

# Sorption behavior of <sup>85</sup>Sr onto manganese oxides with tunnel structure

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#### Abstract

Sorption behavior of strontium ions on manganese oxides obtained by sol-gel technique reduction of KMnO<sub>4</sub> by different reagents (H<sub>2</sub>O<sub>2</sub>, MnCl<sub>2</sub> and polyvinyl alcohol) was studied. Sorption capacity of the most effective sorbent reaches 200 mg g<sup>-1</sup> and distribution coefficient  $K_d$  (<sup>85</sup>Sr)—3.67 × 10<sup>5</sup> cm<sup>3</sup> g<sup>-1</sup>. Ion-exchange and chemisorption mechanism of strontium ions removal by manganese oxides were confirmed by means XRD, FT-IR, N<sub>2</sub> adsorption–desorption and SEM–EDX methods. The obtained sorbents are promising for liquid radioactive water treatment from strontium radionuclides.

Keywords Sorption · <sup>85</sup>Sr removal · Manganese oxides · Sol-gel synthesis · Sorption mechanism

## Introduction

Radioactive waste contamination of the environment is one of the global ecological problems of our time. This is due to the operation of the nuclear power plants (NPP) and nuclear energy facilities, which leads to the formation of large amounts of liquid radioactive waste (LRW) that require processing and decontamination [1–3]. For example, operation of NPP based on the fast neutron reactor with electrical capacity of 600 MW results to annual discharges of radionuclides with waste water in volume 81 000 m<sup>3</sup>, with a total activity about  $3.9 \times 10^{11}$  Bq [4]. One of the

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long-living radionuclides included in the LRW and which pose a significant threat to human and living organisms is the radionuclide <sup>90</sup>Sr [5, 6]. The half-life of <sup>90</sup>Sr isotope is 28.79 years. Chemical properties of  $Sr^{2+}$  are similar to  $Ca^{2+}$  ions, which complicates the task of purification of LRW and requires the development of materials for selective removal of  $Sr^{2+}$  ions from multicomponent aqueous solutions with high salinity.

Adsorption is the most effective and economically feasible method of purification of aqueous solutions containing trace amounts of  $Sr^{2+}$  [7–10]. In addition, this method allows selectively extract Sr<sup>2+</sup> ions and its radionuclides from real polluted aquatic medium and LRW, thereby most effectively minimizing the amount of waste generated. In recent years, polymeric adsorbents functionalized with organic various acids have been used to control adsorption capacity and to provide selective adsorption of  $Sr^{2+}$  ions from aqueous solutions [11-13]. At the same time, inorganic sorption materials (zeolites, clays, metal oxides, etc.) have certain advantages over organic ion exchangers when using for treatment of liquid radioactive wastes due to their high chemical (pH range 0-14 and 2-12, respectively) and radiation stability (more than 10<sup>8</sup> Gray (Gy) and 10<sup>5</sup>-10<sup>6</sup> Gy, respectively), compatibility with likely immobilization matrices such as cement and selectivity in relation to  $\mathrm{Sr}^{2+}$ ions [14–17]. It is important to note that the selective properties are determined by the nature of the matrix of the

sorbent, state of radionuclides in the aquatic environment, nature and concentration of related compounds [18].

High exchange capacity, stability in alkaline media allow to consider manganese oxides with a layered and channel structure as a promising materials for the removal of radioactive metal ions from aqueous media [19]. Moreover, the performance of manganese oxides in comparison with inorganic sorbents (such as zirconium phosphate, titanium phosphate and titanium dioxide, which decreased at dose 2.19 MGy) and organic sorbents (efficiency is significantly reduced by doses of 0.1-1.0 MGy) is maintained up to the irradiation with dose 10 MGy [20]. Manganese oxides have a structure of octahedral molecular sieves (OMS) with tunnels  $2 \times 2$  or  $3 \times 3$ , which is formed from octahedra  $MnO_6$  [21, 22]. The dimensions of the tunnels of OMS-2 (cryptomelane with ions  $K^+$ ) and OMS-1 (type todorokite with ions  $Ca^{2+}$  or  $Mg^{2+}$ ) depend on the cations located inside and around of 0.46 and 0.70 nm respectively [23, 24].

