



Porous layer assembled hierarchical Co_3O_4 as anode materials for lithium-ion batteries

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ABSTRACT

The flower-like Co_3O_4 particles with three-dimensional structure have been achieved by inheriting the flower-like framework of $\beta\text{-Co}(\text{OH})_2$ particles fabricated by a facile solvothermal method without any surfactant. The obtained Co_3O_4 microflower, which was composed of large amounts of self-assembled porous ultrathin nanosheets, exhibited excellent electrochemical performances in terms of high specific capacity and good cycle stability when being evaluated as anode materials for lithium-ion battery. Specifically, a high reversible capacity of above 1100 mA h g^{-1} was achieved after 50 cycles at the current density of 296 mA g^{-1} . Hierarchical flower-like structure with mesoporous was considered as providing more active sites for Li^+ insertion and paths for transport of Li^+ , which led to faster lithium-ion diffusion. Co_3O_4 porous flower-like nanostructures possessed significant potential application in energy storage systems.

Introduction

On account of the merits of high energy density and long cycle life, lithium-ion batteries (abbreviated as LIB's) are widely applied as power supply in various electronic devices [1, 2]. In order to realize higher power density and longer life span, numerous efforts have been taken to develop novel and high-performance electrode materials [3–6]. One significant aspect to promote performances of batteries is synthesizing functional nanomaterials with controlled size and shape as electrode materials [7, 8].

Meanwhile, spinel cobalt oxide (Co_3O_4) has been extensively investigated as anode material in LIB's, due to its high theoretic capacity (890 mA h g^{-1}) [9]. As a result of its relative abundance and facile synthesis, Co_3O_4 is especially attractive for energy storage systems. However, the large volume variation of Co_3O_4 structure during the lithium uptake/release process severely reduces the stability and longevity of LIB's [10]. Different morphologies of Co_3O_4 nanostructures have been synthesized and researched, aimed at overcoming these drawbacks in their performances in LIB's [11]. Nanocages [12],

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nanotubes [13], hollow nanostructures [14, 27–29] and so forth have been developed through different preparation methods, and their performances as anode materials have been researched systematically.

Recently, hierarchical flower-like microsphere with porous structure has attracted great attention after being prepared successfully. The three-dimensional hierarchical structure possessing large specific surface area offer more active sites for accessibility of the electrolyte and the fast ion diffusion in redox reactions [32, 34]. In this aspect, a great deal of porous Co_3O_4 nanostructures which are assembled with nanorods [15], smooth nanosheets [16] and so forth with remarkable properties have been prepared and investigated [31, 33]. In this study, Co_3O_4 microflower assembled by ultrathin porous nanosheets was synthesized. The obtained hierarchical Co_3O_4 structure offered higher specific surface area and larger pore volume, which had access to extra interfacial reaction sites of Li^+ insertion on cycling. As a result, the Co_3O_4 anode material exhibited excellent electrochemical performances in Li-ion battery. Presumably, porous structures on these ultrathin nanosheets are the key in enhancing the LIB's performance.

Experimental

Preparation and characterization

3 mmol of $\text{C}_4\text{H}_6\text{CoO}_4 \cdot 4\text{H}_2\text{O}$ was dissolved in the mixed solvent (1, 2-propanediol/water = 20:20, volume ratio) to form a transparent pink solution after stirring for 30 min at room temperature. Ammonium Hydroxide ($\text{NH}_3 \cdot \text{H}_2\text{O}$) was used to keep the pH value at 10. This homogeneous solution was transferred into a Teflon-lined stainless steel auto clave and kept in an oven at 220 °C for 24 h. After being cooled down to ambient temperature, the red hydroxide precipitate was collected by centrifugation and washed with deionized water and ethanol for several times, then dried in a vacuum oven at 70 °C for 10 h. By annealing the precursor at 400 °C for 2 h in air, black Co_3O_4 powder was successfully obtained.

