

# Influence of the alpha radiation on the $\text{UO}_2$ dissolution in high pH cementitious waters

Thierry Mennecart · Christelle Cachoir ·  
Karel Lemmens

Received: 17 September 2014/Published online: 5 October 2014  
© Akadémiai Kiadó, Budapest, Hungary 2014

**Abstract** To assess the long-term behaviour of spent fuel in conditions of the Belgian *Supercontainer design*, dissolution tests were performed to determine the solubility and dissolution rate of depleted and Pu-doped  $\text{UO}_2$  in synthetic cement waters. The results confirm the behaviour generally observed with  $\text{UO}_2$  at neutral pH in absence of  $\text{H}_2$ . Due to the radiolysis of water, the produced oxidizing species oxidise the U(IV) to U(VI), inducing an increase of the uranium concentration. Consequently, the dissolution rate increases from the depleted  $\text{UO}_2$  to the most active doped  $\text{UO}_2$ . Imposing a  $\text{H}_2$  overpressure had no significant effect on the  $\text{UO}_2$  behaviour.

**Keywords** Uranium dioxide · Dissolution rate · Alpha radiation · Hyperalkaline conditions · Cementitious water · Spent fuel

## Introduction

In 2004, the supercontainer design has been selected by the Belgian Agency for Management of Radioactive Waste and Enriched Fissile Materials (NIRAS/ONDRAF) as the preferred reference design for disposal of high level waste and spent fuel [1]. This design includes the use of buffer and backfill materials based on ordinary portland cement (OPC) (Fig. 1). The Supercontainer will thus provide a highly alkaline chemical environment allowing the passivation of

the overpack surface and the inhibition of its corrosion. The overpack has to prevent contact of the spent fuel with the cementitious pore water at least during the thermal phase (about 2,500 years). It will thus contribute to the containment of radionuclides, but it will also have an effect on the radionuclide release from the waste. An experimental programme has been initiated to study the stability of  $\text{UO}_2$  as an analogue of real spent fuel in the cementitious environment of the supercontainer design, more specifically to determine the  $\text{UO}_2$  dissolution rate, the  $\text{UO}_2$  solubility [2, 3] and the influence of alpha radiation on the behaviour of the  $\text{UO}_2$ . This paper is dedicated to the radiation effect on the  $\text{UO}_2$  behaviour under hyperalkaline conditions.

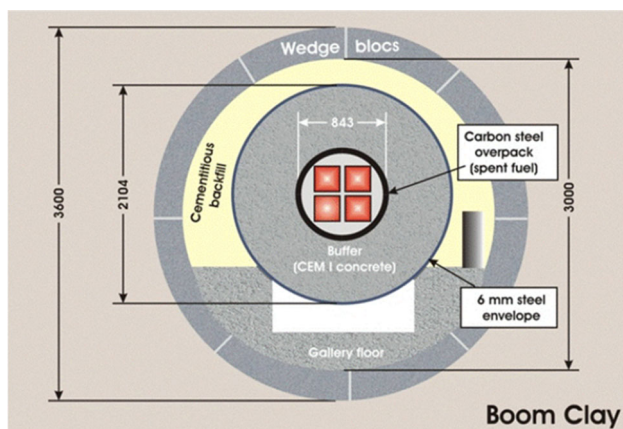
## Experimental

All experiments were performed at 25–30 °C under argon. Static experiments were conducted at different ratio of fuel surface area to leachant volume (SA/V of 6, 17, 130, 257  $\text{m}^{-1}$ ) with and without iron or iron/magnetite as redox buffer in order to determine the  $\text{UO}_2$  solubility. No duplicate experiments were done. Dynamic tests were run at three different flow rates (20, 12, 8  $\mu\text{L min}^{-1}$ ) to determine the  $\text{UO}_2$  dissolution rate.

Static and dynamic experiments were performed with depleted and with  $^{238}\text{Pu}$ -doped  $\text{UO}_2$  powders to simulate the spent fuel activity as function of time (Table 1). The various doped materials were manufactured by ITU [4] using  $^{233}\text{U}$  (0.3 %) to serve as corrosion indicator and  $^{238}\text{Pu}$  to generate the alpha dose. They represent the alpha-activity of spent fuel with an average burnup (45–55  $\text{GWd tHM}^{-1}$ ) respectively 150, 2,000, 11,000 and 89,000 years after discharge from the reactor. Depleted  $\text{UO}_2$  was used as surrogate for a very old spent fuel ( $>10^9$  years).

