



A green method for preparation of CNT/CS/AgNP composites and evaluation of their catalytic performance

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Received: 13 July 2015

Accepted: 1 March 2016

Published online:
8 March 2016

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ABSTRACT

In this work, a green method was employed to prepare CNT/CS/AgNP composites, and the catalytic performance of the composites was evaluated. Firstly, carbon nanotubes were modified by chitosan molecules to generate carbon nanotube/chitosan (CNT/CS) composites. Then, silver ions were absorbed and in situ reduced to Ag nanoparticles by the CNT/CS composites, forming CNT/CS/AgNP composites without any other reductants. UV–Visible spectra, Fourier transform infrared spectroscopy, X-ray diffraction, transmission electron microscopy, and thermogravimetric analysis were employed to analyze the composition, crystalline structure, morphology, and thermal stability of CNT/CS/AgNP composites. The results showed the average size of silver nanoparticles was 6 nm, and the Ag particles were uniformly distributed on the surface of carbon nanotubes. Overall, the CNT/CS/AgNP composites showed high catalytic activity for hydrogenation reduction of *p*-nitrophenol with a rate constant of 0.257 min⁻¹ and an activation energy of 89.27 kJ mol⁻¹.

Introduction

CNT/AgNP composites are the mixture of Ag nanoparticles (AgNPs) and carbon nanotubes (CNTs), and are widely applied in electrochemical catalysis [1, 2], in biosensor [3, 4], as antibacterial agents [5, 6], and as conductivity films [7, 8]. The CNT/AgNP composites have been prepared by thermal deposition [9], chemical reduction deposition [10, 11], and electrodeposition [12], etc. However, owing to carbon nanotubes' hydrophobic nature and insolubility in most solvents, it is difficult for silver

nanoparticles to be uniformly dispersed on the surface of carbon nanotubes. Therefore, different routes were designed to modify the surface properties of carbon nanotubes [13–16] and make sufficient binding sites for anchoring metal nanoparticles [17]. In order to improve the dispersion of carbon nanotubes in solutions, strong-acid-oxidation method has been commonly used to generate carboxyl and hydroxyl groups on the carbon nanotubes' surface, which is advantageous to adhere with nanometer-sized materials [18–20]. However, this method can result in carbon nanotubes' fragmentation and defect

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generation in the graphitic network, as well as generate a large amount of highly corrosive acid waste solution, which may severely pollute the environment. Moreover, it is a time-consuming and cumbersome process.

Chitosan (CS) is a natural biopolymer and has lots of amino and hydroxyl groups, which could be used to decorate the surface of carbon nanotubes and act as a polymer cationic surfactant to stabilize carbon nanotubes. The technological process is very simple and environmentally friendly [21]. In addition, chitosan has been used as a green reductant and stabilizing agent reducing silver ion to silver nanoparticles [22]. Silver nanoparticles/carbon nanotubes/chitosan film was reported to be applied in glucose biosensor [23] and bionanocomposite thin films [24]. However, chitosan was just employed as biocompatible immobilization matrix, and Ag nanoparticles were synthesized using different reductants, such as trisodium citrate and NaBH_4 [23, 24].

In this paper, a green method was reported to prepare highly dispersed Ag nanoparticles on the surface of carbon nanotubes. Chitosan was employed to decorate carbon nanotubes, forming CNT/CS composites. Then, the CNT/CS composites in situ absorbed and reduced silver ions to Ag nanoparticles without any extra reductants, generating CNT/CS/AgNP composites. The composition, crystalline structure, morphology, and thermal stability of CNT/CS/AgNP composites were characterized by UV–Visible spectrophotometer, Fourier transform infrared spectroscopy (FTIR), X-ray diffraction (XRD), transmission electron microscopy (TEM), and thermogravimetric analysis (TGA). The catalytic performance of CNT/CS/AgNP composites was evaluated by catalytic hydrogenation reduction of *p*-nitrophenol.