An X-ray diffractometer (XRD, D8/ADVANCE diffractometer) was used to characterize phase of these samples with $\text{Cu } K\alpha$ ($\lambda = 1.5418 \text{ \AA}$) radiation. The morphology and microstructure were observed by the field emission scanning electron microscope

(SEM, Oberkochen, Germany, LEO-1530) and transmission electron microscope (TEM, JEM-2100F). Thermogravimetric (TG) analysis of thermal decomposition of precursors was performed on Thermogravimetric analyzer (N33-TG 209 F3).

Electrochemical measurements

The electrochemical performance of as-prepared Co_3O_4 sample was evaluated using the CR2032-type coin cells. As-prepared Co_3O_4 as active material was mixed with acetylene black (as conductive agent) and Poly (vinylidene fluoride) (as binder) at a weight ratio of 7:2:1. N-methyl-2-pyrrolidone was used as the solvent to make the dry mixed powder into mixture paste. Then the paste was coated uniformly on the copper foil to fabricate electrode. And the electrode was dried in a vacuum drying oven at 80 °C for 24 h to remove the absorbed water. The as-prepared copper foil was punched into round sheets with a diameter of 14 mm. The mass loading of the active materials is about 0.95–1.18 mg cm^{-2} . A metal lithium foil was utilized as the counter and reference electrodes and a polypropylene microporous film as the separator. The $\text{Co}_3\text{O}_4/\text{Li}$ half-cells were made in a dry Ar-filled glovebox using 1 mol/L LiPF_6 (EC: DMC, 1: 1, in volume) as the electrolyte. Cyclic voltammetry and electrochemical impedance measurements (AC voltage of 5 mV amplitude, 10 kHz–10 mHz) were performed using an electrochemical workstation (CHI 660B, Shanghai Chenhua instrument Co., Ltd). The electrochemical performance of two-electrode coin-type cell was charged and discharged over a voltage range of 0–3 V versus Li/Li^+ electrode at room temperature on LAND batteries test system (Wuhan, China).

Results and discussion

The SEM images in Fig. 1 exhibited the showed morphologies of synthesized $\beta\text{-Co}(\text{OH})_2$ pink powder. As showed in Fig. 1a, it could be easily figured out that the microparticles were mainly made up of flower-like microspheres with the diameter in of 20–60 μm . The SEM images and the inserted image clearly revealed the details of the ultrathin sheets in Fig. 1b. Their surfaces and edges were pretty smooth and the thickness was about 50 nm. All the features

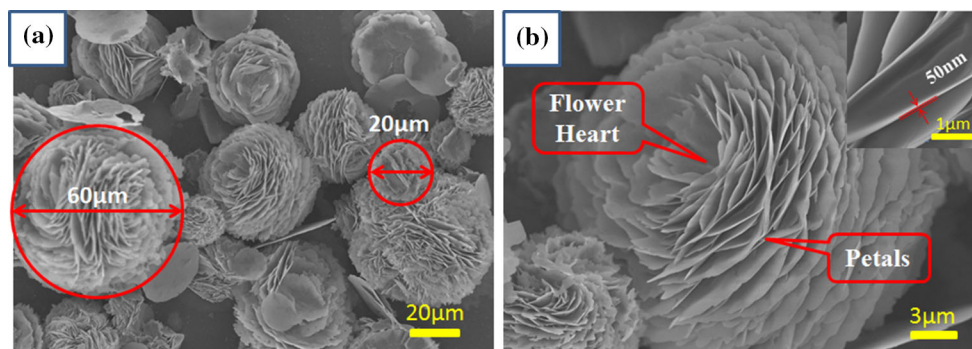


Figure 1 a Lower and b higher magnification SEM images of precursor.

mentioned above illustrated great surface properties of the as-synthesized β -Co(OH)₂ precursor.