T. Mennecart · C. Cachoir (✉) · K. Lemmens  
Waste and Disposal Research Unit, Belgian Nuclear Research  
Centre (SCK-CEN), Boeretang 200, 2400 Mol, Belgium  
e-mail: christelle.cachoir@sckcen.be

T. Mennecart  
e-mail: Thierry.mennecart@sckcen.be



**Fig. 1** Supercontainer design

The leachants were synthetic cement waters. Their composition was based on the expected chemical evolution of the concrete after contact with Boom Clay water, which has been estimated by geochemical calculations, assuming equilibrium between the pore water and mineral phases in the cement [6]. The pH (at 25 °C) in the concrete buffer is expected to decrease from 13.5 (Young Cement Water) to 12.5 (Evolved Cement Water) and further to pH ~ 12 (Old Cement Water). Later on, the pH will decrease below 12. Table 2 gives the composition of the three cementitious waters for which the most important parameters are the pH, the concentration of calcium, sodium and potassium, which may interact strongly with uranium [7–9].

Additional static tests were also carried out at pH 13.5 (YCW) with F2 Pu-doped UO<sub>2</sub> with H<sub>2</sub> overpressure of

0.5 bar or of 5 bar to determine if H<sub>2</sub> may reduce the uranium release as reported in literature [5].

Before the start of the experiments, the materials were previously annealed to remove the U(VI) traces (Argon/5 % H<sub>2</sub> gas at 1,000 °C).

All details concerning the Pu-doped fuels, the cement water composition, and the setup parameters were previously described in [3].

The released <sup>238</sup>U for depleted UO<sub>2</sub> and <sup>233</sup>U for Pu-doped UO<sub>2</sub> was measured by ICP-MS and alpha-spectrometry respectively. The dissolution rate was calculated based on the not filtered concentrations [NF], to make sure that all released U is considered, and normalized to the exposed surface area of the materials. This surface area was estimated based on literature survey [10] considering the geometrical surface of the UO<sub>2</sub> powder, calculated with the average grain size of the fraction, and afterwards corrected with the surface roughness factor of three [11]. The resulting values are given in Table 1. The soluble concentration was determined based on the ultrafiltered (UF) samples using 30,000 MWCO filters (< 2.6 nm). The speciation of the uranium (U(IV)/U(VI)) was determined for the soluble/UF fractions by anion-exchange chromatography in HCl medium [12]. All speciations and all filtrations were carried out in an argon glove box (pO<sub>2</sub> < 1 vppm, pCO<sub>2</sub> < 0.1 vppm) to limit oxidation of the samples.

## Results and discussion

For the tests with depleted UO<sub>2</sub>, the <sup>238</sup>U concentrations are shown. For the tests with α-doped UO<sub>2</sub>, the normalized

**Table 1** Description of tested UO<sub>2</sub> batches

Fuel type	α-Activity (MBq g <sup>-1</sup> UO <sub>2</sub> )	Fuel age (~ years)	<sup>233</sup> U weight fraction <sup>a</sup>	<sup>238</sup> Pu weight fraction <sup>b</sup>	Surface area <sup>c</sup> (× 10 <sup>-2</sup> m <sup>2</sup> g <sup>-1</sup> )
F1	240	150	3.9 × 10 <sup>-3</sup>	4.0 × 10 <sup>-4</sup>	1.4
F2	36	2,000	4.2 × 10 <sup>-3</sup>	5.5 × 10 <sup>-5</sup>	3.2
F4	17	11,000	4.2 × 10 <sup>-3</sup>	2.5 × 10 <sup>-5</sup>	3.2
Depleted UO <sub>2</sub>	0.01	>10 <sup>5</sup>			3.2