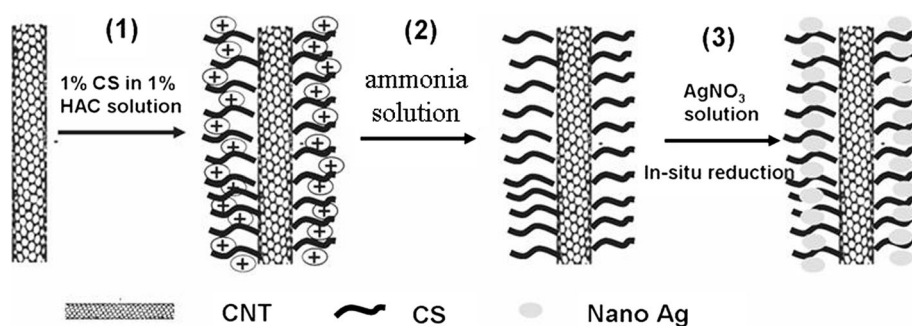
Experiment and methods

Preparation of CNT/CS/AgNP composites

Figure 1 shows the schematic illustration of three-step process for preparing CNT/CS/AgNP composites. Firstly, pristine carbon nanotubes (10–20 nm diameter, $<2 \mu\text{m}$ length, $>97\%$ purity, Shenzhen Nanotech Port Co.) modified with chitosan (degree of deacetylation $\geq 90\%$, Shanghai Ruji Biotech. Co., Ltd.) were prepared as follows: 0.1 g CNT was dispersed in 100 mL chitosan solution (0.1 g chitosan dissolved in 100 mL 1 % acetic acid solutions) under ultrasonic treatment (Kunshan Ultrasonic Instrument Co. Ltd., KQ5200V, 40 kHz) in water bath for 2 h. In this process, chitosan macromolecules were made to adsorb on to the surface of CNTs, which acted as polymer cationic surfactants to stabilize CNTs. Then, ammonia water (25 % w/w) was added dropwise to the solution to coagulate CNT/CS composites, and the black sediment was filtered using sintered glass funnel and washed with ultrapure water until the filtrate was neutral. Lastly, CNT/CS composites were dried by vacuum freezing at -50° for 12 h. All chemicals not mentioned above are of analytical pure and provided by Sinopharm Chemical Reagent Co. Ltd. Ultrapure water ($>18.25 \text{ M}\Omega \text{ cm}$) was prepared by UP water purification system (Wuhan ultrapure water purification equipment Co., Ltd.). All chemicals were used as received without any treatment.

In a typical experiment, 50 mg CNT/CS composites were dispersed into 100 mL ultrapure water in a beaker with ultrasonic treatment in a water bath for 1 h, and to this solution, 4.0 mL of AgNO_3 (0.125 mol/L) solution was added under magnetic stirring for 30 min at 94°C , for the absorption of silver ion to occur. Then NaOH solution (5 % w/w)

Figure 1 Schematic illustration of preparing CNT/CS/AgNP composites.



was added to adjust the pH value of the solution to 8–9, and thus silver ions can be reduced to silver nanoparticles in this step. The temperature of the solution was also controlled at 94 °C with a hotplate equipment with a magnetic stirrer for 1 h. After that, the reaction solution was filtered using conical funnel and rapid qualitative filter paper at atmospheric pressure, and dried in vacuum oven at 60 °C for 10 h. Thus, the CNT/CS/AgNP composites were obtained. For comparison, CS/AgNP composites were produced by the same process as described above, and 50 mg CS instead of CNT/CS was used to absorb and reduce Ag ions to Ag nanoparticles.

Characterization

The obtained samples in this study were characterized by an X-ray diffraction (SHIMADZU Lab XRD-6000 with Cu K α 1), Fourier transform infrared spectroscopy (FTIR, TENSOR 27, Bruker Corporation), thermogravimetric analysis (TGA, METTLER TOLEDO), and transmission electron microscopy (JEM-2100, JEOL Ltd.). UV–Vis Spectra were measured with a UV–Visible spectrophotometer (TU-1901, Beijing Purkinje General Instrument Co. Ltd.).