For investigating the transformation from the as-synthesized β -Co(OH)₂ precursor to Co₃O₄, the Thermogravimetric analyzer (TG) and X-ray diffractometer (XRD) were employed to analyze the thermal decomposition behavior of precursor and the corresponding transformation of phase structure. Figure 2a depicted the TG curve of the precursor, which was identified as β -Co(OH)₂ by XRD pattern in Fig. 2c. According to the thermal decomposition process in Fig. 2a, three stages could be figured out. The weight loss before 160 °C in the first stage was about 3.3%, which was corresponding to the physical dehydration of the sample. The second stage came with the initial step of thermal decomposition from β -Co(OH)₂ to Co₂O₃, with about 86.3% weight left from 160 °C to 270 °C. As the temperature went higher toward 400 °C, the third stage which was the final thermal decomposition came with only 83.5% weight left, resulting in the final product Co₃O₄. And the XRD pattern in Fig. 2b of the sample after annealed at 400 °C for 2 h, well matched the standard spectrum of spinel Co₃O₄ (JCPDS Card No. 42-1467). Figure 2d showed FT-IR spectra of the precursor and Co₃O₄. Two strong absorptions at 659 and 562 cm⁻¹ are ascribed to the decomposition of the hydroxide to Co₃O₄ [17]. The broad band at 495 cm⁻¹ is assigned to Co–O. The peaks at 3421 and 1057 cm⁻¹ are attributed to O–H stretching and C–O stretching vibrations of epoxy groups, respectively.

The morphology and microstructure of the obtained Co₃O₄ after annealing process were further characterized with SEM and TEM. Judging from SEM images with low magnification in Fig. 3a, b, it was found that the annealed products well preserved the flower-like framework of these precursors. However,

some interesting changes about the nanosheets happened, which could be figured out in the inserted images in Fig. 3b. Some mesoporous could be found clearly on these nanosheets. The porous nanosheets were further investigated via TEM, shown in Fig. 3c, d. The TEM image indicated that the mesoporous with different sizes uniformly distributed on nanosheets and the size of the mesoporous was far less than 50 nm. The SAED pattern inserted in Fig. 3c demonstrated the polycrystalline phase of spinel Co₃O₄. Besides, the *d* value with 0.29 nm of lattice plane in HRTEM image (Fig. 3d) matched well with (220) of spinel Co₃O₄.

To study the pore structure and the specific surface areas of the as-obtained Co₃O₄ nanostructures, nitrogen adsorption–desorption isotherms were carried out, and the corresponding results are showed in Fig. 4. The surface area and the average pore diameter are measured to be around 39.728 m²/g and 23.74 nm, respectively. And the pore size distribution of Co₃O₄ is mainly located at 2–3 nm.

We investigated the electrochemical Li-ion charge and discharge behaviors of the Co₃O₄ powders by cyclic voltammetry (CV) in the voltage range of 0–3 V versus Li/Li⁺. The CV curves of Co₃O₄ electrode for the first five cycles at a scan rate of 2.0 mV s⁻¹ were shown in Fig. 5a. In the first cycle, the sharp cathodic peak at around 0.4 V was ascribed to the conversion reaction between Co₃O₄ and Li⁺, relative to the formation of metallic Co and Li₂O [18]. The broad anodic peak at around 2.1 V was attributed to the delithiation reaction of Co₃O₄. In the subsequent cycles, the intensities of the cathodic peaks decreased, due to the irreversible reaction and the formation of a solid electrolyte interface (SEI) film at the interface between the electrolyte and nanostructured electrode [19].

