Chemical routes to materials



Novel yolk–shell Fe₃O₄@void@SiO₂@PPy nanochains toward microwave absorption application

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ABSTRACT

A growing number of core-shell structured microwave absorbents have been reported; nevertheless, there are few studies accessible about one-dimensional core-shell electromagnetic nanocomposites as microwave absorption materials. In this work, we have developed two kinds of novel electromagnetic nanocomposites, namely yolk-shell Fe₃O₄@void@SiO₂ nanochains and Fe₃₋ O₄@void@SiO₂@PPy nanochains. Their components and morphologies have been characterized by X-ray diffraction (XRD), X-ray photoelectron spectra, scanning electron microscope and transmission electron microscope. The N_2 adsorption-desorption isotherms have demonstrated their specific surface areas and porosity, and the magnetic properties have been recorded by the vibrating sample magnetometer. Investigation of microwave absorbing properties manifests that Fe₃O₄@void@SiO₂@PPy nanochains have stronger absorption capability and broader effective absorption bandwidth than Fe₃O₄@void@SiO₂ nanochains, which is caused by the introduction of polypyrrole shells, giving rise to the addition of conductive loss and the enhancement of dipole polarizations, interfacial polarizations, multiple reflection and absorption. Specifically, the minimum reflection loss value is -54.2 dB (17.70 GHz) and the effective absorption bandwidth 5.90 GHz maximum can reach (11.49–17.39 GHz); thus, Fe₃O₄@void@SiO₂@PPy nanochains will become promising microwave absorption candidates. This research once more demonstrates that necklace-like core-shell magnetic-dielectric complex benefit to enhancement of microwave absorption performance, and establishes a good foundation for exploiting the high-effective microwave absorbing materials.

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Introduction

Over the past five years, lots of new and smart electronic devices have been emerging around us, because they can facilitate people's livelihood and improve the work efficiency. Indeed, all of electronic devices are carriers of frequency-dependent electromagnetic waves. Produced electromagnetic radiation is an invisible hazard, which not only threatens the human health directly but also interferes the surrounded devices [1–3]. Human beings become aware of the seriousness of electromagnetic pollution gradually, and even call it as the fourth largest pollution in the environment. Now, to solve the electromagnetic pollution is necessary and urgent. Exploitation of microwave absorption materials has been regarded as an effective and important approach to preventing electromagnetic radiation. That is because microwave absorption materials are able to convert incident electromagnetic energy to thermal energy or other energies, reducing the harm and building a friendly environment [4, 5].

It is well known that ideal microwave absorption materials need to meet three major advantages of large absorption intensity, wide absorption frequency band and lightweight. Up to now, numerous absorbents with strong reflection loss performance have been successfully developed, but it is still difficult to broaden the absorption bandwidth. According to the microwave absorption mechanisms, absorption bandwidth is mainly attributed to impedance matching and multiple losses [6, 7]. To improve impedance matching degree and enhance attenuation capacity, the conjugation of magnetic materials and dielectric materials has attracted considerable attentions. Rational construction of magnetic-dielectric materials can not only bring the strong magnetic loss and dielectric loss but also narrow the gap between permeability and permittivity, reaching a relatively high impedance matching degree. Particularly, coreshell-type magnetic-dielectric materials have exhibited huge potentials in the microwave absorption application, such as CoNi@SiO₂@TiO₂ microspheres [8], Co₂₀Ni₈₀@TiO₂ particles [9], Fe₃O₄@SnO₂ nanorods [10], Fe₃O₄@C microspheres [11], Fe₃O₄@TiO₂ microspheres [12], Ni@SnO₂ hybrid [13], Ni@TiO₂ and Ni@SiO₂ microspheres [14], Co@C microspheres [15], Fe₃O₄@PEDOT microspheres [16] and ZnFe₂₋ O₄@SiO₂@RGO microspheres [17]. Moreover, a special core@void@shell configuration, named yolkshell structure, is endowed with several special advantages, such as low density, large surface area and interstitial void space. These tunable characterizations benefit to optimizing the electromagnetic parameters and further improving microwave absorption performance.

Recently, one-dimensional (1D) structured electromagnetic materials have attracted increasing interest in field of microwave absorption owing to the high surface-to-volume ratio and the isotropic antenna dissipation mechanism, such as Fe₃O₄/carbon nanotubes, Fe/SiC hybrid fibers, Fe₃O₄/Fe nanowires and FeCo nanochains [18–21]. Additionally, they are 1D materials that can exhibit superior microwave absorption properties than the bulk and particle forms due to their network-like structures in the composites [22–24]. However, there exists a common defect among the previously reported 1D nanocomposites. Their magnetic components are exposed to the outside, which easily suffer from oxidation or corrosion. Through the design of core-shell structure, stable dielectric shells, such as SiO₂, carbon materials and conducting polymers, can protect the magnetic cores absolutely. Thus, 1D structured nanocomposites together with magnetic materials as cores and SiO₂/carbon/conducting polymer materials as shells are expected in the practical application of microwave absorption.

