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Structural, Optical, and Magnetic Properties of Mn‑Doped Nickel Ferrite (Ni 1‑*x***Mn***x***Fe2O4) Thin Films Deposited by Jet Nebulizer Spray Pyrolysis Technique**

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Abstract

In this work, pure and Mn-doped nickel ferrite (Ni_{1-*x*}Mn_{*x*}Fe₂O₄, *x* = 0, 3, 6, 9, and 12 wt%) thin films were prepared using facile nebulizer spray pyrolysis technique. The effect of Mn concentration on the structural, optical, and magnetic properties was studied. The XRD pattern confirms the cubic spinel structure of Ni_{1} _xMn_xFe₂O₄ thin films and reveals the preferred orientation along the (311) direction for each flm. Moreover, the average crystallite size (D) is found to increase from 13 to 30 nm with increasing Mn concentration. The FESEM micrographs exhibit randomly arranged plate-like and rice-like grains. The elements such as Mn, Ni, Fe, and O are confirmed by the EDX analysis. The optical band gap energy (E_e) varies between 2.90 and 3.60 eV. The $Ni_{1-x}Mn_xFe_2O_4$ film prepared with 3 wt% of Mn exhibits superior ferrimagnetic behavior with the highest value of η_B (57.31) due to the high crystallinity, packing density, and smooth surface of the film. The present work shows that the facile nebulizer spray pyrolysis technique can produce high-quality $Ni_{1-x}Mn_xFe_2O_4$ thin films with good magnetic properties.

Keywords Spinel ferrites · Spray pyrolysis · Magnetic properties · Rice-like · XRD

1 Introduction

Ferrite—the oxide magnetic material, has been widely studied by various researchers because of its exceptional magnetic characteristics. The material is known for its adaptability to suit defnite applications by modifying its basic characteristics, including coercivity, electrical conductivity,

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and saturation magnetization [[1](#page-8-0)]. In recent years, ferrite is considered a prospective candidate for applications in magnetic fuids, magnetic recording, non-volatile memory devices, catalysts, magnetically-targeted delivery of drugs, hyperthermia, magnetic resonance imaging enhancement, microwave absorbers, sensors, and pigments [[2](#page-8-1)[–7](#page-8-2)]. The nickel ferrite (NiFe₂O₄), belonging to inverse spinel cubic structure, is one of the extensively applied materials for storage devices owing to its signifcant coercivity and good saturation magnetization property at room temperature [[8,](#page-8-3) [9](#page-8-4)]. In addition, electrical resistivity and high dielectric constant have made it a suitable material for transformer core and high-frequency device applications [\[11](#page-8-5)]. Also, the soft magnetic nature of nickel ferrite has been exploited in hyperthermia applications [\[10\]](#page-8-6).

The nickel ferrite crystal consists of two interpenetrating sublattices A and B which are tetrahedrally and octahedrally coordinated, respectively. The A site is completely engrossed with Fe³⁺ ions, whereas the B site is equally shared by Fe³⁺ and $Ni²⁺$ ions. The antiparallel orientation of spins of varying magnitude at the A site and B site induces the ferrimagnetic nature in the nickel ferrite crystal [[12\]](#page-8-7). The nickel

ferrite, in the form of thin flm, exhibits various physical properties suitable for novel applications in diverse felds. The state of design, characterization, and augmented properties of thin flms are highly infuenced by the synthesis methods. To synthesize ferrite thin flms, researchers so far have used various deposition methods, namely, magnetron sputtering (single and multitarget), pulsed laser deposition, spin coating, and electroplating (or ferrite plating) [\[13](#page-9-0)[–20](#page-9-1)]. Among the diferent techniques, the spray pyrolysis method is extensively used for fabricating mixed thin flms due to its simplicity in process, huge area of deposition, uniformity in thickness, and low energy for the flm preparation [[21](#page-9-2)]. The parameters such as annealing temperature, substrate temperature, pH, and grain size, followed during synthesis of nickel ferrite thin flms, will signifcantly infuence the flm properties which can be further modifed by doping of divalent/trivalent ions. The magnetic properties of the nickel ferrite are greatly afected by doping of various metals such as Co, Mn, Ag, Ce, Li, and Nd $[22-27]$ $[22-27]$ $[22-27]$. The NiFe₂O₄ has a cubic structure. In the case of Mn-doped nickel ferrite $(Ni_{1-x}Mn_xFe_2O_4)$, the Ni²⁺ metal ions are replaced by Mn^{2+} ions according to the value of *x*. It is also expected that Mn^{2+} ions occupy the octahedral sites (B site) and the $Ni²⁺$ ions are constantly difused between octahedral (B site) and tetrahedral (A site) sites. In the present work, $Ni_{1-x}Mn_xFe_2O_4$ $(x=0, 3, 6, 9, \text{ and } 12 \text{ wt\%})$ thin films have been deposited on preheated glass substrates using nebulizer spray pyrolysis technique and subsequently annealed at 600 °C. The flm samples are characterized for their microstructural, optical, and magnetic properties at room temperature.