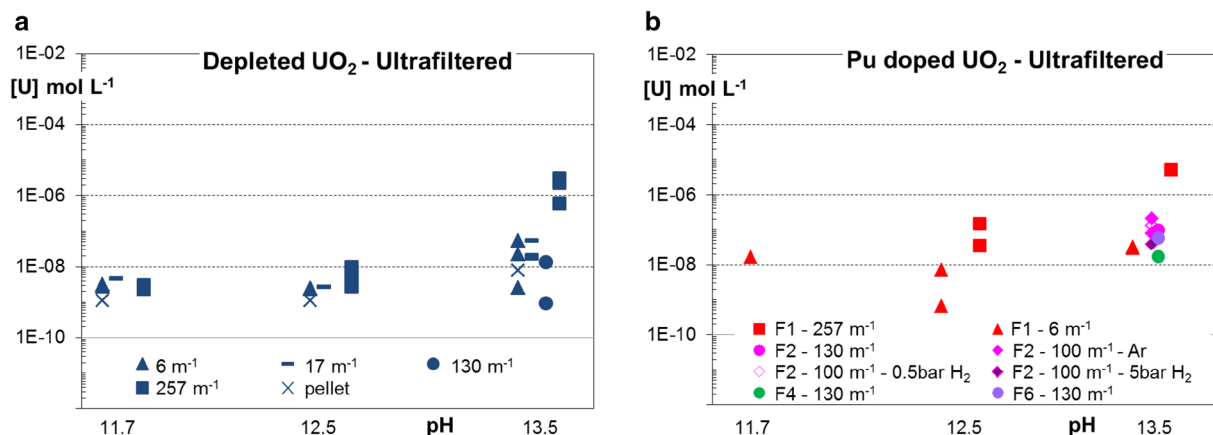
<sup>a</sup> Mass of <sup>233</sup>U/mass of doped UO<sub>2</sub>

<sup>b</sup> Mass of <sup>238</sup>Pu/mass of doped UO<sub>2</sub>

<sup>c</sup> Based on literature survey [10] and calculated with the average grain size of the powder fraction

**Table 2** Composition of the cement waters (YCW, ECW and OCW) in mol L<sup>-1</sup>

	Na	K	Ca	Al	Si	SO <sub>4</sub> <sup>2-</sup>	CO <sub>3</sub> <sup>2-</sup>	pH
YCW	1.4 × 10 <sup>-1</sup>	3.3 × 10 <sup>-1</sup>	6.5 × 10 <sup>-4</sup>	<7 × 10 <sup>-6</sup>	2.0 × 10 <sup>-4</sup>	2 × 10 <sup>-3</sup>	9.3 × 10 <sup>-4</sup>	13.5
ECW	1.6 × 10 <sup>-2</sup>	2.2 × 10 <sup>-4</sup>	1.3 × 10 <sup>-2</sup>	1.1 × 10 <sup>-5</sup>	1.8 × 10 <sup>-4</sup>	3 × 10 <sup>-6</sup>	4.8 × 10 <sup>-4</sup>	12.5
OCW	3.7 × 10 <sup>-3</sup>		7.3 × 10 <sup>-4</sup>	3.7 × 10 <sup>-6</sup>	1.5 × 10 <sup>-4</sup>	4 × 10 <sup>-5</sup>	1.4 × 10 <sup>-4</sup>	11.7



**Fig. 2** Soluble uranium concentration (UF) in mol L<sup>-1</sup> as function of pH. **a** Without  $\alpha$ -radiation, **b** with  $\alpha$ -radiation. To avoid overlapping of the data points, data for different SA/V are shown next to each other per type of cement water (no variation of the pH). Experimental

<sup>233</sup>U concentrations are indicated, i.e. the measured molar <sup>233</sup>U concentration, divided by the <sup>233</sup>U mole fraction in the UO<sub>2</sub>. In a previous paper the influence of the ratio SA/V, the pH, the water composition and the influence of calcium was discussed [2]. In this paper, we focus on the influence of the alpha radiation on the solubility and dissolution rate of UO<sub>2</sub>.

#### Influence of the alpha radiation on the UO<sub>2</sub> concentration

The soluble uranium concentration is plotted in function of the pH for tests with depleted UO<sub>2</sub> (Fig. 2a) and for Pu-doped UO<sub>2</sub> (Fig. 2b).

In absence of alpha-radiation, the soluble uranium concentration ranged between 10<sup>-9</sup> and 10<sup>-8</sup> mol L<sup>-1</sup> for pH 11.7 and for pH 12.5, and 10<sup>-9</sup> to 2 × 10<sup>-6</sup> mol L<sup>-1</sup> for pH 13.5 (Fig. 2a), the highest concentrations corresponding to tests at high SA/V for all pH. Uranium speciation showed that the measured soluble U(IV) concentration for these tests was close to the U(IV) solubility of 3 × 10<sup>-9</sup> mol L<sup>-1</sup>, and independent of pH as reported in [13]. While the U(IV) was constant, the U(VI) concentration slightly increases when pH increases due to the increasing complexation of U(VI) with OH<sup>-</sup> [2, 14]. As little radiolytical oxidation is expected with depleted UO<sub>2</sub>, the U(VI) in the system was attributed to (pre)-oxidation by traces of oxygen in the glove box. This explained why increasing the surface area exposed to the leachant, increases also the soluble U(VI) concentration.

