ORIGINAL ARTICLE

Green Synthesis of Self-Passivated Fluorescent Carbon Dots Derived from Rice Bran for Degradation of Methylene Blue and Fluorescent Ink Applications

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Abstract

Recently, natural products are the powerful carbon source to synthesize carbon dots (CDs) with interesting physical and chemical properties. In this present work, we report a facile hydrothermal synthesis method for preparing fluorescent carbon dots using a biogenic precursor of rice bran without any surface passivation agent. The synthetic methodology was easy, simple, environmental friendly and convenient. Structural and optical properties of the RB-CDs have been studied by UV-visible, Fourier transform infrared spectroscopy (FTIR), Field emission scanning electron microscopy (FESEM), Fluorescence spectra and Xray photoelectron spectroscopy (XPS) techniques. The prepared RB-CDs exhibited green emission upon irradiation with UV light and the calculated fluorescence quantum yield (QY) was found to be 7.4%. The morphological features of the synthesized RB-CDs were characterized by High-Resolution Transmission Electron Microscopy (HR-TEM), the average size of the RB-CDs was found to be 2.96 nm. The synthesized RB-CDs were beneficially applied as a catalyst for the catalytic degradation of methylene blue (MB) dye using N aBH₄ as the reducing agent in the ambient conditions. The degradation of MB dye under light illumination was 89.20% in 30 min. Further, the obtained highly fluorescent RB-CDs were efficiently utilized as a fluorescent ink for luminescent pattern printing (patterning agent) in the anti-counterfeiting applications.

Keywords Fluorescent carbon dot · Rice bran · Quantum yield · Methylene blue · Fluorescent ink · Anti-counterfeit applications

Introduction

In recent days, semiconductor quantum dots (QDs) were mostly considered by researchers because of their outstanding luminescent and electronic properties. The prepared metal based semiconductor quantum dots commonly contains heavy metals, which is very harmful to human lives, highly toxic to environmental eco-systems and atmosphere even at very low levels [\[1](#page-8-0), [2](#page-8-0)]. The highly fluorescent and innovative carbon nanoparticles having a size between 1 to 10 nm, represented as "Carbon dots" and it is mainly composed by $sp²$ - hybridized carbon atoms and they are surface rich in functional groups [\[3](#page-8-0)–[5\]](#page-8-0). The synthesized CDs having the chemical configuration such as nitrogen (N), hydrogen (H), and oxygen (O) and were found to be superior in stability, good water solubility, extraordinary photoluminescence (PL) properties, quantum yield (Φs), large stokes shifts, ease of functionalization, excellent biocompatibility, low toxicity, and low photobleaching [[6\]](#page-8-0). The natural precursors have abundant Carbon content plays a vital role in the synthesis of fluorescent CDs and also it has interesting, attractive, sustainable property and eco-friendly features [\[7\]](#page-8-0). The diverse applications of fluorescent CDs indicate that the CDs have good biochemical, optoelectronic properties, outstanding photostability and pH sensitivity. CDs provide a wide application in many areas of research such as bio-imaging [\[8](#page-8-0)], drug delivery, catalysis, biologically monitoring, photovoltaic and optoelectronic devices, sensor [\[9](#page-8-0)–[14\]](#page-8-0). Several approaches are available for the synthesis of CDs such as arc discharge [\[15\]](#page-8-0), laser ablation [\[16](#page-8-0)], and chemical oxidation [\[17](#page-8-0)], electrochemical method.

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The method listed above were comes under top-down approaches. The arc discharge and laser ablation method require sophisticated, very expensive and energy-consuming equipments, even though the chemical oxidation method uses strong acids. Now a days, the bottom-up approaches includes microwave irradiation [\[18](#page-8-0)], hydrothermal treatment [[19\]](#page-8-0), ultrasonic treatment were mostly used for the synthesis of CDs. The microwave irradiation technique is the easiest way to synthesize CDs in a couple of minutes, but it is difficult to control the reaction conditions and also it is risk. Among the bottom up methods, the hydrothermal method is most widely used method due to uncomplicated experimental setup, controlled reaction conditions, easy to use, environment friendly and cost-effective. Green synthesis of CDs is more attractive in the research field, natural resources were used for the synthesis of CDs because they are less toxic, inexpensive, and easily available. Some of the reported natural carbon sources are grass, ginger, orange juice, gas soot, pomelo peel, watermelon peel, soya beans, Pineapple peel [\[20\]](#page-8-0), pseudo-stem [[21\]](#page-9-0) and prickly pear cactus etc., [[22\]](#page-9-0).

