

Thermal and spectroscopic analysis of stabilization effect of copper complexes in EPDM

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Abstract The thermal stabilization effect of copper complexes on ethylene-propylene-diene terpolymer (EPDM) is studied during an accelerated degradation of polymer samples by their exposure to $\gamma(^{137}\text{Cs})$ -radiation. These complexes of Cu(II) with two Schiff base ligands provided an efficient improvement in the stabilization of basic polymer. For the evaluation of improvement action of inorganic additive on thermal behavior of EPDM, the calculation of carbonyl and hydroxyl indexes and the radiochemical yields of corresponding radiolysis products prove the long-term stability of EPDM. Isothermal and nonisothermal chemiluminescence investigations were also accomplished, and the protection proficiencies of studied additives are compared by means of kinetic features of degradation. The activation energies required by the oxidation of polymer substrate were calculated, and their values are significant higher in comparison with the similar value found for pristine EPDM. The stabilized polymer is assisted by the interaction between mobile protons of ligands and hydrocarbon free radicals.

Keywords Thermal stability · Chemiluminescence · Stabilization · Oxidative degradation · EPDM

Introduction

The long-term service of materials is always dependent on the contribution on the stabilizer added in the formulation [1–3] having the defined extension of material durability on application ranges. The ageing protection of polymers is generally provided by organic compounds with antioxidant features [4–6] by blocking the reactions of free radical with molecular oxygen. In fact, the basic process is the coupling of unpaired electron belonging to radical with other available electron from antioxidant molecules. The efficiency in the breaking chain of oxidation depends directly on the molecular configuration, which provides more or less available positions [7, 8].

The electronic configuration of molecules plays a determinant role in the oxidation protection of polymers. Titania is a good example for the delaying degradation of epoxy resins [9], even though its presence in polyolefins promotes photooxidation under peculiar conditions [10]. For the blocking oxidation of aldehydes (one of the main products formed during the degradation polymers), nickel (II) complexes with tetraazomacrocyclic ligands were proposed [11]. The proposed mechanism is explained by the trapping activity of Ni(II) complex structures on the intermediate acylperoxy radicals.

The investigation on efficient antioxidant activity provided by metal complexes was scarcely reported. The metal (II) complexes with isocoumarin derivatives have extended application ranges in agriculture, pharmacy and industrial chemistry [12]. Chromone-derived thiosemicarbazones represents an interesting class of organic ligands

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due to their structural chemistry. Similarly, metal complexes obtained with thiosemicarbazones exhibit antioxidant activity [13].

Previous studies have showed that transitional metal complexes with chromone thiosemicarbazone possess significant antioxidant activity against superoxide and hydroxyl radicals and the scavenging effects of Cu(II) complex are stronger than Zn(II), Ni(II) complexes or some standard antioxidants, such as mannitol and vitamin C [14].

The effects of thiosemicarbazide complexes of several divalent metallic ions (Ni(II), Cu(II), Zn(II), Cd(II)) on the thermal stabilization of polypropylene were previously reported [15], whose oxidation protection is equivalent to the performances of commercial Irganox 1076.

An foreseen decrease in the peroxidation rate of poly(ethylene oxide) was found in the thermal degradation of this polymer modified with inorganic salt complexes [16]. The explanation on the influence of metal ion on the progress of oxidation is based on the interaction between cation M^{n+} and the π component of C=O bonds from oxygenated structures. The opposite conclusions were presented on the photodegradation [17] and thermodegradation [18] of polyethylenes in an intimate contact with uncomplexed metals.

This paper proves the successful protection activity in the oxidation prevention in ethylene propylene substrates by inorganic complexes during the exposure to accelerated degradation in the field of high-energy radiation. The improvement effect of inorganic phase in the thermal stabilization presented by studied complexes in degrading EPDM is an opposite result relative to the other reported papers on polymer/inorganic filler (EPDM/BaSO₄ [19] or EPDM phosphate-alumina pigments [20]).

The antioxidant activities of present Cu(II) complexes are complementary choices for the protection of polymers in respect with organic compounds [21–23].

Experimental

Materials and sample preparation

Basic material, ethylene-propylene-diene terpolymer (EPDM), TERPIT C, was provided by ARPECHIM Pitești (Romania). It had initially the ratio ethylene/propylene as 3/2, unsaturation (5-ethylidene-2-norbornene) of 3.5 phr, number of CH₃ for 100 C atoms was 0.983, gravimetric average molecular weight 155,500 Da. The synthesis and characterization of the Schiff base Cu(II) complexes was previously reported [24]. The molecular structures are presented in Fig. 1. The molecular formulas of complexes are listed in Table 1.