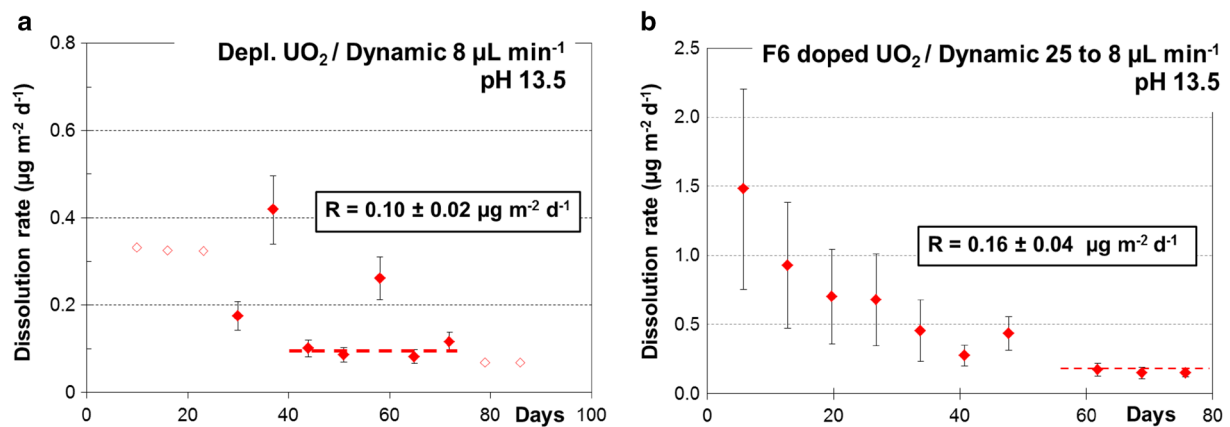
In presence of alpha-radiation (Fig. 2b), the soluble uranium concentration slightly increased to the range of 10<sup>-8</sup>–10<sup>-7</sup> mol L<sup>-1</sup> for pH 11.7 and for pH 12.5, and of 10<sup>-8</sup>–10<sup>-5</sup> mol L<sup>-1</sup> for pH 13.5. Although this trend is

uncertainties have been calculated by error propagation (2σ = 15 %), and are included in the size of the symbols. The presence of redox buffer caused the variation observed for samples with identical SA/V and identical pH

weak, the increase is significant considering the small experimental uncertainty on the measured uranium concentrations. We assume that the higher uranium concentration is due to radiolysis, and therefore is mainly U(VI). Indeed, the soluble uranium concentration was higher (except for one data point) than the U(IV) solubility of about 3 × 10<sup>-9</sup> mol L<sup>-1</sup> at pH 7–14 [13].

The results raise questions about the possible interaction between the high pH and the radiolytical UO<sub>2</sub> oxidation. There is no evidence in literature for increased radiolysis at high pH. Our results seem to confirm this. As the total U concentrations (not filtered) did not depend on the pH [2], it is likely that the high pH better removed the oxidized U(VI) by complexation with OH<sup>-</sup>, leading to higher soluble concentrations, without accelerating the radiolytical oxidation. Nevertheless, it cannot be excluded that the formation of a thick oxidized (Ca containing) UO<sub>2+x</sub> layer, protecting the UO<sub>2</sub> layer underneath, would finally cause a decrease of the radiolytical UO<sub>2</sub> oxidation. This may explain why the dissolution rate of spent fuel seems to be lower in the Ca rich ECW than in other media [15].

The presence of hydrogen is also an important factor susceptible to affect the behaviour of the spent fuel. Indeed, hydrogen (from radiolysis or anaerobic steel corrosion) is known to counteract the oxidative dissolution of fresh spent fuel at neutral pH [5]. At high pH, the measured soluble uranium concentration was close to 10<sup>-7</sup> mol L<sup>-1</sup> under 0.5 bar H<sub>2</sub> overpressure, slightly decreasing towards 5 × 10<sup>-8</sup> mol L<sup>-1</sup> under 5 bar H<sub>2</sub> overpressure. However, these concentrations were equivalent to the soluble uranium concentrations determined under Ar atmosphere in similar experimental conditions (Fig. 2b), so the H<sub>2</sub> gas had little or no effect. This result appears contradictory to the soluble uranium concentration of 10<sup>-9</sup> mol L<sup>-1</sup>