2 Experimental Details

2.1 Preparation of Mn‑Doped Nickel Ferrite Thin Films

All the chemicals were purchased from Merck and used without further purification. For the preparation of $Ni_{1-x}Mn_xFe₂O₄$ thin films, manganese (II) chloride tetrahydrate (MnCl₂·4H₂O, 99.99%), ferric chloride anhydrous $(FeCl₃, 99.99%)$, and nickel chloride $(NiCl₂, 98%)$ were used as starting materials. Initially, 1.18845 g of nickel chloride and 1.6221 g of ferric chloride anhydrous was dissolved in 100 ml of deionized water to make the pure solution. After that, the solution was stirred for 2 h in ambient conditions using a magnetic stirrer. To prepare manganese-doped nickel ferrite ($Ni_{1-x}Mn_xFe_2O_4$), the concentration of manganese (II) chloride tetrahydrate was chosen as 3, 6, 9, and 12 wt% in the solution. The borosilicate glass slides (1.35 mm thickness) were used as substrates.

Prior to deposition process, the substrates were cleaned using detergent, isopropanol, and deionized water in ultrasonicator. The cleaned substrates were dried in air and used for spray deposition. During the process, the substrate temperature was maintained at 300 °C in the air atmosphere. The compressed air was used as a carrier gas. The distance between spray nozzle and substrate was fxed as 5 cm. To obtain Mn-doped nickel ferrite $(Ni_{1-x}Mn_xFe_2O_4)$ thin films, the prepared solution was sprayed on hot substrate for 3 min using a jet nebulizer with spray rate of 0.5 ml/min. The as-prepared flms were annealed at 600 °C for 1 h to improve the crystallinity. The obtained flm samples were well-adherent and compact to substrate.

2.2 Characterization

The structural properties of $Ni_{1-x}Mn_xFe_2O_4$ ($x=0, 3, 6,$ 9, and 12 wt%) thin films were examined by the X-ray diffractometer (X-Pert Pro, PANalytical) with Cu $K_{\alpha1}$ radiation ($\lambda = 1.54056$ Å). Surface morphology of the samples was investigated by the feld emission scanning electron microscope (Sigma with Gemini column, CARL ZEISS). The chemical compositions were identifed using energy dispersive X-ray spectroscopy (Nano Xflash detector, BRUKER). The optical properties of thin flm samples were studied using the UV–Vis spectrophotometer (JASCO UV–Vis-NIR spectrophotometer, V-770PC). The magnetic properties were analyzed using the vibrational sample magnetometer (Lakeshore VSM 7410S) at room temperature.

3 Results and Discussion

3.1 Structural Properties

Figure [1](#page-2-0) illustrates the XRD patterns of $Ni_{1-x}Mn_xFe_2O_4$ $(x=0, 3, 6, 9, \text{ and } 12 \text{ wt\%})$ thin films. The diffraction peaks at 2θ (°) = 30.2, 35.6, 43.3, 53.8, 57.3, and 63 are attributed to (220), (311), (400), (422), (511), and (440) crystallographic planes, which confrm the formation of cubic spinel structure [[11](#page-8-5)]. The most intense peak observed along the (311) plane direction is also an indication of the spinel structure. These results are in accordance with the earlier reports and the standard reference pattern of $NiFe₂O₄$ (JCPDS card no. 74–2081) [\[11](#page-8-5)]. The peaks become narrow with an increase in the Mn concentration. The strong and sharp diffraction peaks indicate the high crystallinity of the prepared thin flms. Moreover, no impurity phases are identifed in the XRD patterns of $Ni_{1-x}Mn_xFe₂O₄$ thin films. The diffraction peaks along (220), (400), and (440) crystallographic planes are due to the cation sharing [[28](#page-9-5)].