All samples were prepared by casting method from chloroform EPDM solutions. The concentration of each added Cu complex was 0.5 phr. Each polymer/complex blend was prepared by mixing of CH₂Cl₂ solutions of pristine polymer with proper additive. Sonicated homogeneous polymer/inorganic additive solutions were previously prepared, because our complexes are not soluble in chloroform. Thin films for spectroscopic (FTIR) investigations had similar thickness (100 μ m) after the evaporation of solvent at room temperature from stainless steel trays.

The samples destined to chemiluminescence (CL) determinations were obtained by chloroform evaporation at room temperature from small aluminum pans.

Measurements

γ -Exposures were accomplished in an irradiator (Gamma-tor M-38 provided with ¹³⁷Cs source) in air at room temperature. Four doses were selected (0, 50, 100 and 150 kGy received at a dose rate of 0.4 kGy h⁻¹). For suggestive comparison of stabilization activities, the exposure to 200 kGy was added. The dosimetry of source was accomplished with Fricke method.

Spectral records on polymer samples were carried out with JASCO 4000 spectrometer (Japan) at 40 scans. The structural modifications occurred in inorganic filler were studied by infrared spectroscopy on a Bruker Vertex 70 spectrophotometer (USA) using a PIKE MIRacle™ ATR (4400–600 cm⁻¹). The molar extinction coefficients 310 l and 90 l mol⁻¹ cm⁻¹ [25] were used for the calculation of the radiochemical yields of carbonyl- and hydroxyl-containing products.

The CL evidence for polymer degradation is the decay of carbonyl from its excited state onto fundamental level. For the evaluation of thermal stability of radiolyzed samples, CL spectra were recorded on LUMIPOL 3 (Institute of Polymers, SAS, Bratislava). Two CL procedures were applied: nonisothermal regime at a heating rate of 5 °C min⁻¹ and isothermal measurements over the temperature range starting from 170 to 190 °C. The error of temperature measurement was ± 0.5 °C.

The analytical evaluation was performed immediately after the end of irradiations preventing the alteration of results by the decay of medium and long-life radicals.

Results and discussion

The start of polymer degradation involves an energetic transfer onto macromolecules presenting weaker bonds available for scission. In the case of EPDM, the unsaturation from diene component and the tertiary and quaternary carbon atoms from propylene moieties are the main

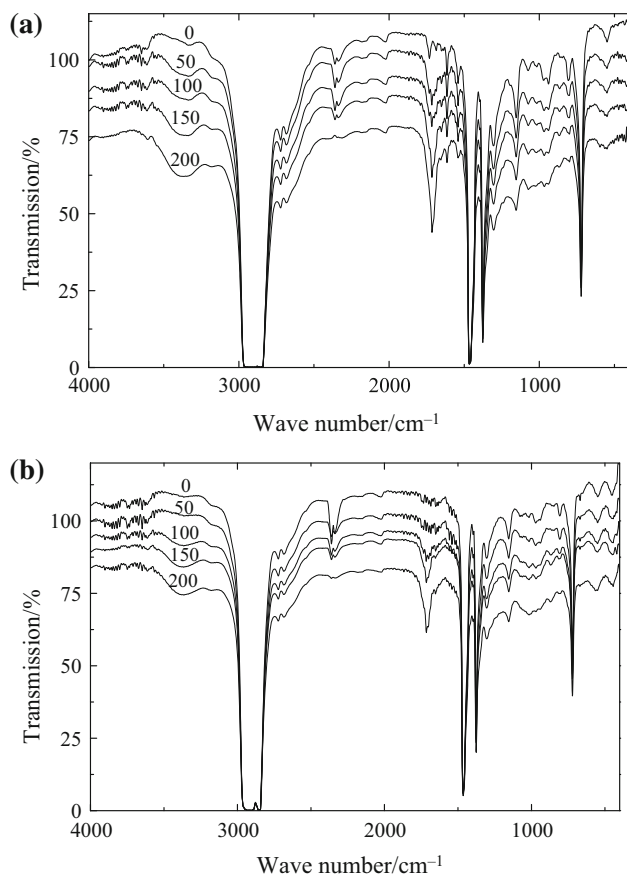


Fig. 2 FT-IR spectra of two differently modified EPDM films. **a** EPDM stabilized with D1; **b** EPDM stabilized with D6. The numbers denote the absorbed doses

