



# Stability and physical properties tuning via interstitials chemical engineering of $Zr_5Sn_3$ : a first-principles study

Hongmei Chen<sup>1</sup>, Yu Cao<sup>1</sup>, Ke Liu<sup>1</sup>, Xiaoma Tao<sup>1</sup>, Yulu Zhou<sup>1</sup>, Yifang Ouyang<sup>1,\*</sup> ,  
Fei Gao<sup>2</sup>, Yong Du<sup>3</sup>, and Qing Peng<sup>2,\*</sup>

<sup>1</sup>Guangxi Colleges and Universities Key Laboratory of Novel Energy Materials and Related Technology, College of Physical Science and Technology, Guangxi University, Nanning 530004, China

<sup>2</sup>Department of Nuclear Engineering and Radiological Science, University of Michigan, Ann Arbor, MI 48109, USA

<sup>3</sup>State Key Laboratory of Powder Metallurgy, Central South University, Changsha 410083, China

Received: 27 November 2018

Accepted: 11 April 2019

Published online:  
16 April 2019

© Springer Science+Business  
Media, LLC, part of Springer  
Nature 2019

## ABSTRACT

Hexagonal binary intermetallics  $A_5B_3$  has a unique  $A_6$  octahedra chain structure, providing space for interstitial chemical engineering the physical, mechanical, electrical, and chemical properties without change in the basic structure of crystal. Because of the engineering importance of Zr–Sn alloy, here, we investigate the influence of 24 interstitial alloying elements X ( $X = B, C, N, O, Al, Si, P, S, Sc, Ti, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Ga, Ge, As, Se, Nb,$  and Sn) on stability and properties of hexagonal  $Zr_5Sn_3$  via first-principles calculations. A general trend is that the additional element with small atom size and high electronegativity is favorable as interstitials in  $Zr_5Sn_3$ . The calculated formation enthalpy and the elastic constants suggest that these  $Zr_5Sn_3X$  structures are thermodynamically and mechanically stable. The calculated phonon spectra indicate that  $Zr_5Sn_3X$  structures are dynamically stable except  $X = V, Cr, Mn, Zn,$  and Nb. We show that their electronic structures including bonding characters have strong correlation with the stability and mechanical properties. With strong covalent bonds,  $Zr_5Sn_3B$  has the highest Young's modulus, bulk modulus, shear modulus, Debye temperature, and microhardness. The addition of alloying elements decreases the anisotropy except  $X = O, Sc, Ti, V$  and Nb. All the additive elements increase the specific heat capacity of  $Zr_5Sn_3$ . Our results could be helpful in designing and improve the performance of Zr–Sn alloy on demand.

Address correspondence to E-mail: ouyangyf@gxu.edu.cn; qpeng.org@gmail.com

## Introduction

Zirconium alloys containing 1.2–1.7 at.% Sn and small addition of other elements (such as Fe, Ni, Cu, Cr, and Nb) are important structural materials with an extensive applications due to the excellent radiation resistance, corrosion resistance, and mechanical properties [1, 2]. The phase-diagram and associated properties of Zr–Sn binary system have been extensively studied by experiments [3–8] and theory [9]. One of the Zr–Sn intermetallic compounds  $Zr_5Sn_3$  attracted more attention due to its special polar structure (see [10]). As a polar intermetallic compound,  $Zr_5Sn_3$  belongs to the  $Mn_5Si_3$  structural family ( $P6_3/mcm$ , space group #193, hexagonal crystal, as shown in Fig. 1) in which confacial octahedra of the transition element form quasi-infinite chains. The added interstitial element X (X represents elements with frame in element period table as shown in Fig. 1) in the octahedra of  $Zr_5Sn_3$  results in the formation of  $Zr_5Sn_3X$  (similarly as  $Zr_5Sb_3X$ , which provides some potential applications [11]). Some  $Zr_5Sn_3X$  (X = B, C, O, Al, Si, P, S, Cu, Zn, Ga, Ge, As, Fe, Co, and Ni) compounds have been synthesized and found that their structural properties depend strongly on the preparation method and the compositions [12–14]. Besides the applications in nuclear energy, it is also suggested  $Zr_5Sn_3X$  (X = Li and Mg) for anode material for magnesium- and lithium-ion batteries [15].

The dependence of properties of  $Zr_5Sn_3$  on alloying elements is an open question and critical in designing

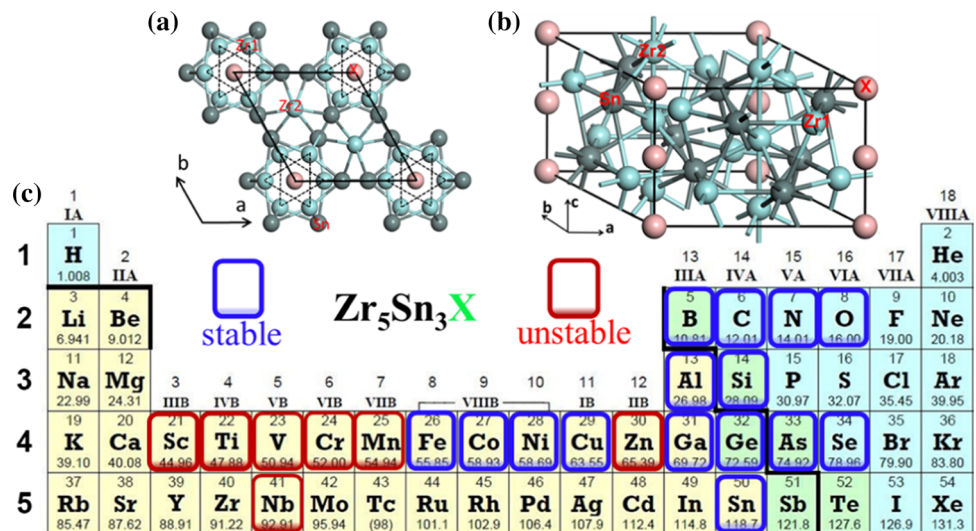
Zr–Sn alloy. In this paper, we study the structural stability and elastic properties of  $Zr_5Sn_3X$  (X = B, IVA, N, O, Al, 3d\_TM, Nb and Sn) using first-principles calculations. The dependence of thermodynamic and physical properties on alloying elements has been investigated. Our results could be helpful in fundamental understanding the effects of alloying elements on the properties of  $Zr_5Sn_3$  and extend their applications.

## Methods

First-principles calculations of the total energy, electronic structure, and elastic constant are performed by PAW pseudopotential formalism [16, 17] as implemented in VASP soft package [18, 19] with GGA [20]. An energy cutoff of 450 eV is used for the all study of the  $Zr_5Sn_3X$  compound. Brillouin zone integrations employ Monkhorst–Pack  $k$ -point meshes [21], and the Methfessel–Paxton technique [22] with a smearing parameter of 0.1 eV. The reciprocal space ( $k$ -point) meshes are chosen to achieve convergence to a precision of 1.0 meV/atom. The total energy convergence is better than  $1 \times 10^{-6}$  eV/unit with full relaxation. The forces are converged to less than 0.01 eV/Å. The phonon dispersion curves were calculated using the supercell approach. Force constants of supercell have been obtained using the VASP code, and the PHONOPY code [23, 24] has been performed to calculate the phonon frequencies and phonon density of states. For the phonon dispersion calculation, we use the  $2 \times 2 \times 2$  supercell containing 144

**Figure 1** Host structure and the additional element X.

**a** Crystal structure of  $Zr_5Sn_3$  in [001] projection and **b** side view. Two types of Zr atoms are labeled differently for distinction. The octahedral site is shown by the dashed line. **c** Overview the stabilities of the 24 additional interstitial element Xs in the frame of periodic table denoted by blue box (stable) and red box (unstable).



atoms for  $Zr_5Sn_3X$  and the  $3 \times 3 \times 5$  Monkhorst-Pack  $k$ -point mesh for the BZ integration.

