

# Preparation, characterization, and dielectric properties of $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$ -related $(\text{Na}_{1/3}\text{Ca}_{1/3}\text{Y}_{1/3})\text{Cu}_3\text{Ti}_4\text{O}_{12}$ ceramics using a simple sol–gel method

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**Abstract**  $(\text{Na}_{1/3}\text{Ca}_{1/3}\text{Y}_{1/3})\text{Cu}_3\text{Ti}_4\text{O}_{12}$  nanoparticles with sizes of about 100–200 nm are successfully prepared using simple sol–gel method. The main phase of  $(\text{Na}_{1/3}\text{Ca}_{1/3}\text{Y}_{1/3})\text{Cu}_3\text{Ti}_4\text{O}_{12}$  is obtained in both powders and sintered ceramics. Microstructural analysis confirms the presence of Na, Ca, Y, Cu, Ti, and O and these elements are well dispersed in the microstructure. The average grain size of  $(\text{Na}_{1/3}\text{Ca}_{1/3}\text{Y}_{1/3})\text{Cu}_3\text{Ti}_4\text{O}_{12}$  ceramics significantly increases with increasing sintering times. High dielectric permittivity and low loss tangent values of about  $2.52 \times 10^4$  and 0.034 (at 1 kHz), respectively, are achieved.  $(\text{Na}_{1/3}\text{Ca}_{1/3}\text{Y}_{1/3})\text{Cu}_3\text{Ti}_4\text{O}_{12}$  ceramics can exhibit non-Ohmic properties with a breakdown electric field and nonlinear coefficient of  $\approx 5.2 \times 10^3$  V/cm and 7.91, respectively. Investigation of the DC bias dependence of the electric responses confirms that the giant dielectric properties originate from the internal barrier layer capacitance effect. The presence of  $\text{Cu}^+$ ,  $\text{Cu}^{3+}$ ,

and  $\text{Ti}^{3+}$  ions is confirmed and suggested to have an influence on conduction in semiconducting grains.

## 1 Introduction

Over the past few years, the giant dielectric properties of a series of isostructural  $\text{CaCu}_3\text{Ti}_4\text{O}_{12}$  (CCTO)-type perovskites have been widely investigated [1–21]. This is because CCTO and CCTO-related oxides exhibit very high dielectric permittivity ( $\epsilon'$ ) values of  $10^4$  over a wide temperature range. Such high  $\epsilon'$  values were found to be stable with temperature in the range of 100–400 K. These oxides were believed to be a promising material for capacitor applications. Furthermore, the physical characteristics explaining the giant dielectric response in polycrystalline CCTO ceramics is still unclear. Nevertheless, it is widely believed that the internal barrier layer capacitor (IBLC) effect based on Maxwell–Wagner polarization (or interfacial polarization) at the grain boundaries (GBs) is the primary cause of the giant dielectric response in CCTO and related oxides [22–25]. This IBLC model was confirmed by impedance spectroscopy and microprobe analyses [26, 27]. The microstructure consisted of *n*-type semiconducting grains and insulating GBs. However, the intrinsic effect cannot be ignored [28, 29]. In addition to the giant dielectric properties, CCTO and related ceramics can also exhibit non-Ohmic properties [14, 27].

Unfortunately, a high loss tangent ( $\tan\delta > 0.05$  at 1 kHz) of CCTO and related ceramics is still unsuitable for capacitor applications [4, 6, 10, 12, 29]. Therefore, investigation to reduce the  $\tan\delta$  of CCTO ceramics is still a challenge. Doping CCTO and related oxides with suitable ions is a generally used method to improve their dielectric properties. Interestingly, a reduction in  $\tan\delta$  values to less than

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0.05 was achieved by doping with ions such as  $\text{La}^{3+}$  [30], and  $\text{Mg}^{2+}$  [14].

Except for CCTO, the family of  $\text{ACu}_3\text{Ti}_4\text{O}_{12}$  related-oxides (where  $\text{A}=\text{Cd}$ ,  $\text{Y}_{2/3}$ ,  $\text{La}_{2/3}$ ,  $\text{Bi}_{2/3}$ ,  $\text{Na}_{1/2}\text{La}_{1/2}$ ,  $\text{Na}_{1/2}\text{Bi}_{1/2}$ ,  $\text{Na}_{1/2}\text{Y}_{1/2}$ ,  $\text{Na}_{1/3}\text{Ca}_{1/3}\text{Bi}_{1/3}$ , and  $\text{Na}_{1/3}\text{Ca}_{1/3}\text{Y}_{1/3}$ ) can exhibit improved giant  $\epsilon'$  and non-Ohmic properties [1, 2, 10, 13, 17, 20, 22, 31]. The giant dielectric response was widely ascribed to the IBLC effect. Another sub-family of  $\text{ACu}_3\text{Ti}_4\text{O}_{12}$  materials, in which the A-site was randomly occupied by +1, +2 and +3 valence charged ions, each at a level about of  $\sim 33.3$  at.%, was reported. Good dielectric properties of  $[\text{Na}^{+}_{1/3}\text{Ca}^{2+}_{1/3}\text{Ln}^{3+}_{1/3}]\text{Cu}_3\text{Ti}_4\text{O}_{12}$ , where  $\text{Ln}^{3+}$  can be Bi and Y, were reported [10, 13, 31]. For example, low  $\tan\delta$  ( $\sim 0.038$ ) and a high  $\epsilon'$  values ( $\sim 2.5 \times 10^4$ ) were obtained in  $(\text{Na}_{1/3}\text{Ca}_{1/3}\text{Bi}_{1/3})\text{Cu}_3\text{Ti}_4\text{O}_{12}$  ceramics [10]. Additionally, several chemical solution routes and control of sintering conditions for synthesis of CCTO and related oxides have been widely used to significantly improve their dielectric properties [6, 17, 20, 32]. A shorter reaction time and lower temperature were sufficient for their synthesis due to the homogeneity of the starting materials at an atomic scale. Improved dielectric properties of CCTO ceramics prepared using a sol–gel method were studied by Sun et al. [33]. They reported a high  $\epsilon'$  value of about  $1.8 \times 10^4$  with a low  $\tan\delta \sim 0.03$  at 1 kHz and RT. Unfortunately,  $[\text{Na}^{+}_{1/3}\text{Ca}^{2+}_{1/3}\text{Ln}^{3+}_{1/3}]\text{Cu}_3\text{Ti}_4\text{O}_{12}$  ceramics prepared via a chemical route have never been reported.

