




Facile in-situ fabrication of nanocoral-like bimetallic Co-Mo carbide/nitrogen-doped carbon: a highly active and stable electrocatalyst for hydrogen evolution

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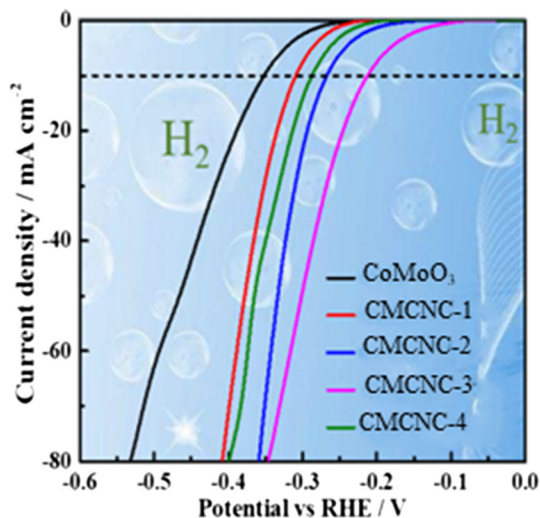
ABSTRACT

It is vital to exploit non-noble metal catalysts with ample natural reserve and high performance for reducing energy consumption during electrocatalytic water splitting process. Herein, nanocoral-like bimetallic Co-Mo carbide/nitrogen-doped carbon (Co-Mo₂C/N-C) electrocatalysts have been successfully prepared by high temperature pyrolysis of CoMoO₄ and melamine for hydrogen evolution reaction (HER). When the mass ratio of CoMoO₄ and melamine is 1:15, nanocoral-like Co-Mo₂C/N-C electrocatalyst shows optimal electrocatalytic HER activity, which just needs overpotentials of only 212 and 290 mV at the current density of 10 and 40 mA cm⁻², respectively. Besides, it shows low charge transfer resistance and surpassing stability for uninterrupted HER in 1.0 M KOH electrolyte. The eximious electrochemical performance of Co-Mo₂C/N-C is put down to the fact that N-C can effectively disperse Co-Mo₂C nanoparticles. The results suggest that nanocoral-like Co-Mo₂C/N-C with considerable catalytic activity and superior durability is believed as promising candidate to substitute noble metal catalysts for green and renewable hydrogen production by electrocatalytic water splitting.

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GRAPHICAL ABSTRACT



Introduction

With the excessive exhaustion of traditional energy and the deterioration of ecological environment, finding clean and renewable energy with high combustion value has become the urgent demand of human beings [1, 2]. As a promising substitute for traditional energy, hydrogen with recyclability and high energy density has drawn increasing interest [3–5]. With the merits of high efficiency and no environment pollution, electrochemical water splitting is considered as a prospective and reliable technology for hydrogen production [6, 7]. In the process of water splitting, exploiting highly efficient and durable hydrogen evolution reaction (HER) catalysts are critical to reduce the overpotential that brings about excessive energy consumption [8–10]. Though Pt and Pt-based catalysts stick out from various prominent HER catalysts, the fatal drawbacks of exorbitant price and scarce reserves hinder their commercial applications [11]. Thus, the vigorous development of non-precious materials with high activity and stability as HER catalysts is highly imperative [12–14].

Recently, Mo-based catalysts, such as MoS₂ [15], MoN [16], Mo₂C [17], MoB [18] and MoP [19] etc., have been reported with excellent electrocatalytic

HER performance. Among these catalysts, Mo₂C catalyst has attracted extensive attention because of its impressive conductivity, strong corrosion resistance and analogous d-band electronic structure with Pt [20, 21]. Nevertheless, the catalytic performance of Mo₂C is still limited by its inherent shortage of large unoccupied orbitals density and certain aggregation [22, 23]. For reducing the density of unoccupied orbitals of Mo₂C, the design of bimetallic carbide as HER catalysts by adding electron-rich group VIII metal into Mo₂C is an efficient strategy [24]. Hu et al. have reported that Ni-Mo₂C_{CB}/CFP electrocatalysts need overpotential of 121.4 mV at 10 mA cm⁻² [25]. Lin et al. have prepared Fe₃C-Mo₂C/NC as HER electrocatalysts with overpotential of 116 mV at 10 mA cm⁻² [26].

As well known, the intimate conjugation between Mo₂C and carbonaceous materials promotes the electrons transport, stabilizes the overall structure, reduces hydrogen Gibbs adsorption free energy of Mo₂C to optimize the absorption of H* and inhibits the aggregation of Mo₂C nanoparticles to some extent, which is propitious to enhance electrocatalytic ability of catalysts [27–29]. Heteroatoms doping, especially nitrogen atoms, can further enhance the electrochemical performance by optimizing the electronic structure of carbon materials [30]. Among carbon materials, nitrogen-doped carbon fabricated

by high temperature pyrolysis of melamine has sparked significant interest for its impressing conductivity, low cost and simple preparation [31]. To the best of our knowledge, there are few reports concerning the application of bimetallic Co-Mo carbide compounding with nitrogen-doped carbon as HER electrocatalysts. Taking these virtues into account, we anticipate that bimetallic Co-Mo carbide/nitrogen-doped carbon (Co-Mo₂C/N-C) can serve as HER catalysts with low overpotential.

