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Sodium metavanadate dispersed in Polyaniline composite matrix film for sensing application

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Abstract

Composite of sodium metavanadate (NaVO₃) and polyaniline (PANI) was formed by in-situ chemical polymerization in one step. Characterization techniques such as X-Ray diffraction, Scanning electron micrograph, and Fourier transform infra-red spectra confirm mixed phase of formation NaVO₃inPANI emeraldine salt. Conductivity decreases with an increase in wt of NaVO₃in PANI, the conductivity increases with temperature is due to an increase in disorderliness, induction of conformational changes within the composite, and thermally activated exponential behavior. The composites have shown high sensitivity in the low humidity range with the decrease in electrical resistance when exposed to humidity in the range of 20 to 50% RH. The moisture absorption is due to capillary condensation within the composite, which decreases the conductivity of the matrix with humidity. The transfer of charges from sensing material to analyte gas (donor) by penetration with enlargement of the polymer composites decreases the conductivity with the concentration of LPG.

Keywords Polyaniline · Sodium MetaVenadate · Conductivity · Humidity · Liquefied petroleum gas

Introduction

For the past 31 years, ever since the discovery of conducting polymers by Alen MacDiarmid et.al, in 1980 has made significant attention for the researches due to their extensive variety of technical applications, such as electrical and electronic devices, rechargeable batteries, light-emitting devices, supercapacitors, humidity sensors and gas sensors [1-6]. Among the conducting polymers, polyaniline has the added advantage of its simple synthesis, doping, stability, and moderate conductivity has attracted much researches. In the past years, an extensive study on emerging cost-effective sensors for the monitoring toxic gases and humidity using inorganic semiconducting metal oxides such as tin oxide (SnO_2) , zinc oxide (ZnO), titanium oxide (TiO₂), Zinc

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tungstate (ZnWO₄), cadmium oxide (CdO₂), Cerium oxide (CeO₂) [7–9].

An accidental leaks of domestic liquefied petroleum gas (LPG) causes combustion accidents and a toxic CO gas combines with hemoglobin quickly resulting in human death, also they are potentially hazardous, the consistent and sensitive gas sensing instruments to increase the safety at home and industry is required. Detection of toxic and hazardous gas was started from early stages, most of the previous research focused on a new type of sensing materials where lack sensitivity, selectivity, and stability. Researchers have made their attention towards the study of sensing signal of the sensor material, the reports show that it is possible to distinguish different gases by measuring the features of sensor response [10]. Butane (C_4H_{10}), Propane (C_3H_8), butylenes (C_4H_8) , and propylene (C_3H_6) are the normal constituents of the LPG, also it contains other similar gases in trace quantities, these are not chemically pure hydrocarbons but butane and propane are marked as quality products commercially. Researchers explored butane and propane but minimum work has been carried out on the LPG sensors. The earlier reports reveal, currently available sensors have two disadvantages low sensitivity and operating temperature is high, one has to compromise with any one of them. The high sensitive sensor works at a high temperature which increases the

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power consumption and on the other side, low-temperature sensors are not sensitive enough to detect LPG at trace level [11–13].

For the past two and half decades conducting polymer composites are used in batteries, electrochromic devices, biosensors, etc. The derivatives of polyaniline are found well in humidity sensors, chemically synthesized PANI is considered as p-type doping, according to buildup model an unbounded electron pair on the nitrogen atom forms protonated. The nano-crystalline composites including ceramics and ceramic/conducting polymer are highly encouraging materials, which may be used for humidity and gas sensing applications because they exhibit improved sensing performance. Large surface areas are necessary for sensing, which can be obtained by highly-dispersed oxide particles. Large surface regions can provide high reaction contact between gas sensing materials and test gases. The standard structure of a metal oxide gas sensor is to have a porous structure for the large surface areas of interaction. The porous structure can be assembled by many small grains with empty spaces with pores among them. It is also indicated that a small grain size is suitable to improve the sensitivity [14–17].