In the work,  $(\text{Na}_{1/3}\text{Ca}_{1/3}\text{Y}_{1/3})\text{Cu}_3\text{Ti}_4\text{O}_{12}$  (NCYCTO) ceramics were prepared using a simple sol–gel method. Their phase formation, microstructure, dielectric response, and electrical properties were systematically investigated. It was found that the highest  $\epsilon'$  value of this ceramic system was  $2.5 \times 10^4$  and a low  $\tan\delta$  values of  $\sim 0.04$  were measured at 1 kHz. The origin of the giant dielectric response and nonlinear electrical properties are discussed.

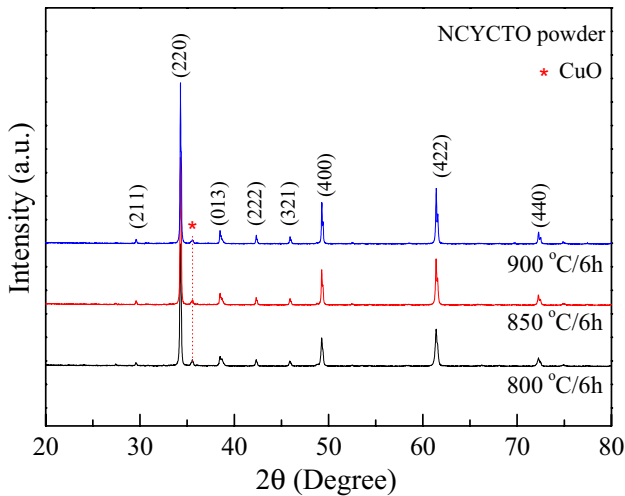
## 2 Experimental details

NCYCTO ceramics were prepared using a simple sol–gel method (SSG). First, a stoichiometric amount of each starting material, i.e.,  $\text{NaCH}_3\text{COO}$ ,  $(\text{CH}_3\text{CO}_2)_3\text{Y}\cdot\text{H}_2\text{O}$ ,  $\text{Ca}(\text{C}_2\text{H}_3\text{CO}_2)_2\cdot\text{H}_2\text{O}$ , and  $\text{Cu}(\text{CH}_3\text{COO})_2\cdot\text{H}_2\text{O}$  were dissolved in an aqueous solution of citric acid (5 wt%) and ethylene glycol with constant stirring at RT. Second,  $\text{C}_{16}\text{H}_{28}\text{O}_6\text{Ti}$  was dissolved in the above solution under continued stirring. After that, ethanol was added drop wise into the solution at  $150^\circ\text{C}$  until it formed a viscous gel. Then, the gel was dried in air at  $350^\circ\text{C}$  for 40 min. Samples of the resulting porous and dried precursor were ground and calcined at 800, 850 and  $900^\circ\text{C}$  for 6 h (referred to as the C800, C850, and C900 powders, respectively). All calcined powders were carefully

re-ground and pressed into pellets,  $\sim 1.0$  mm in thickness and 9.5 mm in diameter, by uniaxial compression at about 200 MPa. Finally, these pellets were sintered in air at  $1080^\circ\text{C}$  for 4, 8 and 16 h.

The crystal structure and phase composition of the calcined powders and sintered ceramics were measured using an X-ray diffraction (XRD) technique (PANalytical, EMPYREAN). Scanning electron microscopy (SEM) (SEC, SNE4500M) was used to reveal the microstructure of the sintered ceramics. Before the surface morphology measurements, the as-sintered ceramics were carefully polished and thermally etched at  $1040^\circ\text{C}$  for 20 min. The distribution of elements, i.e., Na, Ca, Y, Cu, Ti and O, in the sintered NCYCTO ceramic was investigated using field-emission scanning electron microscopy (FE-SEM) with energy-dispersive X-ray analysis (EDX) (HITACHI SU5030, Japan). X-ray Absorption Near Edge Structure (XANES) spectra were measured at the SUT-NANOTEC-SLRI XAS beamline (BL5.2), the Synchrotron Light Research Institute (SLRI), Nakhon Ratchasima, Thailand. Details of this characterization technique and analysis are given elsewhere [14]. The normalized XANES data were corrected and analyzed after background subtraction in the pre-edge and post-edge region using ATHENA software included in an IFEFFIT package [34]. The sintered ceramics were also characterized using X-ray photoelectron spectroscopy (XPS), (PHI5000 VersaProbe II, ULVAC-PHI, Japan) at the SUT-NANOTEC-SLRI Joint Research Facility, Synchrotron Light Research Institute (SLRI), Thailand. The XPS spectra were fitted with PHI MultiPak XPS software using Gaussian–Lorentzian lines.

