




In situ electrical conductivity study of Pt-impregnated VO_x/γ-Al₂O₃ catalysts in propene deep oxidation

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ABSTRACT

A series of Pt-VO_x/γ-Al₂O₃ catalysts with vanadium loading corresponding to 5 and 20 wt% V₂O₅ was prepared by impregnation method. The catalytic performance of the obtained materials was investigated in propene deep oxidation reaction. The catalysts were characterized by N₂ physisorption, chemical analysis, X-ray diffraction (XRD), temperature-programmed reduction (TPR), electron paramagnetic resonance (EPR) spectroscopy, and UV–Vis diffuse reflectance spectroscopy. Alternating current (AC) electrical conductivity measurements (differential steps technique) were performed in situ during propene oxidation, using an own design reactivity cell. The variation in the measured electrical conductance brings information about the relative oxidation state of the catalyst's surface during reaction. It was found by TPR, EPR, and UV–Vis that the presence of platinum facilitates the reduction of V⁵⁺ to V⁴⁺ species. The catalytic performance of the investigated catalysts was discussed in relation to their structure, reducibility, and conductance.

Introduction

Catalytic combustion is largely used for controlling the emission of toxic, volatile organic compounds (VOCs) due to its flexibility and energy saving in comparison with the classical thermal combustion

processes [1]. It offers the advantage that VOC's can be removed from effluents up to very low levels at relatively low temperatures. Noble metals (such as Pt or Pd) dispersed on high surface area metal oxides (like alumina [2, 3] or silica [4]) or on activated carbon [5] are typical combustion catalysts. These types of catalysts are the most active for combustion, but they

This article is dedicated to the loving memory of Dr. Monica Caldararu, who developed the differential steps technique, a method for in situ analysis of catalysts based on the changes of their electrical conductivity in reaction conditions.

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are rather unstable and expensive [6]. Alternatively, vanadium, tungsten, molybdenum, uranium, chromium, cobalt, titanium, and cerium oxides are frequently used as the oxidation catalysts. Such catalysts can be regarded as electronic promoters owing to their redox activity, as they are all oxides of polyvalent metals. Due to this variability of electronic configuration, these catalysts are extremely active in oxidation reactions [7, 8].

Vanadium oxides are used in industrial applications such as gas sensors, electrochemical and optical switching devices, reversible cathode materials for Li batteries, and as catalysts [7]. The catalysts containing vanadia have been extensively used in oxidation reactions like (1) selective oxidation or oxidative dehydrogenation (ODH) of hydrocarbons [9–13] (for instance, V_2O_5/Al_2O_3 is a good catalyst for oxidative dehydrogenation of short chain alkanes and (2) total oxidation of air pollutants including hydrocarbons, aromatics, chlorinated compounds, furans, and dioxins [14–16].

The oxidation of hydrocarbons over vanadia or supported vanadia catalysts occurs via the Mars van Krevelen (redox) mechanism [17], in which the hydrocarbon reacts with lattice oxygen resulting in the appearance of anion vacancies. The re-oxidation of the catalyst occurs in a separate step with gas-phase oxygen. Based on this mechanism, the redox properties of the catalyst are important factors since they determine its activity and selectivity. For instance, an easily reducible catalyst has (at least initially) a high activity (its long-term action is dependent also on the facile re-oxidation). In agreement with these considerations, Vassileva et al. [18] found that $Pd/V_2O_5/Al_2O_3$ catalysts were more active than V_2O_5/Al_2O_3 and Pd/Al_2O_3 ones in benzene oxidation, whereas Garcia et al. [16] showed that vanadium-promoted Pt/Al_2O_3 catalysts were very active in total combustion of propane, more reactive than V-free Pt/Al_2O_3 catalyst. These results were attributed to the promotion of reduction of vanadium oxide by metal addition.

Surface conductivity of a catalyst is sensitive to a redox process induced by the presence of the chemisorbed species but also to many other changes (e.g., phase composition and structure) occurring during operation in catalytic conditions [19]. Thus, conductivity measurements are especially useful for studying redox-active materials under catalytic reaction conditions. It has been demonstrated that

information concerning the changes of the topography of the catalyst surface, when exposed to certain oxidizing, reducing, or inert atmospheres, can be obtained by electrical properties' measurements [20, 21]. More extended information about the nature of the interaction between catalyst's surface and reactants is obtained when these measurements, performed in gas flow and under the influence of the reactants/temperature (in situ conditions), are associated with other physicochemical characterization techniques (microscopic/spectroscopic).

The aim of this paper is to study the catalytic properties of a series of $Pt-VO_x/\gamma-Al_2O_3$ catalysts in propene oxidation, by using information concerning vanadia reducibility obtained by means of electrical conductivity measurements (performed in situ), EPR spectroscopy, diffuse reflectance UV-Vis spectroscopy, and TPR. The catalysts have been also characterized by XRD, BET surface area, and ICP-AES techniques. For better understanding of the redox processes, the equivalent materials without Pt addition have also been examined.

Experimental

Materials and synthesis

The 5 wt% $V_2O_5/\gamma-Al_2O_3$ and 20 wt% $V_2O_5/\gamma-Al_2O_3$ samples, denoted as **V5Al** and **V20Al**, respectively, were prepared by a classical wet impregnation method using a commercial alumina support (Degussa, oxide C, $S_{BET} = 108 \text{ m}^2/\text{g}$) and NH_4VO_3 from Fluka, as described elsewhere [22]. The amount of the active oxide required for the formation of a theoretical monolayer was estimated as corresponding to 0.145 wt% V_2O_5 per one m^2 of the support [23]. Therefore, in the case of $\gamma-Al_2O_3$ support used in this work, the monolayer coverage would correspond to 15.7 wt% V_2O_5/Al_2O_3 . As for the supported vanadium oxide catalysts, the nature of the support and the vanadium loading are parameters playing a key role in their catalytic performance [24, 25]. Thus, the loading values of vanadia (5 and 20 wt%) were, respectively, chosen here to correspond to sub- and over-monolayer formation. The corresponding concentration of vanadium atoms is 2.8 and 11.2%, respectively.

To obtain (0.4 wt%)Pt-(5 wt%) $V_2O_5/\gamma-Al_2O_3$ and (0.4 wt%)Pt-(20 wt%) $V_2O_5/\gamma-Al_2O_3$ catalysts,

denoted as **PtV5Al** and **PtV20Al**, respectively, the corresponding $V_2O_5/\gamma-Al_2O_3$ samples were impregnated with a solution of hexachloroplatinic acid ($H_4PtCl_6 \cdot 6H_2O$). In a typical experiment, the required quantity of a precursor necessary to obtain a 0.4 wt% Pt was dissolved in a minimum volume of distilled water containing the immersed $V_2O_5/\gamma-Al_2O_3$ powder. The mixture was stirred at room temperature for 4 h. After drying overnight at 120 °C, the samples were calcined in air flow at 500 °C for 5 h and then cooled down under the same gas flow.

Characterization

The samples were primarily characterized using BET, ICP-AES, and XRD techniques. BET specific surface areas of the samples were determined from N_2 adsorption at -196 °C. Prior to surface area determination, the powders were out-gassed at 400 °C. The concentrations of the supported vanadium and platinum were determined by chemical analysis using inductively coupled plasma atomic emission spectroscopy (ICP-AES). For Pt analysis, the catalysts were dissolved in a mixture of HCl + HNO_3 and heated up to 250–300 °C. Similarly, prior to vanadium analysis, the samples were dissolved in a mixture of inorganic acids ($H_2SO_4 + HNO_3$) and heated up to 250–300 °C. X-ray diffraction of the investigated catalysts was performed using a Phillips PW 1710 diffractometer under the CuK_{α} incident beam, within 2θ range of 10° – 70° . The measurements were taken with a 0.02° step and 1-s interval between steps.

