



High-Amylose Corn Starch/Konjac Glucomannan Composite Films Incorporating Nano TiO₂ and Pomegranate Peel Extract and Their Application as Coatings on *Agaricus bisporus*

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Abstract

In this study, active packaging films were developed by incorporating nano TiO₂ and pomegranate peel extract (PPE) into high-amylose corn starch (HCS)/konjac glucomannan (KG) matrix for the first time. The aim of present work was to investigate the influence of nano TiO₂ and PPE on physicochemical and functional properties of HCS/KG-based films. The films were characterized by XRD, FT-IR and SEM, and the tensile, antibacterial and antioxidant properties were evaluated. The results showed that the crystallinity of the composite films was increased and the microstructure was more uniform and dense after adding TiO₂ and PPE, and the intermolecular hydrogen bonds were formed between TiO₂, PPE, and film matrix. Incorporation of TiO₂ and PPE significantly improved tensile properties and decreased water solubility and water vapor permeability of the composite films ($p < 0.05$). HCS/KG films incorporated with TiO₂ and PPE presented remarkable antibacterial activity against *Escherichia coli* and *Staphylococcus aureus*, and exhibited strong antioxidant activity due to the polyphenol compounds in PPE. All films properties not only changed with the content of TiO₂ and PPE, but also improved synergistically when they were added together. The developed composite films were used as coating for the preservation of *Agaricus bisporus*, and the weight, firmness and total soluble solids of *A. bisporus* were significantly maintained and browning was effectively inhibited during storage. Therefore, HCS/KG composite film/coating containing TiO₂ and PPE has great potential as an attractive commercialization technology to ensure the quality and extend the shelf life of foods.

Keywords High-amylose corn starch · Konjac glucomannan · Nano TiO₂ · Pomegranate peel extract · Active packaging · *Agaricus bisporus*

Introduction

Due to its sustainability and eco-friendliness, biopolymers are considered to be one of the feasible methods to solve the environmental problems caused by non-biodegradable plastic packaging materials [1]. In recent years, biopolymer composite packaging films prepared by mixing two or more

bio-based materials (such as proteins, lipids, polysaccharides and other functional materials) have attracted more and more attention [2–4]. Compared with the film formed by a single material, the composite film has the advantages of excellent barrier and tensile properties and functional diversity, which expands its application potential in the packaging field [5, 6].

High-amylose corn starch (HCS) is a macromolecular plant polysaccharide with relatively high amylose content (> 50%) [7]. It has shown great potential in the development of biodegradable films for the resulting biodegradable films exhibit better elastic modulus and tensile strength than common starch films [8]. Many studies have tried to mix HCS with biodegradable gelatin, polyvinyl alcohol, chitosan and even rice bran to form HCS composite film [7, 9, 10]. The synergistic effect of HCS and non-starch polymers can change network structure of the films, which can reduce water vapor permeability and improve tensile properties [11]. Konjac glucomannan (KG) is a kind of polysaccharide

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gum, which is a linear chain composed of D-mannose and D-glucose, and has good film forming ability and synergistic effect with starch [12]. It is reported that the addition of KG inhibited the recrystallization of HCS molecules and improved the water resistance and flexibility of HCS/KG composite films [13]. However, HCS has limited biocompatibility with KG, so there are still some problems such as high water permeability and phase separation. Zou et al. [11] found that the addition of β -cyclodextrin enhanced the network structure of HCS/KG composite film and improved the barrier and tensile properties. Nevertheless, the filler itself does not possess activities, such as antimicrobial and antioxidant activities, which limits its application in the field of active packaging.

With the development of nanotechnology, various types of nanofillers have been used to improve the properties of nanocomposite films [1]. Among different nanomaterials, TiO_2 nanoparticles are recognized as safe materials in food applications, with non-toxicity, stability, biocompatibility, dispersion, photocatalysis and UV blocking properties [14, 15]. Moreover, nano TiO_2 also has excellent antimicrobial activities and ethylene scavenging [16, 17]. In particular, TiO_2 has broad-spectrum antibacterial activity against microorganisms including fungi, Gram-negative and Gram-positive bacteria [18]. The development of active packaging film by incorporating TiO_2 into food packaging has also received widespread attention [15, 19, 20]. In addition to the antimicrobial activity, the barrier and tensile properties of the biocomposite have also been improved [21]. However, due to insufficient antioxidant capacity, the application of TiO_2 composite film in food production and preservation is limited [14, 15, 17].

Pomegranate (*Punica granatum* L.) is a traditional fruit crop of the *Punicaceae* family, rich in nutrients and popular among the public [22]. Pomegranate peel accounts for about 50% of the total weight of fruit, and a large amount of peel waste is produced in the processing of pomegranate products every year, which may lead to a variety of environmental problems [22]. Pomegranate peel is rich in polyphenols, such as phenolic acids, flavonoids and tannins [23]. Pomegranate peel bioactive compounds could be harmlessly employed as antibacterial agents, biological preservatives and food disinfectants [24]. At present, pomegranate peel polyphenol extracts have been incorporated into various polysaccharide-based film matrices, such as pectin and chitosan, to develop active packaging [25, 26]. To the best of our knowledge, the effect of pomegranate peel extract (PPE) on the structure, physical and functional properties of the HCS/KG nanocomposite film has not been investigated yet.

Agaricus bisporus is very popular in global food market, accounting for 30% of the world's total mushroom production [27]. However, due to its natural unprotected structure, *Agaricus bisporus* has a short shelf life and is no longer

suitable for the market in 1–3 days at room temperature [28]. Postharvest *Agaricus bisporus* continues to deteriorate in quality, such as discoloration, water loss, texture change, nutrient loss and poor flavor [27]. Therefore, it is not surprising that technologies to extend the shelf life and quality of mushrooms and reduce economic losses are necessary. Some traditional methods with novel modifications, as well as modern industrial-scale solutions such as thermal processes, modified atmosphere packaging, electrolyzed water, ultrasound and coating, can be used to extend the shelf life of mushrooms [28]. Still, the coating is considered the most easy, effective and economical minimal processing for mushroom preservation.

Therefore, this study nano TiO_2 and PPE were incorporated into HCS/KG film matrix to develop active packaging for the first time. Compared with HCS/KG film, the stronger synergistic effect between TiO_2 and PPE and film matrix may help to improve the barrier, tensile properties and functionality of the composite film. The effect of nano TiO_2 and PPE on the structure and physical properties of HCS/KG-based films were investigated. Moreover, the antimicrobial and antioxidant activities of the obtained films were evaluated and their effect as edible coating on *Agaricus bisporus* storage quality (weight loss, firmness, total soluble solids and browning index) was also studied.

