

ORIGINAL PAPER: NANO-STRUCTURED MATERIALS (PARTICLES, FIBERS, COLLOIDS, COMPOSITES, ETC.)

A new synthesis method for bright monodispersed core-shell colored silica submicron particles

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Abstract In this paper, we aimed to develop a two-step approach for highly efficient synthesis of bright core-shell colored silica submicron particles (core-shell colored SiO₂ SMPs) by coupling organic reactive dyes onto silica submicron particle (SiO₂ SMPs). C.I. Reactive Blue 21 was selected as model dye to synthesize a core-shell blue silica submicron particle (core-shell blue SiO₂ SMPs). 3-[2-(2-aminoethylamino)ethylamino]propyl-trimethoxysilane

(3APTMS) and C.I. Reactive Blue 21 were grafted simultaneously on the surface of particles in the aqueous solution to produce bright blue SiO₂ SMPs. The effect of the amount of 3APTMS and C.I. Reactive Blue 21 on preparation of blue SiO_2 SMPs was studied. To prevent dye on blue SiO_2 SMPs from leaking, core-shell blue SiO₂ SMPs were prepared in a pre-hydrolyzed Stöber system. Scanning Electronic Microscopy (SEM) and Dynamic Light Scattering (DLS) were used to character the SiO_2 SMPs, blue SiO_2 SMPs, and core-shell blue SiO₂ SMPs. The results indicate that the blue SiO₂ SMPs and core-shell blue SiO₂ SMPs synthesized under the optimal conditions with regular morphology and good dispersibility. Coupling efficiency of the C.I. Reactive Blue 21 was as high as 89.2% (the quality of dye coupled was about 70 mg/g SiO₂). In the same way, six other different colored SiO₂ SMPs were also prepared

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¹ Food Safety Key Laboratory of Zhejiang Province, College of Food Science and Biotechnology, Zhejiang Gongshang University, Hangzhou 310018, China by introducing different color organic reactive dyes on SiO_2 SMPs. The bright monodispersed core-shell colored SiO_2 SMPs is promising to be used as sensitive and reproducible maker in immunoassay.

Graphical abstract A one-step approach for the high efficiently coupling of reactive dyes onto SiO_2 SMPs in an aqueous solution to synthesize monodispersed colored SiO_2 SMPs was designed. The hydrolysis and condensation of 3APTMS and dye coupling were preceded at the same time. After modification and coloration, a silica protection layer was grown onto the colored SiO_2 SMPs to prevent the dye leakage and to make the colored SiO_2 SMPs be pure silica surface.



Keywords Core-shell colored silica submicron particles · Organic reactive dyes · C.I. Reactive Blue 21 · 3-[2-(2aminoethylamino)ethylamino]propyl-trimethoxysilane

1 Introduction

Colored silica nanoparticles (colored SiO₂ NPs) were first reported by Winnik et al. in 1990 [1], they were prepared by grafting organic dyes to the surface of derivatized silica. Since the 90s of the 20th century, many studies of colored SiO₂ NPs have been reported. In those articles, colored SiO₂ NPs were commonly reported as kinds of silica based pigment, due to their rich colors, good stability and don't fade in the harsh conditions. In recent years, colored SiO₂ NPs have attracted research interest due to their bright color, water solubility, low toxicity, and promising applications in biosensors. Our team proved that monodispersed colored SiO₂ NPs were good kind of optical label, which can be used in immune sensor regarded as markers to amplify the response signal for detection of pathogenic bacteria [2–5].

Monodispersed colored SiO₂ NPs are conventionally prepared with two step reactions. SiO₂ NPs are first prepared and functionalized with silane coupling agent, then organic dyes are grafted onto the surface of amino-modified silica. Winnik et al. added 3-aminopropyltriethoxysilane (APTES) dropwise to stirring SiO₂ suspension and refluxed at dry toluene, then colored the amino-functionalized SiO₂ NPs in organic reactive dye solution [1]. Giesche et al. dispersed pretreated SiO₂ NPs in a mixture of ammonia solution/water/ethanol, and then aminosilane and tetraethyl orthosilicate (TEOS) were added to incorporate aminosilane around the original SiO₂ NPs. The dyes were converted into the acid chloride form and coupled on the amino-modified SiO₂ NPs [6]. Binkowski et al. prepared amino-modified SiO₂ NPs with APTES and N-2-(aminoethyl)-3-aminopropyltrimethoxysilane (U-15) in a medium of methanol and water, then subsequently added into organic dyes aqueous solution to synthesize colored SiO₂ NPs [7–9]. In former studies, the amino modification of SiO2 NPs was conducted in organic solvent, such as toluene, methanol and ethanol, which was not environmentally friendly and economical. The above preparation methods of colored SiO₂ NPs were also divided into two steps, which were time-consuming. Our group has used a one-step inverse microemulsion method to synthesize colored SiO₂ NPs by doping C.I. Reactive Blue 14 into SiO_2 NPs [3]. The synthesis cost is high due to the use of a large amount of cyclohexane, nhexyl alcohol, and Triton. Therefore, a new economical, time saving, efficient, and environmental method for preparation of monodispered colored SiO₂ NPs was still needed to be investigated.