For dielectric measurements, Au electrodes were made by sputtering Au on each pellet face at a current of 30 mA for 8 min using a Polaron SC500 sputter coating unit. The dielectric properties were measured using a KEYSIGHT E4990A Impedance Analyzer using a capacitance-dissipation factor mode. An oscillation voltage of 500 mV was used. The measurements were done over the frequency and temperature ranges of  $10^2$ – $10^7$  Hz and  $-70$  to  $200^\circ\text{C}$ , respectively. Each measured temperature was kept constant with an accuracy of less than  $\pm 0.1^\circ\text{C}$ . The dielectric properties under DC bias voltage were measured in the range of 0–40 V at RT. Nonlinear current density–electric field strength ( $J$ – $E$ ) characteristics were investigated using a high voltage measurement unit (Keithley Model 247) at RT. The breakdown electric field ( $E_b$ ) and nonlinear coefficient ( $\alpha$ ) were obtained at  $J=1$  mA  $\text{cm}^{-2}$  and calculated in the range of  $J=1$ – $10$  mA  $\text{cm}^{-2}$ , respectively.

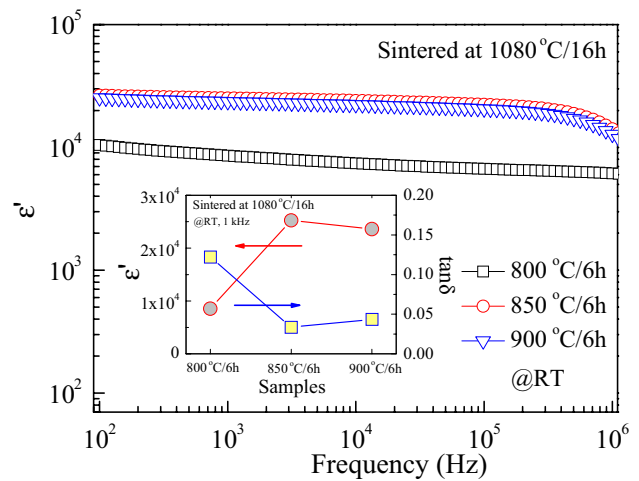


**Fig. 1** XRD patterns of C800, C850, and C900 powders

### 3 Results and discussion

The XRD patterns of NCYCTO powders prepared using the SSG method and calcined at different temperatures are illustrated in the Fig. 1. A primary phase of NCYCTO is detected in the XRD patterns of all powders. These XRD patterns confirm the formation of a CCTO-like phase (JCPDS card no. 75-2188). All the diffraction peaks are well indexed based on the body-centered cubic structure within space group  $Im\bar{3}$ . A small amount of a CuO impurity phase is observed in all powders. The lattice parameters of the C800, C850, and C900 powders were 7.389, 7.388, and 7.387 Å, respectively. These values are between the corresponding values of CCTO (7.391 Å) [1] and  $Na_{1/2}Y_{1/2}Cu_3Ti_4O_{12}$  (7.381–7.387 Å) [2, 13, 31]. This is due to the difference in the ionic radii of the A-sites. A  $Ca^{2+}$  ion (0.99 Å) is larger than that of the average  $Na^+$  (0.95 Å) and  $Y^{3+}$  (0.93 Å) ions.  $Na^+$ ,  $Ca^{2+}$  and  $Y^{3+}$  ions randomly occupied the A-site of the  $ACu_3Ti_4O_{12}$  structure.

Figure 2 shows the dielectric properties of the NCYCTO ceramics sintered at 1080 °C for 16 h using powders that were calcined at different temperatures. The inset of Fig. 2 shows  $\epsilon'$  and  $\tan\delta$  values measured at 1 kHz and RT for the sintered ceramics. The  $\epsilon'$  ( $\tan\delta$ ) values of the sintered NCYCTO ceramics using the C800, C850, and C900 powders are about  $8.6 \times 10^3$  (0.122),  $2.5 \times 10^4$  (0.034) and  $2.4 \times 10^4$  (0.046), respectively. These interesting dielectric properties are achieved in the sintered ceramics using C850 and C900 powders. The C850 powder was further used to prepare ceramic samples sintered at 1080 °C for 4, 8 and 16 h (referred to as the NCY\_4 h, NCY\_8 h and NCY\_16 h ceramics, respectively) since its bulk ceramic has the best dielectric properties. It is notable that the dielectric properties of the NCYCTO ceramic prepared using the SSG



**Fig. 2** Frequency dependence of  $\epsilon'$  at RT of NCYCTO ceramics sintered at 1080 °C for 16 h fabricated from the C800, C850, and C900 powders; inset shows the summarized values  $\epsilon'$  and  $\tan\delta$  at 1 kHz and RT

