

Non-isothermal kinetics and mechanistic study of thermal decomposition of light rare earth metal nitrate hydrates using thermogravimetric analysis

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Received: 25 November 2015 / Accepted: 3 April 2016 / Published online: 11 April 2016
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Abstract The formation of light rare earth metal oxides such as CeO_2 , La_2O_3 , Sm_2O_3 , Nd_2O_3 and Pr_2O_3 from thermal decomposition of its nitrate precursors ($\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$) have been investigated by thermogravimetric analysis. The rare earth metal oxides obtained were characterized for the nature of chemical bonds and textural properties using FTIR and N_2 -physiosorption analyses, respectively. The FTIR analysis of the rare earth metal precursors and the oxides showed that the OH- and NO- bonds depicting the presence of hydrated water molecules and nitrate disappeared after the thermal decomposition leaving out only the pure solid oxides. The kinetics data obtained from the thermogravimetric analysis were fitted into “model free” kinetic expressions such as Kissinger, Ozawa–Flynn–Wall to calculate the apparent activation energy of the solid-state decomposition reaction of the rare earth metal precursors. The kinetic parameters were further analyzed using Coats–Redfern model to determine the possible mechanism of the decomposition process. The calculated values of the activation energy obtained from both Kissinger and Ozawa–Flynn–Wall models were similar compared to that obtained

from Coats–Redfern model. Highest activation energies of 230.26, 344.78, 320.278, 392.72 and 258.26 kJ mol^{-1} were obtained from decomposition of $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, respectively, using Kissinger model, while the analysis of the kinetic data using Ozawa–Flynn–Wall model gave the highest activation energies of 229.01, 350.56, 348.56, 392.72 and 388.56 kJ mol^{-1} for decomposition of $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, respectively. Thirteen different models were evaluated using Coats–Redfern models in order to determine the mechanisms that govern the decomposition process. Interestingly, two-dimensional diffusion mechanism with activation energy of 105.61, 107.61, 140.61, 144.52 and 154.78 kJ mol^{-1} was obtained for thermal decomposition of $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, respectively. The rare earth metal oxides obtained from this study finds potential application as supports, promoters and catalysts in the field of catalysis.

Keywords Kinetics · Thermogravimetry analysis · Rare earth metals · Thermal decomposition · Solid-state reaction

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Introduction

The interest in the use of rare earth metals for varieties of applications has increased tremendously since its discovery in 1787 by Karl Axel Arrhenius [1]. The rare earth metals are collection of 17 elements made of the lanthanoid group, viz. lanthanum (La), cerium (Ce), praseodymium (Pr), neodymium (Nd), promethium (Pm), samarium (Sm), europium (Eu), gadolinium (Gd), terbium (Tb), dysprosium (Dy), holmium (Ho), erbium (Er), thulium (Tm), ytterbium

(Yb), lutetium (Lu)), as well as scandium (Sc) and yttrium (Y) [2]. Reports by the US Geological survey in 2013 show that 65 % of rare earth metals are used in catalysis and the remaining 35 % are mainly used as alloy in metallurgy, for metal polishing and production of magnets.

Often, the lighter rare earth metals (Ce, La, Nd, Pr and Sm) come in nitrate compound form and may need to subject to thermal decomposition protocol before applications. The resulting oxides from the thermal decomposition of the rare earth metal nitrate hexahydrates find wide applications in catalysis as catalysts, promoters or supports. One major application of rare earth metal oxides as catalysts is for the purification of exhaust gases from vehicular emissions of poisonous pollutants such as carbon monoxides (CO), nitrogen oxides (NO_x) and particulate matters [3]. Moreover, rare earth metal oxides such as CeO₂, La₂O₃, Pr₂O₃, Nd₂O₃ and Sm₂O₃ have been reportedly used as catalyst for synthesis of unsaturated alcohol from dehydration of 1,4-butanediol and the synthesis of 2-propanol, propanone, methanol and ethanol from preferential decomposition of 1,3-butanediol [4–8]. Besides being used as catalysts, rare earth metal oxides have been extensively investigated as promoters in methane dry reforming [9, 10]. The findings from these studies showed that the use of rare earth metal oxides as promoters has significantly improved the stability of the catalysts toward carbon deposition. Nevertheless, one key area that is yet to be fully explored is the use of rare earth metal oxides as catalyst supports. In particular, one major advantage of using rare earth metal oxides as support is their oxygen storage capacity [3]. Although extensive study has been reported before on the use of rare earth metal oxides such as La₂O₃ and CeO₂ as support in reforming processes [11–18], rare earth metal oxides such as Nd₂O₃, Pr₂O₃ and Sm₂O₃ are yet to be investigated as support in heterogeneous catalytic reactions.

The synthesis of rare earth metal oxides from the decomposition of its nitrate hexahydrates precursors plays an important role in obtaining technological valuable materials. Studies on rare earth metal oxide formation from the thermal decomposition of rare earth metal precursors such as oxalates, oxychloride hydrates, chloride hydrates and nitrates were reported several decades ago [19–25]. These reported works focused mainly on the thermal decomposition of heavier rare earth metal precursors such as europium, terbium, dysprosium, holmium, erbium, thulium, ytterbium and lutetium chlorides hydrates. Furthermore, extensive review by Hessein [26] on the formation of rare earth metal oxides from thermal decomposition of acetate, oxalates and carboxylates of rare earth metals has been reported. All these studies only focused on the analysis of the features and stability of the intermediates as well as the gaseous products from the decomposition of the rare earth metal precursors.

In the present study, we report the mechanisms and kinetics of temperature-programmed decomposition of lighter rare earth metal nitrate hexahydrates, namely Ce(NO₃)₃·6H₂O, La(NO₃)₃·6H₂O, Nd(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O and Ce(NO₃)₃·6H₂O. The mechanisms of the thermal decomposition of the rare earth metal nitrate hexahydrates were identified based on the thermogravimetric (TG) and differential thermogravimetric (DTG) results obtained from the thermogravimetric analysis. Kinetics parameters were estimated by fitting the non-isothermal TG data into solid-state reaction model-free expressions such as Kissinger [27] and Ozawa–Flynn–Wall [28] to determine the activation energy, and “model-fitting” expression such as Coats–Redfern for the mechanism of the solid-state decomposition reaction [29].