The EPR spectra of the samples, before and after their use in the electrical conductivity experiments, were recorded at liquid nitrogen temperature with a Bruker ELEXSYS E580 spectrometer operating at X-band microwave frequency domain with a 100 kHz field modulation. Computer simulations of the EPR spectra were carried out with EPRsim32 software [26]. The intensity of EPR signals was obtained as double integral of the spectrum. Temperature-programmed oxidation of the samples (10 mg) in air was carried out in EPR tubes in static conditions. The samples were heated progressively in tubular furnace with 10 °C/min heating rate, and the spectra were recorded after quenching at liquid nitrogen.

Diffuse reflectance UV–Vis spectra were recorded by using a PerkinElmer Lambda 35 spectrophotometer, equipped with an integrating sphere. The

measurements were carried out in the spectral range of 1100–200 nm, using spectralon as a reference. The reflectance measurements were converted to absorption spectra using the Kubelka–Munk function $F(R)$.

The TPR experiments were performed using a ChemBET-3000 Quantachrome equipped with a TCD sensor. The samples (0.05–0.1 g) were heated from ambient temperature up to 850 °C with a temperature ramp of 10 °C/min, and the overall flow of a 5 vol.% H_2 in Ar gas mixture was measured as $70\text{ cm}^3/\text{min}$. To maintain system stability/sensibility and also to avoid water vapor influence, a silica trap was added to the experimental TPR setup.

Electrical conductivity measurements and catalytic tests

The variations in the AC electrical conductance of the catalyst powders as a function of temperature and composition of the gaseous atmosphere were measured in situ, using the differential steps technique (DST) and a specially designed reaction cell fully described elsewhere [27, 28]. The experiments were intended to simulate as good as possible the real conditions of testing the catalysts [27, 28, 29]. Briefly, this cell consists of two coaxial tantalum cylinders as electrodes (CE) supported on a frit, embedded in a Pyrex glass tube and connected by tungsten wires to a precision RLC bridge (TESLA BM484), which allows simultaneous measurements of the AC parallel electrical conductance, G_p , at a fixed frequency (1592 Hz) and real-time monitoring of the composition of the inlet/outlet gas by online gas chromatography (Fig. 1). The annular space between the electrodes was filled with the catalyst powder (1.5 cm^3 , grain fraction between 0.25 and 0.5 mm). Gases can enter and exit from the cell connected online with a GC-TCD which monitored in continuous the qualitative and quantitative gas composition.

The same batch of catalyst was used for measurements under specific cycles of heating–cooling in various atmospheres in gas flow, by changing the gases according with a specific protocol. The gases used were of research grade (99.99% purity). In the present study, the protocol of sample activation and changing the gases was as follows:

DAr1 \Rightarrow **DAr2** \Rightarrow **DAr3** \Rightarrow **DO** \Rightarrow **DAr4** \Rightarrow **CT**

The surface stabilization by evacuation was intentionally avoided; instead, three heating–cooling

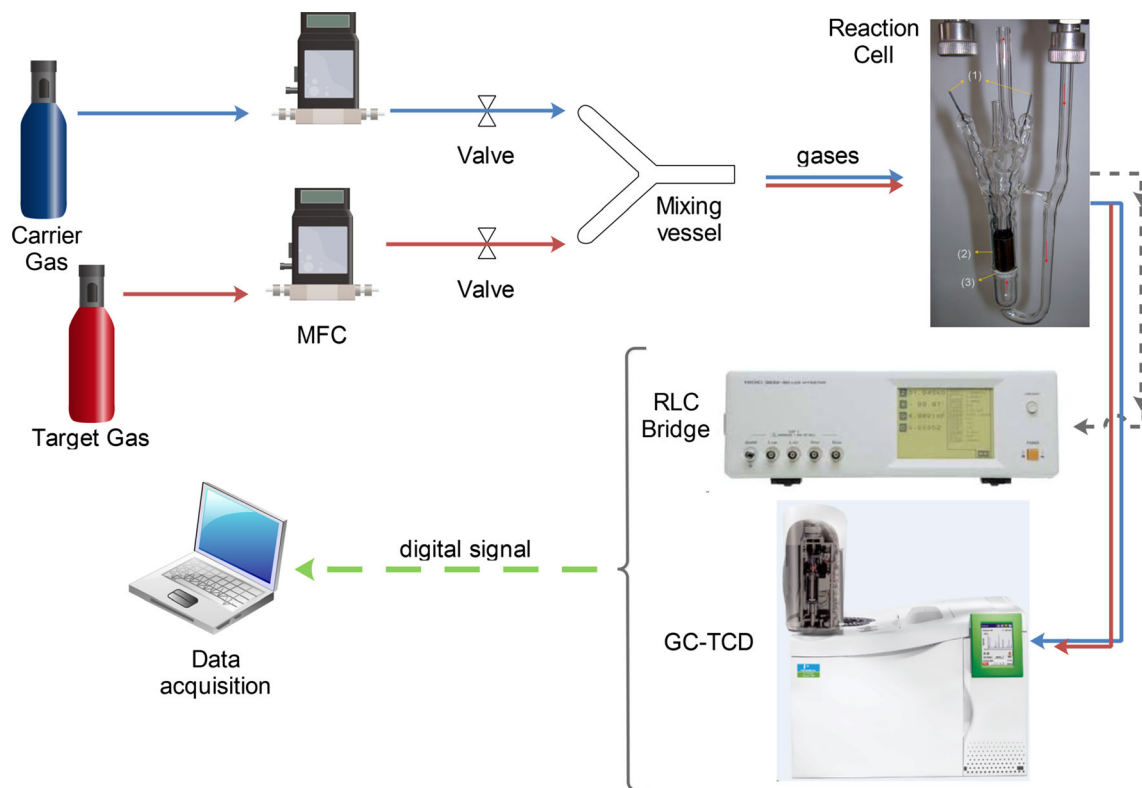


Figure 1 Schematic diagram of simultaneous electrical-catalytic measurements, with: 1-tungsten wires, 2-coaxial tantalum electrodes, 3-ceramic frit.

cycles in dry argon (DAr) flow were used to 'clean' the surface of atmospheric contaminants (DAr1 DAr2 DAr3). This treatment was followed by heating-cooling cycle in dry oxygen (DO), and the surface stability was checked by measuring the surface conductance on re-heating in dry argon (DAr4). Finally, the conductance was also obtained when the sample was heated in a propene-air mixture of 1:22 molar ratio, namely CT run. Before each heating run (between 30 and 400 °C with a ramp of 2 °C/min), the sample was flushed for 30 min with the corresponding gas at room temperature. Cooling was done in the same atmosphere as heating, then the cell was closed, and the sample was kept overnight in this atmosphere.

The catalytic performances in propene oxidation (selected as a model reaction for VOC's abatement) were evaluated during the CT run of the electrical conductivity protocol, by periodically sampling the effluent into the gas chromatograph (Fig. 1). A flow of a C₃H₆-air mixture of 1:22, at a contact time of 1.1 s, was used. Gas analysis was performed online with a GC (TCD detector) equipped with two parallel

columns (Porapak Q and molecular sieves 5 Å) with helium as a carrier gas.

