#### **ORIGINAL PAPER** ORIGINAL PAPER



# Iron(III) porphyrin catalyzed polymerization of acrylamide in ionic liquids

Anchal Singhal<sup>1</sup>  $\cdot$  S. M. S. Chauhan<sup>1</sup>

Received: 17 August 2018 /Accepted: 26 November 2018 /Published online: 4 December 2018  $\circled{c}$  The Polymer Society, Taipei 2018

#### Abstract

Iron(III) porphyrin is advocated as catalyst for polymerization of acrylamide with hydrogen peroxide in ionic liquid medium. Reaction conditions were optimized using different porphyrins, solvents, oxidants and initiators. The polymer products were characterized by using <sup>1</sup>H NMR, FT-IR, GPC and Mass spectrometric techniques. The recyclability of catalyst and ionic liquids, high yields, high molecular weights and simple work-up procedure are the important attributes of this protocol and contribute as an attractive addition to polymer chemistry.

Keywords Polyacrylamide . Porphyrin . Ionic liquids . Catalysis . Hydrogen peroxide

## Introduction

The acrylamide polymerizes to give a hydrophilic polymer, polyacrylamide (PAM), which finds widespread applications in different fields such as fractionation of proteins, nucleic acids and other biomolecules by electrophoresis [\[1\]](#page-8-0), clarify wastewater [\[2\]](#page-8-0), recover tailings [[3\]](#page-8-0), flocculate ores in mineral processing [\[4\]](#page-8-0), binder of bone cement [\[5](#page-8-0)], oil recovery [\[6](#page-8-0)], sugar refining [\[7](#page-8-0), [8\]](#page-8-0), water-based drilling fluids [[9\]](#page-8-0), water-based paints for pigment suspension and flow  $[10]$  $[10]$ , textile industry  $[11]$  $[11]$ , agriculture and maintenance of soil quality  $[12]$  $[12]$ . In recent years, PAM is getting an upsurge of interest due to its potential use as biomaterials [\[13](#page-8-0)] and other applications [[14,](#page-8-0) [15](#page-8-0)]. PAM-based matrices have been used in toxin removal modalities, body contouring in reconstruction surgery and other cosmetic applications. PAM possesses the remarkable property of acting as smart materials and hence finds use in drug delivery system [\[13](#page-8-0)]. Owing to its important contributions in different fields, the synthesis of PAM attracts the central interest of researchers. Various methods have been employed for the synthesis of polyacrylamide including enzymatic [[16\]](#page-8-0), free radical [\[17\]](#page-8-0), frontal [[18](#page-8-0)], living radical [[19\]](#page-8-0), photocatalytic [[20\]](#page-8-0), nitroxidemediated (NMP) [[21\]](#page-8-0), reverse addition fragmentation

 $\boxtimes$  Anchal Singhal [singhal.anchal@gmail.com](mailto:singhal.anchal@gmail.com) (RAFT) [[22\]](#page-8-0), electrochemical [[23](#page-8-0)], coordination [[24](#page-8-0)], block and statistical polymerization [[25](#page-8-0), [26\]](#page-8-0) but harsh reaction conditions such as corrosive chemicals, prolonged reaction time and prolonged heating were employed in all these methods. Hence, mild conditions were required for the synthesis of polymer products.

HRP and related enzymes have been used frequently to polymerize vinylic and other monomers under milder conditions in the presence of β-diketones, but these enzymes possess low stability under physiological conditions and hence suitable polymer synthetic route is still in demand [[27](#page-8-0)]. The iron(III)porphyrins in presence of various monooxygen donors mimic the reactions of cytochrome P450, peroxidase and related monooxygenases in milder conditions [[28](#page-8-0)–[30\]](#page-8-0). Metalloporphyrins offer cheaper, stable and more promising aspects for different applications. In particular, the reactions of metalloporphyrins with hydrogen peroxide are considered more appealing as hydrogen peroxide is environmentally clean oxidant and biologically important and produces water as the side product. However, the role of metalloporphyrins in polymerization reactions has been elaborated very little so far [\[31](#page-8-0)] though transition metal complexes have been frequently used in atom transfer radical polymerizations [\[32\]](#page-8-0). Earlier, we have reported the use of water−soluble metalloporphyrins in free−radical polymerization of acrylamide in the presence of  $\beta$  – diketones in an organic and organized reaction media [[33](#page-9-0)]. Recently, we have stated the employment of iron(III)porphyrin in the polymerization of methyl methacrylate [[34](#page-9-0)] and copolymerization of acrylamide and vinylpyrrolidone in ionic liquids as reaction media [[35](#page-9-0)].