Experimental

The temperature-programmed decomposition of five lighter rare earth metal nitrate hexahydrates, namely Ce(NO₃)₃·6H₂O, La(NO₃)₃·6H₂O, Nd(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O and Pr(NO₃)₃·6H₂O (99.99 % trace metal basis, Sigma-Aldrich), were investigated using simultaneous thermogravimetric (TG, DTA) analyzer (STA 7000 Series). The measurements of the thermal decomposition of the rare earth metal nitrates hexahydrates under DTA-TG-DTG experimental conditions were carried out over a temperature ranged 298–1073 K at heating rates of 10, 15, 20 and 30 K min⁻¹ in a flow of 50 mL min⁻¹ of N₂. Furthermore, the rare earth metal oxides obtained from the thermogravimetric analysis, as well as the rare earth metal nitrate hexahydrates, were analyzed using Thermo Scientific FTIR spectrometer (Nicolet iS 50). Both samples were analyzed using attenuated total reflectance (ATR) method over wave number ranged 4000–400 cm⁻¹ at a scanning rate of 0.02 cm⁻¹. The spectra were collected, processed and analyzed using Omnic series spectra analysis software. The textural properties of the rare earth metal oxides were measured using N₂ adsorption–desorption isotherm at 77 K using Thermo Scientific Surfer Analyzer according to standard BET procedure. The samples were degassed at 523 K for 3 h before the analysis. Barret–Joyner–Helenda (BJH) analysis method was employed to analyze the pore size distribution of the rare earth metal oxides from the N₂-desorption data.

Theoretical model

The rate of “conversion” of the rare earth metal nitrate hexahydrates (dx/dt) can be expressed as shown in Eq. (1) assuming (dx/dt) is proportional to the concentration of the precursors.

$$\frac{d\alpha}{dt} = kf(\alpha) \tag{1}$$

where k and $f(\alpha)$ are the rate constant and reaction model, respectively. The rate of “conversion” (α) of the rare earth metal nitrate hexahydrates and the rate constant are as in Eqs. (2) and (3), respectively.

$$\alpha = \frac{m_o - m_i}{m_o - m_f} \tag{2}$$

$$k = A \exp\left(\frac{-E}{RT}\right) \tag{3}$$

where m_o is the initial mass of the sample; m_f is the final mass of the sample; m_i is the mass of the sample at a given time; A is the pre-exponential factor; and R is the universal gas constant. The expression in Eq. (4) is obtained from the combination of Eqs. (1) and (3).

$$d\alpha/dt = A \exp\left(\frac{-E}{RT}\right)f(\alpha) \tag{4}$$

The thermal decomposition of the rare earth metal nitrate hexahydrates under a dynamic thermogravimetric analysis process (β is the heating ramping) gives the expression in Eq. (5).

$$d\alpha/dT = \frac{A}{\beta} \exp\left(\frac{-E}{RT}\right)f(\alpha) \tag{5}$$

Kinetic parameters of solid-state reaction can be estimated from the two fundamental Eqs. (4) and (5) using the non-isothermal TG data. In this study, the kinetic analysis of the temperature-programmed decomposition of the rare earth metal nitrate hexahydrates were investigated under dynamic conditions at heating rates of 10, 15, 20 and 30 K min⁻¹. The non-isothermal TG data obtained from the thermogravimetric analysis were fitted into “model-free” expressions such as Kissinger [27] and Ozawa-Flynn-Wall [28, 30] depicted in Eqs. (6) and (7). The mechanism of the solid-state decomposition reaction was further ascertained using Coats-Redfern [31] as in Eq. (8).

$$\ln\left(\frac{\beta}{T_p^2}\right) = \ln\left(\frac{AR}{E_a}\right) - \left(\frac{E_a}{RT_p}\right) \tag{6}$$

$$\ln \beta = \log\left(\frac{AE_a}{Rg(\alpha)}\right) - 2.315 - \frac{0.4567E_a}{RT} \tag{7}$$

$$\ln\left(\frac{g(\alpha)}{T_p^2}\right) = \ln\left(\frac{AR}{\beta E_a}\left(1 - \frac{2R\bar{T}}{E_a}\right)\right) - \left(\frac{E_a}{RT_p}\right) \tag{8}$$

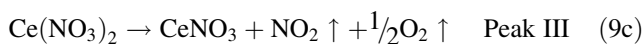
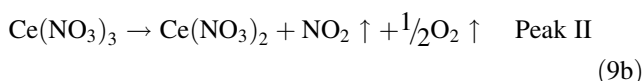
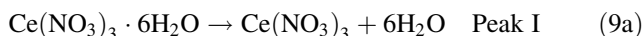
The algebraic expressions listed in Table 1 are representations of the most common reaction mechanisms applicable in solid-phase decomposition reactions to be employed in Coats-Redfern expression.

Results and discussion

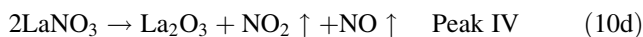
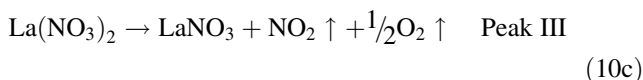
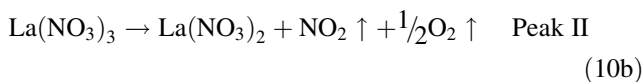
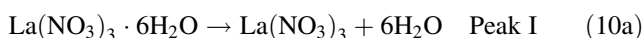
Temperature-programmed decomposition analyses

The TG-DTG and the DTA curves corresponding to the mass losses of the rare earth metal precursors under temperature-programmed condition and heating rates (β) of 10, 15, 20, 30 K min⁻¹ are depicted in Fig. 1. The shapes of the TG-DTG curves are identical, irrespective of the heating rates. This signifies that the mass losses of the rare earth metal precursors do not vary with changes in heating rate [28, 32]. Generally, it can be seen from the DTG curves the occurrences of 3–4 stages of mass losses during the thermal decomposition process. These mass losses stages could be attributed to sequential loss in both physical and hydrated water, as well as decomposition of the nitrate species in the precursors (Ce(NO₃)₃·6H₂O, La(NO₃)₃·6H₂O, Nd(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O and Pr(NO₃)₃·6H₂O) represented in Eqs. (9)–(13), respectively. The mass losses represented by the broad peaks (I) exhibiting maximum temperature at *circa* 400 K was characterized by an endothermic reaction as shown in the DTA curves (refers to Fig. 1). This signifies that there was a gain in thermal energy resulting in loss of physical water as well as the sequential dehydration of the hydrated water from the rare earth metal nitrate hexahydrates and the subsequent formation of anhydrous rare earth metal nitrate [33]. Furthermore, the mass losses corresponding to peaks II–IV (cf. Fig. 1) at temperatures ranged 550–900 K can be associated with an endothermic reaction (confirmed by the DTA curves), which corresponds to a successive thermal denitration of the anhydrous rare earth metal nitrate to form CeO₂, La₂O₃, Nd₂O₃, Sm₂O₃ and Pr₂O₃, respectively.