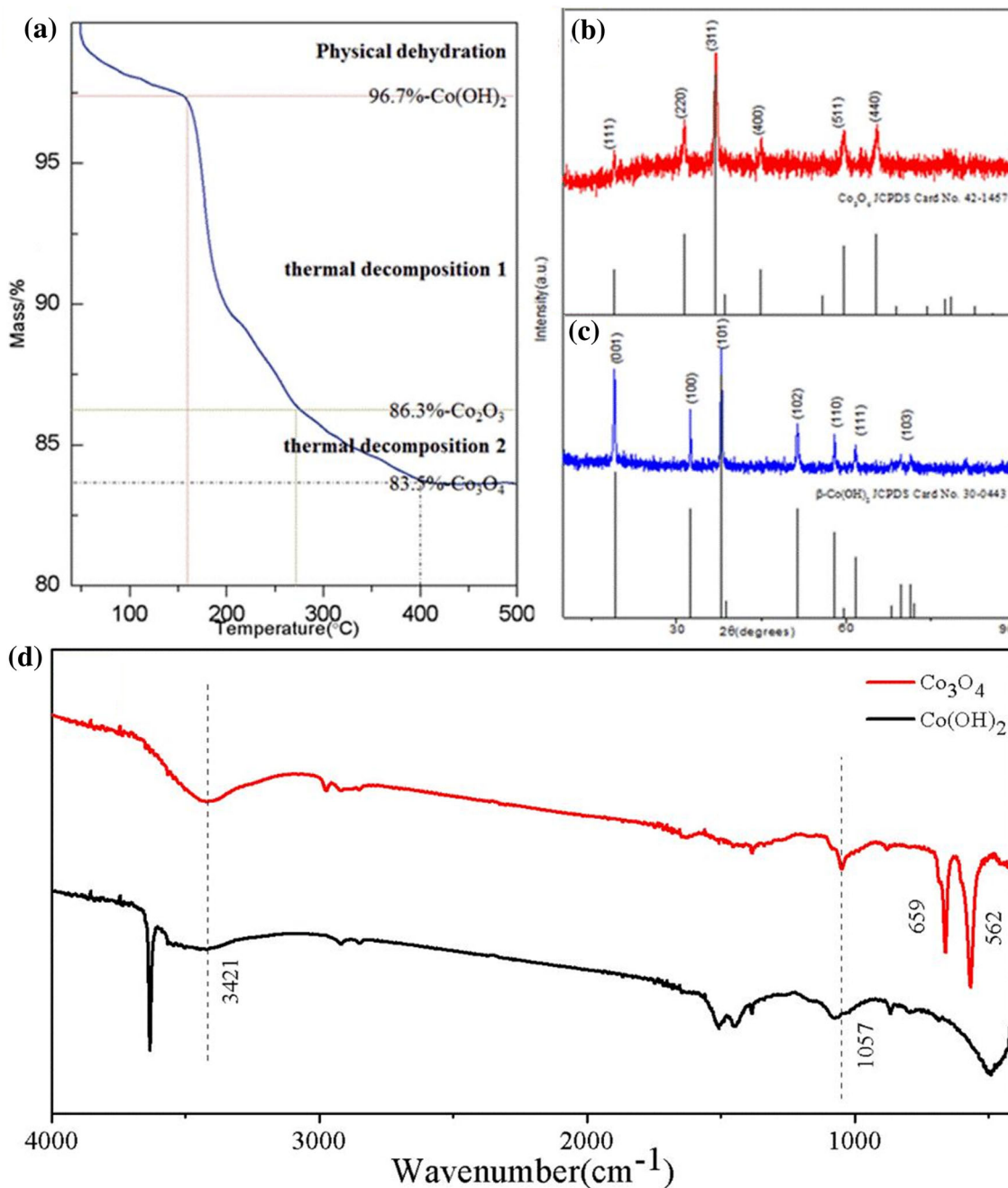


Figure 2 a TG curves of precursor, b XRD of sample annealing at 400 °C and the standard pattern of Co₃O₄, c XRD of precursor and the standard pattern of β-Co(OH)₂, d FT-IR spectra of β-Co(OH)₂ and Co₃O₄.

In Fig. 5b, the synthesized Co₃O₄ maintained the similar CV profiles when the scan rate increased from 0.2 to 1.0 mVs⁻¹. It proved that the flower-like Co₃O₄ had a fast CV response to the rapid potential scanning [20]. According to the CV profiles of different scanning speeds, we could find out the relationship of peak current and scan rate. The relationship of

peak current and scan rate could be expressed by a power law: $i = av^b$, where i is the current (A), a and b are arbitrary coefficients and v is the potential scan rate (V s⁻¹) [21, 22]. The coefficient b varies in the range 0.5 to 1, with a value of 0.5 being characteristic of a diffusion-limited process and a value of 1 for a capacitive process [23]. The relationship of peak