C₃H₆ conversion (C) was calculated from propene consumption, based on the formula:

$$C(\%) = \frac{[C_3H_6]_{in} - [C_3H_6]_{out}}{[C_3H_6]_{in}} * 100,$$

where [C₃H₆]_{out} and [C₃H₆]_{in} represent the C₃H₆ concentration (vol%) at the reactor outlet and inlet, respectively.

The selectivity to a product (S_P) was defined as the concentration ratios of the propene converted into a specified component, P, to the total transformed propene and calculated accordingly to the following equation:

$$S_P(\%) = \frac{[C_3H_6]_P}{[C_3H_6]_{in} - [C_3H_6]_{out}} * 100,$$

where [C₃H₆]_P is the concentration of propene transformed to product P (vol%). These transient values obtained, even if not absolute as in the case of stationary state data, are informative in terms of the trend of propene conversion.

In the following, a *used sample* denotes the *sample removed from the conductivity cell after completion of the protocol* described above.

Results and discussion

Catalyst characterization

Basic characteristics of the investigated Pt-VO_x/γ-Al₂O₃ catalysts, including BET surface areas and the weight percent of vanadium deposited on γ-Al₂O₃ as determined by chemical analysis, are listed in Table 1. Based on the vanadium content and specific surface area, the vanadium surface coverage (V atoms per nm²) was calculated for each catalyst. For comparison, the results obtained for the reference materials without Pt (VO_x/γ-Al₂O₃) are also included in Table 1.

The obtained surface areas of the supported vanadia catalysts were slightly lower than that characteristic of alumina support (108 m²/g) and decreased with the increasing vanadium oxide loading. The small decrease is due to the added mass and indicates that the overall morphology of the alumina support is preserved [30]. Either the addition of platinum did not essentially modify morphology (the BET surface areas of Pt-containing catalysts are almost the same as for their precursors).

The actual amount of vanadium deposited on γ-alumina for PtV20Al sample was found to be the same to the desired value, 11.2 wt% nominal, while for the low loading catalyst slightly lower amount of vanadium (2.60 wt% respect to 2.80 wt% nominal) was found in the final powders. Similar results were obtained for the samples without Pt. The content of Pt found by chemical analysis remained in agreement with the expected loading (0.4 wt% Pt).

The vanadia dispersed on alumina support were extensively studied. Literature data [7, 31] mention

that at low loading, vanadia appear dispersed as monovanadates consisting mainly of VO₄ units, showing a V=O double bond and three M–O–V bonds on the support. At moderately higher vanadia loadings, polyvanadate species forming a two-dimensional network on the support exist. If vanadia loading exceeds the monolayer coverage, V₂O₅ crystallites appear. A theoretical monolayer for two-dimensional isolated monovanadates/polyvanadates coverage corresponds to a surface density of 2.9 V atoms/nm² or 8.8 V atoms/nm², respectively [32, 33]. Crystalline V₂O₅ species appears only at much higher coverage, i.e., 14.2 V/nm², although it could start to form at coverage of 4.4 V/nm² [34].

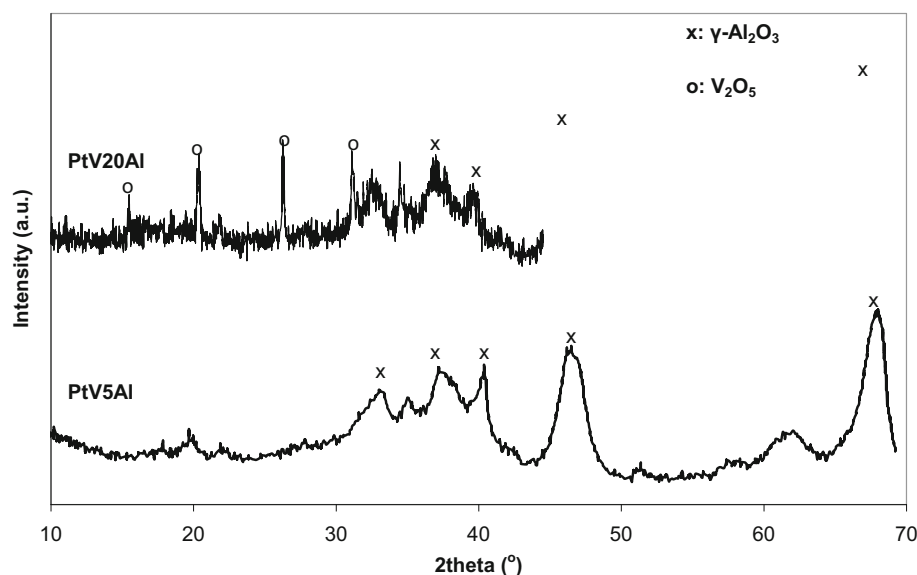
The studied samples with low loading vanadia show a surface density value of ~ 3 atoms/nm² (Table 1) which is near the theoretical monolayer coverage of monovanadate surface species, as it was found in the literature and mentioned above [32, 33]. So, it could be supposed that vanadia in V5Al and PtV5Al mainly exist as monovanadates and some polyvanadates species if a good dispersion of vanadia was obtained. The VO_x surface densities calculated for V20Al and PtV20Al catalysts are higher than the characteristic value for theoretical monolayer coverage of polyvanadates, so the formation of crystalline V₂O₅ surface species was expected. Indeed, for the low-vanadia loading samples only γ-alumina diffraction lines can be observed in the XRD pattern (Fig. 2). This can be explained considering that either the vanadium oxide is uniformly distributed on the alumina surface or that vanadium oxide does not form a crystalline phase.

However, for PtV20Al distinct weak diffraction peaks at 15°, 20°, 26°, and 31° were present (the value of 2θ are characteristic to vanadium pentoxide according to JCPDS 9–387). It was also observed that the average peak intensity of alumina decreased for this sample. No diffraction lines attributed to platinum were observed in XRD patterns.

Table 1 Basic chemical and textural characteristics of Pt-VO_x/γ-Al₂O₃ catalysts

Catalyst	Label	BET surface area (m ² /g)	Vanadium loading (wt%)	Surface density (V atoms/nm ²)
0.4%Pt/5%V ₂ O ₅ /γ-Al ₂ O ₃	PtV5Al	95	2.60	3.2
0.4%Pt/20%V ₂ O ₅ /γ-Al ₂ O ₃	PtV20Al	86	11.20	15.4
5%V ₂ O ₅ /γ-Al ₂ O ₃ [22]	V5Al	97	2.46	3.0
20%V ₂ O ₅ /γ-Al ₂ O ₃ [22]	V20Al	87	11.23	15.2

Figure 2 XRD patterns of PtV5Al and PtV20Al catalysts.



Reducibility of Pt-VO_x/γ-Al₂O₃ catalysts

Insight into the reducibility of surface VO_x species was achieved by means of the temperature-programmed reduction experiments. The reduction with H₂ was performed in the temperature range of 100–800 °C. Figure 3 shows typical TPR profiles for the investigated.

Pt-VO_x/-Al₂O₃ catalysts. For the sake of comparison, the H₂ consumption profiles registered for the samples without Pt are presented as well. Comparing these reduction profiles could provide indirect information about the interaction between the active components of the catalysts, namely vanadium oxides and Pt.

