



# Two-step separation of Th, La and Ba using combined chromatographic columns

Yuchen Lin<sup>1</sup> · Jianli Wang<sup>1</sup> · Kejin Shao<sup>1</sup> · Gan Zhang<sup>1</sup> · Xin Wang<sup>1</sup> · Tonghuan Liu<sup>1</sup> · Peizhuo Hu<sup>1</sup>

Received: 21 November 2022 / Accepted: 2 January 2023 / Published online: 16 January 2023  
© Akadémiai Kiadó, Budapest, Hungary 2023

## Abstract

A combined chromatographic columns including LN resin and P204 resin were fabricated to separate Th<sup>4+</sup>, La<sup>3+</sup> and Ba<sup>2+</sup> ions with a series of parallel experiments at different acidity and initial concentrations. The results show that LNS resin can selectively adsorb Th<sup>4+</sup> ions but not La<sup>3+</sup> and Ba<sup>2+</sup> ions in 1 mol/L HNO<sub>3</sub>, and the separation factor of Th/La and Th/Ba can reach up to  $8.260 \times 10^4$  and  $8.224 \times 10^5$ , respectively. The La<sup>3+</sup> and Ba<sup>2+</sup> ions can be separated by P204 resin at pH=3 with a separation factor of  $2.191 \times 10^4$ . The successful separation and enrichment of La in this separation system provides a possibility for the separation of Ac, which is of great significance to TAT.

**Keywords** P204 resin · LN resin · Separation · Chromatographic column

## Introduction

Nuclear medicine has great application value in both diagnosis and treatment [1–3]. Radionuclides used for diagnosis or treatment are typically attached to selective biomolecules (peptides, antibody fragments, or intact antibodies) to deliver imaging or therapeutic doses to targets in vivo (tumors or other tissues). Targeted alpha therapy (TAT) is a rapidly developing field that alpha radionuclides are used selectively to deliver radiation doses capable of killing cells to tumor sites [4]. Low penetration range (50–90 μm) and high linear energy transfer of α-particles (tens to hundreds of keV/μm) are able to destroy cancer cells to the maximum with minimal damage to surrounding healthy tissue. <sup>225</sup>Ac ( $t_{1/2} = 9.92$  d) has significant potential as a TAT nuclide because its favorable half-life and decay cascade including multiple short-lived alpha nuclides [5, 6]. For example, <sup>225</sup>Ac can not only be directly used for therapy by binding with biological targeting vectors, but also the nuclide <sup>213</sup>Bi ( $t_{1/2} = 45.6$  min) produced by <sup>225</sup>Ac decay can be used for targeted therapy through chelation or complexation in vivo. Currently, the main source of <sup>225</sup>Ac is the decay of the parent

body <sup>229</sup>Th ( $t_{1/2} = 7340$  a), which was obtained early from a <sup>233</sup>U reactor as fuel [7]. However, the global supply of <sup>225</sup>Ac created by decay does not exceed 63 GBq (1.7 Ci) per year, which cannot meet the current demand for <sup>225</sup>Ac [8]. Therefore, it is urgent to explore a new method of mass production of <sup>225</sup>Ac.

Different groups, including Los Alamos National Laboratory (LANL), have investigated alternative methods for producing <sup>225</sup>Ac [9–11]. One of the most promising pathways is thought to be the <sup>232</sup>Th(p, x) nuclear reaction via the activation of <sup>232</sup>Th by a medium-energy (> 70 MeV) proton. Data obtained by LANL indicate that irradiation of <sup>232</sup>Th with a proton of 250 μA, 100 MeV energy for 10 days yields <sup>225</sup>Ac of 73.2 GBq (1.98 Ci) [9]. This amount exceeds the accumulation of <sup>225</sup>Ac prepared by <sup>229</sup>Th by research departments around the world. Although significant quantities of <sup>225</sup>Ac can be produced from the <sup>232</sup>Th(p, x) nuclear reaction, separating actinium from irradiated thorium targets is a challenge. The system of <sup>232</sup>Th(p, x) nuclear reaction mainly contains a large amount of Th, minor amounts of Ac and Ra, and trace amounts of other radioactive elements [9]. On the one hand, the concentration difference of thorium and actinium is several orders of magnitude, because thorium and actinium are the relationship between the decay parent and the second generation of the child. On the other hand, thorium, also an actinide element, has similar chemical properties to actinium. Therefore, it is necessary to seek

✉ Peizhuo Hu  
hupzh@lzu.edu.cn

<sup>1</sup> School of Nuclear Science and Technology, Lanzhou University, No. 222, South Tianshui Road, Lanzhou 730000, Gansu Province, People's Republic of China

an efficient and rapid method for the chemical separation and purification of Th, Ac and Ra, which not only provides a basis for the research and development of TAT, but also has great significance for the development of radionuclide drugs. The methods for separating Ac contain precipitation method [12], liquid–liquid extraction method [13, 14], extraction column [11, 15], ion exchange method [7], adsorption method [16] and so on. Compared to other separation techniques, chromatographic column separation has the high efficiency and speed of column separation [17]. Here, a combined chromatographic column was constructed to achieve Th separation and Ac enrichment by a two-step separation method [18]. Since actinium and radium are highly radioactive and difficult to obtain, Ac and Ra can be replaced by La and Ba with similar properties in the reported literature [19]. V. Ostapenko et al. found that commercial series LN resin had excellent separation effect on rare earth elements and actinides [20]. In addition, P204 resin can achieve the separation of Sr and Y, so it is speculated that it also has the separation effect on La and Ba of the same main group [21, 22].