Interestingly, in our previous work, as-synthesized yolk-shell Fe₃O₄@N-doped carbon nanochains possess the minimum reflection loss value of - 63.09 dB (11.91 GHz) and broad effective frequency bandwidth of 5.7 GHz (11.11-16.81 GHz), exhibiting highly effective microwave absorption performance [25]. Furthermore, Fe₃O₄@SiO₂@MnO₂ nanochains have the maximum effective absorption frequency bandwidth of 5.28 GHz (10.15-15.43 GHz) [26]. These results indicate the superiority of core-shell magnetic-dielectric nanochains in the improvement of effective absorption frequency bandwidth. It is known that MnO₂ shells are subject to acid environment; moreover, they have weak interfacial interaction with the polymer matrix, affecting the microwave absorption efficiency and reducing the mechanical properties. Actually, polypyrrole (PPy) has been deemed to more appropriate outer shells than metal oxides (e.g., NiO, MnO, ZnO) in the coreshell magnetic-dielectric nanochains, owing to good chemical stability, intrinsic lightweight feature,



tunable dielectric properties and outstanding interfacial compatibility [27]. However, there are few related studies accessible yet.

Herein, we have synthesized two kinds of coreshell nanochains, namely Fe₃O₄@void@SiO₂ and Fe₃O₄@void@SiO₂@PPy. As we all know, SiO₂ is a common wave-transparent material. So Fe₃O₄@void@SiO₂ nanochains possess the minimum reflection loss value of -24.7 dB (17.34 GHz). With the addition of PPy shells, microwave absorption performance has been improved a lot. The absorption peak is - 54.20 dB (17.7 GHz), and the effective absorption bandwidth ranges from 11.49 GHz to 17.39 GHz. It can be seen that PPy shells can enhance the microwave absorption performance of yolk-shell Fe₃O₄@void@SiO₂ nanochains. Eventually, the detailed microwave absorption mechanism has been investigated.

Experimental section

Synthesis of yolk–shell Fe₃O₄@void@SiO₂ and Fe₃O₄@void@SiO₂@PPy nanochains

All chemicals were of analytical grade and used as received without any further purification. Based on our previous reports, porous Fe₃O₄ magnetic particles as "building blocks" and Fe₃O₄@P(DVB-MAA) nanochains were prepared via modified hydrothermal method and magnetic-field-induced precipitation polymerization [28–30]. Then, a simple sol-gel method was applied to grow the SiO₂ shells on the surface of Fe₃O₄@P(DVB-MAA) nanochains. Typically, 0.03 g of Fe₃O₄@P(DVB-MAA) nanochains was dispersed in a mixed solvent including 80 mL ethanol, 8 mL DI water and 2 mL ammonia. This mixture was transferred into a three-necked flask; after mechanically stirring for an hour, 100 uL TEOS was injected into the above mixture. The reaction was proceeding for 10 h at room temperature. The products were separated, washed several times with ethanol and deionized water and vacuum-dried at 80 °C overnight. The core-double-shell Fe₃O₄@-P(MAA-DVB)@SiO₂ nanochains were obtained. Subsequently, these nanochains were heated from room temperature to 600 °C at a heating rate of 1 °C/min and sintered at 600 °C for 6 h under the flowing argon. The final products are yolk-shell Fe₃O₄@void@SiO₂ nanochains. Then, with the guidance of our previous work [31], the chemical oxidative polymerization was applied to make polypyrrole successfully grow on the surface of Fe₃O₄@void@SiO₂ nanochains in the presence of PVA and p-toluenesulfonic acid. Briefly, 0.02 g of Fe₃O₄@void@SiO₂ nanochains was well dispersed in the PVA (1 wt %, 80 mL) aqueous solution. The above mixture was transferred into a three-necked flask; meanwhile, both *p*-TSA (3.0 g) and pyrrole monomers (0.2 g) were added. Through the mechanical agitation for several hours in an ice-water bath, the system temperature keeps 0-5 °C. The ammonium persulfate solution (10 mL, 0.68 g) was added dropwise into the above mixture. After the polymerization reaction for six hours, the products were collected through magnetic separation, washed several times with ethanol and deionized water and dried under vacuum at 80 °C overnight. The yolk–shell Fe₃O₄@void@SiO₂@-PPy nanochains were obtained.

Characterization

The GSL-1700X tube furnace was employed to calcine the samples. Fourier transform infrared (FTIR) spectra in the range of 400–4000 cm^{-1} were recorded on KBr powder-pressed pellets with a Bruker Tensor 27 spectrometer. X-ray diffraction patterns (XRD) were obtained via the Shimadzu XRD-7000 s diffractometer with Cu K α radiation ($\lambda = 1.542$ Å) from 20° to 80°. The morphologies of samples were observed by a field emission scanning electron microscope (FE-SEM, ZEISS EVO 18 Research) with an accelerating voltage of 15 kV. The detailed microstructure was revealed by the transmission electron microscope (TEM) performed on the JEOL JEM-2010 transmission electron microscope with an accelerating voltage of 200 kV. The N2 adsorption/desorption isotherms were recorded on a TriStar II 20 apparatus, and the specific surface area and pore volume analysis were performed by Brunauer-Emmett-Teller (BET) and Barrett–Joyner–Halenda (BJH) methods, respectively. The magnetic properties of products were assessed using a vibrating sample magnetometer (VSM, LakeShore 7307) at room temperature. The microwave absorption measurements of samples were carried out by a vector network analyzer (VNA, Agilent N5227) equipped with a coaxial transmission waveguide in the frequency range of 2-18 GHz. Prior to measurement, the mixture of samples and wax at specific mass ratio was pressed into an appropriate toroidal-shaped sample ($\Phi_{outer} = 7.00 \text{ mm}$ and $\Phi_{inner} = 3.04 \text{ mm}$). Then, the electromagnetic parameters including $\varepsilon', \varepsilon'', \mu', \mu''$ were recorded on a standard HP software module 85071E at room temperature. Finally, the reflection loss (RL) values of samples with different layer thicknesses can be calculated on the basis of the following formulas:

$$Z_{\rm in} = Z_0 \sqrt{\mu_r / \varepsilon_r} \tanh[j(2\pi f d/c) \sqrt{\mu_r \varepsilon_r}]$$
(1)

$$RL(dB) = 20 \log|(Z_{in} - Z_0)/(Z_{in} + Z_0)|$$
(2)

where Z_0 represents the impedance of free space, Z_{in} is the normalized input impedance of a metal-backed microwave absorption layer, f is the frequency of electromagnetic wave, c is the velocity of light in free space, d is the layer thickness and the RL is the reflection loss value. The relative complex permittivity (ε_r) and relative complex permeability (μ_r) of the absorbing medium are expressed as $\varepsilon_r = \varepsilon' - j\varepsilon''$ and $\mu_r = \mu' - j\mu''$.

Results and discussion

А detailed synthetic illustration of Fe₃O₄@void@SiO₂@PPy nanochains is shown in Fig. 1. During the past several years, our group has prepared a series of necklace-like magnetic nanochains through magnetic-field-induced distillation-precipitation polymerization, and their formation mechanism has been described in some important studies [25, 29, 30]. Here, we can easily prepare the Fe₃O₄@P(DVB-MAA) nanochains. Then, modified "Stöber" method is utilized to prepare the core-double-shell Fe₃O₄@P(DVB-MAA)@SiO₂ nanochains. Owing to lots of carboxylic acid groups on the surface, as-obtained Fe₃O₄@P(DVB-MAA) nanochains have good dispersion in the mixed solvents of water and ethanol. Moreover, these carboxylic acid groups can facilitate the growth of SiO₂ shells [32]. When Fe₃O₄@P(DVB-MAA)@SiO₂ nanochains are calcined at 600 °C for 6 h, the polymer P(DVB-MAA) shells can be removed completely, leading to the formation of yolk-shell Fe₃O₄@void@SiO₂ nanochains. Additionally, enlightened by our previous work, we also make the polypyrrole (PPv) shells encapsulate the Fe₃O₄@void@SiO₂ nanochains through the chemical oxidative polymerization in the presence of poly(vinyl alcohol) and p-toluenesulfonic acid [31]. The volk-shell Fe₃O₄@void@SiO₂@PPy nanochains are also prepared successfully.

Figure 2 depicts the morphologies of Fe₃O₄@-P(DVB-MAA) and Fe₃O₄@P(DVB-MAA)@SiO₂ nanochains. From the SEM images in Fig. 2a and c, lots of straight nanochains can be observed. According to the histogram of chain length distribution shown in Figure S1, the chain length of Fe₃O₄@P(DVB-MAA) nanochains mainly distributes in the range of $10-24 \mu m$, and that of someone can exceed $30 \mu m$. But the chain length of Fe₃O₄@P(DVB-MAA)@SiO₂ nanochains is 8-18 µm, less than that of Fe₃O₄@-P(DVB-MAA) nanochains. This may be originated from the strong mechanically stirring, leading to interruption of some chains. The TEM images not only exhibit the necklace-like morphology but also reveal the core-shell structure of nanochains. As shown in Fig. 2b and d, the thickness of P(DVB-MAA) shells is ca. 20 nm and that of SiO_2 shell is ca. 50 nm. And the space between the magnetic spheres is 10-12 nm in the single nanochain, which may be related to the external magnetic field intensity. Figthe FTIR ure 2e shows spectra of Fe₃O₄,



Figure 1 Schematic illustration of the preparation of Fe₃O₄@void@SiO₂@PPy nanochains.





Figure 2 SEM a and TEM b images of $Fe_3O_4@P(DVB-MAA)$ nanochains and SEM c and TEM d images of $Fe_3O_4@P(DVB-MAA)@SiO_2$ nanochains. e FTIR spectra of samples: a Fe_3O_4 ,

Fe₃O₄@P(DVB-MAA) and Fe₃O₄@P(DVB-MAA)@SiO₂ nanochains. The sharp peak at 587 cm^{-1} appears in the each curve, which is attributed to Fe-O bonds from the Fe_3O_4 microspheres. In curve (a), the peak at 1565 cm⁻¹ corresponds to the asymmetrical stretching vibration of carboxylates such as sodium polymethacrylate and sodium citrate. In curve (b), the absorption peak of C=O group in the PMAA is located at the 1721 cm⁻¹. Both of two peaks at 1633 cm^{-1} and 1535 cm^{-1} indicate the stretching vibration of C=C bonds in the benzene skeleton. Furthermore, the formation of P(DVB-MAA) is verified. In curve (c), the strong peak at 1080 cm^{-1} is assigned to the Si-O bonds, demonstrating the growth of SiO₂ shells. In addition, a broad peak at $3200-3600 \text{ cm}^{-1}$ (green background) is attributed to the stretching vibration of hydroxyl group. The above results indicate the formation of Fe₃O₄@P(DVB-MAA) and Fe₃O₄@P(DVB-MAA)@SiO₂ nanochains.