Materials and Methods

Materials

Pomegranate (*Punica granatum* L.) sample was obtained from local market (Harbin, China). Nano TiO_2 (25 nm) was purchased from Aladdin Chemical Co., Ltd. (Shanghai, China). HCS (85.5% amylose content) was obtained from Hengrui starch Technology Co., Ltd. (Henan, China). KG (viscosity $\geq 30,000$ mpa s, food grade, purity $> 95\%$) powder was purchased from Beijing Biotopped Science & Technology Co., Ltd. (Beijing, China). Glycerol was obtained from Tian in Fuyu Fine Chemical Co., Ltd. (Tianjin, China). 1,1-Diphenyl-2-picrylhydrazyl (DPPH) was purchased from Shanghai Yuanye Bio-Technology Co., Ltd. (Shanghai, China). *Staphylococcus aureus* and *Escherichia coli* were purchased from Beijing Microbiological Culture Collection Center (Beijing, China). *Agaricus bisporus* were harvested from a local farm (Harbin, China). All other reagents used were of analytical grade.

Preparation of PPE

PPE was prepared as described previously with some modifications [29]. The pomegranate was washed and peeled, and the pomegranate peel was dried at 60 °C for 48 h.

The pomegranate peel (200 g) was ground by a pulverizer (FZ102, Taisite, China) and passed through 60 mesh sieve. For extraction process the pomegranate peel powder was placed in 1 L of 80% (v/v) ethanol at 4 °C for 24 h. The extract solutions were centrifuged at 7000 rpm for 5 min and filtered through Whatman filter paper. The extract was concentrated at 40 °C using a rotary evaporator and then freeze-drying to obtain PPE.

Film Preparation

The HCS/KG composite films were prepared as described previously with some modifications [11]. HCS (5 g) and KG (0.4 g) were mixed in 100 mL of distilled water. The mixture was vigorously stirred at 100 °C for 40 min, and then gelatinized at 125 °C for 120 min. After that, 2% (w/v) glycerol was added and stirred continuously at 70 °C for 20 min. Various concentrations (1, 2 and 4 wt% based on HCS) of nano TiO₂ were added to HCS/KG film solutions with continuous stirring at 70 °C for 20 min and followed by ultrasound for 10 min. After testing the performance characteristics of the HCS/KG/TiO₂ composite films, 4 wt% of nano TiO₂ was chosen as the optimal concentration of the film (based on the optimal tensile strength), so this concentration was used for the preparation of subsequent composite films. For the preparation of HCS/KG/TiO₂/PPE composite film solutions, various concentrations (1, 2 and 4 wt% based on HCS) of PPE were added to HCS/KG/4%TiO₂ film solutions with vigorous stirring at 70 °C for 20 min. Then, the film-forming solutions were degassed and cast onto a plexiglass mold (20×20 cm), and dried at 40 °C. All the films were equilibrated at 53% relative humidity for 48 h before testing.

Characterization of Films

Structural Characterization

X-ray diffraction (XRD) pattern was recorded using an X-ray diffractometer (Rigaku D/tex-2600, Japan) with Cu K α radiation between 2 θ =5° and 60°. Fourier transform infrared (FT-IR) spectrum of the films was measured using a spectrometer (Nicolet is50, Thermo Fisher Scientific, USA) in range of 4000–500 cm⁻¹. The surface and cross-sectional morphology of the films were analyzed by field emission scanning electron microscope (SEM) (Hitachi S-3400 N, Japan).

Color

Colorimeter (NR10QC, Shenzhen Sanenshi Technology Co., Ltd, China) was used to determining the color parameters (a, b and L) of the film samples.

Thickness, Moisture Content (MC) and Water Solubility (WS)

The thickness of film sample was measured by using a helical micrometer. The films were dried at 105 °C to constant weight, and the MC was calculated by the weight loss of the film. The WS of the film were measured using the previous method with some modifications [30]. The sample dried to constant weight was placed in distilled water (100 mL) and stirred at 25 °C (150 rpm, 6 h). WS was the proportion of the dry matter in film dissolved in water.

Water Vapor Permeability (WVP)

The WVP of sample was determined according to previous method with some modifications [31]. The film was sealed over a special aluminum cup containing anhydrous CaCl₂ (6 g) with exposed area of 36.3 cm² and depth of 5.5 cm, and placed into a desiccator at room temperature with 95% RH. The cup was weighed every 2 h and WVP was calculated using the following equation:

$$WVP = \frac{\Delta W \times d}{t \times S \times \Delta P} \quad (1)$$

where ΔW is the weight increase of the cup (g), d is the thickness of the film (m), t is the time (h), S is the exposure area of the film (m²). ΔP is the water vapor pressure difference across the film (Pa).

Tensile Properties

Tensile properties of the films (1 cm×6 cm) including tensile strength (TS) and elongation at break (EAB) were determined by a universal testing machine (ZQ-990A, Dongguan Zhiqu Precision Instrument Co., Ltd., China) according to our previous research [31].

Antimicrobial Activity

The antimicrobial activity of the films was evaluated by using disc diffusion method [22]. *S. aureus* and *E. coli* were inoculated in the nutrient broth and activated at 30 °C for 24 h before experiment. Film with 6 mm in diameter was laid on the lysogeny broth agar plate inoculated with bacteria, and then incubated at 37 °C for 24 h. Then, the size of the inhibition zones was measured.

Antioxidant Activity

The DPPH radical scavenging activity of the samples was determined using previous study with some modifications [31]. The film (20 mg) was immersed into DPPH ethanol solution (4 mL, 0.2 mM) for 30 min in dark. After that, the absorbance was measured at 517 nm.

$$\text{DPPH radical scavenging(\%)} = \frac{A_{\text{control}} - A_{\text{sample}}}{A_{\text{control}}} \times 100 \quad (2)$$

where A_{sample} is the absorbance of the test film, A_{control} is the absorbance of the control without film.

Coating Application on the Preservation of *Agaricus bisporus* (*A. bisporus*)

Coating Treatment and Storage

Fresh postharvest *A. bisporus* with uniform size, complete shape and no mechanical damage were selected. The mushrooms were divided into five groups randomly and five treatments were applied in this study: (1) control group (coating with distilled water); (2) HCS/KG group (3) HCS/KG/4%TiO₂ group; (4) HCS/KG/4%TiO₂/1%PPE group; (5) HCS/KG/4%TiO₂/2%PPE group; (6) HCS/KG/4%TiO₂/4%PPE group. The samples were immersed into corresponding coating solution for 30 s, and then air-dried at room temperature. The thoroughly dried *A. bisporus* were packed into polyethylene bags and stored at 4 °C with 85–90% RH and monitored at 0, 2, 4, 6, 8 and 10 days.