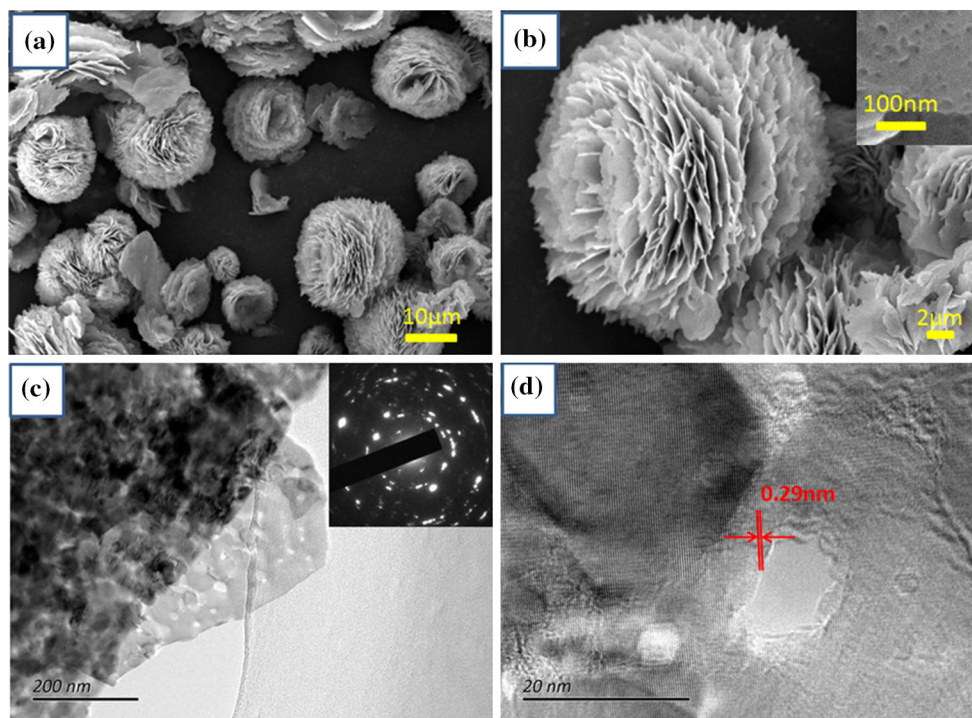


Figure 3 a and b LRSEM images of flower-like Co_3O_4 samples and the inserted HRSEM image of petal, c LRTEM image and SAED pattern of the obtained Co_3O_4 sample, d HRTEM image selected in red area in Fig. 3c.

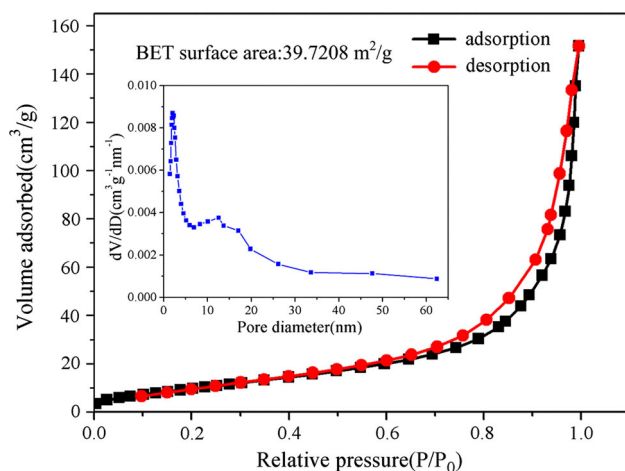


Figure 4 N_2 adsorption–desorption isotherm and pore-size-distribution curve (inset) of flower-like Co_3O_4 .

current and scan rate in logarithmic algorithm was shown in Fig. 5c. The slope of the log (scan rate)–log (peak current) plots in cathodic and anodic processes are 0.863 and 0.885, respectively, indicating that the current is predominantly non-diffusion limited.