The Birch–Murnaghan [25] equation of state is used to obtain the equilibrium volume ( $\Omega_0$ ), the total energy ( $E$ ), the bulk modulus ( $B$ ), and the pressure derivative of the bulk modulus ( $\partial B/\partial P$ ). The formation enthalpies ( $\Delta H$ ) of the  $Zr_5Sn_3X$  compound can be, respectively, calculated by the following equations:

$$\Delta H(Zr_5Sn_3X) = \frac{1}{9}[E(Zr_5Sn_3X) - E(X) - 3E(Sn) - 5E(Zr)] \quad (1)$$

where  $E(Zr_5Sn_3X)$ ,  $E(Zr_5Sn_3)$ ,  $E(X)$ ,  $E(Sn)$ , and  $E(Zr)$  are the equilibrium total energies of the  $Zr_5Sn_3X$ ,  $Zr_5Sn_3$ , element  $X$ , Sn, and Zr, respectively. The excess Gibbs free energy between  $Zr_5Sn_3X$  and the mixture of  $Zr_5Sn_3$  and  $X$  can be evaluated as

$$\Delta G_{Zr_5Sn_3X}(T, P) = \frac{1}{9}[G_{Zr_5Sn_3X}(T, P) - G_X(T, P) - G_{Zr_5Sn_3}(T, P)] \quad (2)$$

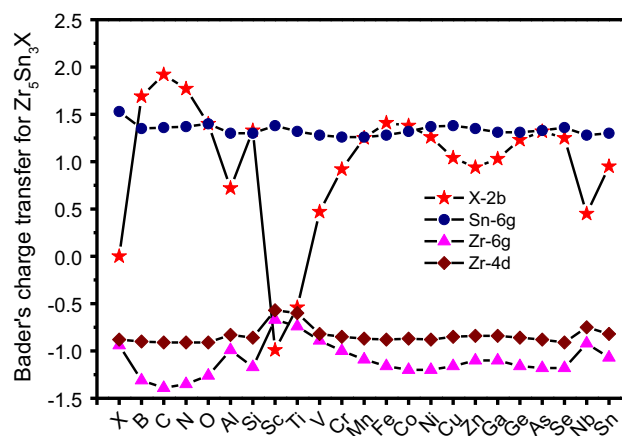
The Gibbs free energy for  $Zr_5Sn_3X$ ,  $Zr_5Sn_3$ , and  $X$  was obtained by quasi-harmonic Debye model [26].

The elastic constants can be obtained by calculating the total energy as a function of strains. For a hexagonal material, there are five independent single-crystal elastic constants, namely  $C_{11}$ ,  $C_{12}$ ,  $C_{13}$ ,  $C_{33}$ , and  $C_{44}$ . The details of the calculations can be found in Refs. [27, 28]. The effective elastic moduli of polycrystalline aggregates are usually calculated by two approximations due to Voigt [29] and Reuss [30] in which, respectively, uniform strain or stress are assumed throughout the polycrystal. Hill [31] showed that the Voigt and Reuss averages are limits and suggested that the actual effective moduli could be obtained by the arithmetic mean of the two bounds. The Young's modulus and the Poisson's ratio can be evaluated from the bulk and shear moduli [28].

## Results

### Charge transfer

In order to obtain more information on the electron charge distribution and charge transfer between the atoms and to elucidate the type of the chemical bonds, the Bader's electronic analysis in molecule



**Figure 2** Charge transfer of  $Zr_5Sn_3X$ .

theory was used [32], and the results are plotted in Fig. 2. It should be noted the Bader's charges were calculated using charges of atoms in IMCs minus charges of atom in its bulk of the ground state. Bader's theory predicts a charge transfer from Zr to  $X$  (except  $X = Sc$  and  $Ti$ ) and Sn atom, with the largest amount of charge transfer in  $Zr_5Sn_3C$  and the least amount of charge transfer in  $Zr_5Sn_3Nb$ , which is coincident with the stability of  $Zr_5Sn_3X$ . The transfer of Bader's charge from the element  $X$  (except  $X = Cr$  and  $Mn$ ) is positively correlated with the stability of the  $Zr_5Sn_3X$ .

### Formation enthalpy

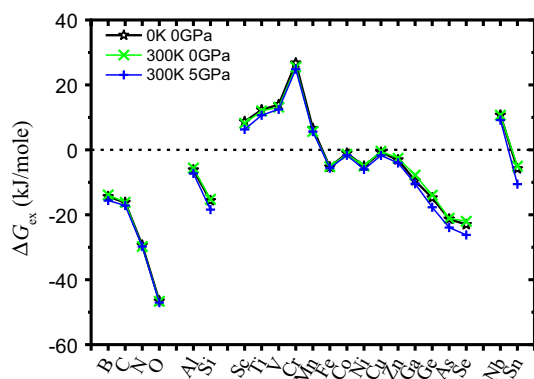
The calculated lattice constants and formation enthalpies are reported in Table 1 including available experimental data [14, 33, 34]. For the  $Zr_5Sn_3$ ,  $Zr_5Sn_4$ ,  $Zr_5Sn_3B$ ,  $Zr_5Sn_3C$ ,  $Zr_5Sn_3N$ ,  $Zr_5Sn_3O$ ,  $Zr_5Sn_3Si$ ,  $Zr_5Sn_3Ge$ ,  $Zr_5Sn_3Zn$ ,  $Zr_5Sn_3Ga$ ,  $Zr_5Sn_3Se$ ,  $Zr_5Sn_3Al$ ,  $Zr_5Sn_3Cu$ , and  $Zr_5Sn_3Fe$  systems, the present optimized structural parameters (at 0 K) are in good agreement with the available experimental lattice constants [14, 33, 34]. However, the present calculated lattice constants are slightly larger than the experimental data, which is a common error inherent to GGA calculations. The calculated formation enthalpies of the considered compounds are all negative, which indicates that these compounds are energetically stable relative to pure constituents. The calculated formation enthalpies for  $Zr_5Sn_3$  and  $Zr_5Sn_4$  are in agreement with available experimental [35] and theoretical data [6–9]. The thermodynamical stability is ultimately governed by the excess Gibbs free energy. For that, we considered the excess Gibbs formation

**Table 1** Lattice constants (in Å), formation enthalpies (in eV/atom), Poisson’s ratio, B/G ratio, hardness (in GPa), Debye temperature (in Kelvin), and elastic anisotropy of  $Zr_5Sn_3X$

Alloy	<i>a</i>	<i>c</i>	<i>c/a</i>	$\Delta H$	$\nu$	<i>B/G</i>	$H_v$	$\Theta$	$A_B$	$A_G$	$A_U$	References
$Zr_5Sn_3$	8.5445	5.8106	0.6800	− 0.5575	0.281	1.94	6.48	316.7	0.357	2.639	0.278	Present
	8.462	5.797										[33]
				− 0.738								[35]
				− 0.577								[6]
				− 0.572	0.288	2.03						[9]
$Zr_5Sn_3B$	8.5762	5.8366	0.6806	− 0.6695	0.211	1.40	14.41	393.6	0.180	0.165	0.020	Present
	8.4936	5.8029	0.683									[14]
$Zr_5Sn_3C$	8.5115	5.8548		− 0.6979	0.235	1.56	11.62	377.0	0.016	0.229	0.023	Present
	8.4268	5.8001	0.688									[14]
$Zr_5Sn_3N$	8.4794	5.7978		− 0.8584	0.277	1.91	8.37	373.3	0.074	0.589	0.061	Present
$Zr_5Sn_3O$	8.4756	5.7748		− 1.0419	0.257	1.72	9.27	358.2	0.108	3.472	0.362	Present
	8.4256	5.763	0.684									[14]
$Zr_5Sn_3Al$	8.7365	5.9084	0.6763	− 0.5961	0.234	1.55	11.28	367.5	0.111	0.305	0.033	Present
	8.655	5.871	0.678									[14]
$Zr_5Sn_3Si$	8.7006	5.8897		− 0.7122	0.225	1.49	12.64	380.7	0.159	0.044	0.008	Present
	8.6072	5.844	0.679									[14]
$Zr_5Sn_3Sc$	8.7757	6.0313		− 0.4549	0.303	2.20	4.43	300.5	0.136	3.913	0.410	Present
$Zr_5Sn_3Ti$	8.7320	5.9318		− 0.4118	0.296	2.12	5.24	313.5	0.007	5.179	0.546	Present
$Zr_5Sn_3V$	8.7196	5.8833		− 0.3990	0.320	2.44	3.44	292.9	0.045	6.748	0.725	Present
$Zr_5Sn_3Cr$	8.7149	5.8516		− 0.4016	0.326	2.54	3.24	295.8	0.294	1.891	0.199	Present
$Zr_5Sn_3Mn$	8.7138	5.8460		− 0.4654	0.306	2.25	4.87	317.6	0.040	1.259	0.128	Present
$Zr_5Sn_3Fe$	8.7096	5.8350	0.6699	− 0.5022	0.262	1.77	8.51	344.4	0.293	0.505	0.057	Present
	8.671	5.884	0.678									[14]
$Zr_5Sn_3Co$	8.6955	5.8287		− 0.5596	0.270	1.84	7.77	336.8	0.763	0.310	0.033	Present
$Zr_5Sn_3Ni$	8.6691	5.8782	0.6781	− 0.5657	0.275	1.89	7.24	332.2	0.380	0.253	0.033	Present
$Zr_5Sn_3Cu$	8.6777	5.8888	0.6786	− 0.5374	0.262	1.77	8.53	343.3	0.293	0.505	0.057	Present
	8.6249	5.877	0.681									[14]
$Zr_5Sn_3Zn$	8.7066	5.9044		− 0.5774	0.236	1.56	11.20	361.7	0.181	0.379	0.042	Present
	8.6325	5.877	0.681									[14]
$Zr_5Sn_3Ga$	8.7217	5.9084		− 0.6520	0.195	1.31	15.01	367.9	0.610	0.931	0.106	Present
	8.6599	5.8794	0.679									[14]
$Zr_5Sn_3Ge$	8.7255	5.9146		− 0.7046	0.214	1.42	13.10	362.5	0.177	0.048	0.008	Present
	8.6414	5.866										[14]
$Zr_5Sn_3As$	8.6922	5.9693		− 0.7722	0.270	1.84	8.44	353.7	0.089	1.169	0.120	Present
	8.6037	5.9200	0.688									[14]
$Zr_5Sn_3Se$	8.6459	6.0667		− 0.7918	0.243	1.62	10.49	355.5	0.501	0.286	0.039	Present
	8.5584	5.9515	0.695									[14]
$Zr_5Sn_3Nb$	8.7723	5.9214	0.6750	− 0.4246	0.296	2.12	5.34	309.3	0.007	3.449	0.357	Present
$Zr_5Sn_4$	8.8477	5.9794	0.6758	− 0.5834	0.251	1.67	9.38	336.1	0.021	0.344	0.035	Present
	8.759	5.916										[34]
				− 0.606								[6]
				− 0.601	0.265	1.80						[9]
			− 0.820									[7]