The current report aims to study the electrical and sensing property of PANI and PANI / NaVO₃ composites for room temperature low humidity and LPG sensing.

Experimental

Synthesis

Pure polyaniline

5 ml Aniline is added to 200 ml of hydrochloric acid (0.1 M) to form aniline hydrochloride. 14.6×10^{-3} kg ammonium persulfate [(NH₄)₂S₂O₈] is dissolved in 300 ml of hydrochloric acid (0.1 M) to form ammonium per-sulfate hydrochloride. The polymerization of aniline is done by adding ammonium per-sulfate hydrochloride solution dropwise to aniline hydrochloride solution, with nonstop stirring for 6–8 h in the freezing mixture at 0–5 °C. The dark greenish precipitate of pure PANI was vacuum filtered, cleaned with deionized water, and to achieve constant weight the precipitate is dried for 24 h in the oven and achieved the yield of 3.2 to 3.6×10^{-3} kg per preparation of pure PANI [18].

Polyaniline/sodium metavanadate composite

5 ml Aniline is added to 200 ml of hydrochloric acid (0.1 M) mixed to have aniline hydrochloride and finely crushed sodium metavanadate (NaVO₃) weight as0.1 (0.34×10^{-3} kg), this is against the average yield of PANI is mixed with aniline hydrochloride. The particle suspension

is confirmed by vigorous stirring using a magnetic stirrer. Aniline was polymerized in presence of NaVO₃ particles by drop-wise addition of 14.6×10^{-3} kg of ammonium persulfate [(NH₄)₂S₂O₈]dissolved in 300 ml of hydrochloric acid (0.1 M), with nonstop stirring for 6–8 h at 0–5 °C. The dark greenish precipitate of PANI/NaVO₃composite was vacuum filtered, cleaned with deionized water, and dried for 24 h in the oven. The above procedure repeated for 0.2 (0.68×10^{-3} kg), 0.3 (1.02×10^{-3} kg), 0.4(1.36×10^{-3} kg) and 0.5 (1.7×10^{-3} kg) weightNaVO₃, the composite powder is were stored in airtight container for further studies. [19].

Characterization

The composites were used for the X-Ray diffraction (X-RD) studies to confirm retention of crystallinity and presence of NaVO₃ in PANI matrix using an X-ray diffractometer (Phillips—PW3710) with the source of radiation Cu K α . Fourier Transform Infra-Red (FTIR) spectra were recorded on a spectrophotometer (Perkin—Elmer 1600) in the medium of KBr for the confirmation of polymerization and composite formation along with pure PANI and NaVO₃, the frequency peaks thus recorded of all three samples used for further analysis. The images of Scanning Electron Micrographs (SEM) images of pure PANI and PANI/NaVO₃ composite were taken on Environmental Scanning Electron Microscope (Phillips XL 30) to know the surface morphology of composite and distribution of NaVO₃ in pure PANI.

Electrical conductivity

For the measurement of conductivity, the composite is pressed to have 10 mm diameter and 2 mm thickness pellets, these pellets were obtained by being subjected to a pressure of 98 k Pausing Universal testing machine (UTM-40). These pellets are provided by silver electrodes on both sides of the pellet with silver paste for temperature-dependent conductivity studies. Pellet sample was placed in temperaturecontrolled oven connected with Keithley multimeter (Model USA-2100) to record planar resistance of the composites and temperature-dependent electrical conductivity is calculated.

Sensor studies

For sensor studies, PANI / NaVO₃ composite powder is sintered on an insulating substrate to form a film-like structure to expose the large surface area of the composite to test gas or humidity. Electrodes are provided at the two ends of a film with silver past for the measurement of planar resistance.

Humidity sensor studies

PANI / NaVO₃ composite film was placed in the closed selfdesigned humidity sensor chamber of glass and planar resistance was recorded by High accuracy multimeter (Dot-tech). The humidity sensing studies were carried out by reducing the humidity to 20% RH by placing calcium chloride in a closed glass chamber and then humidity was increased steadily bypassing controlled water vapors into the chamber up to 50% RH. The planar resistance of the sensing composite in the chamber was recorded versus humidity from 20 to 50% RH at room temperature [20].