**Fig. 3** Dissolution rate in function of the duration time of the dynamic experiments with **a** depleted  $\text{UO}_2$  and **b** Pu-doped  $\text{UO}_2$  (F6) in contact with the YCW at pH 13.5. The *open symbols* correspond to [U] below detection limit

reported for tests performed with a clad segment of spent fuel at pH 12.5 under 3.5 bar  $\text{H}_2$  overpressure in the same cementitious water [15]. The difference may be explained by the fact that spent fuel contains metalloids (the so called  $\epsilon$ -particles) that are known to play the role of catalyst for uranium reduction, whereas the Pu doped  $\text{UO}_2$  does not contain these particles.

As the soluble concentrations stopped increasing with time in most of the static tests with or without hydrogen and with an without alpha-radiation, this suggests that uranium in solution may have reached equilibrium with U(VI) phases likely to form in these conditions. The solubility range of these phases would be  $10^{-8}$ – $10^{-5}$  mol  $\text{L}^{-1}$ , depending on pH, [Ca] and [Si] [2, 7–9, 14]. Although the measured uranium concentrations are compatible 1—with the solubility of  $\text{CaUO}_4$  and  $\text{Ca}_2\text{U}_2\text{O}_7$  [2, 7, 8, 14], and 2—with geochemical calculations done with Geochemist workbench coupled to Mollata [16] as thermodynamic database, macroscopic observations of such phases are still lacking.

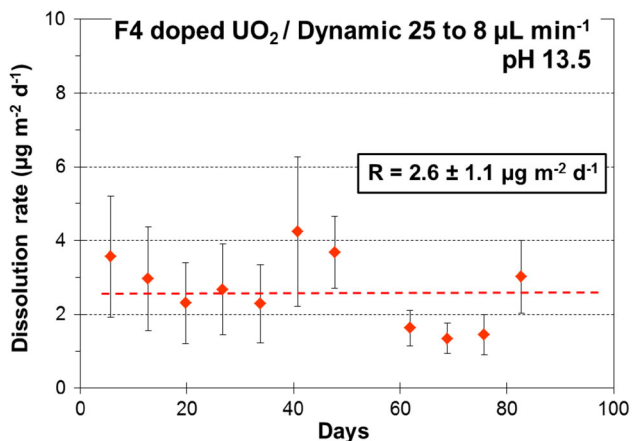
#### Influence of the alpha radiation on the dissolution rate

The evolution of total uranium concentration (not filtered) was used to estimate the  $\text{UO}_2$  matrix dissolution rate of depleted  $\text{UO}_2$  and Pu-doped  $\text{UO}_2$ .

We distinguish dissolution rates from dynamic and static experiments. Dynamic experiments are more suitable to study the direct effect of pH or dose on the  $\text{UO}_2$  dissolution rate because they suffer less from experimental artefacts e.g. pre-oxidation of the surface, secondary phase formation, colloid formation. Saturation of the solution with uranium would yield dissolution rates proportional to the flow rate, and could thus mask the effect of the alpha-radiation. Therefore, the tests are performed at flow rates selected such that the outcoming solution is undersaturated

with regard to the  $\text{UO}_{2+x}$  surface, and where the dissolution rate thus depends less on the flow rate. Figures 3, 4, 5, 6 show the evolution of the dissolution rate in function of the time for the experiments with alpha doped  $\text{UO}_2$  (F6, F4, F2 and F1) and depleted  $\text{UO}_2$  in contact with the YCW (pH 13.5). For depleted  $\text{UO}_2$  and F6 Pu-doped  $\text{UO}_2$ , the uranium concentration mainly decreased with time before reaching a plateau (Fig. 3). The initial high concentrations are due to the release of U(VI) produced by the oxidation by traces of atmospheric oxygen in the glove box. The final uranium concentration was about  $10^{-9}$  mol  $\text{L}^{-1}$ , close to U(IV) solubility [13] and consequently may be ascribed to non-oxidative dissolution. The rate is represented by a dashed line in Fig. 3. The resulting dissolution rates are 0.1 and 0.16  $\mu\text{g m}^{-2} \text{d}^{-1}$  for depleted  $\text{UO}_2$  (0.01 MBq  $\text{g}^{-1}\text{UO}_2$ ) and F6-doped  $\text{UO}_2$  (1.4 MBq  $\text{g}^{-1}\text{UO}_2$ ), respectively, for flow rate of 8  $\mu\text{L min}^{-1}$ . These results support the hypothesis that depleted  $\text{UO}_2$  can surrogate ‘old spent fuel’ (F6).