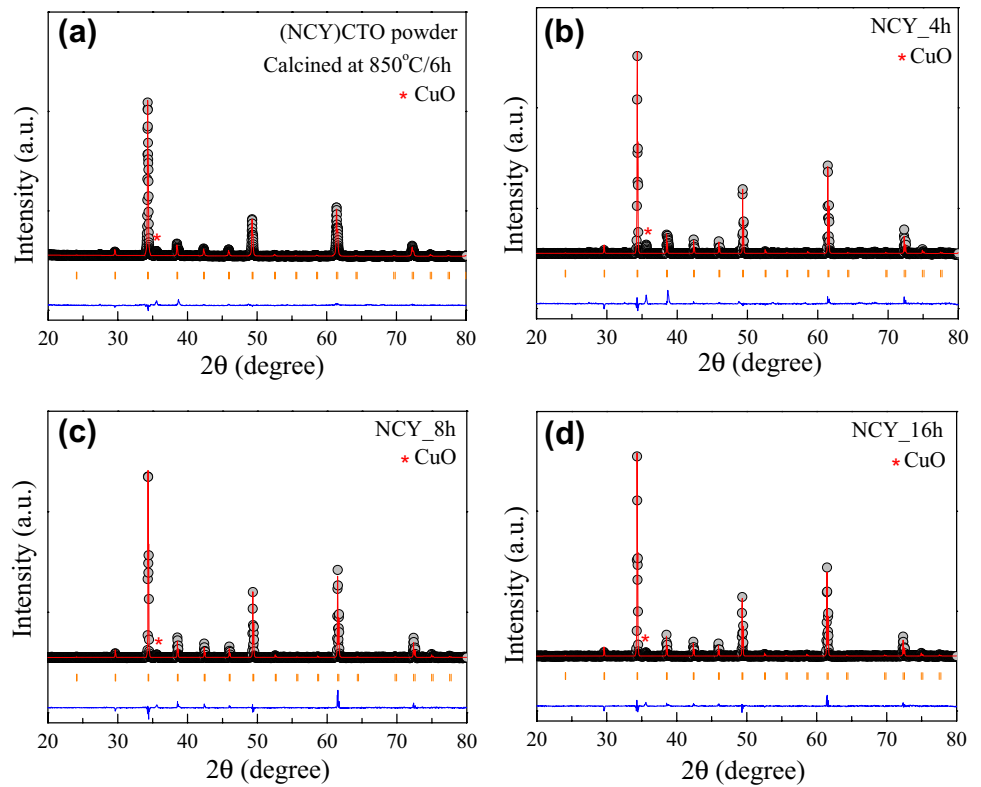
method is better than those of NCYCTO ceramics prepared by a conventional solid state reaction method [13, 31]. The influences of sintering time on the dielectric and electrical properties of NCYCTO ceramics were studied as follows.

Figure 3 shows the Rietveld refinement profile fit of the C850 powder and all sintered ceramics, confirming the presence of a primary phase of NCYCTO, which has a CCTO-like structure [1, 2]. According to the Rietveld refinement, lattice parameters of the NCY\_4 h, NCY\_8 h, and NCY\_16 h ceramics are 7.387, 7.382 and 7.381 Å, respectively. These values are very close to that obtained in NCYCTO prepared using a solid state reaction method (for 7.387 Å) [31].

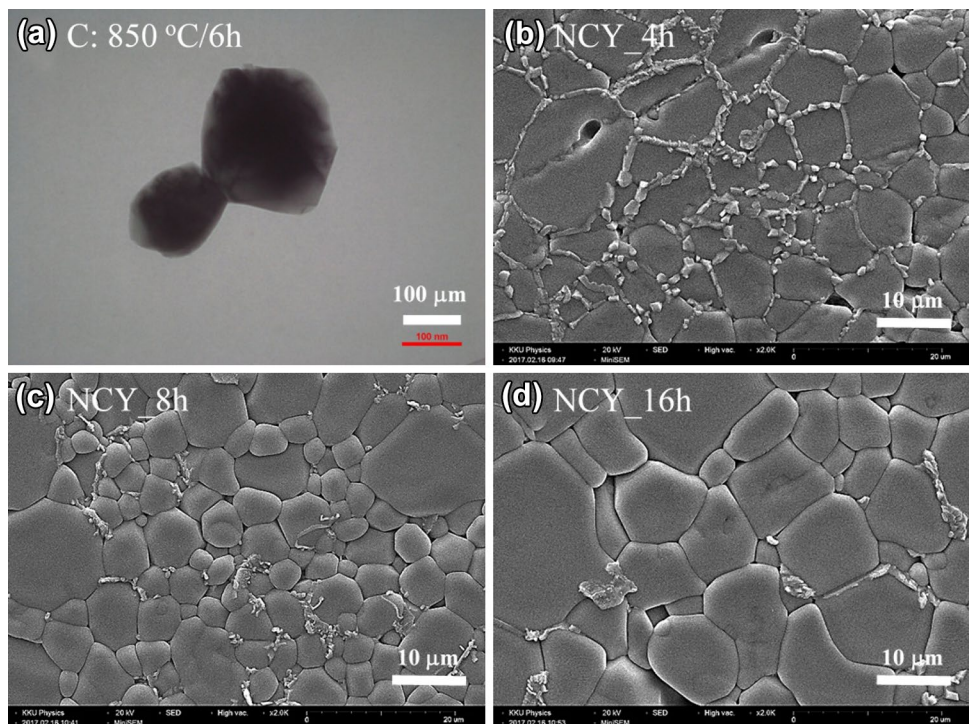
Figure 4a shows a TEM image of NCYCTO particles calcined at 850 °C for 6 h. The particle sizes are about 100–300 nm. The surface morphologies of the NCYCTO ceramics sintered at 1080 °C for different sintering times are shown in Fig. 4b–d. The average grain sizes of the NCY\_4 h, NCY\_8 h and NCY\_16 h ceramics are estimated to be  $6.7 \pm 2.9$ ,  $7.1 \pm 3.6$  and  $14.5 \pm 6.9$  μm, respectively. For a CCTO polycrystalline ceramic, grain growth is usually described by a liquid phase sintering mechanism [7]. The eutectic temperature of  $CuO-TiO_2$  is about  $\approx 950$  °C [6]. Therefore, this liquid phase can appear during sintering process, giving rise to an increased grain growth rate. This mechanism can be responsible for the observed enlargement of the mean grain size of the NCYCTO ceramics. Segregation of some particles with irregular shape is observed along the GBs, especially for the NCY\_4 h ceramic.