The present article demonstrates the interesting green chemistry method. Synthesize of carbon-based nanomaterials using rice bran as it is inexpensive agro-waste materials which are largely produced, and readily available around the world. Rice bran is a byproduct of rice in the milling process and native to south India, it was a yellow colored shell. The rice bran contains high fiber, and phytochemicals such as tocopherols, tocotrienols, oryzanols, and vita-mins etc. [[23](#page-9-0)]. The rice bran has been chosen as a carbon source for the preparation of carbon dots due to its high phytochemicals contents.

Dyes were mostly used in textile, paints and leather industries. One of the most commonly used coloring agents in all the industries are methylene blue (MB). MB is a carcinogenic thiazine dye, it generates health issues such as allergic dermatitis, cancer, eye burns, mutations, skin irritations for animals and human [\[27,](#page-9-0) [28](#page-9-0)]. Photocatalysis is a well known method for the removal of organic and inorganic pollutants from industrial effluents [\[24](#page-9-0)]. RB-CDs were prepared by hydrothermal method and are used for the degradation of dye in presence of xenon lamp using sodium borohydride as reducing agent. The electron transfer step plays a vital role in the degradation of dye because there may be a huge redox potential difference among the electron donor and acceptor species, which can be minimized by green catalyst and also it, promotes fast electron transfer [[25,](#page-9-0) [26\]](#page-9-0). Furthermore, the highly fluorescent nature of the RB-CDs were applied to the real world application through the anti-counterfeit application to identify drawings, alphabets and numbers which is printed in the paper by luminescent pattern printing technology.

In this work, we report a low-cost, simple hydrothermal method to synthesize green fluorescent carbon dots using rice bran as the raw material without any surface passivation agent. The obtained results revealed that the synthesized rice bran based carbon dots (RB-CDs) have high quantum yield and bright green fluorescence. Herein, the waste rice bran material has been efficiently used for the synthesis of CDs and their catalytic ability was examined by the photo degradation of MB dye under 400 W Xenon lamp and the obtained RB-CDs were also used as a patterning agent for the fluorescent ink applications.

Experimental Methods

Materials and Reagents

The Rice bran was acquired from the local rice field in Kancheepuram, Tamil Nadu, India. Teflon-coated stainless steel autoclave, Micro-sample tubes, Magnetic Stirrer, Remi R-8C Laboratory Centrifuge (With 8×15 ml Swing Out Head) machine and required glass wares was purchased from Vijaya Scientific Company. Sodium hydroxide (NaOH), Polyvinyl alcohol (PVA), Methylene Blue Dye, Sodium Borohydride was acquired from Avra synthesis. All Analytical grade reagents were used without further purification. For synthesis and solution preparation purpose the double distilled water (DD) was used.

Green Synthesis of RB-CDs

RB-CDs were synthesized by slightly modification of the reported literature [\[29\]](#page-9-0). About 50 g of rice bran powder was thoroughly mixed with 250 mL DD water and it was allowed to stir for 5 h in the magnetic stirrer. After 5 h, a light yellow color solution was obtained and it is used as a carbon source for the CDs synthesis. To the above mixture 2 mL of sodium hydroxide (1 M) was added. The mixture was poured into the 100 mL Teflon-coated stainless steel autoclave and it was kept in a hot oven at 200 °C for 3 h. Once the reaction is complete, the autoclave was cooled at room temperature and it was opened carefully. The obtained dark brown solution shows the formation of RB-CDs. The resultant solution was centrifuged at 3500 rpm for 45 min. A clear brown solution containing RB-CDs was collected and stored in cold storage at 4 °C for further studies.

Characterization Methods

The UV − Vis double beam spectrophotometer (Lasany, LI-2800) was used to examine the absorption properties of the synthesized RB-CDs. The scanning range for the samples was set at 200–800 nm. "UVPROBE" software was used to record the data. FTIR spectrometer (Thermo Nicolet) was used to study the functional groups present in the CDs around the

range of 4000–400 cm−¹ . X-ray diffraction (XRD) make by "BRUKER" (wide-angle patterns in the range of 0° - 80°) was used to test the crystalline nature of RB-CDs. The surface of rice bran was observed using FEI Quanta FEG200 (FESEM). The average diameter and morphology of prepared RB-CDs was studied using HR-TEM (JEOL JEM-2100) by placing the CDs samples over the copper grid and dried at ambient temperature and fluorescence spectra (HORIBA JOBIN YVON Fluoromax-4 spectrometer). The X-ray photo electron spectroscopy (XPS) was carried out by Kratos Axis instrument with mono-energetic Al $k\alpha$ x-rays.