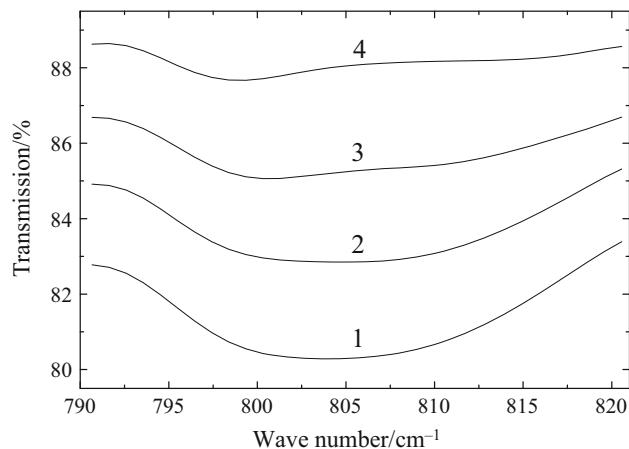


Fig. 3 Modifications in FT-IR spectra of EPDM/D3 film in the region of unsaturation (5-ethylidene-2-norbornene). (1) 0 kGy, (2) 50 kGy, (3) 100 kGy, (4) 200 kGy

primary intermediates of structural damage may follow two ways: jointing to antioxidant molecules hindering the progress of degradation or oxidation to peroxy radicals,

the initiators of degradation chain. The propagation rate of oxidation is characterized by the scavenging potential of additive by which stabilizer confirms its capability for efficient interaction with radicals against their reactions with oxygen molecules. During γ -irradiation, an accelerated degradative process, the rising in the concentrations of radiolysis final products can be expressed by radiochemical yields (Fig. 4). They can be calculated by Lambert–Beer law followed between by the application of the conversion of product concentration into number of functions existing at certain doses:

$$G = 9.63 \cdot 10^3 \frac{1}{\varepsilon \cdot \rho \cdot l} \cdot \frac{A}{D} \left(\frac{\text{events}}{100 \text{ eV}} \right) \quad (1)$$

where G is radiochemical yield (events/100 eV), ε is extinction coefficient for each spectral band ($l \text{ mol}^{-1} \text{ cm}^{-1}$), ρ is material density (g cm^{-3}), l is the film thickness (cm), A is the difference between actual and initial absorbance

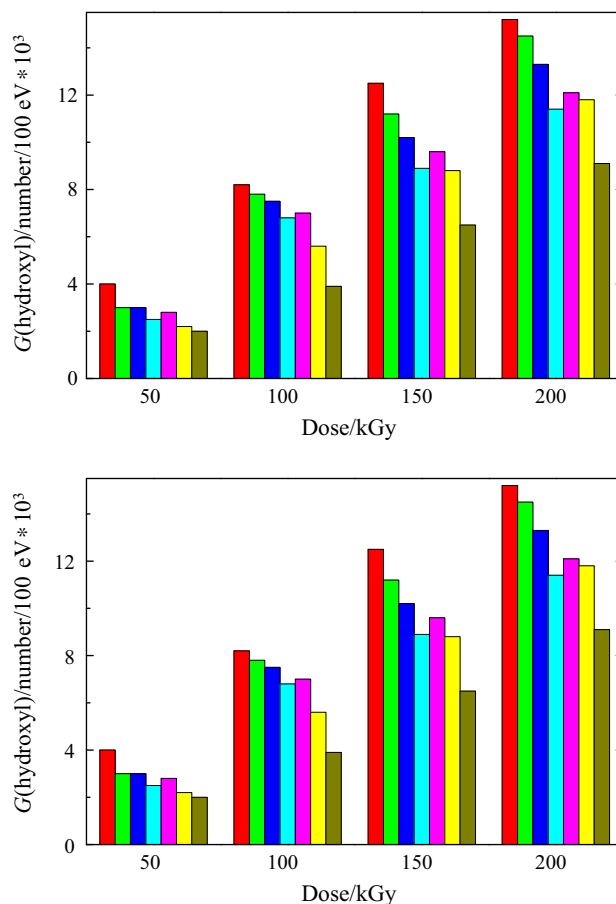


Fig. 4 Evolution of radiochemical yields for carbonyl- and hydroxyl-containing products in irradiated samples of EPDM modified with different Cu (II) complexes. (red square) pristine EPDM, (dark green square) EPDM/D1, (dark blue square) EPDM/D2, (light blue square) EPDM/D3, (pink square) EPDM/D4, (yellow square) EPDM/D5, (light green square) EPDM/D6. (Color figure online)

values, D is exposure dose (kGy). The constant value 9.63×10^3 is the result of the conversions of units for concentration, dose and density.