Catalytic reduction of 4-nitrophenol

Investigations of the catalytic activity of the prepared CNT/CS/AgNP nanocomposites were done using the reduction of 4-nitrophenol (4-NP) to 4-aminophenol (4-AP) by NaBH₄ as a model reaction. Aqueous 4-NP solution (50 mL, 0.266 mM) was mixed with fresh NaBH₄ (13.3 mM). The prepared CNT/CS/AgNPs were dispersed in the mixture. To study the effect of temperature on their catalytic performance, the reaction was conducted at five temperatures, i.e., 298.15, 300.15, 303.15, 306.15, and 308.15 K, respectively, in a temperature-controlled water bath. UV–Vis absorption spectra were recorded to determine the variation of the maximum absorption intensity in the wavelength range of 250–500 nm.

Results and discussion

Analysis of CNT/CS/AgNP nanocomposites

Figure 2 shows the UV–Vis absorption spectra of CS, CNT/CS, CS/AgNPs, and CNT/CS/AgNPs dissolved

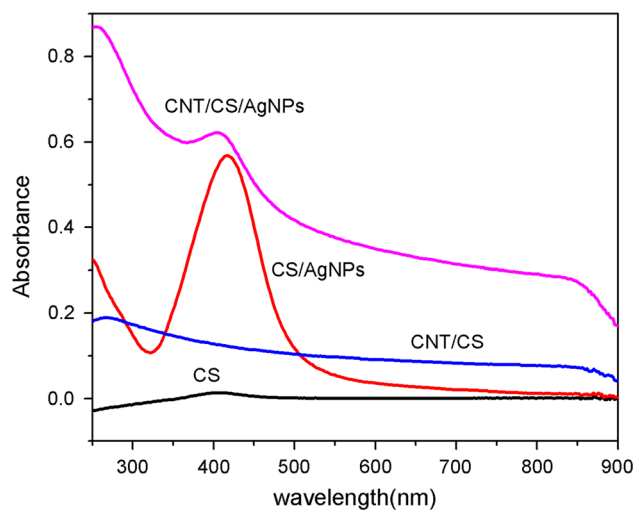


Figure 2 UV–Vis absorption spectrum of different samples as indicated.

in 1 % HAC solution. It was found that only CS/AgNPs and CNT/CS/AgNPs had an absorption peak at 400 nm, which arose from surface plasmon resonance absorption of silver nanoparticles [25, 26], indicating that chitosan was able to reduce silver ions to silver nanoparticles [22, 27].

FTIR is one of the most important characterization techniques to elucidate the changes of chemical structures. As shown in Fig. 3, broad peaks of CS, CNT, CNT/CS, and CNT/CS/AgNPs appeared at 3439 cm⁻¹ due to the stretching vibration of –OH or –NH. Chitosan possessed main peaks at 2848–2920 cm⁻¹ due to the bending vibrations of –CH₂

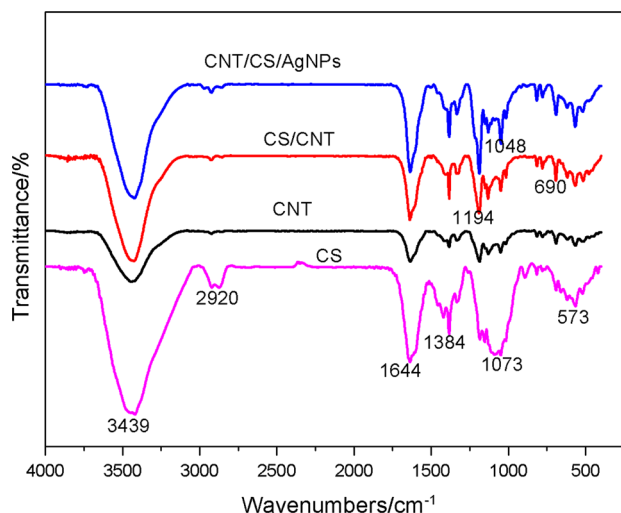


Figure 3 FTIR spectra of CNT/CS/AgNPs, CS/CNT, CNT, and CS samples as indicated.