free energy, which is the free energy difference between the  $Zr_5Sn_3X$  and the mixture of  $Zr_5Sn_3$  and  $X$ . We calculate the excess Gibbs free energy using

the quasi-harmonic Debye method and the excess Gibbs formation free energy ( $\Delta G_{ex}$ ) of  $Zr_5Sn_3X$  relative to the mixture of  $Zr_5Sn_3$  and  $X$  is demonstrated in



**Figure 3** Excess formation free energy of  $Zr_5Sn_3X$  varies as added element under different temperature and pressure. The effect of temperature and pressure on the excess formation free energy is slight. The excess formation free energy of  $Zr_5Sn_3O$  is the lowest and it indicates the most stable relative to  $Zr_5Sn_3$  and  $O_2$ . The excess formation free energies of  $Zr_5Sn_3X$  ( $X = Sc, Ti, V, Cr, Mn$  and  $Nb$ ) are positive and unstable relative to  $Zr_5Sn_3$  and  $X$ .

Fig. 3 (and Figure S1 in Supplementary Information) under different conditions (0 K 0 GPa, 300 K 0 GPa and 5 GPa). The minus  $\Delta G_{ex}$  indicates stability of  $Zr_5Sn_3X$  compared with  $Zr_5Sn_3$ . One can see that the  $Zr_5Sn_3X$  are stable except  $X = Sc, Ti, V, Mn, Cr,$  and  $Nb$ . The effects of temperature and pressure are different for different elements. There is a similar trend of the variation of the excess Gibbs formation free energy in response to temperature and pressure for all  $X$  in the  $Zr_5Sn_3X$  structures. As for  $X = Sc, Ti, V, Mn, Cr,$  and  $Nb$ , whose excess Gibbs free energy is positive at 0 K and 0 GPa, it turns to negativity when the pressure is more than some value (40 GPa for  $X = Nb$ ), which indicates that  $Zr_5Sn_3Nb$  is more stable than the mixture of  $Zr_5Sn_3$  and  $Nb$  under high pressure over 40 GPa.

### Dynamic stability

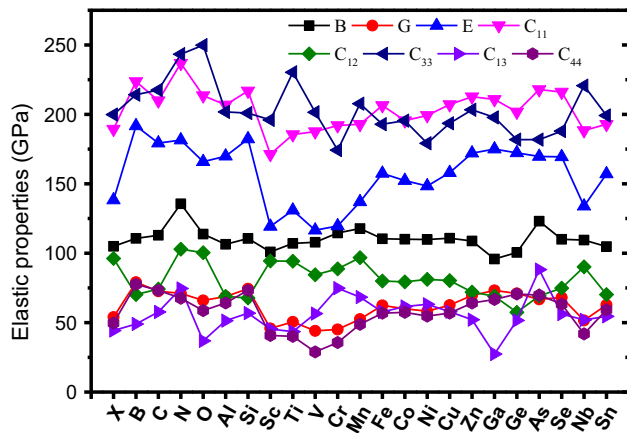
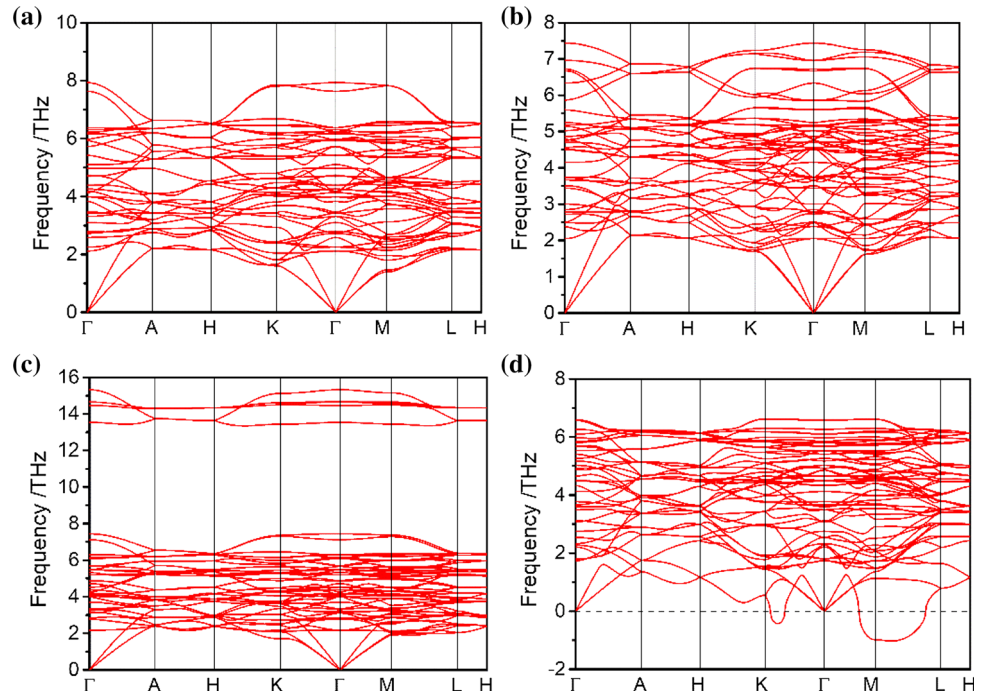
The stability of IMCs is also dynamically determined by the phonon dispersion curves. The vibrational phonon spectra for  $Zr_5Sn_3X$  have been calculated, and some spectra of  $Zr_5Sn_3$  and  $Zr_5Sn_3X$  ( $X = B, Nb$  and  $Sn$ ) are demonstrated in Fig. 4, and the rest ( $X = C, O, Al, Si, P, S, Cu, Zn, Ga, Ge, As, Sc, Ti, V, Cr, Mn, Fe, Co$  and  $Ni$ ) are displayed in Figure S2 in Supplementary Information. One can see that the phonon dispersion curves indicate the dynamical stability except  $Zr_5Sn_3Nb$ , for which, there is imagine frequencies along the symmetric directions  $\Gamma$ -K and  $\Gamma$ -M. This indicates that  $Zr_5Sn_3Nb$  is dynamically

unstable. From the calculated phonon spectra, the systems of  $Zr_5Sn_3X$  ( $X = V, Cr, Mn, Nb$  and  $Zn$ ) are dynamically unstable.