Gas sensor studies

PANI / NaVO₃ composite film was placed in the closed selfdesigned gas sensor chamber of glass and connected to High accuracy multimeter (Dot-tech) to record planar resistance. The planar resistance of the composites was measured with reference environment air without test gas as initial resistance. Through the flow meter, the gas (LPG)was introduced into the sensor chamber with a rate of 25 ml/min by controlling the flow from the gas cylinder with a regulator. The planar resistance of PANI / NaVO3 composite films in presence of test gas was measured every 20 s, such that 0.417 ml/ sec gas flows into the chamber, slowly the gas concentration increases to 8.34 ml for every 20 s of the measurement. The change in resistance was calculated from the resistance of the composites with reference atmosphere air and the resistance of the composite in the presence of test gas (LPG) at regular intervals of time [21].

Results and discussions

X-Ray diffraction study (X-RD)

The X-RD diffraction pattern was recorded for all samples of PANI/NaVO₃ composites having the different weight of NaVO₃, however X-RD pattern of PANI/ NaVO₃ composite having 0.5 wt of NaVO₃ is selected for the analysis as the concentration of NaVO₃ is more in 0.5 wt, because of which the intensity peaks will be high. The amorphous nature with micro-crystallinity of polyaniline was in Fig. 1a observed with a broad peak centered around $2\theta \approx 27^{\circ}$ is in consistence with earlier reported data, maximum intensity peak at 25.25⁰.

The X-RD diffraction pattern of pure NaVO₃ reveals that, crystal structure as monoclinic (S.G: 12/a(15), PSC: mC20), having lattice parameters, a = 10.325 Å, b = 9.468 Å, c = 5.789 Å and $\beta = 104.22^{\circ}$. The prominent peaks $2\theta = 18.73^{\circ}$, 24.65° , 32.08° , 37.32° , 41.41° , 52.88° , 63.27° and 68.11° are from crystal planes (020), (021),



Fig. 1 (a) X-RD pattern of pure PANI, (b)X-RD pattern of pure NaVO₃, (c)X-RD pattern of PANI / NaVO₃ composite having 0.5 wt of NaVO₃ in PANI

(002), (112), (041), (023), (204) and (550) as shown in Fig. 1b.These peaks are confirmed from the reported standard data of JCPDS 70 – 1015 of NaVO₃, equally Fig. 1c shows the amorphous nature of PANI with the monoclinic peak of NaVO₃ indicating the crystalline nature of the composite. X-RD pattern showing the same peaks in all cases when compared with the composite and pure NaVO₃ reveals NaVO₃ particle presence. This indicates that NaVO₃ has maintained its structure during the polymerization reaction and confirmed the distribution of NaVO₃ in PANI [22].

Fourier Transform Infrared Spectra (FTIR)

The significant peaks observed in the case of FTIR spectra pure PANI (Fig. 2a), confirms the polymerization of monomer aniline into polymer polyaniline by the occurrence of spectral intensity peaks at 3428×10^{-2} m⁻¹ is due to N–H stretching, 1625×10^{-2} m⁻¹ is due to Benzenoid—Ring stretching, 1563×10^{-2} m⁻¹ is due to Quinoid—Ring stretching, 1485×10^{-2} m⁻¹ is due to C—C stretching + C = N stretching, 1293×10^{-2} m⁻¹ is due to CH bending + C—N stretching and 1239×10^{-2} m⁻¹ is due to C