The antioxidant action of Cu(II) complexes takes place after the scission of bonds when the oxidation of hydrocarbon radicals is prevented. They influence the ratios between the formation and decay rates being illustrate by the evolution of radiochemical yields (Fig. 4). In the samples containing this kind of radiation-resistant compound, the formation of peroxy radicals as chain degradation initiator is slowed down and the propagation step of oxidation has consequently lower contribution to the buildup of stable oxygenated products. Over this effect, the studied complexes do not overlap any effect of their radiation decomposition, being known that benzene rings can be efficient energetic depositors due to the delocalization of π electrons. Radiochemical yields are dependent on the efficiency of additive, but the differences between the antioxidant capabilities are rather small. The overall view on the stabilization effect of this class of complexes describes a promising protection activity, which is important for the long-term stability of degrading organic substrates.

CL investigations

The irradiated samples consisting of EPDM modified with Cu(II) complexes contain oxidation intermediates, long-life radicals and peroxy radicals which are the initiators of oxidative degradation. The detailed aspects of oxidative degradation can be analyzed by the modification of temperature (nonisothermal CL), when the stability of polymer is related to the influence of energetic conditions or by the accumulation of emissive intermediates (isothermal CL), when the resistance of polymer is described by oxidation induction time [32].

The nonisothermal determinations of oxidizability illustrated by their values of onset oxidation temperatures, OOT (Table 2), develop the initiation and the acceleration of thermal degradation over a large temperature range. The different interaction levels between polymer and additive molecules are conceived by the different values of onset oxidation temperatures. The further evolution of emission CL intensities is influenced by the capability of complex to withdraw free radicals from their oxidation site. The scavenging radicals would be possible on chain-branching stage, when the conversion of hydroperoxides into alcohols and new radicals closes the degradation loop [33].

The nonisothermal CL spectra recorded on raw EPDM samples at different degradation levels by their exposure to various γ -doses (Fig. 5) demand the addition of a protection compound for the slowing down the degradation rates on the earlier start of stability demoting. The contribution

Table 2 Onset oxidation temperatures calculated for the degradation of EPDM/Cu(II) complexes

Dose/kGy	OOT/ $^{\circ}$ C			
	0 kGy	50 kGy	100 kGy	150 kGy
EPDM neat	228	201	178	170
EPDM-D1	230	228	193 ^a	185 ^a
EPDM-D2	220	186	171	156
EPDM-D3	225	219	215	211
EPDM-D4	198	170	168	164
EPDM-D5	213	178	177	175
EPDM-D6	217	183	178	165

^a The temperature corresponding to the first peak of CL intensity

of Cu(II) complexes to the modification of oxidation resistance measured on nonirradiated samples is qualified as stabilizer effect (compounds D2–D6, Fig. 6). The onset oxidation temperatures (Table 2) decrease with irradiation dose, but they are placed on the range between the highest values obtained for EPDM/D3 formulation and the lowest figures obtained for EPDM/D4 compound. The activation energies were calculated using Kissinger method [34]. From the examination of Table 3, it can be state that the modification of ligand structure induces different level of interaction between free radicals and the molecules of Cu(II) complexes. It must be revealed that the degradation of polymer substrate does not happen at temperatures below 150 $^{\circ}$ C. While the degradation state of polymer advances due to the radiolysis of EPDM, the stabilization efficiency of complex additive becomes more relevant (Fig. 7). Some features can be remarked from the dependencies of CL intensities, the measure of degradation level, and the degradation temperatures:

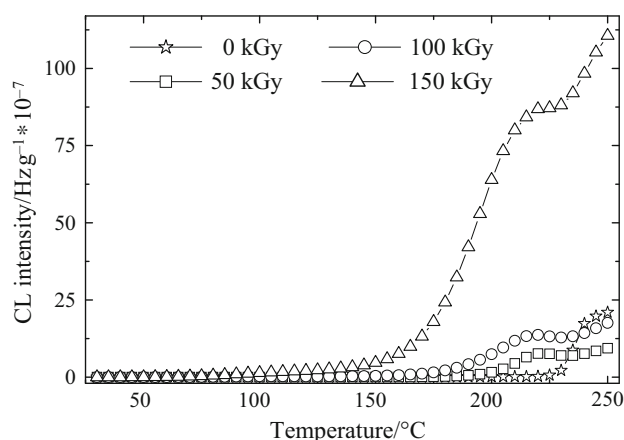


Fig. 5 Nonisothermal CL spectra recorded on EPDM γ -irradiated at various doses

- the maximum intensity measured on neat EPDM is 3.5 times higher than the recorded intensity for the most unstable EPDM/D6 system,
- the oxidation of pristine EPDM starts very early, at the temperature around 100 °C,

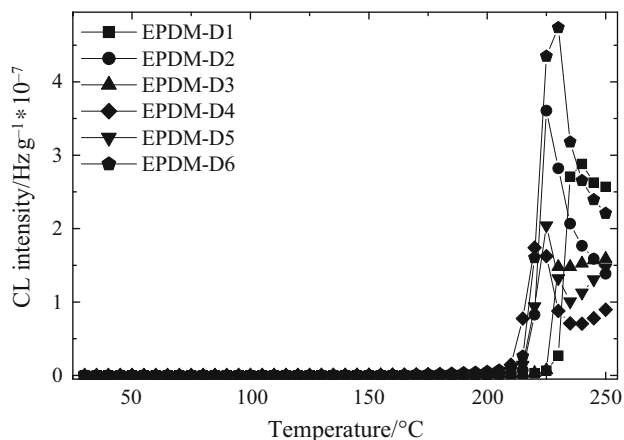


Fig. 6 Nonisothermal CL spectra recorded on nonirradiated EPDM modified with different Cu (II) complexes

Table 3 Activation energies calculated for the oxidation of EPDM modified with Cu(II) complexes

Complex	$E/kJ\ mol^{-1}$	Analytical equation	R^2
Free	85.05	$-65.69 + 10.23x$	0.90572
D1	129.12	$-29.01 + 15.53x$	0.99981
D2	95.19	$-52.51 + 11.45x$	0.93785
D3	159.71	$-37.61 + 19.21x$	0.99782
D4	171.60	$-41.48 + 20.64x$	0.99253
D5	198.95	$-47.76 + 23.93x$	0.99517
D6	162.37	$-37.36 + 19.53x$	0.99644

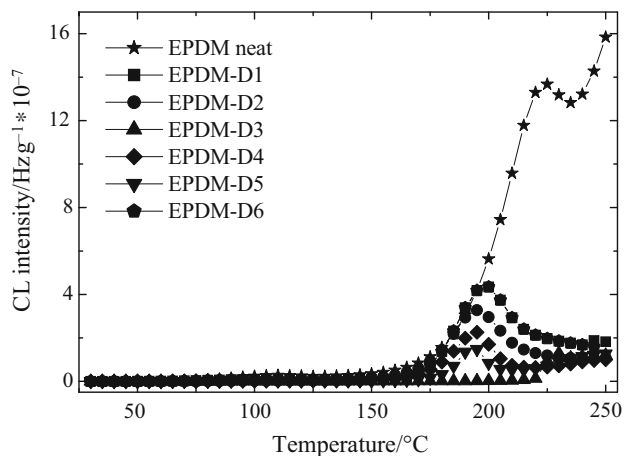


Fig. 7 Nonisothermal CL spectra recorded on EPDM samples irradiated at 100 kGy

- D3 complex offers the largest temperature range, where the oxidative degradation does not occur,
- even though the nonisothermal CL spectra present a maximum intensity at 195 °C, the protection effect is evident, because the emission intensities decrease, while the neat polymer continues to be oxidized.

The nonisothermal CL study sustains the contribution of some Cu(II) complexes to the oxidative of EPDM even in the irradiated polymer, which is always susceptible to easy degradation.

