

Electrophoretic deposition of graphene oxide reinforced chitosan–hydroxyapatite nanocomposite coatings on Ti substrate

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Abstract Electrophoretic deposition (EPD) is a facile and feasible technique to prepare functional nanocomposite coatings for application in orthopedic-related implants. In this work, a ternary graphene oxide–chitosan–hydroxyapatite (GO–CS–HA) composite coating on Ti substrate was successfully fabricated by EPD. Coating microstructure and morphologies were investigated by scanning electron microscopy, contact angle test, Raman spectroscopy, Fourier transform infrared spectroscopy and thermogravimetric analysis. It was found GO–CS surface were uniformly decorated by HA nanoparticles. The potentiodynamic polarization test in simulated body fluid indicated that the GO–CS–HA coatings could provide effective protection of Ti

substrate from corrosion. This ternary composite coating also exhibited good biocompatibility during incubation with MG63 cells. In addition, the nanocomposite coatings could decrease the attachment of *Staphylococcus aureus*.

1 Introduction

Electrophoretic deposition (EPD) is a colloidal coating technique that uses electric field to move charged particles towards working electrode and deposit [1, 2]. The interest in EPD is not only from its high versatility but also from its cost effectiveness. It is a simple process with capability of fabricating multilayer and functionally graded coatings. Nowadays, EPD is gaining increased attention in thin films for biomedical applications. The initial usage of EPD in biomaterials field was developing hydroxyapatite (HA) coatings on metallic orthopedic implants, where scientists aimed to enhance the bioactivity of metal surfaces and thus promotes the integration of the implants with surrounding tissues. As the key component of natural bone, HA shows excellent biocompatibility and osteoconductivity [3], and has been widely explored as functional coatings for orthopedic implants. It is convenient to control deposited HA stoichiometry and thickness in a wide range through EPD by changing processing parameters, for example, time, voltage and concentration. However, pure HA coatings are usually subjected to shrink and crack during sintering at high temperature [4]. To eliminate the problems related to sintering and further improve the bioactivity and functionalities of HA, preparation of biomimetic organic–HA nanocomposite coatings has been a hot research topic, such as HA–chitosan [5], HA–hyaluronic acid [4, 6], HA–alginate acid [7], HA–chitosan–heparin [8] and etc. As a derivative of chitin, chitosan (CS) is a natural linear

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cationic polysaccharide with superior biocompatibility, biodegradability and antibacterial property. CS can promote the expression of extracellular matrix proteins in human osteoblasts and chondrocytes due to its structural similarity to glycosaminoglycans. It can also stimulate the differentiation of osteoprogenitor cells, and thus facilitate bone repair and regeneration [9]. The combination of HA nanoparticles and CS could display a favorable synergetic bioactivity in terms of osteoinductivity and osteoconductivity [10, 11]. CS also owns excellent film forming properties and the CS–HA composite coatings prepared through EPD have shown good adhesion to the substrate [5].

Graphene oxide (GO), a novel two-dimensional nanomaterial, has attracted enormous research interests due to its fascinating properties: high specific surface area, excellent mechanical properties, good dispersability in both water and some organic solvents, desirable biocompatibility and antibacterial properties [12]. Consequently, GO could have a wide variety of promising application potentials in biomedical engineering area, such as biosensor, drug or gene delivery system, hydrogel and tissue engineering [13–18]. The incorporation of graphene-based materials with HA composites has been widely employed by many fabrication techniques, notably, spark plasma sintering (SPS), hydrothermal treatment, chemical precipitation method, electrodeposition, and wet-mixing process. With graphene serving as effective enforcement fillers, all composite films exhibited improved mechanical performance compared to pure HA [19–24]. Zhang synthesized graphene/HA composite using SPS and found that 1.0 wt% of graphene in composite could lead to nearly 80 % improvement in fracture toughness [19]. Sintered composites of reduced graphene oxide (rGO) and HA prepared by hydrothermal method demonstrated an increase of elastic modulus and fracture toughness by 86 and 40 % respectively [21]. Correspondingly, various GO-biopolymer nanocomposites have been studied, including GO–CS [25–27], GO–gelatin [28], GO–fibrin [29], GO–cellulose acetate [30], GO–PLGA–collagen [31], GO–silk [32], GO–alginate [33] and so on. Specifically, GO–CS nanocomposite fabricated by self-assembly in aqueous media is of great interest [34]. For instance, Zuo reported the preparation of free standing GO–CS nanocomposite films through amide linkages between GO and CS [35]. Ordikhani developed GO–CS films containing antibiotics through EPD, and the film showed high bactericidal property [24]. Liu successfully utilized glutaraldehyde cross-linked CS–GO composite to absorb Au (III) and Pd (III) in aqueous solution [36].

In this work, we have taken the processing advantages of EPD, the individual and synergistic biological functions of GO, CS and HA into consideration, and prepared GO–

CS–HA nanocomposite coatings on Ti substrate. The goal is to investigate the feasibility of EPD technique, and to evaluate the surface morphology, corrosion resistance, cytotoxicity and the anti-microbial adhesion ability of the coated samples. Hopefully, we could provide guidance for GO-composite application as clinical implants coatings.

2 Materials and methods

2.1 Materials

Pristine GO platelets were purchased from Angstrom Material Inc. (Dayton Ohio, USA). Chitosan with low molecular weight (with a deacetylation degree of 75–85 %) was provided by Sigma-Aldrich Co. HA nanoparticles with a particle size of 40 nm were obtained from Nanjing Emperor Nano Material Co., Ltd. Commercial pure Ti (grade TA2) sheet with 1 mm thickness was supplied by Xi'an State Metal Materials Development Co., Ltd. Ti samples (10 mm × 10 mm × 1 mm) were polished by SiC paper (400 grits) and ultrasonically cleaned in acetone, alcohol and deionized (DI) water in turn. All other reagents and solvents of analytical grade were purchased from Sinopharm Chemical Reagent Co., Ltd, and used as received without further purification unless otherwise noted.

2.2 Electrophoretic deposition of the composites coatings

Briefly, CS solution (6.4 mg/mL) was dissolved in 1 % acetic acid. HA nanoparticles (6 mg/mL) were dispersed in ethanol with stirring for 3 h, and then added into the CS solution. The pristine GO platelets were pre-exfoliated by ultrasonic dispersion in a mixture of ethanol and DI water (80 vol% of ethanol) overnight and stirred for 4 h with a concentration of 0.076 and 0.044 mg/mL, respectively. Subsequently, GO dispersions were slowly added into aforementioned CS–HA mixture, and the resulting mixed suspensions were ultrasonic dispersed for 20 min and then stirred for 3 h before EPD. The final deposition suspensions (80 vol% of ethanol) consisted of 0.64 mg/mL CS, 1.5 mg/mL HA nanoparticles and different concentrations of GO platelets (0.0, 1.0 and 1.7 wt%, respectively.)