Quantum Yield Measurement

The fluorescence quantum yield (QY) of the self-surface passivated RB-CDs were examined with a solution of quinine sulfate $0.1 M H_2SO_4 (QY = 0.54\%)$ as a reference at excitation wavelength of 370 nm [[30\]](#page-9-0). The quantum yields of synthesized RB-CDs are calculated using the following equation

$$
Q_x = Q_{\text{std}} \left(l_X / I_{\text{std}} \right) \left(\eta_X^2 / \eta_{\text{std}}^2 \right) \left(A_{\text{std}} / A_X \right) \tag{1}
$$

where, Qx and Qstd are the quantum yields for RB-CDs and quinine sulfate, η_x^2 and η_{std}^2 are the refractive indices of solvent used; I_x and I_{std} are the integrated emission area and A_x and A_{std} are the optical densities of the carbon dots and quinine sulfate.

Catalytic Activity of RB-CDs

The reaction was carried out by using the methylene blue, sodium borohydride, and RB-CDs. Several experiments were conducted to optimize the concentration of dye, reducing agent and catalyst. Finally, a stock solution of 3 ppm MB was prepared in distilled water. Freshly prepared 10 mL of methylene blue was added to the 2 mL of prepared ice-cold NaBH₄ (0.50 M) solution and 18 mL of H₂O was added to it. Then, the solution was subjected to the visible light irradiation using a 400 W Xenon lamp. In the second reaction, to the same volume of solution, 2 mL of RB-CDs was added to the reaction mixture and the degradation reaction was monitored at diverse time intervals by using the UV-vis spectrophotometer.

Preparation of Fluorescent Ink for Patterning

The fluorescent ink was prepared by adding 10 mL of 5% PVA solution to 10 mL of synthesized RB-CDs and this mixture was thoroughly stirred in a magnetic stirrer for 30 min, resulting to get highly viscous fluorescent ink. The prepared ink was poured into an empty ink pen in the refill tube and drawing the different images on the paper and it was allowed to dry in air. The dried paper having images was placed under UV light at 365 nm to get fluorescent images.

Results and Discussion

Characterization of Synthesized RB-CDs

The fluorescent RB-CDs were synthesized by hydrothermal method using rice bran solution at 200 °C for 4 h. The formation of RB-CDs was initially confirmed by the observing the color change from light yellow to dark brown. The surface characteristics of RB-CDs obtained from rice bran was studied by HR-TEM studies. Figure [1a](#page-3-0) shows that the HR-TEM images were homogeneously dispersed. It is obviously reveals that the RB-CDs are virtually spherical in shape. In (Fig. [1b](#page-3-0)) shows the lattice fringe and the measured d-spacing value is about 0.20 nm corresponding to the (002) plane of the amorphous phase $[31, 32]$ $[31, 32]$ $[31, 32]$ $[31, 32]$, (Fig. [1c\)](#page-3-0) shows the corresponding histogram and the average diameter of RB-CDs was 2.96 nm in the narrow range from 1 to 6 nm.

The crystalline nature of the RB-CDs was identified by the XRD. The (Fig. [2\)](#page-3-0) shows the peaks at $2\theta = 22.34^{\degree}$, 38.24^{\degree} , 44.51° which corresponding to the (002), (100), and (101) planes of graphitic carbon. However, RB-CDs show a broad peak at $2\theta = 22.34^{\circ}$, and a weak peak around $2\theta = 44.51^{\circ}$, indicating the amorphous phase of the RB-CDs. The d-spacing of synthesized RB-CDs was calculated by Bragg's eq. (2).

$$
d = n\lambda/2 \sin\theta \tag{2}
$$

where, n is a positive integer (1), λ is the wavelength of incident X-rays (1.54 Å) and θ is a position of the plane. The d-spacing value is calculated for the prepared RB-CDs are approximately 0.40 nm and 0.20 nm for (002), and (101) peaks, amorphous nature is due to closely filled carbon atoms by alkyl chains [\[33\]](#page-9-0).