Herein, nanocoral-like Co-Mo₂C/N-C electrocatalyst has been in-situ synthesized by high temperature pyrolysis of CoMoO₄ and melamine. As a result, nanocoral-like CMCNC-3 catalyst only needs low overpotentials of 212 and 290 mV at the current density of 10 and 40 mA cm⁻², respectively. In addition, CMCNC-3 catalyst shows favorable stability during durative hydrogen generation. The strategy to fabricate efficient and stable Co-Mo₂C/-C catalyst offers a broad perspective for the exploitation of metal-carbide-based catalysts toward HER.

Experimental

Chemicals and materials

Na₂MoO₄ · 2H₂O, Co(NO₃)₂ · 6H₂O, NaOH, melamine, isopropanol and ethanol were obtained from Jiangsu Yatai Chemical Co., Ltd. (Jiangsu, China). Nafion solution (5 wt%) was provided by Sigma-Aldrich (St Louis, USA).

Fabrication of Co-Mo₂C/N-C materials

Scheme 1 presented the fabrication procedure for Co-Mo₂C/N-C materials. In the first step, as-obtained CoMoO₄ precursor was fabricated via hydrothermal method. In detail, 2.0 mmol Na₂MoO₄ · 2H₂O and 2.0 mmol Co(NO₃)₂ · 6H₂O were added into 40 mL distilled water with stirring for 15 min. Next, the mixture was transferred into Teflon-lined autoclave for hydrothermal treatment at 160 °C for 6 h. The precipitate was washed several times with deionized water and ethanol, and finally dried at 60 °C overnight.

In the second step, Co-Mo₂C/N-C materials were fabricated via high temperature pyrolysis of CoMoO₄ and melamine. In detail, 100 mg as-fabricated CoMoO₄ precursor and a certain mass of melamine

were fully mixed by grinding in an agate mortar. Subsequently, the mixture above was transferred into a tube furnace for pyrolysis at 850 °C for 3 h with a heating rate of 5 °C min⁻¹ in an argon atmosphere. After pyrolysis, collected product was ground and packaged to be used. The mass ratios between CoMoO₄ and melamine were 1:5, 1:10, 1:15 and 1:20, and the corresponding samples were named as CMCNC-1, CMCNC-2, CMCNC-3 and CMCNC-4, respectively.

For comparison, CoMoO₃ was fabricated following the steps above without melamine.

Materials characterizations

Scanning electron microscope (SEM, Sigma 300, Carl Zeiss SMT Pte Ltd., Germany) was operated to analyse the morphology. In order to investigate the structure of carbon components, Raman spectrometer (inVia, Renishaw Instrument Co., Britain) was employed. To study the crystal structures of as-fabricated materials, X-ray diffraction (XRD) tests were performed on X' Pert PRO diffractometer (PANalytical, Netherlands) using Cu K_α radiation ($\lambda = 0.154060$ nm). X-ray photoelectron spectroscopy (XPS) tests were conducted on 5000 Versaprobe-II photoelectron spectroscopy (ULVAC-PHI, Japan) with Al K_α ($h\nu = 1486.6$ eV) to investigate the surface chemical states of materials.

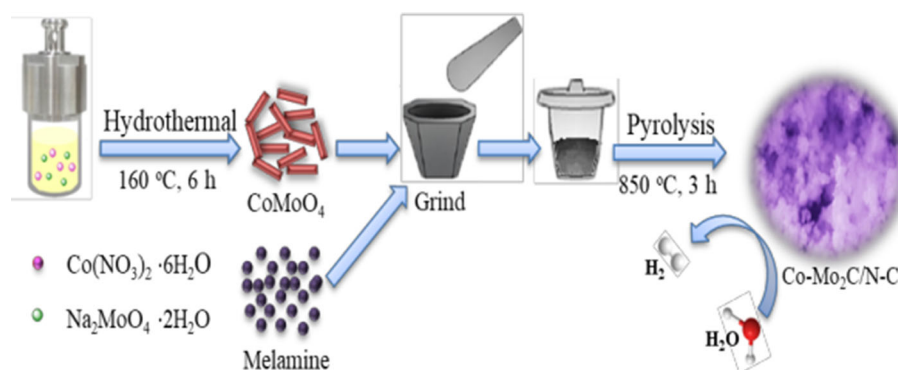
Electrode fabrication and electrochemical measurements

Fabrication of working electrodes

Before use, glassy carbon electrode was polished on chamois leather using aluminum oxide powders and washed thoroughly with ethanol and distilled water and finally dried naturally.

As-fabricated active materials (5.0 mg) were ultrasonically dispersed in 1.0 mL of isopropanol/water ($V_{\text{isopropanol}}/V_{\text{water}} = 3:7$) containing 5.0 μL Nafion solution (5 wt%) to form homogeneous material ink. Next, the ink above (5.0 μL) was dripped onto GCE, and finally dried at ambient environment. The mass loading of material on GCE was about 0.35 mg cm⁻².

Scheme 1 Fabrication procedure for Co–Mo₂C/N–C materials.