The EPD processes were conducted under continuous stirring using 20 V DC power for 3 min with a stainless steel electrode (anode) and a Ti substrate (cathode) 1 cm apart. The coated samples were taken out carefully from the EPD cell and dried horizontally in air at room temperature for 24 h. The resulting coatings were denoted as CS–HA, 1.0 GO–CS–HA and 1.7 GO–CS–HA, respectively based on different GO contents. In addition, samples coated with pure

HA by EPD are used as control for in vitro biocompatibility studies and the antibacterial assay. The coating process was carried out in 1.5 mg/mL HA nanoparticle suspension (80 vol% ethanol).

2.3 Characterization

2.3.1 Characterization of deposition suspension

The deposition suspensions with different GO contents were characterized by transmission electron microscope (TEM, H-9000NAR, Hitachi) under 100 kV accelerating voltage. The process of sample preparation was as follows: the colorless suspension diluted with DI water was dropped on the copper mesh surface and then dried at room temperature.

The zeta potentials of the suspensions were evaluated by Zetasizer Nano90 (Malvern Instruments, UK) using dynamic light scattering. The suspensions were ultrasonically treated to ensure its homogeneous distribution before test.

2.3.2 Surface morphology and microstructure analysis

The coating morphology was observed by scanning electron microscope (SEM, AMRY 1-1910FE). The water contact angle was measured by the sessile drop method with an automatic drop shape analysis (SL200B, America). Specimens in triplicate were tested for each composite coating. The microscopic Fourier transform infrared analysis (Micro-FTIR, Thermo Fisher) and Raman spectra (RM-100, Renishaw) were utilized to investigate the functional groups of the coatings. The thermal stability of composite coatings were evaluated by thermogravimetric analysis (TGA, TA instrument, Q50) at a heating rate of 10 °C/min from 20 to 600 °C under a 100 mL N₂ per min purge.

2.3.3 Electrochemical tests

The corrosion resistant property of the nanocomposite coatings were evaluated by electrochemical test in simulated body fluid (SBF) using a three-electrode workstation (CHI 650C, China) with a working electrode (the specimen), a Pt counter electrode and a saturated calomel electrode (SCE) as the reference electrode. The preparation procedure of SBF can be found from publication of Kokubo [37]. The composition of the SBF (pH 7.4) was as follows: Na⁺ 142.0 mM, K⁺ 5.0 mM, Mg²⁺ 1.5 mM, Ca²⁺ 2.5 mM, HCO₃⁻ 4.2 mM, Cl⁻ 147.8 mM, HPO₄²⁻ 1.0 mM and SO₄²⁻ 0.5 mM.

2.3.4 Cell viability

The cytotoxicity of the prepared EPD coating towards MG63 cells was evaluated by a cell counting kit-8 assay (CCK-8, Dojindi). MG63 cells were routinely cultured in Dulbecco's modified eagle's medium (DMEM) supplemented with 10 % fetal bovine serum (FBS) and 1 % penicillin/streptomycin in a humidified atmosphere of 5 % CO₂ at 37 °C.

Cells with an initial number of 3×10^4 cells/well were seeded on the sterile bare Ti samples and EPD HA, CS-HA, 1.7 GO-CS-HA coatings in triplicate and then cultured for 1, 3 and 5 days in 24-well plates. DMEM medium without samples served as negative control and 10 % DMSO in DMEM medium served as positive control. At predetermined time points, CCK-8 solution was added to each well. After 2 h incubation, medium optical density (OD) was measured by a spectrophotometer (Elx-800, bio-Tek instruments) at a 450 nm wavelength. The cell viability was expressed as following:

$$\text{Cell viability (\%)} = \frac{(\text{OD}(\text{test}) - \text{OD}(\text{blank}))}{(\text{OD}(\text{negative control}) - \text{OD}(\text{blank}))} \times 100 \%$$

2.3.5 Alkaline phosphatase (ALP) enzyme activity

To measure alkaline phosphatase (ALP) activity, MG63 cells were cultured on the specimen surfaces for 7 days with an initial number of 3×10^4 cells/well. After the culture period, the culture medium was removed and 200 μL of 1 % Triton X-100 was added to the well and treated for 1 h to obtain cell lysates. ALP activity was determined by measuring the light absorbance at 520 nm. ALP in cell lysates could hydrolyze phenylphosphate to phenol and phosphate; phenol could react with 4-aminoantipyrine in presence of potassium ferricyanide in basic solution to form a red-colored complex whose absorbance is directly proportional to the ALP activity in the samples. For normalization, the total protein content was measured by a Bicinchoninic Acid (BCA) protein assay kit (Prod # 23225, Thermo Scientific, USA).

2.3.6 Apatite mineralization

To test biomineralization ability of the coatings in vitro, the pristine Ti, HA, CS-HA and 1.7 GO-CS-HA coatings were soaked in 1.5 SBF at 37 °C for 5 days with periodical solution replacement. After the treatment, samples were taken out, dried, and examined for apatite formation using SEM. The 1.5 SBF has 1.5× ion concentrations than described above in Sect. 2.3.3.

2.3.7 Anti-bacterial adhesion analysis

The anti-bacterial adhesion ability of the coatings was assessed by SEM observation of the gram-positive bacteria *Staphylococcus aureus* (*S. aureus*) adhesion on the surface of the specimens. *S. aureus* cultivated in Luria-Bertani (LB) medium (containing 10 g/L peptone, 5 g/L yeast extract, and 10 g/L sodium chloride) were activated and incubated under vibration with 180 rpm/min at 37 °C. The sterilized specimens were incubated in 24-well tissue plate in 500 μL *S. aureus* suspension with an initial density of 1×10^5 cells/mL. After co-incubated for 12 h at 37 °C, all sample surfaces were gently rinsed with PBS solution and then fixed in 2.5 % glutaraldehyde solution for 2 h followed by dehydration with a series of graded ethanol solutions for SEM.

