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Sol–gel synthesis of α -Fe₂O₃ nanoparticles and its photocatalytic application

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Abstract α -Fe₂O₃ nanoparticles was synthesized through a simple and efficient sol–gel process using citric acid and triethanolamine. The phase structure, morphology, and optical properties of the as-prepared products were extensively characterized by X-ray diffraction, scanning electron microscopy, Raman spectroscopy, and ultraviolet spectroscopy. The chemical compositions of the as-synthesized α -Fe₂O₃ nanoparticles have been analyzed by Fourier transform infrared spectroscopy. X-ray diffraction pattern indicated that the assynthesized products were α -Fe₂O₃ with well-crystallized rhombohedral structure. The crystallite size of the

 α -Fe₂O₃ nanoparticles synthesized through citric acid and triethanolamine was 5 and 6 nm, respectively. SEM observation showed that the α -Fe₂O₃ products consist of spherical-like shape with uniform size distribution. The absorption edge of the α -Fe₂O₃ nanoparticles were measured at 558 and 563 nm. Optical measurement revealed that the band gap value of α -Fe₂O₃ nanoparticles was 2.22 and 2.20 eV. The photocatalytic activity of the α -Fe₂O₃ nanoparticles was analyzed by degradation of methylene orange, and the α -Fe₂O₃ nanoparticles showed excellent photocatalytic performance. *Graphical Abstract*



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1 Introduction

Recently, there is an increasing attention in the preparation of nanostructures owing to their excellent electronic, optical, magnetic, chemical, and thermal properties [1]. Currently, nanomagnetic materials have become much attention in materials science due to their potential applications in biotechnology, data storage, magnetic fluids, magnetic resonance imaging, biomedicine, biotechnology, and environmental remediation [2, 3]. In particular, iron oxide nanoparticles have various potential applications including contrast agent in magnetic resonance imaging, pigments, magnetic storage media, catalysts, chloroform sensors, and magnetic separation of photocatalytic nanoparticles [4, 5]. Depending on the iron oxidation state (Fe^{2+} or Fe^{3+}), iron oxide shows different crystal structures that consist of hematite (α -Fe₂O₃), maghemite (Fe₃O₄), and magnetite (γ-Fe₂O₃). Among these, hematite nanoparticles have paid significant attention from both theoretical and their potential applications in magnetic recording media, catalysis, pigments, lithium-ion batteries, anticorrosive agents, gas sensors, water treatment, and photocatalysis [6-12]. All these applications require that the nanoparticles are homogeneous in size, chemically stable, and well dispersed in liquid media. Hematite is an environmentfriendly antiferromagnetic n-type semiconductor ($E_{g} =$ 2.1 eV) and the most thermodynamically stable state of iron oxide at ambient temperature. Various methods exist for the preparation of α -Fe₂O₃ nanoparticles including magnetic sputtering [13], hydrothermal synthesis [14], sol-gel process [15], ultrasonic spray pyrolysis [16], electrochemical anodization [17], and vapor-solid growth techniques [18]. In this paper, we synthesized α -Fe₂O₃ nanostructures through two different sol-gel methods using citric acid and triethanolamine. The reasons for chosen sol-gel method are as follows: the sol-gel method does not require high pressure, the preparation of nanoparticles through the sol-gel method is very simple, it does not require any special equipment, and it is simple to obtain high-quality nanopowders of controlled structure, morphology, size, and homogeneous distribution. The reasons for choosing citric acid and triethanolamine as gelling agents are as follows: easily available chemicals, lowcost materials, and very easy to form a transparent gel with iron(III) nitrate nonahydrate. The main objective of the current paper is to study the morphology, structure, band gap, and the photocatalytic activity of the α -Fe₂O₃ nanoparticles.