Electrochemical measurements of as-fabricated materials

Polarization curves, electrochemical impedance spectroscopy (EIS) and cyclic voltammetry (CV) were operated on PARSTAT 2273 electrochemical workstation (Princeton Applied Research, USA), and chronoamperometry measurements were conducted on DH7000 electrochemical workstation (Jiangsu Donghua Analysis Instrument Co., Ltd., Jingjiang, China) in 1.0 M KOH solution at ambient environment with a standard three-electrode system. Reference electrode, working electrode and counter electrode were HgO/Hg electrode, as-fabricated electrode and graphite rod, respectively. In this work, all potentials measured were obtained after IR correction and converted to reversible hydrogen electrode (RHE) according to the following formula: $E_{\text{RHE}} = (E_{\text{HgO}/\text{Hg}} + 0.098\text{ V}) + 0.059\text{ pH}$. Before the electrochemical measurements, all 1.0 M KOH electrolytes were saturated with N_2 for 1 h.

Results and discussion

Characterizations of structure, component and morphology

Shown in Fig. 1 is the Raman spectrum of CMCNC-3 catalyst. Two peaks at 1317.2 and 1590.4 cm^{-1} are ascribed to D and G bands, respectively, confirming the presence of disordered carbon and graphitic carbon in CMCNC-3 [32]. In addition, the calculated intensity ratio of D band and G band value for CMCNC-3 is 1.4, verifying that it possesses low graphitized degree and a large number of structural defects [33].

XRD tests are carried out to study crystal structure of CoMoO_4 (a), CoMoO_3 (b) and CMCNC-3

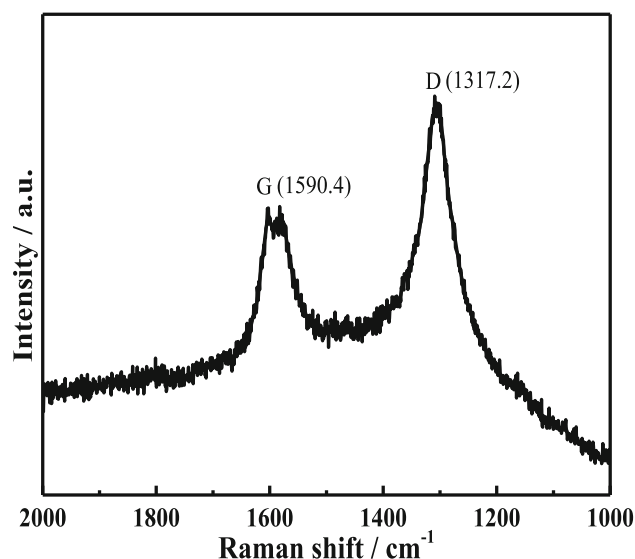


Figure 1 Raman spectrum of CMCNC-3 catalyst.

(c) (Fig. 2). As for CoMoO_4 (curve a), the peaks at 13.4° , 23.2° , 26.9° , 29.3° , 34.3° and 52.8° correspond to (001), (021), (002), (310), (022) and (440) crystal planes of CoMoO_4 (JCPDS 21–0868) [34], respectively. As for CoMoO_3 (curve b), the peaks at 18.0° , 25.4° , 32.7° , 36.1° , 37.2° , 40.5° , 45.5° , 49.2° , 52.1° , 56.2° , 59.8° , 62.5° and 64.6° are ascribed to (002), (102), (103), (200), (004), (104), (203), (114), (204), (006), (205), (303) and (220) crystal planes of CoMoO_3 (JCPDS 21–0869) [35], respectively. As for CMCNC-3 (curve c), a peak at 26.5° is typical (002) crystal plane of graphitic carbon [36]. The peaks at 36.1° , 51.9° , 64.6° , 73.9° and 76.1° are ascribed to (100), (102), (110), (112) and (201) crystal planes of $\beta\text{-Mo}_2\text{C}$ (JCPDS 35–0787) [37]. The peaks at 32.1° , 44.5° and 49.1° are ascribed to (400), (511) and (442) crystal planes of $\text{Mo}_3\text{Co}_3\text{C}$ (JCPDS 65–7128) [38]. The results prove the coexistence of $\beta\text{-Mo}_2\text{C}$, $\text{Mo}_3\text{Co}_3\text{C}$ and graphitic carbon in CMCNC-3.

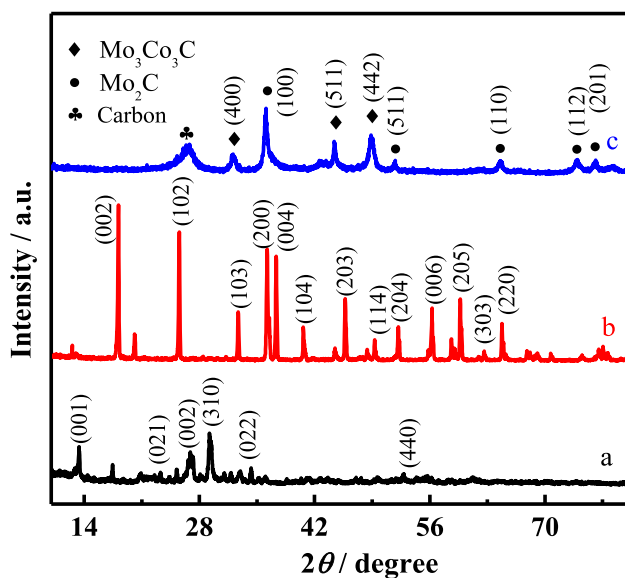


Figure 2 XRD patterns of CoMoO₄ **a**, CoMoO₃ **b** and CMCNC-3 **c**.