According to the reference study of [25], in comparison with other types of organic and inorganic sorbents, manganese oxides are relatively highly selective towards  $Sr^{2+}$ ions in the presence of Na<sup>+</sup>, Ca<sup>2+</sup> and Mg<sup>2+</sup> ions. At sorption from solutions, also containing 0.1 M NaNO<sub>3</sub> and 0.01 M Ca(NO<sub>3</sub>)<sub>2</sub>,  $K_d$  values for sorbent MDM [mixed manganese oxides (III, IV)] are  $3.5-4.0 \times 10^4$  and  $1.5-2.1 \times 10^3$  cm<sup>3</sup> g<sup>-1</sup>, respectively. The authors [26] studied the sorption of the radionuclide <sup>85</sup>Sr and <sup>137</sup>Cs from aqueous solutions (in deionized H<sub>2</sub>O) on synthetic manganese oxides with tunnel structure. For the oxides of cryptomelane type  $K_d^{Cs}$  and  $K_d^{Sr}$  are equal to 7.4  $\times$  10<sup>3</sup> and  $> 10^6$  cm<sup>3</sup> g<sup>-1</sup>, and for oxides of the todorokite type values  $K_d^{Cs}$  and  $K_d^{Sr}$  are  $5.0 \times 10^4$  and  $> 10^6$  cm<sup>3</sup> g<sup>-1</sup> respectively. In reference study of [27] the values of  $K_d$  for the materials of composition  $K_{2x}Mn_xSn_{3-x}S_6$ (x = 0.5-0.95), or KMS-1 were determined. The value of  $K_{\rm d}$  in distilled water is equal to  $1.58 \times 10^5 \text{ cm}^3 \text{ g}^{-1}$ . On the background of complex salt composition containing  $3.70 \text{ Mg}^{2+}$ ,  $11.14 \text{ Ca}^{2+}$ ,  $9.17 \text{ Cs}^+$ ,  $25.96 \text{ Na}^+$  and 4.60 mg dm<sup>3</sup>  $Sr^{2+}$  affinity of strontium is greater than for other cations mixture ( $K_d = 1.83 \times 10^4 \text{ cm}^3 \text{ g}^{-1}$ ).

This work is devoted to study the mechanism of  $\mathrm{Sr}^{2+}$ ions sorption from aqueous solutions onto tunnel manganese oxides obtained by the sol-gel method with the reducing KMnO<sub>4</sub> by different reagents—MnCl<sub>2</sub>, H<sub>2</sub>O<sub>2</sub>, PVA. The relationship between the conditions of preparation, physical–chemical and sorption-selective properties of manganese oxides will allow to define general regularities and approaches to the directed synthesis of highly selective sorbents of strontium radionuclides.

#### Experimental

#### Manganese oxides synthesis

Sorbents based on manganese oxides were obtained with sol-gel method by reducing  $KMnO_4$  in aqueous medium by PVA and inorganic reagents— $H_2O_2$  or  $MnCl_2$  [28, 29]. To prepare the respective aqueous solutions used distilled water and reagents— $KMnO_4$ ,  $H_2O_2$  (30 wt% aqueous solution),  $MnCl_2 \cdot 4H_2O$  and PVA (fully saponified, state standard 10779-78). All chemicals were of analytical grade and utilized as purchased from Five Oceans (Belarus) without further purification.