Non-isothermal decomposition of Ce(NO₃)₃·6H₂O



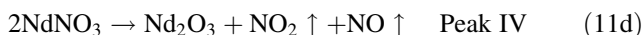
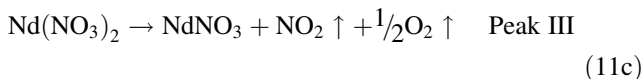
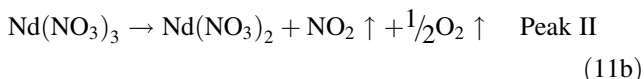
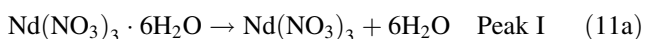
Non-isothermal decomposition of La(NO₃)₃·6H₂O



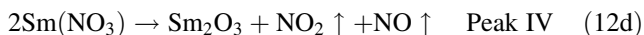
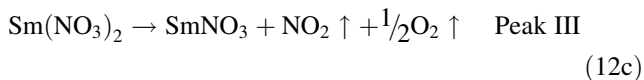
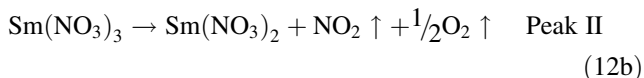
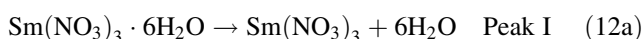
Non-isothermal decomposition of Nd(NO₃)₃·6H₂O

Table 1 Description of kinetic functions and mechanism used for the thermogravimetric analysis of the rare earth metal precursors

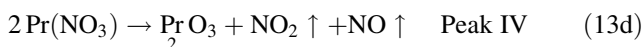
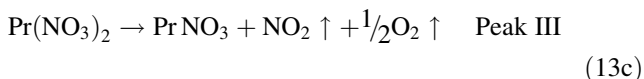
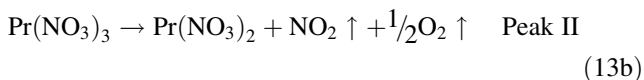
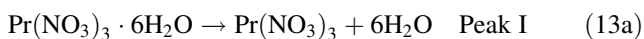
Model	$g(x)$	Rate controlling process
Power law (P2)	$x^{1/2}$	Chemical reaction
Power law (P3)	$x^{1/3}$	Chemical reaction
Power law (P4)	$x^{1/4}$	Chemical reaction
Avarami–Erofe'ev (A2)	$[-\ln(1-x)]^{1/2}$	Random nucleation and growth
Avarami–Erofe'ev (A3)	$[-\ln(1-x)]^{1/3}$	Random nucleation and growth
Avarami–Erofe'ev (A4)	$[-\ln(1-x)]^{3/4}$	Random nucleation and growth
Contracting area (R2)	$[1-(1-x)^{1/2}]$	Phase boundary reaction symmetry
Contracting area (R3)	$[1-(1-x)^{1/3}]$	Phase boundary reaction symmetry
One-dimensional diffusion (D1)	x^2	One-dimensional diffusion
Two-dimensional diffusion (D2)	$[(1-x)\ln(1-x)] + x$	Two-dimensional diffusion
Three-dimensional diffusion, Jander (D3)	$1-(1-x)^3$	Three-dimensional diffusion
Ginstling–Brounshtein (D4)	$1-(\frac{2x}{3}) - (1-x)^{2/3}$	Three-dimensional diffusion spherical geometry
First order (F1)	$-\ln(1-x)$	Chemical reaction
Second order (F2)	$(1-x)^{-1} - 1$	Chemical reaction
Third order (F3)	$[(1-x)^{-2} - 1]/2$	Chemical reaction



Non-isothermal decomposition of $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$



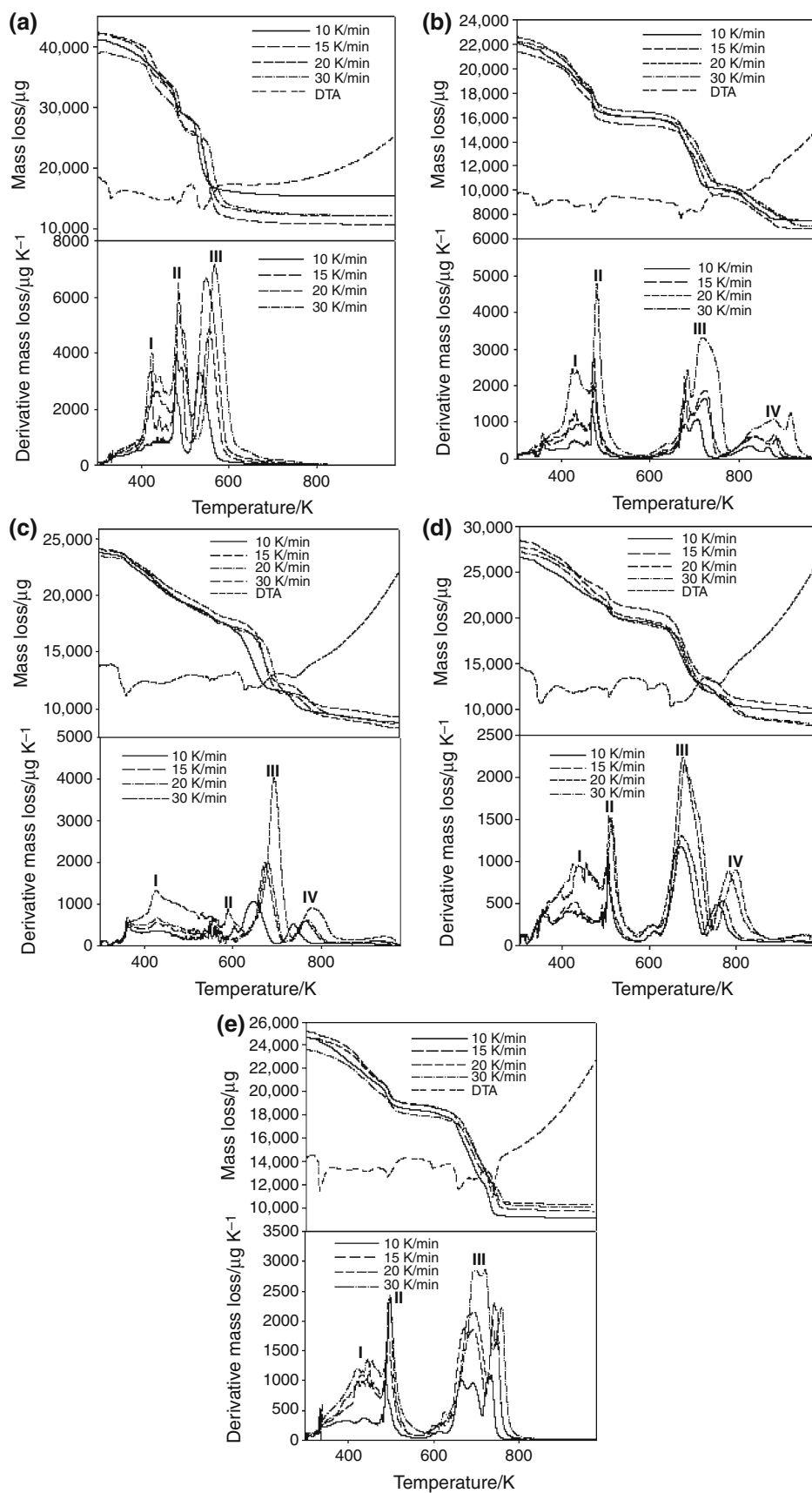
Non-isothermal decomposition of $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$