It was shown in the literature that the TPR patterns strongly depend on VO_x surface coverage. At low vanadium loading, tetrahedral vanadium species (VO₄) were formed preferentially by the reaction of the precursor with surface hydroxyl groups of the support. With the increase in the vanadium loading, the small clusters could polymerize into large structures. Eventually, higher vanadium loading led to the formation of V₂O₅ crystallites, as proved by XRD, which would be more difficult to be reduced. Indeed, it was shown that bulk V₂O₅ exhibited four major reduction peaks centered at 632, 672, 725, and 830 °C, corresponding to the succeeding consecutive reduction steps: V₂O₅ → V₆O₁₃ → V₂O₄ → V₂O₃ [35 and references therein].

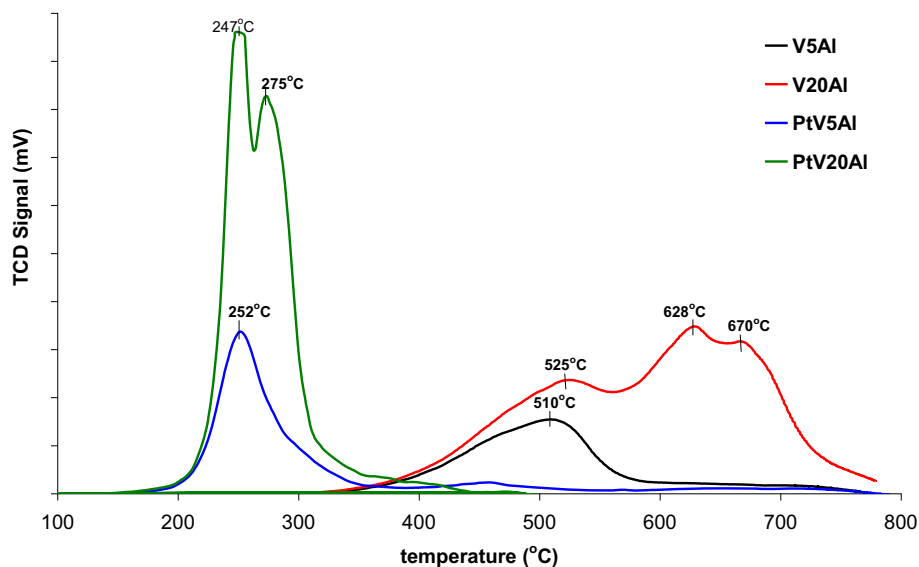
In case of the VO_x/γ-Al₂O₃ catalysts, TPR profiles showed a broad reduction peak with a maximum at

510 °C for V5Al and at 525 °C for V20Al. These peaks should be assigned to the presence of well-dispersed monomeric and polymeric surface VO₄ on alumina support, as it was reported previously [35]. The temperature of the maximum H₂ consumption increases with increasing of vanadia loading. This is in line with other studies [36] and is because less reducible square-pyramidal polymeric structures, i.e., polyvanadates, become predominant with increasing the V loading. For V20Al sample, two supplementary reduction peaks at 628 °C and 670 °C were found. These peaks are related to the reduction of even less reducible crystalline V₂O₅, which appears for this set of samples, as evidenced by XRD and UV–Vis data.

The reduction with H₂ was also performed for Pt/Al₂O₃ sample in order to verify if the presence of platinum affects the redox behavior of alumina (not shown here). The only peak that appears, at 280 °C, was assigned to the presence of platinum oxide based on the hydrogen consumption, which was very small.

For Pt-containing catalysts, the H₂ consumption corresponding to the reduction of PtO_x could not be detected due to the small Pt loading (0.4 wt%), in agreement with the previous literature [16]. By comparing the reduction profiles of VAl with PtVAl catalysts, it is clear that the presence of Pt dramatically shifts the reduction toward lower temperatures. This effect has been associated with H₂ spillover promoted by Pt over VO_x species [16, 37]. It can be stated that the first peak (at ~ 250 °C) corresponds to the reduction of mono- and poly-vanadates species. The

Figure 3 TPR profiles for investigated $\text{VO}_x/\gamma\text{-Al}_2\text{O}_3$ catalysts with or without Pt. Experimental conditions: 5 vol% H_2 in Ar, total flow rate of $70 \text{ cm}^3/\text{min}$, from RT to $850 \text{ }^\circ\text{C}$, heating rate $10 \text{ }^\circ\text{C}/\text{min}$).



second reduction peak (at $275 \text{ }^\circ\text{C}$) obtained only for PtV20Al sample is probably associated with the reduction of V_2O_5 crystallites, whose presence was highlighted by XRD and UV-VIS.

Identification of reduced centers—EPR spectra

To observe the changes in the amount of reduced species, data obtained from the recording of EPR spectra of the studied catalysts were used. The $3d^5$ configuration of vanadium makes possible for the existence of few reduced states, among which V^{4+} ($3d^1$ configuration) can be easily detected by EPR spectroscopy, being paramagnetic [38–42]. The shape of a signal strongly depends on the number of oxo ligands attached to V^{4+} core [41], but the most common surface vanadium(IV) species are monoxo vanadyls VO^{2+} . Usually, the EPR signals show nearly axial symmetry (g_e , g_{xx} , g_{yy} , g_{zz}) [39] with well-resolved hyperfine structure (A tensor) due to the interaction between electron and nuclear (^{51}V , 99.75%, $I = 7/2$) spin magnetic moments.

The representative EPR spectra of VAl and PtVAl fresh and used catalysts are shown in Fig. 4, while the simulated spin Hamiltonian parameters are listed in Table 2. Computer simulations of experimental spectra revealed the presence of four types of V^{4+} species varying in their abundance, which depended on vanadium content. Type I and type II (Table 2) represent well-known isolated surface vanadyl VO^{2+} sites with the type II exhibiting slightly bigger

magnetic anisotropy and A_{zz} parameter than type I (probably due to a more distorted surroundings).

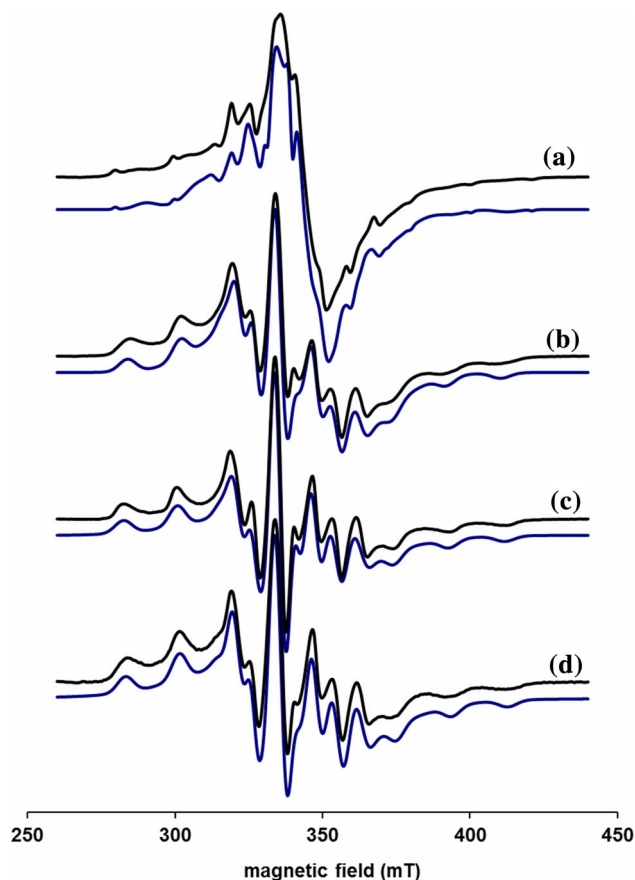


Figure 4 X-band EPR spectra of **a** PtV20Al-used, **b** V20Al-used, **c** V5Al-used, and **d** V5Al samples. Experimental spectra (black line) and simulated spectra (blue line) are shown.