To 50 cm<sup>3</sup> of 0.1 wt% aqueous solution of KMnO<sub>4</sub>, various amounts of 1.0 wt% aqueous solution H<sub>2</sub>O<sub>2</sub> (2.2 cm<sup>3</sup>) and 0.1 wt% aqueous solution MnCl<sub>2</sub> (0.4 cm<sup>3</sup>) solutions were added dropwise with continuous stirring. Molar ratio of KMnO<sub>4</sub>:H<sub>2</sub>O<sub>2</sub> and KMnO<sub>4</sub>:MnCl<sub>2</sub> equal to 1.00:1.25 and 1.0:1.5, respectively. As a result of getting a dark brown sol with a content of 0.05 wt% MnO<sub>2</sub>, pH 10.8 and  $\zeta$ -potential – 21.9 mV (H<sub>2</sub>O<sub>2</sub>—reducing agent). In the case of using MnCl<sub>2</sub> the content of MnO<sub>2</sub> in sol is 0.02 wt%, pH 4.4,  $\zeta$ -potential – 17.5 mV. Hydrogels were obtained as a result of aging or electrolyte coagulation of sols which were subjected to heat treatment in a laboratory furnace SNOL 7,2/1300 in air at 400 °C for 3 h, the heating rate was 5 °C/min.

Using 0.5 wt% PVA like reducing agent, to 25 cm<sup>3</sup> of it, 25 cm<sup>3</sup> of KMnO<sub>4</sub> solution (0.5 wt%) was added in order to obtain 1.0:1.5 KMnO<sub>4</sub>/MnCl<sub>2</sub> molar ratio.

In the third case, manganese oxide sol was prepared by adding dropwise 0.5 wt% aqueous solution of KMnO<sub>4</sub> under vigorous stirring to the 0.5 wt% aqueous PVA solution, the mass ratio of KMnO<sub>4</sub>:PVA is 1:1. Thus formed colloidal solution is dark brown. The content of MnO<sub>2</sub> in sol is 0.33 wt%, pH 10.2,  $\zeta$ -potential – 25.1 mV. The resulting hydrogel was washed with distilled water, dried in air at room temperature and calcined at 450 °C for 3 h, the heating rate was 5 °C min<sup>-1</sup>.

#### Sorption study

Sorption properties of the synthesized sorbents towards  $Sr^{2+}$  ions were studied in static conditions at V/m ratio = 250 cm<sup>3</sup> g<sup>-1</sup> (V—volume of the solution that contains the sorbed  $Sr^{2+}$  ions (10 cm<sup>3</sup>); m—mass of the synthesized sorbents (0.04 g) with use of stable strontium ions and <sup>85</sup>Sr radionuclide at standard conditions (25 °C, 1 bar). In the first case, sorption of  $Sr^{2+}$  ions was carried out from Sr(NO<sub>3</sub>)<sub>2</sub> solutions [analytical grade, Five Oceans (Belarus)] with concentration of  $Sr^{2+}$  2000 mg dm<sup>-3</sup> and pH 5.6. Concentration of  $Sr^{2+}$  in initial solution and after

contact with sorbents (24 h) was defined on atomic absorbing spectrometer AAS Contr AA 300 (Germany). For solution containing radionuclide <sup>85</sup>Sr pH value was 5.59. The activity of initial solutions ( $A_0$ , kBq cm<sup>3</sup>) and after sorption ( $A_e$ , kBq cm<sup>3</sup>) was carried out on a gamma beta spectrometer of MKS AT1315 (Belarus). For studying of influence of sodium and calcium ions on strontium removal efficiency the aqueous solutions were prepared with addition of 0.1 M NaCl and 0.05 M CaCl<sub>2</sub>.

Sorption capacity (Q, mg g<sup>-1</sup>) and distribution coefficient ( $K_d$ , cm<sup>3</sup> g<sup>-1</sup>) of <sup>85</sup>Sr radionuclide were calculated by the following equations:

$$Q = \frac{(C_0 - C_e) \times V}{m} \tag{1}$$

$$K_{\rm d} = \frac{A_0 - A_{\rm e}}{A_{\rm e}} \times \frac{V}{m} \tag{2}$$

where  $C_0$  and  $C_e$ —initial and equilibrium concentration of  $\mathrm{Sr}^{2+}$  ions, mg g<sup>-1</sup>, respectively,  $A_0$  and  $A_e$ —initial and equilibrium solutions activity of <sup>85</sup>Sr, kBq cm<sup>3</sup>, respectively, V—volume of solution, dm<sup>3</sup>, and m—mass of a sorbent, g.