<sup>1</sup> Department of Chemistry, University of Delhi, Delhi 110007, India

<span id="page-1-0"></span>ILs have attracted considerable attention as potential alternatives to conventional organic solvents in a variety of synthetic, catalytic and electrochemical applications [\[36](#page-9-0)]. Recently, there have been several investigations into polymerization in ionic liquids such as free radical [\[24\]](#page-8-0), coordination [[37](#page-9-0)], cationic [\[38\]](#page-9-0), group transfer [[39](#page-9-0)], enzymatic [\[40\]](#page-9-0), electrochemical [\[41\]](#page-9-0), step-growth [[42](#page-9-0)] and other polymerizations [\[43](#page-9-0)]. Hence in continuation of development of catalytic applications of iron(III)porphyrins, we present the polymerization of acrylamide catalyzed by iron(III)porphyrins immobilized in ionic liquids in presence of hydrogen peroxide without using mediators.

## Experimental procedure

## **Materials**

Benzaldehyde and 4-chlorobenzaldehyde were obtained from SRL, India. 2,6-dichlorobenzaldehyde and pyrrole were obtained from Acros. 1-methylimidazole, n- butyl bromide, sodium tetrafluoroborate, hexafluorophosphoric acid and lithium bis(trifluoromethyl sulphonyl) amide were obtained from Sigma-Aldrich, USA. Acrylamide was obtained from Biochemicals unit, India, and was recrystallized with methanol before use. Hydrogen peroxide (30%, v/v) was obtained from the Merck and used as received. 2,4-Pentanedione and acetylacetone was obtained from Aldrich. Cetyltrimethylammonium bromide and sodium dodecylsulphate were obtained from Aldrich and

Fig.  $1<sup>-1</sup>H NMR$  spectra of polyacrylamide (2)

SRL Pvt. Ltd., India respectively and recrystallized before use. Hydroquinone was obtained from Merck and used as such. Dichloromethane, acetonitrile, tetrahydrofuran and methanol were of analytical grade, Spectrochem, India and used as received. 2,3-dichloro-5,6-dicyanobenzoquinone was obtained from Sigma-Aldrich, USA. Iodobenzenediacetate was obtained from Merck and was used to synthesize iodosylbenzene. t-Butyl hydroperoxide was obtained from Spectrochem, India and used as received.

## Representative procedure for the synthesis of polyacrylamide

Acrylamide (1) (398 mg, 5.6 mmol) was added to iron(III)porphyrin, 5,10,15,20-tetrakis-(2′,6′-dichlorophenyl) porphyrin  $\text{[Cl}_8 \text{TPPFe(III)Cl]}$  (3c) (0.24 mmol) dissolved in dichloromethane (2 ml) under nitrogen atmosphere. Hydrogen peroxide (30%, 160 μL, 1.3 mmol) was added to the above acrylamide solution. The reaction mixture was stirred for 6 h at an ambient temperature (25  $^{\circ}$ C). The white precipitate obtained by quenching the reaction with a large excess of methanol, was filtered off, washed with methanol and dried under vacuum at 50 °C.

### Characterization

In the  ${}^{1}$ H NMR spectra of polyacrylamide [[44\]](#page-9-0), the disappearance of peak for olefinic protons at  $\delta$  5.10 and the



<span id="page-2-0"></span>

Fig. 2 IR spectra of acrylamide (1)



Fig. 3 IR spectra of polyacrylamide (2)



appearance of characteristic broad peaks at  $\delta$  1.59 and  $\delta$ 2.15 corresponding to the methylene and methine protons, respectively confirmed the formation of 2 (Fig. [1](#page-1-0)). A comparison of the FT-IR spectrum of polymer  $[45]$  (2) with that of the monomer (1) indicated that the monomer spectral peak at  $1612 \text{ cm}^{-1}$  for olefinic stretching disappeared after polymerization confirming the formation of polymer through C-C single bonds. The shift of the carbonyl peak from 1672 to 1654 cm<sup>-1</sup> in the FT-IR spectra of 2 compared to that of 1 was also observed (Figs. [2](#page-2-0) and

Scheme 1 Polymerization of acrylamide (1) with H<sub>2</sub>O<sub>2</sub>catalyzed by iron(III)porphyrins

[3](#page-2-0)). The complete thermal degradation of 2 occurred in two stages when synthesized in organic solvent and in single stage, when synthesized in ionic liquids (Fig. 4).