Figure [3a](#page-4-0) shows the UV-Visible absorption spectrum of synthesized RB-CDs. The synthesized RB-CDs exhibits two absorption peaks at 245 nm and 351 nm which corresponding to the π - π ^{*} transitions of C=C bonds (sp² hybridization) of graphitic carbon core and the second peak attributed to n- π^* transitions of the C=N/C=O bonds, which located on the surface or within the RB-CDs core [[34](#page-9-0)–[36\]](#page-9-0). The synthesized water dispersed RB-CDs shows green luminescence under the irradiation of 365 nm ultraviolet (UV). The clear position of the emission peak differs with the variation of excitation wavelength. There is a red shift in wavelength with a normalized intensity increases in the range from 380 nm to 430 nm, maximum emission wavelength was observed at 523 nm re-spectively (Fig. [3b\)](#page-4-0). The quantum yield for the self-surface passivated RB-CDs was found to be 7.4%. Most commonly photoluminescence property of carbon dots is highly related to the size, shape and surface structure of the synthesized RB-CDs. High photoluminescence of RB-CDs is favorable for its applications, which is possibly appropriate in multi-color imaging, and photocatalyst extend to higher performance [\[37\]](#page-9-0).

Fig. 1 HR-TEM images (a) at 20 nm scale, (b) at 2 nm scale with lattice fringes, (c) size histogram of RB-CDs

The functional groups of the prepared RB-CDs were identified by FTIR. Figure [4a](#page-4-0) displays the FTIR spectrum of the RB-CDs and the main characteristic absorption band appeared

Fig. 2 XRD pattern for synthesized RB-CDs

at 3275 cm⁻¹, 1336 cm⁻¹, and 1050 cm⁻¹ parallel to stretching of O-H, C-H and C-N str vibrations. The band at 1625 cm⁻¹ corresponding to C=C stretching of the aromatic hydrocarbons ($sp²$ carbon). These results confirmed the presence of carboxyl and hydroxyl groups in the water soluble RB-CDs [\[38](#page-9-0)]. The morphological characteristics of synthesized RB-CDs from rice bran were studied by field emission scanning electron microscope. Interestingly, the raw rice bran SEM image showed a rod-like shape as shown in (Fig. [4b\)](#page-4-0) and the EDAX spectrum obviously (Fig. [4c\)](#page-4-0) indicates the presence of various elemental compositions of RB-CDs such as 91.58 wt% of carbon and 8.42 wt% of oxygen in the sample. The reason for the biosynthesis of carbon nanoparticles (CNPs) is the electrostatic interactions such as hydrogen bond, bioorganic bond and capping molecules [\[39](#page-9-0)].

X-ray photoelectron spectroscopy (XPS) is used to identify the chemical structure and surface groups of the synthesized RB-CDs. Overall XPS full survey scan spectra in (Fig. [5a](#page-5-0)) showed two major peaks which confirmed that the presence of C, O on the surface of RB-CDs. Figure [5b](#page-5-0) shows

Fig. 3 a UV- Visible absorption spectrum at room temperature, (Inset RB-CDs at normal light (left) and under UV light (right)), b Fluorescence spectra at different excitation wavelength from 380 nm to 430 nm

Fig. 4 a FTIR spectrum of RB-CDs, (b) FE-SEM image of raw rice bran (c) EDAX spectra of RB-CDs

deconvolution spectrum of C1s in the range of 282-293 eV, the three different peaks appeared at 285.12 eV, 286.65 eV, and 288.54 eV attributed to sp^2 (C=C), C-H/and C=O respectively. Similarly in (Fig. 5c) shows the deconvoluted spectrum of O1s provides two dissimilar peaks at 530.6 eV and 533.1 eV corresponds to the C=O and C-OH groups, respectively. FTIR and XPS studies demonstrated that the surface of synthesized RB-CDs was functionalized with hydroxyl, carbonyl and carboxylic functional groups. The atomic percentage of Carbon, Oxygen was found to be $~15.8\%$, $~22.4\%$ respectively.

Catalytic Activity of RB-CDs in the Reduction of Methylene Blue Using Sodium Borohydride $(NaBH₄)$

The reduction of methylene blue by sodium borohydride (NaBH4) was done using prepared green catalyst (RB-CDs). The maximum absorption intensity for MB was observed at 664 nm [\[40](#page-9-0), [41\]](#page-9-0). Figure [6a](#page-6-0) shows that the UV-Vis spectral responses for the reduction of methylene blue using sodium borohydride as a reducing agent in absence of catalyst (RB-CDs). Under the UV light irradiation there was no prominent