This paper describes the separation of  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions using a combine chromatographic column with LN resin and P204 resin. The advantages of this separation are that the effect of concentration ratio on separation is investigated, which has not been seen in previous articles, meanwhile the three-ion separation can be accomplished in a simple process. The novelty of this paper mainly lies in the establishment of a set of separation system by which Ac can be conveniently and quickly separated and enriched from Th and Ra.

## Experiment

### Materials

The thorium standard solution was obtained from Beijing North Weiye Metrology Technology Research Institute. The single-element standard solution of lanthanum and barium was purchased from the National Nonferrous Metals and Electronic Materials Analysis Center. LN series resin was provided by TrisKem International. P204 resin was supplied by Lanzhou University. Other reagents were purchased from Tianjin Damao Chemical Reagent Factory. All reagents are analytical reagent grade and can be used directly without further purification. All tests were performed using deionized water unless otherwise noted.

### Setting the chromatographic column

The resin is immersed in deionized water to remove impurities, ensuring that the volume of the deionized water is twice the volume of the resin. The pre-treated resin was prepared into a suspended water solution and transferred to the glass dropper with a length of 0.15 m and a diameter of 6 mm (Fig. 1). A microporous sheet of teflon is placed at the bottom of the glass dropper to avoid resin loss. The column was filled with wet packing method. Finally, another microporous sheet of teflon is placed on top of the packed resin, which prevents the resin from being dispersed. The feed rate should be controlled to ensure stable column pressure during the addition of the stock solution, which facilitates full contact between the solution and the resin.

### Separation of $\text{Th}^{4+}$ ions with LN resin

The solution with different concentration ratio (Th: La: Ba) was configured under the condition of 1 mol/L  $\text{HNO}_3$ . Firstly, 20 mL of 1 mol/L  $\text{HNO}_3$  was used to flush the loaded LN column, then a mixture solution of  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions was poured into the separation funnel and passed through the LN column at a flow rate of 1 mL/min, meanwhile, the outflow was collected sequentially in 5 mL containers. The ion concentration in the outflow was measured by inductively coupled plasma emission spectrometer (ICP-OES, PQ9000, Germany). The distribution coefficient ( $K_d$ ) and the separation factor (SF) were calculated according to the volume of outflow liquid and the ion concentration of outflow liquid to explore

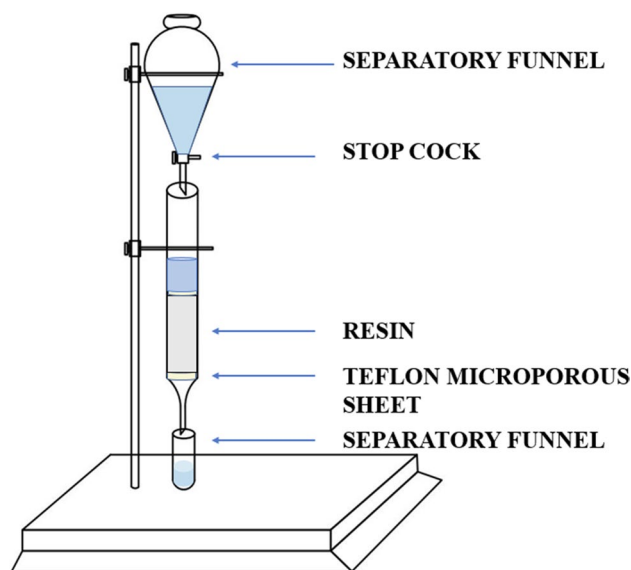
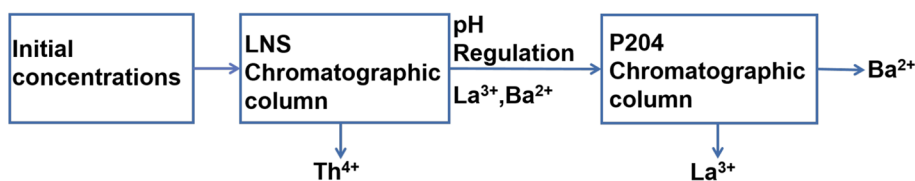
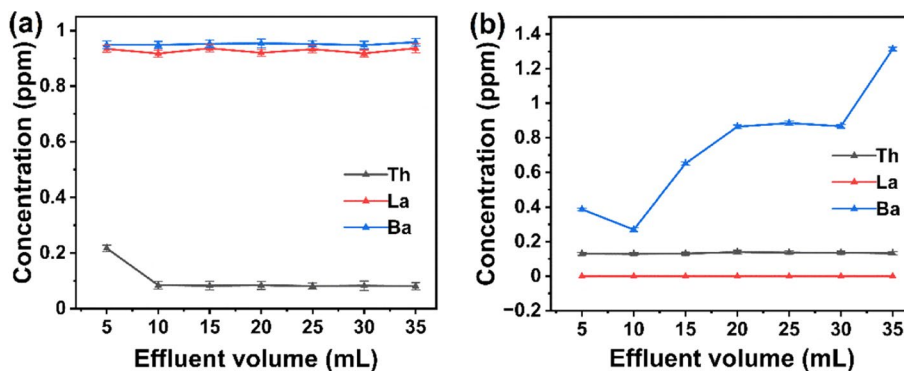