Figure 3 shows the morphology of $Fe_3O_4@$ void@SiO₂ nanochains. As we can see in Fig. 3a, products still keep the one-dimensional orientation structure and their length has no obvious changes before and after calcination, both of which may be ascribed to the protection of SiO₂ shells. From the histogram in Figure S1, one can find that few chains with smaller length appear, which may be caused by the strong ultrasonic and mechanically stirring. Interestingly, from the magnified SEM image in Fig. 3b, yolk–shell structure can be found in the

b $Fe_3O_4@P(DVB-MAA)$ and **c** $Fe_3O_4@P(DVB-MAA)@SiO_2$ nanochains.



Figure 3 SEM (a, b) and TEM (c, d) images of yolk-shell Fe₃O₄@void@SiO₂ nanochains.

head/tail side of nanochains. This architecture has been confirmed again by the TEM images. The formation of voids is caused by the remove of P(DVB-MAA) polymers under the high-temperature pyrolysis, which has also been evidenced by the Yang group [33, 34]. In addition, the magnified TEM images in Fig. 3d demonstrate that some gaseous small molecules (marked with red arrows) have generated and released during the pyrolysis of P(DVB-MAA). Moreover, through the contrast of Figs. 2d and 3c, it can be found that Fe₃O₄ particles possess more pores after calcination, which may be ascribed to the gasification of PAAs pyrolysis. However, the thickness of SiO_2 shells also has no change before and after calcination.

From the SEM images in Fig. 4, one can see the surface of nanochains becomes rough, which may be caused by the stack of PPy nanoparticles. Moreover, based on the histogram of chain length distribution in Figure S1, it can be found that the introduction of PPy shells has no effect on chain length of precursors, and both Fe₃O₄@void@ SiO₂ and Fe₃O₄@void@ SiO₂@PPy nanochains are mainly in the range of 8–13 µm. The TEM images show the distinct core-double-shell structure in the nanochains; moreover, the magnified TEM image shows the thickness of PPy shells is ca. 20 nm. Figure 5 exhibits the XRD patterns of Fe₃₋ O4@void@SiO2 and Fe3O4@void@SiO2@PPy nanochains. It can be found that these two curves have the same diffraction peaks, which very match with the standard PDF card of JCDPS 79-0419. They are, respectively, located 18.2°, 30.0°, 35.6°, 37.2°, 43.2°, 53.5° , 57.2° and 62.8° , corresponding to the (111), (220), (311), (222), (400), (422), (511) and (440) Bragg reflections. This result indicates the crystal form of Fe_3O_4 is the same as the original ones before calcination [35]. And the broad peaks at 16°-27° are attributed to amorphous SiO₂ and PPy in the two curves. In addition, the XPS spectra can also verify the results. From Fig. 6a, one can see that the N elements appear in the wide scan spectrum of Fe₃O₄@void@SiO₂@PPy nanochains, which mainly originate from the PPy. Moreover, in Fig. 6b, the N 1s corelevel spectrum can be deconvoluted two major components of positively charged nitrogen (N⁺) and amine-like (-NH-), corresponding the binding energy of 401.6 eV and 399.8 eV. The peak area ratio



Figure 4 SEM (a, b) and TEM (c, d) images of yolk-shell Fe₃O₄@void@SiO₂@PPy nanochains.



Figure 5 XRD patterns of **a** $Fe_3O_4@void@SiO_2$ and **b** $Fe_3O_4@void@SiO_2@PPy$ nanochains.

of N^+ to N 1 s is about 23.53%, which denotes the doping degree of polypyrrole.

The porosity and specific surface area of samples can be determined by the N2 absorption-desorption isotherms, which are shown in Fig. 7. It can be found that both of isotherms belong to the IV type and the appearance of H3-type hysteresis loop $(P/P_0 > 0.4)$ indicates the existence of pores. Furthermore, the two insets are nearly the same, which demonstrates these two products have the similar pore width distribution. Specifically, the pores with ca. 4.2 nm diameter are the most percentages, which may originate from the Fe₃O₄ cores, and the pores ranging from 20 to 30 nm are also majority, which are most derived from the voids between cores and shells in the nanochains. After calculation, Fe₃O₄@void@SiO₂ nanochains have the BET specific surface area of 49 m²/g and BJH pore volume of $0.142 \text{ cm}^3/\text{g}$, whereas, Fe₃O₄@void@SiO2@PPy nanochains have the BET specific surface area of 42 m²/g and BJH pore volume of $0.138 \text{ cm}^3/\text{g}.$

Figure 8 shows the magnetization properties of $Fe_3O_4@void@SiO_2$ and $Fe_3O_4@void@SiO_2@PPy$ nanochains. It can be seen that the specific saturation magnetization (M_s) values of $Fe_3O_4@void@SiO_2$ and $Fe_3O_4@void@SiO_2@PPy$ nanochains are approximately 42.3 emu/g and 24.7 emu/g, respectively. Such a decline in the saturation magnetization can be attributed to the addition of non-magnetic PPy shells. However, both of nanochains have the same coactivity of ca. 71.5 Oe, and their remanent magnetisms are 3.9 emu/g and 1.9 emu/g, respectively. The same coactivity may be attributed to the same anisotropy,











Figure 8 Hysteresis loops of a Fe_3O_4 @void@SiO₂ nanochains and b Fe_3O_4 @void@SiO₂@PPy nanochains. Inset is the enlarged view of hysteresis loop.

whereas the difference in the remanent magnetism may be related to the ferromagnetic property [36].