From the XRD patterns of $Ni_{1-x}Mn_xFe_2O_4$ thin films, it is noticed that the small peak shift occurs particularly along the (220) and (311) planes in the ferrite lattice. And apparent shift is observed for all the peaks towards the lower

Fig. 1 XRD patterns of $Ni_{1-x}Mn_xFe_2O_4$ ($x=0, 3, 6, 9$, and 12 wt%) thin flms

difraction angle. This peak shift with the increase of doping concentration is due to the large ionic radius of Mn^{2+} (0.83 Å) when compared to Fe³⁺ (0.67 Å) and Ni²⁺ (0.72 Å) ions [\[28,](#page-9-5) [29](#page-9-6)]. The shift occurs at lower angle position can be attributed to the distribution of cations throughout the nickel-manganese (Ni-Mn) ferrites [[11](#page-8-5)]. The crystallite size (D) of $\text{Ni}_{1-x}\text{Mn}_x\text{Fe}_2\text{O}_4$ thin films were calculated from Debye-Scherer formula,

$$
D = \frac{0.89\lambda}{\beta \cos \theta} \tag{1}
$$

where D is the crystallite size, λ is the wavelength $(λ = 0.15418$ nm), $β$ is the full-width at half-maximum (FWHM) of the diffraction peak, and θ is the angle of diffraction. The calculated average crystallite sizes of $Ni_{1-x}Mn_xFe₂O₄$ films are found to be gradually increasing from 13 to 30 nm with increasing Mn concentration up to 6 wt%. The 6 wt% Mn-doped nickel ferrite (Ni_{1-x}Mn_xFe₂O₄) thin flm exhibits a high crystallinity when compared to the pure $NiFe₂O₄$ and other Mn-doped nickel ferrite thin films.

The variation of crystallite size may be due to the replacement of smaller Ni^{2+} ions by larger Mn^{2+} ions and cation distribution [[29](#page-9-6)]. Besides, an increase in the population of Mn^{2+} and a decrease in the Fe³⁺ cations cause a lattice expansion. This is supported by Vinosha et al. in the case of Dy-doped nickel ferrite nanocrystals [\[28\]](#page-9-5).

The various chemical compositions of $Ni_{1-x}Mn_xFe₂O₄$ for $x=0, 3, 6, 9$, and 12 wt% are given in Table [1.](#page-2-1) The microstructural parameters like microstrain (ε) , dislocation density (δ), and stacking fault (SF) were calculated by using the following relations [\[11](#page-8-5), [28](#page-9-5), [29](#page-9-6)], and the values are tabulated.

$$
\delta = \frac{1}{D^2} \tag{2}
$$

$$
\varepsilon = \frac{\lambda}{D \sin \theta} - \frac{\beta}{\tan \theta} \tag{3}
$$

$$
SF = \left[\frac{2\pi^2}{45(3\tan\theta)^{1/2}}\right]\beta\tag{4}
$$

From Table [1](#page-2-1), it is observed that the dislocation density initially decreases in the lattice system and then increases in the case of 9 wt% Mn ion concentration. Among the various concentrations, the 6 wt% Mn-doped nickel ferrite thin film has the minimum dislocation density of 0.287×10^{16} lines/ $m²$ when compared to other films. The mean values of microstrain (ε) and stacking fault (SF) are gradually reduced for Mn-doped nickel ferrite $(Ni_{1}Mn_{r}Fe_{2}O_{4})$ flms up to 6 wt% concentration. Subsequently, the values are slightly increased for 9 and 12 wt% Mn-doped nickel ferrite $(Ni_{1-x}Mn_rFe_2O_4)$ films. The average stacking fault (SF) of the films is found to be varying from 0.571×10^{-2} to 1.257×10^{-2} . Thus, XRD results clearly indicate that the variation in Mn concentration can strongly boost the crystallinity and the structural parameters of $Ni_{1-x}Mn_xFe_2O_4$ films.