Fig. 1 Diagram of chromatographic column separation device

Fig. 2 Flow diagram



**Fig. 3** Effect of LNA resin and P204 resin on separation of  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions **a** Th: La: Ba = 100 ppm: 0.951 ppm: 0.962 ppm, acidity: 1 mol/L  $\text{HNO}_3$ ,  $m_{\text{LNA}} = 573$  mg; **b** Th: La: Ba = 129 ppm: 1.150 ppm: 1.170 ppm, acidity: 1 mol/L  $\text{HNO}_3$ ,  $m_{\text{P204}} = 474$  mg



the separation performance of resin. The  $K_d$  and the SF were calculated according to the following equation:

$$K_d = \frac{(C_0 - C_e)}{C_e} \cdot \frac{V}{m} \quad (1)$$

$$\text{SF} = \frac{K_d(M1)}{K_d(M2)} \quad (2)$$

where  $C_0$ ,  $C_e$  represent the concentration of metal ions at initial and equilibrium conditions (mg/L),  $V$  emblems the volume of the solution (L), and  $m$  is the mass of adsorbent (g), respectively.

### Separation of $\text{La}^{3+}$ ions with P204 resin

The column containing P204 resin was rinsed with 20 mL of nitric acid solution with the same acidity as the feed solution. The mixed solution containing  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions breaks through the column, and the outflow was collected at intervals with the volume of 5 mL. ICP-OES was performed to test the ion concentration in the effluent.  $K_d$  and SF were calculated to optimize the optimal separation conditions. To further separate and enrich  $\text{La}^{3+}$  ions, 1 mol/L  $\text{HNO}_3$  was used to elute  $\text{La}^{3+}$  ions adsorbed in the P204 column, still 5 mL fraction collected and  $\text{La}^{3+}$  ions concentration measured by ICP-OES.

The overall adsorption flow chart is shown in Fig. 2.

**Table 1** The separation effect of P204 resin and LNA resin

	$K_d^{\text{Th}}(\text{L/g})$	$K_d^{\text{La}}(\text{L/g})$	$K_d^{\text{Ba}}(\text{L/g})$	$\text{SF}_{\text{Th/La}}$	$\text{SF}_{\text{Th/Ba}}$
LNA	80.10	$1.247 \times 10^{-3}$	$4.680 \times 10^{-4}$	$6.423 \times 10^4$	$1.711 \times 10^5$
P204	71.17	–	$7.472 \times 10^{-2}$	–	$9.525 \times 10^2$

**Table 2** Separation factors (SF) of  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  by different materials

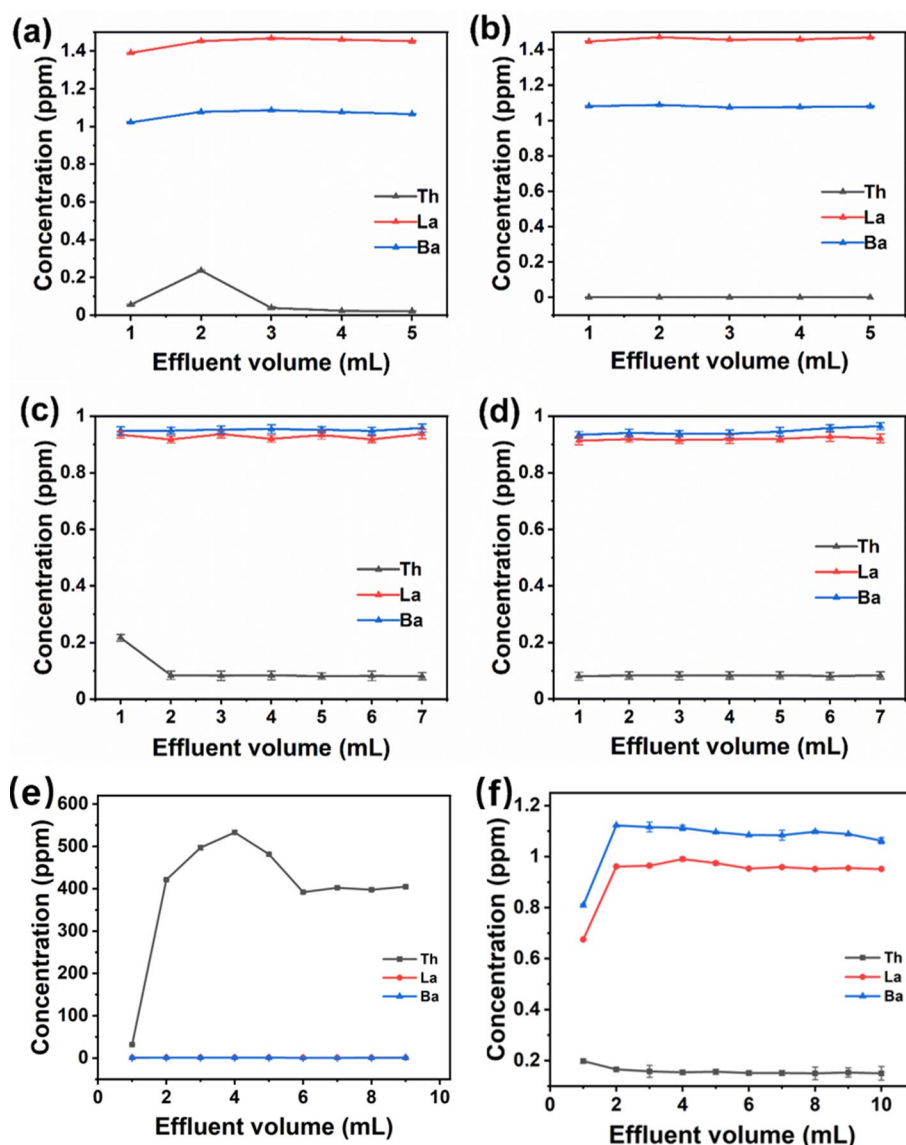
Materials	$\text{SF}_{\text{Th/La}}$		Refs.
LNresin	$6.423 \times 10^4$	$\text{SF}_{\text{Th/Ba}} = 1.711 \times 10^5$	–
Cyanex272	24.11	–	[23]
Cyanex302	142.8	–	[23]
TBP	0.48	–	[23]
Water-stable MOF	19.2	–	[24]
Amberlite IR-120	–	$\text{SF}_{\text{La/Zr}} = 2.1 \times 10^3$	[27]
AM3	–	$\text{SF}_{\text{Ra/Th}} = 325.3$	[28]