Microwave absorption behaviors of two different nanochains were investigated in the frequency range of 2–18 GHz at room temperature. Their reflection loss curves are shown in Fig. 9. In order to be

convenient to distinguish these two samples, Fe3-O₄@void@SiO₂ nanochains and Fe₃O₄@void@SiO₂@-PPy nanochains will be renamed as FVS nanochains and FVSP nanochains, respectively. From Fig. 9a, one can obviously see three sharp peaks in the high-frequency region. The peak values are - 17.7 dB (17.76 GHz), - 24.7 dB (17.34 GHz), - 18.96 dB (16.69 GHz) at the layer thickness of 6.0, 6.5 and 7.0 mm, respectively. Meanwhile, it can be found that largest effective absorption bandwidth is the 2.41 GHz (15.40-17.81 GHz) at the layer thickness of 7.0 mm. The results reflect the microwave absorption capacity of FVS nanochains. Compared with the FVS nanochains, FVSP nanochains exhibit superior microwave absorption performance, which can be demonstrated by the reflection loss curves in Fig. 9b. The minimum reflection loss (RL_{min}) value reaches to - 54.2 dB (17.70 GHz) at the layer thickness of 1.8 mm. When the layer thickness is adjusted to 2.5 mm, the RL_{min} value is – 33.37 dB (12.86 GHz). Moreover, Fig. 9c shows series of the RL_{min} values of FVSP nanochains at different layer thicknesses. One can find that majority of the RL_{min} values are below - 15.0 dB, and at the layer thickness of 1.8-2.5 mm

Figure 9 Reflection loss curves of paraffin-based composites containing 20 wt% nanochains:

a Fe₃O₄@void@SiO₂ and **b** Fe₃O₄@void@SiO₂@PPy. **c** Column chart of the minimum reflection loss values of Fe₃O₄@void@SiO₂@PPy nanochains at different layer thicknesses; **d** effective absorption bandwidth of Fe₃O₄@void@SiO₂@PPy nanochains at different layer thicknesses.



the RL_{min} values are even under - 20.0 dB, indicating the excellent microwave absorption capacity. In addition, the variation trend of $\ensuremath{\text{RL}_{\text{min}}}$ values is also depicted in Fig. 9c. The RL_{min} values gradually increase with the layer thickness ranging from 2.5 mm to 4.5 mm. Figure 9d shows the effective absorption band of FVSP nanochains at different layer thicknesses. The largest effective absorption bandwidth reaches to 3.94 GHz in the frequency range of 8.4-12.34 GHz, which almost covers the whole X band. When the layer thickness is adjusted to 2.5 mm, the absorption band is about 3.84 GHz, which is also larger than 2.41 GHz of FVS nanochains. Through the detailed comparison between two samples in the two aspect of absorption capacity and effective absorption bandwidth, it can be confirmed that FVSP nanochains possess stronger microwave absorption performance than FVS nanochains. Besides, FVSP nanochains are with much thinner layer thicknesses than FVS nanochains. Therefore, FVSP nanochains will be considered as more promising candidates in the practical application of microwave absorption than FVS nanochains.

To reveal the microwave absorption mechanisms of nanochains, the related electromagnetic parameters are investigated. As is known, the real permittivity (ε') and the real permeability (μ') represent the

storage ability of electric and magnetic energy, while the imaginary permittivity (ε'') and the imaginary permeability (μ'') stand for the electric energy dissipation and magnetic loss, respectively. From Fig. 10a, one can see that the ε' values of FVSP nanochains are bigger than that of FVS nanochains in the whole frequency band, demonstrating the stronger storage ability and happening more polarizations. In the frequency range of 2–13 GHz, the ε' values gradually decrease with the increasing of frequency. This is because some polarizations don't catch up with the periodical change of electromagnetic wave [37]. In the rest of frequency band, the ε' values of FVSP nanochains have sharp fluctuations in the range of 6.6-7.4 while that of FVS nanochains have slight fluctuations around 3.1. This result denotes the occurrence of resonance behavior in the high-frequency band. From Fig. 10b and c, one can find that the ε'' values of FVSP nanochains first increase from 3.89 to 4.14 in the 2–4.4 GHz, gradually decrease from 4.14 to 2.98 in the 4.4-14.3 GHz, then have a wide peak in the 14.3–18.0 GHz. The ε'' values of FVS nanochains are 1.1-1.2 in the 2.0-11.5 GHz, then have a sharp decrease from 1.2 to 0.66 in the 11.5-15.7 GHz and appear a slight fluctuation of 0.66-0.77 in the rest frequency band. According to the fluctuant dielectric spectra of imaginary permittivity in the 14-18 GHz,



Figure 10 Electromagnetic parameters of two nanochains: a real parts and b imaginary parts of permittivity, c tan δ_e values, d real parts and e imaginary parts of permeability, f tan δ_m values.