Type I vanadyls are present for all the investigated samples, and their concentration is the highest for low loading VO_x samples as well as for V20Al one. Type II sites are present solely for PtV20Al. According to Yoshida et al. [43], vanadium oxide is stabilized by interaction with γ -alumina as square pyramids while Van Reijen and Cossee [44] reported that on γ -alumina support V^{4+} appears in vanadyl configuration (VO^{2+}). This reconciles with the type I and II signals observed in this study.

For the highest V loading, additional signal appears, namely type III. Type III represents clustered surface sites composed of polynuclear mixed valence vanadyl surface complexes containing V–O–V bridges, which segregate into nanocrystalline V_2O_5 and spread over alumina surface. Such magnetically coupled species give rise to a single, unresolved axial EPR signal due to inhomogeneous broadening caused by intracrystalline electron–electron dipolar interactions [38, 42]. Apart from isolated and nanocrystalline species, an additional signal (type IV) contributes to the experimental spectra of all investigated samples being more intense for higher vanadium loading. Type IV is an isotropic signal due to magnetically coupled vanadium(IV) surface sites, subject to long-range dipole–dipole interactions, giving rise to a broad background of relatively low intensity.

Due to the high sensitivity of EPR method, the spectra reveal the presence of even a small amount of V^{4+} ions in the fresh samples (Fig. 5). Comparison of the integral EPR intensities shows a clear increase with increasing V loading from 5 to 20 wt%. The fresh

samples containing Pt showed more intense signals than those obtained for the samples without Pt. Vanadium(IV) signals are much more intense for the used samples (in the catalytic tests coupled with conductivity measurements), and the change of intensity with respect to the fresh sample (V5Al) is higher for Pt-containing catalysts. This means that the concentration of paramagnetic V^{4+} species increases during the catalytic reaction and the sample becomes reduced. Such reduction process is clearly facilitated by the presence of platinum.

Changes in EPR intensity are shown in Fig. 6. Both sample types (with and without Pt) exhibit a maximum of reduction at the same temperature of c.a. 200 °C. At higher temperature, re-oxidation of vanadium (IV) leads to reduction in its EPR signal. However, Pt-containing sample is characterized by higher number of reduced sites and it seems to be more sensitive to the reduction/oxidation conditions.

UV–Vis spectra

The UV–Vis light absorption of supported metal oxides depends on the structure of the surface species formed and the oxidation state of metallic ion [45]. Thus, by using diffuse reflectance UV–Vis (DR UV–Vis) spectroscopy it is possible to gain more insight into the evolution of VO_x species as a function of vanadia loading and the oxidation state of vanadium ions as well.

The DR UV–Vis spectra of fresh and used samples are presented in Fig. 7. For all the studied catalysts, a similar spectral pattern is observed. It is featured with a broad band that spreads from 200 to 500 nm

Table 2 Simulated parameters for EPR spectra of VAl and PtVAl catalysts showing individual component signals and their contributions to total spectra

EPR parameters	Type I	Type II	Type III	Type IV
g_{xx}, g_{yy}, g_{zz}	1.982, 1.971, 1.944	1.971, 1.958, 1.936	1.979 (g_{\perp}), 1.956 (g_{\parallel})	~ 1.98 (g_{iso})
$ A_{xx} , A_{yy} , A_{zz} $ / mT	6.7, 5.2, 18.5	6.0, 7.4, 20.2	not resolved	not resolved
xx, yy, zz /mT	3.3, 3.5, 5.2	1.5, 1.5, 1.9	13.0, 13.5	~ 35 –45
Sample	Contribution			
V5Al fresh	84%			16%
V5Al used	90%			10%
PtV5Al used	91%			9%
V20Al used	65%		12%	23%
PtV20Al used	18%	20%	41%	21%

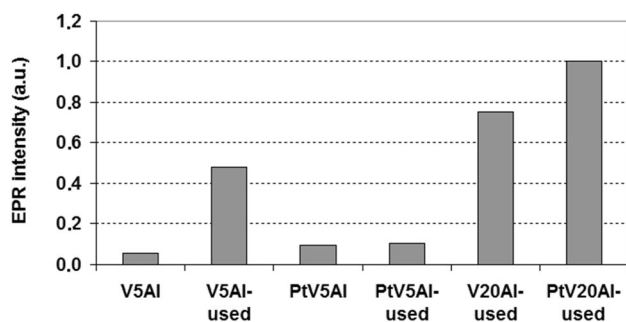


Figure 5 Comparison of EPR integral intensity of investigated VAl and PtVAl fresh and used samples.

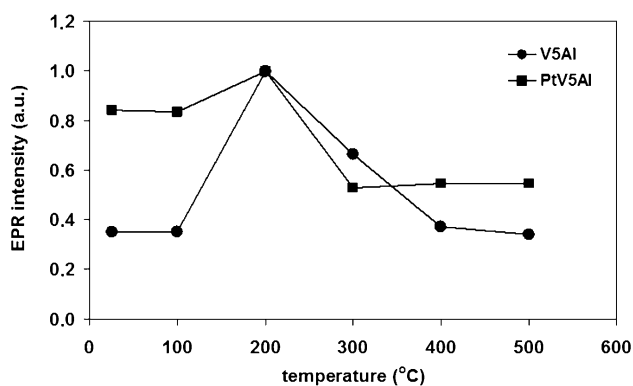


Figure 6 Relative changes of EPR integral intensity of V5Al and PtV5Al samples subject to thermal treatment in air at progressively increasing temperatures.

for V5 samples, and from 200 to 550 nm for V20 samples. The absorption bands located around 240 nm, which are present for all samples, can be assigned to the presence of the isolated, tetrahedrally coordinated V^{5+} species, while the absorption near 300–500 nm can be related to the polymeric VO_x in 2D-square pyramidal coordination. For V20Al and PtV20Al samples (Fig. 7b), an extended absorption toward longer wavelengths (higher than 500 nm) is present, indicating the formation of crystalline V_2O_5 , in accordance with XRD data [16, 34, 46].

The broad band observed in the spectral region of 600–900 nm is due to d-d transitions characteristic for V^{4+} and/or V^{3+} species [45]. This band is present for all samples, so reduced vanadium ions are present even in fresh samples as also shown with EPR measurements. However, the d-d band is more intense for the samples examined after the catalytic test indicating a deeper reduction during the reaction, in agreement with EPR results. Among the fresh samples, the PtV20Al is initially reduced to the greater degree (the band corresponding to V^{4+} d-d

transitions is more intense) than the V5Al one. These observations correlate well with the reducibility of the investigated catalysts envisaged from TPR data.

Catalytic performances in propene oxidation

VO_x/Al_2O_3 was generally studied in selective oxidation of hydrocarbons [9–13] and poorly studied for total oxidation of hydrocarbon [15, 16]. For example, in propene oxidation, Zhao et al. [47] used different loading of vanadia deposited on alumina support as catalysts and found a good selectivity for acrolein formation, while Li et al. [48] found that a 10% V_2O_5/TiO_2 catalyst showed a pronounced selectivity to acetone in the presence of water.

In this study, the catalytic performances of the VO_x/Al_2O_3 and Pt- VO_x/Al_2O_3 catalysts for propene oxidation was evaluated as a function of reaction temperature and only carbon oxides were obtained. The main oxidation product was CO_2 , but CO was also detected. The measured conversion of C_3H_6 reached $\sim 100\%$ at 400 °C for V20Al and PtV5Al catalysts as can be seen in Fig. 8. By the addition of Pt, the activity is significantly improved and the propene conversion gradually increases starting at 200 °C.