## Results and discussion

### Optimization of resin for separation of $\text{Th}^{4+}$ , $\text{La}^{3+}$ and $\text{Ba}^{2+}$ ions

Figure 3 displays the separation effect of Th, La, and Ba on an ion chromatographic column containing LNA resin and P204 resin, respectively. As shown in Fig. 3a, LNA resin only adsorbed  $\text{Th}^{4+}$  ions in 1 mol/L  $\text{HNO}_3$ , while  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions were adsorbed hardly. The calculated  $K_d$  and SF values of LNA resin and P204 resin for Th, La and Ba are listed in Table 1. Among them,  $\text{SF}_{\text{Th/La}}$  and  $\text{SF}_{\text{Th/Ba}}$  reach up

**Fig. 4** Effect of different concentrations on LN resin for separation of  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions. **a** LNA resin, **b** LNS resin (Th: La: Ba=28.50 ppm: 1.44 ppm: 1.05 ppm, acidity: 1 mol/L  $\text{HNO}_3$ ,  $m_{\text{LN}}=573$  mg); **c** LNA resin, **d** LNS resin (Th: La: Ba=100 ppm: 0.897 ppm: 0.931 ppm, acidity: 1 mol/L  $\text{HNO}_3$ ,  $m_{\text{LN}}=573$  mg); **e** LNA resin, **f** LNS resin (Th: La: Ba=500 ppm: 1.00 ppm: 1.10 ppm, acidity: 1 mol/L  $\text{HNO}_3$ ,  $m_{\text{LN}}=573$  mg)