3.2 Surface Morphology and Composition Analysis

The two-dimensional (2D) morphology of spray-deposited $Ni_{1-x}Mn_xFe_2O_4$ thin films was studied by FESEM analysis,

Table 1 Structural parameters of $\text{Ni}_{1-x}\text{Mn}_x\text{Fe}_2\text{O}_4$ ($x=0, 3, 6, 9$, and 12 wt%) thin films

$(wt\%)$	Mn concentration Chemical composition	Average crystallite size D (nm)	Average dislocation density δ (\times 10 ¹⁶ lines/m ²)	Average microstrain ε (\times 10 ⁻³)	Average stacking fault SF $(\times 10^{-2})$
θ	NiFe ₂ O ₄	13.07	1.041	3.237	1.257
3	$Ni_{0.97}Mn_{0.03}Fe_2O_4$	16.67	0.521	2.341	0.792
6	$Ni_{0.94}Mn_{0.06}Fe_{2}O_{4}$	29.68	0.287	1.662	0.571
9	$Ni_{0.91}Mn_{0.09}Fe_2O_4$	14.2	0.498	1.645	1.071
12	$Ni_{0.88}Mn_{0.12}Fe_{2}O_{4}$	13.2	0.831	2.583	0.987

Fig. 2 FESEM micrographs of $\text{Ni}_{1-x}\text{Mn}_x\text{Fe}_2\text{O}_4$ ($x=0, 3, 6, 9$, and 12 wt%) thin films

and the micrographs are shown in Fig. [2.](#page-3-0) For the pure nickel ferrite flm, the randomly arranged plate-like and rice-like grains are observed with thickness ranging from 20 to 150 nm. Interestingly, the grains are found to be bounded tightly after incorporating Mn cations in the $NiFe₂O₄$ lattice. This result is attributed to the agglomeration of NiFe₂O₄ crystallites caused by the Mn ions. Particularly, $Ni_{1-x}Mn_xFe_2O_4$ film deposited with 3 wt% Mn exhibits a largely-agglomerated grin-like surface. The length of the grains is reduced for 3, 6, and 9 wt% Mn-doped nickel ferrite

 $(Ni_{1-x}Mn_xFe_2O_4)$ thin films. The grain size was analyzed for all the $Ni_{1-x}Mn_xFe_2O_4$ films using image j software, and the histograms of grain size distribution are shown in Fig. [3](#page-4-0). The grain size of 102, 145, 165, 132, and 148 nm is obtained for 0, 3, 6, 9, and 12 wt% of Mn doping, respectively. Figure [4](#page-5-0) indicates the EDX spectra of the pure and Mn-doped nickel ferrite ($Ni_{1-x}Mn_xFe_2O_4$) films for different doping concentrations of Mn. From the EDX spectra, the expected elements such as Mn, Ni, Fe, and O are confrmed. Both wt% and at.% of Mn are found to increase with the increase of Mn concentration. Similarly, the $Fe³⁺$ concentration

increases up to 6 wt% of Mn and then decreases. The peaks of other elements such as C, Al, P, and Ca are attributed to the constituents of glass substrate.

3.3 Optical Properties

The UV–Visible absorption spectra of $Ni_{1-x}Mn_xFe_2O_4$ $(x=0, 3, 6, 9, \text{ and } 12 \text{ wt\%})$ thin films are shown in Fig. [5.](#page-6-0) All the flms exhibit a strong absorption peak between the wavelengths of 260 and 285 nm, after which the absorption gently reduces up to 400 nm. The band at 260 nm (i.e.,

Fig. 3 Histograms of the grain size distribution for $Ni_{1-x}Mn_xFe_2O_4$ ($x=0, 3, 6, 9$, and 12 wt%) thin films

Fig. 4 EDX spectra of $Ni_{1-x}Mn_xFe_2O_4$ ($x=0, 3, 6, 9$, and 12 wt%) thin films

UV region) is attributed to charge transfer transitions from Fe³⁺ to O^{2−} in NiFe₂O₄ thin films [\[30\]](#page-9-7). The absorption speak intensity increases in the UV region for all the $Ni_{1-x}Mn_xFe_2O_4$ films compared to the pure NiFe₂O₄ thin flm. This is attributed to the substitution of Mn ions into nickel ferrite lattice which increases the oxygen vacancy in

Fig. 5 Absorption spectra of $Ni_{1-x}Mn_xFe_2O_4$ ($x=0, 3, 6, 9,$ and 12 wt%) thin flms

the Mn-doped nickel ferrite $(Ni_{1-x}Mn_xFe_2O_4)$ thin films [\[30](#page-9-7)]. Interestingly, Harish et al. have reported similar changes in Nd-doped nickel ferrite (NiFe_{2−*x*}Nd_{*x*}O₄) nanofilms prepared by chemical co-precipitation method [[31\]](#page-9-8).