Some studies showed that it was feasible to modify the SiO_2 NPs with APTES in aqueous solution [10–12], of which the by-product was more environmentally friendly and easy to be removed. Inspired by this, a novel method was developed for highly efficient covalent coupling of organic reactive dyes onto SiO₂ NPs in aqueous solution. In

this approach, C.I. Reactive Blue 21 was taken as a model organic dye. First, the original SiO₂ submicron particles (SiO₂ SMPs) were prepared by Stöber method, and then C. I. Reactive Blue 21 was grafted on the surface of SiO₂ SMPs by 3-[2-(2-aminoethylamino)-ethylamino]propyl-trimethoxysilane (3APTMS) in the aqueous solution. To protect the dye molecules coupled on the blue SiO₂ SMPs from shedding, Core-shell blue SiO₂ SMPs were synthesized by introducing blue SiO₂ SMPs into a pre-hydrolyzed Stöber system to grow a further silica protection layer.

2 Experimental

2.1 Chemicals and apparatus

TEOS and (2-(N-morpholino)ethanesulfonic acid (MES) were obtained from Aladdin Industrial Inc. (Shanghai, China). Ethanol and ammonia (25–28 wt%) were purchased from Xilong Sientific Co., Ltd (Shanghai, China). 3APTMS was purchased from Tianjin Heowns Biochemical Technology Co., Ltd. (Tianjin, China). The dyes used in this study were supplied by Zhejiang Shunlong Chemical Co., Ltd (Zhejiang, China) and listed in supplementary information. All reagents were used as received without further purification; the water used in this work was pure water.

Hitachi SU8010 scanning electron microscopy (SEM) was purchased from Hitachi Inc. (Tokyo, Japan); Malvern Nano ZS potential laser particle analyzer was provided by Malvern Instruments Co., Ltd. (Worcestershire, UK); UV 2600 UV–vis spectrophotometer was purchased from Shimadzu Co., Ltd (Shanghai, China); Multiskan spectrum was purchased from Thermo Fisher Scientific Inc. (Waltham, USA).

2.2 Synthesis of monodisperse SiO₂ SMPs

Monodispersed SiO₂ SMPs were prepared by Stöber method with slight modification [13, 14]. In a typical reaction process, 2.7 mL of TEOS in 27.3 mL of ethanol was rapidly added into a mixture containing 10 mL of ethanol, 18 mL of H₂O, and 1.7 mL of ammonia. The reaction mixture was kept at room temperature for 5 h under magnetic stirring. The resulting submicron particles were isolated by centrifugation at 10,000 rpm for 8 min to collect deposits, washed twice with ethanol and three times with water, respectively, and dispersed in water for further usage.

2.3 Coloration of unmodified SiO₂ SMPs

To prepare C.I. Reactive Blue 21 solution, accurate weight of 1.0 g of C.I. Reactive Blue 21 was dissolved in 10 mL of water. The C.I. Reactive Blue 21 solution was stirred at Scheme 1 Schematic representation of synthesis of monodispersed colored SiO_2 SMPs by the one-step method and regrowth of protection layer



room temperature overnight and filtered by 0.22 μ m poresize membranes to remove any undissolved material. A portion of 0.1 g of SiO₂ SMPs was ultrasonic dispersed in 15 mL of pure water; variation of 3APTMS (0.5, 1, 5, 10, 20, 40, 60, and 80 μ L) and 80 μ L of C.I. Reactive Blue 21 solution were introduced into water dispersion of the unmodified SiO₂ SMPs. After reacting at room temperature for 3 h under magnetic stirring, the resulting blue SiO₂ SMPs were isolated by centrifugation. The resulting submicron particles were washed once with water and twice with ethanol then dispersed in 2.5 mL ethanol.