#### **Characterization methods**

Measurement of  $\zeta$ -potential of the dispersed phase of manganese oxide hydrosols was performed at a laser analyzer Zetasizer Nano ZS (Malvern Instruments) at a temperature of 25  $\pm$  0.1 °C.

XRD analysis was carried out by the diffractometer DRON-3 with Cu-K<sub> $\alpha$ </sub>-monochromatizing radiation ( $\lambda = 0.154184$  nm) at reflection angles  $2\theta$  from 10 to  $80^{\circ}$ to identify the phase composition of the sorbents based on manganese oxides used. The processing of diffraction data and phase identification of the samples was carried out using software "PowderX" and "WinXpow" (Version 1.04) and base of X-ray powder standards "JCPDS PDF2" (Version 1.21).

IR spectra of samples were recorded on IR spectrometer with Fourier transmittance Tenzor-27 in the range of  $1800-450 \text{ cm}^{-1}$  at room temperature, using a tableting of sorbents powder with potassium bromide.

The adsorption and textural properties of samples were estimated from isotherms of low temperature (-196 °C) nitrogen physical adsorption–desorption via volumetric on ASAP 2020 MP surface area and porosity analyzer (Micromeritics, United States). The specific surface area was determined by the BET method ( $A_{BET}$ ). The adsorption cumulative volume ( $V_{BJH ads}$ ) in the range of pore from 1.7 to 300 nm, the average adsorption diameter ( $D_{BJH ads}$ ), differential mesopore size distribution (dV/dlogD) calculated by Barrett-Joyner-Halendy method (BJH). Before the

analysis samples were held in a vacuum for 1 h at 200 °C and a residual pressure of  $133.3 \times 10^{-3}$  Pa. The samples 1 and 5 were held in a vacuum for 3 h at 80 °C. The relative error in determining the pore volume was  $\pm 1\%$ , for the surface area and for the pore size  $\pm 15\%$ .

The surface morphology and element composition of manganese oxides were studied by means of the scanning electronic microscope of JSM-5610 LV with system of the chemical analysis EDX JED-2201 JEOL (Japan) with a preliminary coating of gold on the samples.

The pH of the reaction mixture and manganese oxides hydrosols was measured using the pH meter HI 221 (HANNA Instruments).

#### **Results and discussion**

#### Sorption properties towards strontium ions

Sorption properties of manganese oxides towards  $Sr^{2+}$  ions at the interface solid/solution substantially depend on the nature of the reducing agent and the conditions of the sorption process. So the sample prepared using  $H_2O_2$ shows the highest sorption capacity equal to 200 mg g<sup>-1</sup> in the absence of background electrolyte (Table 1). The other two manganese oxides samples obtained by reducing of KMnO<sub>4</sub> by MnCl<sub>2</sub> or PVA have lower capacitive characteristics equal to 70 and 100 mg g<sup>-1</sup> respectively.

A similar dependence is observed in the introduction of 0.1 M NaCl to the model solution, when all the samples have almost a threefold decrease in sorption capacity for  $Sr^{2+}$ . When take place the sorption from solutions, including the addition of 0.05 M CaCl<sub>2</sub>, a number of active sorbents based on manganese oxides significantly changes. The high sorption capacity of the sample is obtained using PVA as a reducing agent. On the background of 0.1 M NaCl and 0.05 M CaCl<sub>2</sub> this sample demonstrates almost equal to the sorption capacity, about 25–33 mg g<sup>-1</sup>, while the sorbents obtained using H<sub>2</sub>O<sub>2</sub> or MnCl<sub>2</sub> remove in 3–4 times lower  $Sr^{2+}$  amount from Ca<sup>2+</sup> containing solutions than Na<sup>+</sup> containing (Table 1). This proves a higher selectivity of the manganese oxide synthesized by reducing of KMnO<sub>4</sub> by PVA compared with the other samples.