The clear image on the stabilization effect of Cu (II) complexes with Schiff base ligands was obtained by isothermal CL (Fig. 8). The unirradiated neat EPDM is oxidized softly at 170 °C, while stabilized polymer maintains its thermal stability over a long period after which oxidation occurs sharply. The temperature on the progress of degradation makes differences between the oxidation rates of differently modified EPDM substrate (Fig. 9), and the decrease of ageing temperatures emphasizes the antioxidant property of studied complexes. The addition of D6 compound brings about the most efficient protection, and D1 molecules present a moderate effect in the delay of oxidation when it is present in EPDM samples (Fig. 9). The protection effect can be judged not only by the duration of oxidation induction time, whose length is proportional with the antioxidant efficiency, but also by the emission intensity, which is higher at the lower activity. The activation energies required for the thermal oxidation of EPDM are presented in Table 3. The addition of Cu(II) complexes with Schiff base ligands increases the stability of EPDM against oxidation and the differences that exist between these values can be explained by the deprotonation activities. In addition, the electronic interaction between the ligands and free orbitals of Cu influences the availability of

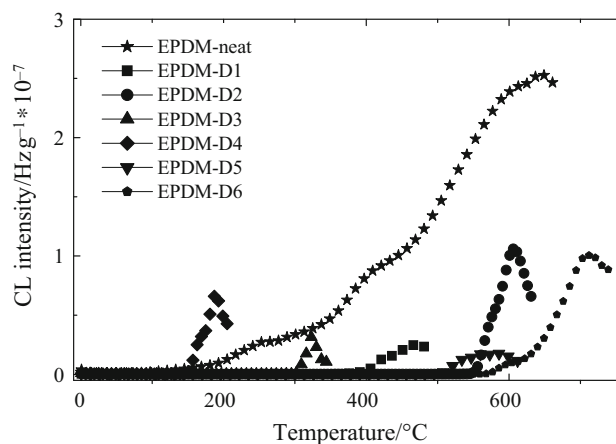


Fig. 8 Isothermal CL spectra recorded on nonirradiated EPDM samples at 170 °C

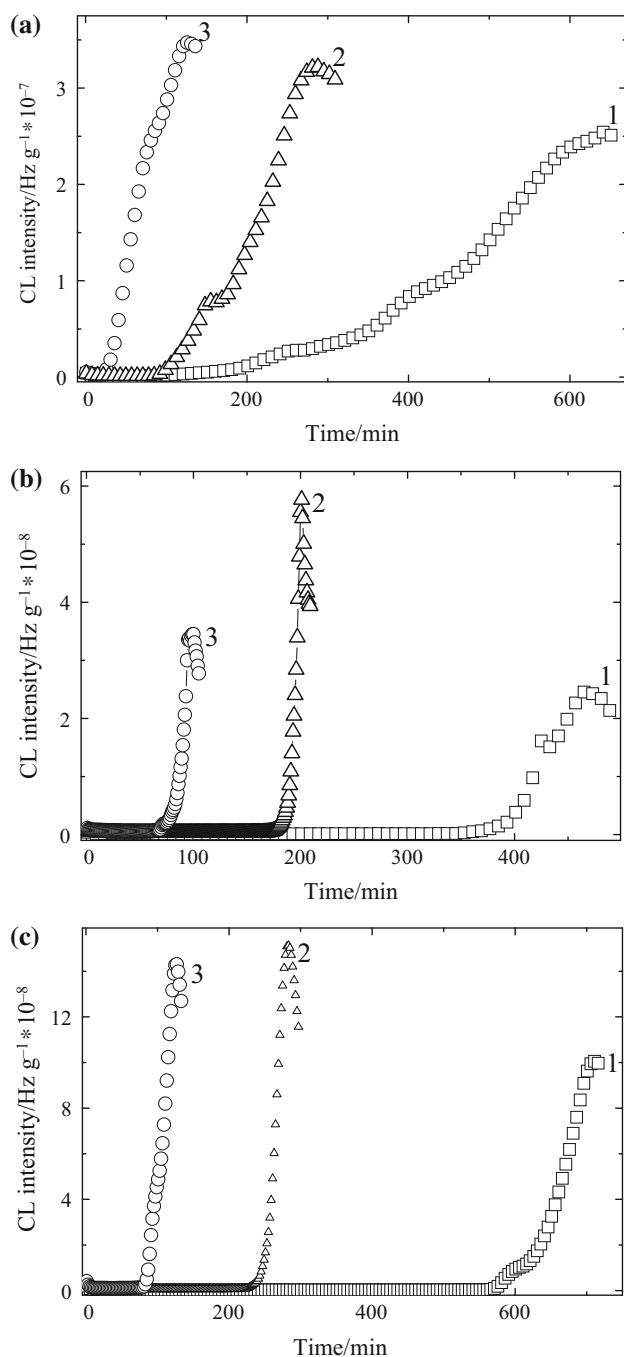


Fig. 9 Isothermal CL spectra of three nonirradiated EPDM samples. **a** Neat EPDM, **b** EPDM/D5, **c** EPDM/D6. (1) 170 °C, (2) 180 °C, (3) 190 °C

