

Mean Activity Coefficients of KCl in KCl + K₂B₄O₇ + H₂O Ternary System at 298.15 K Determined by Potential Difference Measurements

Shi-Hua Sang^{1,2} · Mei-Fang Zhou^{1,2} · Si-Yao Zhong^{1,2} · Jun-Jie Zhang^{1,2}

Received: 22 September 2014/Accepted: 25 June 2015/Published online: 16 October 2015 © Springer Science+Business Media New York 2015

Abstract The mean activity coefficients of KCl in the KCl + K₂B₄O₇ + H₂O ternary systems were determined at total ionic strength ranging from (0.0100 to 1.0000) mol·kg⁻¹ at 298.15 K by potential difference measurements from the electrochemical cell without liquid junction: K-ISE|KCl (m_1), K₂B₄O₇(m_2)| Cl-ISE. The mean activity coefficients of KCl were measured at different ionic strength fractions, y_B , of K₂B₄O₇ (with $y_B = 0.8, 0.6, 0.4, 0.2, \text{ and } 0.0$). The experimental results showed that K-ISE and Cl-ISE in this work had good Nernstian responses, and the mean activity coefficients of KCl in KCl + K₂B₄O₇ + H₂O mixtures were calculated using the Nernst equation. Mixing interaction parameters of $\theta_{Cl^- \cdot B_4O_5(OH)_4^{2-}}$ and $\psi_{K^+ \cdot Cl^- \cdot B_4O_5(OH)_4^{2-}}$ in Pitzer's equation were evaluated from the present measurements of the mean activity coefficients of KCl. In addition, the osmotic coefficients, water activity, and the excess Gibbs energy of this system were calculated by Pitzer's equations.

Keywords Activity coefficients \cdot Potential difference \cdot Ion selective electrode \cdot KCl + K₂B₄O₇ + H₂O system

1 Introduction

Electrolyte solutions commonly found in nature are a medium for many organic and inorganic reactions and are widely used in desalination, brine development, and hydrometallurgy. Thus, there is considerable interest in the thermodynamic properties of

Shi-Hua Sang sangshihua@sina.com.cn; sangsh@cdut.edu.cn

¹ College of Materials and Chemistry & Chemical Engineering, Chengdu University of Technology, Chengdu 610059, Sichuan, People's Republic of China

² Mineral Resources Chemistry Key Laboratory of Sichuan Higher Education Institutions, Chengdu 610059, People's Republic of China

electrolyte solutions [1-3]. The activity coefficients of electrolytes are important in thermodynamics, since they reflect the extent of deviations between the real solution and an ideal solution [4-6].

There are many methods to measure activity coefficients in electrolyte solutions, including: gas–liquid chromatography, kinetics, dilute solution colligative method, conductivity, solubility, freezing point depression, equal pressure method, and potential difference measurements [7, 8]. The emergence of ion–selective electrodes is undoubtedly an important advance in potential analysis. These have a wide range of linear response, high sensitivity, good selectivity, high analysis speed and measurements are easy to automate, providing continuous measurement and control, so they have caught people's attention [9–11].

Sodium, potassium, magnesium, chloride, bromine and boron resources are widely distributed in seawater, underground brines and salt lake brines [12]. Therefore, the study of the thermodynamic properties of salt–water systems is necessary. Research reports about activity coefficients calculated using the Pitzer equation are increasing common; for example, Millero et al. [13, 14] measured and calculated the solubilities of oxygen in aqueous solutions of KCl, K_2SO_4 , and $CaCl_2$ as a function of concentration and temperature, and determined the dissociation of TRIS in NaCl solutions using the Pitzer equations. Roy et al. [15–17] studied the activity coefficients of HCl + GdCl_3 + H₂O system from 278 to 328 K and the thermodynamics of the system HCl + SmCl_3 + H₂O with the application of Harned's rule and the Pitzer equations, and the thermodynamics of the HBr + NiBr_2 + H_2O system from 278 to 328 K were determined. Sirbu et al. [18], Galleguilos et al. [19, 20] and White et al. [21] studied the activity coefficients of NaCl + Na₂SO₄ + H₂O, KI + KNO₃ + H₂O, and NaCl + Na₂CO₃ + H₂O. Li et al. [22] determined the mean activity coefficients of NaCl and KCl in the NaCl + KCl + H₂O system at 308.15 K.

In our previous work we studied mean activity coefficients of KBr in the KBr + K_2 B₄O₇ + H₂O and KBr + K₂SO₄ + H₂O ternary system [23, 24] and NaBr in the NaBr + Na₂B₄O₇ + H₂O system [25] at 298.15 K by potential difference measurements; we also studied multi-temperature phase diagrams in a series of sub-system of the NaCl + NaBr + Na₂SO₄ + Na₂B₄O₇ + KCl + KBr + K₂SO₄ + K₂B₄O₇ + H₂O system for salt-water system, that is, NaCl + Na₂SO₄ + Na₂B₄O₇ + KCl + K₂SO₄ + K₂SO₄ + K₂SO₄ + K₂SO₄ + K₂SO₄ + K₂SO₄ + H₂O at 323 K and 298 K [26, 27]; Na₂B₄O₇ + Na₂SO₄ + Na₂Cl + H₂O at 323 K [28]; NaBr + Na₂SO₄ + KBr + K₂SO₄ + H₂O at 323 K [29]; and NaBr + Na₂SO₄ + H₂O at 323 K [30]. Pitzer's equations can be used to calculate the thermodynamic properties for brines, so we determined the thermodynamic properties of the salt-water system to predict the thermodynamic equilibrium for brine resources.