The calculated values of conversion in deep oxidation of C_3H_6 and its selectivity to CO_2 at 215 °C and 400 °C are listed in Table 3. The established activity of the investigated catalysts (measured up to 350 °C) generally follows an order of: V5Al < V20Al < PtV5Al < PtV20Al. At ~ 200 °C, the C_3H_6 conversion has a significant increase when Pt is added, with the major product being CO_2 . So, it can be stated that a synergy between Pt and vanadia species exists. At the same time, PtV20Al catalyst has the highest conversion. However, above 350 °C the order of activity was changed, namely V5Al < PtV20Al < PtV5Al \sim V20Al.

From the inspection of Table 3, it can be concluded that the oxidation of propene took place with rather high selectivity to CO over the samples with high loading of vanadia. The highest selectivity to CO_2 (S_{CO_2}) was obtained for V5Al and PtV5Al, while the lowest one was obtained for V20Al sample. On the other hand, S_{CO_2} for high loading vanadia samples decreases with increasing the temperature.

The performance of the Pt-based catalysts for total oxidation of hydrocarbons is usually governed by several factors such as (1) the oxidation state of the Pt

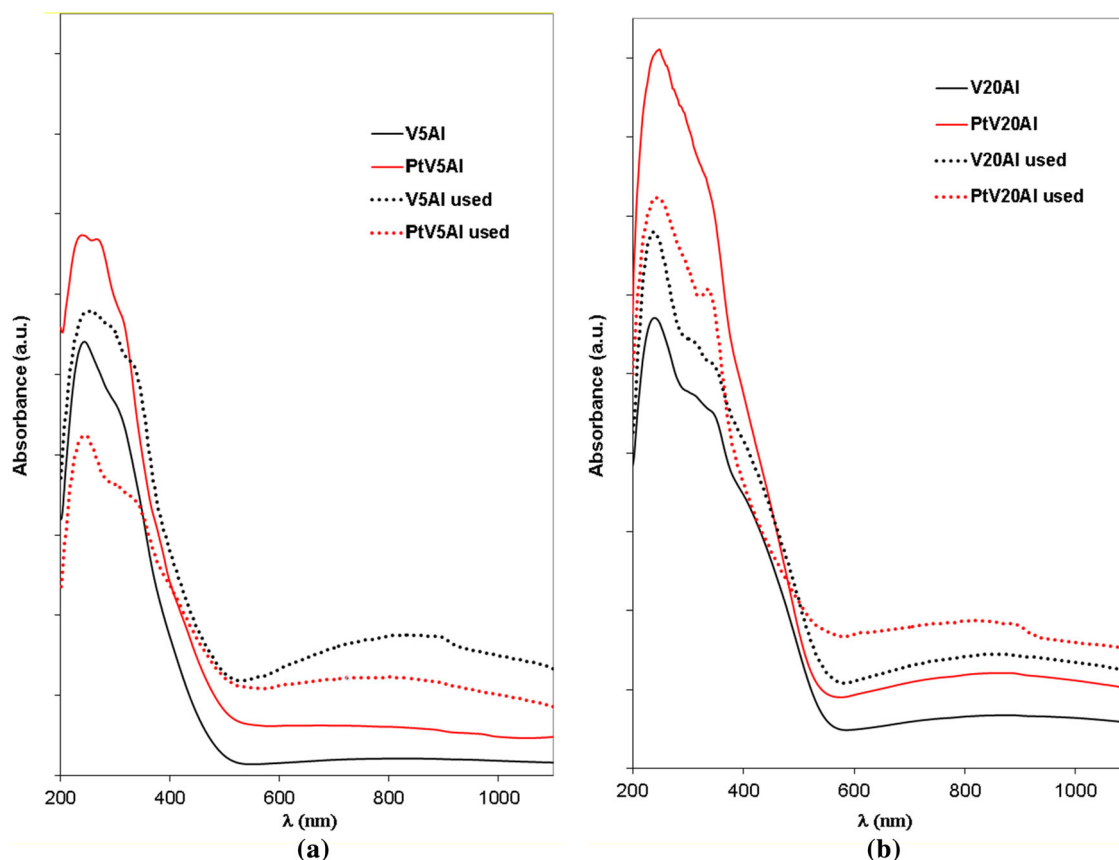


Figure 7 Diffuse reflectance UV–Vis spectra for **a** V5Al and PtV5Al, **b** V2OAl and Pt V2OAl catalyst recorded before and after catalytic test (used).

species and dimension of the metallic particles and (2) redox properties of the catalytic materials. In the literature [16], it was found that on Pt-V/ Al_2O_3 catalyst the enhanced performance was attributed to the enhanced reducibility of these catalysts by Pt- VO_x interaction. This conjecture is fully supported by our TPR and EPR data shown above.

For better understanding of the role of the redox properties of Pt- $\text{VO}_x/\text{Al}_2\text{O}_3$ catalysts in propene oxidation, the variation in conductivity measured during the catalytic reaction runs was performed.

In situ electrical conductivity measurements

The changes in the relative oxidation level of the catalyst's surfaces under reaction conditions can be investigated by following the evolution of the electrical properties of the solid in relation to a specific composition of a gas phase. Exposure to oxygen of a *n*-type oxide leads to a decrease in its conductivity with respect to that in an inert gas, as a result of oxygen adsorption and consecutive oxidation. On the

contrary, flushing with inert gas (e.g., argon) facilitates desorption of pre-adsorbed oxygen ions or even formation of anion vacancies acting as electron donors. At the same time, interaction with a reducing gas, as propene, results in either formation of anion vacancies V_O (when reaction follows a Mars van Krevelen mechanism) acting as electron donors or in consumption of the oxygen ad-ions. Both variants result in the increase in electron carrier concentration and thus in the increase in conductivity [20].

The increase/decrease in the electrical conductivity of a solid in the presence of various gases depends on the type of semiconductor. Thus, it is important to firstly determine the semiconductor type (*n* or *p*) of the investigated catalysts.

In Fig. 9 Arrhenius plots of the variation in conductance (G) with temperature when flushing the Pt-V catalysts with inert gas or oxygen are presented. For comparison, we also showed conductance curves for alumina support and VAl catalysts. As a result of thermal cycling of alumina in an inert atmosphere

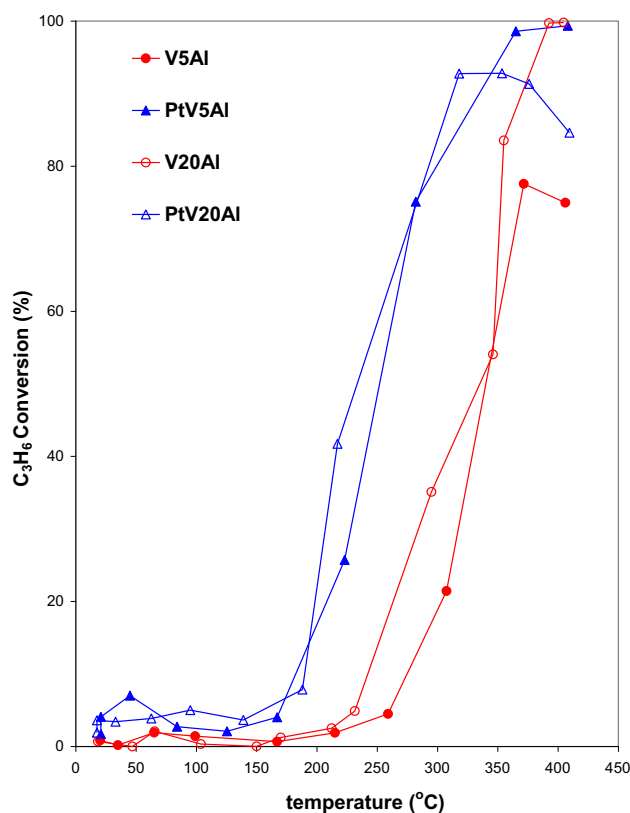


Figure 8 Changes of propene conversion with reaction temperature (C_3H_6 :air = 1:22 molar ratio) over V5Al, V20Al, PtV5Al, and PtV20Al catalysts.