The surface electronic states of CoMoO₄, CoMoO₃ and CMCNC-3 catalysts are investigated by XPS analyses (Fig. 3). In Fig. 3a, Co 2p spectrum of CoMoO₄ exhibits five peaks at 780.9, 782.1, 787.1, 797.5 and 803.2 eV. Two peaks at 780.9 and 782.1 eV belong to Co 2p_{3/2}, and a peak at 797.5 eV belongs to Co 2p_{1/2} [39, 40]. In addition, two peaks at 787.1 and 803.2 eV belong to satellite peaks [41]. Mo 3d spectrum of CoMoO₄ (Fig. 3b) shows two peaks at 231.9 and 235.1 eV, which correspond to Mo 2d_{5/2} and Mo 2d_{3/2}, respectively [42, 43]. In O 1s spectrum of CoMoO₄ (Fig. 3c), a peak at 530.7 eV is related to lattice oxygen, while a peak at 533.2 eV is attributed to –OH on the surface of CoMoO₄ [44].

In Fig. 3d, Co 2p spectrum of CoMoO₃ shows two peaks at 781.9 and 797.4 eV, which belong to Co 2p_{3/2} and Co 2p_{1/2}, respectively. Additionally, two peaks at 786.4 and 804.3 eV correspond to shake-up satellite peaks [45]. In Mo 3d spectrum of CoMoO₃ (Fig. 3e), two peaks at 229.9 and 233.0 eV belong to Mo⁴⁺, while two peaks at 231.7 and 234.7 eV are assigned to Mo⁶⁺ [46]. In Fig. 3f, O 1s spectrum of CoMoO₃ displays two peaks at 530.6 and 532.3 eV, which belong to lattice oxygen and –OH on the surface of CoMoO₃, respectively [47].

Co 2p spectrum of CMCNC-3 (Fig. 3g) exhibits the peaks at 781.7 and 797.9 eV, which are assigned to Co²⁺ [48]. In addition, two peaks at 783.9 and 799.4 eV are assigned to Co³⁺ [49]. The peaks at 787.6,

803.7 and 805.8 eV correspond to satellite peaks [50]. As displayed in Fig. 3h, Mo 3d spectrum of CMCNC-3 exhibits six peaks at 228.4, 229.2, 231.6, 232.3, 232.9 and 235.6 eV. Two peaks at 228.4 and 231.6 eV are attributed to Mo–C [51]. Two peaks at 229.2 and 232.9 eV belong to Mo⁴⁺, while two peaks at 232.3 and 235.6 eV belong to Mo⁶⁺ [52]. In C 1s spectrum of CMCNC-3 (Fig. 3i), two peaks at 284.8 and 286.0 eV belong to C–C/C=C and C–N bond, respectively [53]. In Fig. 3j, N 1s spectrum of CMCNC-3 shows the peaks at 394.2, 397.7, 398.5 and 400.3 eV, which belong to Mo–N, pyridinic-N, pyrrolic-N and graphitic-N, respectively [54, 55].

SEM images of CoMoO₄, CoMoO₃ and CMCNC-3 are shown in Fig. 4a ~ c. CoMoO₄ (Fig. 4a) displays uneven nanorods morphology with certain agglomeration. CoMoO₃ (Fig. 4b) shows nanocoral-like morphology. However, its nonuniform and aggregation impede the exposure of active sites to a certain degree. After the addition of melamine in the precursor, CMCNC-3 catalyst (Fig. 4c) exhibits looser nanocoral-like morphology assembled by numerous more uniform nanoparticles in comparison with CoMoO₃, exposing enough electrocatalytic active sites. EDS elemental mapping images of CMCNC-3 are exhibited in Fig. 4e ~ h, demonstrating that four elements (Co, Mo, C and N) are uniformly dispersed in CMCNC-3.

Electrochemical characterizations

Polarization curves of as-fabricated electrocatalysts with a scan rate of 1 mV s⁻¹ using a three-electrode system in 1.0 M KOH electrolyte are presented in Fig. 5a. Co-Mo₂C/N–C catalyst displays improved electrocatalytic performance with lower overpotential toward HER in comparison with CoMoO₃. Additionally, CMCNC-3 catalyst exhibits better electrocatalytic activity with onset potential as low as 106 mV, while 257 mV, 237 mV, 175 mV and 221 mV for CoMoO₃, CMCNC-1, CMCNC-2 and CMCNC-4, respectively. Clearly, CMCNC-3 catalyst manifests lower overpotential (212 mV) than those of CoMoO₃ (352 mV), CMCNC-1 (309 mV), CMCNC-2 (267 mV) and CMCNC-4 (288 mV) at 10 mA cm⁻². CMCNC-3 catalyst displays an overpotential of 290 mV at 40 mA cm⁻², which is lower than CoMoO₃ (440 mV), CMCNC-1 (366 mV), CMCNC-2 (323 mV) and CMCNC-4 (350 mV).

Figure 3 XPS spectra of CoMoO₄ a–c, CoMoO₃ d–f and CMCNC-3 g–j.