Figure 5a shows the EDS spectrum of the NCY\_16 h ceramic measured in a selected area (its inset), confirming the

**Fig. 3** Profile fits for Rietveld refinements of **a** C850 powder, **b** NCY\_4 h, **c** NCY\_8 h, and **d** NCY\_16 h samples



**Fig. 4** **a** TEM image of C850 powder. **b–d** SEM images of polished surfaces of NCY\_4 h, NCY\_8 h, NCY\_16 h samples, respectively

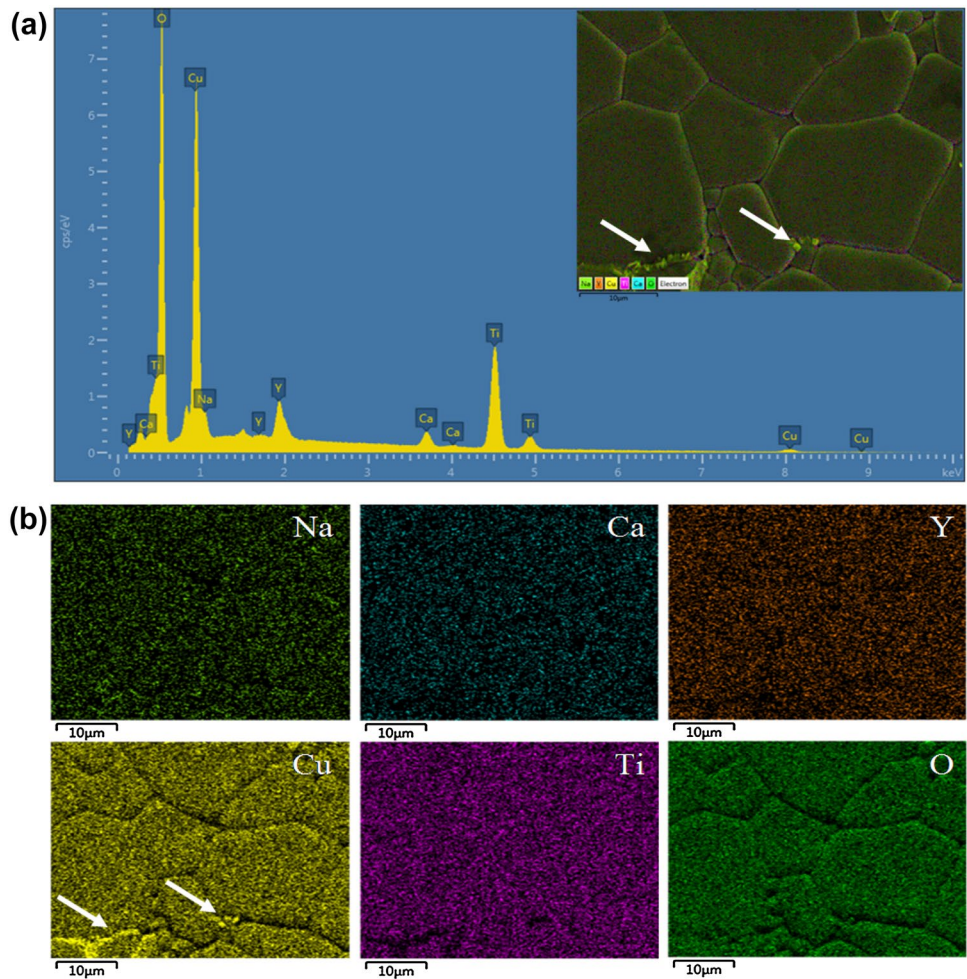


existence of all ions of interest in NCYCTO. SEM mapping images of Na, Ca, Y, Cu, Ti and O of the NCY\_16 h ceramic are shown in Fig. 5b, revealing a homogeneous dispersion of

each element in the microstructure. As illustrated in the inset of Fig. 5a, slight segregation of a CuO-rich phase is observed. This confirms that the particles with irregular shapes



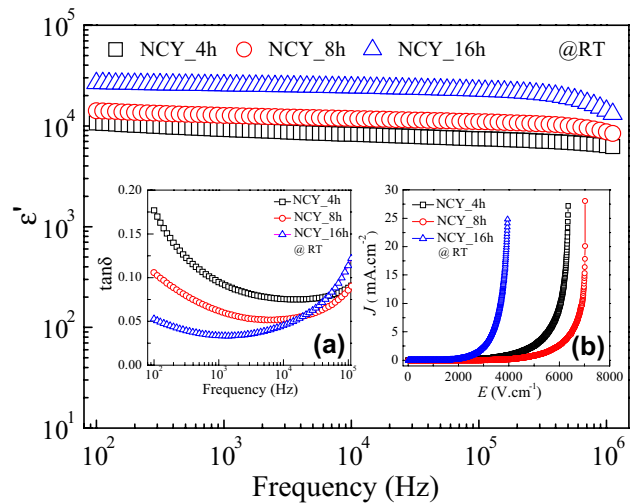
**Fig. 5** **a** EDS spectra of the NCY\_16 h sample; *inset* shows the selected area for SEM mapping. **b** Elemental mapping of the NCY\_16 h sample, i.e., Na, Ca, Y, Cu, Ti, and O



observed in the NCYCTO ceramics are from the CuO-rich phase, corresponding to the XRD result.