**Table 3** The separation effect of LN resin at different concentration

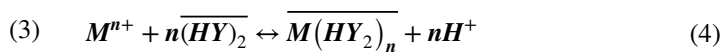
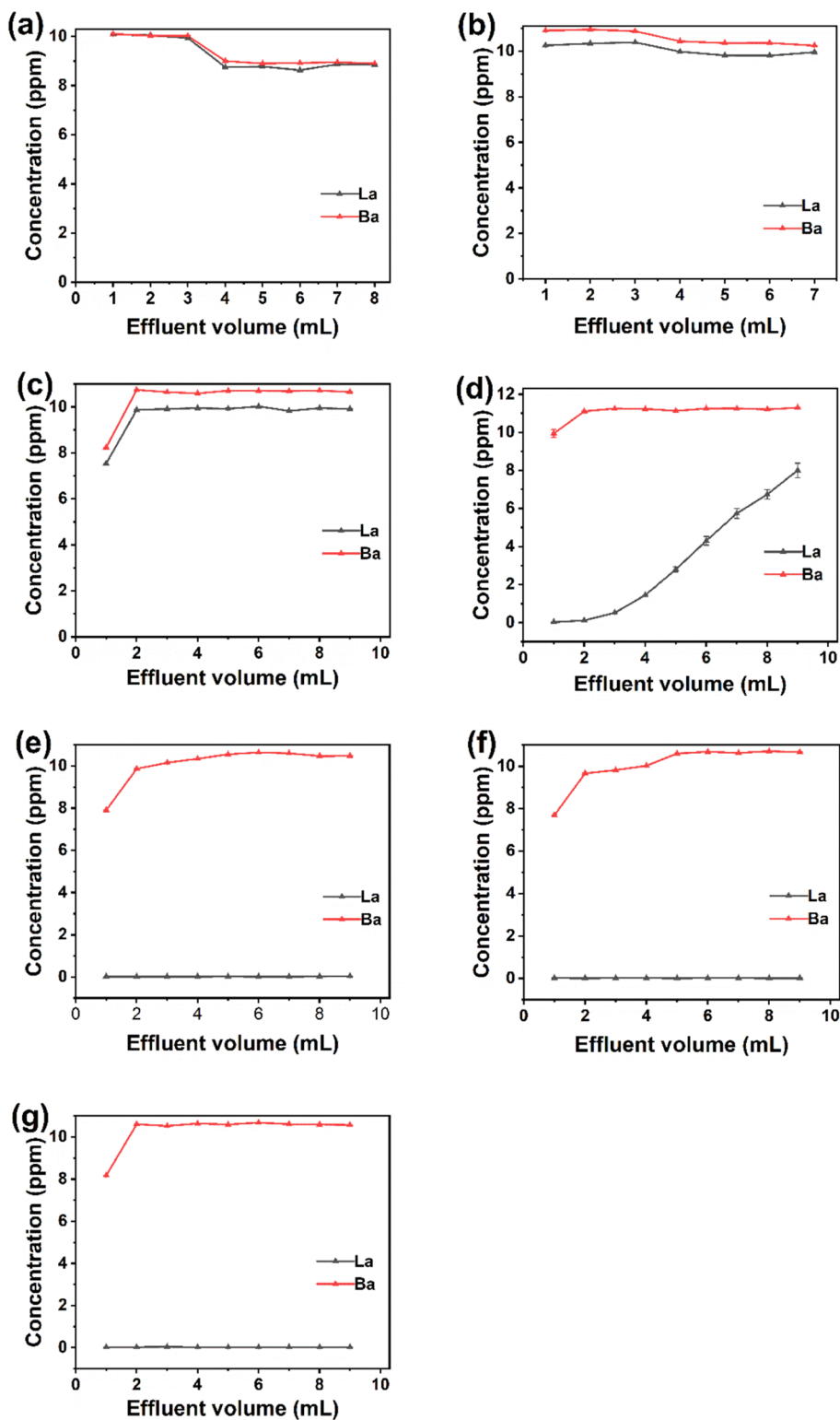
	$K_d^{\text{Th}}(\text{L/g})$	$K_d^{\text{La}}(\text{L/g})$	$K_d^{\text{Ba}}(\text{L/g})$	$\text{SF}_{\text{Th/La}}$	$\text{SF}_{\text{Th/Ba}}$
(a)	62.13	$1.520 \times 10^{-4}$	$3.139 \times 10^{-4}$	$4.088 \times 10^5$	$1.979 \times 10^5$
(b)	82.88	$1.215 \times 10^{-4}$	$2.928 \times 10^{-4}$	$6.821 \times 10^5$	$2.831 \times 10^5$
(c)	80.10	$1.247 \times 10^{-3}$	$4.680 \times 10^{-4}$	$6.423 \times 10^4$	$1.711 \times 10^5$
(d)	80.31	$1.045 \times 10^{-3}$	$3.384 \times 10^{-4}$	$7.685 \times 10^4$	$2.373 \times 10^5$
(e)	0.1539	$1.158 \times 10^{-2}$	$9.471 \times 10^{-3}$	13.29	16.25
(f)	281.6	$3.409 \times 10^{-3}$	$3.424 \times 10^{-4}$	$8.260 \times 10^4$	$8.224 \times 10^5$

to  $6.423 \times 10^4$  and  $1.711 \times 10^5$ , respectively, which is superior to some previous reports (Table 2) [23, 24]. As displayed in Fig. 3b, P204 resin not only can adsorb obviously  $\text{Th}^{4+}$  and  $\text{La}^{3+}$  ions, but also can trap a small amount of  $\text{Ba}^{2+}$  ions, implying that P204 cannot realize the separation of the three elements. P204 is a kind of acidic phospholipid

extraction agent, and usually present in the form of dimer ( $\text{H}_2\text{L}_2$ ) in non-polar solvent [25] which can form complex though cation exchange, chelation with high valence states ions is similar, so it is difficult to separate  $\text{Th}^{4+}$  and  $\text{La}^{3+}$  ions. For LN resin, which is used for actinide lanthanide separation has a similar mechanism. The adsorption mechanism of P204 and LN resin in the acid environment is generally described as Eqs. (3) and (4) [20, 26], respectively. The difference of the adsorption effect of the two resins on metal ions can be attributed to the different complexing ability of different cations and ligands under different acidity conditions.

Therefore, LN resin was selected to separate  $\text{Th}^{4+}$  ions from mixed solution, and subsequent experiments were performed in 1 mol/L  $\text{HNO}_3$  to explore the separation effect of LN resin on  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$ , and  $\text{Ba}^{2+}$  under different initial concentration ratios.

**Fig. 5** Effect of different acidity to P204 resin for separation of  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions: **a** 1 mol/L  $\text{HNO}_3$ , **b** 4 mol/L  $\text{HNO}_3$ , **c** pH=0.1, **d** pH=1, **e** pH=3, **f** pH=4, **g** pH=5 (La: Ba= 10.0 ppm: 10.0 ppm,  $m_{\text{P204}}=474$  mg)



**Table 4** The separation performance of P204 resin for  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions

	$K_d^{\text{La}}$ (L/g)	$K_d^{\text{Ba}}$ (L/g)	$\text{SF}_{\text{La/Ba}}$
1 mol/L $\text{HNO}_3$	$1.493 \times 10^{-3}$	$3.970 \times 10^{-3}$	0.3761
4 mol/L $\text{HNO}_3$	$6.685 \times 10^{-3}$	$5.686 \times 10^{-3}$	1.176
pH=0.1	$3.841 \times 10^{-3}$	$2.650 \times 10^{-3}$	1.449
pH=1	1.313	$9.056 \times 10^{-3}$	$1.450 \times 10^2$
pH=3	110.3	$5.034 \times 10^{-3}$	$2.191 \times 10^4$
pH=4	111.6	$5.794 \times 10^{-3}$	$1.926 \times 10^4$
pH=5	110.3	$5.627 \times 10^{-3}$	$1.960 \times 10^4$