So far, mean activity coefficients of KCl in the KCl + $K_2B_4O_7 + H_2O$ ternary system at 308.15 K by potential difference measurements have been reported by our group [31], but no report has been found on thermodynamic properties of the KCl + $K_2B_4O_7 + H_2O$ ternary system at 298.15 K. Therefore, in this paper, the activity coefficients of KCl in KCl + $K_2B_4O_7 + H_2O$ ternary system were determined by potential difference measurement at 298.15 K and in the range 0.0100 to 1.0000 mol·kg⁻¹ total ionic strength, and the Pitzer's ion interaction parameters $\theta_{Cl^- \cdot B_4O_5(OH)_4^{-2}}$ and $\varphi_{K^+ \cdot Cl^- \cdot B_4O_5(OH)_4^{-2}}$ were evaluated from the activity coefficients of KCl in the KCl + $K_2B_4O_7 + H_2O$ ternary system. Then the osmotic coefficients, water activity, and excess Gibbs energies of this system were calculated.

2 Experimental Section

The water for experiments was deionized water, with a conductivity less than $1 \times 10^{-4} \text{ S} \cdot \text{m}^{-1}$. Prior to use, the G.R. grade $K_2B_4O_7 \cdot 4H_2O$ (mass fraction % >99.5) from Tianjin Kemiou Chemical Reagent Co., Ltd. and KCl salts (mass fraction % >99.5) from Tianjin Guangfu Fine Chemical Research Institute, were placed in an oven under 393 K for 2 h.

Experimental apparatus were as follows: AL104 electronic balance (Mettler–Toledo Group, the smallest error value 0.0001 g); Pxsj-216 ion meter (Leici Precision Scientific Instrument Co., Ltd., accuracy ± 0.1 mV); Bilon-HW-05 thermostatic circulating water bath (Beijing Bi-Lang Co., Ltd., accuracy ± 0.1 K); JB-1 stirrer (Leici Precision Scientific Instrument Co., Ltd., with automatic speed adjustment); 232-01 calomel reference electrode (Leici Precision Scientific Instrument Co., Ltd.); 401 potassium ion selective electrode (Jiangsu Jiangfen Electroanalytical Instrument Co., Ltd.); PCl-1-01 chloride ion selective electrode (Leici Precision Scientific Instrument Co., Ltd.); 50 mL flasks and other conventional laboratory glass.

3 Method

The K-ISE was soaked for 30 min in 10^{-2} mol·L⁻¹ KCl aqueous solution and washed with deionized water to a blank potential around -160 mV. The Cl-ISE was soaked activation for 2 h in 10^{-3} mol·L⁻¹ NaCl aqueous solution. The reference electrode was a double–junction saturated calomel electrode with the salt bridge filled with G.R. grade saturated solution of potassium chloride and the outer salt bridge filled with 0.1 mol·L⁻¹ lithium acetate solution. During the measurements, we used the same ion-selective electrodes. First, the potential difference of each single salt was determined so the electrode response slope of each electrode and the electrode constant were obtained. The salt composition with KCl single cell without liquid junction was:

$$K-ISE|KCl(m_0)|Cl-ISE$$
(a)

whose potential value was:

$$E_{\rm a} = E^{0\prime} + k \ln a_+ a_- = E^{0\prime} + k \ln a_{0\pm \rm KCl} = E^{0\prime} + 2k \ln m_0 \gamma_{0\pm \rm KCl} \tag{1}$$

where a_+ , a_- , $a_{0\pm KCl}$, m_0 and $\gamma_{0\pm KCl}$, respectively, represent a single positive ion activity, negative ion activity, mean activity, molality, and activity coefficient, E_a indicates the galvanic potential difference, $E^{0'}$ indicates the standard potential, and k indicates the electrode response slope.

For the mixed salt, the cell without liquid junction was:

K-ISE|KCl
$$(m_1)$$
, K₂B₄O₇ (m_2) , H₂O|Cl-ISE (b)

whose potential value is:

$$E_{\rm b} = E^{0\prime} + k \ln a_{\rm K^+} \cdot a_{\rm Cl^-} = E^{0\prime} + k \ln m_1 (m_1 + 2m_2) \gamma_{\rm + KCl}^2$$
(2)

where m_1 and m_2 , respectively, represent the molality of KCl and K₂B₄O₇ in mixed solution, a_{K^+} and a_{Cl^-} , respectively, represent the activity of K⁺ and Cl⁻, $\gamma_{\pm KCl}$ expresses the mean activity coefficient of KCl.

The method and procedure is as follows: the total ionic strength I ($I = m_1 + 3m_2$) ranges from (0.0100 to 1.0000) mol·kg⁻¹; ionic strength fractions y_B , $y_B = 3m_2/(m_1 + 3m_2)$ of K₂B₄O₇ are 0.8, 0.6, 0.4, 0.2, and 0.0. The appropriate masses of KCl and K₂B₄O₇ were weighed into a beaker and dissolved in 30 mL of deionized water, with stirring, before being placed into the thermostated cell.

Before determining the activity coefficients in the mixture, the potential difference of cell (a) was measured so as to determine the standard potential difference $E^{0'}$ and practical response slope k. Here k = RT/F represents the theoretical Nernst slope. The R, F, and T are the gas constant, Faraday constant, and absolute temperature, respectively. Then the potential difference of cell (b) with different ionic strengths was measured, varying the concentration from low to high.

During measurements, the experimental solution was kept at 298.15 \pm 0.1 K until the potential difference was stable to \pm 0.1 mV for 30 min.