3 Results and discussion

3.1 Fabrication of GO-CS-HA coatings by electrophoretic deposition

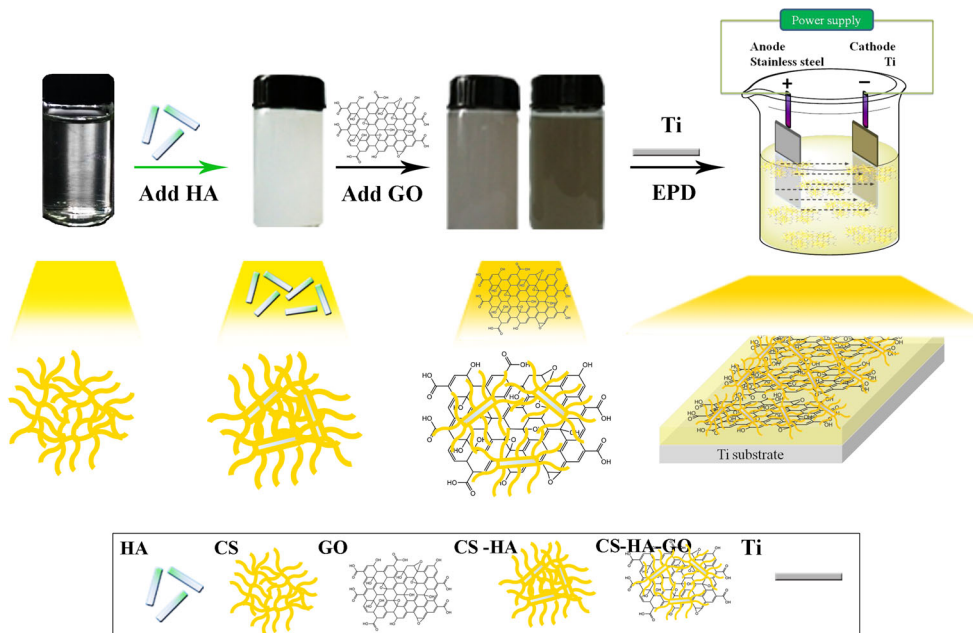
EPD is usually carried out in a two-electrode cell where the metallic substrate acts as cathode or anode depending on the charge of the deposition particles. In this study, the positive charged GO-CS-HA particles deposited on the titanium substrate acting as the cathode in the electric field with 20 V. The preparation of the suspension and the process of EPD were illustrated in Fig. 1.

3.2 Zeta potentials and dispersion behaviors of the suspensions

Good dispersion and high stability of charged particles are needed to carry out EPD process successfully in the colloids solution. Thus, Zeta potentials of GO-CS-HA suspensions with different GO contents were investigated to check suspension stabilities. A higher Zeta potential is favorable. It was found that 25.8 ± 0.6 mV for CS-HA, 30.1 ± 1.7 mV for 1.0 GO-CS-HA and 36.8 ± 0.8 mV for 1.7 GO-CS-HA. Clearly, dispersion and stability of charged particles were improved by the addition of GO. Zeta potentials of 1.0 GO-CS-HA and 1.7 GO-CS-HA suspensions exceeded the criteria value beyond 30 mV, at which it is recognized as stable colloids suspension [38]. The results also indicated the presence of positively charged particles in the suspensions that is also highly required in this process.

The dispersion uniformity of HA nanoparticles in CS-HA, 1.0 GO-CS-HA and 1.7 GO-CS-HA suspensions were further assessed by TEM observation. Due to their high surface energy, needle-like HA nanoparticles formed a small number of aggregates in CS-HA sample (Fig. 2b). When GO was added into CS-HA suspensions, HA nanoparticles distributed uniformly on the surfaces and edges of lamellar GO-CS matrix (Fig. 2c, d). Thus, GO improved the dispersion of HA nanoparticles, and formed more stable suspension which has been verified by zeta potential analysis.

Fig. 1 Schematic illustration of the preparation process of composite coatings on titanium



