ORIGINAL RESEARCH

Neutronic Analysis of the Laser Inertial Confinement Fusion– Fission Energy (LIFE) Engine Using Various Thorium Molten Salts

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Abstract In this study, a neutronic performance of the Laser Inertial Confinement Fusion Fission Energy (LIFE) molten salt blanket is investigated. Neutronic calculations are performed by using XSDRNPM/SCALE5 codes in S₈-P₃ approximation. The thorium molten salt composition considered in this calculation is 75 % LiF-25 % ThF₄, 75 % LiF—24 % ThF₄—1 % $^{233}\text{UF}_4,$ 75 % LiF—23 % ThF₄—2 % ²³³UF₄. Also, effects of the ⁶Li enrichment in molten salt are performed for all heavy metal salt. The radiation damage behaviors of SS-304 structural material with respect to higher fissionable fuel content and ⁶Li enrichment are computed. By higher fissionable fuel content in molten salt and with ⁶Li enrichment (20 and 50 %) in the coolant in form of 75 % LiF-23 % ThF4-2 % 233 UF₄, an initial TBR >1.05 can be realized. On the other hand, the 75 % LiF-25 % ThF4 or 75 % LiF-24 % ThF₄—1 % ²³³UF₄ molten salt fuel as regards maintained tritium self-sufficiency is not suitable as regards improving neutronic performance of LIFE engine. A high quality fissile fuel with a rate of ~2,850 kg/year of 233 U can be produced with 75 % LiF-23 % ThF₄-2 % ²³³UF₄. The energy multiplication factor is increased with high rate fission reactions of ²³³U occurring in the molten salt zone. Major damage mechanisms in SS-304 first wall stell have been computed as DPA = 48 and He = 132 appm per year with 75 % LiF-23 % ThF4-2 % 233UF4. This implies a replacement of the SS-304 first wall stell of every between 3 and 4 years.

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Keywords Laser Inertial Confinement Fusion \cdot Thorium molten salt \cdot LIFE engine \cdot Radiation damage

Introduction

As alternative energy source, nuclear fusion could provide a cheap, environmentally benign, and inexhaustible energy. Nuclear fusion investigations are based on magnetic confinement fusion (MCF), inertial confinement fusion (ICF) technologies in the world. Magnetic fusion energy (MFE) uses strong magnetic fields to confine a low-density deuterium and tritium (DT) plasma to achieve sustainable conditions to generate fusion energy. Inertial confinement fusion (ICF) can use laser beams or heavy ion beams to compress a capsule containing a mixture of DT ice and gas, either by direct illumination or by indirect illumination [1, 2]. The DT fusion reactions yield both alpha particles and 14.1-MeV neutrons, generating significant energy gain. The National Ignition Facility (NIF) is expected to demonstrate the capability of lasers to create the conditions required for ICF ignition. Detailed information on pellet ignition and inertial confinement fusion can be found in the related literature, such as in Ref. [1]. Recently, a series of conceptual design studies on a Laser Inertial Confinement Fusion-Fission Energy (LIFE) reactor concept have been initiated at Lawrence Livermore National Laboratory (LLNL), based on the geometry of NIF [3–8]. LLNL scientists have published work on two different LIFE concepts with respect to the utilization of fissionable material:

• The molten salt blanket: Molten salt considered is made of the eutectic mixture of 73 mol % LiF and 27 mol % UF4. The possible use of ²³²Th as a fuel is also mentioned [3].

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 Solid fuel concept: A depleted uranium (DU) fission fuel blanket with micro-size multi-layered TRISO particles in Flibe coolant were considered and performed [4–8].

After that, neutronic performance of LIFE engine was investigated by LLNL scientists to utilize nuclear waste [4–8]. And also, in the literature, the reactor grade (RG) plutonium and minor actinide carbide fuel in form of TRISO particles were performed by some researchers using the solid fuel concept of LIFE engine [2, 9].