For ionic activity coefficients the corresponding relations are:

$$\left(\gamma_{\pm \mathrm{KCl}}\right)^2 = \gamma_{\mathrm{K}^+} \cdot \gamma_{\mathrm{Cl}^-} \tag{3}$$

$$\left\{\gamma_{\pm K_2 B_4 O_5(OH)_4}\right\}^3 = \left(\gamma_{K^+}\right)^2 \cdot \gamma_{B_4 O_5(OH)_4^{2-}}$$
(4)

$$\ln \gamma_{K^{+}} = F + m_{Cl} (2B_{K,Cl} + ZC_{K,Cl}) + m_{B_4O_5(OH)_4} (2B_{K,B_4O_5(OH)_4} + ZC_{K,B_4O_5(OH)_4}) + m_K m_{Cl} C_{K,Cl} + m_K m_{B_4O_5(OH)_4} C_{K,B_4O_5(OH)_4} + m_{Cl} m_{B_4O_5(OH)_4} \psi_{K,Cl,B_4O_5(OH)_4}$$
(5)

$$\ln \gamma_{\rm Cl^{-}} = F + m_{\rm K} \left(2B_{\rm K,Cl} + ZC_{\rm K,Cl} \right) + m_{\rm K} m_{\rm Cl} C_{\rm K,Cl} + m_{\rm K} m_{\rm B_4O_5(OH)_4} C_{\rm K,B_4O_5(OH)_4} + m_{\rm B_4O_5(OH)_4} \left(2\Phi_{\rm Cl,B_4O_5(OH)_4} + m_{\rm K} \psi_{\rm K,Cl,B_4O_5(OH)_4} \right)$$
(6)

and

$$\ln \gamma_{B_4O_5(OH)_4^{2-}} = 4F + m_K (B_{K,B_4O_5(OH)_4} + ZC_{K,B_4O_5(OH)_4}) + 2m_K m_{Cl} C_{K,Cl} + 2m_K m_{B_4O_5(OH)_4} C_{K,B_4O_5(OH)_4} + m_{Cl} (2\Phi_{Cl,B_4O_5(OH)_4} + m_K \psi_{K,Cl,B_4O_5(OH)_4})$$
(7)

where,

$$F = -A^{\phi} \left[\frac{I^{1/2}}{(1+bI^{1/2})} + (2/b)ln(1+bI^{1/2}) \right] + m_{\rm K}m_{\rm Cl}B'_{\rm K,Cl} + m_{\rm K}m_{\rm B_4O_5(OH)_4}B'_{\rm K,B_4O_5(OH)_4} + m_{\rm Cl}m_{\rm B_4O_5(OH)_4}\Phi'_{\rm Cl,B_4O_5(OH)_4}$$
(8)

where *I* is the ionic strength, the constants $b = 1.2 \text{ mol}^{-1/2} \cdot \text{kg}^{1/2}$, and $A^{\phi} = 0.391475 \text{ mol}^{-1/2} \cdot \text{kg}^{1/2}$ is the value of the Debye–Hückel limiting–law slope for an aqueous solution at T = 298.15 K [32, 33]. Values of the Pitzer parameters $\beta_{M,X}^{(0)}$, $\beta_{M,X}^{(1)}$ and C_{MX}^{ϕ} for KCl and K₂B₄O₅(OH)₄ at 298.15 K are from references [34, 35].

For the { $(1 - y_B)$ KCl + y_B K₂B₄O₇} (aq) system, the osmotic coefficient equation is:

$$\phi = 1 + \left(\frac{2}{m_{\rm K} + m_{\rm Cl} + m_{\rm B_4O_5(OH)_4}}\right) \left[\left(\frac{-A^{\phi}I^{3/2}}{1 + bI^{1/2}}\right) + m_{\rm K}m_{\rm Cl} \left(B^{\phi}_{\rm K,Cl} + ZC_{\rm K,Cl}\right) + m_{\rm K}m_{\rm B_4O_5(OH)_4} \left(B^{\phi}_{\rm K,B_4O_5(OH)_4} + ZC_{\rm K,B_4O_5(OH)_4}\right) + m_{\rm Cl}m_{\rm B_4O_5(OH)_4} \left\{ \Phi^{\phi}_{\rm Cl,B_4O_5(OH)_4} + m_{\rm K}\psi_{\rm K,Cl,B_4O_5(OH)_4} \right\} \right]$$
(9)

where Z is given by: $Z = m_{\rm K} + m_{\rm Cl} + 2m_{\rm B_4O_7}$; and $m_{\rm K} = m_1 + 2m_2$; $m_{\rm Cl} = m_1$; $m_{\rm B_4O_7} = m_2$.

The quantities $B_{M,X}^{\phi}$; $B_{M,X}$; C_{MX} ; and $B'_{M,X}$ are defined with the following dependences on ionic strength:

$$B_{M,X}^{\phi} = \beta_{M,X}^{(0)} + \beta_{M,X}^{(1)} \exp\left(-\alpha I^{1/2}\right)$$
(10)

$$B_{\rm M,X} = \beta_{\rm M,X}^{(0)} + 2\beta_{\rm M,X}^{(1)} \left\{ \frac{\left[1 - \left(1 + \alpha I^{1/2}\right)\exp\left(-\alpha I^{1/2}\right)\right]}{\alpha^2 I} \right\}$$
(11)

$$C_{\rm MX} = \frac{C_{\rm MX}^{\phi}}{\left(2|Z_{\rm M}Z_{\rm X}|^{1/2}\right)}$$
(12)

$$B'_{M,X} = \frac{\beta_{M,X}^{(1)} \left\{ -\frac{2\left[1 - \left(1 + \alpha I^{\frac{1}{2}} + \frac{\alpha^{2}I}{2}\right)\exp\left(-\alpha I^{\frac{1}{2}}\right)\right]}{\alpha^{2}I} \right\}}{I}$$
(13)