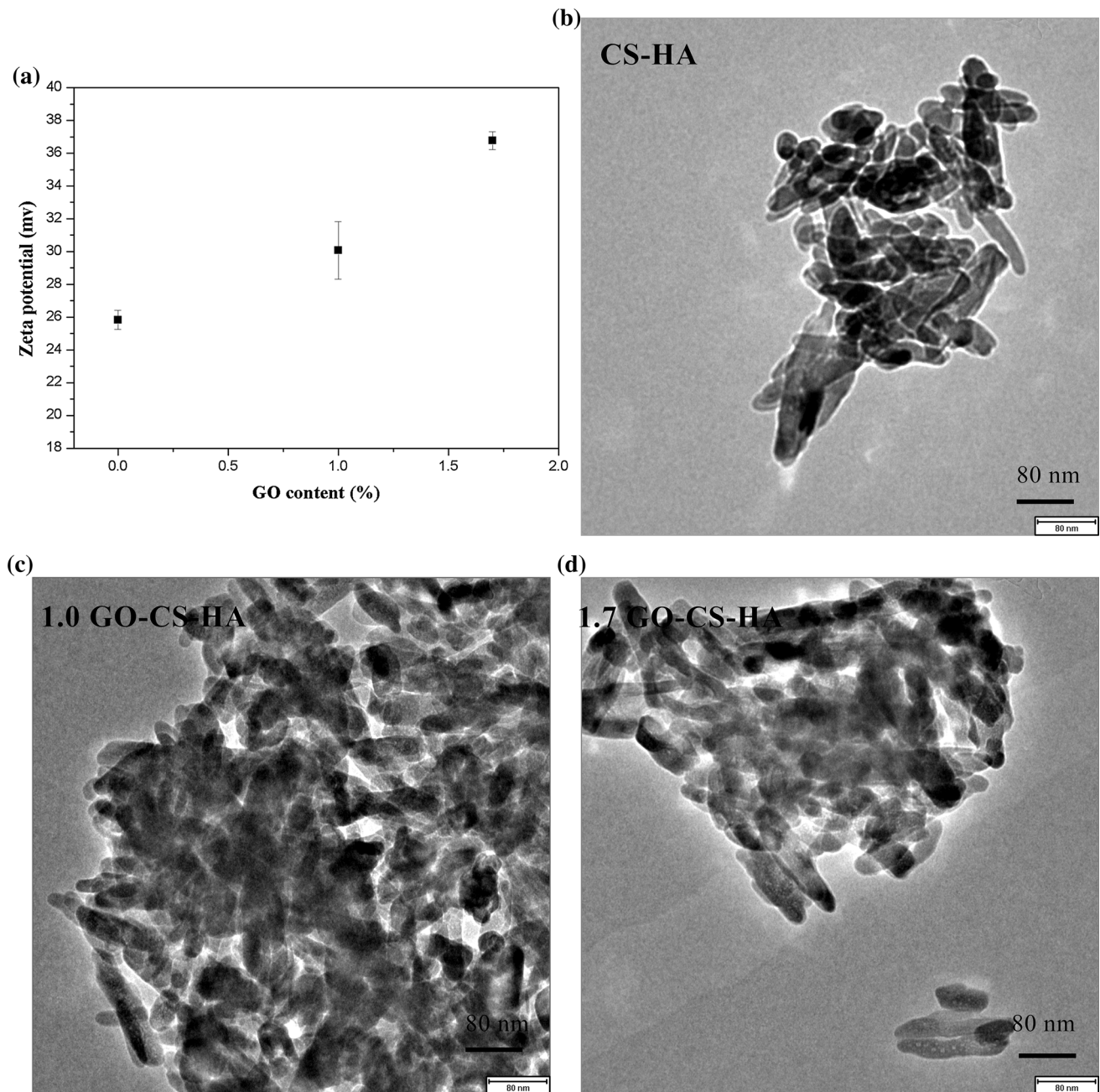


Fig. 2 Zeta potentials (a) and TEM images of the CS-HA (b), 1.0 GO-CS-HA (c), 1.7 GO-CS-HA (d) suspensions, respectively

Due to various colloidal dispersion behaviors, several mechanisms of deposition formation have been established, for example, particle charge neutralization, flocculation by particle accumulation, electrochemical coagulation of particles and electrical double layer distortion and thinning mechanism [2]. Based on results above, a possible mechanism is proposed here to explain the interactions between HA, CS and GO particles and the deposition formation process. Firstly, when HA solution was added into the anionic chitosan solution, the positively charged chitosan

molecules attracted HA nanoparticles, and achieved an electrostatic stabilization, therefore, EPD of HA particles was promoted [5]. Secondly, GO sheets are attached with many oxygen-containing hydrophilic functional groups, such as $-\text{COOH}$ and $-\text{OH}$ [12]. When GO dispersion was added to HA-CS mixture, the negatively charged GO sheets would self-assemble with protonated amine groups in CS molecules. This effect has also been found in Ref. [39] that a stable and homogeneous dispersion of CS-GO could be achieved via GO nanosheets wrapping or

attaching to the chitosan macromolecules. Moreover, GO sheets could act as a surfactant as well with an edge-to-center distribution of hydrophilic and hydrophobic domains [40]. Under the influence of an electric field, the positively charged particles moved to the cathode, where the generation of OH^- ions led to an increase of the pH value, therefore, amine groups of CS macromolecules became deprotonated [25]. Additionally, the pressure exerted by electric field might further promote the particles accumulation as the flocculation by particle accumulation mechanism and the previous studies suggested [2, 41, 42]. More researches concerning the deposition mechanism are desired to be conducted to shed light on this process. Overall, the co-deposition via polyelectrolyte absorption on the ceramic particles has been achieved in this ternary system of GO–CS–HA by HA bonding to CS and GO.

3.3 Characteristics of the coatings

As shown in the Fig. 3, the composite coatings are rough and compact with only few micro-cracks observed in high magnification image (Fig. 3d). Specifically, the needle-shape HA nanoparticles with approximately 150 nm size

were embedded in CS and CS–GO matrices. Comparing with the CS–HA coating, the incorporation of GO resulted in a more coarse morphology. From the high magnification image of 1.7 GO–CS–HA (Fig. 3d) coating, it was found that HA nanoparticles decorated on the edge of some wrinkles which may be caused by GO.

The contact angles of different coatings were $82.3 \pm 1.1^\circ$, $76.0 \pm 3.2^\circ$ and $53.3 \pm 1.3^\circ$, respectively. It is clear that the water contact angle decreased with increasing GO contents, indicating improved wet ability. There were reports also proved GO coatings had high wet ability [43–45]. For instance, Ganesh investigated the effect of GO on the contact angles of GO-polysulfone composite membranes. The result revealed that with GO addition, the membrane became more hydrophilic [44]. Water droplet could be absorbed immediately by GO substrate, but not so quick on PMMA grafted GO [45]. The hydrophilicity of GO can be ascribed to the existence of a large amount of oxygen-functional group. The roughness of its surface could also affect the contact angle due to the increased areas of solid–liquid interface and the effect of sharp edges of rough surfaces [46]. In this study, it was conjectured that the increased GO content and the change

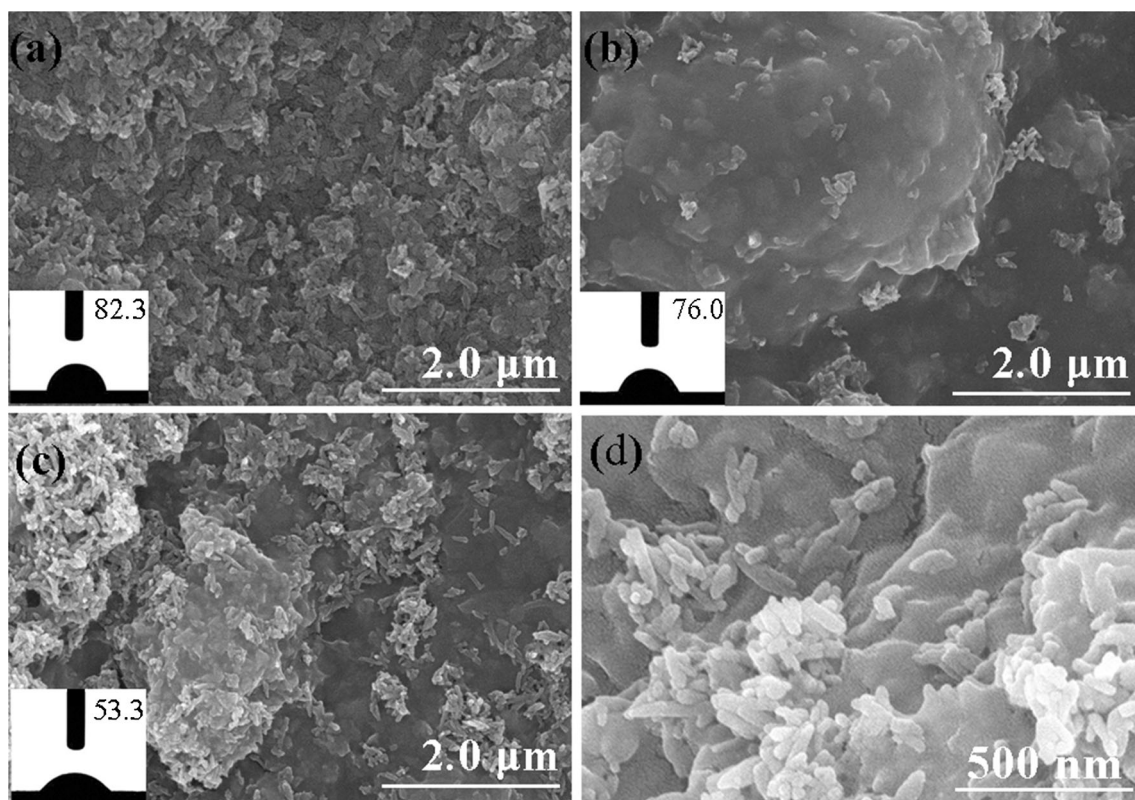


Fig. 3 The SEM images of the composite coatings, CS–GO (a), 1.0 CS–GO–HA (b) and 1.7 GO–CS–HA (c) and the corresponding high magnification of 1.7 GO–CS–HA (d), respectively. The insets show the contact angles of the composite surfaces