### Elastic properties

Elastic properties (bulk modulus, shear modulus, Young's modulus, and Poisson's ratio) of a solid are essential part of the mechanical properties. The elastic constants of the  $Zr_5Sn_3X$  phases have been calculated as summarized in Fig. 5. The calculated elastic constants of  $Zr_5Sn_3$  and  $Zr_5Sn_4$  agree well with other theoretical results [6, 9]. For the hexagonal system, the mechanical stability criteria are given by  $C_{44} > 0$ ,  $C_{11} > |C_{12}|$ , and  $(C_{11} + 2C_{12})C_{33} > 2C_{13}$  [2]. The calculated elastic constants of the  $Zr_5Sn_3X$  satisfy these stability conditions. From Fig. 5, one can see  $C_{11} < C_{33}$  for  $Zr_5Sn_3$  and  $Zr_5Sn_3X$  ( $X = C, N, O, Sc, Ti, V, Mn$  and  $Nb$ ), which indicates that the bonding strength along the [100] and [010] direction is weaker than that of the bonding along the [001] direction. The bulk modulus, Young's modulus and shear modulus have been estimated from the calculated single-crystal elastic constants as presented in Fig. 5. The Young's modulus ( $E$ ) is intrinsic properties of solids and a measure of stiffness. From Fig. 5, the additions of  $Sc, Ti, V, Cr, Mn,$  and  $Nb$  decreases the shear modulus and Young's modulus of  $Zr_5Sn_3$ . However, only the additions of  $Sc, Ga,$  and  $Ge$  decreases the bulk modulus. The Poisson's ratio (in Table 1) indicates the degree of directionality of the bonds atoms [36]. In general, the Poisson ratio is an important indicator to measure the degree of the covalent bonding and the value of  $\nu$  is about 0.25 for ionic bonding, while as the small value of  $\nu$  (0.1) implies covalent materials [37]. The calculated  $\nu$  values of  $Zr_5Sn_3X$  are all larger than 0.19, which indicates that the bonding between atoms is mainly mixture of ionic type and metallic type. The  $Zr_5Sn_3Ga$  has the smallest Poisson's ratio and the strongest tendency of ionic and covalent bonding, and it has the largest Young's modulus among the 3rd long period elements, while  $Zr_5Sn_3Cr$  has the largest Poisson's ratio and the strongest metallic characteristics, then it has the lower Young's modulus. Among the considered elements,  $Zr_5Sn_3B$  has the largest Young's modulus and shear modulus.

**Figure 4** Phonon dispersion curves for **a**  $Zr_5Sn_3$ , **b**  $Zr_5Sn_4$ , **c**  $Zr_5Sn_3B$  and **d**  $Zr_5Sn_3Nb$ . The vibrational frequencies of  $Zr_5Sn_3$ ,  $Zr_5Sn_4$  and  $Zr_5Sn_3B$  are all positive and means the dynamical stability. However, the phonon dispersion curves of  $Zr_5Sn_3Nb$  include imagine frequencies along the high symmetric directions  $\Gamma$ -K,  $\Gamma$ -M, and L-M. This indicates that  $Zr_5Sn_3Nb$  is the dynamically unstable.



**Figure 5** Elastic constants and elastic moduli of  $Zr_5Sn_3X$ .

**Hardness**

The Vickers hardness ( $H_v$ ) has also been estimated with a theoretical model [38]:  $H_v = 2(k^2G)^{0.585} - 3$ , where  $k$  is the ratio of shear modulus and bulk modulus ( $G/B$ ) and given in Table 1. The calculated  $H_v$  shows that the  $Zr_5Sn_3B$  has the largest hardness, while  $Zr_5Sn_3Cr$  has the lowest. The microscopic hardness correlates with the strength of chemical bond between atoms based on atomistic viewpoint. Some microscopic hardness models for materials of covalent bonding, ionic bonding and the mixture of them have been proposed, e.g., bond resistance, bond

strength and electronegativity models [39]. As for intermetallic compound, it is hard to evaluate due to the delocation of interatomic interactions, and then the empirical model based elastic properties of alloy was used to predict the hardness. As mentioned above, the interatomic interactions between atoms for  $Zr_5Sn_3X$  are combination of ionicity (partially covalency) and metallicity. The bond strength of  $s-p-d$  hybridized chemical bond is greater than that of an  $s-p$  hybridized chemical bond [40]. The hybridization B-p with Zr2-d on the site is strongest, while that of Cr-p, Cr-d and Zr2-d is weakest in the  $Zr_5Sn_3X$  (see the discussion in electronic section). So  $Zr_5Sn_3B$  has the largest hardness, but  $Zr_5Sn_3Cr$  has the lowest hardness. The hardness is also correlated with the formation enthalpies of  $Zr_5Sn_3X$ . The more the negative formation enthalpy is, the largest the hardness is. From the calculated excess Gibbs formation free energy,  $Zr_5Sn_3Cr$  has the largest positive value indicating the lowest hardness. As for the excess Gibbs formation free energy of  $Zr_5Sn_3B$  is not the lowest compared with  $Zr_5Sn_3C$ ,  $Zr_5Sn_3N$ , and  $Zr_5Sn_3O$ , but its Poisson’s ratio is the largest among them, that means the covalent character is more important than the interatomic interaction.

## Ductility

The ductility of a crystalline could be predicted via the Pugh ratio [41], the ratio between the bulk and the shear modulus,  $B/G$ . Pugh ratio is used empirically to predict brittle or ductile behavior of materials. In general, the ductility is positively correlated with the  $B/G$  value. If  $B/G > 1.75$ , the material behaves in a more ductile manner. On the contrary, the material behaves in a brittle manner if  $B/G < 1.75$ . From Table 1, it is notable that  $Zr_5Sn_3X$  ( $X = B, C, O, Al, Si, Zn, Ga, Ge, Se, Sn$ ) characterize brittleness.

## Anisotropy of elasticity

Mechanical anisotropies such as universal anisotropies  $A_U$  and anisotropies  $A_G$  and  $A_B$  [42] for  $Zr_5Sn_3X$  have been calculated as summarized in Table 1.

$$A_U = \frac{5G_V}{G_R} + \frac{B_V}{B_R} - 6; \quad A_G = \frac{G_V - G_R}{G_V + G_R} \times 100; \quad (3)$$

$$A_B = \frac{B_V - B_R}{B_V + B_R} \times 100$$

It is found that the calculated  $A_G$  is less than  $A_B$  for  $Zr_5Sn_3X$  ( $X = B, Si, Co, Ni, Ge$  and  $Se$ ), which suggests that the bulk modulus has a more directional dependence. From the calculated values of  $A_G$  and  $A_U$ , it is evident that  $Zr_5Sn_3$  and  $Zr_5Sn_4$  have directional dependence of shear modulus. The addition of other alloying element distinctly decreases the shear anisotropy except the elements  $O, Sc, Ti, V$  and  $Nb$ . The three-dimensional surfaces of mechanical moduli of  $Zr_5Sn_3$  and  $Zr_5Sn_3X$  ( $X = B, Nb$  and  $Sn$ ) are displayed in Fig. 6 and the rest ( $X = C, O, Al, Si, P, S, Cu, Zn, Ga, Ge, As, Fe, Co$  and  $Ni$ ) are displayed in Figure S3 in Supplementary Information. The anisotropies of  $Zr_5Sn_3$  and  $Zr_5Sn_3X$  ( $X = B, V, Ti, O, Cr$  and  $Nb$ ) are strengthened. The surface contours of the Young's moduli for  $Zr_5Sn_3X$  are close to a sphere and their anisotropy of mechanical behavior is inconspicuous. This result agrees well with the aforementioned elastic constants.