The electrochemical impedance spectroscopy (EIS) was used to evaluate the charge transfer and Li^+ diffusion kinetics of the synthesized Co_3O_4 . Figure 5d showed there were two regions of an arc followed by

an inclined line of the Nyquist plot. The inclined line at low frequency represented the Warburg impedance, which was inversely proportional to the diffusion. The intercept at Z' -axis in high frequency represented the resistance of the electrolyte, which was relevant to the ohmic resistance [9]. And the diameter of the semicircle in the high-frequency region, which represented the interparticle contact resistance, was about 70 Ω , much smaller than the pristine Co_3O_4 electrode. It suggested that the contact and charge-transfer resistance of the synthesized Co_3O_4 electrode was lower [24].

Figure 6a displayed the cycling performance of the Co_3O_4 electrode at a current density of 296 mA g^{-1} . For comparison, we have listed the electrochemical performances of various Co_3O_4 nanostructures in Table 1. From Table 1, the hierarchical Co_3O_4 nanoflowers in this work exhibit the highest initial capacity. It was found that the initial discharge and charge capacities were 1685 and 1224 mA h g^{-1} , respectively, rendering an initial coulombic efficiency of 74.2%. The corresponding irreversible capacity loss might be mainly attributed to the formation of solid electrolyte interface (SEI) [25] and irreversible phase conversion of Co_3O_4 [26] during the first lithiation–

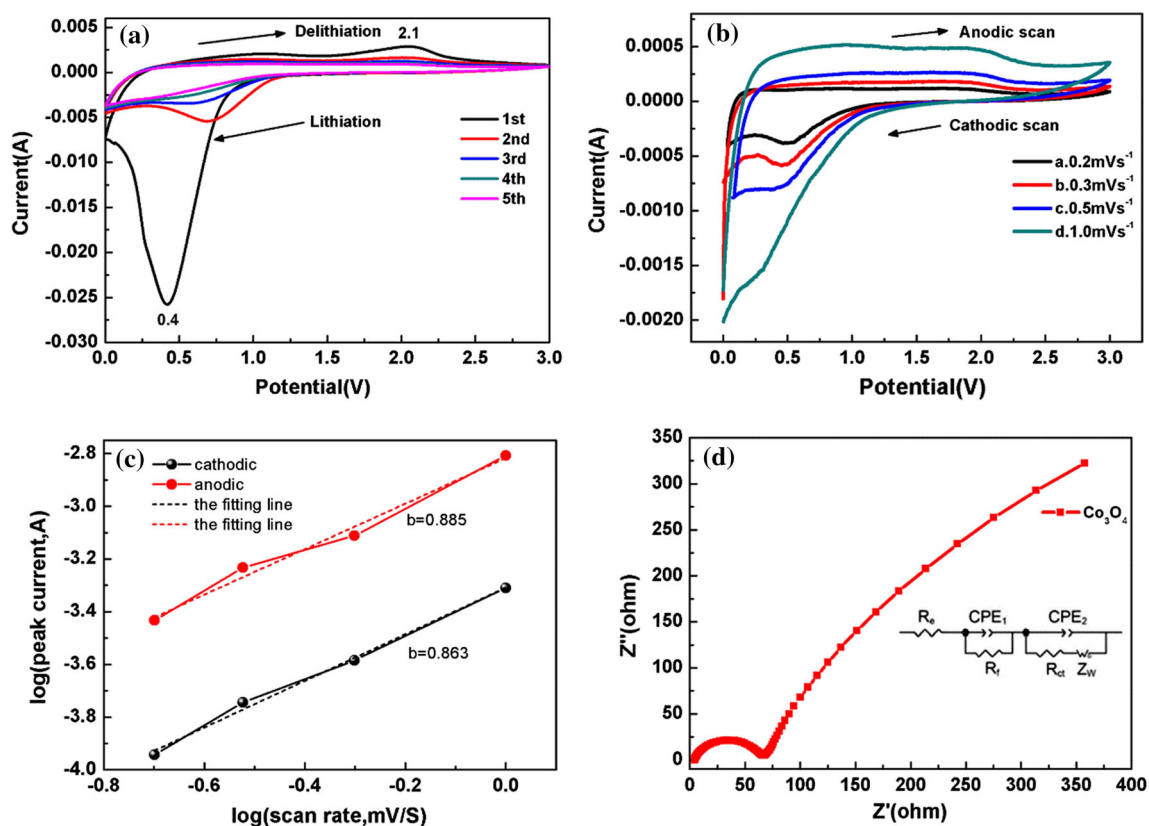


Figure 5 **a** CV curves within 5 cycles at scan rate of 2.0 mV s^{-1} , **b** cyclic voltammetry (CV) curves at different scan rates from 0.2 to 1.0 mV s^{-1} , **c** the relationship between peak current and scan

rate, **d** the Nyquist plot of the sample with the inset showing the equivalent circuits.