(DAR3) and in oxidizing atmosphere (DO), changes of conductance with temperature generate an unique U-shape, reaching a maximum in the lower temperature region (~ 50 – 80 °C) followed by a decrease in conductance. This characteristic of alumina is due to the loss of various adsorbed species of water [49] and was not observed in the case of the supported catalysts, indicating that the adsorption/migration of the water from the support onto the catalyst's surface is reduced by vanadium oxide deposition. This

indicates that the dynamic of vanadium oxide surface is less influenced by the adsorption of water and also that the oxide phase deposition is homogeneous, as resulted also from XRD and UV-Vis.

For temperatures higher than ~ 100 °C, the adsorbed water was practically desorbed and the electronic conductivity prevails to the detriment of the ionic one, due to a much smaller size of the carriers in first case, which implies a much greater mobility of them. Consequently, the electrical conductance results are discussed in terms of electron transfer. As shown in Fig. 9, all VAl samples behave as *n*-type semiconductors (higher conductance in argon, lower conductance in oxygen), and the same was noticed for their platinum counterparts. The *n*-type behavior is by far more obvious for the highly loaded samples, which show also much higher conductivity. Practically, the plots in DO and DAR are differentiated starting from 130 °C, indicating this temperature as representative for the onset of oxygen adsorption/surface oxidation (associated with electronic carrier consumption).

One can further study the behavior of the catalysts in the presence of the reaction mixture C_3H_6 : air 1:22, based on the differential steps technique, i.e., to determine the role of the redox properties of the catalysts' surface in the reaction evolution.

The changes of electric conductance with temperature when heating the samples in the catalytic test gas mixture are shown in Fig. 10. For comparison, the variation in conductance measured in DO atmosphere is shown, these values being characteristic for oxidized samples. It was observed that the reaction mixture induces a higher increase in conductance, in spite of the presence of oxygen in the feed. Considering the *n*-type behavior of the samples, this increase in conductance indicates that the dominant process above 130 °C is the surface reduction in the samples

Table 3 Propene conversion and selectivity to CO_2 during oxidation of C_3H_6 with air at 215 and 400 °C

Catalysts	C_3H_6 conversion (%) 215 °C	CO_2 Selectivity (%)	C_3H_6 conversion (%) 400 °C	CO_2 Selectivity (%)
Al	–	–	6.9	82.3
V5Al	2	96	74.9	93.0
V20Al	2.5	86	99.8	53.9
PtV5Al	25	100	99.4	99.8
PtV20Al	42	98	84.6	74.0

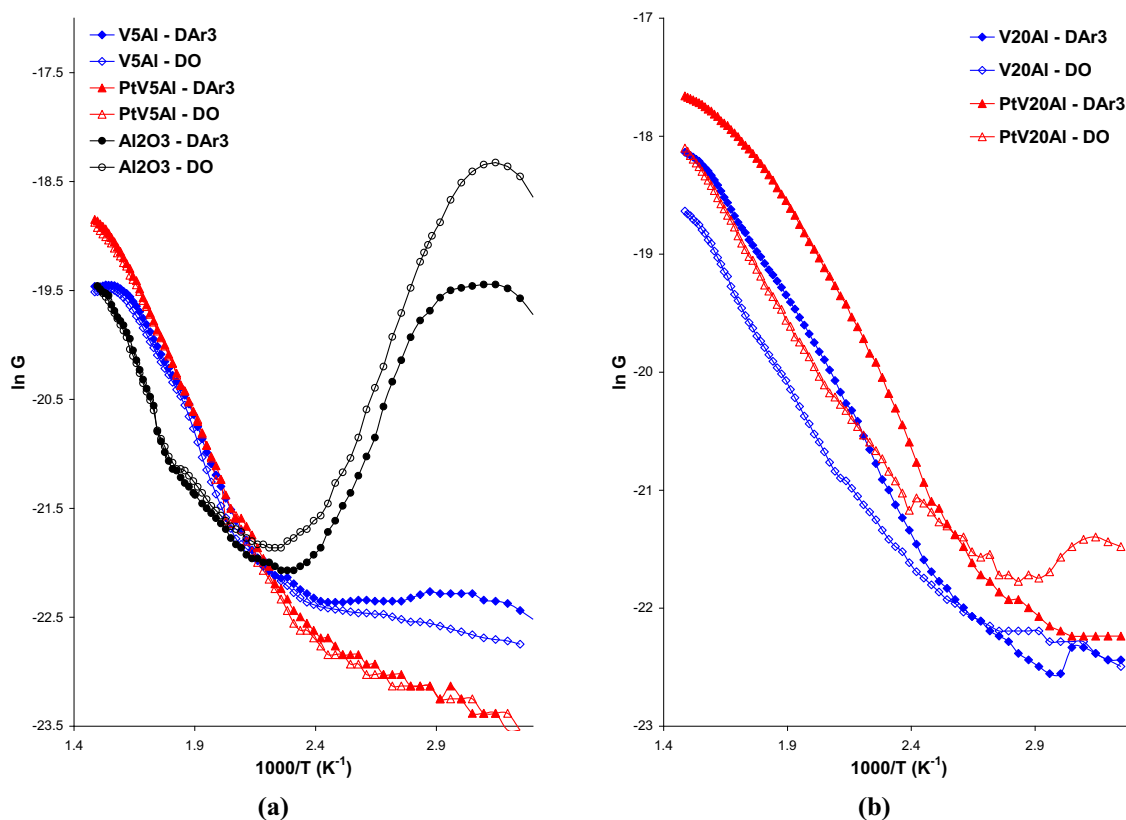


Figure 9 Arrhenius plots of the variation in conductance (G), measured in S, with the temperature in inert atmosphere (DAR) and oxygen (DO) for: **a** γ -Al₂O₃, V5Al and PtV5Al and **b** V20Al and PtV20Al samples.

by propene. The surface reduction could be due either to the consumption of adsorbed oxygen or to the reaction of propene with surface lattice oxygen. The increase in conductance of all samples in the presence of catalytic mixture is higher than in inert atmosphere (when the increase is mainly due to desorption of adsorbed oxygen). This means that the reduction of catalyst in CT run is not only due to the consumption of adsorbed oxygen, but it is also associated with consuming of lattice oxygen by propene, via a Mars van Krevelen mechanism (i.e., the propene oxidation uses lattice oxygen, while the gaseous oxygen replaces the removed oxygen species in a separate, subsequent step). Overall, as also resulted from EPR and UV–Vis investigations of the samples before and after the contact with C₃H₆:air mixture, in the conditions of these experiments, the surface reduction (by propene) is faster than its re-oxidation, since the samples appear as being more reduced after the catalytic test, in spite of the presence of oxygen in the feed.