Fig. 5 XPS spectrum of RB-CDs (a) Full-scan; High resolution deconvolution spectrum of (b) C1s, and c) O1s XPS spectrum

change was observed in the intensity of MB even after 120 min without catalyst. The results of catalytic degradation of MB strongly suggested that the thermodynamic and kinetic feasibility of the prepared green catalyst RB-CDs by accelerating reaction rate through reducing the activation energy barrier between reactant and product. Addition of 2 mL of catalyst in the newly taken first reaction mixture (MB, NaBH₄, $\&$ $H₂O$, the degradation of MB reaction was started and this was noted as 0 min, as shown in (Fig. 6b). The intensity of methylene blue decreases linearly at the different time intervals from 0 to 30 min and reaction was completed within 30 min at the stage of no absorbance intensity was observed the and this confirms that the synthesized RB-CDs act as a proficient green catalyst to increase the rate of reduction/decomposition of the MB dye on the degradation reaction. The percentage of dye degradation in the presence and absence of the catalyst

was calculated from the graph (Fig. 6c). After 120 min, degradation of Methylene blue was found to be 59.11% in the absence of green catalyst. In the presence of RB-CDs catalyst, the percentage of methylene blue dye was decomposed by 89.20% in 30 min. The color of the dye in the beginning and end of the degradation reaction was observed and corresponding photographs are shown in (Fig. [7a\)](#page-7-0). The degradation of MB reaction could be clearly described through Langmuir-Hinshelwood mechanism. The MB dyes act as a electrophile and BH₄⁻ ions act as nucleophile. The simultaneous adsorption takes place on the surface of RB-CDs and the transfer of electrons from BH₄⁻ ions to methylene blue via green catalyst. RB-CDs act as the mediator for electron transfer and this implies in the minimizing the energy barrier between reactants and products [\[26,](#page-9-0) [42,](#page-9-0) [43\]](#page-9-0). Hence, the vast surface area and efficient electron-accepting

Fig. 6 UV-Visible spectra of the reduction of MB using NaBH4 (a) without catalyst, (b) in the presence of catalyst, (c) degradation plot

Fig. 7 a photographs of MB Samples before and after reduction, (b) Proposed reduction mechanism, (c) Reduction reaction of methylene blue

potential of the prepared RB-CDs is the major reason of this tremendous catalytic activity [[44](#page-9-0)]. Possible mechanism is shown in (Fig. 7b) and the reduction reaction of methylene blue is depicted in (Fig. 7c).

RB-CDs as Patterning Agents

In present there are number of dyes, polymers composites, and nanomaterials were used as patterning agents to identify the

Fig. 8 Fluorescent ink Patterning Images of RB-CDs (a) Under daylight, (b) Under UV light (365 nm)

counterfeit printings and written hints in the different backgrounds. Herein, the synthesized RB-CDs were used as patterning agents due to their less toxic and excellent FL properties. The green fluorescent RB-CDs were used to draw different patterns on the commercial white paper further it was dried at room temperature. Figure [8a](#page-7-0) shows the image of white paper in naked eye view there were no significant patterns observed in it. On the other hand, the green fluorescent patterns were observed under the UV light irradiation (Fig. [8b](#page-7-0)). This confirmed that the synthesized RB-CDs can be efficiently utilized as a proficient patterning agent for anti-counterfeiting applications. Moreover, the RB-CDs are cost-effective and eco-friendly fluorescent ink for anti-counterfeiting applications, and could be easily removed by washed off using water [\[45](#page-9-0)].

Conclusion

The present work reveals the synthesis of fluorescent carbon dots (RB-CDs) from cheap, eco-friendly and easily available bio waste rice bran as carbon precursor by simple, low cost and one-pot hydrothermal process. The resultant RB-CDs exhibited bright green fluorescence and fluorescence quantum yield (QY) was found to be 7.4%. The HR-TEM studies revealed that the RB-CDs are spherical shape with 2.96 nm size. The FTIR results confirmed that the presence of -OH and - COOH groups on the surface of the RB-CDs which is evident for the high water dispensability. The synthesized RB-CDs showed significant catalytic ability on the reduction of methylene blue dye by NaBH4, the dye was decomposed by 89.20% in 30 min. The obtained RB-CDs used as a promising catalyst on the degradation of methylene blue dye and also used as patterning agent for anti-counterfeiting applications. Therefore, RB-CDs can be used as an eco- friendly nanomaterial for the future by serving as a potential candidate for environment safety, sensing and bioimaging applications.

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Data Availability All data generated or analysed during this study are included in this published article.

Compliance with Ethical Standards

Conflict of Interest All authors declare no conflicts interest to disclose.

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