Weight Loss and Firmness

The weight loss result is expressed as the percentage of the mass loss of the mushroom during storage compared to the initial weight. The firmness of fresh-cut apples was determined by a universal testing machine equipped with a cylindrical probe (diameter: 6 mm). The penetration depth and test speed was 5 mm and 1 mm/s, respectively. Each group of experiments was in triplicate.

Total Soluble Solids (TSS)

Agaricus bisporus were homogenized and mixed in a mortar, and then the TSS content of the filtrate was analyzed with a refractometer (LH-Q32, Luheng Biotechnology Co., Ltd., China).

Browning Index (BI)

BI was used to quantify the browning degree of *A. bisporus* during storage according to the previous method [32]. The color parameters (L, a and b) of mushroom caps were measured using a colorimeter. BI of samples was calculated as follows:

$$\text{BI} = \frac{X - 0.31}{0.172} \times 100 \quad (3)$$

$$X = \frac{a + 1.75L}{5.645L + a - 3.02b} \quad (4)$$

Statistical Analysis

All experiments were carried out in triplicate. The results were expressed as mean ± standard deviation. Tukey's test with SPSS software was used to analyze the data and statistically significance was defined if $p < 0.05$.

Results and Discussion

Characterization of Films

Structural Characterization

The XRD patterns of TiO₂, PPE, HCS/KG film, HCS/KG/TiO₂ films and HCS/KG/TiO₂/PPE films were shown in Fig. 1. The XRD pattern of TiO₂ displayed several strong diffraction peaks at $2\theta = 27.5^\circ, 36.2^\circ, 41.3^\circ, 54.4^\circ$ and 56.7° , corresponding to the crystal plane of (101), (004), (200), (105) and (211), respectively [1]. For PPE, there were two main diffraction peaks at 18.5° and 28° , which were due to the presence of crystalline phenolic acids in PPE [26]. The diffraction pattern of the HCS/KG film showed peaks around $17.1^\circ, 19.7^\circ$ and 22.3° , which corresponding to the typical B-type crystalline structure of starch. In the HCS/KG/TiO₂ films, the positions of the three characteristic peaks were basically unchanged. Incorporation of TiO₂ into HCS/KG matrix resulted in the presence of additional peaks at $27.5^\circ, 36.1^\circ$ and 54.4° , which originally belongs to the TiO₂, relatively to the contribution of TiO₂ that allowed increasing the crystallinity of composite films. The addition of TiO₂ caused the HCS/KG molecules to get closer, which may help to improve the barrier and tensile properties of film [13]. For HCS/KG/TiO₂/PPE films, the addition of PPE made the intensity of the peak at 19.5° increased, which was because PPE has a strong characteristic peak at about 19° . Compared with the HCS/KG/4%TiO₂ film, the peak intensity of the HCS/KG/TiO₂/PPE films at about 17° increased. This was due to the intermolecular interactions between the PPE and the film matrix, which made HCS/KG network more orderly [33]. In addition, the incorporation of PPE somewhat increased the crystalline state of the films, which was probably caused by the aggregates of extract in film matrix. Liu et al. [26] also found the diffraction peak intensity of κ -carrageenan-PPE film increased after adding PPE.

The FT-IR spectra of PPE, HCS/KG film, HCS/KG/TiO₂ films and HCS/KG/TiO₂/PPE films were shown in

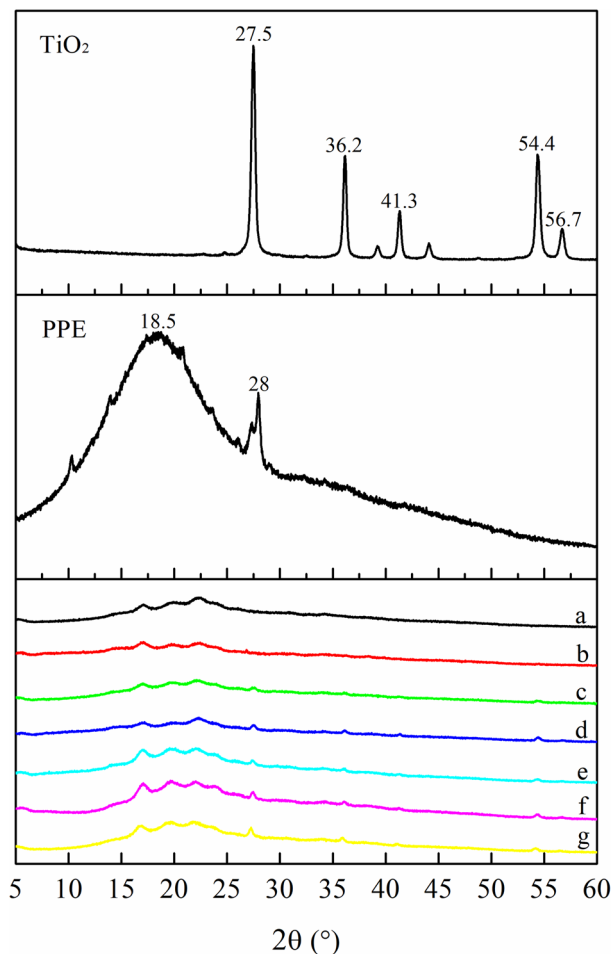


Fig. 1 XRD patterns of TiO_2 , PPE, HCS/KG film (a), HCS/KG/1% TiO_2 film (b), HCS/KG/2% TiO_2 film (c), HCS/KG/4% TiO_2 film (d), HCS/KG/4% TiO_2 /1%PPE film (e), HCS/KG/1% TiO_2 /2%PPE film (f) and HCS/KG/1% TiO_2 /4%PPE film (g)

Fig. 2. The FT-IR spectra of PPE showed characteristic bands of phenolic compounds at 3386, 2931, 1725, 1625, 1027 cm^{-1} , corresponding to O–H stretching, C–H stretching, C=O stretching, C=C stretching of aromatic ring and C–H deformation of aromatic ring, respectively [26]. The HCS/KG film showed the characteristic peaks belonging to polysaccharides. The peak at 3293 and 1644 cm^{-1} was due to hydrogen-bonded –OH groups and the presence of bound water [34]. The peak at 1001 cm^{-1} was attributed to the stretching vibration of C–O in C–O–C groups and the peak at 1151 cm^{-1} was attributed to the stretching vibration of C–O in C–O–H groups [35]. However, with the increasing content of TiO_2 and PPE, there was no obvious difference about the position in different spectra, indicating that TiO_2 and PPE did not change the chemical structure of the HCS/KG film, further confirming the TiO_2 and PPE have good compatibility with film matrix. Notably, when combined with TiO_2 and PPE, the peak at 3293 cm^{-1} for HCS/KG