In real conditions low-active liquid radioactive waste contain trace concentrations of radionuclides  $^{85,90}$ Sr (about  $10^{-9}-10^{-13}$  M). It is obvious that the efficiency of sorption removal of such quantities of Sr<sup>2+</sup> may differ significantly from the results obtained during the sorption of stable Sr<sup>2+</sup> ions from the solutions with concentration in the range of  $10^{-1}-10^{-4}$  M. Analysis of the data Table 1 shows that the distribution coefficient of  $^{85}$ Sr for the obtained samples reaches a value of  $3.7 \times 10^5$  cm<sup>3</sup> g<sup>-1</sup> with sorption of  $^{85}$ Sr from the solutions without background electrolyte. Such

Reducing agent	Background solution	Sorption capacity (A), mg $g^{-1}$	Distribution coefficient $(K_d) \times 10^{-3}$ , cm <sup>3</sup> g <sup>-1</sup>
MnCl <sub>2</sub>	H <sub>2</sub> O	70	21.1
	0.1 M NaCl	22	0.12
	0.05 M CaCl <sub>2</sub>	8	0.87
$H_2O_2$	H <sub>2</sub> O	200	367
	0.1 M NaCl	78	47.4
	0.05 M CaCl <sub>2</sub>	15	0.15
PVA	H <sub>2</sub> O	100	18.1
	0.1 M NaCl	25	48.6
	0.05 M CaCl <sub>2</sub>	33	0.14

Table 1 The values of sorption capacity, removal efficiency and distribution coefficient of  ${}^{85}$ Sr radionuclide on manganese oxides (V/m = 250, pH 5.7  $\pm$  0.2)

high sorption characteristics of sorbents are quite expected due to absence of the competing ions. The introduction of 0.1 M NaCl is accompanied by a tenfold decrease in the  $K_d$ values for <sup>85</sup>Sr. The best selective properties ( $K_d$ <sup>85</sup>Sr = 870 cm<sup>3</sup> g<sup>-1</sup>) on the background of 0.05 M CaCl<sub>2</sub> shows a sample obtained using MnCl<sub>2</sub>. The established differences of the sorption-selective properties of manganese oxides in experiments with stable ions of Sr<sup>2+</sup> and radionuclide <sup>85</sup>Sr can be interpreted when studying the mechanism of sorption.

#### **XRD** analysis

Phase and chemical composition are the main factors that influence on the selective properties of manganese oxides towards Sr<sup>2+</sup> ions. The initial sorbents obtained using inorganic reducing agents have low crystallinity and consist mainly K<sub>1,33</sub>Mn<sub>8</sub>O<sub>16</sub> (96–151–8323—number of phase in COD ("Crystallography Open Database") and  $\beta$ -MnO<sub>2</sub> (96-151-4102) oxides with a layered structure (check Fig. 1a, c). After sorption of  $Sr^{2+}$  in the samples is ongoing structuring and the Sr-containing phase Sr<sub>0.72</sub>Mn<sub>8</sub>O<sub>16</sub> (41-314) is appeared on the X-ray diffractogrammes (Fig. 1b, d). The sorbent obtained by using PVA consists a well-crystallized oxides K1,33Mn8O16 (96-151-8323) and MnO (96-900-6665) with a mixture of K<sub>2</sub>CO<sub>3</sub> (96-210-7220) (soluble in water—110.5 g in 100 g H<sub>2</sub>O at 25 °C) and KOH (96-153-4406) (Fig. 1e). The formation of the hydroxide occurs in the interaction of KMnO<sub>4</sub> with PVA is mainly at the stage of sol obtaining, which completely fails to wash from the hydrogel of the manganese oxide. Further, the high temperature processing of manganese oxide, during thermo-oxidative degradation of PVA oxidation products, is formed K<sub>2</sub>CO<sub>3</sub>. For a sorbent obtained using PVA were detected other Sr-containing phase-SrMnO<sub>3</sub> (96-152-9599), SrCO<sub>3</sub> (96-901-3803) (soluble in water $2 \times 10^{-3}$  g in 100 g H<sub>2</sub>O at 25 °C) and SrO (96–110–1041) in contrast with sorbents synthesized with inorganic reducing agents (Fig. 1f).