2 Experiments

2.1 Preparation of α -Fe₂O₃ samples

The α -Fe₂O₃ nanoparticles were prepared through citric acid. In a typical experimental procedure, 1.5 g of iron(III)

nitrate nonahydrate was dissolved in 60 ml of deionized water. Then 3 g of citric acid was added to the above solution, and the mixture was stirred for 2 h. The sodium hydroxide solution was added to the above mixed solution to adjust the pH value of 10. The mixture was allowed for magnetic stirring until the homogeneous solution was obtained. The homogeneous solution was continued to stirring and slow evaporation at 70 °C until a highly viscous residual was formed. After it was dried at 110 °C, a gel precursor was formed. To obtain α -Fe₂O₃ nanoparticles, the formed gel was calcined at 400 °C for 6 h. The synthesized sample is denoted by sample A.

The α -Fe₂O₃ nanoparticles were synthesized in the presence of triethanolamine. In the activating process, 1.5 g of iron(III) nitrate nonahydrate was dissolved in 60 ml of deionized water. Then 2 ml of triethanolamine was added to the above solution, and the mixture was stirred for 2 h. The sodium hydroxide solution was added to the above mixed solution to adjust the pH value of 10. The mixture was allowed for magnetic stirring until the transparent solution. The homogeneous solution was continued to stirring and slow evaporation at 70 °C until a highly viscous residual was formed. After it was dried at 110 °C, a gel precursor was formed. To obtain α -Fe₂O₃ nanoparticles, the formed gel was calcined at 400 °C for 6 h. The synthesized sample is denoted by sample B.

The X-ray powder diffraction pattern of the samples were carried out with a Bruker D8 advance X-ray diffractrometer using CuK α_1 radiation ($\lambda = 1.5406$ Å), and the samples were scanned from 10° to 80° (2 θ) with a scanning rate of 1° min⁻¹. Raman spectrum was recorded using a Renishaw InVia Laser Raman Microscope with a He–Ne laser. The surface morphology of synthesized materials were analyzed using scanning electron microscopy (SEM, model Oxford Instruments at an accelerating voltage of 10 kV). For SEM analysis, the powder samples were placed on conductive copper sticking tape. FTIR spectra were recorded from 400 to 4000 cm⁻¹ with a Bruker IFS 66/S spectrometer using KBr pellet technique. Optical properties were measured using PerkinElmer lambda 35 UV–Visible spectrophotometer.

2.2 Photocatalytic activity

The photocatalytic activity of α -Fe₂O₃ nanoparticles were determined by measuring the degradation rate of MO, which is used here as a model pollutant. Methyl orange is an azo dye. This is a well-known acid–base indicator. For the photocatalytic degradation experiment, 0.2 g of α -Fe₂O₃ catalyst was dispersed in 10 mg/l of MO. To establish the adsorption/desorption equilibrium between





Fig. 3 SEM image of a sample A and b sample B

the MO molecules and the surface of the photocatalyst, the suspension was stirred in the dark for 40 min before turning on the lamps. During the illumination, 4 ml of

suspension was taken out and centrifuged at 20 min time intervals. Then the MO concentration of clean solution was measured by a spectrometer.





Fig. 6 Band gap plot [hv vs. $(\alpha hv)^2$] of **a** sample A and

a sample A and **b** sample B



3 Results and discussion

3.1 XRD analysis

The chemical structure and crystallite size of the as-synthesized α -Fe₂O₃ nanoparticles were analyzed using a power XRD patterns. Figure 1a, b shows the XRD patterns of sample A and B. It was found that the prepared samples were crystalline and the XRD pattern has peaks at $2\theta = 24.13, 33.15, 35.612, 40.85, 49.48, 54.09, 57.59,$ 62.41, 63.99, and 72.26, which assigned to (012), (104), (110), (113), (024), (116), (018), (214), (300), and (119) Bragg reflections of the rhombohedral phase (JCPDS card no: 33-0664) [19]; no other phases are detected. The lattice parameter values of the samples are: a = b = 5.03560 and c = 13.74890. The crystallite size was evaluated by Debye–Scherrer equation ($D = 0.89 \lambda/(\beta \cos \theta)$, where, D, λ , θ , and β are, respectively, the average crystalline size of the particles, the wavelength of the X-rays, the Bragg angle, and the FWHM of a peak in radians). The crystallite size of sample A and B is 5 and 6 nm.