## Electronic density of states

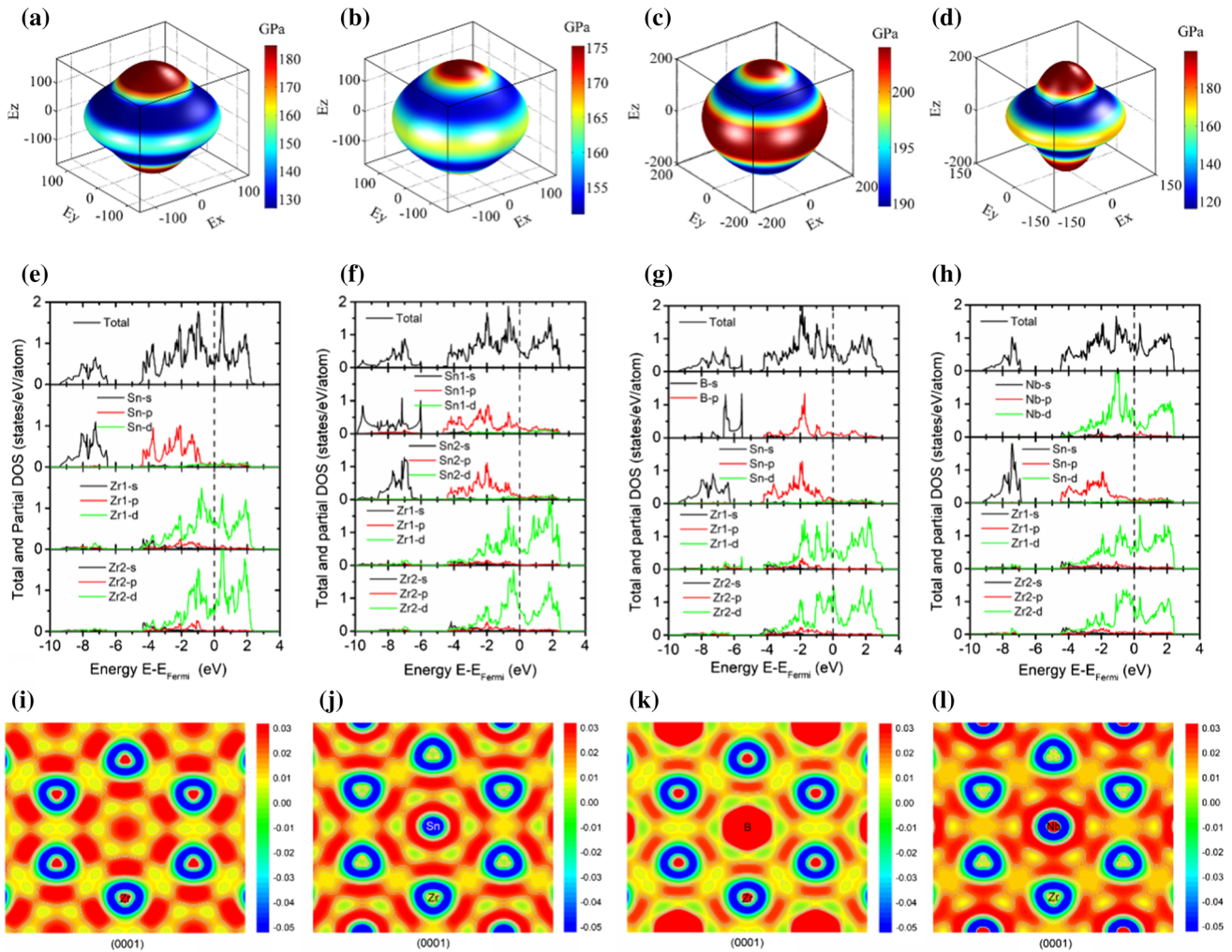
The total density of states (TDOS) and partial density of states (PDOS) for some compounds ( $X = B, Nb$  and  $Sn$ ) are shown in Fig. 6, and the rest ( $X = C, O, Al, Si, P, S, Cu, Zn, Ga, Ge, As, Fe, Co$  and  $Ni$ ) are displayed in Figure S4 in Supplementary Information. In

Fig. 6e, the states, which are approximately located between  $-9.5$  and  $-6.5$  eV below the Fermi level, originate from the bonding of Sn-s electrons, and the states located between  $-4.5$  and  $-0.5$  eV below the Fermi level originated from the bonding of Sn-p and Zr-d. The Fermi level lies in the pseudogap minimum, i.e., the bonding states are completely occupied. The bonding states are dominated by Sn-s, Sn-p, and Zr-d, while the antibonding states are dominated by Zr-d states. Below the Fermi level, Sn-p and Zr-d peaks show evidence for strong hybridization, while the other contributions are small.

For the  $Zr_5Sn_4$  phase (Fig. 6f), it is found that the main bonding peaks between  $-10$  and  $-6$  eV are predominantly derived from Sn-s states, and the main bonding peaks between  $-4.5$  and  $0$  eV are dominated by Sn-p and Zr-d states, while the main antibonding peaks from  $0$  to  $2.5$  eV originate mainly from Zr-d states. Sn-p and Zr-d states show evidence for hybridization below the Fermi level. As for  $Zr_5Sn_3B$  (Fig. 6g), it is notable that the Fermi level locates at the local minimum of TDOS. That means the density of state at Fermi level is the lowest and it is the most stable. The other phases have PDOS similar to the ones of the  $Zr_5Sn_4$  phase except that of  $Zr_5Sn_3Nb$  (see Fig. 6h). From Fig. 6h, one can see that there is peak positioned at  $0.35$  eV above Fermi level, which is similar as that of  $Zr_5Sn_3$ . This antibonding peak results in the instability of  $Zr_5Sn_3Nb$  relative  $Zr_5Sn_3$ .

## Electronic bonding

The bonding properties provide insights into the alloying element effect. The bonding charge density plot is an important approach to visualize the nature of the bonds in addition to depict the charge transfer and the bonding properties. The bonding charge density is the difference between the self-consistent charge density and a reference charge density. This reference is a non-self-consistent charge density, which is computed from the super-position of the non-interacting atomic charge density when the atom positions are kept the same. The bonding charge densities of the considered phases have been calculated to insight the alloying mechanism and are depicted in Fig. 6i–l for  $Zr_5Sn_3$ ,  $Zr_5Sn_3B$ ,  $Zr_5Sn_3Nb$ ,  $Zr_5Sn_3Sn$ , respectively, and the rest ( $X = C, O, Al, Si, P, S, Cu, Zn, Ga, Ge, As, Sc, Ti, V, Cr, Mn, Fe, Co$  and  $Ni$ ) are displayed in Figure S5 in Supplementary



**Figure 6** Directional dependence of Young’s modulus for **a**  $Zr_5Sn_3$ , **b**  $Zr_5Sn_4$ , **c**  $Zr_5Sn_3B$ , **d**  $Zr_5Sn_3Nb$ . The anisotropy of Young’s moduli for  $Zr_5Sn_4$  and  $Zr_5Sn_3B$  is inconspicuous. The Young’s modulus of  $Zr_5Sn_3Nb$  is dependent of direction. Total and partial density of states for the **e**  $Zr_5Sn_3$ , **f**  $Zr_5Sn_4$ , **g**  $Zr_5Sn_3B$ , **h**  $Zr_5Sn_3Nb$ . The addition of alloy element results in redistribution of Zr-*d* electrons. The addition of Sn or B increases the density of bonding state and reduces the density of antibonding state of Zr-

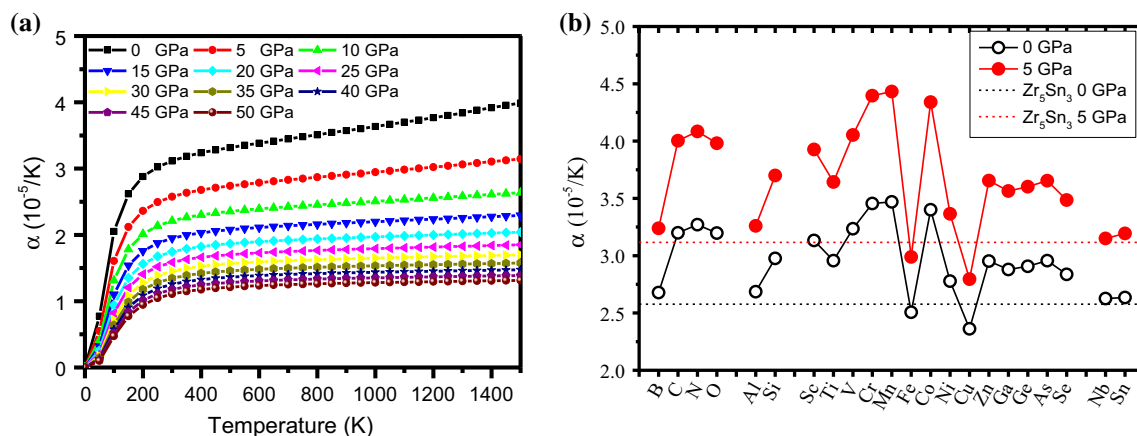
*d* electrons, however, the addition of Nb does not change the distribution of Zr-*d* electrons near to Fermi level. Electronic density difference of the (i)  $Zr_5Sn_3$ , (j)  $Zr_5Sn_4$ , (k)  $Zr_5Sn_3B$ , (l)  $Zr_5Sn_3Nb$ . The accumulation of electron in the octahedral site in the  $Zr_5Sn_3$ . The effect of added B on the electronic density difference is negligible. But the addition of Sn excludes the electrons from the octahedral site. However, the addition of Nb results in the redistribution of electrons between Nb and Zr.

Information. The charge density changes with the addition of alloying elements, which results in the variation of electronic properties and mechanical behavior. It is clear that the charge accumulation among the Zr, Sn, and X (except X = Sc and Ti) atoms, which is an important reason for the higher elastic modulus compared with unalloyed  $Zr_5Sn_3$ . The addition of Sc, Ti, V, Cr, Mn, and Nb has a small effect on increasing the charge accumulation. The results indicate that the systems of  $Zr_5Sn_3X$  (X = Sc, Ti, V, Cr, Mn, and Nb) have lower elastic moduli compared with other alloys.

### Debye temperature

The Debye temperature is an important quantity for the evaluation of thermodynamic properties of alloys. The calculated Debye temperatures of the  $Zr_5Sn_3X$  phases are summarized in Table 1. It is clear that  $Zr_5Sn_3B$  has the largest Debye temperature of 393.6 K, which means the  $Zr_5Sn_3B$  has a highest melting point among the considered compounds. The addition of alloying elements increases the Debye temperature except Sc, Ti, V, Cr, and Nb, for which the Debye temperature is lower than that of  $Zr_5Sn_3$ .