FTIR and textural properties analyses of the rare earth oxides

The rare earth oxides obtained from the thermal decomposition of the respective metal precursors were subsequently analyzed using FTIR and N_2 -physisorption. The FTIR spectra of the rare earth metal oxides (CeO_2 , La_2O_3 , Sm_2O_3 , Nd_2O_3 and Pr_2O_3) in comparison with the respective precursors are depicted in Fig. 2. The FTIR spectra of the five rare earth metal precursors are identical in the nature of bonds formed, based on the bands of their respective peaks. Significantly, four types of bonds, namely O–H, N–O, C–O and M–O, can be identified from the FTIR spectra of the precursors as summarized in Table 2. The O–H stretching bond within wave number ranged 3386–3526 cm^{-1} can be attributed to the presence of hydrated and physical water. The N–O bond at wave number ranged 3185–3238 cm^{-1} can be attributed to the presence of nitrate species in the precursors. The C–O and M–O bonds at wave number ranged 1288–1644 and 629–652 cm^{-1} , respectively, can be attributed to the adsorbed atmospheric CO_2 and the rare earth metal–O stretching vibration. The spectra of the rare earth metal oxides obtained from the decomposition of the different precursors show disappearance of N–O and O–H bonds, signifying the removal of the hydrated water, as well as the decomposition of the nitrate species. The presence of the peaks at wave number 629–652 cm^{-1} corresponds to the

Fig. 1 TG-DTG and DTA plots for rare earth metal precursors:
a $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
b $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
c $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
d $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
e $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$



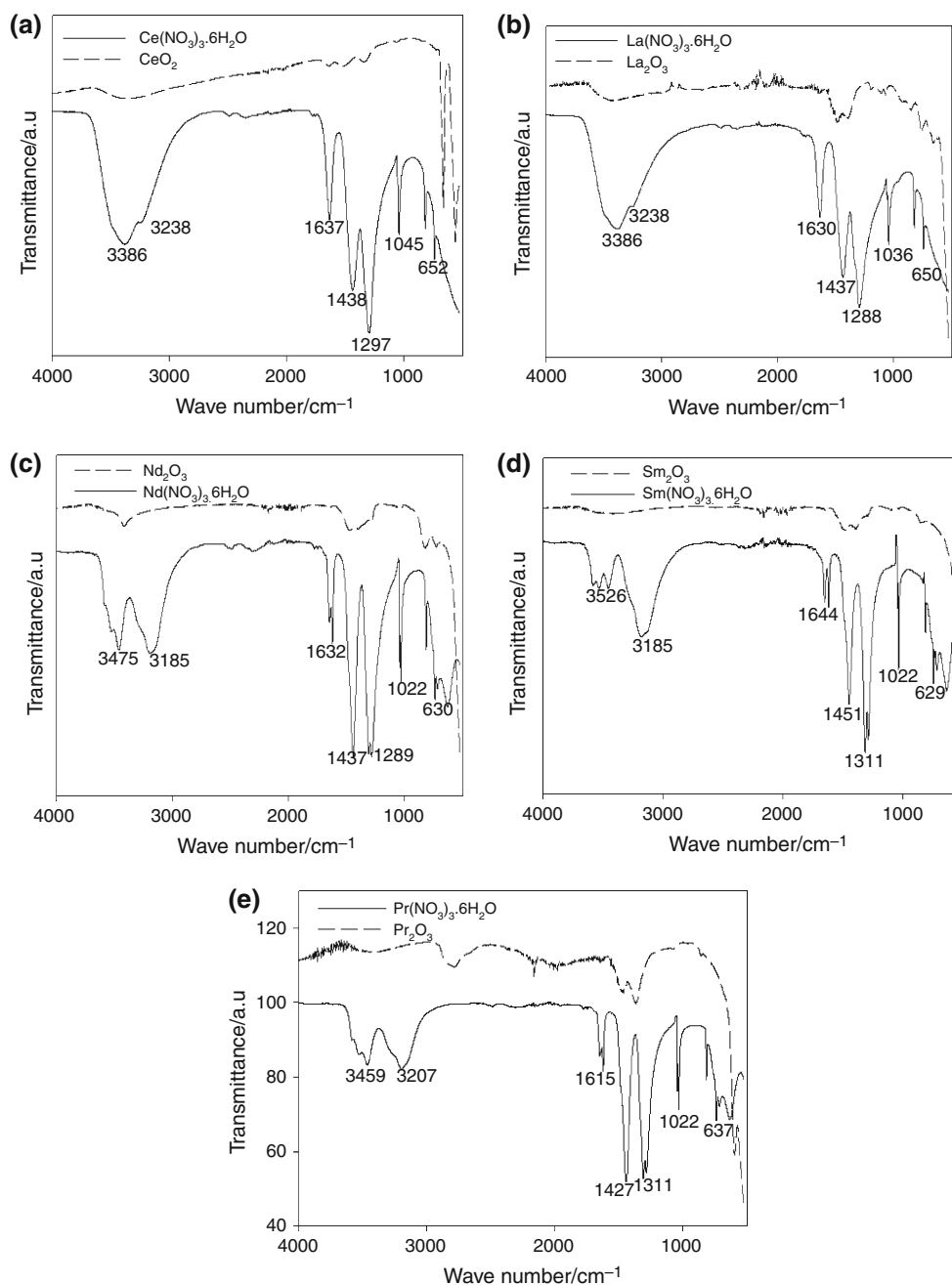


Fig. 2 Comparison between the FTIR spectra of the rare earth metal oxides and the precursors