The frequency dependence of the dielectric properties at RT of NCYCTO ceramics sintered at 1080 °C for different sintering times is shown in Fig. 6. In the range of 10<sup>2</sup>–10<sup>5</sup> Hz, the ε' values all the ceramic samples are independent of frequency. The ε' values at RT and 1 kHz of the NCY\_4 h, NCY\_8 h and NCY\_16 h ceramics are about 9.2 × 10<sup>3</sup>, 1.3 × 10<sup>4</sup> and 2.5 × 10<sup>4</sup>, respectively. Here, it is observed that ε' increased with increasing average grain size. It is notable that these values are larger than those obtained in NCYCTO ceramics prepared using a solid state reaction method [13, 31]. The enhanced dielectric response can usually be associated with a change in microstructure, according to the IBLC model. The effective dielectric constant, ε'eff, can be expressed as [35]:

$$\epsilon'_{eff} = \frac{\epsilon_{gb} d_g}{t_{gb}} \tag{1}$$



**Fig. 6** ε' at RT as a function of frequency for NCY\_4 h, NCY\_8 h and NCY\_16 h samples. *Inset (a)* shows the tanδ values as a function of frequency at RT. *Inset (b)* shows nonlinear J–E characteristics at RT of all samples

where  $\epsilon_{gb}d_g$ , and  $t_{gb}$  are the dielectric constant of the GB, the average grain size, and the GB thickness, respectively.

As shown in inset (a) of Fig. 6,  $\tan\delta$  in a low frequency range of all ceramics is greatly increased with decreasing frequency. This behavior may have been caused by either DC conductivity or related interfacial polarization of the heterogeneous microstructure [35]. At RT and 1 kHz, the  $\tan\delta$  values of the NCY\_4 h, NCY\_8 h and NCY\_16 h samples are 0.095, 0.062 and 0.034, respectively.  $\epsilon'$  increases with sintering time, while  $\tan\delta$  is reduced. High  $\epsilon'$  with good frequency stability and low  $\tan\delta$  is successfully achieved in the NCY\_16 h sample. This indicates that the NCY\_16 h sample may have potential use for capacitor applications.

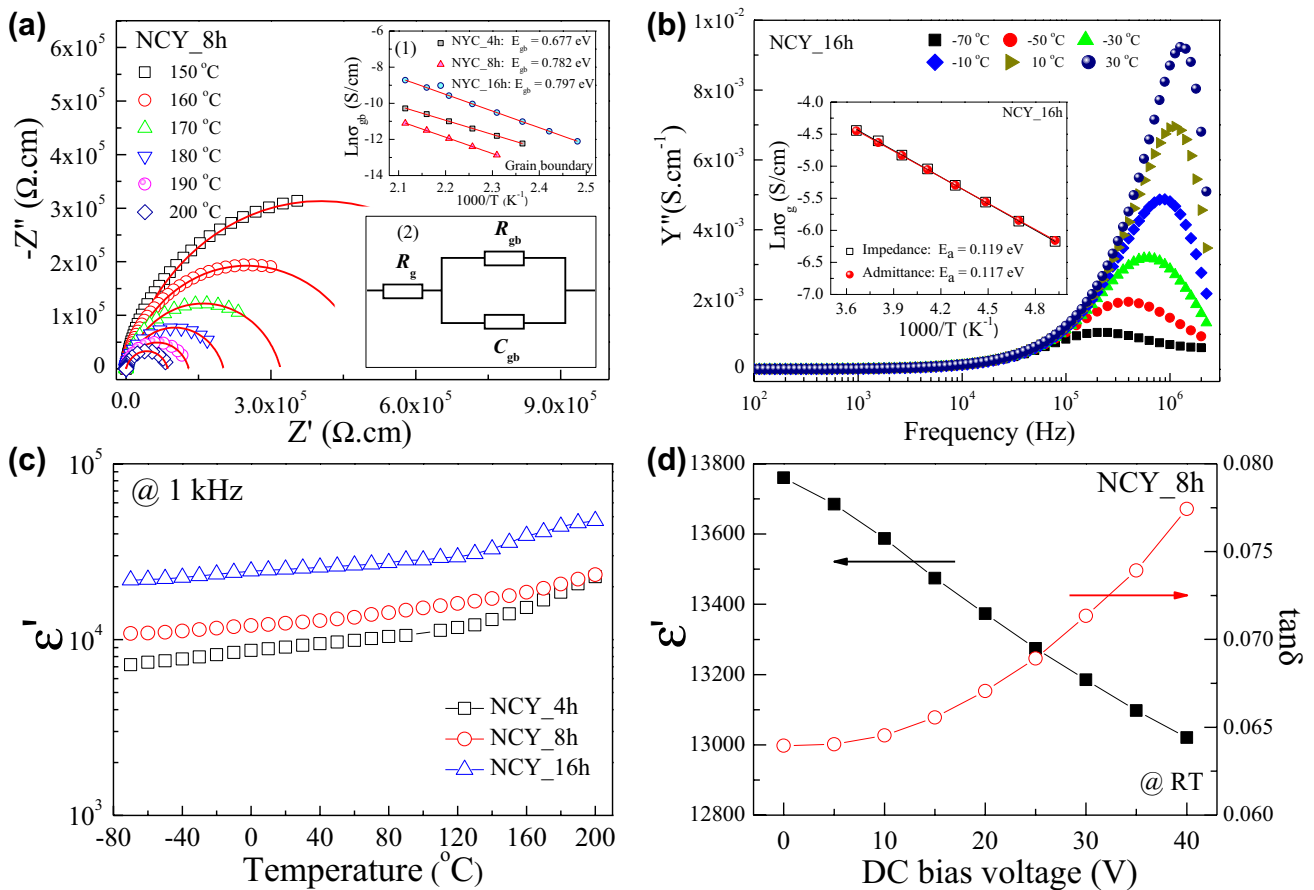
As illustrated in inset (b) of Fig. 6, all of the NCYCTO ceramics prepared using the SSG method exhibit nonlinear  $J$ – $E$  characteristics. The  $\alpha$  values of the NCY\_4 h, NCY\_8 h, and NCY\_16 h ceramics at RT are, respectively,

5.85, 7.91, and 6.60, while the  $E_b$  values are  $4.1 \times 10^3$ ,  $5.2 \times 10^3$ , and  $2.6 \times 10^3$  V/cm, respectively. It is now widely accepted the nonlinear properties of CCTO and related compounds are likely caused by the formation of Schottky barriers at the GBs sandwiched by semiconducting grains [7, 14, 27].