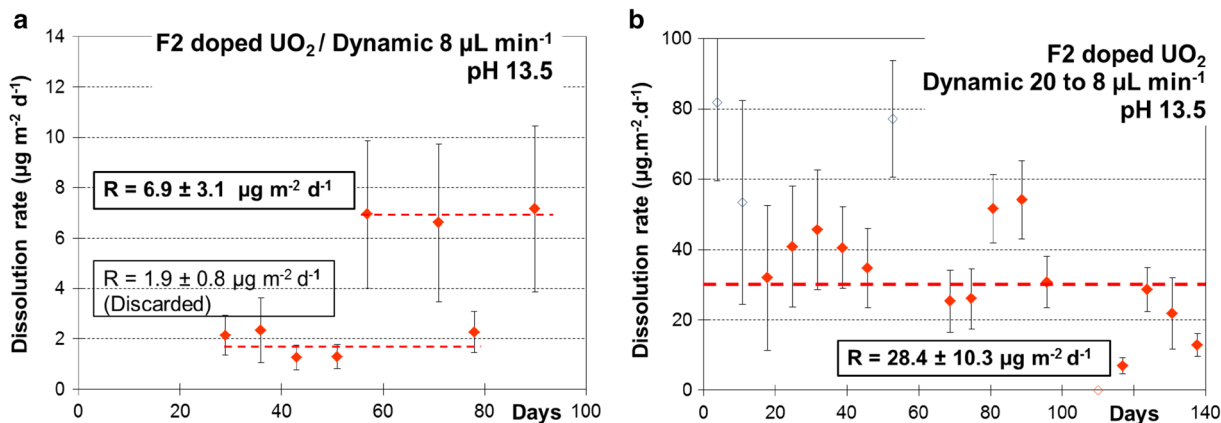
For F2, F4, and F1 Pu-doped  $\text{UO}_2$ , the uranium concentrations were in the range of  $10^{-8}$ – $10^{-7}$  mol  $\text{L}^{-1}$ . They are higher than for depleted  $\text{UO}_2$  and F6 Pu-doped  $\text{UO}_2$  because of radiolysis, and thus more representative for U(VI). Although these concentrations may approach the saturation of certain U(VI)-phases the dissolution rate appears independent of the flow rate (Figs. 4, 5, 6a). The dissolution rate was thus averaged for all data whatever the flow rate, and represented by the dashed lines in Figs. 4, 5, 6a. For F2 doped  $\text{UO}_2$ , two dynamic tests were performed. In the first test, two separate steady state levels (rates) were obtained (Fig. 5a). The lowest rate (1.9  $\mu\text{g m}^{-2} \text{d}^{-1}$ ) was obtained with data from mostly ultrafiltered samples. The higher rate (6.9  $\mu\text{g m}^{-2} \text{d}^{-1}$ ) was measured only for not-filtered samples and probably gives a better estimation of the dissolution rate. For this reason, the lower rate is considered as less reliable. These variations may be due



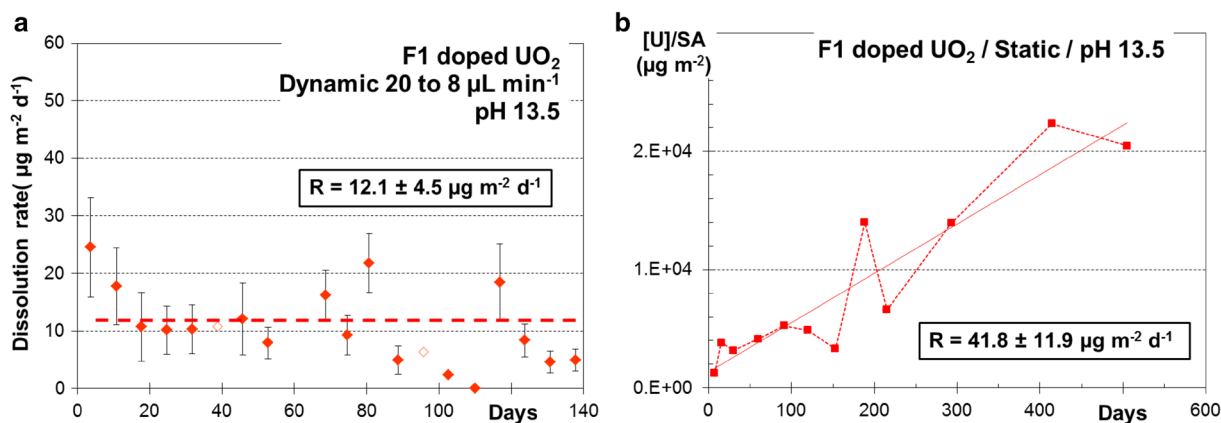
**Fig. 4** Dissolution rate in function of the duration time for the dynamic experiments with Pu-doped  $\text{UO}_2$  (F4) in contact with the YCW at pH 13.5