where *M* denotes K^+ and *X* denotes Cl^- or $B_4O_5(OH)_4^{2-}$; Z_M and Z_X are the valences of ions *M* and *X*. These mixing functions are related to the mixing parameters by:

$$\Phi^{\phi}_{\text{Cl},\text{B}_4\text{O}_5(\text{OH})_4} = \theta_{\text{Cl},\text{B}_4\text{O}_5(\text{OH})_4} + {}^{\text{E}}\theta_{\text{Cl},\text{B}_4\text{O}_5(\text{OH})_4} + I^{\text{E}}\theta'_{\text{Cl},\text{B}_4\text{O}_5(\text{OH})_4}$$
(14)

$$\Phi_{Cl,B_4O_5(OH)_4} = \theta_{Cl,B_4O_5(OH)_4} + {}^{E}\theta_{Cl,B_4O_5(OH)_4}$$
(15)

and

$\frac{m_0}{\mathrm{mol}\cdot\mathrm{kg}^{-1}}$	$\gamma_{0\pm KCl}$	$\ln a_{0\pm \mathrm{KCl}}$	$\frac{E_{a}}{mV}$
0.0014	0.9510	-13.2609	-99.6
0.0049	0.8884	-10.8928	-36.5
0.0099	0.8528	-9.5511	0.7
0.0498	0.7720	-6.5175	77.1
0.1000	0.7371	-5.2150	110.3
0.2001	0.7024	-3.9239	143.1
0.4980	0.6569	-2.2349	184.5
0.9991	0.6220	-0.9512	213.0
1.9994	0.5874	0.3214	243.1
3.0006	0.5671	1.0630	260.0

Table 1 The values for potential difference E_a , activity logarithm ln $a_{0\pm KCI}$, and mean ionic activity coefficient $\gamma_{0\pm KCI}$ of KCl in aqueous solutions for different KCl molalities m_0 at 298.15 K



$$\Phi'_{\rm Cl,B_4O_5(OH)_4} = {}^{\rm E}\theta'_{\rm Cl,B_4O_5(OH)_4} \tag{16}$$

where the superscript *E* applied to a function identifies it as an electrostatic contribution that does not depend on a specific characteristic of the pair of ions (other than their charges). The quantity ${}^{E}\theta_{Cl,B_4O_5(OH)_4}$ and its ionic strength derivative ${}^{E}\theta'_{Cl,B_4O_5(OH)_4}$ can be calculated, and their values depend only the total ionic strength *I* and the valences of the ions of like sign, in this case Z_{Cl} and $Z_{B_4O_5(OH)_4}$. The equations are the following forms:

$${}^{\mathrm{E}}\theta_{\mathrm{Cl},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}} = \left(\frac{Z_{\mathrm{Cl}}Z_{\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}}{4I}\right) \left[J\left(\chi_{\mathrm{Cl},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}\right) - \frac{J\left(\chi_{\mathrm{Cl},\mathrm{Cl}}\right)}{2} - \frac{J\left(\chi_{\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}\right)}{2}\right]$$
(17)

$${}^{\mathrm{E}}\theta_{\mathrm{Cl},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}^{} = -\left(\frac{{}^{\mathrm{E}}\theta_{\mathrm{Cl},B_{4}O_{5}(\mathrm{OH})_{4}}}{I}\right) + \left(\frac{Z_{\mathrm{Cl}}Z_{\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}}{8I^{2}}\right) \\ * \left[\chi_{\mathrm{Cl},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}J'\left(\chi_{\mathrm{Cl},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}\right) - \frac{\chi_{\mathrm{Cl},\mathrm{Cl}}J'\left(\chi_{\mathrm{Cl},\mathrm{Cl}}\right)}{2} \\ - \frac{\chi_{\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}J'\left(\chi_{\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4},\mathrm{B}_{4}\mathrm{O}_{5}(\mathrm{OH})_{4}}\right)}{2}\right]$$
(18)

where

$$\chi_{\rm Cl,B_4O_5(OH)_4} = 6Z_{\rm Cl}Z_{\rm B_4O_5(OH)_4}A^{\emptyset}I^{1/2}$$
(19)

Table 2 The standard potential, $E^{0'}$, and the electrode response slope, k, of the galvanic cell K-ISE|KCl (m_0), H₂O| Cl-ISE at 298.15 K

$E^{0\prime}/\mathrm{mV}$	k	R^2
237.8	25.06	0.999

Fig. 1 The response curve of $K - ISE | KCl (m_0), H_2O |$ Cl - ISE galvanic cell versus ln {KCl activity} at 298.15 K