one can see several broad peaks, indicating the generation of dielectric resonance loss. Moreover, the comparison of two ε'' curves demonstrates that FVSP nanochains possess higher dielectric loss than FVS nanochains, which can also be verified by the dielectric loss tangent $(\tan \delta_e = \varepsilon'' / \varepsilon')$ curves in Fig. 10c. Complex permeability of nanochains has a significant influence on the microwave absorption performance. From Fig. 10d, one can find that the μ' values of FVS nanochains are much higher than that of FVSP nanochains over the whole frequency range, which may be ascribed to the stronger saturation magnetization. Figure 10e shows the μ'' curves of FVS and FVSP nanochains. The μ'' values of FVSP nanochains first increase from 0.11 to 0.18 in the 2-3.37 GHz, decrease from 0.18 to - 0.087 in the 3.37-15.15 GHz, then rapidly raise from -0.087 to 0.035 in the 15.15-17.3 GHz and again decrease from 0.035 to - 0.098 in the rest frequency band. The μ'' values of FVS nanochains have an increase from 0.18 to 0.22 in the 2-2.86 GHz and a sharp decrease from 0.22 to 0.10 in the 2.86-6.40 GHz, then they keep a tiny fluctuation of 0.10-0.11 in the 6.40-8.50 GHz, rapidly decline from 0.11 to - 0.05 in the 8.50-15.0 GHz, again increase from - 0.05 to 0.06 in the 15.0-17.36 GHz and decrease from 0.06 to 0.0 in the 17.36-18.0 GHz. It can be found that the μ'' values of FVS nanochains are higher than that FVSP nanochains, indicating larger magnetic loss. Additionally, the magnetic loss tangent (tan $\delta_m = \mu''/\mu'$) curves in Fig. 10f demonstrate FVS nanochains exhibit stronger magnetic loss than FVSP nanochains in the 6.8–18.0 GHz. However, the tan δ_m values of FVSP nanochains are less than 0.2 while the tan δ_e values are greater than 0.2. This result indicates that the dielectric loss has functioned as a primary role in the electromagnetic energy dissipation for FVSP nanochains.

Generally speaking, dielectric loss originates from the conductive loss, interfacial polarization, ionic polarization, electronic polarization, dipole polarization and dielectric relaxation [38]. The electronic polarization usually occurs in the ultraviolet frequency range $(10^{14}-10^{16} \text{ Hz})$, and ionic polarization is often located in the 10¹¹–10¹³ Hz, so these two polarizations have few contributions to dielectric loss in the 2–18 GHz [39]. The formation of three-dimensional (3D) conductive networks assembled by numerous FVSP nanochains is conducive to the aggregation of numerous electrons, which can induce the generation of microcurrent in the networks [24, 40]. Moreover, one-dimensional (1D) structured orientation can accelerate the flow of electrons, facilitating to raise the microcurrent and leading to high conductive loss. This is because of the existence

of conductive PPy shells with the doping degree of 23.53%. On the contrary, the FVS nanochains have no conductive loss in the whole frequency range, for SiO₂ shells are insulation. Factually, the dipoles of Fe²⁺–O–Fe³⁺ in the alternating electromagnetic field can producing the dipole polarizations in the both nanochains. The PPy and p-TSA dopants can be regarded as extra dipoles in the FVSP nanochains, which can further promote the electromagnetic energy dissipation. It is known that interfacial polarizations are important in the enhancement of dielectric loss. According to the volk-shell structure, FVS nanochains mainly involve three kinds of interfacial polarizations, such as between Fe₃O₄ cores and SiO₂ shells, Fe₃O₄ cores and air/paraffin, SiO₂ shells and air/paraffin. For the FVSP nanochains, the interfacial polarizations have occurred on different interfaces, including between Fe₃O₄ cores and air/paraffin, Fe₃O₄ cores and SiO₂ shells, SiO₂ shells and PPy shells, SiO₂ shells and air, PPy shells and paraffin. Besides, relaxation loss is another factor contributing to the dielectric loss. The typical relaxation loss is Debye dielectric relaxation, which can be expressed by a Cole–Cole semicircle [41, 42]. Based on the Debye relaxation equation, the relationship between ε' and ε'' can be deduced as follow:

$$\left(\varepsilon' - \frac{\varepsilon_s + \varepsilon}{2}\right)^2 + \left(\varepsilon''\right)^2 = \left(\frac{\varepsilon_s - \varepsilon}{2}\right)^2 \tag{3}$$

 ε_s is the static permittivity and ε is the relative dielectric permittivity at the high-frequency limit. It can be inferred that the curve of ε'' versus ε' will be consisted of several semicircle, and a single semicircle is usually denoted as a Cole-Cole semicircle, indicating a Debye relaxation process. Figure 11a and b shows the Cole-Cole plots of FVS and FVSP nanochains, respectively. One can clearly see that there are two semicircles (marked as **2** and **3**) in the FVS nanochains, so are FVSP nanochains (marked as **3** and **4**), demonstrating the occurrence of Debye relaxation. And the rest curves are irregular semicircles in the both nanochains, which may be ascribed to the Maxwell–Wagner relaxations [43]. On the basis of the above discussion, it can be concluded that the dielectric loss of FVS nanochains mainly originate from the interfacial polarizations, dipole polarizations, Debye relaxations and Maxwell-Wagner relaxations. With the introduction of PPy shells, the nanochains not only produce high conductive loss, extra dipole polarizations and more interfacial polarizations but also maintain the Debye relaxations and Maxwell–Wagner relaxations loss. In addition, the magnetic loss mechanism has also been revealed. The appearance of negative μ'' values in Fig. 10e demonstrates that magnetic energy has been radiated out from the nanochains [44]. The absorption peaks of μ'' values in the high frequency band stem from the domain wall resonance and natural resonance, which can also be evidenced by the magnetic loss tangent curves [45, 46]. Furthermore, the natural resonance effect can be described by the following equation:

$$2\pi f_r = r H_\alpha \tag{4}$$

$$H_{\alpha} = 4|K_1|/3\mu_0 M_s \tag{5}$$

$$K_1 = \mu_0 M_s H_c / 2 \tag{6}$$

where μ_0 is the universal value of permeability in free space $(4\pi \times 10^{-7} \text{ H/m})$, *r* is the gyromagnetic ratio, H_{α} is the anisotropy energy, $|K_1|$ is the anisotropy coefficient, M_s and H_c represent the saturation magnetization and coercivity. It can be inferred that the resonance frequency depends on the effective anisotropy field, which is associated with the coercivity values of the materials. The hysteresis loops show that FVS and FVSP nanochains have the same coercivity, which can explain their similar resonance frequency depicted in Fig. 10e. This result indicates the natural resonance play a primary role in the resonance loss. In addition, the eddy current loss has been considered and expressed by the following eddy equation [47]:

$$C_0 = \mu''(\mu')^{-2} f^{-1} = 2\pi\mu_0 d^2\delta \tag{7}$$

If the eddy current effect is present in the microwave absorption, the C_0 values will keep constant with changing the frequency. Figure 11c shows the C_0 curves of FVS and FVSP nanochains. One can just see a platform in the C_0 curve of FVS nanochains, indicating the existence of eddy current loss. Through the above mentioned analysis, it can be confirmed that the magnetic loss of FVS nanochains stems from the domain wall resonance, natural resonance and eddy current loss, while that of FVSP nanochains is mainly derived from the domain wall resonance and natural resonance.

Impedance matching is also an important factor in the microwave absorption application, which can be expressed by the relative input impedance $|Z_{in}/Z_0|$ [48, 49]. The values of $|Z_{in}/Z_0|$ are close to 1, denoting



Figure 11 Cole–Cole plots of a FVS and b FVSP nanochains, and c C₀ values of FVS and FVSP nanochains.

the good impedance matching. From the counter maps in Fig. 12a, one can see the boundary line (equal to 1) between yellow and green areas crosses the whole frequency range with the variation of layer thicknesses for FVS nanochains. As shown in Fig. 12b, the boundary line (equal to 1) between blue and purple areas crosses two frequency bands of 12.60-16.70 GHz and 17.60-18.0 GHz. It can be inferred that the FVS nanochains have the better impedance matching than FVSP nanochains, which can also be evidenced by the closer distance of $tan \delta_e$ and $tan \delta_m$ values from Fig. 10c and f. Moreover, one can also find that the two peaks of reflection loss values for FVSP nanochains are exactly located in the 12.60-16.70 GHz and 17.60-18.0 GHz range, respectively. This result demonstrates impedance matching has a great contribution to enhancing the microwave absorption performance. In addition, numerous pores and large number of spaces can induce the multiple reflection and absorption of electromagnetic waves in the yolk-shell nanochains. To further evaluate the dissipation ability of microwave absorbing materials, the attenuation constant α values have been considered and expressed by the following equation:

$$\alpha = \frac{\sqrt{2\pi}f}{c} \times \sqrt{\left(\mu''\varepsilon'' - \mu'\varepsilon'\right) + \sqrt{\left(\mu''\varepsilon'' - \mu'\varepsilon'\right)^2 + \left(\mu'\varepsilon'' - \mu''\varepsilon'\right)^2}}$$
(8)

where *c* and *f* represent the velocity of light and frequency, respectively. Figure 12c shows the attenuation constant α variations of FVS and FVSP nanochains in the frequency range of 2–18 GHz. As is seen clearly, the FVSP nanochains possess the higher α values than FVS nanochains, indicating the stronger microwave absorption capability.

According to the above discussion, the detailed microwave absorption mechanism of FVSP nanochains has been revealed. Firstly, excellent impedance matching promotes more electromagnetic wave intruding into the materials, benefiting to strengthening the interaction between electromagnetic wave and absorption materials. Secondly, the dielectric loss conducts more contribution to the dissipation of electromagnetic wave energy. With the coating of PPy shells, conductive loss, dipole polarizations, interfacial polarizations, multiple reflection and absorption have been added to largely enhance



Figure 12 The counter maps of $|Z_{in}/Z_0|$ values for **a** FVS and **b** FVSP nanochains, and **c** attenuation constant curves of FVS and FVSP nanochains.

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the dielectric loss. Figure 13 shows the detailed dielectric loss mechanism for $Fe_3O_4@void@SiO_2@PPy$ nanochains. Besides, the magnetic loss is also existed, which mainly stems from the domain wall resonance and natural resonance.