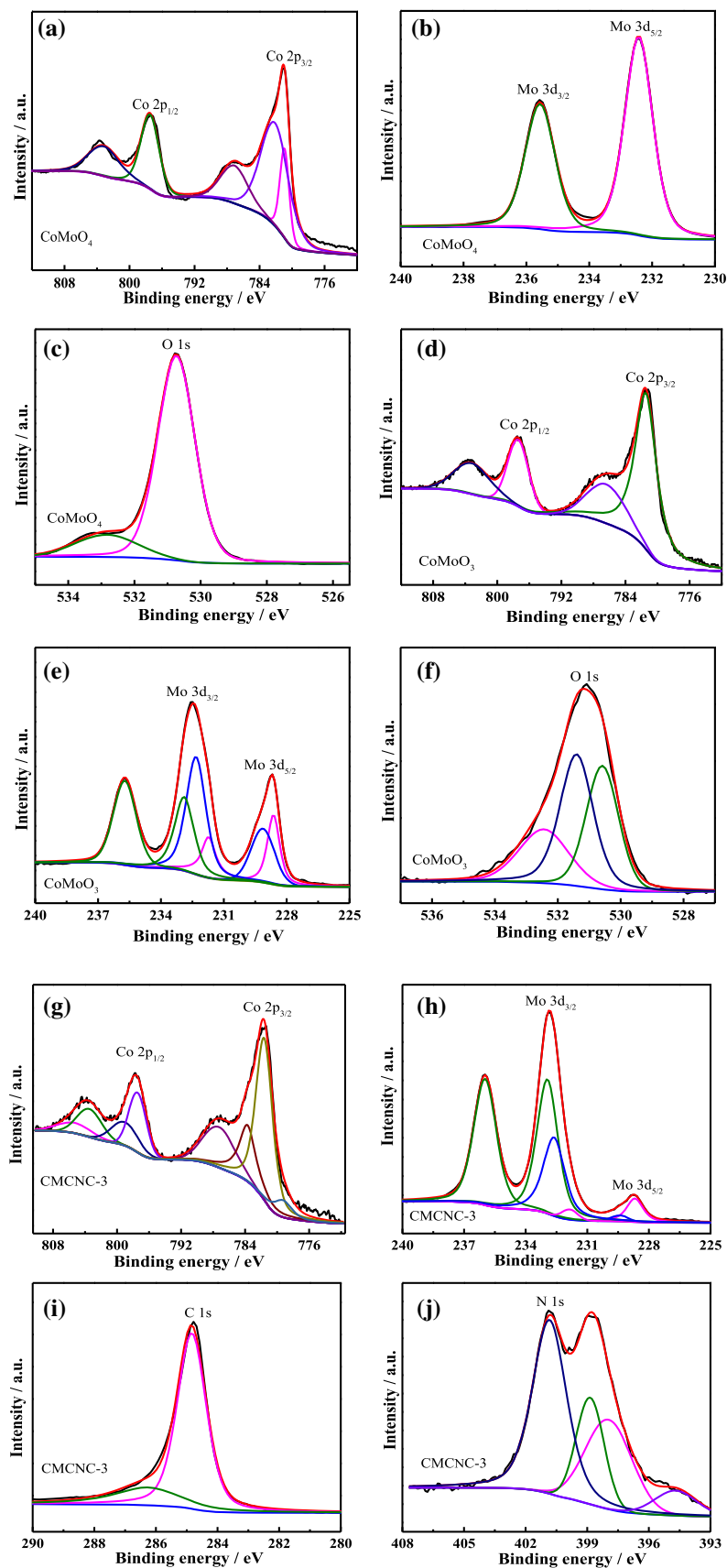


Figure 4 SEM images of CoMoO_4 **a**, CoMoO_3 **b** and CMCNC-3 catalysts **c**; SEM image **d** and EDS elemental mappings **e–h** of CMCNC-3 catalyst.