## Results and discussion

#### Effect of different solvents on the polymerization of acrylamide

The reaction of acrylamide (1) with hydrogen peroxide in the presence of iron(III) porphyrin, 5,10,15,20 tetrakis-(2 ′ , 6 ′ -dichlorophenyl) porphyrin  $\left[Cl_8 \text{TPPFe(III)Cl} \right]$  (3c) as the catalyst was carried out in dichloromethane (Scheme 1). The reaction mixture became viscous and led to sticky and rubbery product in 60% yields on addition of methanol to it whereas the similar reaction in the presence of acetonitrile and tetrahydrofuran gave 65 and 75% yield respectively (Fig. [5](#page-4-0)). The increase in yield of polymer 2 on using THF could be attributed to its coordinating nature, which is responsible for radical stabilization by forming complex with solvent and propagation of radical chain during the polymerization reaction.

Realizing the importance of solvents in polymerization of acrylamide, ionic liquids were employed as reaction media and polyacrylamide (2) was obtained in 93% yield in the presence of  $[bmin][BF_4]$  (4) under otherwise similar reaction conditions. This demonstrated



<span id="page-4-0"></span>

Fig. 5 Effect of different solvents on the yield of 2

that ionic liquids provide better reaction medium for the polymerization of acrylamide. Further, the polymerization of acrylamide was carried out in different ionic liquids such as  $[bmin][Br]$  (5),  $[bmin][PF_6]$  (6) and [bmim][Tf<sub>2</sub>N] (7) (Scheme 2) to afford 2 in 81–93% yield respectively.

## Effect of different iron(III)porphyrins on the yield of polyacrylamide

The reaction of acrylamide with hydrogen peroxide in ionic liquid,  $[bmin][BF<sub>4</sub>]$  gave polyacrylamide in 72, 75 and 93% yields in the presence of the catalysts TPPFeCl, TCPPFeCl and TDCPPFeCl respectively (Fig. 6) (Table [1](#page-5-0), entry 3, 4 & 5). The higher yield obtained in case of TDCPPFe(III)Cl (3c) shows the better catalytic activity of latter among other porphyrins used, in the polymerization reaction of 1 with  $H_2O_2$ . This is due to presence of electron withdrawing group on the phenyl ring of porphyrin, which makes it more resistant to oxidative degradation and more reactive towards radical stabilization compared to metalloporphyrins with electron donating substituents. Along with, high molecular weights and low polydispersity (PDI) was observed on using TDCPPFe(III)Cl with hydrophilic ionic liquids 4 and 5



Scheme 2 Structure of ionic liquids

(Table [1\)](#page-5-0). Hence TDCPPFe(III)Cl is selected to be used as catalyst to carry out further reactions.

## Effect of different ionic liquids on the polymerization reaction of acrylamide

The reaction of acrylamide with hydrogen peroxide in the presence of TDCPPFe(III)Cl gave 93, 90, 87 and 81% yield in IL 4, 5, 6 and 7 respectively (Fig. [7](#page-5-0)). The higher yield obtained on using 5 as reaction medium was due to hydrophilic nature of ionic liquid which is compatible with the hydrophilic nature of monomer. Also, the tetrafluoroborate anion forms complex with the free radical thus stabilizing it causing higher propagation of the reaction. The IL 7 being hydrophobic in nature resulted in lower yield of the polyacrylamide.

Further, it was observed that on using TPPFe(III)Cl as catalyst, the addition of organic solvent to the ionic liquid used, resulted in increased yield of polymer due to increased solubility of catalyst in the reaction medium. The above reaction in the presence of TPPFe(III)Cl in 1:1 ratio of 5 and tetrahydrofuran gave 78% yield respectively.

## Effect of different monooxygen donors on the polymerization of acrylamide

The polymerization of acrylamide using iron(III)porphyrins was studied with various monooxygen donors to determine the role of oxidant in the polymerization reactions. It was observed that hydrogen peroxide was more suitable for the polymerization of acrylamide as it gives higher yield as compared to iodosyl benzene and t-butyl hydroperoxide, though their use as oxidant in the polymerization of 1 were also acceptable as they were also giving moderate yields (Table [2](#page-5-0)).