### Optimization of concentration on LN resin for separation of $\text{Th}^{4+}$ , $\text{La}^{3+}$ and $\text{Ba}^{2+}$ ions

In the  $^{232}\text{Th}(p, x)$  nuclear reaction, only a trace amount of Ac can be obtained after irradiation, leading to a difference of several orders of magnitude in the content of Th and Ac. In order to enrich and separate trace amounts of Ac and Ra in a large amount of Th, it is necessary to explore the influence of the initial concentration ratio of Th: La: Ba on the separation of three metal ions.

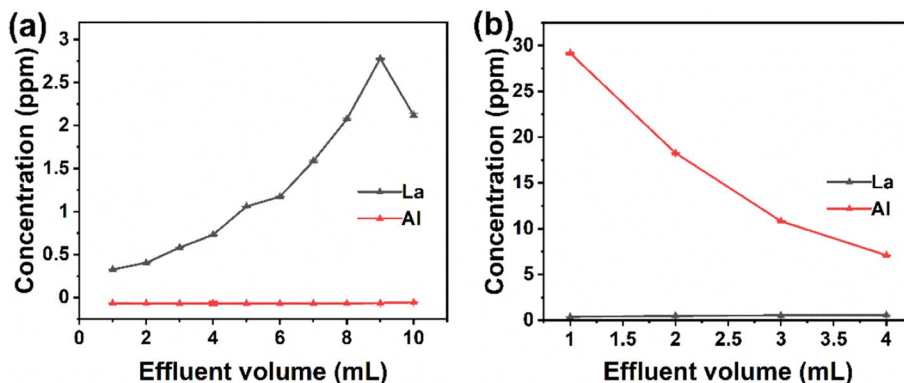
In the actual separation system, the content of thorium is very different from that of actinide, so it is particularly important to study the separation of thorium and actinide under different initial concentration ratios. LNA resin and LNS resin of LN series were selected to investigate the separation performance for  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions by adjusting the initial concentration ratio (Fig. 4). The particle sizes of LNA resin and LNS resin are 100–150  $\mu\text{m}$  and 50–100  $\mu\text{m}$ , respectively. When the initial concentration ratio of  $\text{Th}^{4+}$ :  $\text{La}^{3+}$ :  $\text{Ba}^{2+}$  is 28.50 ppm: 1.44 ppm: 1.05 ppm, LNA resin and LNS resin only adsorb  $\text{Th}^{4+}$  ions, but not  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions (Fig. 4a, b). The calculated  $\text{SF}_{\text{Th/La}}$  and  $\text{SF}_{\text{Th/Ba}}$  values of LNA resin and LNS resin are higher than  $10^4$ , suggesting that Th(IV) separation can be successfully achieved (Table 3). It is worth noting that the SF values calculated by LNS resin separation are slightly higher than those of LNA resin, which means that LNS resin possesses

better separation performance for  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions. With the increase of  $\text{Th}^{4+}$  proportion (Th: La: Ba = 100 ppm: 0.897 ppm: 0.931 ppm), the SF values by LNA resin and LNS resin were all over  $10^4$ , indicating that Th(IV) separation could still be achieved well (Fig. 4c, d and Table 3). As displayed in Fig. 4e, when concentration ratio of Th: La: Ba is 500 ppm: 1.00 ppm: 1.10 ppm, When the initial solution of Th, La and Ba with high concentration difference still flowed at the original flow rate, the LNA resin with large particle size had certain adsorption effect on Th(IV) but could not completely adsorb it. In addition, it still had no adsorption effect on La(III) and Ba(II). Whereas, the LNS resin was still able to completely adsorb  $\text{Th}^{4+}$ , but not  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions at all (Fig. 4f). The  $\text{SF}_{\text{Th/La}}$  and  $\text{SF}_{\text{Th/Ba}}$  values by LNS resin can reach up to  $8.260 \times 10^4$  and  $8.224 \times 10^5$ , respectively, which be superior to the  $\text{SF}_{\text{Th/La}}$  (13.29) and  $\text{SF}_{\text{Th/Ba}}$  (16.25) values by LNA resin. The above results indicate that the resin particle size has obvious effect, the smaller the resin particle size, the better the separation performance of  $\text{Th}^{4+}$ ,  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions.

### Optimization of acidity on P204 resin for separation of $\text{La}^{3+}$ and $\text{Ba}^{2+}$ ions

P204 was selected as the resin for the separation of  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions due to its strong adsorption capacity for  $\text{La}^{3+}$  ions in previous experiments. Meanwhile, in order to better reflect the adsorption performance of P204 resin on  $\text{La}^{3+}$  ions, the initial concentration of  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions were increased to 10 ppm under the condition that the ratio of  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions was kept at 1:1. Figure 5 shows the separation performance of P204 resin for  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions under different acidity. The separation factors calculated by P204 resin disposing of  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions at different acidity are listed in Table 4. It is clearly observed that P204 resin has a comparatively higher  $\text{SF}_{\text{La/Ba}}$  at pH=3–5, which is attributed to the high pH promoting ion exchange, suggesting that P204 resin can successfully achieve the separation of  $\text{La}^{3+}$  and  $\text{Ba}^{2+}$  ions.