of morphology of different coatings co-contributed to the improvement of hydrophilicity of the composite coatings. Moreover, *in vitro* and *in vivo* studies have shown that high hydrophilicity is preferred for cell and cell-adhesive proteins adhesion to promote osteoconductivity [47–49].

The compositions of resulting GO–CS–HA composites were investigated by micro FTIR spectra (Fig. 4a). The representative bands of HA and CS denoted by the arrows were evidenced with reference to their pristine materials. The broad peaks around 3367 cm⁻¹ and the weak peak at 3569-cm⁻¹ were assigned to the stretching vibration of OH. The peaks at 2871 and 1080 cm⁻¹ were attributed to the vibration of C–H and the stretching vibration of the C–O in chitosan, respectively. Additionally, the two prominent bands at 1656 cm⁻¹ (amide I band) and 1592 cm⁻¹ (amide II band) were assigned to the C=O stretching vibration of –NHCO– and the N–H bending of –NH₂ of CS, respectively. Noticeably, the 1592 cm⁻¹ vibration peak of N–H shifted to 1562 cm⁻¹ in composites, indicating the possible interaction between CS and HA or GO. The peaks at 1413 and 1376 cm⁻¹ originated from the symmetrical deformation modes of CH₃ groups in CS, were also detected in the GO–CS–HA composite coatings. Simultaneously, the characteristic split peaks of the PO₄³⁻ cm⁻¹ were observed in HA and composite coatings at 1091 and 1037 cm⁻¹.

To further confirm the existence of GO and HA in the composite coatings, the Raman analysis was performed (Fig. 4b). As expected, both of the conspicuous and characteristic peaks of GO were observed at 1343 cm⁻¹ (D band, associated with the disorder in GO structure) and 1594 cm⁻¹ (G band, due to the vibration of sp² carbon atom). The slight increase of the I_D/I_G ratio from 0.84 in pristine GO to 0.93 in the composite coatings reflected the improvement in the disorder degree. The Raman peaks for

HA at 432, 588, 962 and 1045 cm⁻¹ were also detected, which corresponded to the ν₂ (PO₄³⁻), ν₄ (PO₄³⁻), ν₁ (PO₄³⁻) and ν₃ (PO₄³⁻) vibration modes of the phosphate groups. It was no doubt that the GO–CS–HA composite coatings were successfully developed.

Figure 5a demonstrated that the coating mass of CS–HA, 1.0 GO–CS–HA and 1.7 GO–CS–HA were 0.54, 1.58 and 1.70 mg/cm², respectively. Comparing to CS–HA, the deposition yield was significantly improved by nearly 3 times in 1.0 GO–CS–HA, and even higher by increasing the GO content to 1.7 %. It indicated that more CS–HA nanoparticles were co-deposited onto the composite coatings with the help of GO sheets. The deposition mass *w* can be estimated by Hamaker’s law [41, 50] as follows:

$$w = \frac{2}{3} C \cdot \epsilon_0 \cdot \epsilon_r \cdot \xi \cdot \left(\frac{1}{\eta}\right) \cdot \left(\frac{E}{L}\right) \cdot t \tag{1}$$

where *C* is the concentration of the particle, ε₀ is the permittivity, ε_r is the relative permittivity of the solvent, ξ is the zeta potential of the particles, η is the viscosity of the solvent, *E* is the applied potential, *L* is the distance between the electrodes, and *t* is the deposition time.

According to Eq. (1), zeta potential is proportional to the deposition yield. Since GO increased zeta potentials of CS–HA suspensions, the deposition yield was increased too. This finding is in consistence with our previous studies [50], and also in line with Ordikhani et al. [25]. They also reported that the addition of GO increased the deposition rate of CS.

Figure 5b depicted the TG curves of the prepared coatings, and pure HA nanoparticles, GO platelets and CS powders. The weight losses of all samples at low temperature (nearly 100 °C) were ascribed to the evaporation of water content. GO underwent a substantial weight loss at

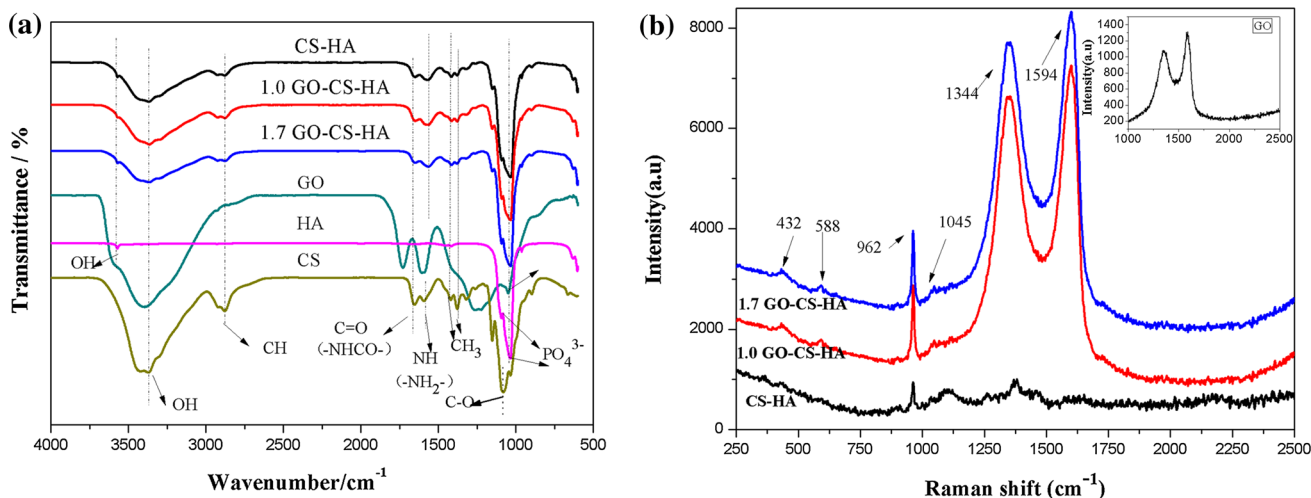


Fig. 4 FTIR spectrum (a) and Raman spectrum (b) of the GO–CS–HA coatings with different GO contents and pristine GO platelets, HA particles and CS powders