As shown in Fig. 7a, the  $Z^*$  plots in the temperature range of 150 to 200 °C are well fitted by the following modified equation corresponding to an equivalent circuit as demonstrated in the inset (2) of Fig. 7(a) [22]:

$$Z^* = R_g + \frac{R_{gb}}{1 + (i\omega R_{gb} C_{gb})^\alpha} \tag{2}$$

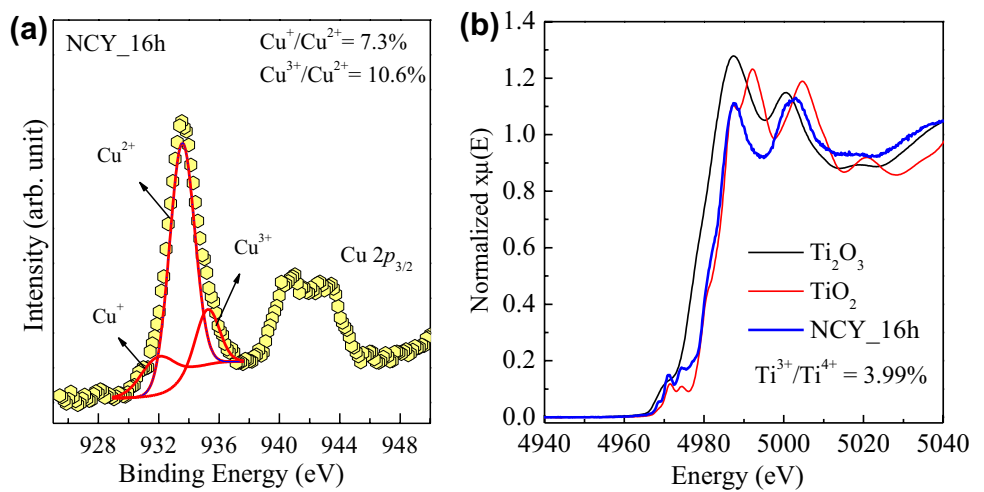
where  $\alpha$  is a constant value ( $0 < \alpha \leq 1$ ),  $C_g$  ( $R_g$ ) and  $C_{gb}$  ( $R_{gb}$ ) are the capacitance (resistance) of grains and GBs, respectively. The  $C_g$  is not accessible and the respective capacitor can simply be omitted from the circuit. This result confirms



**Fig. 7** a  $Z^*$  plots for NCY\_8 h sample at different temperatures (150–200 °C); the red solid curves are the fitted data using Eq. (2). Inset (1) of (a) shows Arrhenius plots of  $\sigma_{gb}$ ; the red solid lines are the fitted data using Eq. (4). Inset (2) of (a) shows an equivalent circuit corresponding to Eq. (2). b Frequency dependence of  $Y''$  at different temperatures for the NCY\_16 h sample; inset shows Arrhe-

nus plots for the temperature dependence of  $\sigma_g$  values obtained from impedance and admittance spectroscopy analyses. c Temperature dependence of  $\epsilon'$  at 1 kHz for NCYCTO ceramics. d  $\epsilon'$  and  $\tan\delta$  values at 1 kHz and RT for the NCY\_8 h sample under DC bias voltages. (Color figure online)

**Fig. 8** **a** XPS spectrum of Cu 2*p* region for the NCY\_16 h sample. **b** Normalized XANES spectra for Ti K-edge of the NCY\_16 h sample



that the microstructure of NCYCTO ceramics is electrically heterogeneous. In the inset (1) of Fig. 7a, the temperature dependencies of GB conductivity ( $\sigma_{gb}$ ) follows the Arrhenius law:

$$\sigma_{gb} = \sigma_0 \exp\left(\frac{-E_{gb}}{k_B T}\right) \quad (3)$$

where  $\sigma_0$  is a constant value,  $E_{gb}$  is the conduction activation energies at the GB,  $k_B$  is the Boltzmann constant and  $T$  is the absolute. The  $E_{gb}$  values of the NCY\_4 h, NCY\_8 h and NCY\_16 h ceramics were calculated from the slopes of fitted data and found to be 0.677, 0.782, and 0.797 eV, respectively.  $E_{gb}$  significantly increases with increasing sintering times. These values are higher than 0.514–0.703 eV for NCYCTO ceramics prepared using a solid state reaction method [13, 31].