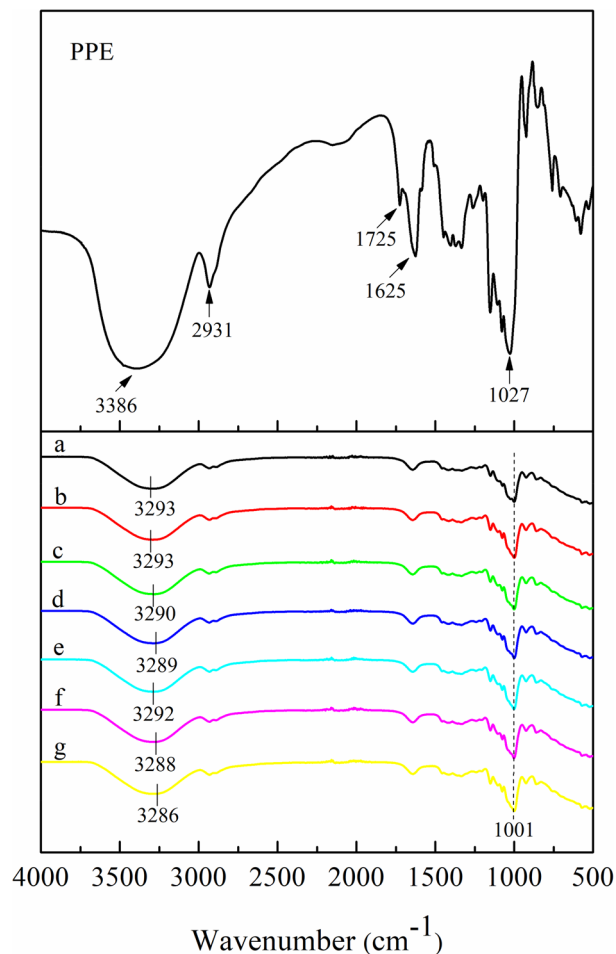


Fig. 2 FT-IR spectra of PPE, HCS/KG film (a), HCS/KG/1% TiO_2 film (b), HCS/KG/2% TiO_2 film (c), HCS/KG/4% TiO_2 film (d), HCS/KG/4% TiO_2 /1%PPE film (e), HCS/KG/1% TiO_2 /2%PPE film (f) and HCS/KG/1% TiO_2 /4%PPE film (g)

film shifted to 3290 (HCS/KG/2% TiO_2 film), 3289 (HCS/KG/4% TiO_2 film), 3292 (HCS/KG/4% TiO_2 /1%PPE film), 3288 (HCS/KG/4% TiO_2 /2%PPE film) and 3286 cm^{-1} (HCS/KG/4% TiO_2 /4%PPE film), respectively, indicating TiO_2 and PPE formed intermolecular hydrogen bonds with the film matrix. However, when the amount of TiO_2 was 1 wt%, the position of the absorption peak at 3293 cm^{-1} did not change, indicating that low amount of TiO_2 mainly played a role in filling the pores of the film matrix. In addition, compared with HCS/KG/ TiO_2 films, the absorption band intensity of HCS/KG/4% TiO_2 /PPE films at 1001 cm^{-1} was increased, which was due to the characteristic peak of PPE at 1027 cm^{-1} .

The surface morphology of composite films was shown in Fig. 3. The surface of HCS/KG film was rough and uneven granular structure, which was consistent with the previous research [13]. Moreover, there were many cracks on surface of granular structure (red marks in Fig. 3a). However, after

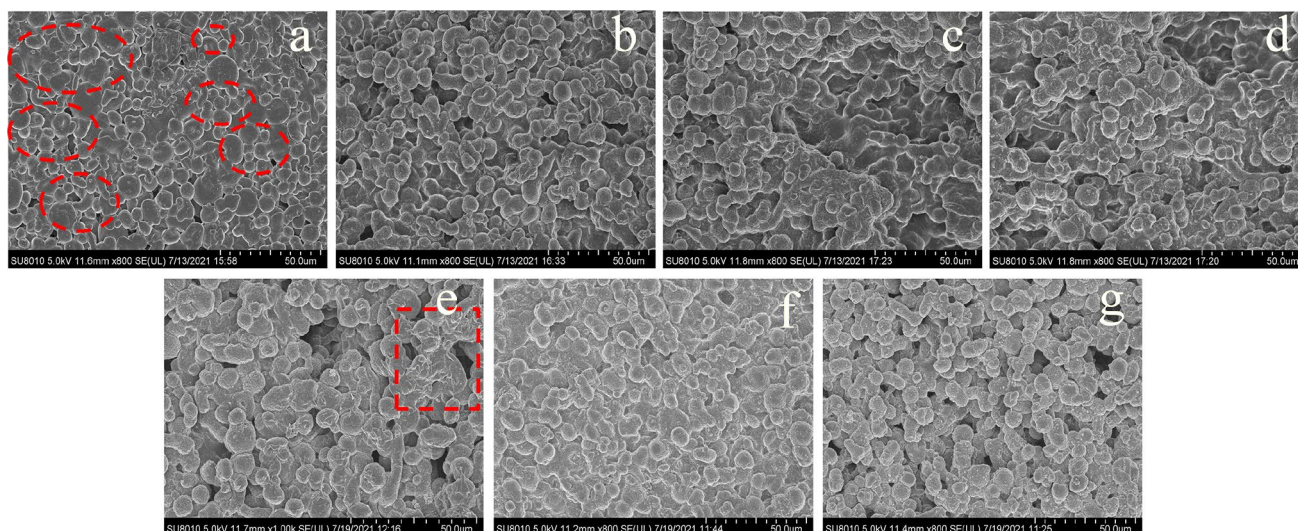


Fig. 3 SEM images of surface of HCS/KG film (a), HCS/KG/1%TiO₂ film (b), HCS/KG/2%TiO₂ film (c), HCS/KG/4%TiO₂ film (d), HCS/KG/4%TiO₂/1%PPE film (e), HCS/KG/1%TiO₂/2%PPE film (f) and HCS/KG/1%TiO₂/4%PPE film (g) (Color figure online)

adding TiO₂, the cracks on surface of film disappeared. The reason was that the small-sized nanoparticles have a strong ability to occupy the pores of film matrix [31]. With an increase of TiO₂ content, the particles on the surface of composite film were connected together to presented a more uniform and dense structure. The addition of TiO₂ caused the HCS/KG molecules to get closer and facilitate recrystallization. When the PPE content was 1 wt%, it can be observed that part of the PPE was gathered and coated on the particles of the film surface (red marks in Fig. 3e). With the increase of PPE content (2 wt%), the surface of the composite film

became more uniform and dense. This was because PPE can be evenly distributed on the film surface with the increase of PPE amount, and PPE could acts as a crosslinking agent, which can closely connect with HCS/KG molecules. However, the surface of composite film became rough when the PPE content increased to 4 wt%. Zou et al. [36] reported an increase in surface roughness of HCS/KG film containing 3% cinnamaldehyde/ β -cyclodextrin complex. A similar phenomena was observed by other researchers, after adding 4 wt% PPE to the κ -carrageenan film, the surface roughness of the composite film increased [26].