In this study, the neutronic performance of LIFE engine using various thorium molten salts (75 % LiF—25 % ThF₄, 75 % LiF—24 % ThF₄—1 % ²³³UF₄, 75 % LiF— 23 % ThF₄—2 % ²³³UF₄) are performed. Material damage criteria displacement per atom (DPA) and He parts per million by atom (appm) after 1 years of operation, tritium breeding (TBR >1.05) and energy multiplication for the initial and fissile fuel breeding (²³³U/year) in the coolant are evaluated. In addition, effects of neutronic performance of the ⁶Li enrichment (20 and 50 %) in molten salt are investigated for all heavy metal salt.

Problem Description

Preliminary design studies on a Laser Inertial Confinement Fusion–Fission Energy (LIFE) reactor concept have been initiated at LLNL, based on the geometry of NIF [3, 4] as shown in Fig. 1. The LLNL molten salt concept has suggested a spherical fusion chamber of 2.5 m radius, a beryllium zone (0.15 m) behind an ODS first wall, followed by a molten salt fuel zone and graphite reflector, shown in Fig. 2. In this study, beryllium zone proposed for early generation IFE reactors will be ignored. Previous studies on hybrid reactors have indicated that a beryllium multiplier, between the fusion chamber and fission blanket would cause neutron spectrum softening, and this would lead to local fission heat peaks at the immediate neighborhood of the first wall. Hence it is not recommended to use beryllium neutron multiplier for a fusion-fission (hybrid) reactor [11, 12], whereas it is strongly advisable for a pure fusion blanket. Furthermore, fissionable material ²³³U will cause significant neutron multiplication under fusion neutron irradiation so that an extra beryllium multiplier will not be needed. The molten salt containing heavy metal salt (ThF₄ and UF₄) is aggressive towards corrosion of structural materials. Therefore, a stainless steel SS-304 of LIFE engine was used. The basic structure of the molten salt blanket LIFE engine modified in this work is illustrated in Fig. 3. The spherical geometry used for neutronic calculations in modified LIFE engine is given in Fig. 4. As shown in Fig. 4 as a black zone, the (D,T) fusion fuel pellet in the center is compressed to a density of $\rho = 600 \text{ gr/cm}^3$, making an areal density of $\rho = 3 \text{ gr/cm}^2$ for a fuel shell thickness of 0.005 cm. In the present work, neutronic analysis of the molten salt blanket using various thorium molten salts (75 % LiF-25 % ThF4, 75 % LiF-24 % ThF4-1 % ²³³UF₄, 75 % LiF—23 % ThF₄—2 % ²³³UF₄) is performed. Moreover, the effects of ⁶Li enrichment (20 and 50 %) on the performance of the salts 75 % LiF-25 % ThF₄, 75 % LiF-24 % ThF₄—1 % 233 UF₄ and 75 % LiF—23 % ThF₄—2 % 233 UF_{4 a} are also carried out.

Numerical Calculations

The neutronic calculations have been performed with the help of SCALE5 system [13] solving the Boltzmann







Fig. 2 LIFE engine with a molten salt fuel blanket [3]



Fig. 3 Computational model of the LIFE. (Dimensions are in mm and not to scale)

transport equation in one-dimensional geometry with the transport code XSDRNPM [14] in S₈–P₃ approximation by using the 238-neutron groups data library. The resonance calculations in the fissionable fuel element cell are performed with BONAMI [15] for unresolved resonances and NITAWL-III [16] for resolved resonances. The investigations are conducted for a fusion power generation of 2.857 GW_{th} and a plant factor of 100 % to evaluate data for full power years. This gives continuous neutron source strength of 1.774 × 10⁺²⁰ (14 MeV-n/s). In this study, the neutronic calculations are applicable to a static system.

Tritium Breeding Ratio

A fusion blanket must produce tritium for a self-sustainable fusion fuel supply. Tritium breeding ratio (TBR) should be higher than 1.05 to maintain tritium self-sufficiency [17–22].