Fig. 6 Effect of iron(III)porphyrins on the yield of polyacrylamide

<span id="page-5-0"></span>Table 1 Free-radical polymerization of acrylamide with hydrogen peroxide catalyzed by iron(III) porphyrins in imidazolium ionic liquids under nitrogen atmosphere



Iron(III) porphyrin:  $H_2O_2$ : monomer::1:250:1000 in IL (1 cm<sup>3</sup>)

<sup>a</sup> yield corresponds to weight of 2 to weight of 1 used

<sup>b</sup> based on GPC analysis

# Effect of different additives in the reaction of acrylamide with hydrogen peroxide catalyzed by iron(III)porphyrins

The effect of different additives such as 2,4-PD (2,4- Pentanedione), surfactants, quenchers, and methanol on the reaction has been studied and compiled in this section.

#### Effect of 2,4-Pentanedione and acetylacetone

The polymerization of acrylamide with hydrogen peroxide using TDCPPFe(III)Cl  $(3c)$  in IL 5 was done to give polyacrylamide in the presence of β-diketone moieties such as 2,4- PD and acetylacetone. The addition of β-diketones significantly increases the yield of 2 and it was observed that the increase in yield is much more significant in case of acetylacetone as compared to 2,4-PD. The addition of acetylacetone to the reaction of acrylamide with  $H_2O_2$  in the presence of TDCPPFe(III)Cl increases the yield of polymer



Fig. 7 Effect of different ILs on the yield of 2

from 93% to 98% while 95% yield was obtained on the addition of 2,4-PD.

#### Effect of surfactants

The effect of surfactants, sodium dodecyl sulfate (SDS) and cetyl trimethylammonium bromide (CTAB) on the above reaction was studied. In the HRP-catalyzed acrylamide poymerization carried out in the presence of surfactants, both anionic (SDS) and cationic (CTAB) accelerates the reaction kinetics, although there are no clear reasons to validate this observation [[46](#page-9-0)]. In the acrylamide polymerization catalyzed by either potassium permanganate/glyceric acid or perphosphate/activator redox system in aqueous media, the reaction rate accelerates appreciably in the presence of anionic surfactants, while it decreases in the presence of cationic surfactants [[47](#page-9-0), [48](#page-9-0)]. The dissociation of anionic surfactants provides negatively charged ionic micelles that probably exerts a repelling force between the growing polymer chains and decreases the possibility of bimolecular termination. The positively charged micelles produced by the cationic detergent favors the orientation of the growing chain for termination

Table 2 Effect of "oxygen surrogate" and its concentration on TAPFe(III) catalyzed polymerization of acrylamide

Oxygen Surrogate	Concentration (mol $%$ )	$\%$ yield of 2
$H_2O_2$	23.2	93
	18.5	58
Iodosyl benzene	23.2	81
	18.5	55
TBHP	23.2	66

<span id="page-6-0"></span>Table 3 Effect of surfactants on the yield

of 2



and hence the retardation of the reaction occurs. Thus, the present study is in alignment with the chemical catalyst in terms of the response of the detergents in acrylamide polymerization. The reaction of acrylamide with hydrogen peroxide in the presence of TDCPPFe(III)Cl in ionic liquid 5 gave lower yield of polymer, 85% in the presence of CTAB whereas the addition of SDS to the above reaction resulted in slightly higher yield, 98% respectively (Table 3). Thus, the conditions have been standardized to increase the yield of polymer 2 in the presence of iron(III)porphyrins as catalyst.

#### Effect of quenchers (hydroquinone and methanol)

The reaction of 1 was carried out in the presence of excess of hydroquinone and it was found that the reaction mixture turned dark-brown, and no polymer was formed even after 48 h of the reaction. This could be explained in terms of reactivity difference that in the competition of reaction of oxoiron(IV)radical cation of porphyrin with hydroquinone and 1, hydroquinone was oxidized to quinone first and the reaction with 1 was quenched. This suggested that the principal species for the reaction was oxoiron(IV)radical cation, confirming the free radical behavior of the polymerization. The reaction of 1 with  $H_2O_2$  in the presence of iron(III)porphyrin was carried out in dry methanol instead of ionic liquid, and found that no polymer was formed even after 30 h of the reaction. This could be attributed to fact



Fig. 8 UV-Vis spectra of formation of iron(III)porphyrin reactive intermediate during the reaction of iron(III)porphyrin with  $H_2O_2$ . Inset shows the change in peak intensity in the region of 500–750 nm

that the build-up of iron(IV)oxo species during reaction of iron(III)porphyrin with oxidants in methanol, takes much longer time and large excess of oxidant to bring out the complete conversion [\[49\]](#page-9-0). The formation of dimethoxy species of porphyrin may also occur which is inactive for catalysis. This could be the reason for quenching of poly-merization of 1 in methanol [[50\]](#page-9-0).