**Fig. 6** **a** Adsorption of  $\text{La}^{3+}$  and  $\text{Al}^{3+}$  by P204 resin (La: Al = 10.0 ppm: 10.0 ppm,  $m_{\text{P204}} = 474$  mg, pH = 3); **b** Desorption of  $\text{La}^{3+}$  and  $\text{Al}^{3+}$  ions at 1 mol/L  $\text{HNO}_3$



## Effect of Al<sup>3+</sup> on the adsorption of La<sup>3+</sup> by P204 resin

It is worth noting that a small amount of aluminum is produced by fission during the <sup>232</sup>Th(p, x) nuclear reaction. Al will interfere with the separation of Ac due to the same valence, while the interference with Th and Ra can be ignored [29]. Therefore, it is necessary to separately explore the adsorption properties of P204 on La<sup>3+</sup> ions in the presence of Al<sup>3+</sup> ions. As shown in Fig. 6a, the P204 resin can still completely adsorb La<sup>3+</sup> ions in the presence of Al<sup>3+</sup> ions, but unfortunately some Al<sup>3+</sup> ions are also retained in P204 resin, which is not conducive to the enrichment and purification of La<sup>3+</sup> ions. This is precisely because of the adsorption mechanism of P204 resin which has a certain degree of adsorption of trivalent elements under this acidity condition. Nonetheless, La<sup>3+</sup> ions can be quickly eluted and Al<sup>3+</sup> ions are still adsorbed on the resin using 1 mol/L HNO<sub>3</sub> as the eluent. In conclusion, La<sup>3+</sup> ions can be successfully enriched with LN resin and P204 resin by step separation method.

## Conclusions

Combined columns were assembled using LN resin and P204 resin for Th(IV) separation and La(III) enrichment, respectively. The results show that LNS resin can selectively adsorb Th<sup>4+</sup> ions at the initial concentration ratio of Th: La: Ba = 500 ppm: 1.00 ppm: 1.10 ppm with high separation ratio of SF<sub>Th/La</sub> and SF<sub>Th/Ba</sub> of 8.260 × 10<sup>4</sup> and 8.224 × 10<sup>5</sup>, respectively. In addition, P204 resin could only absorb La<sup>3+</sup> ions at pH = 3, leading to SF<sub>La/Ba</sub> up to 2.191 × 10<sup>4</sup>. Even with the interference of Al<sup>3+</sup> ion, P204 resin can still enrich La<sup>3+</sup> ion by elution. Although both La<sup>3+</sup> and Al<sup>3+</sup> ions were simultaneously retained on the P204 resin, La<sup>3+</sup> ions were subsequently eluted with 1 mol/L HNO<sub>3</sub> to achieve La(III) separation and enrichment. La<sup>3+</sup> ions obtained by combined LNS/P204 resin chromatographic column have high radionuclide purity, which provides a possibility for the separation of high purity radiopharmaceutical nuclide Ac from the activation of <sup>232</sup>Th by a medium-energy (> 70 MeV) proton.