2.4 Synthesis of the core-shell blue SiO₂ SMPs

A Stöber system containing 10 mL ethanol, 0.8 mL H₂O, 0.2 mL TEOS, and 0.1 mL NH₃·H₂O (25–28%) was hydrolyzed for 30 min. A volume of 2.5 mL of the above prepared blue SiO₂ SMPs ethanol dispersion solution was added into the pre-hydrolyzed Stöber system and reacted for 12 h at room temperature under magnetic stirring [15]. The resulting core-shell blue SiO₂ SMPs with protective layer were isolated by centrifugation and washed several times with ethanol and water.

2.5 Characterizations

The size and morphology of original SiO_2 SMPs, blue SiO_2 SMPs, and core-shell blue SiO_2 SMPs were characterized by SEM. The samples were prepared by depositing a drop of dispersion of particles onto carbon grids and operated at 3.0 kV. Particle size distributions were recorded by

measuring the diameters of few particles in each sample by Malvern Nano ZS potential laser particle analyzer. The maximum absorption wavelength of C.I. Reactive Blue 21 was determined by UV–vis spectrophotometer. The coupling efficiencies of the C.I. Reactive Blue 21 were determined by multiskan spectrum. All experiments were performed at room temperature (25 ± 1 °C).

3 Results and discussions

The procedure to prepare the core-shell blue SiO₂ SMPs is illustrated in Scheme 1, a complete such study is carried out with C.I. Reactive Blue 21. Based on Stöber method, uniform, spherical SiO₂ SMPs are obtained with an average diameter of about 195 nm, which is presented by SEM observation in Fig. 1. 3APTMS was selected as bridge to link dye molecules and the SiO₂ SMPs. 3APTMS and C.I. Reactive Blue 21 solution were added simultaneously into the SiO₂-water mixture to graft the C.I. Reactive Blue 21 onto SiO₂ SMPs by one step. The hydrolysis and condensation of 3APTMS and dye coupling were preceded at the same time, as hydrolysis of 3APTMS was a quick procedure in the presence of water. The dye coupled SiO₂ SMPs were introduced into a pre-hydrolyzed Stöber system to carry out the growth of silica layer to prevent the dye shedding. To establish the optimum conditions for attaching C.I. Reactive Blue 21 to SiO₂ particles, several parameters were varied relating to both the amount of the 3APTMS and the amount of C.I. Reactive Blue 21 which were added into the SiO₂-water suspension.



Fig. 1 SEM images of unmodified SiO₂ SMPs

3.1 Optimization of 3APTMS amount

Initial experiments indicated that reactive dyes were not able to be efficiently adsorbed on the surface of unmodified SiO_2 SMPs [9]. Efficiency of adsorption of the dye on the silica surface was significantly improved by modification of the surface with various organosilane reagents. SEM and DLS were used to examine the effect of 3APTMS amount on the morphology and particle size distribution. Figure 2a-h is SEM photographs of blue SiO₂ SMPs obtained by variation of amount of 3APTMS. As shown in the Fig. 2a-d, when 0.5-20 µL of 3APTMS are added into the SiO₂water dispersion, the blue SiO₂ SMPs show good dispersity. But severe aggregation or flocculation occurrs when the amount of 3APTMS is added up to 40 µL as shown in Fig. 2e-h. The alkoxy group of 3APTMS hydrolyzes first, then forms Si-O-Si bonds with surface silanol group of SiO2 SMPs in the presence of water [16], excess aminosilane causes crosslinking between particles [17]. The size distribution also almost matched above mentioned conclusion. As shown in Fig. 3, hydration radius of blue SiO₂ SMPs increases with the amount of 3APTMS in the range of 0-60 μ L. When the amount of 3APTMS added is 40 μ L, the particles show slight aggregation. The more 3APTMS added, the more severe aggregation occurred, this resulted the size distribution moved right and became wider.