#### Reaction mechanism

The reaction of iron(III) porphyrins and hydrogen peroxide produces oxo iron(IV) porphyrin  $\pi$ -radical cation as the intermediate species in oxidative transformations. This active species is kinetically favored in these





Scheme 4 Termination mechanism for the polymerization of acrylamide

reactions. The formation of oxo iron(IV) porphyrin radical cation during the oxidation of tetramesityl porphyrin with pentafluoroiodosylbenzene at −40 °C supports this dynamic intermediate  $[51, 52]$  $[51, 52]$  $[51, 52]$  $[51, 52]$  $[51, 52]$ . The same species is formed with hydrogen peroxide in the similar reaction conditions. Thus, the species may be attributed to be responsible for the oligomer formation in the lipophilic iron(III) porphyrin-catalyzed reaction of acrylamide (1) with hydrogen peroxide in dichloromethane (Scheme [3](#page-6-0)). The oxo iron(IV) porphyrin  $\pi$ -radical cation is produced in the reaction of iron(III) porphyrin with hydrogen peroxide in the presence of ionic liquids. Since no epoxide was observed in the reaction, the reaction certainly proceeds via oxidation of 1 rather than oxygenation path. Moreover, the ratio of iron(III) porphyrin:  $H_2O_2$ : monomer (1) (1:250:1000), which is different than the normal epoxidation reactions, suggests the path different than that of epoxidation. In the absence of any of the component, either porphyrin or  $H_2O_2$ , no polymerization took place. This emphasizes the involvement of oxo iron(IV) porphyrin π-radical cation as the reactive intermediate in the reaction. The formation of oxo iron(IV) porphyrin πradical cation as reactive intermediate [[53](#page-9-0)] during the reaction is further confirmed by the UV-Vis studies. In the Fig. [8,](#page-6-0) the Soret peak of  $5,10,15,20$ -tetrakis- $(2',6')$ dichlorophenyl) porphyrinato iron(III) chloride (3c) appeared at 414 nm. On the addition of stoichiometric amount of hydrogen peroxide to this solution, the Soret band was red shifted with decrease in absorbance and significant changes in the Q-bands has also been observed. In the Q band, the peak at 574 nm (the region of 500–600 nm) was disappeared and a new peak at 648 nm (Fig. [8](#page-6-0)) was generated which can be assigned for the formation of  $oxoiron(IV)\pi$ -radical cation responsible for the polymerization of acrylamide during the

Table 4 Recycling of catalyst

reaction [\[54\]](#page-9-0). The possible mechanism can be proposed as the species  $-Fe(III)(OOH)$  (8a) is generated on the addition of  $H_2O_2$  to 3 which spontaneously produces the highvalent oxoiron(IV)porphyrin  $\pi$ - radical cation (8b) as the reactive intermediate  $[30]$  $[30]$  $[30]$ . The intermediate 8b initiates the formation of acrylamide radical 9a and 9b, which attacks the other acrylamide molecule to form another free radical and hence the reaction further propagates to give the polymer 2 (Scheme [3\)](#page-6-0). The reaction is terminated either by the combination of two bigger radicals or by abstraction of a proton from another monomer molecule (Scheme 4). The use of large excess of methanol resulted in the formation of stable dimethoxyiron(IV) porphyrin species by the reaction of iron(III)porphyrin with  $H_2O_2$  [[55](#page-9-0)] (Fig. [8\)](#page-6-0). Hence the polymerization of 1 is quenched by the addition of large excess of methanol. The formation of intermediate 8b could be explained only by the heterolytic cleavage of  $H_2O_2$ , which leads to the polymerization reactions. This was confirmed as no polymer was obtained in the presence of  $H_2O_2$  and absence of iron(III)porphyrin. The intermediate 8b initiates the polymerization reaction by transferring radical to monomer substrate and gets converted to resting state of heme (Fe(IV) = O) [[30](#page-8-0)].