Table 3 The values for the total ionic strengths I, stoichiometric	$\frac{I}{\text{mol } k \mathfrak{g}^{-1}}$	ув	$\frac{m_1}{\text{mol} k \sigma^{-1}}$	$\frac{m_2}{\text{mol} k \sigma^{-1}}$	$\frac{E_{b}}{mV}$	$\gamma_{\pm KCl}$
ionic strength fraction of $K_2B_4O_7$	morkg		morkg	шонку	iii v	
$y_{\rm B}$, molality of KCl and $K_2 B_4 O_7$	0.0053	0.7974	0.0011	0.0014	-73.2	0.988
m_1, m_2 , respectively, potential difference E_1 and mean activity	0.0049	0.6267	0.0018	0.0010	-61.1	0.963
coefficient of KCl γ_{+KCl} in the	0.0048	0.4029	0.0029	0.0006	-49.7	0.936
$KCl + K_2B_4O_7 + H_2O$ ternary	0.0050	0.1944	0.0041	0.0003	-39.1	0.910
system at 298.15 K	0.0051	0.0000	0.0051	0.0000	-32.8	0.888
	0.0100	0.7981	0.0020	0.0027	-46.0	0.906
	0.0100	0.6035	0.0040	0.0020	-27.3	0.894
	0.0098	0.3976	0.0059	0.0013	-16.7	0.882
	0.0100	0.1988	0.0080	0.0007	-7.3	0.866
	0.0100	0.0000	0.0100	0.0000	-1.3	0.851
	0.0500	0.8040	0.0098	0.0134	27.8	0.800
	0.0495	0.6038	0.0196	0.0100	46.8	0.794
	0.0503	0.4039	0.0300	0.0068	59.4	0.787
	0.0502	0.1969	0.0403	0.0033	68.3	0.782
	0.0498	0.0000	0.0498	0.0000	74.7	0.776
	0.1003	0.7977	0.0203	0.0267	59.8	0.742
	0.1003	0.5982	0.0403	0.0200	79.0	0.740
	0.1004	0.3997	0.0603	0.0134	90.9	0.737
	0.0996	0.1996	0.0798	0.0066	99.5	0.735
	0.0998	0.0000	0.0998	0.0000	106.8	0.734
	0.1992	0.8006	0.0397	0.0532	90.3	0.692
	0.1996	0.6008	0.0797	0.0400	110.3	0.697
	0.1995	0.4002	0.1196	0.0266	122.6	0.698
	0.1994	0.2000	0.1595	0.0133	131.7	0.699
	0.1997	0.0000	0.1997	0.0000	139.3	0.701
	0.4979	0.8000	0.0996	0.1328	129.0	0.598
	0.4985	0.6001	0.1994	0.0997	149.8	0.613
	0.4984	0.4001	0.2990	0.0665	163.0	0.626
	0.4991	0.2001	0.3992	0.0333	173.2	0.639
	0.4998	0.0000	0.4998	0.0000	181.7	0.653
	0.9889	0.7999	0.1979	0.2637	159.3	0.551
	0.9932	0.6001	0.3972	0.1987	180.7	0.570
	0.9937	0.3995	0.5967	0.1323	194.6	0.589
	0.9973	0.2000	0.7978	0.0665	205.4	0.608
	0.9999	0.0000	0.9999	0.0000	214.4	0.627

$$J(\chi) = \chi \left[4 + 4.581 \chi^{-0.7237} \exp(-0.0120 \chi^{0.528}) \right]^{-1}$$
(20)

$$J'(\chi) = \left[4 + 4.581\chi^{-0.7237} \exp(-0.0120\chi^{0.528})\right]^{-1} + \left[4 + 4.581\chi^{-0.7237} \exp(-0.0120\chi^{0.528})\right]^{-2} 4.581\chi$$
(21)
$$\exp(-0.0120\chi^{0.528}) \left(0.7237\chi^{-1.7237} + 0.0120 * 0.528\chi^{-0.472}\chi^{-0.7237})\right).$$

$\stackrel{{}_{\scriptstyle{\frown}}}{\underline{\bigcirc}}$ Springer



Fig. 2 Plots of the logarithm of the mean activity coefficient $\ln \gamma_{\pm KCl}$ versus stoichiometric ionic strength fraction of K₂B₄O₇ y_B at different ionic strengths of the KCl + K₂B₄O₇ + H₂O ternary system at 298.15 K

Table 4 Values of the Pitzer parameters ($\beta^{(0)}$, $\beta^{(1)}$ and C^{ϕ}) for pure KCl and K₂B₄O₇ at 298.15 K

Electrolyte	$\frac{\beta^{(0)}}{\text{kg} \cdot \text{mol}^{-1}}$	$\frac{\beta^{(1)}}{\text{kg}.\text{mol}^{-1}}$	$\frac{C^{\phi}}{\mathrm{kg}^2 \cdot \mathrm{mol}^{-2}}$	Ref.
KCl	0.04835	0.2122	-0.00084	[34]
$K_2B_4O_5(OH)_4$	-0.022			[35]

Table 5 Pitzer parameters $\theta_{Cl^- \cdot B_4O_5(OH)_4^{2-}}$ and $\psi_{K^+ \cdot Cl^- \cdot B_4O_5(OH)_4^{2-}}$ for the KCl + K₂B₄O₇ + H₂O ternary system at 298.15 K

$\frac{I}{\text{mol}\cdot\text{kg}^{-1}}$	$\theta_{\text{Cl}^-\cdot\text{B}_4\text{O}_5(\text{OH})_4^{2^-}}$	$\psi_{\mathrm{K}^+\cdot\mathrm{Cl}^-\cdot\mathrm{B}_4\mathrm{O}_5(\mathrm{OH})_4^{2-}}$	<i>R</i> ²
0.0050-1.0000	-0.4031	0.8951	0.9733

The excess Gibbs energy (G^{E}) and activity of water (a_{W}) are calculated from the following relations:

$$G^{E} = RT \Big[2m_{1}(1 - \phi + \ln\gamma_{\pm \text{KCl}}) + 3m_{2} \Big(1 - \phi + \ln\gamma_{\pm \text{K}_{2}\text{B}_{4}\text{O}_{5}(\text{OH})_{4}} \Big) \Big]$$
(22)

and

$$a_{\rm W} = \exp\left[\left(-\frac{18.0513}{1000}\right)(2m_1 + 3m_2)\emptyset\right]$$
(23)

4 Results and Discussion

Using the values of m_0 (molality of KCl), E_a (the potential difference value of KCl), and $\gamma_{0\pm \text{KCl}}$ (activity coefficients of KCl at 298.15 K), the standard potential $E^{0'}$ and the