**Figure 7** Bulk thermal expansion coefficient for **a**  $\text{Zr}_5\text{Sn}_3$ , **b**  $\text{Zr}_5\text{Sn}_3\text{X}$  at 300 K 0 GPa and 300 K 5 GPa. The thermal expansion increases with temperature and decreases with pressure. The addition of Fe or Cu reduces the thermal expansion of  $\text{Zr}_5\text{Sn}_3$ .

### Thermodynamic properties

We have evaluated the thermodynamic properties in the temperature range of 0–1500 K and pressure from 0 to 50 GPa. The effect of temperature and pressure on the bulk thermal expansion coefficients of  $\text{Zr}_5\text{Sn}_3$  are illustrated in Fig. 7a, and the rest ( $X = \text{C}, \text{O}, \text{Al}, \text{Si}, \text{P}, \text{S}, \text{Cu}, \text{Zn}, \text{Ga}, \text{Ge}, \text{As}, \text{Sc}, \text{Ti}, \text{V}, \text{Cr}, \text{Mn}, \text{Fe}, \text{Co}$  and  $\text{Ni}$ ) are displayed in Figure S6 in Supplementary Information. The dependence of bulk thermal expansion coefficients of  $\text{Zr}_5\text{Sn}_3\text{X}$  on temperature and pressure are similar as that of  $\text{Zr}_5\text{Sn}_3$ . Figure 7b presents the bulk expansion coefficients of  $\text{Zr}_5\text{Sn}_3\text{X}$  ( $T = 300 \text{ K}, P = 0, 5 \text{ GPa}$ ). It is clear that the bulk expansion coefficients of  $\text{Zr}_5\text{Sn}_3\text{X}$  (except  $X = \text{Fe}$  and  $\text{Cu}$ ) are larger than that of  $\text{Zr}_5\text{Sn}_3$ . However, the bulk expansion coefficients of  $\text{Zr}_5\text{Sn}_3\text{Cu}$  and  $\text{Zr}_5\text{Sn}_3\text{Fe}$  are smaller than that of  $\text{Zr}_5\text{Sn}_3$ , which is due to their anisotropical change with addition alloying elements.

### Bulk modulus at finite temperature and pressure

Figure 8a shows the dependence of bulk modulus of  $\text{Zr}_5\text{Sn}_3$  on the temperature and pressure and those of  $\text{Zr}_5\text{Sn}_3\text{X}$  are given in Figure S7 in Supplementary Information. The bulk moduli of  $\text{Zr}_5\text{Sn}_3\text{X}$  at  $T = 300 \text{ K}$ , and  $P = 0$  and 5 GPa are presented in Fig. 8b. The figure shows that alloying elements ( $X = \text{B}, \text{O}, \text{Al}, \text{Fe}, \text{Ni}, \text{Cu}, \text{Sn}$  and  $\text{Nb}$ ) increase the bulk modulus of  $\text{Zr}_5\text{Sn}_3$ . The other alloying elements

The addition Cr, Mn, and Co increases remarkably the thermal expansion. However, the effect of Nb on the thermal expansion of  $\text{Zr}_5\text{Sn}_3$  is negligible.

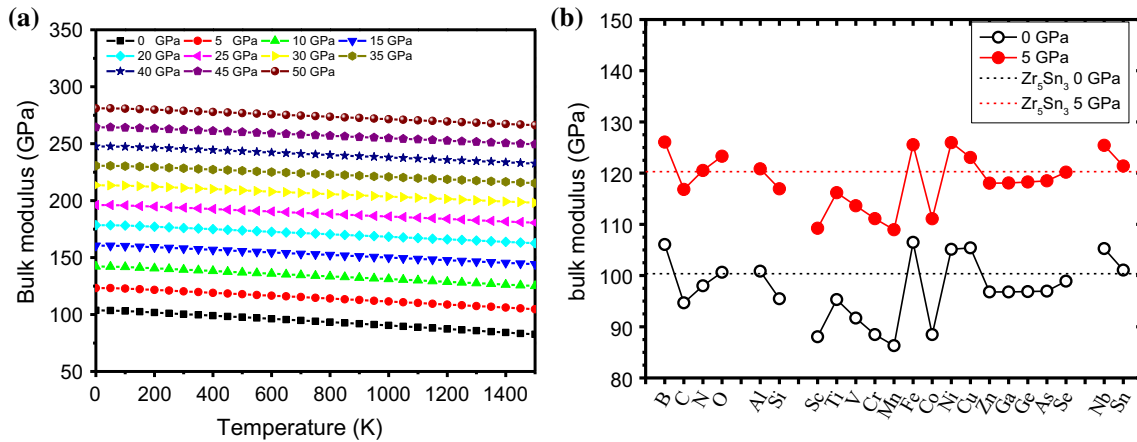
decrease the value of the bulk modulus after alloying of  $\text{Zr}_5\text{Sn}_3$ .

### Heat capacity on temperature and pressure

Figure 9a presents the specific heat capacity  $C_p$  versus temperature and pressure for  $\text{Zr}_5\text{Sn}_3$ , and those of  $\text{Zr}_5\text{Sn}_3\text{X}$  are given in Figure S8 in Supplementary Information. The specific heat capacity of  $\text{Zr}_5\text{Sn}_3$  follows a general trend that it increases with temperature and decreases with pressure. The addition of alloying elements increases the heat capacity significantly (Fig. 9b), compared with the corresponding values of pristine  $\text{Zr}_5\text{Sn}_3$ .

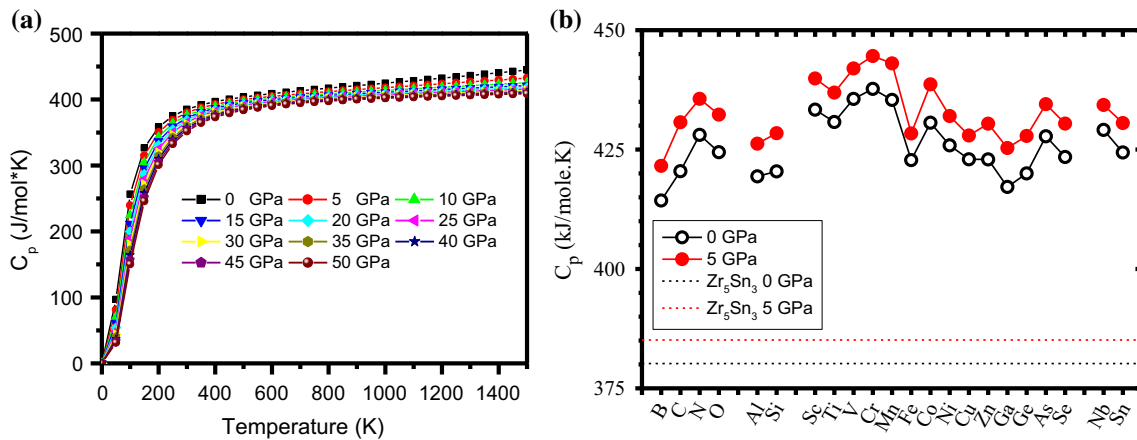
### Discussions

$\text{Zr}_5\text{Sn}_3\text{X}$ , which is known as one of Nowotny phases with hexagonal structure, is one derivative of  $\text{Mn}_5\text{Si}_3$  structure and is more stable than  $\text{Zr}_5\text{Sn}_3$  except  $X = \text{Sc}, \text{Ti}, \text{V}, \text{Cr}, \text{Mn}$ , and  $\text{Nb}$ . The cell volume change of  $\text{Zr}_5\text{Sn}_3\text{X}$  relative to  $\text{Zr}_5\text{Sn}_3$  is shown in Fig. 10a. The volume of added atom [43] was also included for comparison. The volume difference affected by adding the element is consistent with the volume of added atom except N and O, for which the volume of  $\text{Zr}_5\text{Sn}_3\text{X}$  attracted after addition. As for element Si, the volume of  $\text{Zr}_5\text{Sn}_3\text{X}$  is less than the total volume of  $\text{Zr}_5\text{Sn}_3$  and X. The decrease in volume means that the more transfer of charge between the added atom and the matrix.  $\text{Zr}_5\text{Sn}_3\text{O}$  has the smallest



**Figure 8** Bulk modulus for **a**  $Zr_5Sn_3$ , **b**  $Zr_5Sn_3X$  at  $T = 300$  K and  $P = 0$  and 5 GPa. The bulk modulus of  $Zr_5Sn_3$  decreases with temperature and increases with pressure. The alloy elements B, Fe, Ni, Cu, and Nb result in increment of bulk modulus of  $Zr_5Sn_3$ . The