#### Recycling of catalyst and ionic liquid

In order to demonstrate the recyclability of catalyst and ionic liquid, the porphyrin immobilized in ionic liquid was reused for polymerization reaction. Polymer was separated from the reaction mixture followed by evaporation of the solvent under reduced pressure. The porphyrin residue mixed with ionic liquid was vacuum dried and recycled for further polymerization reaction with slight product loss being noted (Table 4).



a second use

<sup>b</sup> third use

# <span id="page-8-0"></span>Conclusions

An application of iron(III)porphyrin is advocated as a catalyst for the polymerization of acrylamide with hydrogen peroxide in the presence of ionic liquids. Ionic liquids facilitated the easy isolation of polymer product from the reaction mixture leaving behind the porphyrin catalyst immobilized in it. The use of iron(III) porphyrin afforded the mild polymer synthetic route with good yields and resulted in high molecular weights and narrow dispersity of polymer obtained.

Acknowledgements We are grateful for financial assistance to the Council of Scientific and Industrial Research (CSIR), New Delhi, India. We also thank Indian Institute of Technology, Delhi for facilitating GPC analysis and Central Instrumentation Facility (CIF), University of Delhi for characterization of polymer products.

# References

- 1. Jackson P (1996) The analysis of fluorophore-labeled carbohydrates by polyacrylamide gel electrophoresis. Mol Biotechnol 5: 101–123
- 2. Kurenkov VF, Hartan H–G, Lobanov FI (2002) Application of polyacrylamide flocculants for water treatment. Chemistry and Computer Simulation Butlerov's Communications 3:31–40
- 3. Barani K, Kalantari M (2017) Recovery of kaolinite from tailings of zonouz kaolinwashing plant by flotation-flocculation method. J Mater Res Technol 7:142–148
- 4. Zou W, Zhao J, Sun C (2018) Adsorption of anionic polyacrylamide onto coal and kaolinite calculated from the extended DLVO theory using the van OssChaudhury-good theory. Polymers 10:113–123
- 5. Dos Santos LA, Carrodeguas RG, Boschi AO, De Arruda AC (2003) Dualsetting calcium phosphate cement modified with ammonium polyacrylate. Artif Organs 27:412–418
- 6. Borling D, Chan K, Hughes E and Sydansk R (1994) Pushing out the oil with conformance control, Oil Field Rev (April), 44–58
- 7. Bologna LS, Andrawes FF, Barwenik FW, Lentz RD, Sozka RE (1999) Analysis of residual acrylamide in field crops. J Chromatogr Sci 37:240–244
- 8. Pogorelova SP, Bourenko T, Kharitonov AB, Willner I (2002) Selective sensing of triazine herbicides in imprinted membranes using ionsensitive field effect transistors and microgravimetric quartz crystal microbalance measurements. Analyst 127:1484– 1491
- 9. Jain R, Mahto V (2015) Evaluation of polyacrylamide/clay composite as a potential drilling fluid additive in inhibitive water based drilling fluid system. J Pet Sci Eng 133:612–621
- 10. Farrokhpay S, Morris GE, Fornasiero D, Self P (2006) Titania pigment particles dispersion in water-based paint films. JCT Res 3: 275–283
- 11. Mukhopadhyay A, Midha VK (2008) A review on designing the waterproff breathable fabrics part II: construction and suitability of breathable fabrics for different uses. J Ind Text 38:17–41
- 12. Chen Z, Chen W, Li C, Pu Y, Sun H (2016) Effects of polyacrylamide on soil erosion and nutrient losses from substrate material in steep rocky slope stabilization projects. Sci Total Environ 554-555: 26–33
- 13. Yang T–H (2008) Recent applications of polyacrylamide as biomaterials. Recent Patents on Materials Science 1:29–40