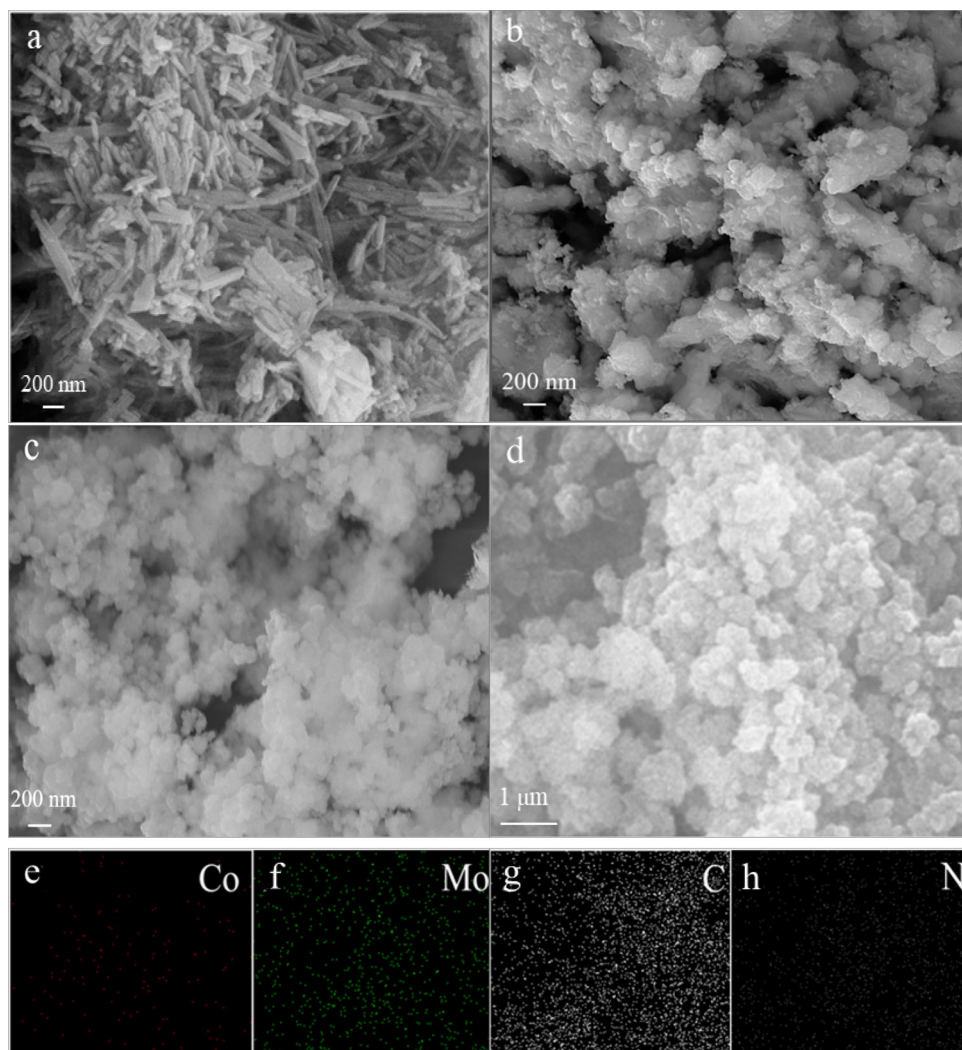
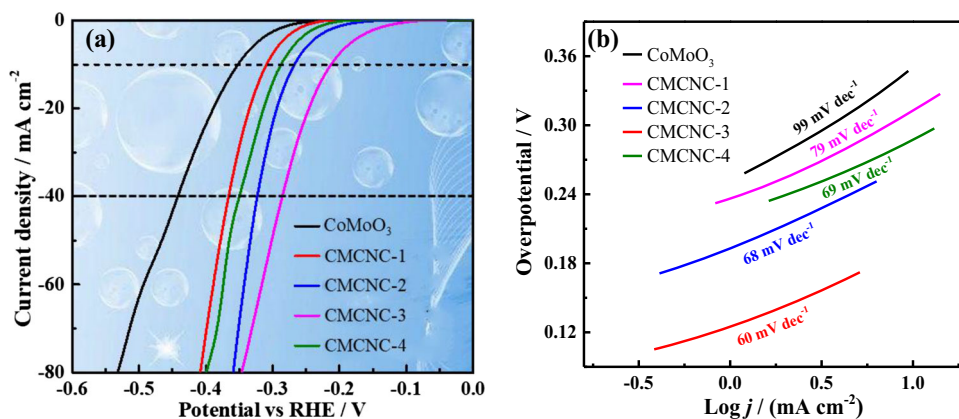


Figure 5 Polarization curves **(a)** and corresponding Tafel plots **(b)** of CoMoO_3 , CMCNC-1, CMCNC-2, CMCNC-3 and CMCNC-4 catalysts.