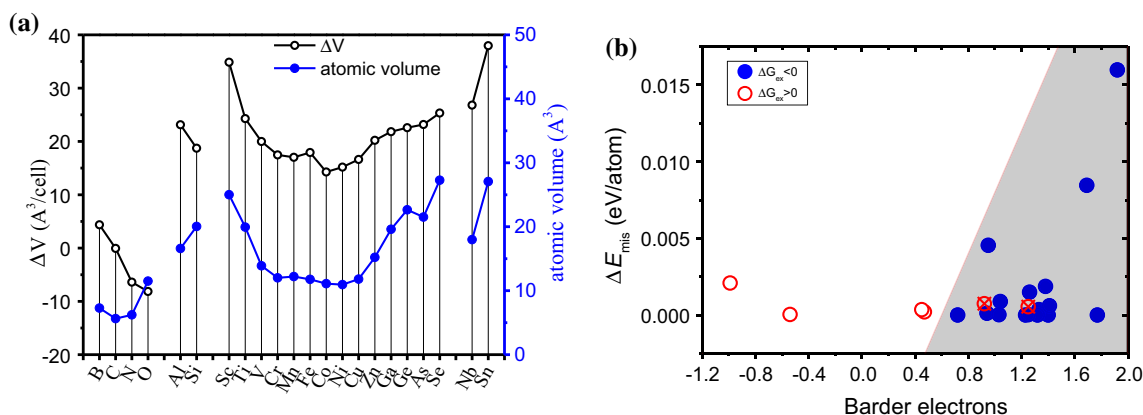
addition O, Al and Sn do not change the bulk modulus. However, the other alloy elements considered decrease the bulk modulus, especially for Sc, Mn and Co.



**Figure 9** Specific heat capacity  $C_p$  for **a**  $Zr_5Sn_3$ , **b**  $Zr_5Sn_3X$  at  $T = 300$  K and  $P = 0$  and 5 GPa. The heat capacity of  $Zr_5Sn_3$  increases as temperature increases but decreases with pressure. The alloying results in the apparent increment of heat capacity of  $Zr_5Sn_3$ .

volume and is the most stable from the point view of energetics. However, the  $Zr_5Sn_3Nb$  does not have the largest volume, but its excess formation enthalpy is positive, which means the stability of  $Zr_5Sn_3X$  is controlled not only the size factor but also the electronic factor. Namely, the alloying of  $Zr_5Sn_3$  with element X increases the bonding and stability. For  $Zr_5Sn_3X$  systems, addition of X results charge transfer taking place from Zr to X (except  $X = Sc$  and  $Ti$ ) (as shown in Fig. 2). One also can see that the Bader charge transferring from X is less than 0.5 and then the system has low stability, except complicated magnetic elements Cr and Mn. The analysis of the change in Bader charge indicates that the accommodation of Nb in  $Zr_5Sn_3Nb$  is the smallest due to the

similar properties of Zr and Nb, and it has the lower stability. Compared with other alloying elements, with the addition of Nb, less charge transfers from Zr-2 to Nb, which corresponds the relatively weaker interaction between the Nb atoms and Zr-2 atoms. On the other hand, the elastic interaction is attributed the mismatch between the solute atom and the interstitial site of  $Zr_5Sn_3$  when the solute atom embedding into the matrix and can be described using Eshelby formula [44]. Figure 10b demonstrates that the mapping counter of forming ability for  $Zr_5Sn_3X$  according to the elastic strain energy and Bader electron. One can see that the two parts was definitely segregated by a line. The system locating in the upper-left zone has positive excess formation enthalpy and this means



**Figure 10** **a** Unit cell volumes difference ( $\text{\AA}^3$ ) between  $\text{Zr}_5\text{Sn}_3\text{X}$  and  $\text{Zr}_5\text{Sn}_3$  as function of element. The atomic volume of element was also included. **b** The counter map of  $\text{Zr}_5\text{Sn}_3\text{X}$  forming ability. Two factors are included. One is the total transfer of electrons based on the analysis of Barder electron. The other is the elastic distortion energy due to lattice mismatch between the atomic radius of alloying element and the octahedral site. The red circle

that it does not form based on the point view of energetics. The right-down part is the forming zone of  $\text{Zr}_5\text{Sn}_3\text{X}$ . The elastic strain energy and Bader electron can be used to predict the forming ability of  $\text{Zr}_5\text{Sn}_3\text{X}$ . The two elements Cr and Mn do not satisfy the regularity (namely, the effects of factors on the forming tendency of  $\text{Zr}_5\text{Sn}_3\text{X}$ ) due to their complex magnetic structure, although the calculated magnetic moment of  $\text{Zr}_5\text{Sn}_3\text{X}$  is small.

## Conclusions

We investigate the interstitial chemistry engineering the properties of the  $\text{Zr}_5\text{Sn}_3$  from first-principles. The effect of alloying element on the structural stability, elastic properties, and thermodynamic properties of  $\text{Zr}_5\text{Sn}_3$  has been studied within the framework of density functional theory. The formation enthalpies of  $\text{Zr}_5\text{Sn}_3\text{X}$  are negative, which means that all are energetically stable relative to the correspondent pure constituents. The excess formation free energy between  $\text{Zr}_5\text{Sn}_3\text{X}$  and the mixture of  $\text{Zr}_5\text{Sn}_3$  and alloying element X is also negative except  $X = \text{Sc, Ti, V, Cr, Mn, and Nb}$ , and this indicates that  $\text{Zr}_5\text{Sn}_3\text{X}$  is more stable than  $\text{Zr}_5\text{Sn}_3$ .

The elastic constants of  $\text{Zr}_5\text{Sn}_3\text{X}$  satisfy the mechanical stability criteria. The bulk moduli of  $\text{Zr}_5\text{Sn}_3\text{X}$  are larger than that of  $\text{Zr}_5\text{Sn}_3$  except  $X = \text{Sc, Ga, Ge and Sn}$ .  $\text{Zr}_5\text{Sn}_3\text{N}$  has the highest bulk

modulus. But  $\text{Zr}_5\text{Sn}_3\text{B}$  has the largest shear modulus, Young's modulus, Debye temperature, and microhardness. The addition of alloying element decreases the anisotropy except  $X = \text{O, Sc, Ti, V, and Nb}$ . The surface contours of the Young's moduli for  $\text{Zr}_5\text{Sn}_3\text{X}$  (except  $X = \text{B, V, Ti, O, Cr, and Nb}$ ) are close to a sphere and their anisotropy of mechanical behavior is inconspicuous.

The specific heat capacity of  $\text{Zr}_5\text{Sn}_3\text{X}$  is larger than that of  $\text{Zr}_5\text{Sn}_3$ . The bulk expansion coefficients of  $\text{Zr}_5\text{Sn}_3\text{Fe}$  and  $\text{Zr}_5\text{Sn}_3\text{Cu}$  are lower than that of  $\text{Zr}_5\text{Sn}_3$ , while the others are larger. The elastic strain energy and Bader electron can be used to describe the forming ability of  $\text{Zr}_5\text{Sn}_3\text{X}$ . Our results could extend the knowledge of the tuning the structural, electronic, and mechanical properties of  $\text{Zr}_5\text{Sn}_3$  with additive alloying elements, which could be helpful in designing and optimize the performance of Zr–Sn alloy under certain working conditions.

The specific heat capacity of  $\text{Zr}_5\text{Sn}_3\text{X}$  is larger than that of  $\text{Zr}_5\text{Sn}_3$ . The bulk expansion coefficients of  $\text{Zr}_5\text{Sn}_3\text{Fe}$  and  $\text{Zr}_5\text{Sn}_3\text{Cu}$  are lower than that of  $\text{Zr}_5\text{Sn}_3$ , while the others are larger. The elastic strain energy and Bader electron can be used to describe the forming ability of  $\text{Zr}_5\text{Sn}_3\text{X}$ . Our results could extend the knowledge of the tuning the structural, electronic, and mechanical properties of  $\text{Zr}_5\text{Sn}_3$  with additive alloying elements, which could be helpful in designing and optimize the performance of Zr–Sn alloy under certain working conditions.

## Acknowledgements

This work is financially supported by the National Natural Science Foundation of China (Grant Nos. 11464001, 51531009 and 51661003), the Guangxi Natural Science Foundation (2014GXNSFAA118308, 2016GXNSFBFA380166).

## Data availability

The datasets generated during and/or analyzed during the current study are available from the corresponding author on reasonable request.