delithiation cycle. Then the coulombic efficiency still maintained about 95% efficiency within 50 cycles. The charge and discharge capacities still kept above 1100 mA h g^{-1} within 50 cycles, higher than the theoretic capacity of bulk Co_3O_4 (about 890 mA h g^{-1}). This might be the reason of flower-like Co_3O_4 with mesoporous structure, which had more interfacial bonding for extra active sites of Li^+ insertion. It has been reported that the comparatively appropriate pore size was more convenient for the intercalation of Li^+ ions into the active materials, benefiting for its charge–discharge performance consequently [7]. Figure 6b revealed the representative discharge–charge curves of 1st, 2nd, 3rd, 10th and 50th of the electrode, which was in accordance with the cycling performance in Fig. 6a. The potential window was $0\text{--}3 \text{ V}$ at a current density of 296 mA g^{-1} .

The rate capability of the Co_3O_4 electrode at higher current densities (445 and 890 mA g^{-1}) was shown in Fig. 6c. The initial capacity loss at a current density of 445 and 890 mA g^{-1} might have the same reasons with

that of 296 mA h g^{-1} . The discharge specific capacity at 445 mA g^{-1} began with 937 mA h g^{-1} at the second cycle, coming with a decay to about 690 mA h g^{-1} at the 50th cycle. While the current density was up to 890 mA g^{-1} , it began with about 831 mA h g^{-1} at the second cycle followed by a rapid decline to about 350 mA h g^{-1} after 30 cycles. This might be attributed to the microstructure changes of Co_3O_4 active material. However, rate capability kept steady at the capacity of around 350 mA h g^{-1} and the coulombic efficiency could remain 98.5% after 30 cycles. It suggested that the electrode/electrolyte interface might approach to a more stable state gradually [7]. Figure 6d showed that the charge and discharge process with higher current density caused great reduction in rate capacity. The reason why the capacity reduced in the charge and discharge processes is that some of the extra sites were irreversible for Li^+ . More inactive Li^+ were amassed in the anode material to form SEI layer when the current density got higher. Also, the pulverization of the structure got worse.