Table 6 The values for the total ionic strengths <i>I</i> , stoichiometric ionic strength fraction of $K_2B_4O_7$ v _B , mean activity coefficient of	$\frac{I}{\text{mol}\cdot\text{kg}^{-1}}$	Ув	$\frac{\gamma_{\pm K_2 B_4 O_5(OH)_4}}{mol \cdot k \sigma^{-1}}$	ϕ	a_{W}	$\frac{G^{\text{E}}}{\text{kJ} \cdot \text{mol}^{-1}}$
		0.505.4	0.0504	0.05/0	0.0000	
$K_2B_4O_7 \gamma_{+KCl}$, osmotic coeffi-	0.0053	0.7974	0.8501	0.9562	0.9999	-0.0014
cient ϕ' , water activity a_W , and excess Gibbs energy G^E for the KCl + K ₂ B ₄ O ₇ + H ₂ O ternary system at 298.15 K	0.0049	0.6267	0.8559	0.9633	0.9999	-0.0012
	0.0048	0.4029	0.8584	0.9694	0.9999	-0.0012
	0.0050	0.1944	0.8555	0.9726	0.9998	-0.0013
	0.0051	0.0000	0.8554	0.9754	0.9998	-0.0013
	0.0100	0.7981	0.8031	0.9408	0.9998	-0.0037
	0.0100	0.6035	0.8037	0.9498	0.9998	-0.0036
	0.0098	0.3976	0.8061	0.9571	0.9997	-0.0035
	0.0100	0.1988	0.8049	0.9620	0.9997	-0.0036
	0.0100	0.0000	0.8077	0.9673	0.9997	-0.0036
	0.0500	0.8040	0.6370	0.8833	0.9990	-0.0382
	0.0495	0.6038	0.6384	0.9013	0.9989	-0.0373
	0.0503	0.4039	0.6380	0.9156	0.9987	-0.0376
	0.0502	0.1969	0.6414	0.9290	0.9985	-0.0367
	0.0498	0.0000	0.6463	0.9404	0.9983	-0.0357
	0.1003	0.7977	0.5461	0.8485	0.9982	-0.1037
	0.1003	0.5982	0.5467	0.8723	0.9978	-0.1019
	0.1004	0.3997	0.5484	0.8923	0.9974	-0.1002
	0.0996	0.1996	0.5530	0.9106	0.9971	-0.0966
	0.0998	0.0000	0.5575	0.9267	0.9967	-0.0943
	0.1992	0.8006	0.4516	0.8075	0.9965	-0.2739
	0.1996	0.6008	0.4518	0.8388	0.9958	-0.2690
	0.1995	0.4002	0.4540	0.8665	0.9950	-0.2613
	0.1994	0.2000	0.4579	0.8911	0.9943	-0.2529
	0.1997	0.0000	0.4631	0.9135	0.9934	-0.2436
	0.4979	0.8000	0.3299	0.7510	0.9919	-0.9746
	0.4985	0.6001	0.3319	0.7978	0.9900	-0.9463
	0.4984	0.4001	0.3354	0.8377	0.9880	-0.9094
	0.4991	0.2001	0.3402	0.8717	0.9860	-0.8681
	0.4998	0.0000	0.3465	0.9004	0.9839	-0.8226
	0.9889	0.7999	0.2555	0.7304	0.9845	-2.4445
	0.9932	0.6001	0.2649	0.8022	0.9801	-2.3412
	0.9937	0.3995	0.2753	0.8532	0.9758	-2.2147
	0.9973	0.2000	0.2862	0.8850	0.9718	-2.0997
	0.9999	0.0000	0.2979	0.8982	0.9682	-1.9947

electrode response slope k were determined by Eq. 1; these are collected in Table 1 and shown in Fig. 1.

As shown in Fig. 1, E_a increases linearly with $\ln a_{0\pm KCl}$, ($R^2 = 0.999$) showing that the K-ISE and Cl-ISE have a good linear Nernstian responses and the measured potential difference value is reliable. The electrode constants and the electrode response slope are listed in Table 2.



Fig. 3 Plot of the osmotic coefficients ϕ against total ionic strength *I* of the KCl + K₂B₄O₇ + H₂O ternary system at different y_B at 298.15 K

The molal concentrations m_1, m_2 and the potential difference E_b of the mixed solutions are listed in Table 3. From the electrode constants $E^{0'}$, the electrode response slope k and the potential difference E_b , the mean activity coefficient $\gamma_{\pm KCl}$ of mixed solution can be calculated according to Eq. 2, the results are also listed in Table 3. The relationship between the mean activity coefficients $\gamma_{\pm KCl}$ in the mixed solutions and the ionic strength fractions y_B of $K_2B_4O_7$ is shown in Fig. 2.

As can be seen from Table 3, in a mixed solution containing $K_2B_4O_7$, $\ln\gamma_{\pm KCl}$ decreases with increasing *I*. As shown in Fig. 2, when *I* is constant, $\ln\gamma_{\pm KCl}$ increases with increase of y_B for *I* less than 0.1000 mol·kg⁻¹ but decrease with increasing y_B for *I* greater than 0.1000 mol·kg⁻¹.

According to an early experimental study on the phase equilibrium of potassium borate solutions from 298.15 to 323.15 K, we found that potassium tetraborate crystallized in the form of $K_2B_4O_7$ ·4H₂O from its saturated solution [27]. Therefore, this study treats K_2 B₄O₇·4H₂O as the structure of $K_2B_4O_5(OH)_4$ ·2H₂O [36].

