub>2</sub>·6H<sub>2</sub>O$ : an efficient and economic catalyst for three component one-pot synthesis of 3,4-dihydropyrimidin-2(1H)-ones and thiones. Org Chem Indian J 2:118–120
- <span id="page-12-7"></span>12. Chua PC, Nagasawa JY, Pierre F, Schwaebe MK, Vialettes A, Whitten JP (2008) A novel and efficient synthesis of 3-carboxy-4-oxo-1,8-naphthyridines using magnesium chloride. Tetrahedron Lett 49:4437–4442. [https://doi.org/10.1016/j.tetle](https://doi.org/10.1016/j.tetlet.2008.05.005) [t.2008.05.005](https://doi.org/10.1016/j.tetlet.2008.05.005)
- <span id="page-12-8"></span>13. ShenT FuZ, Che F, Dang H, Lin Y, Song Q (2015) An efficient one-pot four-component synthesis of 5H-spiro [benzo [7,8] chromeno [2,3-c] pyrazole-7, 3′-indoline]-2′,5,6 (9H)-trione derivatives catalyzed by MgCl<sub>2</sub>. Tetrahedron Lett 56(9):1072-1075.<https://doi.org/10.1016/j.tetlet.2015.01.062>
- <span id="page-12-9"></span>14. Ghosh P, Subba R (2015) MgCl<sub>2</sub>·6H<sub>2</sub>O catalyzed highly efficient synthesis of 2-substituted-1H-benzimidazoles. Tetrahedron Lett 56:2691–2694. <https://doi.org/10.1016/j.tetlet.2015.04.001>
- <span id="page-12-10"></span>15. Fu Z, Qian K, Li S, Shen T, Song Q  $(2016)$  MgCl<sub>2</sub> catalyzed one-pot synthesis of 2-hydroxy-3-((5-methyl-3-oxo-2-phenyl-2,3-dihydro-1H-pyrazol-4-yl)(phenyl) methyl) naphthalene-1,4-dione derivatives in EG. Tetrahedron Lett 57:1104–1108. <https://doi.org/10.1016/j.tetlet.2016.01.089>
- <span id="page-12-11"></span>16. Asseri SNARM, Tan SH, Mohamad WNKW, Poh SC, Chia PW, Kan S-Y, Chuah TS (2017)  $MgCl<sub>2</sub>$  as efficient and inexpensive catalyst for the synthesis of 1,4-dihydropyridine derivatives. Malays J Anal Sci 2:13–19. [https://doi.org/10.17576/](https://doi.org/10.17576/mjas-2017-2101-02) [mjas-2017-2101-02](https://doi.org/10.17576/mjas-2017-2101-02)
- <span id="page-12-12"></span>17. Akselsen ØW, Skattebøl L, Hansen TV (2009) *ortho*-Formylation of oxygenated phenols. Tetrahedron Lett 50:6339–6341. <https://doi.org/10.1016/j.tetlet.2009.08.101>
- <span id="page-12-13"></span>18. Anwar HF, Skattebøl L, Hansena TV (2007) Synthesis of substituted salicylamines and dihydro-2H-1,3-benzoxazines. Tetrahedron 63:9997–10002. <https://doi.org/10.1016/j.tet.2007.07.064>
- <span id="page-12-14"></span>19. Pasumarthi BR (2010) An efficient synthetic protocol for the tetrahydropyranylation of alcohols and phenols catalyzed by magnesium chloride. Thesis. Department of Chemistry, Indian Institute of Technology Roorkee, Roorkee
- <span id="page-12-15"></span>20. Patil VD, Sutar NR, PatiL KP, Gidh PV (2015) Chemoselective acylation of amines, alcohols and phenols using magnesium chloride under solvent free condition. Int J Chem Sci 13:450–458
- <span id="page-12-16"></span>21. Kim DY, Rhie DY, Oh DY (1996) Acylation of diethyl (ethoxycarbonyl) fuoromethylphosphonate using magnesium chloride–triethylamine: a facile synthesis of α-fuoro β-keto esters. Tetrahedron Lett 37:653–654. [https://doi.org/10.1016/0040-](https://doi.org/10.1016/0040-039(95)02224-4) [039\(95\)02224-4](https://doi.org/10.1016/0040-039(95)02224-4)
- <span id="page-12-17"></span>22. Miura K, Nakagawa T, Hosomi A (2005) Metal chloridepromoted aldol reaction of α-dimethylsilylesters with aldehydes, ketones, and α-enones. Synlett 1917–1921. [https://doi.](https://doi.org/10.1055/s-2005-871938) [org/10.1055/s-2005-871938](https://doi.org/10.1055/s-2005-871938)
- <span id="page-12-18"></span>23. Patel NK, Patel NV College of Pure and Applied Sciences (Industrial chemistry). Chemical Process Industries, UNIT 3B
- <span id="page-12-19"></span>24. Bolander P, Yamada A (1999) Dust palliative selection and application guide (No. 9977 1207-SDTDC). [https://trid.trb.org/](https://trid.trb.org/view/713799) [view/713799](https://trid.trb.org/view/713799)
- <span id="page-12-20"></span>25. Seeger M, Otto W, Flick W, Bickelhaupt F, Akkerman OS (2011) Magnesium compounds (Ullmann's Encyclopedia of Industrial Chemistry). Wiley, Weinheim. [https://doi.org/10.1002/14356](https://doi.org/10.1002/14356007.a15_595) [007.a15\\_595](https://doi.org/10.1002/14356007.a15_595)
- <span id="page-12-21"></span>26. Hill JW, Petrucci RH (2002) General chemistry an integrated approach. Prentice Hall, Upper Saddle River
- <span id="page-12-22"></span>27. Mehrabi B, Abdellatif M, Masoudi F (2012) Evaluation of zefreh dolomite (central iran) for production of magnesium via the Pidgeon process. Miner Process Extr Metall Rev 33:316– 326. <https://doi.org/10.1080/08827508.2011.601478>