Fig. 2 (a) FTIR Spectra of pure PANI, (b) FTIR Spectra of pure NaVO₃, (c) FTIR Spectra of PANI / NaVO₃ composite

of pristine PANI. The important spectral peaks of FTIR Spectra of pure NaVO₃ (Fig. 2b) at 776 & $549 \times 10^{-2} \text{ m}^{-1}$ of pristineNaVO₃ are due to metal and oxygen bond stretching frequency. In FTIR Spectra of PANI/ NaVO₃ composite (Fig. 2c), the prominent spectral peaks observed at similar stretching frequencies are found in pristine PANI and pure NaVO₃ spectra [23, 24]. The important intensity peaks observed in the case of pristine PANI, pristine NaVO₃, and PANI / NaVO₃ composites are listed in Table 1 below. The comparison of stretching frequencies shows that the PANI / NaVO₃ composite stretching frequencies in the case of benzenoid—ring stretching and quinoid—ring stretching in the pristine PANI are more than those observed to the PANI / NaVO₃ composite, here these frequencies are moved little towards higher frequency side in the formation of composite, this confirms the week bond (Vander wall's) interaction between PANI Chain and NaVO₃. These results are consistent with earlier reported data in the literature [25].

Scanning Electron Microscopy (SEM)

The pure PANI image of SEM shown in Fig. 3a, clearly shows a smooth and homogeneous structure. The presence of micro-crystalline structure distributed throughout can be seen and the presence of micro-crystalline structures in PANI is confirmed from X-RD studies, a granulated morphology with micro-crystalline structures is consistent with other reports. The SEM image of PANI/NaVO₃ composite shown in Fig. 3c, possesses crystalline grains of NaVO₃ in PANI matrix, further Fig. 3b, d shows the high-resolution



Fig. 3 (a) 2.5 kV and 20 μ mSEM of pristine PANI, (b) 10 kV and 5 μ mSEM of pristine PAN, (c) 2.5 kV and 20 μ mSEM of PANI / NAVO₃ composite, (d) 10 kV and 10 μ mSEM of PANI / NAVO₃ composite

studies at 10 kV and 5 μ m and 10 kV and 10 μ m respectively, these images of SEM shows that the porous structure with capillary pores connected. Such a pours composite is possible to enable the adsorption of the vapors due to its large surface area available for interaction inside the capillary pores. The uniform spreading of NaVO₃ micro-crystals in the PANI matrix was seen from SEM and also increase the poursivity of the composite [26].

Electrical conductivity

It is observed that the electrical conductivity increases as temperature increases in both PANI and PANI/NaVO₃ composites as shown in Fig. 4a, b, this suggests that electrical conductivity is thermally activated. The change in conductivity is very low up to 110 °C in both PANI and PANI/NaVO3 composites, but it increases exponentially with the temperature above 110 °C.In conducting polymers the variation in electrical conductivity was explained by the Variable Range Hopping (VRH) model of Mott. According to Mott VRH-model, in nonmetallic disordered materials like polymer composites and ceramics, the electron motion is specified by the thermally helped hopping of charge between localized states for electrons traps, these electron traps are distributed randomly within the



Fig. 4 (a) Variation of σ_{dc} verses temperature Pure PANI, (b) Variation of σ_{dc} verses temperature PANI / NaVO₃ composites

sample [27, 28]. The conductivity in non-metallic disordered materials is given by

$$\sigma(T) = exp\left[-\frac{T_0}{T^{\frac{1}{(n-1)}}}\right]$$

where
$$T_0 = \frac{\lambda \alpha^3}{\rho_0 k}$$

where: α —Coefficient of exponential decay of localized states, ρ_0 -Density of states at Fermi level and λ -Dimensional constant. However, several simulations or models of conductivity predict that $\sigma \propto T^{-0.5}$.

In conducting polymers the increase in electrical conductivity depends on the conjugation length of the polymer chain, due to the phenomenon of the thermal curling effect, the conjugation length increase which leads to an increase in conductivity. On heating, the molecular arrangement makes the molecular conformation favorable for electron delocalization [29]. The conductivity of PANI / NaVO₃ composites is more than that of pure PANI, which may be attributed to the percolation of PANI in presence of dispersed NaVO₃ in the PANI matrix.