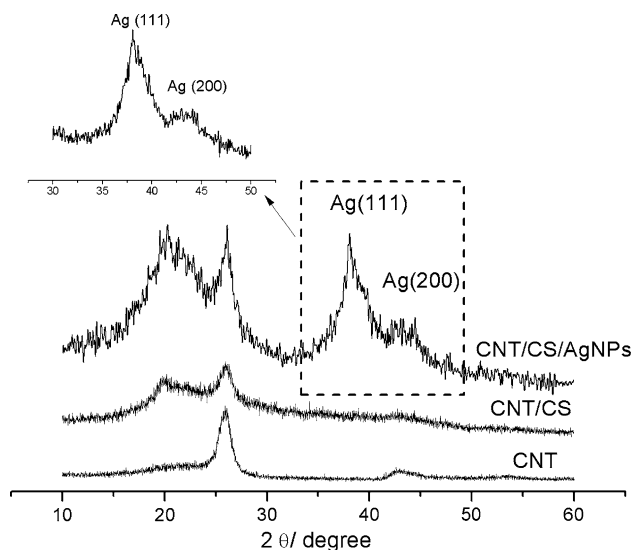


Figure 4 XRD spectra of CNT, CNT/CS, and CNT/CS/AgNP composite samples (the inset is the high-accuracy measurement of CNT/CS/AgNPs with 1 °/min scan rate from 30° to 50°).

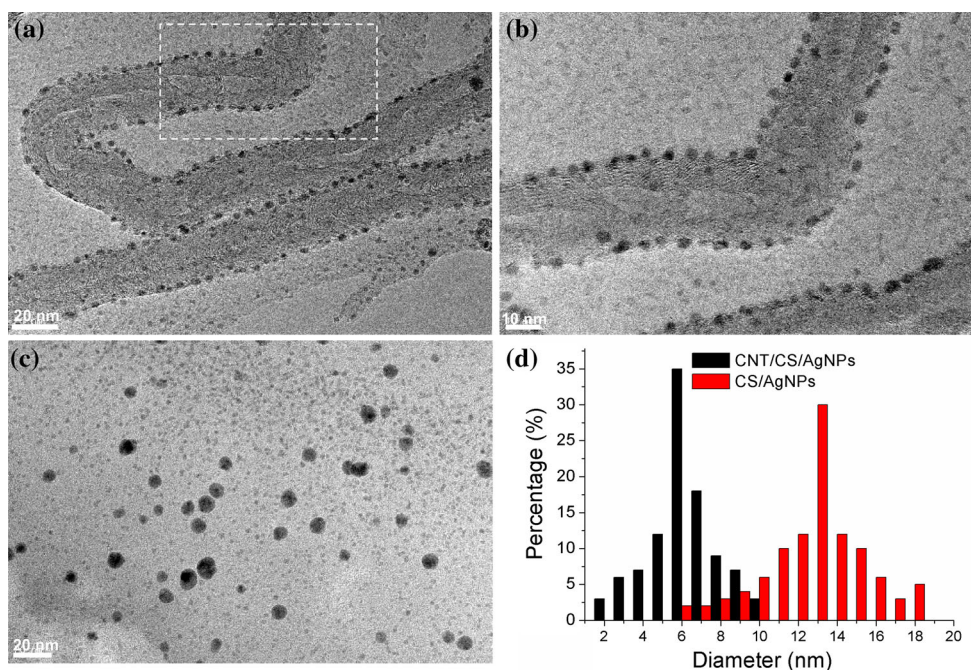
groups, and at around 1073 cm^{-1} due to the stretching vibration of C–O–C groups. It was found that the FTIR spectra of CNT/CS and CNT/CS/AgNPs were almost the same, indicating that the formation of Ag nanoparticles could not affect the wave numbers of the chemical bonds of CNT/CS and there was no chemical interaction between Ag nanoparticles and CNT/CS. However, the intensity of peaks at 1644 cm^{-1} (C=O