formation of the respective rare earth metal oxides which can be affirmed by the disappearance of the DTG peaks at temperature >600 , 900 , 800 , 800 and 750 K for decomposition of Ce-, La-, Sm-, Nd- and Pr-precursors, respectively [cf. Eqs. (9c), (10d), (11d), (12d) and (13d)]. The textural properties of the CeO_2 , La_2O_3 , Sm_2O_3 , Nd_2O_3 and Pr_2O_3 formed from the thermal decomposition of the precursor were analyzed upon attainment of room temperature. The textural properties summarized in Table 3 shows

that the BET-specific surface areas of 19.72 , 8.33 , 5.85 , 9.19 and 12.03 m^2 g^{-1} were obtained for CeO_2 , La_2O_3 , Sm_2O_3 , Nd_2O_3 and Pr_2O_3 , respectively, with corresponding pore volumes of 0.0155 , 0.0113 , 0.0110 , 0.0130 and 0.0311 m^3 g^{-1} . The values of the specific surface area obtained for Nd_2O_3 and Pr_2O_3 are similar to 12.03 and 8 m^2 g^{-1} obtained by Hussein [34] and Balboul et al. [35] for the thermal decomposition of Neodymium acetate and Praseodymium acetate.

Table 2 FTIR analysis of the rare earth metal nitrate hexahydrates

Precursor	Base value	Bond	Comments
Ce(NO ₃) ₃ ·6H ₂ O	3386	O–H	OH stretching vibration bond due to hydrated water
	3238	N–O	NO bond indicating the presence of nitrate
	1297–1637	C=O	CO bond due to dissolved atmospheric CO ₂
	748–1045	M–O	MO bond represents the Ce–O stretching vibration
La(NO ₃) ₃ ·6H ₂ O	3386	O–H	OH stretching vibration bond due to hydrated water
	3238	N–O	NO bond indicating the presence of nitrate
	1288–1630	C=O	CO bond due to dissolved atmospheric CO ₂
	733–1036	M–O	MO bond represents the La–O stretching vibration
Nd(NO ₃) ₃ ·6H ₂ O	3475	O–H	OH stretching vibration bond due to hydrated water
	3185	N–O	NO bond indicating the presence of nitrate
	1289–1632	C=O	CO bond due to dissolved atmospheric CO ₂
	733–1022	M–O	MO bond represents the Nd–O stretching vibration
Sm(NO ₃) ₃ ·6H ₂ O	3526	O–H	OH stretching vibration bond due to hydrated water
	3185	N–O	NO bond indicating the presence of nitrate
	1311–1644	C=O	CO bond due to dissolved atmospheric CO ₂
	741–1022	M–O	MO bond represents the Sm–O stretching vibration
Pr(NO ₃) ₃ ·6H ₂ O	3459	O–H	OH stretching vibration bond due to hydrated water
	3207	N–O	NO bond indicating the presence of nitrate
	1311–1615	C=O	CO bond due to dissolved atmospheric CO ₂
	748–1022	M–O	MO bond represents the Pr–O stretching vibration

Thermal decomposition kinetics analysis of the rare earth metal precursors

Thermogravimetric data have been employed to evaluate kinetic parameters of solid-state decomposition reactions as a function of mass loss [29]. The mass losses obtained from the thermal decomposition of the rare earth metal precursors as a function of four heating rates (10, 15, 20 and 30 °C min⁻¹) were further analyzed for evaluation of the kinetic parameters with the conversion of the rare earth metal precursors into its oxides counterparts. The data obtained from the thermogravimetric analysis were subjected to Kissinger, Ozawa–Flynn–Wall and Coats–Redfern solid-state kinetic models represented in Eqs. (6)–(8). The apparent activation energies of the non-isothermal decomposition of the rare earth metal precursors were obtained from the fittings of $\ln \beta/T^2$ versus $1/T$ for

Kissinger model, $\ln \beta$ versus $1/T$ for Ozawa's model and $\ln g(x)/T^2$ versus $1/T$ for Coat–Redfern model, respectively. These fittings for each of the kinetic models are depicted in Fig. 3. The estimated activation energies, pre-exponential factors and coefficient of determinations obtained from the linear fittings of the three models are shown in Tables 4–9.

The Kissinger plots for the decomposition of Ce(NO₃)₃·6H₂O, La(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O Nd(NO₃)₃·6H₂O and Pr(NO₃)₃·6H₂O are depicted in Fig. 3a–e respectively. The values of the activation energies obtained from the Kissinger's plots increase with removal of hydrated water. From Table 4, it can be seen that the activation energies obtained for the decomposition of Ce(NO₃)₃·6H₂O with peaks I, II and III are 104.61, 164.40 and 230.26 kJ mol⁻¹. Similar trends were exhibited by the decompositions of La(NO₃)₃·6H₂O, Nd(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O and Pr(NO₃)₃·6H₂O with the corresponding activation energies

Table 3 Textural properties of the rare earth metal oxides

Textural properties	CeO ₂	La ₂ O ₃	Nd ₂ O ₃	Sm ₂ O ₃	Pr ₂ O ₃
BET-specific surface area/m ² g ⁻¹	19.72	8.33	5.87	9.19	12.03
Cumulative pore area/m ² g ⁻¹	11.24	7.34	7.55	9.14	14.04
Cumulative pore volume/m ³ g ⁻¹	0.0155	0.0113	0.0110	0.0130	0.0322
Average pore diameter/nm	1.47	1.14	1.25	1.41	1.53

Fig. 3 Estimation of activation energies using Kissinger for

- a** $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
b $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
c $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
d $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and
e $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and Ozawa–
 Flynn–Wall for
f $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
g $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
h $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$,
i $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and
j $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$