## Declarations

**Conflict of interest** The authors declare that they have no conflict of interest.

## References

- Bhattacharyya S, Dixit M (2011) Metallic radionuclides in the development of diagnostic and therapeutic radiopharmaceuticals. *Dalton Trans* 40:6112–6128
- Cutler CS, Hennkens HM, Sisay N, Huclier-Markai S, Jurisson SS (2013) Radiometals for combined imaging and therapy. *Chem Rev* 113:858–883
- Rosch F, Baum RP (2011) Generator-based PET radiopharmaceuticals for molecular imaging of tumours: on the way to THERANOSTICS. *Dalton Trans* 40:6104–6111
- Maalouf BN (2012) Targeted use of alpha particles: current status in cancer therapeutics. *J Nucl Med* 3(4):1000136
- Morgenstern A, Bruchertseifer F, Apostolidis C (2012) Bismuth-213 and actinium-225-generator performance and evolving therapeutic applications of two generator-derived alpha-emitting radioisotopes. *Curr Radiopharm* 5(3):221–227
- Scheinberg DA, McDevitt MR (2011) Actinium-225 in targeted alpha-particle therapeutic applications. *Curr Radiopharm* 4(4):306–320
- Boll RA, Malkemus D, Mirzadeh S (2005) Production of actinium-225 for alpha particle mediated radioimmunotherapy. *Appl Radiat Isot* 62:667–679
- Chérel M, Barbet J (2013) Alpha emitting radionuclides and radiopharmaceuticals for therapy
- Engle JW, Mashnik SG, Weidner JW, Wolfsberg LE, Fassbender ME, Jackman K, Couture A, Bitteker LJ, Ullmann JL, Gulley MS, Pillai C, John KD, Birnbaum ER, Nortier FM (2013) Cross sections from proton irradiation of thorium at 800 MeV. *Phys Rev C* 88:014604
- Weidner JW, Mashnik SG, John KD, Ballard B, Birnbaum ER, Bitteker LJ, Couture A, Fassbender ME, Goff GS, Gritzko R, Hemez FM (2012) <sup>225</sup>Ac and <sup>223</sup>Ra production via 800 MeV proton irradiation of natural thorium targets. *Appl Radiat Isot* 70(11):2590–2595
- Zhuikov BL, Kalmykov SN, Ermolaev SV, Aliev RA, Kokhanyuk VM, Matushko VL, Tananaev IG, Myasoedov BF (2011) Production of <sup>225</sup>Ac and <sup>223</sup>Ra by irradiation of Th with accelerated protons. *Radiochemistry* 53:73–80
- Sani AR (1970) Carrier-free separation of <sup>228</sup>Ac from aged thorium nitrate. *J Radioanal Nuc Chem* 4:127–129
- Hyde EK (1960) The radiochemistry of thorium, National technical information service, US. Department of commerce, Springfield, VA, pp. 22161
- Tsoupko-Sitnikov V, Narseev Y, Khalkin V (1996) Generator of <sup>225</sup>Ac. *J Rad Nucl Chem* 205:75–83
- Hu Y, Giret S, Meinsch R, Han J, Fontaine F-G, Kleitz F, Larivière D (2019) Selective separation and preconcentration of Th(IV) using organo-functionalized, hierarchically porous silica monoliths. *J Mater* 7:289–302
- Brown MA (2020) Metal oxide sorbents for the separation of radium and actinium. *Ind Eng Chem Res* 59:20472–20477
- Coskun O (2016) Separation techniques: chromatography. *North Clin Istanbul* 3:156–160
- Radchenko V, Engle JW, Wilson JJ, Maassen JR, Nortier FM, Taylor WA, Birnbaum ER, Hudston LA, John KD, Fassbender ME (2015) Application of ion exchange and extraction chromatography to the separation of actinium from proton-irradiated thorium metal for analytical purposes. *J Chromatogr A* 1380:55–63
- Fitzsimmons J, Abraham A, Catalano D, Younes A, Cutler CS, Medvedev D (2019) Evaluation of inorganic ion exchange materials for purification of <sup>225</sup>Ac from thorium and radium radioisotopes. *JMIRS* 50(1):11
- Ostapenko V, Vasiliev A, Lapshina E, Ermolaev S, Aliev R, Totkiy Y, Zhuikov B, Kalmykov S (2015) Extraction chromatographic

- behavior of actinium and REE on DGA, Ln and TRU resins in nitric acid solutions. *J Radioanal Nucl Chem* 306:707–711
21. Kandwal P, Ansari SA, Mohapatra PK, Manchanda VK (2011) Separation of carrier free  $^{90}\text{Y}$  from  $^{90}\text{Sr}$  by hollow fiber supported liquid membrane containing Bis(2-ethylhexyl) phosphonic acid. *Sep Sci Technol* 46:904–911
  22. Naik PW, Jagasia P, Dharmi PS, Achuthan PV, Tripathi SC, Munshi SK, Dey PK, Venkatesh M (2010) Separation of carrier-free  $^{90}\text{Y}$  from  $^{90}\text{Sr}$  by SLM technique using D2EHPA in N-Dodecane as carrier. *Sep Sci Technol* 45:554–561
  23. Eskandari NM, Milani SA, Sam A (2011) Extractive separation of Th(IV), U(VI), Ti(IV), La(III) and Fe(III) from Zarigan ore. *J Radioanal Nucl Chem* 288:677–683
  24. Xiong Y, Gao Y, Guo X, Wang Y, Su X, Sun X (2018) Water-stable metal-organic framework material with uncoordinated terpyridine site for selective Th(IV)/Ln(III) separation. *ACS Sustain Chem Eng* 7:3120–3126
  25. Principe F, Demopoulos GP (2004) Comparative study of iron(III) separation from zinc sulphate–sulphuric acid solutions using the organophosphorus extractants, OPAP and D2EHPA. *Hydrometallurgy* 74:93–102
  26. Ye Q, Li G, Deng B, Luo J, Rao M, Peng Z, Zhang Y, Jiang T (2019) Solvent extraction behavior of metal ions and selective separation  $\text{Sc}^{3+}$  in phosphoric acid medium using P204. *Sep Purif* 209:175–181
  27. Rizk HE, El-Din AMS, Afifi EME, Attallah MF (2021) Potential separation of zirconium and some lanthanides of the nuclear and industrial interest from zircon mineral using cation exchanger resin. *J Dispers Sci Technol* 43:1642–1651
  28. Dakroury GA, Allan KF, Attallah MF, El Afifi EM (2020) Sorption and separation performance of certain natural radionuclides of environmental interest using silica/olive pomace nanocomposites. *J Radioanal Nucl Chem* 325:625–639
  29. Moshin Q, Syed AN (1971) Synthesis and ion-exchange properties of thorium tungstate: separation of  $\text{La}^{3+}$  from  $\text{Ba}^{2+}$ ,  $\text{Sr}^{2+}$ ,  $\text{Ca}^{2+}$ , and  $\text{Y}^{3+}$  and of  $\text{VO}^{2+}$  from  $\text{Fe}^{3+}$  and  $\text{Mn}^{2+}$ . *J Chem Soc A: Inorg Phys Theor* 139–143

**Publisher's Note** Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.

Springer Nature or its licensor (e.g. a society or other partner) holds exclusive rights to this article under a publishing agreement with the author(s) or other rightsholder(s); author self-archiving of the accepted manuscript version of this article is solely governed by the terms of such publishing agreement and applicable law.