Thus, if in the case of manganese oxides obtained using inorganic reducing agents we can talk about a predominantly ion-exchange sorption of strontium ions, the sorption mechanism for the sample on the basis of PVA involves mainly chemical interaction with  $K_2CO_3$  and to a less degree of ion-exchange.

#### **FT-IR analysis**

IR spectra of manganese oxides recorded at the 1800–450 cm<sup>-1</sup> before and after sorption of Sr<sup>2+</sup> ions allow more detailed study of the sorption mechanism and to identify the differences between the samples (Fig. 2). For all samples after sorption, the intensity of absorption band around 1620 cm<sup>-1</sup> which is characteristic for stretching vibrations of O-H groups associated with the manganese atoms of the crystal lattice are raised, indicating the course of hydration process. For the sample synthesized using the  $H_2O_2$ , the intensity of the absorption bands at 613 and 473 cm<sup>-1</sup> related to the stretching vibrations of Mn–O characteristic of well-crystallized mixtures of phases (β- $MnO_2 + \gamma - MnO_2$ ) are significantly increases after sorption of  $Sr^{2+}$  ions. In the case of the reducing agent MnCl<sub>2</sub> for initial samples and manganese oxides after sorption a clear band of about 655, 610, 530 and 475  $cm^{-1}$  which are characteristic of valence fluctuations when the Mn-O in the structure of  $\beta$ -MnO<sub>2</sub> are observed. Intense bands at 615 and 480 cm<sup>-1</sup> inherent to the stretching vibrations of Mn–O phase in SrMnO<sub>3</sub> appear in the sample obtained using the PVA after the sorption of  $Sr^{2+}$  ions. At the same time absorption band with low intensity in the area of 1080 cm<sup>-1</sup> corresponding to the stretching vibrations of when the Mn<sup>3+</sup>-O suggests the partial substitution of



Fig. 1 XRD patterns of the manganese oxide samples synthesized by reduction of  $KMnO_4$  by  $H_2O_2$  (**a**, **b**),  $MnCl_2$  (**c**, **d**), and PVA (**e**, **f**) before (**a**, **c**, **e**) and after (**b**, **d**, **f**) sorption of strontium ions

 $Mn^{4+}-Mn^{3+}$  ions. The absorption band in the region of 770–750 cm<sup>-1</sup> is characteristic of manganese oxides with tunnel structure and it is present in the IR-spectra of all samples [30].

## N<sub>2</sub> adsorption-desorption study

Nitrogen adsorption results indicate essentially distinctions in characteristic signs and features of the measured isotherms, in hysteresis behavior of adsorptive, in the values of pore volume and surface area of manganese oxide porous solids obtained with different reducers (Fig. 3, Table 2). The nitrogen sorption isotherms on manganese





oxide obtained with hydrogen peroxide belong, on IUPAC classification, to the Type IV isotherm given by many mesoporous adsorbents. Isotherms of this type have the same overall shape as a normal Type II isotherm, obtained with non-porous or macroporous adsorbents, up to the

value of relative pressure  $p/p_0$  at which the capillary condensation begins resulting in the hysteresis loop and adsorption growth. The hybrid Type (H1+H2) hysteresis loop given by "peroxide" sample before sorption of Sr<sup>2+</sup> ions correlates with texture of adsorbent. The Type H1 loop



Table 2The adsorptiveproperties of manganese oxidesbefore and after sorption of Srions