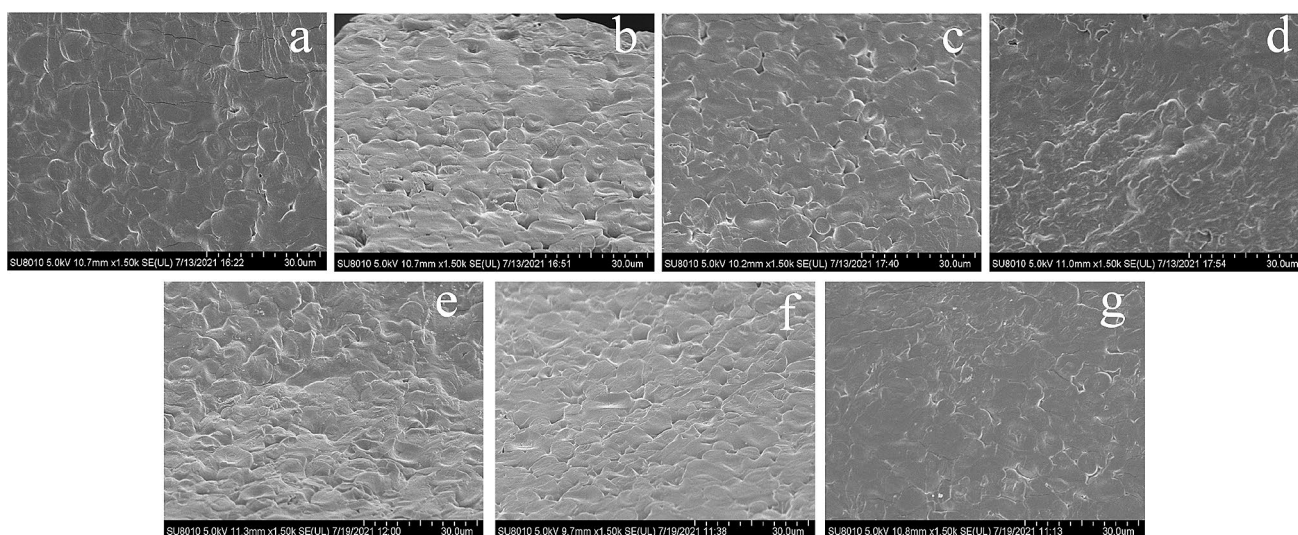


Fig. 4 SEM images of cross-section of HCS/KG film (a), HCS/KG/1%TiO₂ film (b), HCS/KG/2%TiO₂ film (c), HCS/KG/4%TiO₂ film (d), HCS/KG/4%TiO₂/1%PPE film (e), HCS/KG/1%TiO₂/2%PPE film (f) and HCS/KG/1%TiO₂/4%PPE film (g)

The cross-section morphology of composite films was shown in Fig. 4. There were many cracks on the cross-section of HCS/KG film, which was due to the phase separation caused by the addition of KG [13]. With the increase of TiO₂ content, the cross-section of composite films gradually becomes dense, continuous and flat. It was reported that the tight internal structure could result in improved tensile strength and water vapor barrier property [15]. However, when 1 wt% extract was added, the cross-section of the composite film became rough. This may be due to the uneven distribution of less added PPE in film matrix. When the amount of extract continued to increase, the cross-section structure of composite films gradually became dense and flat, indicating PPE had good compatibility with the film matrix.

Color

The color parameters a (green to red), b (blue to yellow) and L (lightness) of the film were shown in Table 1. With the increase of TiO₂ content, L value increased, a and b values decreased, indicating an increase in lightness and a decrease in redness and yellowness of the films, which can

Table 1 L, a and b of the films

Films	L	a	b
HCS/KG	87.3 ± 0.57 ^a	-0.56 ± 0.05 ^c	4.95 ± 0.5 ^d
HCS/KG/1%TiO ₂	88.91 ± 0.62 ^a	-0.72 ± 0.05 ^c	3.12 ± 0.62 ^{de}
HCS/KG/2%TiO ₂	90.04 ± 0.74 ^a	-0.9 ± 0.08 ^c	2.95 ± 0.08 ^{de}
HCS/KG/4%TiO ₂	91.91 ± 1.24 ^a	-0.97 ± 0.1 ^c	2.34 ± 0.25 ^e
HCS/ KG/4%TiO ₂ /1%PPE	80.95 ± 1.44 ^b	3.2 ± 0.53 ^b	17.75 ± 0.88 ^c
HCS/ KG/4%TiO ₂ /2%PPE	77.04 ± 2.35 ^b	5.12 ± 0.69 ^a	19.98 ± 1.5 ^{bc}
HCS/ KG/4%TiO ₂ /4%PPE	75.43 ± 1.18 ^b	5.78 ± 1.21 ^a	21.26 ± 1.52 ^a

Different letters in the same column indicate significantly different ($p < 0.05$)

be attributed to the inherent whiteness and brightening effect of nano TiO₂ [9]. After adding the PPE, L value of the composite films significantly decreased ($p < 0.05$) due to the light scattering caused by the phenolic compounds in PPE reducing the film brightness [37]. This helps to prevent oxidative deterioration of packaged food caused by exposure to visible light [22]. The a and b values of the films increased significantly ($p < 0.05$), which can be attributed to the presence of anthocyanins in the extract; anthocyanins are pigments that make plants appear red and orange [22]. Liu et al. [38] also found a similar phenomenon when combined lychee peel extract with chitosan film.