The amount of 3APTMS also affected coupling efficiency of C.I. Reactive Blue 21 onto SiO₂ SMPs within a certain range. The maximum absorption wavelength at 614 nm of C.I. Reactive Blue 21 was determined by UV-vis spectrophotometer. Then obtained supernatants were collected to calculate the coupling efficiencies of the C.I. Reactive Blue 21 by multiskan spectrum at 614 nm. Figure 4 demonstrates that the coupling efficiency increased from 11.3 to 89.2% with the increase of 3APTMS in the range of 0.5–10 μ L and kept at 84.6–89.0% in the range from 10 to 80 μ L. From a visual point of view, when the amount of 3APTMS reached 10 μ L, the increase of 3APTMS amount has a very small impact on color of blue SiO₂ SMPs. The SEM, DLS and coupling efficiency results prove that dispersity and C.I. Reactive Blue 21 density on blue SiO₂ SMPs are influenced by the amount of 3APTMS. Inadequate 3APTMS causes poor color of blue SiO₂ SMPs and excess 3APTMS leads to agglomeration between blue SiO₂ SMPs. In order to reduce the probability of aggregation between particles, the amount of 3APTMS was selected to be $10 \,\mu$ L.

3.2 Synthesis of the core-shell blue SiO₂ SMPs in a Stöber system

Silica protection layer was deposited on the blue SiO₂ SMPs to prevent the shedding of C.I. Reactive Blue 21. The blue SiO₂ SMPs was introduced into a pre-hydrolyzed Stöber system to carry out regrowth of the silica layer onto blue SiO₂ SMPs. SEM observations indicate that there is almost no change in morphology characteristic of the SiO₂ SMPs after coupling with the dye and coating with a protection layer, as shown in Fig. 5a–c. The core-shell blue SiO₂ SMPs are uniform and well dispersed after silica shell is grown on the blue SiO₂ SMPs in the pre-hydrolyzed Stöber system. In this system, water accelerated the hydrolysis of Si-O-Si bond [15], large amount of water caused the agglutination of SiO₂ SMPs. When core-shell blue SiO₂ SMPs were synthesized, small amount of water was added to avoid the agglutination.

Figure 5d shows that particle size distribution curve of SiO₂ SMPs, blue SiO₂ SMPs, and core-shell blue SiO₂ SMPs. The diameter of core-shell blue SiO₂ SMPs moved slightly to the right compared with original unmodified SiO₂ SMPs, which proved that there was a little increase in particle size. According with particle size distribution curve, the average diameter of unmodified SiO₂ SMPs was 195 nm, and that of the core-shell blue SiO₂ SMPs was determined to be 207 nm, corresponding to a shell thickness of 6 nm. As can be seen from the size distribution curve, the hydrated radius of blue SiO2 SMPs is the biggest of three. Here we didn't come up for discussion on the diameter of blue SiO₂ particles which have the unknown quantity exposed groups such as amino groups and sulfonic acid groups (These groups were from dye molecules) that would increase the hydrated radius of blue SiO₂ SMPs in the procedure of measure before regrowth of silica layer. The decrease hydrated radius of core-shell blue SiO₂ SMPs proved that the deposition of the silica shell covered a lot of exposed groups of C.I. Blue Reactive 21, and made the blue SiO₂ SMPs be pure silica surface.

Zeta potential of SiO₂ SMPs, blue SiO₂ SMPs, and coreshell blue SiO₂ SMPs were also measured (Fig. 5e). The unmodified SiO₂ SMPs were negatively charged in the range of pH 3–12. But after amino-modification and coloration, blue SiO₂ SMPs presented an isoelectric point Fig. 2 SEM images of blue SiO₂ SMPs produced by $0.5 \,\mu\text{L}$ (a), $1 \,\mu\text{L}$ (b), $5 \,\mu\text{L}$ (c), $10 \,\mu\text{L}$ (d), $20 \,\mu\text{L}$ (e), $40 \,\mu\text{L}$ (f), $60 \,\mu\text{L}$ (g), $80 \,\mu\text{L}$ (h) of 3APTMS and $80 \,\mu\text{L}$ of C.I. Reactive Blue 21 aqueous solution (0.1 mg/mL) (color figure online)



between 9 and 10. The isoelectric point shifted to much higher pH values suggesting that the density of 3APTMS (amino groups) on the blue SiO_2 SMPs surface was high. Isoelectric point moved around 6.5 which demonstrated that there was a lot of negative charge on the surface of the coreshell blue SiO_2 SMPs due to growth of silica protection layer onto blue SiO_2 SMPs. The resulting core-shell blue SiO_2 SMPs are stabilized electrostatically by virtue of the negatively charged hydroxyl due to regrowth of silica protection layer. The surface of core-shell blue SiO_2 SMPs rich

through different kinds of silane coupling agent.