From Fig. [5](#page-6-0), it is seen that the absorption spectra of all the $Ni_{1-x}Mn_xFe_2O_4$ films slightly shifts towards a longer wavelength region (i.e., red shift) with respect to the pure $NiFe₂O₄$ film. The red shift may be attributed to the extra subband energy formed by doping Mn^{2+} ions in the nickel ferrite films; i.e., a partial replacement of Ni^{2+} ions by Mn^{2+} ions causes some electronic states to be formed into the band gap of NiFe₂O₄. The optical band gap (E_{α}) of the prepared thin flms was determined by the Tauc's relation, and the values are given in Table [2.](#page-6-1)

$$
(\alpha h\nu)^n = A(h\nu - E_g) \tag{5}
$$

where α is the absorption coefficient, h is the Planck's constant, ν is the Photon energy, A is the constant relative to the material, and E_g is the band gap. The band gap energy can be derived by extrapolating the linear portion of the $(\alpha h\nu)^2$ vs. hν plot to $(\alpha h \nu)^2 = 0$ as shown in Fig. [6](#page-7-0). The calculated band gap energy (E_{ρ}) is found to be varying in the range of

2.90–3.60 eV, and the values are in good agreement with the earlier reports $[30-33]$ $[30-33]$. The band gap energy gradually decreases with respect to an increase in the Mn concentration, which is attributed to the quantum confnement efect. Besides, the decrease in band gap energy may be ascribed to an improvement in the crystallinity of the flms and reduced crystal defects [\[32](#page-9-10)]. It is seen that the average crystallite size increases when Ni^{2+} ions are substituted with Mn^{2+} ions. Further, due to the large ionic radius of Mn^{2+} compared to $Ni²⁺$, the ionic interactions get stronger as the $Mn²⁺$ concentration increases [[33\]](#page-9-9). Hence, the density of energy level between the valance band and conduction band decreases as well as the lattice constant increases.

3.4 Magnetic Properties

The magnetic properties of Mn-doped nickel ferrite $(Ni_{1-x}Mn_xFe_2O_4)$ thin films have been analyzed at room temperature using a vibrating sample magnetometer in the applied feld ranging from−15 to+15 kOe. The magnetic properties of the spinel ferrite thin flms strongly depend on the factors like substrate temperature, annealing temperature, microstructure, and chemical composition [[34](#page-9-11)]. The infuence of cationic stoichiometry and their occupancy in the specifc sites can modify the magnetic properties of $Ni_{1-x}Mn_xFe_2O_4$ thin films. The hysteresis curves of Mndoped nickel ferrite thin flms prepared with various Mn concentrations are depicted in Fig. [7.](#page-7-1) It is observed that the prepared thin flms have a soft ferrimagnetic nature due to its narrow hysteresis cycle. When compared to other doping concentrations, the 3 wt% Mn-doped $\text{Ni}_{1-x} \text{Mn}_x \text{Fe}_2\text{O}_4$ film exhibits superior ferrimagnetic behavior due to its higher crystallinity, packing density, and smooth surface. Several factors like synthesis technique, chemical composition, cation distribution, crystallite size, microstructure, and canting angle control the shape and width of the hysteresis curve [\[35\]](#page-9-12). The magnetic parameters like remanent magnetization (M_r) , saturation magnetization (M_s) , coercivity (H_c) , remanence ratio (R), Bohr magneton number (η_B) , and magnetocrystalline anisotropy (K) of the prepared thin flms were calculated, and the values are listed in Table [3](#page-8-8). The experimental Bohr magneton number was determined using the following relation [\[36](#page-9-13)].

$$
\eta_{\rm B} = \frac{M_{\rm w} \times M_{\rm s}}{\mu_{\rm B} \times N_{\rm A}} \tag{6}
$$

where M_w is the molecular weight of the each composition, M_s is the saturation magnetization, μ_B is the Bohr magneton, and N_A is the Avogadro's number.