Thickness, Moisture Content (MC) and Water Solubility (WS)

The thickness, MC and WS of the film were shown in Table 2. The results showed that when the content of TiO₂ was 1 wt% and 2 wt%, the film thickness increased, but there was no significant difference compared with HCS/KG ($p > 0.05$). However, when the content of TiO₂ increased to 4 wt%, the thickness of the composite film increased significantly ($p < 0.05$). The reason was that when the amount of TiO₂ was low (less than 4 wt%), most of TiO₂ nanoparticles were filled into crack structure of the film matrix, which weakens the effect on the film thickness. In addition, low concentration TiO₂ was well dispersed in the matrix, so there was no statistically significant difference in thickness [15]. With the increase of PPE content, thickness of composite film significantly increased ($p < 0.05$), which was due to the increase of dry matter in the film. Increasing in the content of TiO₂ (2 wt%) incorporated into the film significantly increased the MC of the film ($p < 0.05$), which was due to crack structure of TiO₂ nanoparticles allowed moisture to be adsorbed by the film [15]. However, the MC of the film decreased significantly ($p < 0.05$) when the addition of TiO₂ continued to increase (4 wt%). This may be due to the formation of intermolecular hydrogen bonds between TiO₂ and film matrix, which limits the interaction between

Table 2 Thickness, MC, WS, WVP, TS and EAB of films

Films	Thickness (mm)	MC (%)	WS (%)	WVP ($\times 10^{-10}$ g m ⁻¹ s ⁻¹ Pa ⁻¹)	TS (MPa)	EAB (%)
HCS/KG	0.139 ± 0.003 ^e	33.24 ± 0.22 ^c	32.34 ± 1.46 ^a	6.53 ± 0.24 ^a	11.85 ± 0.23 ^f	5.96 ± 0.26 ^b
HCS/KG/1%TiO ₂	0.142 ± 0.002 ^e	35.35 ± 0.42 ^b	28.90 ± 1.34 ^b	5.71 ± 0.21 ^b	12.82 ± 0.06 ^e	4.64 ± 0.16 ^d
HCS/KG/2%TiO ₂	0.145 ± 0.004 ^e	36.38 ± 0.35 ^a	25.34 ± 1.13 ^c	4.49 ± 0.23 ^c	13.74 ± 0.19 ^d	3.8 ± 0.17 ^e
HCS/KG/4%TiO ₂	0.152 ± 0.002 ^d	35.34 ± 0.48 ^b	23.68 ± 0.55 ^{cd}	3.34 ± 0.1 ^d	15.56 ± 0.29 ^c	3.07 ± 0.05 ^f
HCS/KG/4%TiO ₂ /1%PPE	0.167 ± 0.002 ^c	32.22 ± 0.21 ^d	21.85 ± 0.69 ^{de}	2.78 ± 0.11 ^e	16.83 ± 0.11 ^b	5.39 ± 0.15 ^c
HCS/KG/4%TiO ₂ /2%PPE	0.179 ± 0.002 ^b	31.33 ± 0.19 ^d	21.15 ± 0.43 ^{de}	2.25 ± 0.08 ^f	18.01 ± 0.14 ^a	7.72 ± 0.15 ^a
HCS/KG/4%TiO ₂ /4%PPE	0.206 ± 0.002 ^a	28.45 ± 0.5 ^e	19.59 ± 0.46 ^e	2.11 ± 0.12 ^f	18.5 ± 0.13 ^a	8.01 ± 0.12 ^a

Different letters in the same column indicate significantly different ($p < 0.05$)

the hydrophilic groups in film matrix and water molecules. After adding the extract, the MC of the composite films significantly decreased ($p < 0.05$), which was related to the formation of hydrogen bonds between the film matrix and abundant hydroxyl groups in PPE [38]. The WS of the composite films significantly decreased with the increase of TiO_2 and extract content ($p < 0.05$). This was due to nano TiO_2 is insoluble in water, and the hydrogen bonds between PPE phenolic compounds and the film matrix reducing the availability of interactions between hydrophilic groups in film and water [39].

Water Vapor Permeability (WVP)

WVP is one of the most important properties of food packaging for controlling water vapor transfer through the film [1]. As shown from Table 2, the WVP of HCS/KG film was $6.53 \pm 0.24 \times 10^{-10} \text{ g m}^{-1} \text{ s}^{-1} \text{ Pa}^{-1}$. When TiO_2 and PPE were added to the HCS/KG film, the WVP decreased significantly ($p < 0.05$). The reasons were that nanoparticles can occupy cracks of film matrix, forming a denser network structure, and also bring tortuous paths for water molecules, which hinder the diffusion of water vapor and improve the water vapor barrier performance of the film [31]. This was consistent with the results observed by SEM, the microstructure of the film became denser after adding nano TiO_2 . In addition, the low WVP of HCS/KG/ TiO_2 /PPE films could be ascribed to interactions between hydroxyl and carboxyl groups of PPE phenolic compounds and hydroxyl groups in film, which can narrow the channels available for water molecules to pass through [38]. Also, the extract formed hydrogen bonds with the film matrix, which reduced the water vapor affinity and increased the compactness of the film [40]. The similar trends were observed when PPE was added into κ -carrageenan films [26].

Tensile Properties

The TS and EAB of the films were presented in Table 2. The incorporation of TiO_2 resulted in TS reinforcement and EAB reduction ($p < 0.05$). This was consistent with the results of Zhang et al. [15], who found that nano TiO_2 , as the reinforcing filler, can be uniformly dispersed in film matrix to improve the rigidity of the film. The TS and EAB of the composite films increased with the addition of PPE ($p < 0.05$). This indicated PPE incorporation could simultaneously improve the mechanical resistance and flexibility of the composite films. It was reported that phenolic compound can be assumed as plasticizer, which contribute to improve the TS and EAB of the film [41]. In addition, for HCS/KG/

TiO_2 /PPE films, the improvement of tensile properties could be related to intermolecular interactions between TiO_2 , PPE, glycerol and HCS/KG matrix that produced strong interfacial adhesion [15, 33].

Antimicrobial Activity

Foodborne pathogens can seriously affect food safety and human health [26]. Therefore, the development of antibacterial activity packaging film is of great significance. The antimicrobial activity of films against *E. coli* and *S. aureus* were presented in Fig. 5. HCS/KG film displayed the lowest antimicrobial activity ($p < 0.05$). Same phenomena were observed by other researchers [42]. Compared with HCS/KG film, HCS/KG/ TiO_2 film presented higher antimicrobial activity ($p < 0.05$). The antimicrobial activity was attributed to the function of ROS produced in TiO_2 , which could inhibit bacteria growth by oxidizing polyunsaturated phospholipids in cell membrane [15]. After adding PPE, the HCS/KG/ TiO_2 /PPE films presented even higher antimicrobial activity than HCS/KG/ TiO_2 films ($p < 0.05$). The reason was high content of phenolic compounds in films. Phenolic compounds usually exert antibacterial activity by inhibiting the formation of biofilm, neutralizing bacterial toxins and reducing the adhesion of host ligands [43]. Notably, all samples showed lower antimicrobial activity against Gram-negative bacteria (*E. coli*) than Gram-positive bacteria (*S. aureus*), which was attributed to differences in the cell physiology, cell wall structure and metabolism of bacteria [44]. Similar phenomena have been observed in chitosan- TiO_2 -black plum peel extract film [15]. The above results suggested the developed composite film could be used to