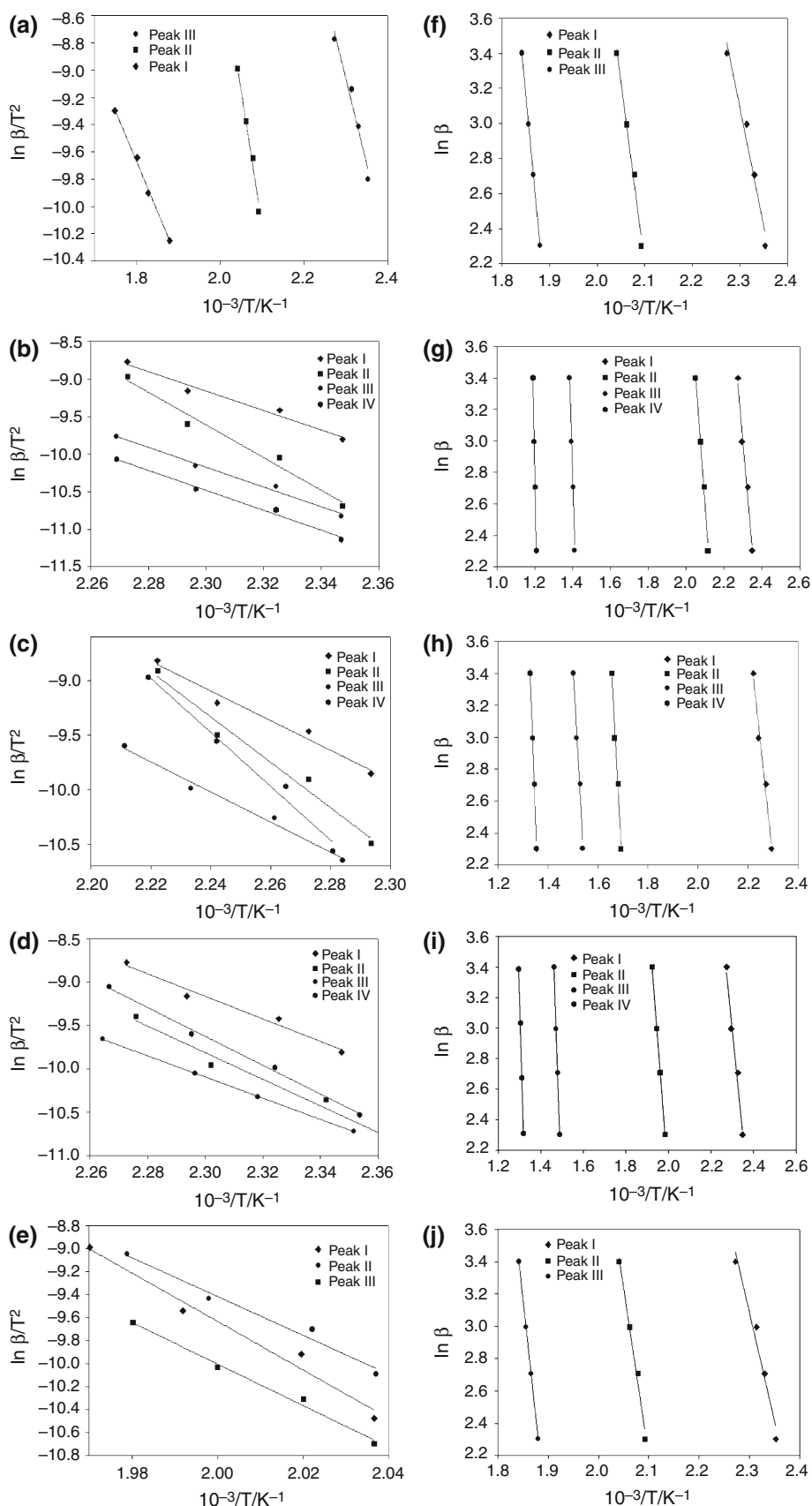


Table 4 Kinetics parameters of the temperature-programmed calcination of $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$

Parameters	I	II	III
Kissinger kinetics model			
$E_a/\text{kJ mol}^{-1}$	104.61	164.40	230.26
A	4.31×10^8	4.33×10^{13}	2.9×10^{29}
R^2	0.96	0.98	0.99
SEE	0.092	0.047	0.047
Ozawa–Flynn–Wall kinetics model			
$E_a/\text{kJ mol}^{-1}$	106.16	161.14	229.01
A	3.48×10^9	1.05×10^{14}	9.83×10^{28}
R^2	0.97	0.99	0.99
SEE	0.092	0.047	0.047

SEE standard error of estimate

for each peak summarized in Tables 5–8, respectively. Peak I which signifies the loss of water has the lowest activation energies for the decomposition of all the rare earth metal precursors. The nitrate decomposition represented by peaks III for decomposition of $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ as well as peak IV represented by decomposition of $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ and $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, respectively, recorded higher values of activation energies (230.26, 344.78, 320.52, 392.72 and 258.26 kJ mol^{-1} , respectively). The value of activation energy obtained for the decomposition of $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ is higher compared to that 104 kJ mol^{-1} obtained by Strydom and Vuuren [33] from thermal decomposition of anhydrous $\text{Ce}(\text{NO}_3)_3$. The higher value of apparent activation energy in this study could be as a result of the presence of hydrated water in the precursor as well as difference in decomposition atmosphere; N_2 was used in this study contrary to Ar reported by the authors. Furthermore, the values of activation energies obtained from the decomposition of the various rare earth

metal precursors using Ozawa–Flynn–Wall kinetic model are also summarized in Tables 4–8. The activation energies obtained using both Kissinger's and Ozawa–Flynn–Wall kinetic models are almost similar. Moreover, the activation energies obtained from the kinetic data using Ozawa–Flynn–Wall model increased with the removal of the hydrated waters. This implies that higher thermal energy is required as the hydrated water molecule is reduced [36]. Comparing the kinetics parameters obtained from this study with the literature, the activation energy of the solid-state decomposition is dependent on the nature of the rare earth metal precursors as well as chemical bonds. Aril et al. [37] obtained activation energy of 140 kJ mol^{-1} for the thermal decomposition of Cerium (III) acetate hydrate ($\text{Ce}(\text{CH}_3\text{CO}_2)_3 \cdot 1.5\text{H}_2\text{O}$) using thermogravimetric analysis. The authors reported four decomposition steps of the ($\text{Ce}(\text{CH}_3\text{CO}_2)_3 \cdot 1.5\text{H}_2\text{O}$) to CeO_2 at temperature ranged 573–997 K. Similarly, Premkumar et al. [38] investigated the thermal decomposition of hydrazinium cerium 2,3-Pyrazinedicarboxylate hydrate to CeO_2 . The authors reported activation energy of *circa* 160 kJ mol^{-1} from the kinetic data. Todorovsky et al. [39] reported that the thermal decomposition of La-precursor (La-Ti-non-crystalline citric complexes) to $\text{La}_2\text{Ti}_2\text{O}_7$ using thermogravimetric analysis. Four stages were observed during the thermal decomposition process which is in good agreement with the thermal decomposition of $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ reported in this study.