also to changes in the solution during the period of time between the sampling and the analyses. This experiment was therefore repeated (Fig. 5b), giving a range of dissolution for F2 doped  $\text{UO}_2$  of  $6.9\text{--}28.6 \mu\text{g m}^{-2} \text{d}^{-1}$ . The resulting dissolution rates are  $2.6 \mu\text{g m}^{-2} \text{d}^{-1}$ ,  $6.9\text{--}28.6 \mu\text{g m}^{-2} \text{d}^{-1}$ , and  $12.1$  for F4 ( $17 \text{ MBq g}^{-1}\text{UO}_2$ ), F2 ( $36 \text{ MBq g}^{-1}\text{UO}_2$ ) and F1 ( $245 \text{ MBq g}^{-1}\text{UO}_2$ ) Pu doped, respectively.

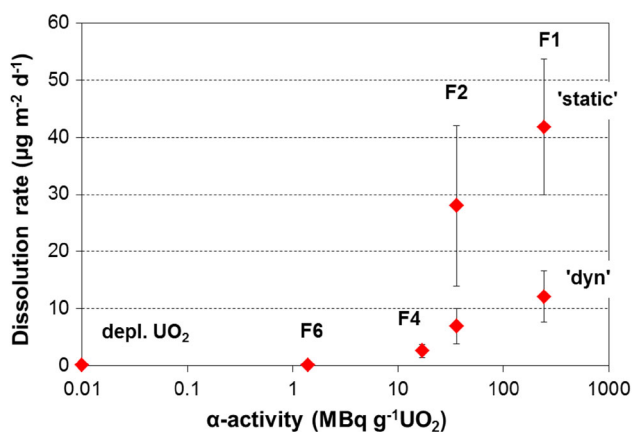
Most of the static dissolution rates may have underestimated the real matrix dissolution rate because the uranium concentration stabilized with time at levels that may correspond to a possible phase precipitation (see previous section). However in static tests with the most active Pu-doped  $\text{UO}_2$  (F1), uranium concentration gradually increased with time up to 500 days before decreasing. The long term dissolution rate was thus determined by linear regression of the total amount of uranium dissolved per



**Fig. 5** Dissolution rate in function of the duration time for the dynamic experiments with Pu-doped  $\text{UO}_2$  (F2) in contact with the YCW at pH 13.5. **a** With flow rate of  $8 \mu\text{L min}^{-1}$  and **b** with varying flow rate ( $20\text{--}8 \mu\text{L min}^{-1}$ ). The open symbols correspond to  $[\text{U}]$  below detection limit



**Fig. 6** Dissolution rate in function of the duration time for **a** dynamic experiments with Pu-doped  $\text{UO}_2$  (F1) and **b** for static experiments with Pu-doped  $\text{UO}_2$  (F1) in contact with the YCW at pH 13.5



**Fig. 7** Experimental dissolution rates in function of the alpha activity of the simulated  $\text{UO}_2$  at pH 13.5

**Table 3** Experimental dissolution rates at high pH compared to the rates at more neutral pH [17]

Dissolution rate ( $\mu\text{g m}^{-2} \text{d}^{-1}$ )	Neutral pH	pH 13.5
$\text{UO}_2$	0.03–20	0.1–0.16
Simulated fuel without $\text{H}_2$	0.3–26	0.16–41

unit of surface area as a function of time (Fig. 6b). The resulting dissolution rate is  $41 \mu\text{g m}^{-2} \text{d}^{-1}$ , giving a range for the dissolution rate of F1 doped  $\text{UO}_2$  of  $12.1 \mu\text{g m}^{-2} \text{d}^{-1}$  (dynamic) to  $41 \mu\text{g m}^{-2} \text{d}^{-1}$  (static).