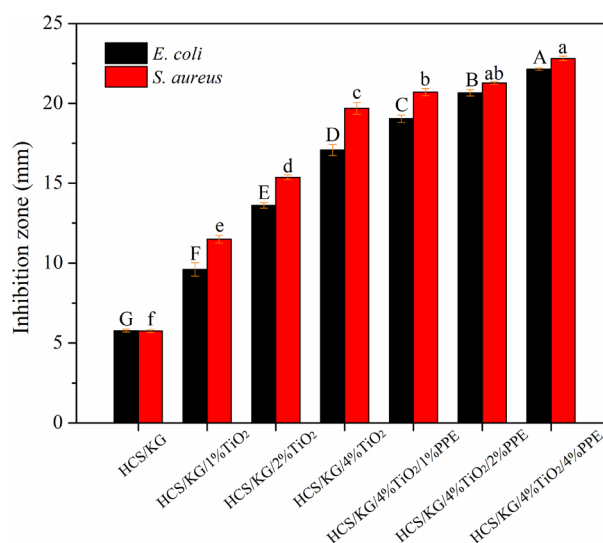


Fig. 5 Antimicrobial activity of films against *E. coli* and *S. aureus*

inhibit food spoilage caused by food pathogenic microorganisms in packaged foods.

Antioxidant Activity

Antioxidant activity is one of the important properties of active packaging. The antioxidant capacity of the films was determined by the scavenging ability of DPPH free radicals. As shown in Fig. 6, HCS/KG film exhibited the lowest antioxidant activity ($p < 0.05$). The HCS/KG/TiO₂ films displayed slightly improved DPPH radical scavenging activity ($p < 0.05$), but still less than 10%. This was due to weak antioxidant ability of nano TiO₂ [15]. However, HCS/KG/TiO₂/PPE films exhibited the high DPPH radical scavenging activity ($p < 0.05$), and the antioxidant activity increased with the increase of PPE content, which was due to abundant phenolic compounds in PPE. For HCS/KG/4%TiO₂/4%PPE film, DPPH radical scavenging activity reached about 95%. Strong antioxidant activity was also found in κ -carrageenan-PPE film, which was due to the high content of total phenols in PPE [26]. The improvement of antioxidant activity in films can effectively prevent the oxidation of packaged food.

Coating Application on the Preservation of *A. bisporus*

Weight Loss and Firmness

As shown in Fig. 7a, the weight loss of postharvest *A. bisporus* showed an increasing trend during storage, indicating that the weight of *A. bisporus* was decreasing. Obviously, compared with the control sample, the coated mushrooms had less weight loss during storage. After 10 days of storage, the weight loss of *A. bisporus* with coatings was less than

5%, but the control sample was 5.38%. It is reported that the weight loss of mushrooms was due to the water transpiration and CO₂ loss [45]. The HCS/KG-based composite coating treatment can act as a barrier to effectively prevent rapid dehydration on the surface of *A. bisporus* and reduce transpiration. HCS/KG/TiO₂/PPE coatings were most effective in preventing weight loss of *A. bisporus*. This was due to the synergistic improvement of the barrier properties of the coatings when TiO₂ and PPE were added together.

Firmness is an important indicator to reflect the freshness of mushrooms. As presented in Fig. 7b, the firmness of *A. bisporus* gradually decreased during 10 days of storage. After storage, the firmness of the control sample lost the most, and the firmness decreased by about 44%. However, HCS/KG-based composite coating significantly inhibited the decrease of firmness, and the addition of nano TiO₂ and PPE was beneficial to maintain the firmness of *A. bisporus*. The use of edible coatings can provide similar effects to modified atmosphere packaging in improving the shelf life of perishable vegetables and fruits [46]. The low levels of O₂ and high levels of CO₂ due to the HCS/KG/TiO₂/PPE coatings may limit the respiration rate and allow retention of the firmness during storage. It was reported that the water holding capacity of mushrooms was affected by the loss of cell membrane integrity and the changes of cell wall structural polymers [27]. The strength of the cell walls of *A. bisporus* decreases mainly due to water loss during storage, which results in a reduction of firmness. Furthermore, the results showed that HCS/KG/4%TiO₂/4%PPE coating exhibited the optimal performance, which may be related to the formation of cross-linking network between TiO₂ and PPE and HCS/KG matrix, which improved the barrier property of coating, thus greatly inhibiting water loss and respiration.

TSS

As shown in Fig. 7c, the TSS of *A. bisporus* in all groups presented a downward trend during storage. This was due to the limited supply of organic matter in postharvest *A. bisporus* and the consumption of soluble solids as a substrate for respiration, resulting in a decrease in TSS [47]. For *A. bisporus* coating with HCS/KG/4%TiO₂, the TSS was higher than control sample and HCS/KG group. It has been reported that nano TiO₂ coating treatment can maintain fruit quality by delaying the decline of TSS content [48]. Therefore, the polymer coating containing nano TiO₂ was beneficial to improve the storage quality of *A. bisporus*. Moreover, when PPE was added to the coating matrix, TSS reduction was further delayed during storage. With the increase of PPE content in the coating, TSS of mushrooms can be maintained at a high level after 10 days of storage. HCS/KG/TiO₂/PPE coatings had more effective effect on slowing down the respiratory and metabolism activity of