Mechanism of the solid-state decomposition

The solid-state kinetic data of the decomposition of the rare earth metal precursors obtained from the thermogravimetric analysis were further evaluated using the Coat–Redfern models. Apparent activation energies for the decomposition reaction of the various rare earth metal precursors were estimated from the Coat–Redfern method using 13 models

Table 5 Kinetics parameters of the temperature-programmed calcination of $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$

Parameters	I	II	III	IV
Kissinger kinetics model				
$E_a/\text{kJ mol}^{-1}$	107.71	128.62	225.29	344.78
A	9.14×10^8	7.47×10^9	3.19×10^{13}	4.50×10^{19}
R^2	0.98	0.99	0.98	0.99
SEE	0.092	0.047	0.047	0.047
Ozawa–Flynn–Wall kinetics model				
$E_a/\text{kJ mol}^{-1}$	108.16	129.14	229.01	350.56
A	3.48×10^9	1.05×10^8	9.83×10^{12}	8.18×10^{20}
R^2	0.96	0.99	0.99	0.99
SEE	0.092	0.047	0.047	0.046

SEE standard error of estimate

Table 6 Kinetics parameters of the temperature-programmed calcination of $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$

Parameters	I	II	III	IV
Kissinger kinetics model				
$E_a/\text{kJ mol}^{-1}$	112.91	225.29	230.65	320.20
A	1.83×10^9	3.18×10^{15}	7.11×10^{15}	4.50×10^{19}
R^2	0.98	0.99	0.98	0.99
SEE	0.092	0.047	0.047	0.047
Ozawa–Flynn–Wall kinetics model				
$E_a/\text{kJ mol}^{-1}$	113.16	226.14	229.01	348.56
A	3.48×10^{10}	1.05×10^{16}	9.83×10^{16}	8.18×10^{20}
R^2	0.96	0.99	0.99	0.99
SEE	0.092	0.047	0.047	0.046

SEE standard error of estimate

Table 7 Kinetics parameters of the temperature-programmed calcination of $\text{Sm}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$

Parameters	I	II	III	IV
Kissinger kinetics model				
$E_a/\text{kJ mol}^{-1}$	107.71	141.50	331.08	392.72
A	9.14×10^9	1.81×10^{11}	1.21×10^{21}	1.90×10^{22}
R^2	0.98	0.99	0.99	0.99
SEE	0.092	0.047	0.047	0.047
Ozawa–Flynn–Wall kinetics model				
$E_a/\text{kJ mol}^{-1}$	108.16	151.14	329.01	388.56
A	3.48×10^{10}	1.05×10^{12}	9.83×10^{23}	8.18×10^{24}
R^2	0.96	0.99	0.99	0.99
SEE	0.092	0.047	0.047	0.046

SEE standard error of estimate

Table 8 Kinetics parameters of the temperature-programmed calcination of $\text{Pr}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$

Parameters	I	II	III
Kissinger kinetics model			
$E_a/\text{kJ mol}^{-1}$	122.49	148.32	258.26
A	1.11×10^{11}	2.58×10^{38}	4.42×10^{15}
R^2	0.96	0.99	0.99
SEE	0.092	0.047	0.047
Ozawa–Flynn–Wall kinetics model			
$E_a/\text{kJ mol}^{-1}$	123.16	151.14	259.01
A	3.48×10^{12}	1.05×10^{39}	9.83×10^{17}
R^2	0.96	0.99	0.99
SEE	0.092	0.047	0.047

SEE standard error of estimate

in order to determine a suitable mechanism that best describe the solid-state reaction. The kinetic data of the decomposition reaction were analyzed from Coat–Redfern model with the mechanisms being controlled by chemical

reaction governed by power law (P2–P3), random nucleation and growth (A2–A4), phase boundary reaction (R2–R3), dimensional diffusion (D1–D4) and chemical reaction based on the order of reaction (F1–F3). The activation

Table 9 Activation energy of the solid-state kinetics of the rare earth precursors obtained from Coats–Redfern expression using different mechanisms