The variation of conductivity with wt of $NaVO_3$ in PANI is shown in Fig. (5), the conductivity decreases as the



Fig. 5 Variation of σ $_{dc}verses$ wt of NaVO_3 in PANI at two constant temperatures of 50 °C and 100 °C



Fig. 6 (a) Variations of resistance as verses % RH of Pure PANI, (b) Variations of resistance versus % RH of PANI / NaVO₃ composites

concentration of NaVO₃ increases in PANI. The disorderliness of composite is seen from X-RD and SEM data of these composites, the disorderliness will increase as wt of NaVO₃ increases in PANI, this disorderliness leads to reduce conformational charges in PANI. The decrease in conformational charges will reduce the order and delocalization length of the polymer chain, which reduce the conductivity.

The increase in conductivity depends on the hopping of charge carriers between localized sites, the hopping of charge carriers depends on polymer chain length, if chain length is extended then the charge carriers will have sufficient energy to hopp hence conductivity increases, if the chain length reduces then charge carrier hopping is blocked then charge are unable to hopp between localized sites hence decrease in conductivity [30]. In our study, it is found that extended chain length is observed in 0.2 wt of NaVO₃ in PANI, for all other composites reduction in chain length is observed. Hence increase in conductivity for only 0.2 wt of NaVO₃ in PANI was observed. The electrical conductivity of PANI/NaVO₃ composites is higher than that of pristine PANI, this increase in conductivity is due

to NaVO₃ molecules facilitate sufficient energy for hopping of charge carriers in the polymer chine.

Humidity sensing study

The decrease in resistance with an increase in humidity was observed in both PANI and PANI / NaVO3 composites as shown in Fig. 6a, b. This may be attributed to NaVO₃ ion mobility attached to polymer chain and the mobility of ions depends on humidity, the mobility increases as humidity increases, hence resistance decreases. Conducting polymer is coil up into compact form in dry conditions (low humidity) and the compact coil will uncoil into a straight-chain in wet conditions (high humidity). In conducting polymers this geometry of straight-chain is favorable to enhance the mobility of ions or enhance the transfer of charge carriers across the polymer chain, this charge transfer of charges and mobility of ions will reduce resistance and increase conductivity [31]. On the other hand, the conductivity depends on the condensation of water molecules in capillary pours within the sensing material, this pours structure will also cause the change in conductivity.



Fig. 7 (a) Sensitivity verses humidity of pristine PANI, (b) Sensitivity verses humidity of PANI / NaVO₃ of composites



Fig. 8 (a) Change in resistance versus concentration of LPG of pure PANI, (b) Sensitivity versus expose time of pure PANI to LPG

Humidity sensor performance characteristics such as sensitivity, reproducibility, time response, etc., will depend on its microstructure. These characteristics are determined by the specific interaction surface area between analyte and sensing materials, but the specific area of interaction depends on its poursivity, as poursivity increases the specific area of interaction also increases. SEM microstructure revealed the presence of capillary pores in PANI / NaVO₃ composite, thus the specific area of interaction is the principle microstructure for low humidity conditions. Therefore a definite correlation is established between the number of water molecules taken by the capillary pores and the resistance of the sensing material [32].

The sensitivity (S) of the sensing material in the detection of humidity is given by

$$S_{H} = \left| \frac{Change \ in \ resistance}{Initial \ resistance} \right| \times 100$$

Change in resistance is $(RH_2 - RH_1)$, where RH_1 is the initial resistance of the sample and RH_2 is the resistance at the next level of humidity, the next level of humidity depends on the measurement of resistance versus relative

humidity in the chamber. Figure 7 gives the variation of sensitivity with humidity and wt of $NaVO_3$ in PANI. In our study it is clear that sensitivity increases with an increase in humidity and follows an exponential growth, also the sensitivity increases as wt of $NaVO_3$ increases in PANI, it is a fund that at 40%RH the percentage of sensitivity is 36.85, 38.39, 41.12, 45.01 and 49.27 for 0.1, 0.2, 0.3, 0.4 and 0.5 wt of $NaVO_3$ in PANI respectively. The increase in sensitivity with an increase in wt of $NaVO_3$ is due to an increase in porsivity of the composite, hence a large surface area available for the interaction of water vapors with the composite to have a considerable change in resistance.