stretching vibration) and 1194 cm^{-1} (C–O–C stretching vibration) of CNT/CS/AgNPs was much higher than those of CNT/CS, signifying that the attached CS acted as reductant to reduce Ag ions and, simultaneously, the reducible groups of CS, like hydroxyl, were converted into –C=O or C–O–C groups [28].

Figure 4 shows the XRD patterns of pristine CNT, CNT/CS, and CNT/CS/AgNP composites. It can be observed from the figure that there were two broad diffraction peaks of CNT/CS samples with 2θ values of 20.0° and 26.1° , and one peak at 26.1° for pristine CNTs. For CNT/CS/AgNP samples, the diffraction peaks with 2θ values of 20.0° and 26.1° showed the existence of CS and CNT. Moreover, other peaks with 2θ values of 38.17° and 44.21° arose from silver nanoparticles, corresponding to the silver crystallographic plane of 111 and 200. The crystalline grain size of Ag nanoparticles was measured by high-accuracy XRD test with 1°/min scan rate from 30° to 50° (2θ), as shown in the inset of Fig. 4. The size of the crystalline grain is calculated from the major diffraction peak (111) using Scherrer's formula [29]. The average size of crystalline grain of Ag nanoparticles on the surface of carbon nanotubes was about 5.4 nm.

Figure 5 shows the TEM images of CNT/CS/AgNPs and CS/AgNPs. It was found that a large number of small nanoparticles uniformly dispersed and strongly adhered on the surface of carbon

Figure 5 TEM images of samples: **a** CNT/CS/AgNPs, **b** the magnified image of box shown in (a), **c** CS/AgNPs. **d** The particle size distribution histogram of (a) and (c).



nanotubes (as shown in Fig. 5a), which was different from the morphology of silver nanoparticles/carbon nanotubes/chitosan film [23, 24]. The high-magnified TEM image in Fig. 5b reveals that the small particles may be in the range of 2–10 nm in size. The size distribution histogram showed that the average size of Ag nanoparticles was 6 nm (Fig. 5d), which was very close to the result of XRD analysis. In comparison, CS/AgNP samples were prepared by the same method without any reducing agent. The TEM images of CS/AgNP samples in Fig. 5c show that lots of silver nanoparticles were dispersed in chitosan film. The average size of silver nanoparticles of CS/AgNP was about 13 nm as shown in Fig. 5d. Obviously, the size of Ag nanoparticles from CNT/CS/AgNP composites was smaller than that from CS/AgNPs. This is because that the adhered CS on the surface of carbon nanotubes was capable of absorbing silver ions. Moreover, the hydroxyl group of CS enabled the reduction of silver ions to silver nanoparticles in alkaline solution [30], which resulted in the generation of both CNT/CS/AgNPs and CS/AgNPs. However, owing to the combination of CS and CNT, most silver nanoparticles tended to form on the surface of CNT, which may decrease the growth of silver grain. Therefore, it was favorable to obtain silver nanoparticles in smaller size on the surface of carbon nanotubes. Due to the smaller size of Ag particles and their good adherence to CNTs, the CNT/CS/AgNP composites could be a promising catalyst.