Model	Ce(NO ₃) ₃ ·6H ₂ O			La(NO ₃) ₃ ·6H ₂ O			Nd(NO ₃) ₃ ·6H ₂ O			Sm(NO ₃) ₃ ·6H ₂ O			Pr(NO ₃) ₃ ·6H ₂ O		
	E _a ^a	R ²	A/S ⁻¹	E _a ^a	R ²	A/S ⁻¹	E _a ^a	R ²	A/S ⁻¹	E _a ^a	R ²	A/S ⁻¹	E _a ^a	R ²	A/S ⁻¹
P2	104.61	0.96	6.21 × 10 ⁹	106.61	0.95	8.22 × 10 ¹²	111.22	0.96	9.32 × 10 ¹⁵	124.32	0.94	8.12 × 10 ¹¹	113.33	0.95	7.33 × 10 ¹³
P3	105.02	0.94	5.41 × 10 ⁸	101.02	0.93	9.41 × 10 ¹⁰	105.38	0.97	8.31 × 10 ¹⁰	105.78	0.96	9.42 × 10 ¹²	118.78	0.95	11.42 × 10 ¹⁴
P4	104.02	0.96	7.2 × 10 ⁸	103.02	0.96	7.32 × 10 ⁸	115.02	0.95	6.32 × 10 ¹⁰	125.51	0.95	7.21 × 10 ¹²	125.42	0.96	5.43 × 10 ¹⁴
A2	87.02	0.97	6.31 × 10 ⁸	90.02	0.98	7.67 × 10 ⁹	105.02	0.96	8.67 × 10 ¹²	115.34	0.93	8.88 × 10 ¹³	105.76	0.94	7.32 × 10 ¹¹
A3	98.9	0.95	7.43 × 10 ⁹	95.5	0.94	9.71 × 10 ⁹	113.90	0.97	10.71 × 10 ¹³	133.92	0.95	6.81 × 10 ¹¹	113.34	0.93	5.32 × 10 ¹⁴
A4	87.98	0.93	5.31 × 10 ⁸	85.78	0.96	5.31 × 10 ¹¹	103.18	0.93	7.21 × 10 ¹¹	113.98	0.96	7.87 × 10 ¹²	131.74	0.94	9.37 × 10 ¹¹
R2	83.41	0.84	6.37 × 10 ⁹	80.31	0.88	6.97 × 10 ⁸	123.41	0.89	6.43 × 10 ⁸	123.51	0.90	8.88 × 10 ¹³	133.41	0.90	8.72 × 10 ¹²
R3	66.77	0.91	8.72 × 10 ⁸	72.47	0.92	8.81 × 10 ⁷	120.78	0.95	7.21 × 10 ⁹	120.51	0.92	9.53 × 10 ¹²	120.54	0.93	7.13 × 10 ¹⁶
D1	83.82	0.90	9.38 × 10 ⁷	81.12	0.94	8.36 × 10 ⁸	103.87	0.96	7.86 × 10 ⁸	103.82	0.95	8.53 × 10 ¹¹	125.42	0.97	9.65 × 10 ¹³
D2	105.61	0.99	7.26 × 10 ⁹	107.61	0.99	8.88 × 10 ⁹	140.61	0.98	9.42 × 10 ¹⁶	144.52	0.99	10.12 × 10 ¹⁴	158.51	0.98	11.15 × 10 ¹⁶
D3	80.61	0.91	8.44 × 10 ⁸	83.62	0.93	6.65 × 10 ⁹	109.64	0.96	7.75 × 10 ⁸	124.74	0.95	8.43 × 10 ⁹	130.42	0.94	9.13 × 10 ¹⁰
D4	100.61	0.96	6.51 × 10 ⁸	103.41	0.97	7.89 × 10 ¹⁰	124.71	0.96	9.79 × 10 ¹⁰	132.52	0.96	6.78 × 10 ¹³	127.42	0.95	7.18 × 10 ¹¹
F1	91.02	0.95	9.52 × 10 ⁸	94.42	0.95	9.87 × 10	135.52	0.96	6.89 × 10 ¹²	125.02	0.95	8.83 × 10 ¹⁴	119.21	0.97	9.63 × 10 ¹³
F2	65.2	0.94	5.11 × 10 ⁸	69.02	0.95	10.11 × 10 ⁸	135.28	0.96	11.21 × 10 ¹⁰	136.20	0.96	10.31 × 10 ¹¹	135.56	0.96	8.23 × 10 ¹²
F3	85.2	0.92	6.21 × 10 ⁸	88.31	0.93	8.90 × 10 ⁸	115.26	0.96	9.90 × 10 ¹¹	125.32	0.96	8.70 × 10 ¹²	127.76	0.96	9.30 × 10 ¹⁴

^a The unit of activation energy E_a is kJ mol⁻¹

energies, the pre-exponential factors and the coefficient of determination are summarized in Table 9. Highest activation energies of 105.61, 107.61, 140.61, 144.52 and 154.78 kJ mol⁻¹ were calculated for the thermal decomposition of Ce(NO₃)₃·6H₂O, La(NO₃)₃·6H₂O, Nd(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O and Pr(NO₃)₃·6H₂O, respectively, using two-dimensional diffusion mechanism. The values of the *R*² (close to unity) obtained for the dimensional diffusion mechanism (model D2) depicted in Table 9 imply that the thermal decomposition reaction of the rare earth metal precursors can best describe the mechanism. Based on the dimensional diffusion mechanism, it is most likely that the gaseous components of the thermal decomposition reaction required higher temperature to be released and hence more energy which further substantiates the higher activation energy obtained for the decompositions of each of the rare earth metal precursors.

The mechanism obtained for the thermal decomposition of Sm(NO₃)₃·6H₂O in this study is corroborated by that reported by Hussein et al. [40]. Four stages which include loss of physical water as well as sequential loss of hydrated water and the decomposition of the Sm(NO₃)₃ to Sm₂O₃ and nitrous oxides were reported by the authors. Furthermore, the sequence of decomposition of Nd(NO₃)₃·6H₂O reported by Kepinski et al. [41] is in agreement with the mechanism reported in Eqs. (11a)–(11d). The stages obtained during the decomposition of Pr(NO₃)₃·6H₂O represented by Eqs. (12a)–(12b) are also in agreement with the findings of Hussein [34] who reported the formation of praseodymium oxide from the thermal decomposition of hydrated praseodymium acetate and oxalate.

Conclusions

The kinetics and mechanism of thermal decomposition of five lighter rare earth metal precursors, namely Ce(NO₃)₃·6H₂O, La(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O, Nd(NO₃)₃·6H₂O and Pr(NO₃)₃·6H₂O, have been investigated by thermogravimetric analysis. The thermal decomposition of the rare earth metal precursors produced corresponding rare earth metal oxides (CeO₂, La₂O₃, Sm₂O₃, Nd₂O₃ and Pr₂O₃, respectively) with activation energies of 230.26, 344.78, 320.20, 392.72 and 258.26 kJ mol⁻¹ from Kissinger model and 229.01, 350.56, 348.56, 392.72 and 388.56 kJ mol⁻¹ using Ozawa–Flynn–Wall model. The FTIR analysis of both the precursors and the metal oxides shows a distinct difference in their respective chemical composition which is confirmed by the disappearance of the OH– and NO– bonds in the rare earth metal oxides. Further analysis of the kinetic data using Coats–Redfern models showed that two-dimensional mechanism with activation energies of 105.61, 107.61, 140.61, 144.52 and 154.78 kJ mol⁻¹ for thermal

decomposition of Ce(NO₃)₃·6H₂O, La(NO₃)₃·6H₂O, Sm(NO₃)₃·6H₂O, Nd(NO₃)₃·6H₂O and Pr(NO₃)₃·6H₂O, respectively, best described the solid-state decomposition reaction. The findings from the present study show that the rare earth metal nitrate hexahydrates are good precursors for synthesis of rare earth metal oxides such CeO₂, La₂O₃, Sm₂O₃, Nd₂O₃ and Pr₂O₃ which can be used as supports, promoters and catalyst in reaction such as catalytic methane reforming.

Acknowledgements The authors would like to acknowledge the research fund RDU130501 granted by the Ministry of Science, Technology and Innovation Malaysia (MOSTI) and the DSS scholarship granted to Bamidele V. Ayodele by the Universiti Malaysia Pahang.

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