3.3 Dye leakage test

After silica protection layer was deposited on the blue SiO_2 SMPs, a dye leakage test was done by measuring the absorbance of supernatant of blue SiO_2 SMPs and core-shell blue SiO_2 SMPs. These two submicron particles were washed with water for 18 times once an hour, and then were

in hydroxyl groups, and thus can be grafted different groups



Fig. 3 Size distribution of blue SiO₂ SMPs modified by various amount of 3APTMS and colored with $80 \,\mu\text{L}$ of C.I. Reactive Blue 21 aqueous solution (0.1 mg/mL) (color figure online)



Fig. 4 The influence of the amount of 3APTMS on coupling efficiency of C.I. Reactive Blue 21 on SiO_2 SMPs (a), standard curve for C.I. Reactive Blue 21 concentration and absorbance (b) (color figure online)

washed again after six hours, after centrifugation and supernatants were collected. Figure 6 demonstrates that C.I. Reactive Blue 21 is easy to shed from blue SiO₂ SMPs. Severe dye shedding occurred at first, with the increase of water washing, the amount of dye leak decreased, but a small amount of dye still be washed off after 20 times of wash. There was almost no dye shedding from core-shell blue SiO₂ SMPs during the dye leakage test, which was similarly reported by Xu et al. [18]. This proved that a growth of the silica protection layer was coated onto the blue SiO₂ SMPs, and the silica protection layer effectively prevented the shedding of C.I. Reactive Blue 21.

3.4 Preparation of six other colored SiO₂ SMPs

In order to verify the universal applicability of this method, six other colored SiO₂ SMPs were prepared from five kinds of reactive dyes. As shown in Fig. 7, the bright colored SiO₂ SMPs indicate that those reactive dyes coupling occur efficiently in aqueous dispersions with SiO₂ SMPs in the presence of 3APTMS. The colors of colored SiO₂ SMPs closely match with the color of the reactive dyes solution, reflecting the fact that the chromophore is not affected by these reactions and the color of colored SiO₂ SMPs is easy to control. The color of the colored SiO₂ SMPs can be altered widely with this method, depending on the kind and amount of organic dye. The resulting core-shell colored SiO₂ SMPs prepared by this method were bright and stable. This confirms the fact that other reactive dyes may also be used to synthesize colored SiO₂ SMPs by our method.

4 Conclusion

In this work, we developed a two-step approach for the high efficiently coupling of reactive dyes onto SiO₂ SMPs to synthesize monodispersed core-shell colored SiO₂ SMPs for the first time. The C.I. Reactive Blue 21 was highly efficient covalently coupled on SiO₂ SMPs by 3APTMS in aqueous solution. The prepared core shell blue SiO₂ SMPs not only avoided from dye leakage, but also showed good dispersion, particle size uniformity, and homogeneous morphology, which make them a kind of good visible submicron label used in immunoassay. This approach is simple, economical saving, time saving, and environment friendly. And this two-step procedure takes advantage of the large inventory of commercial reactive dyes employed in the textile industry. Colored SiO₂ SMPs not obtained any attention from immunoassay applications as colloidal gold, colored latex submicron particles, and quantum dots. No applications with colored SiO₂ SMPs have been reported at the time of writing. In the following research, we would



Fig. 5 SEM image of SiO₂ SMPs (**a**), blue SiO₂ SMPs (**b**), and coreshell blue SiO₂ SMPs (**c**); Size distribution of SiO₂ SMPs, blue SiO₂ SMPs and core-shell blue SiO₂ SMPs (**d**); Zeta potentials of SiO₂



Fig. 6 Dye leakage test of blue SiO_2 SMPs and core-shell blue SiO_2 SMPs (color figure online)

develop more immunoassay based on the core-shell colored SiO_2 SMPs synthesized in this work.

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SMPs, blue SiO_2 SMPs and core-shell blue SiO_2 SMPs dispersed in water with different pH (e) (color figure online)



Fig. 7 Colored SiO₂ SMPs produced by coupling different organic reactive dyes from the left to right: C.I. Reactive red 136, C.I. Reactive Orange 1, C.I. Reactive Yellow 160, mixture of C.I. Reactive Blue 21 and C.I. Reactive Yellow 160 with the ratio of 1: 1(w/w), C.I. Reactive Blue 21, C.I. Reactive Blue 49, C.I. Reactive violet 5, respectively (color figure online)

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Compliance with ethical standards

Conflict of interest The authors declare that they have no competing interests.

Informed consent Informed consent was obtained from all individual participants included in the study.

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