Reducing agent	Sorption of Sr <sup>2+</sup>	$A_{BET}$ , $m^2 g^{-1}$	$V_{BJHdes}$ , cm <sup>3</sup> g <sup>-1</sup>	D <sub>BJHdes</sub> , nm
MnCl <sub>2</sub>	Before	212	0.260	4.7
	After	72	0.233	9.3
$H_2O_2$	Before	189	0.384	6.6
	After	58	0.118	6.1
PVA	Before	11	0.102	8.3
	After	24	0.056	7.8

is associated with narrow pore size distribution of fairly uniform "cylindrical" mesopores (Fig. 3a). The Type H2 loop indicates more complex porous structure in which the effects of percolation and pore blocking are shown. Nitrogen sorption isotherms for two other samples received with  $MnCl_2$  and/or PVA don't exhibit any limiting adsorption at high p/p<sub>0</sub> values and can be carried to pseudotype II isotherm. Such not completely reversible isotherms, according to Kenneth S.W. Sing, are associated with adsorbents containing slit-shape pores and consisting of friable aggregates of platy particles. Their adsorption curve entirely repeats the path of the Type II adsorption isotherm, but desorption branch follows on other way, leading to the hysteresis limited by area of multilayer adsorption.

Sorption of  $Sr^{2+}$  significantly influences the adsorption and capillary-condensation properties of manganese oxides. So this circumstance considerably affects the properties of xerogel obtained with H<sub>2</sub>O<sub>2</sub>. The specific characteristics of surface area and pore volume decrease by 3.3 times after sorption of  $Sr^{2+}$  ions. When using MnCl<sub>2</sub> the surface area decreases by 2.9 times after sorption of  $\mathrm{Sr}^{2+}$ , and in case of PVA the surface area is equal only to 11–24 m<sup>2</sup> g<sup>-1</sup> and remains poorly developed after sorption of  $Sr^{2}$  + ions. Isotherms of pseudo-type II don't provide reliable assessment neither specific pore volume, nor pore size distribution. But in the samples received with MnCl<sub>2</sub> or with PVA it is possible to record after sorption of  $Sr^{2+}$ , first, the decrease in pore volume proportionally to falling surface area, therefore the pore size remains almost invariable (Table 2), and, secondly, the full modification of pore size distribution (Fig. 3b, c). It is undoubted that the displaying Sr<sup>2+</sup> sorption in case of the samples obtained with  $H_2O_2$  and in case of the sample obtained with  $H_2O_2$ differ one from another. So inclusion of  $Sr^{2+}$  ions into the "peroxide" sample facilitates diffusion of nitrogen molecules in mesopores, and the mean mesopore diameter increases (Table 2). At the same time the pore size distribution of cylindrical mesopores remains uniform after sorption of  $Sr^{2+}$  ions, but pore volume falls (Fig. 3a).

Thus, it should be noted that the growth of the mean mesopore diameter of the "peroxide" sample observed after  $Sr^{2+}$  sorption is obliged to fast loss of surface area in combination with homogeneous "volume shrinkage" of

manganese oxide xerogel. Most likely, the positive  $Sr^{2+}$  ions sorbed by ion-exchange with the cations compensating a charge of manganese oxide framework are rather evenly dispersed all over the volume of crystals what SEM–EDX analysis data confirm.

#### **SEM-EDX** analysis

The results of SEM–EDX analyses prove that in the case of the manganese oxide obtained by reduction of KMnO<sub>4</sub> by  $H_2O_2$ ,  $Sr^{2+}$  is distributed uniformly across the surface of the sorbent with the presence of small areas with higher content of  $Sr^{2+}$  component. On the sample obtained with MnCl<sub>2</sub>  $Sr^{2+}$  is appeared very weak which indicates about it low content. The highest  $Sr^{2+}$  content determined on the surface of the sorbent is detected in the sample obtained using PVA. In the pictures clearly seen as  $Sr^{2+}$  concentrates on separate sites of manganese oxide surface in the form of individual phases. Combined with the XRD data we can assume that it is the particles of  $SrCO_3$  (Fig. 4).