Gas sensing study

The change in resistance with the concentration of LPG in parts per million (PPM) at a constant volume of pure PANI is shown in Fig. 8a. The gas is made to flow at a constant rate of 25 ml/min into the sensing chamber. It is found that change in resistance increases with the concentration of gas. The change in resistance of pure PANI is due to absorption of the gas, this may be attributed



Fig. 9 (a) Change in resistance versus concentration of LPG of PANI / $NaVO_3$ composites (b) Sensitivity versus expose time of composite to LPG

as a two-stage process. Firstly swelling of polymer matrix due to penetration of gas and secondly diffusion of gas into the swelled material with an increased rate of flow. In this process, the transfer of charge carriers from sensing material to analyte gas molecules takes place, i.e. the charge exchange from sensing surface to test gas. The week



Fig. 10 (a) Change in resistance versus gas concentration (b) Selectivity from the change in resistance versus gas concentration

Sample	Wave number $(\times 10^{-2} \text{ m}^{-1})$	Assignment		
Pure PANI	3428	N–H stretching		
	1025	Ouinoid Bing stretching		
	1305	Quinoid—King stretching		
	1485	C = C stretching + $C = N$ stretching		
	1293	CH bending $+$ C-N stretching		
	1239	C—C stretching+C-N stretching		
Pure NaVO ₃	776, 549	Metal oxygen stretching		
PANI / NAaO ₃	3428	N–H stretching		
composite	1629	Benzenoid—Ring stretching		
	1572	Quinoid—Ring stretching		
	1494	C - C stretching + $C = N$ stretching		
	1297	CH bending + C-N stretching		
	1239	C—C stretching + C-N stretching		
	894	PANI – NAVO3		
	800	Metal oxygen stretching		
	612	Metal oxygen stretching		

Table 1 Observed peaks of FTIR spectra with group assignments

charge—transfer between the polymer matrix and test gas is responsible for the removal of charge, here the polymer matrix acts as donor, and test gas LPG act as an acceptor [33, 34]. The sensitivity of pure PANI is shown in Fig. 8b.

It is observed that the electrical resistance increases with the concentration of LPG for all five composites as in Fig. 9a. The variation of resistance of the composite depends on the type of doping material to PANI, dopants like metal oxides, bi-metal oxides, bio-materials, etc., The mechanism of gas sensing is explained in terms of variation in conductivity or variation in resistance of sensing materials, one is the absorption of atmospheric oxygen molecule on the sensing composite surface and other is the direct reaction with lattice / interstitial oxygen by test gas. The atmospheric oxygen absorbed on the composite surface will extract an electron from the sensing material and transfer it to the test gas and/or lattice / interstitial oxygen will interact to transfer the electron from sensing material to test gas, these are mostly accountable for the detection of test gases [35].

The sensing mechanism of swelling and surface charge transfer as explained earlier are responsible for the change

in resistance within the sensing material. From Fig. 9a it is clear that change in resistance has started from 30 s and is very rapid at low concentrations and saturates after 15.5 min.

The response of a gas sensor is a function of the concentration of the gas, in our study we have recorded resistance of the composite versus change in the concentration of gas in a closed sensor chamber. If R_a is the initial resistance of the composite in the air (no test gas) and R_g is the resistance of the composite in presence of the test gas (LPG) atmosphere, then the sensitivity of the gas is defined as the response of the sensor in presence of the test gas (LPG) to reference atmosphere (air) and is given by.

$S_g = \left[\right]$	$\left[\frac{R_a}{R_g}\right]$
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Sensitivity is very high for 10 wt% of NaVO₃ in PANI among all the composites as shown in Fig. 9b, the gas is introduced into the chamber is at a study rate of 25 ml/min, the composite response starts by changing its resistance instantaneously after the introduction of gas, the sensitivity of sensing composite is due to the presence of the large number of pores which is revealed by SEM, hence 0.1 wt of NaVO₃ in PANI is highly sensitive to detect LPG. The.