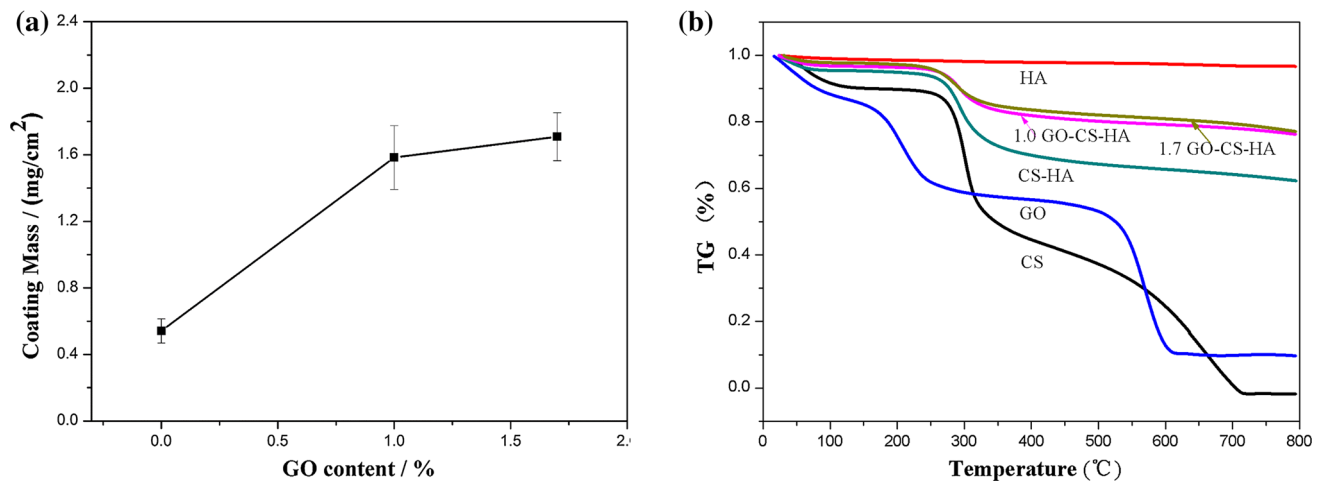


Fig. 5 The coating mass versus GO content (a) and TG data (b) for the pristine materials CS, HA, GO, and the CS–GO, 1.0 GO–CS–HA and 1.7 GO–CS–HA composite coatings

200 °C related to the decomposition of oxygen-containing functional groups, while CS displayed a gradual weight loss resulted from thermal degradation at a wide temperature range (250–400 °C). In contrast, the HA nanoparticles showed the lowest weight loss due to its high stability. At 500 °C, the residual contents of the CS–HA, 1.0 GO–CS–HA and 1.7 GO–CS–HA composite coatings were 67.3, 80.2 and 82 %, respectively. Given that the main weight loss of the composite coatings originated from the decomposition of CS and GO, these results indicated there were higher amount of HA incorporated in the GO–CS–HA composites than CS–HA composites. Overall, 1.7 GO–CS–HA coating was selected for the following characterization because it displayed uniform morphology and it showed most hydrophilic properties.

3.4 Corrosion property of the coated samples

For metallic implant, it is of great importance to improve corrosion resistance to eliminate the metal ion release which could induce adverse biological responses, such as cytotoxicity and metal sensitivity. The corrosion behaviors of the samples were studied by electrochemical potential dynamic polarization tests in SBF as shown in Fig. 6. Corrosion current density (I_{corr}) of 1.7 GO–CS–HA coating was 13.5 nA/cm², whereas CS–HA and uncoated Ti exhibited I_{corr} values of 248 and 6823 nA/cm², respectively. Therefore, the incorporation of GO sheets into the CS–HA coatings could provide effective corrosion protection for the Ti substrate in simulated physiological environment. This result was in agreement with the HA–CS–MWCNT (multiwalled carbon nanotubes) coating modified on Ti. Rath et al. proposed that the CNT, CS and

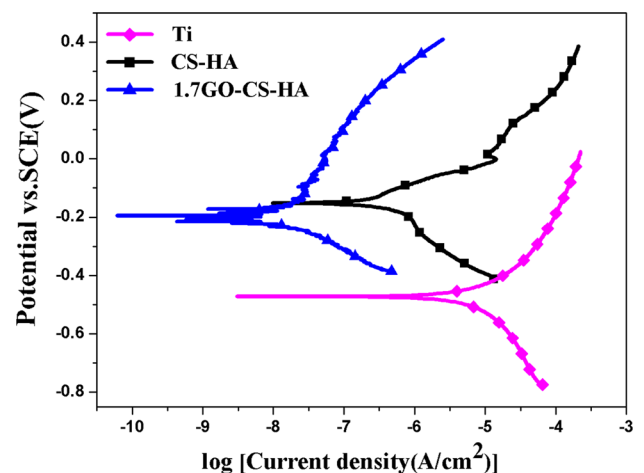


Fig. 6 Potentiodynamic polarization plots for the bare Ti substrate and coated samples

HA component in the coating could act as barriers to electrons and ions transport between the substrate and SBF, thereby, preventing Ti substrate from corrosion [51]. Specifically, it has been reported that the GO sheets could function as robust corrosion protection barriers to ionic transport in aqueous environment due to its impermeability to small molecules [52]. As an underlying coating, GO improved anti-corrosion performance of organic top-coated steel when a limited amount of the corrosive electrolyte passed through the organic top coating [53]. The corrosion rate exhibited by GO reinforced composite coating on copper was an order of magnitude lower than that of bare copper [54]. This GO–CS–HA composite could be further explored as the protective coating for other metallic substrates with less corrosion resistance, such as stainless steel.