$R_g$  values in a low temperature range can easily be calculated from the admittance spectroscopy analysis. As shown in Fig. 7b,  $Y''$ -peaks of the NCY\_16 h ceramic appear in a low temperature range. Accordingly,  $R_g$  can be calculated from the relation,  $R_g = 1/(2Y''_{max})$ , where  $Y''_{max}$  is the maximum value at the peak of the imaginary part of complex admittance ( $Y^*$ ) [36]. As shown in the inset of Fig. 7b, the temperature dependence of the grain conductivity follows the Arrhenius law:

$$\sigma_g = \sigma_0 \exp\left(\frac{-E_g}{k_B T}\right) \quad (4)$$

where  $E_g$  is the conduction activation energies inside the grains. The experimental data obtained from the impedance and admittance spectroscopy analyses are well fitted using Eq. (4). Accordingly, the  $E_g$  values obtained from these analyses are 0.119 and 0.117 eV, respectively.

The temperature dependence of  $\epsilon'$  at 1 kHz of NCYCTO ceramics is demonstrated in Fig. 7c.  $\epsilon'$  slightly increases from  $-70$  to  $120^\circ\text{C}$  and then strongly increases at temperatures higher than  $120^\circ\text{C}$ . This may have been caused by effect of DC conductivity, which is a one of factors corresponded to AC high  $\tan\delta$  values [4, 35]. Figure 7d shows the effects of DC bias voltage on the dielectric properties, i.e.,  $\epsilon'$  and  $\tan\delta$  values of the NCY\_8h ceramic at RT.  $\epsilon'$  decreases with increasing applied DC bias voltage, while  $\tan\delta$  greatly increases. This result may be associated with variation in the Schottky barrier height at the GBs as a result of applied DC bias [26]. With increasing DC bias voltage, the amount of accumulated charges is decreased because some charges can cross the insulating GBs. Consequently, the intensity of interfacial polarization at the GBs is reduced, giving rise to a decreased dielectric response [31]. Simultaneously, the DC conductivity increases due to the long range movement of free charges. A high loss  $\tan\delta$  associated with the reduction in  $\epsilon'$  value is obtained under an increased DC bias voltage.

To explain the electrical conductivity of *n*-type semi-conducting grains in the NCYCTO ceramic, the reactions of polyvalent cations ( $\text{Cu}^{2+} \rightarrow \text{Cu}^+$  and  $\text{Ti}^{4+} \rightarrow \text{Ti}^{3+}$ ) were investigated using XPS and XANES techniques. For the CCTO and  $\text{A}_{2/3}\text{Cu}_3\text{Ti}_4\text{O}_{12}$  related ceramics, the presence of  $\text{Cu}^+$  and  $\text{Ti}^{3+}$  ions can cause formation of *n*-type semi-conducting grains [25, 28, 29]. Figure 8a shows the XPS spectrum of Cu 2*p* of the NCY\_16 h sample. Three peaks are extracted from the XPS spectrum of Cu 2*p* using Gaussian–Lorentzian profile fitting. The highest peak, with a binding energy 933.51 eV, is ascribed to  $\text{Cu}^{2+}$  [28, 29]. The peaks at 931.43 and 935.26 eV indicate the presence of  $\text{Cu}^+$  and  $\text{Cu}^{3+}$ , respectively [28, 37]. The ratios of  $\text{Cu}^+/\text{Cu}^{2+}$  and  $\text{Cu}^{3+}/\text{Cu}^{2+}$  are found to be 7.3 and 10.6%, respectively. Thus, the presence of  $\text{Cu}^+$  and  $\text{Cu}^{3+}$  has an

effect on the electrical conductivity of grains. The presence of  $\text{Cu}^{3+}$  might be associated with the segregation of a Cu-rich phase along the GBs [37], as shown in Fig. 4d. According to the XPS results,  $\text{Ti}^{3+}$  is difficult to detect, which may have been due to its low concentration. The XANES spectrum was further used to confirm the presence of  $\text{Ti}^{3+}$  to clearly describe electrical conductivity in the grain interiors. Figure 8b illustrates XANES spectra of the NCY\_16 h sample, as well as the standard samples, i.e.,  $\text{Ti}_2\text{O}_3$  ( $\text{Ti}^{3+}$ ) and  $\text{TiO}_2$  ( $\text{Ti}^{4+}$ ). The edge energy of the NCY\_16 h sample is observed to closely match the  $\text{TiO}_2$  standard. The presence of a small amount of  $\text{Ti}^{3+}$  is confirmed. The maximum value of the first derivative in the edge region is used to calculate the  $\text{Ti}^{3+}/\text{Ti}^{4+}$  ratio, which is 3.99%. It is reasonable to infer that electron hopping between  $\text{Ti}^{3+} \leftrightarrow \text{Ti}^{4+}$  lattice sites may have also influenced the electrical conductivity of grains. The nature of electrical conductivity in grains is still complex. Nevertheless, it is reasonable to conclude that  $\text{Cu}^+$ ,  $\text{Cu}^{3+}$  and  $\text{Ti}^{3+}$  ions have an effect on this property.

#### 4 Conclusions

NCYCTO nanoparticles were successfully synthesized using a simple sol–gel method. Dense microstructure of sintered ceramics was obtained by employing NCYCTO nanoparticles. Na, Ca, Y, Cu, Ti, and O were well dispersed in the microstructure, indicating the formation of single phase. A high dielectric permittivity of  $2.52 \times 10^4$  and low loss tangent of about 0.034 (at 1 kHz) were accomplished by optimization of preparation parameters. Good nonlinear  $J$ – $E$  properties with  $E_b = 5160$  V/cm and  $\alpha = 7.91$  were also achieved. Through investigation of the DC bias dependence of the dielectric properties and using impedance spectroscopy, the giant dielectric response was attributed to the IBLC effect. It is suggested that the semiconducting grains of NCYCTO ceramics were induced by the presence of  $\text{Cu}^+$ ,  $\text{Cu}^{3+}$ , and  $\text{Ti}^{3+}$  ions.

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