The thermal behavior of the prepared CNT/CS/AgNP composites is studied to evaluate its thermal stability and measure the weight ratio of Ag nanoparticles in the composites. Figure 6 shows that CNT/CS/AgNP and CNT/CS composites had undergone apparent weight loss from 200 to 450 °C in N₂ atmosphere. This was attributed to a complex process for chitosan degradation, including dehydration of the saccharide rings, depolymerization and/or decomposition of the acetylated and deacetylated units [31]. Because pristine CNT had a very good thermostability in nitrogen, there was no weight loss below 1000 °C [32]. However, in oxygen atmosphere, for CNT/CS/AgNP composites, there was a very sharp weight loss, about 80 % below 500 °C, which was due to chitosan degradation and CNT oxidation. Then, the weight loss was only about 3 % from 500 to 1000 °C, suggesting that a small residue decomposed at higher temperature. At 1000 °C, chitosan and CNT should be completely

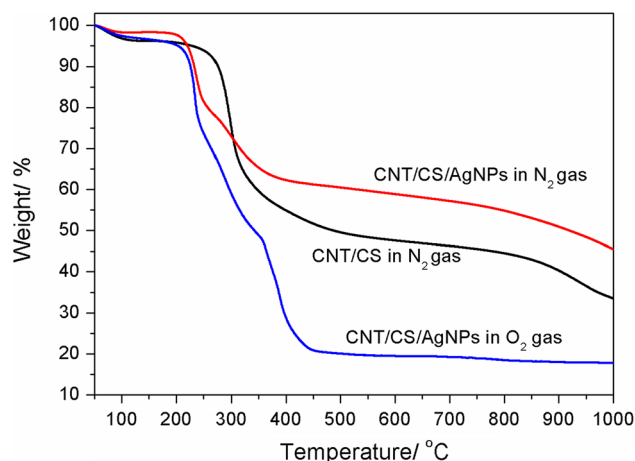
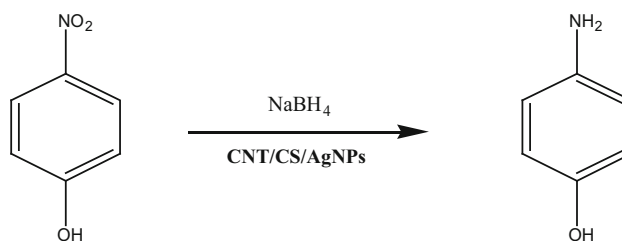


Figure 6 TGA analysis of CNT/CS/AgNP and CNT/CS samples with different atmospheres as indicated.

broken up in oxygen atmosphere [33], but silver was still stable at this temperature. Thus, according to the TG analysis, the weight ratio of silver in CNT/CS/AgNP composites is 18 %.

Catalytic reduction of 4-nitrophenol (4-NP) with CNT/CS/AgNP composites

4-Aminophenol (4-AP) has been widely used as analgesic and antipyretic drug, photographic developer, corrosion inhibitor, anticorrosion lubricant, etc. [34]. 4-AP was usually prepared by the reduction of 4-nitrophenol (4-NP) with NaBH₄ in the presence of different catalysts, such as gold, nickel, silver, and other noble metals [35–38]. The catalytic reduction process is represented below.



As shown in Fig. 7, aqueous solution of 4-NP shows a distinct spectral profile with an absorption peak being maximum at 317 nm, and the absorption peak shifts to 400 nm in the presence of NaBH₄ due to the formation of 4-nitrophenolate ion [39]. Without addition of the CNT/CS/AgNP catalysts, no color change of the aqueous solution was observed at room temperature. The color of the solution changed