- 14. Helvacioglu E, Aydin V, Nugay T, Nugay N, Uluocak BG, Sen S (2011) High strength poly(acrylamide)-clay hydrogels. J Polym Res 18:2341–2350
- 15. -Lamgroudi AE, Rabiee A (2012) A novel acrylamide-anatase hybrid nanocomposite. J Polym Res 19:9970–9982
- 16. Sanchez-Leija RJ, Torres-Lubian JR, Resendiz-Rubio A, Luna-Barcenas G, Mota-Morales JD (2016) Enzyme-mediated free radical polymerization of acrylamide in deep eutectic solvents. RSC Adv 6:13072–13079
- 17. Gur'eva LL, Tkachuk AI, Estrin YI, Komarov BA, Dzhavadyan EA, Estrina GA, Bogdanova LM, Surkov NF, Rosenberg BA (2008) Synthesis and free-radical polymerization of water-soluble acrylamide monomers. Polym Sci Ser A 50:283–290
- 18. Singh S, Singh A, Yadav BC, Tandon P, Kumar S, Yadav RR, Pomogailo SI, Dzhardimalieva GI, Pomogailo AD (2015) Frontal polymerization of acrylamide complex with nanostructured ZnS and PbS: their characterizations and sensing applications. Sensors Actuators B Chem 207:460–469
- 19. Wang G–X, Lu M, Hou Z–H, Liu L–C, Liang E–X, Wu H (2015) Living radical polymerization of polyacrylamide with submicrometer size by dispersion polymerization. E-Polymers 15:0200
- 20. Chiu D-J, Li Y, Feng C-K, Yang M-R, Chen K-S, Swieszkowski W (2017) Preparation and enhanced mechanical properties of hydroxyapatite hybrid hydrogels via novel photocatalytic polymerization. J Polym Res 24:227–235
- 21. Grassl B, Clisson G, Khoukh A, Billon L (2008) Nitroxidemediated radical polymerization of acrylamide in water solution. Eur Polym J 44:50–58
- 22. Zhang Y, Ye L, Diao Y, Lei W, Shi L, Ran R (2016) RAFT polymerization of acrylamide manipulated with trithiocarbonates in poly(ethylene glycol) solution. J Appl Polym Sci 133:1–12
- 23. Karpenko MA, Kolzunova LG (2011) Initiation of electropolymerization of acrylamide and formaldehyde by metallic zinc in aqueous medium. Russ J Electrochem 47:1091–1095
- 24. Ding S, Rodosz M, Shen Y (2005) Ionic liquid catalysts for biphasic atom transfer radical polymerization of methyl methacrylate. Macromolecules 38:5921–5928
- 25. Biedron T, Kubisa P (2005) Radical polymerization in a chiral ionic liquid: atom transfer radical polymerization of acrylates. J Polym Sci A polym Chem 43:3454–3459
- 26. Shaughnessy KH, Klingshirn MA, P'Pool SJ, Holbrey JD, Rogers RD (2003) Polar non-coordinating ionic liquids as solvents for coordination polymerization of olefins in ionic liquids as green solvents. ACS Symp Ser 856:300–313
- 27. Kalra B, Gross RA (2000) Horseradish mediated free radical polymerization of methyl methacrylate. Biomacromolecules 1:501–505
- 28. Chauhan SMS, Kalra B, Mohapatra PP (1999) Oxidation of 1 naphthol and related phenols with hydrogen peroxide and potassium superoxide catalyzed by 5,10,15,20-tetraarylporphyrinatoiron(III) chlorides in different reaction conditions. J Mol Catal A Chem 137:85–92
- 29. Kumari P, Nagpal R, Chauhan P, Yatindranath V, Chauhan SMS (2015) Efficient iron(III) porphyrins-catalyzed oxidation of guanidoximes to cyanamides in ionic liquids. J Chem Sci 127:13–18
- 30. Singhal A, Chauhan SMS (2012) Biomimetic oxidation of guggulsterone with hydrogen peroxide catalyzed by iron(III)porphyrins in ionic liquid. Catal Commun 25:28–31
- 31. Li J, Li M, Li S, Shi L, Ren C, Cui D, Wang Y, Tang T (2008) Styrene polymerization catalyzed by metal porphyrin complex/ MAO for in situ synthesizing polystyrene containing air stable  $\pi$ cation radicals. J Polym Sci A Polym Chem 46:1240–1248
- 32. Brounecker WA, Itami Y, Matyjaszewski K (2005) Osmium mediated radical polymerizations. Macromolecules 38:9402–9404
- <span id="page-9-0"></span>33. Angrish C, Chauhan SMS (2004) Biomimetic polymerization of acrylamide with hydrogen peroxide catalysed by water-soluble anionic iron(III)5,10,15,20- tetrakis-(2′,6′-dichloro-3′ sulphonatophenyl)porphyrin. ARKINOV viii:61–68