Fig. 4 Geometrical model of the compressed fuel pallet for numerical calculations (Dimensions are in mm and not to scale) [2, 9]

Tritium can be extracted from the breeding reactions of ⁶Li and ⁷Li isotopes as given below;

$$^{6}Li + n \to \alpha + T + Q \quad [4.784 \, MeV] \tag{1}$$

$$^{7}Li + n \rightarrow \alpha + T + n + Q \quad [-2.467 \, MeV]$$

$$\tag{2}$$

where n, α and Q are the neutron, the alpha particle and the reaction energy, respectively. TBR can be calculated by the following equation:

$$TBR = T_6 + T_7 \tag{3}$$

where, $T_6 = \int \Phi \cdot \Sigma_{(n,\alpha)T} dE dV$ on ⁶Li, and $T_7 = \int \Phi \cdot \Sigma_{(n,n'\alpha)T} dE dV$ on ⁷Li [17, 18].

The initial TBR values are illustrated in Fig. 5 for the investigated salts. The initial TBR value is very low for the 75 % LiF—25 % ThF₄. However, the initial TBR increases due to the higher neutron multiplication rate with increasing in the fissile content of the salt. The TBR >1.05 criteria is provided with up to 75 % LiF—23 % ThF₄—2 % 233 UF₄ in the LIFE engine as seen in Fig. 5. Also, the effects of the ⁶Li enrichment in molten salt are investigated. The TBR values increase with ⁶Li enrichment in the blanket as shown in Fig. 5. The enrichment ratio of ⁶Li has a great influence on the tritium production rate. Table 1 depicts the TBR in ⁶Li and ⁷Li as a function of the heavy metal fraction in the coolant. While the T₇ in ⁷Li remains the same for both natural and enrichment Li, T₆ in ⁶Li

increases along with enrichment ratio. The production of the tritium self-sufficiency with 75 % LiF—25 % ThF₄ or 75 % LiF—24 % ThF₄—1 % 233 UF₄ molten salt aren't



Fig. 5 Tritium production in the blanket. ① with 75 % LiF—(25-X) % ThF₄—X % 233 UF₄; ② with 75 % LiF—(25-X) % ThF₄—X % 233 UF₄; ThF₄ (20 % ⁶Li enrichment). ③ with 75 % LiF—(25-X) % ThF₄—X % 233 UF₄; ThF₄ (50 % ⁶Li enrichment)

Table 1	Integral	neutronic	data's	in	the	LIFE	engine
	<i>u</i>						<i>u</i>

Coolants	Natural Li	20 % ⁶ Li enrichment	50 % ⁶ Li enrichment
T ₆	0.4782^{a}	0.6895	0.8499
	0.6431 ^b	0.8415	0.9568
	0.9969 ^c	1.0787	1.0931
T ₇	0.0603	0.0520	0.0322
	0.0640	0.0537	0.0327
	0.0721	0.0564	0.0335
S_{f}	0.0250	0.0249	0.0246
	0.3221	0.1824	0.1045
	0.9612	0.4319	0.2078
232 Th(n, γ)	0.6069	0.3886	0.2089
	0.8441	0.4662	0.2265
	1.3098	0.5815	0.2482

 $S_f = \text{total fission reaction}; T_6 = {}^6\text{Li}(\overline{n,\alpha})T; T_7 = {}^7\text{Li}(n,\alpha)T;$ ${}^{232}\text{Th}(n,\gamma) = {}^{233}\text{U}$ Breeding ratio

^a 75 % LiF-25 % ThF₄

 $^{\rm b}$ 75 % LiF—24 % ThF4—1 % $^{233}{\rm UF4}$

 $^{\rm c}$ 75 % LiF—23 % ThF4—2 % $^{233}{\rm UF}_4$

provided. Therefore, 75 % LiF—25 % ThF₄ or 75 % LiF—24 % ThF₄—1 % 233 UF₄ molten salt fuel aren't suitable to improve neutronic performance of LIFE engine. The best tritium breeding among investigated molten salts without ⁶Li enrichment with the 75 % LiF—23 % ThF₄—2 % 233 UF₄ fuel is obtained.