This trend for variation in conductance was more obvious for V20Al and PtV20Al (with stronger

tendency for the Pt-containing catalyst), as seen in Fig. 9b. Furthermore, in the temperature range from 130 °C to 320 °C, the increase in the conductance for PtV20Al sample in CT run (relative to the values of the oxidized sample) is more pronounced than for V20Al. At 320 °C, the shift of the conductance $\Delta G = G_{CT} - G_O$, defined as the difference between the conductance of the samples in the presence of catalytic mixture (G_{CT}) and the conductance of the oxidized sample (G_O), is 17.5 nS for PtV20Al higher than 12.4 nS for V20Al. This supports the assertion that at low temperature, Pt favors the reduction of V⁵⁺, as deduced also from TPR and from the spectroscopic characterization of the catalysts.

In this temperature range (130 to 320 °C), the conversion of C₃H₆ is higher for PtV dual catalysts. Therefore, the in situ electrical measurements complemented with spectroscopic characterization induced the conclusion that enhancement in the alkene conversion is due to the presence of highly reducible vanadium species. As resulted from both electrical and TPR measurements, the reducibility depends on the vanadia loadings and more

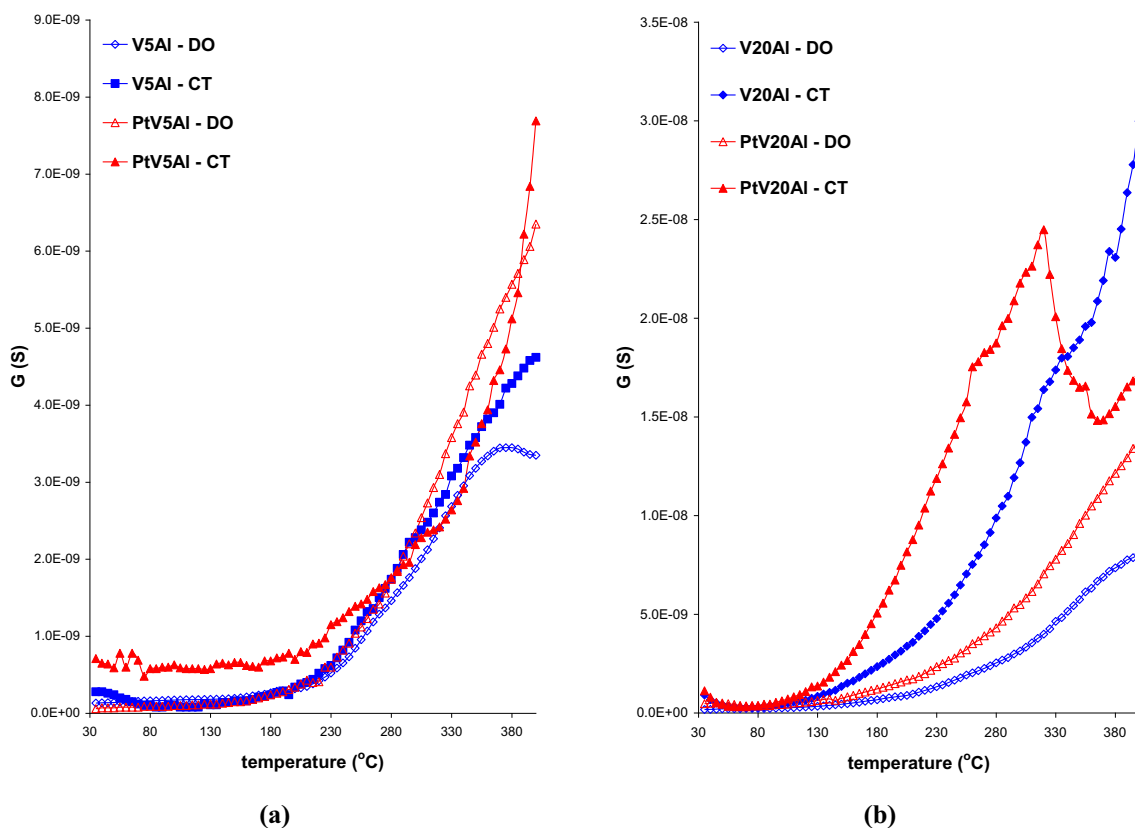


Figure 10 Comparison between temperature dependence of electric conductance (G) in DO and C_3H_6 :air 1:22 runs for: **a** 5wt% and **b** 20wt% V_2O_5 loading samples.

important on the presence of Pt. This result remains in agreement with literature data [15, 16]. In this temperature range, the order of activity follows the same order with the reducibility of samples, namely $V5Al < V20Al < PtV5Al < PtV20Al$.

The decrease in conductance above 320 °C for PtV20Al sample in CT run indicates that the re-oxidation of the catalyst's surface is faster than its reduction. Since this effect was noticed particularly for Pt-containing samples (PtV5Al presents lower conductance in catalytic mixture between 285 and 385 °C, comparing with the values obtained in DO atmosphere), it is possible that the presence of platinum favors the increase in the re-oxidation rate at high temperature. After passing 320 °C, the order of catalyst's performances is also changed and the conversion of C_3H_6 over PtV20Al becomes limited at ~ 85%. This is probably due to the oxygen dissociation on the Pt surface at higher temperatures (resulting in the decrease in conductance), the rate determining step becoming in this case the activation of the C-H

bond, as was also reported in the literature for propane oxidation [15, 50].

On the other hand, V20Al is the only sample that shows a continuous increase in conductance in CT. V20Al catalyst presents a high conversion (100% at 400 °C), but it has also the lowest CO_2 selectivity (~ 54% at 400 °C). It is obvious from variation in the electrical conductance that in the case of this sample, the predominant step is the reduction in the surface by propene. The re-oxidation and, thus, the replacement of the lattice oxygen lost during the reduction step are lower, and the catalyst's surface became excessively reduced to carry the reaction toward full oxidation product CO_2 . The over-reduction of vanadia seems to be responsible for the increased concentration of CO in detrimental of CO_2 .

The electrical measurements indicate that the ability of reduction/re-oxidation of the samples is crucial factors in determining the activity and selectivity of the reaction. The overall reducibility depends also on the VO_x loading (thus, on the dominant vanadia structure) and also on the presence of Pt. It is not

clear for the moment which is the surface species responsible for the CO formation. But, coupling all the data obtained, it can be affirmed that the presence of isolated/polymerized V^{5+} tetrahedrally coordinated species favors the total oxidation of propene.

Conclusions

The surface modifications of Pt-VO_x/γ-Al₂O₃ catalysts were investigated as a function of vanadia amount and Pt addition in propene deep oxidation. The results are consistent with the presence of vanadium species in various degrees of polymerization and different oxidation states, mainly V^{5+} (but reduced vanadium is present even in fresh samples), as shown by EPR, UV–Vis, and the in situ electrical conductivity measurements.

The AC electrical measurements performed in situ, when adequately used, are a useful tool to investigate gas–solid and solid–solid electronic interactions and thus can become a method of choice for catalytic studies. Therefore, it was shown by the electrical properties measurements that the presence of Pt facilitates the reduction of the vanadia phase at low temperature, but also its re-oxidation at high temperature. A higher reducibility of vanadium oxide represents in the present case a higher conversion of propene. But the reducibility is not the only factor which determines the catalytic performances for deep propene oxidation; the fast surface re-oxidation also controls the selectivity of the reaction (CO₂/CO ratio).

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Compliance with ethical standards

Conflict of interest statement The authors declare no conflicts of interest.

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