3.5 In vitro biocompatibility evaluation

The cell proliferation rate was investigated using CCK-8 assay on the human osteoblast-like MG63 cell line cultured on pure Ti and different EPD surfaces (HA, CS-HA and 1.7 GO-CS-HA) for 1, 3, 5 days. As shown in Fig. 7a, 1.7 GO-CS-HA coating exhibited lowest cell viability around 60 % after cultivation for 1 and 3 days, and then the cell viability increased to 80 % after 5 days of culture. HA coating showed a positive effect on cell proliferation, but the cell viability of CS-HA coating slightly decreased,

especially at 1 and 3 days. It was reported that CS coating showed relatively low cell numbers at the early days, but increased cell proliferation after 7 days [55]. Zuo et al. [35] observed a large amount of dead C3H10T1/2 cells on pure CS coating. Meanwhile, there are controversial reports on biocompatibility of graphene-based composites. For example, graphene could alter nanoscale topography and impart more suitable locations for osteoblasts to grow [19]. GO coatings promoted MC3T3-E1 cell differentiation [56]. Depan et al. [57] probed the pre-osteoblast activity on HAp-CS-GO hybrid composites via mineralization of the

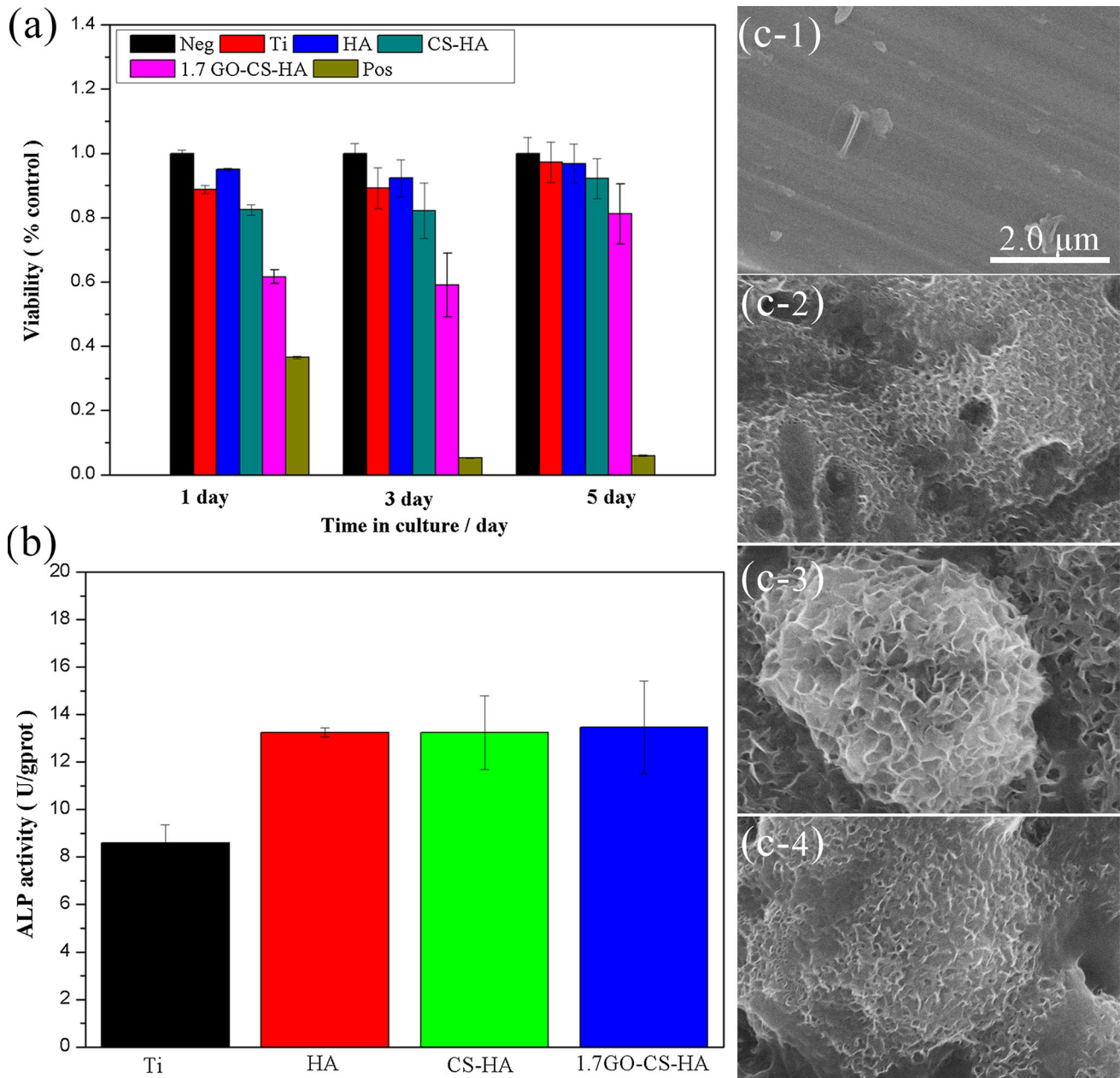


Fig. 7 The cell proliferation rate **a** and ALP activities **b** of MG63 cell lines cultured on the pristine Ti and EPD surfaces. SEM images **c** of pristine Ti (**c-1**) and EPD surface HA (**c-2**), CS-HA (**c-3**), 1.7 GO-CS-HA (**c-4**) after being immersed in 1.5 SBF for 5 days

CS–GO substrate, and found that the synergistic effects of CS and HA (biomineralization) contributed to MC3T3-E1 cellular functions, including spreading, proliferation, differentiation, and mineralization, as well as cell attachment-related protein expression. Also, there were reports showing adverse effect of GO to MG63 cells [58, 59], mammalian fibroblasts [60]. That might be explained by the common toxicity mechanism of carbon-based reactive oxygen species. Especially, the GO physical state, concentration and the cell types have a great impact on their biologic responses. Herein, GO–CS–HA composite coating in this work displayed an acceptable cytotoxicity with low negative effect derived from the CS and GO in the early days.

Alkaline phosphate (ALP) is an important feature of osteoblast cells expressed in their differentiation phase and a significant quantitative marker of osteogenesis. Figure 7b showed the normalized ALP activities of M63 cells after being cultured on different surfaces for 7 days. The results implied that there was no obvious difference between variable coatings and an elevated ALP expression observed in comparison with pristine Ti. Thus, we concluded that the 1.7 GO–CS–GO composite coating induced no significant inhibitory effect on cell proliferation and differentiation.