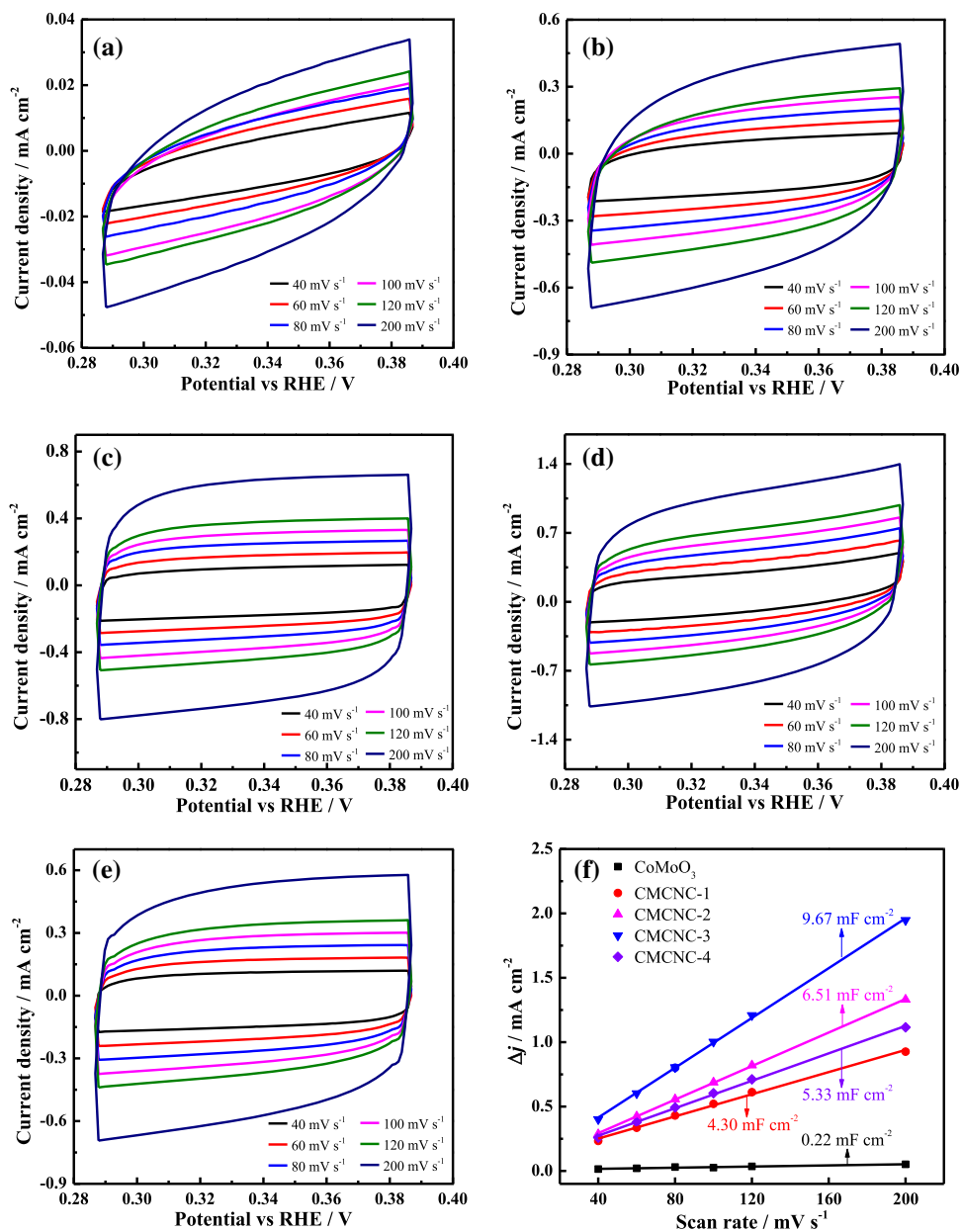


$\text{Co-Mo}_2\text{C/N-C}$ catalyst has looser structure than CoMoO_3 , which exposes more catalytic active sites, leading to excellent catalytic activity toward HER. Besides, owing to the synergistic effect between

Mo_2C , $\text{Mo}_3\text{Co}_3\text{C}$ and N-C , CMCNC-3 catalyst shows commendable HER activity.

In Fig. 5b, Tafel plots are used to study the HER kinetics of as-fabricated catalysts. Tafel slope is

Figure 6 CV curves of CoMoO₃ (a), CMCNC-1 (b), CMCNC-2 (c), CMCNC-3 (d) and CMCNC-4 catalysts (e) under different scan rates; plots of the capacitive currents as a function of scan rates (f).



calculated by Tafel equations as follows: $\eta = a + b \log j$, where η is overpotential, a the constant, b the Tafel slope (mV dec^{-1}) and j the current density (mA cm^{-2}) [6]. As observed, CoMoO₃, CMCNC-1, CMCNC-2, CMCNC-3 and CMCNC-4 catalysts show Tafel slope values of 99, 79, 68, 60 and 69 mV dec^{-1} , respectively. Obviously, CMCNC-3 catalyst manifests smaller value of Tafel slope than other four catalysts, suggesting faster kinetics for electrocatalytic HER, which contributes to rapid reaction on its surfaces. In addition, Tafel slopes of 118, 40 and 30 mV dec^{-1} correspond to Volmer, Heyrovsky and Tafel reaction during HER process in

alkaline solutions, respectively [56, 57]. The results indicate that rate-limiting mechanism of as-fabricated catalysts is Volmer-Heyrovsky mechanism.

To further investigate HER electrocatalytic performance of CoMoO₃, CMCNC-1, CMCNC-2, CMCNC-3 and CMCNC-4, the electrochemically active surface areas (ECSA) are assessed by electrochemical double-layer capacitance (C_{dl}). In Fig. 6a ~ e, CV tests of as-fabricated catalysts are carried out in non-Faradaic potential region (0.290 V ~ 0.390 V vs. RHE) with diverse scan rates ($40 \text{ mV s}^{-1} \sim 200 \text{ mV s}^{-1}$). As shown in Fig. 6f, current density Δj ($j_{\text{anode}} - j_{\text{cathode}}$) at 0.34 V vs. RHE against scan rate shows the linear

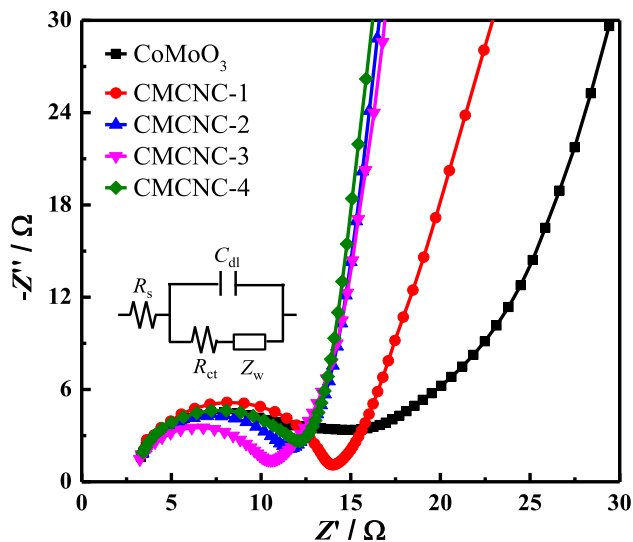


Figure 7 Nyquist plots of CoMoO₃, CMCNC-1, CMCNC-2, CMCNC-3 and CMCNC-4 catalysts.