It has been reported from our study, 0.1 wt of NaVO₃ in PANI has shown the highest change in resistance among all the composites in the presence of test gas LPG as in Fig. 10a. The change in resistance for 925 PPMV (low concentration) is 10 Ω , but for 22,624 PPMV (high concentration) is 3.21 k Ω , for 0.5 wt of NaVO₃the change in resistance for 925 PPMV (low concentration) is 90 Ω , but for 22,624 PPMV (high concentration) is 1.98 k Ω .the difference of change in resistance from low concentration of LPG to high concentration is 3.2 k Ω and 1.89 k Ω for 0.1 and 0.5 wt. Among all five composites, 0.1 and 0.5 wt of NaVO₃ in PANI have the highest sensitivity and selectivity with good response for LPG detection, Fig. 10b shows there is a large difference in resistance is sufficient to produce an electrical signal from the composite in presence of LPG with good resolution[36].

SN	Composite	wt%	Resistance at Gas Concentration		Resistance Range (in Ohm)	Ref
			952 (in PPMv)	22,624(in PPMv)		
01	PANI / MgCrO ₄	40 wt%	14.3	102	87.7	[21]
02	PANI / MgCrO ₄	50 wt%	9.8	94	84.2	[21]
03	PANI / Sr ₃ (AsO ₄) ₂	20 wt%	54	1544	1490	[35]
04	PANI / Sr ₃ (AsO ₄) ₂	30 wt%	16	1077	1061	[35]
05	PANI / NaVO ₃	10 wt%	10	3210	3200	Present work
06	PANI / NaVO ₃	50 wt%	90	1980	1890	Present work

Table 2The performanceof the detection of LPG ofpresent work compared with theprevious reports

The sensing mechanism is either oxidation or reduction; that is an electron transfer from sensing material to gas decreases the resistance or gas to sensing material increases the resistance, which depends on the surface area of interaction. As the surface area of interaction increases, the sensitivity also increases, this surface area of interaction depends on poursivity of the sensing material. In our study, we find that poursivity is more for 0.1 and 0.5 wt of NaVO₃ composites as reviled by SEM.

The performance of detection of LPG earlier reported composites are as shown in Table 2. We observe that the range of change in resistance in the present work is much more than the previous work, hence PANI / NaVO₃ composite is a competent material for LPG sensing.

Thus the PANI / $NaVO_3$ composites have high sensitivity towards the presence of LPG, hence it is found to be a promising composite for low humidity and LPG sensing material for the fabrication of sensor devices.

Conclusions

Polyaniline and PANI / NaVO₃ composites are synthesized by in situ chemical polymerization method. The X-RD pattern confirms the monoclinic crystalline structure of NaVO₃ and it has reserved its crystalline structure after it is distributed in the PANI matrix during the formation of the composite.FTIR spectra confirm the polymerization of aniline and PANI /NaVO₃ composite, by showing metal-oxygen stretching frequency and moved towards higher frequency side, this is attributed to week Vanderwall bond interaction between NaVO₃ and polyaniline chain. SEM reveals that the distribution of crystalline grains of NaVO₃ in PANI matrix, further the porous structure with capillary pores connected. Thermally activated dc-conductivity was observed, wherein conductivity increases with temperature for all the composites. The decrease in the conductivity with an increase in $NaVO_3$ in the PANI matrix is attributed to the blocking of charge carriers hopp due to the reduced chain length polymer matrix. The decrease in the resistance with increasing humidity is due to the mobility of NaVO₃ due to the capillary condensation of water molecules within the sensing material. The increase in resistance, hence decrease in conductivity with the concentration of LPG is due to the week chargetransfer complex between the polymer matrix and test gas is responsible for charge removal, here the polymer matrix acts as a donor, and test gas LPG act as an acceptor. This sensors composite works at room temperature which is an added advantage over conventional ceramic sensors which work at elevated temperatures. The 0.1 and 0.5 wt of NaVO₃ in PANI has shown the highest sensitivity and selectivity for the detection of LPG at room temperature.

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