Blanket Energy Multiplication

The total energy generation in the blanket can be expressed with the help of the energy multiplication factor M. Energy of the fusion source neutrons can be amplified by the nuclear fissions in the blanket. The amount of energy released in a fission reaction is about 200 MeV. On the other hand, the amount of energy released per ⁶Li(n, α)T reaction is 4.784 MeV, whereas the energy absorbed per ⁷Li(n, n α)T is 2.467 MeV. M can be defined as below [17–22]:

$$\begin{split} \mathbf{M} &= 1 + \frac{Blanket \ energy \ release \ (MeV)}{14.1 \ MeV} \\ \text{Blanket energy release } (MeV) &= 200 \ MeV * < \Phi \cdot \Sigma_f > \\ &+ 4.784 \ MeV * T_6 - 2.467 \ MeV * T_7 < \Phi \cdot \Sigma_f > \\ &= \iint \Phi \cdot \Sigma_f \text{dEdV} : \text{Total integral fission rate} \end{split}$$

The initial M change is computed for the investigated cases with molten salt fuel as shown in Fig. 6. The initial M



Fig. 6 The total energy multiplication factor M in the LIFE engine (legend as in Fig. 5)

factor increases with higher fissionable fuel content in the molten salt whereas; its decreased with ⁶Li enrichment. The highest M factor is obtained for the highest fissile content (75 % LiF-23 % ThF₄-2 % ²³³UF₄) as expected. M factor is around 1.5 for the 75 % LiF-25 % ThF₄. On the other hand, higher fissionable fuel content in the molten salt causes higher blanket energy multiplication, namely up to M = 12 with 75 % LiF—23 % ThF₄—2 % ²³³UF₄. However, M factor with ⁶Li enrichment decreases for the investigated cases with molten salt fuel. M factor for 75 % LiF—24 % ThF₄—1 % 233 UF₄ (with 20 % 6 Li enrichment) molten salt obtains as ~ 6 whereas; the 75 % LiF—24 % ThF₄—1 % 233 UF₄ (with 50 % 6 Li enrichment) molten salt provide low M factor (\sim 4). The more neutrons have been absorbed by increasing enrichment of ⁶Li. Therefore, the fewer neutrons will be involved in the fission reaction as seen in Table 1. The decrease of fission reactions will reduce the blanket energy generation. Hence, the total energy deposition will be changed depending on the material composition of the blanket (Fig. 7).

Fissile Fuel Breeding

Heavy metal in the coolant contributes to fissile fuel breeding (FFB) and energy multiplication through neutron



capture and fission, respectively. The 232 Th(n, γ) 233 U breeding ratio as a function of the heavy metal fraction in the coolant are given in Table 1. ²³³U breeding ratio is increased by higher fissionable material whereas: it's decreased with increasing enrichment ⁶Li ratio due to higher neutron absorption. Figure 8 shows the total ²³³U/ year. The highest FFB is computed for the LIFE engine using the salt of 75 % LiF-23 % ThF₄-2 % 233 UF₄ whereas; the lowest one is obtained for that with 75 % LiF-25 % ThF₄ (50 % ⁶Li enrichment). The FFB values is ~2,850 kg 233 U/year for the 75 % LiF—23 % ThF₄— 2% ²³³UF₄ whereas, the FFB of molten salt 75 % LiF— 25 % ThF₄ (with 50 % ⁶Li enrichment) is about 450 kg ²³³U/year. FFB values decreases with increasing ⁶Li enrichment in molten salt. FFB productions are about 1,250 and 550 kg/year with 75 % LiF-24 % ThF₄-2 % ²³³UF₄ (with 20 % ⁶Li enrichment) and 75 % LiF-24 % ThF₄-2 % ²³³UF₄ (with 50 % ⁶Li enrichment), respectively.