- 34. Singhal A, Ahmad S, Chauhan SMS (2018) Iron(III)porphyrin catalyzed ionic liquid mediated polymerization of methylmethacrylate. Appl Organomet Chem 32:1–6
- 35. Singhal A, Chauhan SMS (2018) Free radical copolymerization of acrylamide and N-vinylpyrrolidone catalyzed by iron(III)porphyrins in the presence of ionic liquids. Org Prep Proced Int 50(3):359–371
- 36. Kubisa P (2004) Application of ionic liquids as solvents for polymerization processes. Prog Polym Sci 29:3–12
- 37. Shaughnessy KH, Klingshirn MA, P'Pool SJ, Holbrey JD, Rogers RD (2003). ACS Symp Ser 856:300–313
- 38. Vijayaraghvan R, Macfarlane DR (2004) Living cationic polymerization of styrene in an ionic liquid. Chem Commun:700–701
- 39. Vijayaraghvan R, Macfarlane DR (2005) Group transfer polymerization in hydrophobic ionic liquids. Chem Commun:1149–1151
- 40. Uyama H, Takamoto T, Kobayahi S (2002) Enzymatic synthesis of polyesters in ionic liquids. Polym J Japan 34:94–96
- 41. Pringle JM, Forsyth M, Macfarlane DR, Wagner K, Hall SB, Officer DL (2005) The influence of the monomer and the ionic liquid on the electrochemical preparation of the polythiophene. Polymer 46:2047–2058
- 42. Vygodskii Y, Lozinskaya EI, Shaplov AS, Lyssenko KA, Antipin MY, Urman YG (2004) Implementation of ionic liquids as activating media for polycondensation processes. Polymer 45:5031–5045
- 43. Tang H, Qu Y, Li Y, Dong S (2018) Synthesis of hydroxypropylated debranched pea starch with high substitution degree in an ionic liquid, and its characterization and properties. J Polym Res 25: 235–246
- 44. Zhang X, Liu W, Chen Y, Gong A, Chen C, Xi F (1999) Selfcondensing vinyl polymerization of acrylamide. Polym Bull 43: 29–34
- 45. Singh V, Tiwari A, Kumari P, Sharma AK (2007) Microwave accelerated synthesis and characterization of poly(acrylamides), J. Appl Polym Sci 104:3702–3707
- 46. kalra B, Gross RA (2002) HRP-mediated polymerization of acrylamide and sodium acrylate. Green Chem 4:174–178
- 47. Behari K, Raja GD, Agarwal A (1989) Kinetics of perphosphotaseinitiated polymerization of acrylamide with different activators. Polymer 30:726–731
- 48. Gupta KC, Verma M, Behari K (1986) Studies on the aqueous polymerization of acrylamide initiated by the potassium permanganate/glyceric acid redox system. Macromolecules 19: 548–551
- 49. Guan S-Y, Mlyna RJ, Sarkanen S (1997) Dehydrogenative polymerization of conifery alcohol on macromolecular lignin templates. Phytochemistry 45:911–918
- 50. Guerra A, Ferraz A, Cotrim AR, Da Silva FT (2000) Polymerization of lignin fragments contained in a model effluent by polyphenoloxidases and horseradish peroxidase/ hydrogen peroxide system. Enzym Microb Technol 26:315–323
- 51. Machii K, Wantabe Y, Morishima I (1995) Acyl peroxo-iron(III) porphyrin complexes: a new entry of potent oxidants for the alkene epoxidation. J Am Chem Soc 117:6691–6697
- 52. Lippai I, Magliozzo RS, Peisach J (1999) EPR spectroscopic reinvestigation of the activation of iron(III) complexes of PMAH as a bleomycin model. J Am Chem Soc 121:780–784
- 53. Lalot T, Brigodiot M, Marechal E (1999) A kinetic approach to acrylamide radical polymerization by horse radish peroxidasemediated initiation. Polym Int 48:288–292
- 54. Fujii H (1993) Effects of the electron-withdrawing power of substituents on the electronic structure and reactivity in oxoiron(IV) porphyrin π-cation radical complexes. J Am Chem Soc 115: 4641–4648
- 55. Meunier B (1992) Metalloporphyrins as versatile catalysts for oxidation reactions and oxidative DNA cleavage. Chem Rev 92:1411–1456