According to the element analysis of the manganese oxides before and after sorption of  $\mathrm{Sr}^{2+}$  ions, in all samples observed the expected decrease in the K<sup>+</sup> content and identification of  $\mathrm{Sr}^{2+}$  in the range of 1.0 at.%. It was revealed that the number of  $\mathrm{Sr}^{2+}$  ions in the sample, synthesized using PVA significantly greater than that of manganese oxides obtained with inorganic reducing agents. These results are in a good agreement with the ion-exchange or chemisorption mechanism of strontium uptake onto manganese oxides obtained using either inorganic reducing agent (H<sub>2</sub>O<sub>2</sub>, MnCl<sub>2</sub>), or PVA respectively (Table 3).

#### Conclusions

The manganese oxides sorbents of  $\mathrm{Sr}^{2+}$  ions were synthesized by sol-gel method reducing of KMnO<sub>4</sub> by different reagents—H<sub>2</sub>O<sub>2</sub>, MnCl<sub>2</sub> and PVA. Their sorption characteristics towards stable ( $\mathrm{Sr}^{2+}$ ) and radioactive ( $^{85}\mathrm{Sr}$ ) ions were established. The sorbent obtained using H<sub>2</sub>O<sub>2</sub> as a reducing agent has highest sorption properties (sorption capacity 200 mg g<sup>-1</sup> and  $K_d$  <sup>85</sup>Sr 3.67 × 10<sup>5</sup> cm<sup>3</sup> g<sup>-1</sup>).



25µm

Fig. 4 SEM photo of the manganese oxide samples synthesized by reduction of  $KMnO_4$  by  $H_2O_2$  (a),  $MnCl_2$  (b), and PVA (c) with the mapping of Sr distribution (white colour)

Reducing agent	Sorption of Sr <sup>2+</sup>	Element composition, at.%			
		0	Mn	K	Sr
MnCl <sub>2</sub>	Before*	38.8	59.7	0.8	_
	After	63.0	36.54	0.25	0.21
$H_2O_2$	Before	24.8	73.7	1.5	_
	After	54.36	45.4	0.1	0.14
PVA	Before**	13.3	70.7	11.2	_
	After	60.3	33.7	4.9	1.1

 Table 3
 Element composition of manganese oxides before and after sorption of Sr ions

\*0.7 at. % refers to hydrogen (H) \*\*4.8 at. % refers to carbon (C)

Manganese oxide obtained using H<sub>2</sub>O<sub>2</sub> provides the most selective removal of Sr<sup>2+</sup> ions in presence of 0.1 M NaCl (sorption capacity 78 mg g<sup>-1</sup> and  $K_d$  <sup>85</sup>Sr  $4.74 \times 10^4$  cm<sup>3</sup> g<sup>-1</sup>). In presence of 0.05 M CaCl<sub>2</sub> sorbent synthesized using PVA has the highest sorption capacity— 33 mg g<sup>-1</sup> and the sample obtained using MnCl<sub>2</sub> has the highest  $K_d$  <sup>85</sup>Sr—8.70 × 10<sup>2</sup> cm<sup>3</sup> g<sup>-1</sup>.

On the basis of XRD, FT-IR, N<sub>2</sub> adsorption–desorption and SEM–EDX data was proposed a possible mechanism of Sr<sup>2+</sup> ion uptake by manganese oxides. In case of manganese oxides obtained with inorganic reducing agents (H<sub>2</sub>O<sub>2</sub> and MnCl<sub>2</sub>) Sr<sup>2+</sup> ions are removed dominantly by ion-exchange mechanism. For samples, obtained using PVA a chemisorption mechanism was proposed. It has been confirmed with the formation of SrMnO<sub>3</sub> and SrCO<sub>3</sub> while ion-exchange mechanism—with the replacement of K<sup>+</sup> and Mn<sup>2+</sup> ions in K<sub>1.33</sub>Mn<sub>8</sub>O<sub>16</sub> on Sr<sup>2+</sup>. It was shown that obtained sorbents are promising for liquid radioactive water treatment from Sr radionuclides.

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