Neutron Radiation Damage

In fusion blanket, the first structural wall of the fusion reaction chamber will be exposed to nuclear radiation as shown in Fig. 3. The first wall may suffer material damage under intense neutron radiation. Main source for material damage in fusion reactor structure will be ① displacement



Fig. 8 Fissile fuel breeding (FFB) per incident fusion neutron (legend as in Fig. 5)

per atom and ⁽²⁾ helium gas production. References ^[23, 24] suggest a DPA value of <100 and Refs. [25, 26] suggest a damage limit of He <500 appm. In the present work, a limit of DPA and He gas production are chosen as 100 and 500 appm, respectively. It remains to be validated whether such levels can be sustained. When the molten salts; 75 % LiF—23 % ThF₄—2 % 233 UF₄ are used in the blanket, the highest DPA is obtained as ~ 48 in the SS-304 first wall steel structure of LIFE engine after a plant operation of 1 full power year (FPY) as illustrated in Fig. 9. On the other hand, the lowest DPA/FBY is computed as ~ 35 for that with 75 % LiF—25 % ThF₄ (50 % ⁶Li enrichment). Also, DPA/FPY increases with higher fissionable fuel content in the molten salt whereas; the values decrease with increasing ⁶Li enrichment in coolant. The He production for three different molten salts is illustrated in Fig. 10. The He production values are calculated as 132 appm/FPY in the steel structure of LIFE engine. He generation values at first wall are very close to each other for three molten salts. When considering both DPA/FBY and helium generation limits together, SS 304 first wall stell will need to be changed between \sim 3 and 4 years. However, a number of steels will be considered for building the structure of the LIFE engine. These include a variety of austenitic stainless steels, ferritic steels, and refractory metal alloys. The austenitic steels are prone to extreme swelling as well as high temperature thermal creep. Ferritic steels show relatively little swelling during neutron irradiation, and can be



Fig. 9 DPA variation for an operation period of 1 year in the first wall (legend as in Fig. 5)

enhanced by inclusion of a nano-dispersion of oxide particles. In general, ferritic stainless steels exhibit much less irradiation-induced swelling than type 316 austenitic stainless steels, as shown in Fig. 11 [10, 27, 28]. And also, Ref. [29] given irradiation limiting factors depends on creep and embrittlement for conventional ferritic, martensitic or austenitic steels. The SS-316 and SS-304 stainless steel is close to the same corrosion properties.



Fig. 10 Helium production change for an operation period of 1 year in the first wall (legend as in Fig. 5)



Fig. 11 Comparison of void swelling behavior in neutron irradiated of two austenitic stainless steels and several 3–12 % Cr bainitic/ferritic/martensitic steels [10, 27, 28]

Therefore, for future studies, the first wall material can be taken into consideration the other structure materials in the calculations for both void swelling and corrosion resistant.

Conclusions

The study has been performed to investigate fusible and fissile fuel breeding potential of the LIFE engine. Tritium self-sufficiency is provided by 75 % LiF-23 % ThF₄-2 % ²³³UF₄ among the investigated salts. Tritium breeding increases with higher ⁶Li enrichment and fissionable fuel content in the molten salt. Energy multiplication factor increases with higher fissionable fuel content in the molten salt whereas; its decrease with increasing ⁶Li enrichment. A fissionable fuel fraction of heavy metal in the molten salt will be able to produce sufficient fissile fuel. The FFB values is 2,850 kg ²³³U/year for the 75 % LiF-23 % ThF₄—2 % 233 UF₄ whereas, the FFB of molten salt 75 % LiF—25 % ThF4 (with 50 % 6 Li enrichment) is about 450 kg ²³³U/year. DPA/FPY and helium production increases with higher fissionable fuel content in the molten salt. DPA/FPY and helium production are obtained as ~ 48 and 132 appm/FPY, respectively, for 75 % LiF-23 % ThF₄—2 % ²³³UF₄. When considering both DPA and helium generation limits together, the first wall in LIFE engine will need to be changed between ~ 3 and 4 years in LIFE engine. As a result, the neutronic performance in LIFE engine increased with higher in the fissile content of the salt. And also, a benchmark calculation in LIFE engine will be performed using MCNP and KENO nuclear code as further studies.

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