complex molecules to allow the coupling of unpaired electron of free radicals to them.

As the nonisothermal CL spectra suggest, the maximum CL intensities are shifted toward lower temperatures as γ -irradiation dose increases (Fig. 5). This modifying behavior proves that ligands are not radiochemically stable under the action of high-energy radiation. Consequently, the

antioxidant efficiency is diminished and the availability of complexes to the radical scavenging becomes weaker. The isothermal CL measurements (Fig. 9) provide additional proofs for the modification of antioxidant efficiency, while an energetic transfer occurs, even in the case of thermal treatment. The variation in the electronic densities due to the thermal decomposition of complexes induces sharp decrease in the antioxidant efficiency. FTIR spectra (Fig. 10) recorded on the irradiated compounds at 150 kGy. The evolution of oxidation in the polymer phase is controlled by the stability of inorganic additives, which delay differently the oxidative ageing according to the alteration of protection capacity.

The structural changes characterized by the modifications occurred in FTIR spectra may explain the progressive failure of stabilization activities. By overlapping the infrared spectra for the two ligands, changes in the intensity of all absorption bands were observed after irradiation. For complexes D1, D4 and D5 were observed a significant decreases in the intensity of the absorption bands assigned to $\nu(\text{C}=\text{S})$, $[\nu(\text{C}=\text{S}) + \nu(\text{C}=\text{N})]$, and $\nu(\text{C}-\text{C})$, $\delta(\text{C}-\text{C})$ and $\gamma(\text{CH})$. Besides these bands, in the IR spectrum of complex D2 is observed the disappearance of absorption bands assigned to sulfate ion (Figures—supplementary figures). The same behavior is observed for the complex D6. In the case of complex D3, no significant changes have been observed, because two molecules of ligand HL¹ are coordinated to the copper ion. Also, a new absorption band appears at 1702 cm^{-1} in the IR spectra of complexes D1, D2, D4 and D5.

The industrial implementation of these results can provide successfully processing by γ -irradiation of several polymer materials. [35, 36].

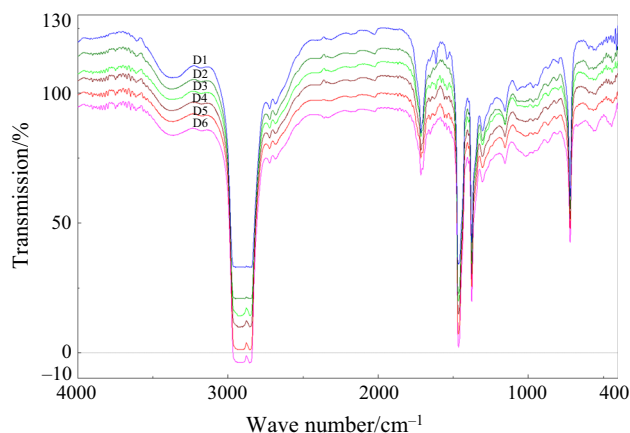


Fig. 10 FTIR spectra recorded on EPDM/Cu complexes films γ -irradiation exposed to 150 kGy

Conclusions

The purpose of this study is the emphasizing excellent antioxidant activities of Cu(II) complexes with two Schiff bases, inorganic stabilizer, in the ageing protection of ethylene-propylene-diene monomer. The stability measurements pointed out the high efficiency improvement in long-term stability by delaying polymer oxidation. The isothermal CL results prove the large extent in retarding action of studied Cu(II) complexes. The higher activation energies required for the oxidation of EPDM substrate are the relevant proofs for the antioxidant feature of these complex compounds. The significant changes in the kinetic parameters support the protection action of our complexes even at temperature around 150 °C or during a minute transfer of energy similar to slight γ -irradiation exposure.

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