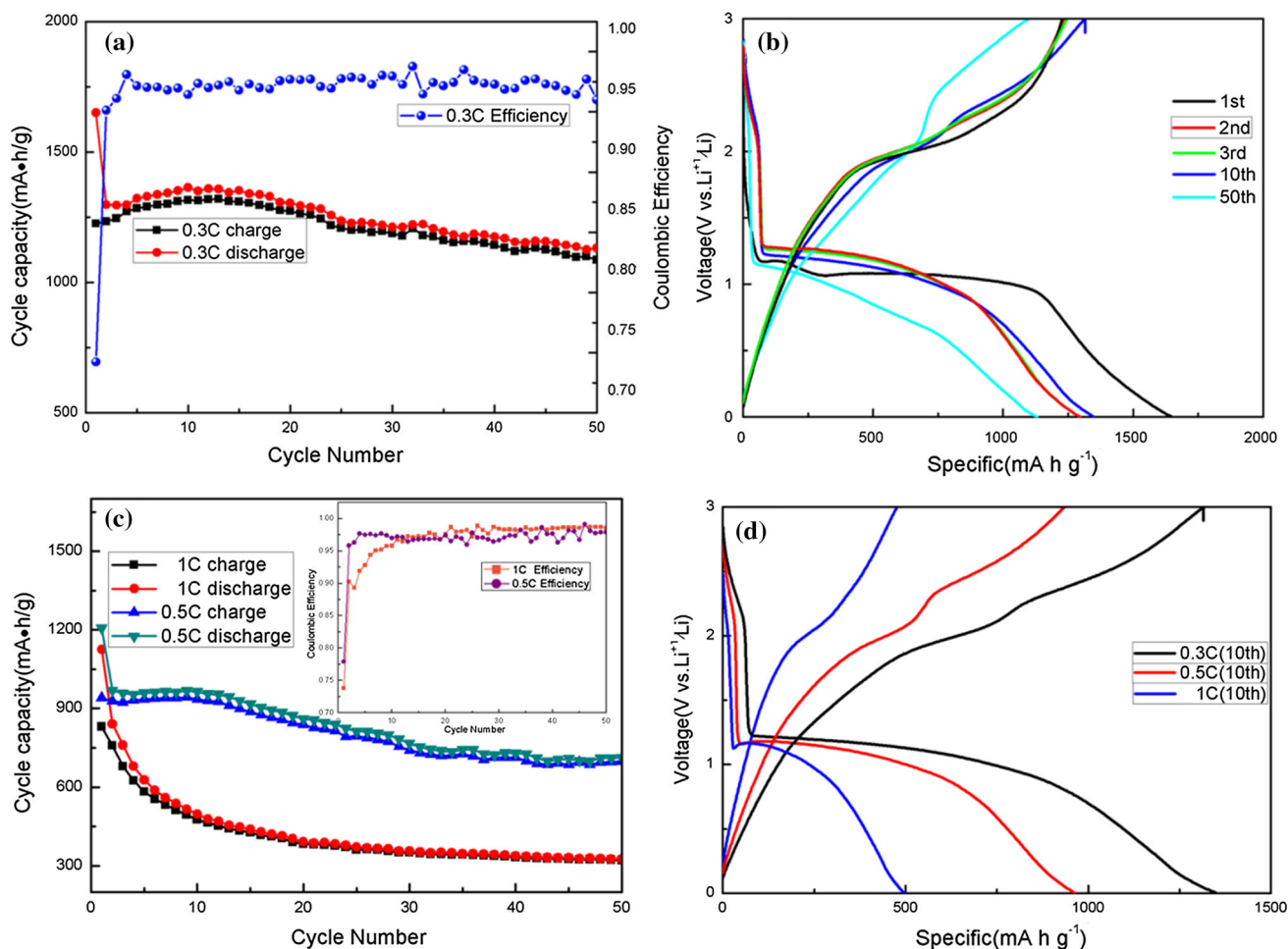


Figure 6 **a** Cycling performance of Co_3O_4 electrode at current densities of 296 mA g^{-1} , **b** the charge–discharge curves of the Co_3O_4 electrode in the voltage range of 0–3 V versus Li^+/Li at a current density of 296 mA g^{-1} , **c** the cycling performance of the

Co_3O_4 electrode at current densities of 445 and 890 mA g^{-1} , **d** the charge–discharge curves of the Co_3O_4 electrode at a current density of 296, 445 and 890 mA g^{-1} .

Table 1 Comparison of electrochemical performance of Co_3O_4 as anode material for the LIB

Materials	Current density (mA g^{-1})	Initial charge specific capacity (mA h g^{-1})	References
Co_3O_4 nanoparticles	100	900	[20]
Co_3O_4 nanosheets	150	1031	[30]
Hairy ball-like Co_3O_4	100	1200	[19]
Hierarchical Co_3O_4 nanoflowers	296	1224	This work

Conclusions

In summary, the Co_3O_4 microflower has been prepared by the hydrothermal method followed with annealing process. These hierarchical Co_3O_4 porous structures provide space for the large volume variation of Co_3O_4 structure during the lithium uptake/release process,

preventing it from structure collapsing too quickly. The mesoporous structures provided the passageway for transport of Li^+ and more interfacial bonding for extra active sites of Li^+ insertion. The reversible capacity at 296 mA g^{-1} still kept above 1100 mA h g^{-1} after 50 cycles, suggesting Co_3O_4 with microflower structure is a promising anode material for LIBs.

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