The anisotropy constant is related to the coercivity through Brown's relation [[36\]](#page-9-13).

$$
H_c = \frac{2K}{\mu_B M_s} \tag{7}
$$

The values of M_s , M_r , η_B , and K increase, whereas the values of H_c and R decrease for the $Ni_{1-x}Mn_xFe_2O_4$ thin

Fig. 7 Hysteresis curves of $Ni_{1-x}Mn_xFe_2O_4$ ($x=0, 3, 6, 9$,

film prepared with 3 wt% Mn concentration. The same phenomena are distorted for higher doping concentrations of Mn. The super-exchange interaction between the lattice sites of Mn and nickel ferrites deteriorates the values of coercivity and saturation magnetization. This

Mn concentration $(wt\%)$	Saturation magnetization $M_{\circ} \times 10^{-6}$ (emu/g)	Remanent magnetization $M_{x} \times 10^{-6}$ (emu/g)	Coercivity H_c (Oe)	Remanence ratio (R)	Bohr magneton number $\eta_{\rm B}(\mu_{\rm B})$	Anisotropy constant K (erg/cc)
$\overline{0}$	304.18	38.51	286.2551	0.1266	21.78	25,203.49
	688.70	66.32	216.3871	0.0840	57.31	39,399.64
6	226.59	8.98	88.3303	0.0396	16.71	5793.25
9	114.75	4.35	69.2184	0.0379	8.58	2299.04
12	74.68	3.28	56.7901	0.0440	5.66	1227.58

Table 3 Magnetic parameters of $Ni_{1x}Mn_xFe_2O_4$ ($x=0, 3, 6, 9$, and 12 wt%) thin films

super-exchange interaction decreases the saturation magnetization due to the displacement of low magnetic Mn^{2+} ions into high magnetic Ni^{2+} ions [[37\]](#page-9-14). The experimental Bohr magneton number strongly depends on saturation magnetization and coercivity. The highest value of η_B is 57.31 for the Ni_{1-x}Mn_xFe₂O₄ film prepared with 3 wt% Mn concentration, which is due to the high magnetic nature. The reduction in coercivity also reduces the energy of magneto-crystalline anisotropy. Magneto-crystalline structure and texturing, the stress induced during the film growth, and grain size are the significant factors for the reduction of anisotropy energy. Nevertheless, the difference in angular momentum between Mn^{2+} and Ni^{2+} ions is the main reason for the decrease in anisotropy. The contribution of Mn^{2+} ions in the magneto-crystalline anisotropy is annihilated due to its zero angular momentum, it replaces some of the $Ni²⁺$ ions which weakens the spin–orbit coupling, hence the anisotropy and coercivity decreases [[38](#page-9-15)]. From the above discussions, the continuous displacement of $Ni²⁺$ ions and Mn^{2+} ions at the cubic lattice site reduces the anisotropy energy of Mn-doped nickel ferrite thin films. From these results, it is concluded that the $Ni_{1-x}Mn_xFe_2O_4$ thin film prepared with 3 wt% Mn shows better saturation magnetization and magneto-crystalline anisotropy, which can lead to data storage applications.

4 Conclusion

In summary, $Ni_{1-x}Mn_xFe_2O_4$ ($x=0, 3, 6, 9$, and 12 wt%) thin flms were deposited by jet nebulizer spray pyrolysis technique. The structural, optical, and magnetic properties of the prepared flms were investigated by XRD, FESEM, EDX, UV, and VSM. The cubic spinel structure of $Ni_{1-x}Mn_xFe_2O_4$ flms was confrmed by XRD profle. The maximum average crystallite size of 30 nm was obtained for 6 wt% Mn doping. The FESEM micrographs confrmed the presence of randomly-arranged plate-like and rice-like grains. From EDX spectral analysis, the elements such as Mn, Ni, Fe, and O were confrmed. A maximum absorbance with minimum band gap energy of 2.90 eV was observed for the 12 wt% Mn concentration. From the VSM results, the calculated value of Bohr magneton number (η_B) is 57.31 for the Ni_{1-*x*}Mn_{*x*}Fe₂O₄ thin flm prepared with 3 wt% Mn concentration due to its high magnetic nature. Hence, it is suggested that the $Ni_{1-x}Mn_xFe₂O₄$ thin film prepared at 3 wt% is highly appropriate for data storage applications in RAM and ROM.

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