Table 1 Fitted values of equivalent circuit elements based on impedance spectra of as-fabricated catalysts

Catalysts	R_s/Ω	$C_{dl}/\mu\text{F}$	R_{ct}/Ω	$Z_w \times 10^3/(\text{S}\cdot\text{sec}^{.5})$
CoMoO ₃	2.95	0.069	9.96	3.88
CMCNC-1	3.16	0.106	9.61	1.54
CMCNC-2	2.79	0.079	7.37	1.15
CMCNC-3	2.85	0.106	6.59	2.56
CMCNC-4	2.75	0.078	7.80	0.88

relationship. Meanwhile, it is clear that C_{dl} value of CMCNC-3 (9.67 mF cm^{-2}) is higher than those of CoMoO₃ (0.22 mF cm^{-2}), CMCNC-1 (4.30 mF cm^{-2}), CMCNC-2 (6.51 mF cm^{-2}), CMCNC-4 (5.33 mF cm^{-2}), indicating higher ECSA and numerous exposed active sites of CMCNC-3. The high electrocatalytic activity of catalysts is positively related to the enhancement of ECSA and active sites [58]. Thus, nanocoral-like CMCNC-3 catalyst exhibits better HER electrocatalytic performance than all other as-fabricated catalysts.

EIS tests are carried out in the range of $10^6 \sim 10^{-1}$ Hz at open circuit potential with a modulation amplitude of 5 mV, and Nyquist plots are displayed in Fig. 7. In equivalent circuit diagram (the insert in Fig. 7), R_s is the uncompensated solution resistance, R_{ct} is the charge transfer resistance, C_{dl} is the double-layer capacitance, and Z_w is the Warburg impedance. Furthermore, CoMoO₃, CMCNC-1, CMCNC-2, CMCNC-3 and CMCNC-4 catalysts show R_{ct} values (Table 1) of 9.96, 9.61, 7.37, 6.59 and 7.80 Ω ,

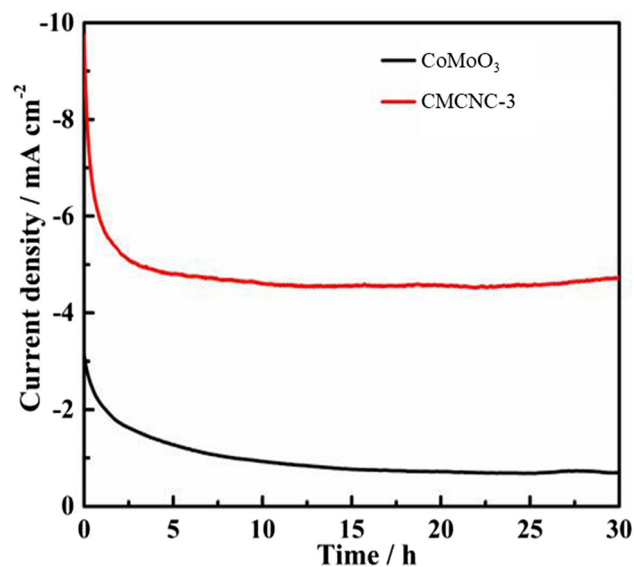


Figure 8 Chronoamperometry tests of CoMoO₃ and CMCNC-3 catalysts at overpotential of 212 mV for 30 h.

respectively. The lower R_{ct} value of CMCNC-3 indicates faster electron transfer process.

As shown in Fig. 8, chronoamperometry tests of CoMoO₃ and CMCNC-3 catalysts are performed at overpotential of 212 mV in 1.0 M KOH electrolyte. CMCNC-3 catalyst exhibits higher current density than that of CoMoO₃ catalyst, indicating that CMCNC-3 catalyst has better HER catalytic activity. In addition, the current density of CMCNC-3 catalyst decreases at firstly and then maintains steady relatively during continuous hydrogen generation, demonstrating eminent long-term durability of CMCNC-3. The favorable HER electrocatalytic activity and stability of CMCNC-3 are ascribed to some reasons as follows: (1) the addition of N-C produced by pyrolysis of melamine, which increases the surface activity and conductivity in theory; (2) the loose nanocoral-like structure assembled by uniform nanoparticles, which provides larger ECSA and abundant ions transport channel; (3) the synergistic effect between Mo₂C, Mo₃Co₃C and N-C.

Conclusions

In summary, Co-Mo₂C/N-C catalyst has been in-situ synthesized by high temperature pyrolysis of CoMoO₄ and melamine. The nanocoral-like CMCNC-3 needs overpotentials of only 212 and 290 mV at the current density of 10 and 40 mA cm^{-2} , respectively.

Besides, CMCNC-3 shows low charge transfer resistance and outstanding stability during continuous hydrogen generation. The high catalytic activity of CMCNC-3 originates from the efficient dispersion of Co-Mo₂C nanoparticles by N-C and the synergistic effect between Mo₂C, Mo₃Co₃C and N-C. The results suggest that nanocoral-like Co-Mo₂C/N-C with excellent activity and long-term durability is promising in renewable energy conversion system to achieve massive hydrogen generation.

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Declarations

Conflict of interest The authors declare that they have no known competing financial interests or personal relationships in this paper.

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