- <span id="page-12-23"></span>28. Baul U, Vemparala S (2015) Ion hydration and associated defects in hydrogen bond network of water: observation of reorientationally slow water molecules beyond frst hydration shell in aqueous solutions of MgCl<sub>2</sub>. Phys Rev E 91:012114(1)– 012114(6).<https://doi.org/10.1103/PhysRevE.91.012114>
- <span id="page-12-24"></span>29. Messenger JB, Nixon M, Ryan KP (1985) Magnesium chloride as an anaesthetic for cephalopods. Comp Biochem Physiol C Comp Pharmacol Toxicol 82:203–205. [https://doi.](https://doi.org/10.1016/0742-8413(85)90230-0) [org/10.1016/0742-8413\(85\)90230-0](https://doi.org/10.1016/0742-8413(85)90230-0)
- <span id="page-12-25"></span>30. Seigler L, Wu WT (1981) Separation of serum high-density lipoprotein for cholesterol determination: ultracentrifugation vs precipitation with sodium phosphotungstate and magnesium chloride. Clin Chem 27:838–841
- <span id="page-12-26"></span>31. Spivey WH, Skobelof EM, Levin RM (1990) Efect of magnesium chloride on rabbit bronchial smooth muscle. Ann Emerg Med 19:1107–1112. [https://doi.org/10.1016/S0196](https://doi.org/10.1016/S0196-0644(05)81513-6) [-0644\(05\)81513-6](https://doi.org/10.1016/S0196-0644(05)81513-6)
- <span id="page-12-27"></span>32. Burmester A, Luthringer B, WillumeitR Feyerabend F (2014) Comparison of the reaction of bone-derived cells to enhanced MgCl<sub>2</sub>-salt concentrations. Biomatter 4:e967616. [https://doi.](https://doi.org/10.4161/21592527) [org/10.4161/21592527](https://doi.org/10.4161/21592527)
- <span id="page-12-28"></span>33. Saxena A, Sept D (2013) Multisite ion models that improve coordination and free energy calculations in molecular dynamics simulations. J Chem Theory Comput 9:3538–3542. [https://](https://doi.org/10.1021/ct400177g) [doi.org/10.1021/ct400177g](https://doi.org/10.1021/ct400177g)
- <span id="page-12-29"></span>34. Saxena A, García AE (2014) Multisite ion model in concentrated solutions of divalent cations ( $MgCl<sub>2</sub>$  and  $CaCl<sub>2</sub>$ ): osmotic pressure calculations. J Phys Chem B119:219–227. [https://doi.](https://doi.org/10.1021/jp507008x) [org/10.1021/jp507008x](https://doi.org/10.1021/jp507008x)
- <span id="page-12-30"></span>35. Alarcón PO, Sossa K, Contreras D, Urrutia H, Nocker A (2014) Antimicrobial properties of magnesium chloride at low pH in the presence of anionic bases. Magnes Res 27:57–68. [https://](https://doi.org/10.1684/mrh.2014.0362) [doi.org/10.1684/mrh.2014.0362](https://doi.org/10.1684/mrh.2014.0362)
- <span id="page-12-31"></span>36. Kim M, Basharat A, Santosh R, Mehdi SF, Razvi Z, Yoo SK, Dankner R (2019) Reuniting overnutrition and undernutrition, macronutrients, and micronutrients. Diabetes Metab Res Rev 35:e3072. <https://doi.org/10.1002/dmrr.3072>
- <span id="page-12-32"></span>37. Engen DJ, McAllister SJ, Whipple MO, Cha SS, Dion LJ, Vincent A, Wahner-Roedler DL (2015) Efects of transdermal magnesium chloride on quality of life for patients with fbromyalgia: a feasibility study. J Integr Med 13:306–313. [https://](https://doi.org/10.1016/S2095-4964(15)60195-9) [doi.org/10.1016/S2095-4964\(15\)60195-9](https://doi.org/10.1016/S2095-4964(15)60195-9)
- <span id="page-13-0"></span>38. Judkins JF Jr, Hornsby JS (1978) Color removal from textile dye waste using magnesium carbonate. J Water Pollut Control Fed 50:2446–2456. <https://www.jstor.org/stable/25040176>
- <span id="page-13-1"></span>39. Liao MY, Randtke SJ (1986) Predicting the removal of soluble organic contaminants by lime softening. Water Res 20:27–35. [https://doi.org/10.1016/0043-1354\(86\)90210-1](https://doi.org/10.1016/0043-1354(86)90210-1)
- <span id="page-13-2"></span>40. Gao BY, Yue QY, Wang Y, Zhou WZ (2007) Color removal from dye-containing wastewater by magnesium chloride. J Environ Manag 82:167–172. [https://doi.org/10.1016/j.jenvm](https://doi.org/10.1016/j.jenvman.2005.12.019) [an.2005.12.019](https://doi.org/10.1016/j.jenvman.2005.12.019)
- <span id="page-13-3"></span>41. Tan BH, Teng TT, Omar AM (2000) Removal of dyes and industrial dye wastes by magnesium chloride. Water Res 34:597–601. [https://doi.org/10.1016/S0043-1354\(99\)00151-7](https://doi.org/10.1016/S0043-1354(99)00151-7)

**Publisher's Note** Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.