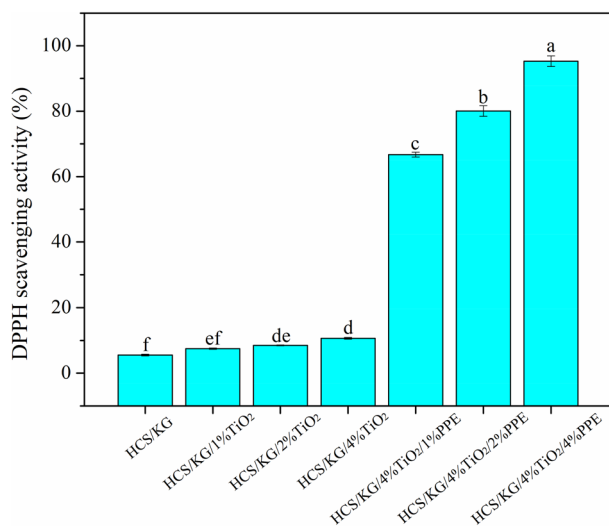


Fig. 6 DPPH radical scavenging activity of composite films

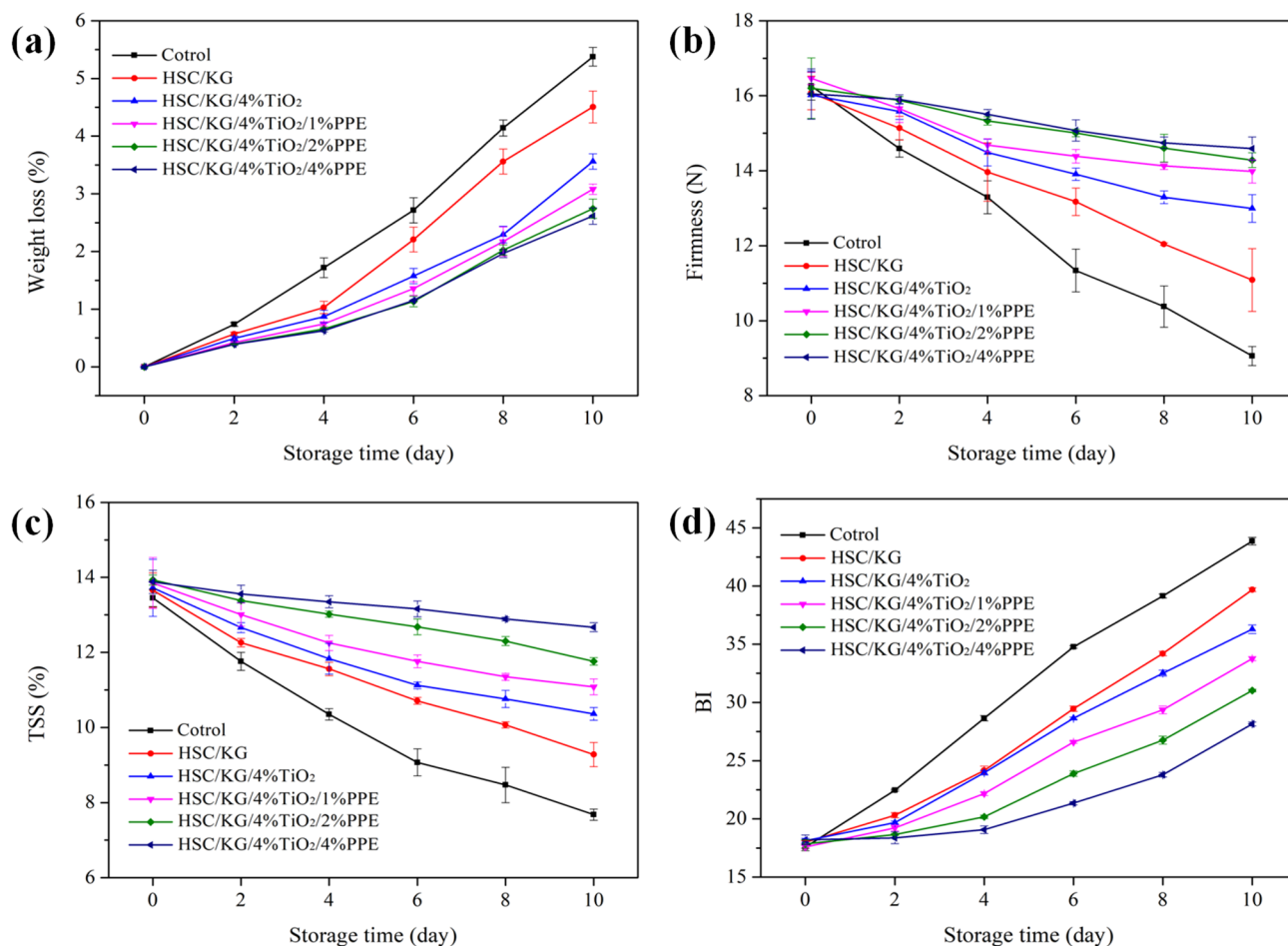


Fig. 7 Effect of different coatings on weight loss (a), firmness (b), TSS (c) and BI (d) of *A. bisporus* during storage time at 4 °C

mushrooms, which may be related to the interaction among polyphenol-rich PPE and mushroom cell membrane. Gull et al. [29] reported a similar phenomenon that coating treatment containing PPE effectively delayed the reduction of TSS in apricot fruit during storage.

BI

Browning is detrimental for the marketing of mushrooms [45]. The BI of *A. bisporus* during storage was presented in Fig. 7d. The browning degree of *A. bisporus* increased gradually during storage. As compared with HCS/KG/4%TiO₂ and HCS/KG/TiO₂/PPE coating groups, *A. bisporus* in distilled water and HCS/KG coating group showed significantly higher BI. After storage, the BI of HCS/KG/TiO₂/PPE coating group was lower, and the BI value of mushroom gradually decreased with the increase of PPE content in coating. Enzyme activity is considered to be the main cause of browning in vegetables and fruits [27]. Polyphenol oxidase (PPO) is the main contributor for browning of *A. bisporus* [49]. The antioxidant capacity of HCS/KG/TiO₂/PPE

coatings was an important factor in inhibiting the browning of *A. bisporus*. Antioxidant is seen to be more potent inhibitor of PPO [50]. Therefore, coatings containing PPE can effectively inhibit the browning of *A. bisporus*, thus prolonging the shelf life of mushrooms. Additionally, HCS/KG-based composite coatings serve as barrier can effectively block O₂, thereby delaying the oxidative discoloration of mushrooms. Liu et al. [45] also reported that polysaccharide coating delayed the discoloration of shiitake mushrooms, due to the coatings can act as an effective barrier between PPO and O₂.

Conclusions

In this study, the effect of nano TiO₂ and PPE on the structure, physical properties, antimicrobial and antioxidant activities of HCS/KG-based films were investigated. The crystallinity increased after adding TiO₂ and PPE. FT-IR analysis confirmed the formation of intermolecular hydrogen bonds between the TiO₂, PPE, and film matrix. SEM

results observed the addition of TiO₂ and PPE made the microstructure of the composite films uniform and dense. Incorporation of TiO₂ and PPE to HCS/KG matrix improved the water resistance, barrier, tensile properties, antimicrobial and antioxidant activities of HCS/KG film. The developed composite film solutions were used as coating for the preservation of *A. bisporus*, and the active coating (especially HCS/KG/4%TiO₂/4%PPE) can significantly inhibit the browning of mushroom and reduce the changes in weight, firmness and TSS during storage. Therefore, the developed HCS/KG composite film/coating containing TiO₂ and PPE with good physical properties as an attractive commercialization technology has the potential to inhibit food oxidation and microbial invasion, thereby extending the shelf-life of food product.

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Declarations

Conflict of interest The authors have not disclosed any conflict of interest.

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