Values of the Pitzer parameters ($\beta^{(0)}$, $\beta^{(1)}$ and C^{ϕ}) for pure KCl and pure K₂B₄O₇ are listed in Table 4. According to measured values $E_{\rm b}$ of the KCl + K₂B₄O₇ + H₂O system and the Pitzer model formula, the Pitzer parameters $\theta_{\rm Cl^{-},B_4O_5(OH)_4^{2^-}}$ and $\psi_{\rm K^+,Cl^{-},B_4O_5(OH)_4^{2^-}}$ were calculated using the linear regression method (using Matlab) on the basis of Eqs. 2–23. The results are shown in Table 5. The osmotic coefficient, water activity, and excess Gibbs energy results for the KCl + K₂B₄O₇ + H₂O ternary system at 298.15 K are listed in Table 6. The relationship of osmotic coefficient and total ionic strength of the KCl + K₂B₄O₇ + H₂O ternary system are shown in Fig. 3.

As is shown in Fig. 3, when y_B is constant, the osmotic coefficient ϕ and excess Gibbs energy G^E show a downward trend with the increase of *I*; when *I* is constant, they decrease with the increase of y_B , while the water activity a_W increases with increasing y_B .

5 Conclusion

The thermodynamics of the KCl + $K_2B_4O_7$ + H_2O ternary system was studied by the EMF method using K-ISE and Cl-ISE at 298.15 K. The mean activity coefficients of KCl in pure and mixed solution were determined from cells without liquid junction. From the

electrode constant and the response slope, the mean activity coefficients of KCl in the KCl + K₂B₄O₇ + H₂O systems were calculated using the Nernst equation. Pitzer ion interaction parameters $\theta_{Cl^-,B_4O_5(OH)_4^{2^-}}$ and $\psi_{K^+,Cl^-,B_4O_5(OH)_4^{2^-}}$ were calculated by linear regression. The osmotic coefficients ϕ , activity of water a_W and the Gibbs energies G^E of the system were calculated using these mixing parameters and Pitzer equations. The results showed that the Pitzer model can be used to describe this aqueous system satisfactorily. The results of Pitzer model indicate that the present investigations in this work can provide basic thermodynamic reference data for further research applications.

Acknowledgments This project was supported by the National Natural Science Foundation of China (41373062, U1407108), the Specialized Research Fund (20125122110015) for the Doctoral Program of Higher Education of China and Innovation Team in Universities of Sichuan Provincial Department of Education (15TD0009).

References

- Wang, X.R., Chen, H.G., Qiao, L.: Status and progress in modern electrolyte solution thermodynamics. J. Taiyuan Univ. Technol. (China) 24, 129–135 (1993)
- Yuan, H.G., Zhou, L.D., Zhang, Z.B.: Research advance of thermodynamic properties for electrolyte solutions. J. Chem. Ind. Eng. 27, 34–38 (2006)
- Zhang, L.Z., Lu, X.H., Wang, Y.R., Shi, J.: Progress in thermodynamics of electrolyte solutions. J. Nanjing Inst. Chem. Technol. (China) 17, 86–93 (1995)
- Mazo, R.M., Mou, C.Y.: In: Pytkowicz, R.M. (ed.) Activity Coefficients in Electrolyte Solutions, vol. 1, pp. 29–64. CRC Press, Boca Raton (1979)
- Pitzer, K.S.: Activity Coefficients in Electrolyte Solutions, vol. I, 2nd edn, pp. 75–153. CRC Press, Boca Raton (1991)
- Yan, W.D., Liu, W.D., Han, S.J.: Determination of activity coefficients of each component in mixed electrolyte solution. J. Chem. Eng. Chin. Univ. (China) 8, 33–39 (1994)
- Rard, J.A., Clegg, S.L., Palmer, D.A.: Isopiestic determination of the osmotic coefficients of Na₂SO₄(aq) at 25 and 50 °C, and representation with ion-interaction (Pitzer) and mole fraction thermodynamic models. J. Solution Chem. 29, 1–49 (2000)
- Dagade, D.H., Patil, K.J.: Thermodynamic studies for aqueous solutions involving 18-crown-6 and alkali bromides at 298.15 K. Fluid Phase Equilib. 231, 44–52 (2005)
- Haghtalab, A., Vera, J.H.: Mean activity coefficients in the ternary sodium chloride-sodium nitratewater and sodium bromide-sodium nitrate-water systems at 298.15 K. J. Chem. Eng. Data 36, 332–340 (1991)
- Kozlowski, Z., Bald, A., Gregorowicz, J.: Thermodynamic studies of NaCl solutions in water + methanol mixtures by means of a galvanic cell containing glass sodium electrode. J. Electroanal. Chem. 288, 75–82 (1990)
- Weingärtner, H., Braun, B.M.J., Schmoll, M.: Determination of transference numbers with ion-selective electrodes. Transference numbers and activity coefficients of concentrated aqueous solutions of potassium fluoride. J. Solution Chem. 16, 419–431 (1987)
- 12. Zheng, X.Y., Zhang, M.G., Xu, Y.B., Li, X.: Salt Lakes of China. Science Press, Beijing (2002)
- 13. Millero, F.J., Huang, F.: Solubility of oxygen in aqueous solutions of KCl, K₂SO₄ and CaCl₂ as a function of concentration and temperature. J. Chem. Eng. Data **48**, 1050–1054 (2003)
- Millero, F.J.: The use of the Pitzer equations to examine the dissociation of TRIS in NaCl solutions. Chem. Eng. Data 54, 342–344 (2009)
- Roy, R.N., Gregory, D.R., Roy, L.N., Pierrot, D., Millero, F.J.: Activity coefficients of HCl + GdCl₃ + H₂O system from 5 to 55 °C. J. Solution Chem. 29, 619–631 (2000)
- Roy, R.N., Roy, L.N., Gregory, D.R., VanLanduyt, A.J., Pierrot, D., Millero, F.J.: Thermodynamics of the system HCl + SmCl₃ + H₂O. Application of Harned's rule and the Pitzer formalism. J. Solution Chem. 29, 1211–1227 (2000)
- Roy, R.N., Coffman, N.A., Bell, M.D., Roy, L.N., Pierrot, D., Millero, F.J.: Thermo–dynamics of the HBr + NiBr₂ + H₂O system from 5 to 55 °C. Mar. Chem. **70**, 37–48 (2000)