3.2 Raman analysis

The chemical compositions of the as-obtained samples were investigated by Raman spectrum analysis. Figure 2a, b illustrates the Raman spectrum of samples A and B. The Raman absorption peaks of sample A observed at 224, 243, 292, 409, 495, 610, and 1315 cm⁻¹. The Raman absorption peaks of sample B showed at 224, 245, 294, 409, 498, 610, and 1315 cm⁻¹, which corresponds to the characteristics of the α -Fe₂O₃ rhombohedral structure. This is in good agreement with the results of the XRD measurement. The positions of all the peaks are consistent with the result reported earlier [20, 21].

3.3 SEM images

In order to analyze the surface morphology and elemental composition of the synthesized samples, FESEM and EDX were carried out and shown in Figs. 3 and 4. The typical FESEM images of sample A and B are shown in Fig. 3a, b, and it is clearly found that the surface of α -Fe₂O₃ nanoparticles prepared by the sol–gel method is in spherical-like shape with uniform size distribution. Qualitative elemental composition was measured by the EDX spectra as shown in Fig. 4. The prepared samples composed of elemental iron and oxygen peaks only. No other peaks could be noticed, suggesting only pure crystalline α -Fe₂O₃ nanoparticles were formed.

3.4 Optical properties

UV–Vis spectra were used to measure the absorption edge of α -Fe₂O₃ nanoparticles. Figure 5 shows the UV–Vis absorption spectra of α -Fe₂O₃ nanoparticles. The absorption bands are observed at 558 and 272 nm for sample A, and the absorption bands are found at 563 and 272 nm for sample B. The absorption in the UV region corresponds to the direct charge transfer transitions of O^{2–} 2p \rightarrow Fe³⁺ 3d, and the absorption in the visible region is due to the Fe³⁺ 3d \rightarrow 3d indirect transition. The relationship between the absorption coefficient and the incident photon energy of semiconductors was given by the following equation [22]:

$$\alpha h v = \left(h v - E_{\rm g} \right)^{1/2}$$

where ' α ' is optical absorption coefficient, *hv* is the photon energy, and E_g is the band gap energy for direct transitions. As shown in Fig. 6a, b, the band gap value of sample A and B was 2.22 and 2.20 eV, respectively. This value is consistent with those reported in the literature [23, 24].









Fig. 9 Change of MO concentration as a function of irradiation time **a** sample A and **b** sample B (C_0 is the initial concentration and *C* is the concentration at any time)

3.5 FTIR analysis

FTIR analysis is used to find the chemical bonds present in the sample. Figure 7 shows the FTIR spectrum of the prepared samples A and B. The following band assignments were present in the synthesized samples: The band at 3440 cm⁻¹ was attributed to the OH vibration, and the peaks at 458 and 525 cm⁻¹ correspond to α -Fe₂O₃ band [25]. No other prominent FTIR bands related with citric acid and triethanolamine have been found in the FTIR spectrum, which suggests that the prepared samples are pure α -Fe₂O₃ nanostructure. This is in good agreement with the previous reports [23].

3.6 Photocatalytic activity of α -Fe₂O₃ samples

Photocatalytic decomposition of methyl orange was used to measure the photocatalytic behavior of the prepared α -Fe₂O₃ nanoparticles. The α -Fe₂O₃ nanoparticles showed a photocatalytic activity, and as shown in Fig. 8a, b, it can be observed clearly that the intensity of the peak decreased along with the illumination time. The optimum photocatalytic efficiency is observed at 120 min under irradiation [26]. Figure 9a, b illustrates the changes of the MO relative concentrations (C/C_0) as a function of irradiation time *t*, where *C* is the concentration of MO at the irradiation time *t*, and C₀ is the initial concentration. It can be clearly seen that the α -Fe₂O₃ samples exhibited visiblelight photocatalytic properties in the degradation of MO.

4 Conclusion

Spherical-like α -Fe₂O₃ nanoparticles has been successfully developed by sol–gel method. XRD patterns showed that the as-synthesized sample was exactly α -Fe₂O₃ with rhombohedral structure. SEM results indicated that the asprepared product composed of spherical-like shape with uniform size distribution. Optical studies showed that the band gap value of α -Fe₂O₃ nanoparticles was 2.22 and 2.20 eV.

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