All estimated dissolution rates are plotted in function of the alpha activity of the doped  $\text{UO}_2$  in Fig. 7. Increasing the alpha-activity of fuel clearly increases the dissolution rate from  $0.1 \mu\text{g m}^{-2} \text{d}^{-1}$  for a fuel of 0.01 to  $1.4 \text{ MBq g}^{-1}\text{UO}_2$  (depleted  $\text{UO}_2$ - F6 Pu doped  $\text{UO}_2$ ) to  $40 \mu\text{g m}^{-2} \text{d}^{-1}$  for a fuel of  $250 \text{ MBq g}^{-1}\text{UO}_2$  as (F1 Pu doped  $\text{UO}_2$ ). According to the data at more neutral pH in absence of  $\text{H}_2$  gas [17], the current dissolution rates at high pH are in good agreement with the dissolution rates at more neutral pH under slightly reducing conditions (Table 3). Based on Fig. 7, we can also estimate that the alpha threshold i.e. boundary where the dissolution is controlled by the  $\text{UO}_2$  solubility is subrogated by the oxidative dissolution of fuel, might be somewhere between 17 and  $1.4 \text{ MBq g}^{-1}\text{UO}_2$ .

## Conclusion

The behaviour of the  $\text{UO}_2$  matrix in alkaline cement waters was studied in static and dynamic experiments. The high

pH did not increase the soluble U(IV) concentrations. As at neutral pH, the alpha radiation slightly increases the uranium release in solution due to the oxidation of U(IV) to U(VI). According to thermodynamic data, the measured U(VI) concentrations in solution are in agreement with the solubility limit of  $\text{CaUO}_4$  or  $\text{Ca}_2\text{U}_2\text{O}_7$ . The influence of hydrogen was also investigated. No effect of hydrogen on the uranium concentration was observed with Pu-doped  $\text{UO}_2$ , because the  $\text{UO}_2$  does not contain the catalyzing epsilon particles.

We demonstrated that the dissolution rate increases with the alpha activity of the  $\text{UO}_2$  matrix, as reported at neutral pH. From a depleted  $\text{UO}_2$  to a high doped level, the dissolution increases from 0.1 to  $40 \mu\text{g m}^{-2} \text{d}^{-1}$ . The evolution of the dissolution rate indicates that the alpha threshold may be somewhere between 17 and  $1.4 \text{ MBq g}^{-1}\text{UO}_2$  which corresponds to a spent fuel of 11,000 and 89,000 years old, respectively.

**Acknowledgments** This work was performed as part of the programme of the Belgian Agency for Radioactive Waste and Enriched Fissile Materials (NIRAS/ONDRAF) on the geological disposal of high-level/long-lived radioactive waste. The authors gratefully acknowledge the technical support from Ben Gielen and Regina Vercauter.

## References

1. Bel JJP, Wickham SM, Gens R (2006) Mater Res Soc Symp Proc 932:23–32
2. Cachoir C, Mennecart T, Lemmens K (2014) Mater Res Symp Proc 1665, *in press*
3. Mennecart T, Cachoir C, Lemmens K (2012) Mater Res Symp Proc 1475:293–298
4. Rondinella V, Matzke Hj, Cobos J, Wiss T (1999) Mater Res Soc Symp Proc 556:447–454
5. Fors P, Carbol P, Van Winckel S, Spahui K (2009) J Nucl Mater 394:1–8
6. Wang L (2009) NIROND-TR report 2008–23
7. Moroni L (1995) Waste Manag 15(3):243–253
8. Altmaier M, Gonna X, Fanghanel T (2013) Chem Rev 113:901–943
9. Yamamura T et al (1998) Radiochim Acta 83(139–146):1998
10. Oversby VM (1999) SKB Technical report TR-99-22
11. Iglesias I, Quinones J, Rodriguez N (2008) Mater Res Soc Symp Proc 1104:NN03-07
12. Ollila K (1996) Posiva report, POSIVA-96-01
13. Neck V, Kim JI (2001) Radiochim Acta 89:1–16
14. Tits J, Fujita T, Tsukamoto M, Wieland E (2008) Mater Res Soc Symp Proc 1107:467–474
15. Loida A, Gens R, Metz V, Lemmens K, Cachoir C, Mennecart Th, Kienzler B (2012) Mater Res Symp Proc 1475:119–124
16. Wang L, Salah S, De Soete H (2014) External Report SCK-CEN-ER-257
17. Grambow B (2010) Final project report: MICADO final report