- Sirbu, F., Iulian, O., Ion, A.C., Ion, I.: Activity coefficients of electrolytes in the NaCl + Na₂SO₄ + H₂O ternary system from potential difference measurements at (298.15, 303.15, and 308.15) K. J. Chem. Eng. Data **56**, 4935–4943 (2011)
- Galleguilos-Castro, H.R., Graber, T.A., Taboada, M.E., Hernández-Luis, F.: Activity of water in the KI + KNO₃ + H₂O ternary system at 298.15 K. J. Chem. Eng. Data 48, 851–855 (2003)
- Galleguillos-Castro, H.R., Hernández-Luis, F., Fernández-Mérinda, L., Esteso, M.A.: Thermodynamic study of the NaCl + Na₂SO₄ + H₂O system by potential difference measurements at four temperatures. J. Solution Chem. 28, 791–807 (1999)
- White Jr., D.R., Bates, R.G.: Osmotic coefficients and activity coefficients of aqueous mixtures of sodium chloride and sodium carbonate at 298 K. Aust. J. Chem. 33, 1903–1908 (1980)
- 22. Li, Z.G., Huang, H.J., Yan, J.: The study of activity coefficients on the ternary system of NaCl + KCl + H₂O at 308.15 K. Chin. J. Chem. Phys. (China) 15, 476–480 (2002)
- Zhong, S.Y., Sang, S.H., Zhang, J.J.: Mean activity coefficients of KBr in KBr + K₂B₄O₇ + H₂O ternary system at 298.15 K determined by the electromotive force method. J. Chem. Eng. Data 59, 455–460 (2014)
- Zhang, J.J., Sang, S.H., Zhong, S.Y.: Mean activity coefficients of KBr in the KBr + K₂SO₄ + H₂O ternary system at 298.15 K by an potential difference method. J. Chem. Eng. Data 57, 2677–2680 (2012)
- 25. Zhang, J.J., Sang, S.H.: Studies on mean activity coefficients of NaBr in NaBr + $Na_2B_4O_7 + H_2O_5$ system at 298.15 K by potential difference measurements. J. Sichuan Univ. (China) **44**(1), 240–243 (2012)
- Sang, S.H., Zhang, X., Zhang, J.J.: Solid–liquid equilibria in the quinary system Na⁺, K⁺//Cl⁻, SO₄²⁻, B₄O₇²⁻-H₂O at 323 K. J. Chem. Eng. Data 57, 907–910 (2012)
- Sang, S.H., Zhang, X., Zeng, X.X., Wang, D.: Solid–liquid equilibria in the quinary system Na⁺, K⁺// Cl⁻, SO₄²⁻, B₄O₇²⁻-H₂O at 298 K. Chin. J. Chem. **29**, 1285–1289 (2011)
- 28. Zhang, X., Sang, S.H., Lai, C.H., Sun, M.L.: Phase equilibrium for quaternary system of Na₂B₄O₇ + Na₂SO₄ + NaCl + H₂O system at 323 K. Chem. Eng. (China) **37**, 44–46 (2009)
- Sang, S.H., Sun, M.L., Li, H., Zhang, X., Zhang, K.J.: A study on equilibrium of the quaternary system NaBr + Na₂SO₄ + KBr + K₂SO₄ + H₂O at 323 K. Chin. J. Inorg. Chem. (China) 27, 845–849 (2011)
- 30. Sun, M.L., Sang, S.H., Li, H., Zhao, X.P.: Phase equilibrium of ternary system of NaBr + Na₂SO₄ + H₂O at 323 K. Chem. Eng. (China) 38, 66–70 (2010)
- 31. Zhong, S.Y., Sang, S.H., Zhang, J.J.: Mean activity coefficients of KCl in the KCl + K₂B₄O₇ + H₂O ternary system at 308.15 K by EMF method. Chem. Res. Chin. Univ. **29**, 1189–1192 (2013)
- Archer, D.G., Wang, P.: The dielectric constant of water and Debye–Hückel limiting law slopes. J. Phys. Chem. Ref. Data 19, 371–411 (1990)
- Clegg, S.L., Rard, J.A., Pitzer, K.S.: Thermodynamic properties of 0–6 mol·kg⁻¹ aqueous sulfuric acid from 273.15 to 328.15 K. J. Chem. Soc. Faraday Trans. 90, 1875–1894 (1994)
- 34. Harvie, C.E., Moller, N., Weare, J.H.: The prediction of mineral solubilities in natural waters: the Na-K-Mg-Ca-H-Cl-SO₄-OH-HCO₃-CO₂-CO₂-H₂O system to high ionic strengths at 298.15 K. Geochim. Cosmochim. Acta 48, 723-751 (1984)
- Felmy, A.R., Weare, J.H.: The Prediction of borate mineral equilibria in nature waters: application to Searles lake, California. Geochim. Cosmochim. Acta 50, 2271–2783 (1986)
- 36. Li, J., Gao, S.Y.: Chemistry of borates. J. Salt Lake Res. (China) 1, 62-66 (1993)