The effect of mass fraction of Fe₃O₄@void@SiO₂@-PPy nanochains in the paraffin-based composites on microwave absorption properties is investigated. As the percentage increases from 20 to 35 wt% and even 50 wt%, the reflection loss behaviors have some changes. According to Fig. 14a and b, one can see that at different layer thicknesses most of reflection loss peak values always exceed - 20 dB (equal to 99% absorption efficiency), and the RL_{min} values are – 44.62 dB (13.55 GHz) and – 45.33 dB (14.52 GHz), respectively. According to the reflection loss curves, Fig. 14c and d depicts the effective absorption frequency band of composites with floating column and the corresponding bandwidth is also shown. Interestingly, when the mass fraction of nanochains in the composites is adjusted to 35 wt%, several absorption bandwidths are greater than 5.0 GHz and the maximum one can reach 5.9 GHz (11.49–17.39 GHz). Additionally, at the layer thicknesses of 2.9 mm and 4.0 mm, both of broad absorption bands enable to cover the whole X band and Ku band, respectively. With the mass fraction up to 50 wt%, the maximum absorption bandwidth is around 4 GHz, which is close to that of composites containing 20 wt% nanochains. However, it is unusual that their absorption bands at the layer thicknesses of 5.8, 6.0, 6.2, 7.0 and 8.0 mm are divided into two parts, which are located in the low and high frequency range, respectively, satisfying the multiband absorption. The above results indicate that paraffin-based composites containing Fe_3O_4 @void@SiO_2@PPy nanochains can possess the strong absorption capability and broad absorption frequency bandwidth.

In the end, the comparison between sphere-like and chain-like composites as microwave absorbents has been conducted. Both of yolk-shell Fe₃O₄@void@SiO₂ and Fe₃O₄@void@SiO₂@PPy microspheres have been first prepared, and the detailed preparation process is given in supporting information. Moreover, the microstructure of microspheres was characterized by a transmission electron microscope. According to TEM images in Figure S2, one can clearly see the yolk-shell structure in the Fe₃O₄@void@SiO₂ Fe₃O₄@void@SiO₂@PPv and micro-Subsequently, microwave spheres. absorption performance of paraffin-based composites containing 20 wt% microspheres has been investigated, and the resulting reflection loss curves are depicted in Figure S3. It is easily found that the RL_{min} value of Fe₃₋ O_4 @void@SiO₂ microspheres is just over -15 dB, and that of Fe₃O₄@void@SiO₂@PPy microspheres can reach - 40.15 dB. This result once again indicates that encapsulation of PPy shells promotes the enhancement of microwave absorption performance for volk-shell Fe₃O₄@void@SiO₂ microspheres. It is well known that excellent microwave absorbents need to meet important features of strong absorption capability, broad effective absorption width, low density and lightweight. To further clarify the difference of sphere-like and chain-like composites as microwave absorbents, we conduct the comparison in the aspects of minimum reflection loss value, maximum effective absorbing bandwidth and layer thickness. The relevant data are listed in Table S1. One can find that chain-like composites exhibit



Figure 13 Dielectric loss mechanism of yolk-shell Fe₃O₄@void@SiO₂@PPy nanochains as microwave absorbents.



Figure 14 Reflection loss curves and effective absorption bandwidth for paraffin-based composites containing (a, c) 35 wt% and (b, d) 50 wt% Fe₃O₄@void@SiO₂@PPy nanochains.

smaller RL_{min} value than sphere-like counterparts, indicating stronger microwave absorption. On the contrary, effective absorption bandwidth of chainlike composites is inferior to that of microspheres. But the layer thickness of Fe₃O₄@void@SiO₂@PPy microspheres is much larger than that of chain-like Fe₃₋ O₄@void@SiO₂@PPy composites, which greatly limits their application fields. Based on above comprehensive analysis, chain-like Fe₃O₄@void@SiO₂@PPy composites will be the most promising candidates as microwave absorbents among the four samples. Besides, tailoring the chain length distribution of Fe₃O₄@void@SiO₂@PPy can further optimize the microwave absorption performance. Therefore, coreshell chain-like composites are more potential in the improvement of microwave absorption performance than corresponding core-shell microspheres.

Conclusion

In this work, we have first prepared the novel yolkshell Fe₃O₄@void@SiO₂ nanochains via the magneticfield-induced distillation-precipitation polymerization together with sacrificial template processes. Then, Fe₃O₄@void@SiO₂ nanochains have been coated by PPy shells through a facile chemical oxidative polymerization. The lengths of nanochains are mainly distributed in the 10–15 µm, exhibiting high aspect ratio. The yolk-shell structure endows nanochains with good porosity. Fe₃O₄@void@SiO₂ nanochains and Fe₃O₄@void@SiO₂@PPy nanochains have the BET specific surface area of 49 m^2/g and 42 m^2/g , respectively. Investigations of microwave absorbing properties indicate that Fe₃O₄@void@SiO2@PPy nanochains have stronger absorption capability and broader effective absorption bandwidth than Fe₃O₄@void@SiO₂ nanochains. The reflection loss value is - 54.2 dB minimum (17.70 GHz) and effective absorption frequency bandwidth can reach 5.9 GHz (11.49–17.39 GHz), so they will become promising candidates in the application of microwave absorption. The analysis of microwave absorption mechanism reveals that introduction of PPy shells can increase the conductive loss, dipole polarizations, interfacial polarizations, multiple reflection and absorption among network-like nanochains. This discovery presents a new platform for further studies of core–shell structured composites as microwave absorbing materials.

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