The ability of apatite formation on implant surface in SBF could predict in vivo bioactivity of materials [37]. As shown in the SEM images (Fig. 7c-2, c-3, c-4) of EPD coatings, HA, CS–HA and 1.7 GO–CS–HA were completely covered by a flake-like apatite aggregates after being immersed in 1.5 SBF for 5 days, however, there was no obvious deposits on pure Ti surface (Fig. 7c-1). Basically, apatite formation in SBF is achieved by accelerating heterogeneous crystallization in a supersaturated solution towards apatite [61]. It has been assumed that HA surface was immediately negative charged after soaking in SBF and then specifically attracted Ca^{2+} ions, thereby started the process of apatite formation [62]. Additionally, the dissolution of calcium and phosphate ions from HA led to a higher degree of supersaturation in the local areas and promoted the precipitation of apatite crystal [63]. GO and CS–GO have been widely explored as templates materials for biomineralization. GO could greatly promote nucleation and crystallization of flake-like HA [57, 64]. The negative charged surfaces of GO with deprotonation of –COOH and –OH groups are prone to drive the positive charged Ca^{2+} ions towards them. Afterwards, PO_4^{3-} ions combined with Ca^{2+} ions and subjected to the bio-mineralization process. Similarly, the presence of oxygen and amide functional groups in CS could also trigger nucleation of HA through electrostatic interaction. Therefore, CS and GO in CS–HA and 1.7 GO–CS–HA composite coatings further provided nucleating sites for apatite [51, 65]. Overall, the 1.7 GO–CS–HA coating showed the ability to

form apatite layer on its surface, possessing the potential to promote bone bonding with the implant.

3.6 Antibacterial adhesion assay

Microbial infection of implants is a severe clinical problem that could lead to implant failure, especially when the biofilm is formed. It is well-known that the HA were favorable for organisms (cell or bacteria) adhesion, due to its good affinity to cell surface proteins and lipids [66]. Since CS and GO could show antibacterial properties, their composite coating was subjected to antibacterial attachment evaluation. This was evaluated by observing the number and morphology of adherent *S. aureus* bacteria. As shown in Fig. 8a, the largest number of *S. aureus* cells with round shape morphology were observed on the HA coating. In contrast, the number of adherent bacterial cells decreased remarkably on the CS–HA and 1.7 GO–CS–HA coatings, which was consistent with the result of the bactericidal CS–graphene oxide layers [67]. The speculated antibacterial adhesion mechanism of the nanocomposites was illustrated in Fig. 8b. On the one hand, as natural polysaccharide, chitosan exhibits antibacterial effects against different groups of microorganisms, including fungi and bacteria. It has been proposed that the interaction between positively charged chitosan molecules and negatively charged microbial cell membrane may result in leakage of proteinaceous and other intracellular constituents [68]. On the other hand, graphene-based materials also exhibit bactericidal property due to their ability to disrupt and damage cell membranes intact through membrane and oxidative stress [69, 70]. Besides, it has been reported that *S. aureus* as a Gram-positive bacteria is more sensitive to the direct contact interaction with graphene-oxide sheets than Gram-negative bacteria [71].

For future researches to further improve coating anti-bacteria properties, it will be feasible to utilize CS to absorb antibacterial metal ions, such as silver, copper or zinc [52]. Simultaneously, GO nanosheets could be explored as barriers to control the release of these antibacterial molecules or ions.

4 Conclusions

GO–CS–HA nanocomposites were successfully deposited on Ti substrate through EPD method. The addition of GO into CS–HA increased the suspension stability and promoted HA deposition. The resulting GO–CS–HA coatings could improve hydrophilicity of the surfaces and provide effective corrosion protection of the Ti substrate. After 5 days incubation, the ternary composite coating induced no significant in vitro cytotoxicity towards MG63 cells.

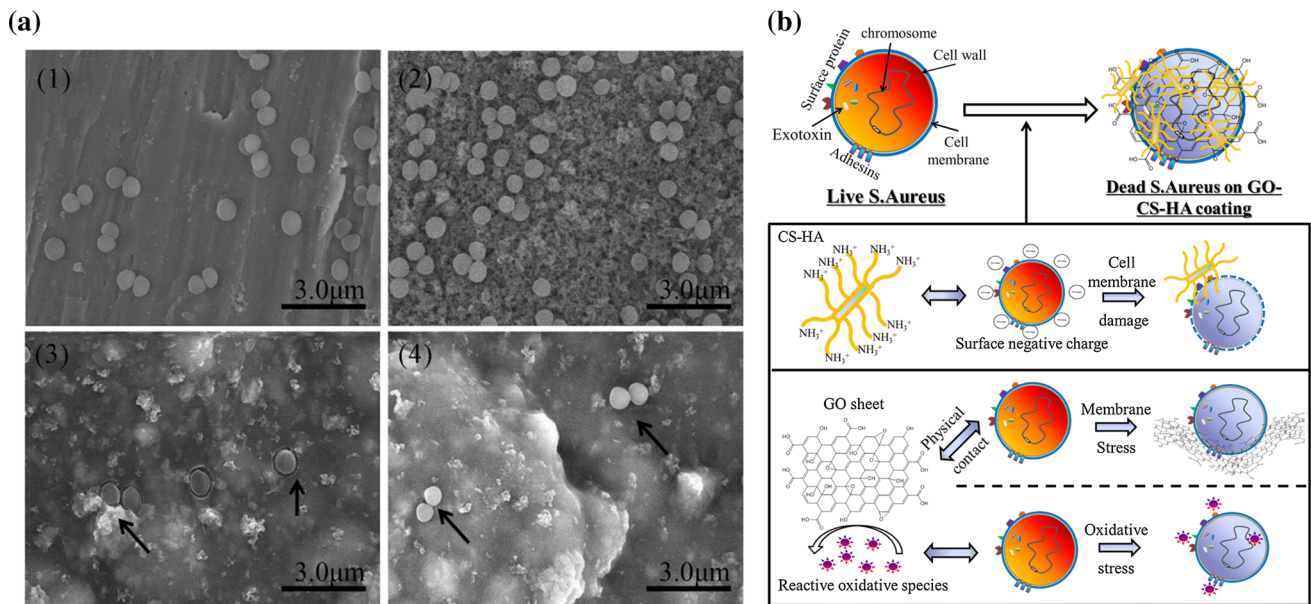


Fig. 8 SEM images **a** of the *S. aureus* after incubation 12 h with the pristine Ti (1) and different coating interfaces: HA (2), CS-HA (3), 1.7 GO-CS-HA (4). The *black arrows* in (3), (4) point to the adherent

S. aureus. Scale bar 3 μm. Schematic illustration **b** of the speculated antibacterial adhesion mechanism of the GO-CS-HA nanocomposites

And there was significant apatite formation on the coating in 1.5 SBF. More importantly, the GO-CS-HA nanocomposite coating could reduce the adhesion of bacteria onto titanium. Thus this nanocomposite coating fabricated by EPD showed promising potential on surface functionalization of bone-related orthopedic and dental implants.

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