## Compliance with ethical standards

**Conflict of interest** There are no conflicts of interest to declare.

**Electronic supplementary material:** The online version of this article (<https://doi.org/10.1007/s10853-019-03622-5>) contains supplementary material, which is available to authorized users.

## References

- Wei J, Frankel P, Polatidis E, Blat M, Ambard A, Comstock RJ, Hallstadius L, Hudson D, Smith GDW, Grovener CRM, Klaus M, Cottis RA, Lyon S, Preuss M (2013) The effect of Sn on autoclave corrosion performance and corrosion mechanisms in Zr–Sn–Nb alloys. *Acta Mater* 61:4200–4214
- Zhang R, Jiang B, Pang C, Dai X, Sun Y, Liao W, Wang Q, Dong C (2017) New low-Sn Zr cladding alloys with excellent autoclave corrosion resistance and high strength. *Metals* 7:144
- McPherson DJ, Hansen M (1953) The system zirconium–tin. *Trans ASM* 45:915–933
- Carpenter GJ, Ibrahim EF, Watters JF (1981) The aging response of zirconium–tin alloys. *J Nucl Mater* 102:280–291
- Arias D, Roberti L (1983) The solubility of tin in  $\alpha$  and  $\beta$  zirconium below 1000 °C. *J Nucl Mater* 118:143–149
- Baykov VI, Perez RJ, Korzhavyi PA, Sundman B, Johansson B (2006) Structural stability of intermetallic phases in the Zr–Sn system. *Scripta Mater* 55(5):485–488
- Perez RJ, Toffolon-Masclat C, Joubert JM, Sundman B (2008) The Zr–Sn binary system: New experimental results and thermodynamic assessment. *Calphad* 32(3):593–601
- Krishna KM, Prakash DL, Timár G, Fitzner A, Srivastava D, Saibaba N, da Fonseca JQ, Dey GK, Preuss M (2016) The effect of loading direction and Sn alloying on the deformation modes of Zr: an in situ neutron diffraction study. *Mater Sci Eng, A* 650:497–509
- Liu S, Zhan Y, Wu J, Wei X (2015) Insight into structural, mechanical, electronic and thermodynamic properties of intermetallic phases in Zr–Sn system from first-principles calculations. *J Phys Chem Solids* 86:177–185
- Corbett JD, Garcia E, Guloy AM, Hurng WM, Kwon YU, Leon-Escamilla EA (1998) Widespread Interstitial Chemistry of Mn<sub>5</sub>Si<sub>3</sub>-Type and Related Phases: hidden Impurities and Opportunities. *Chem Mater* 10:2824–2836
- Garcia E, Corbett JD (1990) Chemistry in the polar intermetallic host zirconium antimonide, Zr<sub>5</sub>Sb<sub>3</sub> Fifteen interstitial compounds. *Inorg Chem* 29:3274–3282
- Kwon YU, Corbett JD (1990) The zirconium–tin system, with particular attention to the Zr<sub>5</sub>Sn<sub>3</sub>–Zr<sub>5</sub>Sn<sub>4</sub> region and Zr<sub>4</sub>Sn. *Chem Mater* 2:27–33
- Kwon YU, Corbett JD (1992) Influence of oxygen on the stability of zirconium–tin (Zr<sub>4</sub>Sn). *Chem Mater* 4:187–190
- Kwon YU, Corbett JD (1992) Chemistry in polar intermetallic compounds. The interstitial chemistry of zirconium–tin (Zr<sub>5</sub>Sn<sub>3</sub>). *Chem Mater* 4:1348–1355
- Balińska A, Kordan V, Misztal R, Pavlyuk V (2015) Electrochemical and thermal insertion of lithium and magnesium into Zr<sub>5</sub>Sn<sub>3</sub>. *J Solid State Electrochem* 19:2481–2490
- Blöchl PE (1994) Projector augmented-wave method. *Phys Rev B* 50:17953–17979
- Kresse G, Joubert D (1999) From ultrasoft pseudopotentials to the projector augmented-wave method. *Phys Rev B* 59:1758–1777
- Kresse G, Furthmüller J (1996) Efficient iterative schemes for ab initio total-energy calculations using a plane-wave basis set. *Phys Rev B* 54:11169–11186
- Kresse G, Furthmüller J (1996) Efficiency of ab initio total energy calculations for metals and semiconductors using a plane-wave basis set. *Comput Mater Sci* 6:15–50
- Perdew JP, Burke K, Ernzerhof M (1996) Generalized gradient approximation made simple. *Phys Rev Lett* 77:3865–3868
- Monkhorst HJ, Pack JD (1976) Special points for Brillouin-zone integrations. *Phys Rev B* 13:5188–5192
- Monkhorst HJ, Pack JD (1989) High-precision sampling for Brillouin-zone integration in metals. *Phys Rev B* 40:3616–3621
- Togo A. Phonopy. <http://phonopy.sourceforge.net/>
- Togo A, Oba F, Tanaka I (2008) First-principles calculations of the ferroelastic transition between rutile-type and CaCl<sub>2</sub>-type SiO<sub>2</sub> at high pressures. *Phys Rev B* 78:134106
- Birch F (1947) Finite elastic strain of cubic crystals. *Phys Rev B* 71:809–824
- Blanco MA, Francisco E, Luana V (2004) GIBBS: isothermal-isobaric thermodynamics of solids from energy curves using a quasi-harmonic Debye model. *Comput Phys Commun* 158:57–72
- Wang SQ, Ye HQ (2003) Ab initio elastic constants for the lonsdaleite phases of C, Si and Ge. *J Phys: Condens Matter* 15:5307–5314
- Wu ZJ, Zhao EJ, Xiang HP, Hao XF, Liu XJ, Meng J (2007) Crystal structures and elastic properties of superhard IrN<sub>2</sub>

- and IrN<sub>3</sub> from first principles. *Phys Rev B* 76:054115-1–054115-15
- [29] Voigt W (1928) *Lehrbuch de Kristallphysik*: Teubner-Leipzig. Macmillan, New York
- [30] Reuss A (1929) Berechnug der Fließgrenze von Mischkristallen auf Grund der Plastizitätsbedingung für Einkristalle. *Angew Z Math Mech* 9:49–58
- [31] Hill R (1952) The elastic behaviour of a crystalline aggregate. *Proc Phys Soc Lond. A* 65:349–354
- [32] Bader RFW (1990) *Atoms in molecules: a quantum theory*. Oxford University Press, Oxford
- [33] Novotny H, Auer-Welsbach H, Bruss J, Kohl A (1959) Ein Beitrag zur M<sub>5</sub>Si<sub>3</sub>-Struktur (D88-Typ). *Monatsh Chem* 90:15–23
- [34] Schubert K, Meissner HG, Raman A, Rossteutscher W (1964) Einige Strukturdaten metallischer Phasen. *Naturewiss* 51:287
- [35] Meschel SV, Kleppa OJ (1998) Standard enthalpies of formation of some 3d, 4d and 5d transition-metal stannides by direct synthesis calorimetry. *Thermochim Acta* 314:205–212
- [36] Yang J, Long J, Yang L, Li D (2013) First-principles investigations of the physical properties of binary uranium silicide alloys. *J Nucl Mater* 443:195–199
- [37] Haines J, Leger JM, Bocquillon G (2001) Synthesis and design of superhard materials. *Annu Rev Mater Res* 31:1–23
- [38] Chen XQ, Niu H, Li D, Li Y (2011) Modeling hardness of polycrystalline materials and bulk metallic glasses. *Intermetallics* 19:1275–1281
- [39] Tian Y, Xu B, Zhao Z (2012) Microscopic theory of hardness and design of novel superhard crystals. *Int J Refr Met Hard Mater* 33:93–106
- [40] Pauling L (1960) *The nature of the chemical bond and the structure of molecules and crystals: an introduction to modern structural chemistry*. Cornell University Press, New York
- [41] Pugh SF (1954) Relations between the elastic moduli and the plastic properties of polycrystalline pure metals. *Philos Mag* 45:823–843
- [42] Ravindran P, Fast L, Korzhavyi PA, Johansson B, Wills J, Eriksson O (1998) Density functional theory for calculation of elastic properties of orthorhombic crystals: application to TiSi<sub>2</sub>. *J Appl Phys* 84:4891–4904
- [43] Compton WD, Gschneidner KA Jr, Hutchings MT, Rabin H, Tosi MP (1964) Physical properties and interrelationships of metallic and semimetallic elements. In: Seitz F, Turnbull D (eds) *Solid state physics: advanced in research and applications*, vol 16. Academic Press, New York, p 321
- [44] Eshelby DJ (1954) Distortion of a crystal by point imperfections. *J Appl Phys* 25:255–261

**Publisher's Note** Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.