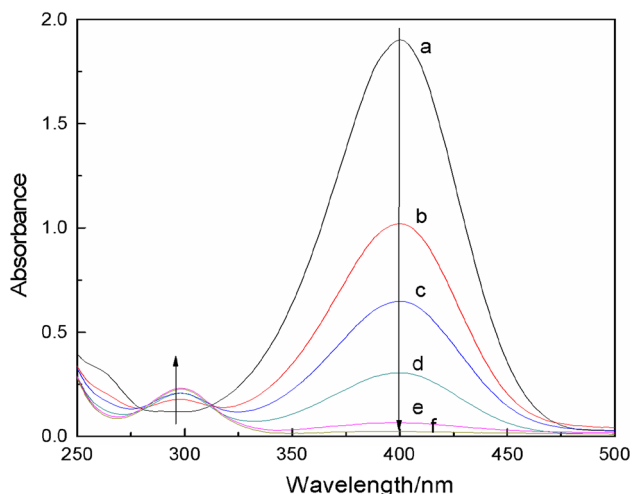


Figure 7 Typical UV–Vis spectra of the gradual reduction of 4-NP by NaBH_4 in aqueous solution at 25 °C with CNT/CS/AgNP composites serving as the catalyst. Curves from a to f are obtained from 0, 4, 8, 12, 16, and 20 min ($m_{\text{CNT/CS/AgNPs}} = 2$ mg, $[\text{4-NP}] = 37$ mg/L, $[\text{NaBH}_4] = 1.85$ g/L).

immediately when the CNT/CS/AgNPs were added. The time-dependent absorption spectra showed a decrease in the intensity of the absorption peak at 400 nm and a concomitant increase of a new peak at 298 nm, indicating the generation of 4-aminophenol (4-AP). After about 20 min, the peak at 400 nm almost disappeared, indicating the completion of the catalytic reduction of the 4-NP.

The reaction rate was assumed to be independent of the concentration of sodium borohydride since this reagent was used in large excess. Therefore, the kinetic data could be fit with the first-order rate law [40]:

$$\ln(C_0/C_t) = kt.$$

Since the absorbance of 4-NP is proportional to its concentration, the ratio A_0/A_t (A_0 the initial absorbance; A_t the absorbance at time t of the solution) should be equal to the ratio of the corresponding concentrations of 4-NP (C_0/C_t). Indeed, a good linear relationship between $\ln(C_0/C_t)$ and reaction time was found for the catalytic reduction of 4-NP with different amounts of CNT/CS/AgNPs, as shown in Fig. 8. In Table 1, the value of rate constants (k) with different amounts of CNT/CS/AgNPs for the reduction of 4-nitrophenol in NaBH_4 solution was calculated from the slope of the straight line in Fig. 8. It was found that with the amount of CNT/CS/AgNPs increasing from 0, 2, 5, 10, 15, to 20 mg, the rate constant increased from

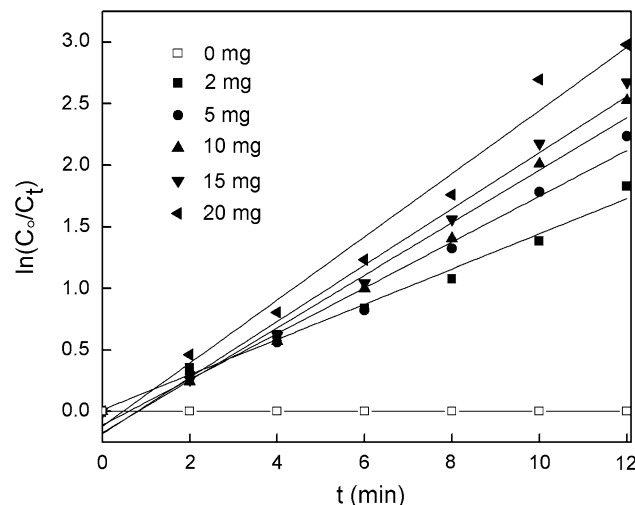


Figure 8 Plots of $\ln(C_0/C_t)$ versus the reaction time for the catalytic hydrogenation reduction of 4-NP in the presence of different amounts of CNT/CS/AgNP composites ($[\text{4-NP}] = 37$ mg/L, $[\text{NaBH}_4] = 1.85$ g/L).

Table 1 The value of rate constant (k) with different amounts of CNT/CS/AgNPs for the reduction of 4-nitrophenol in NaBH_4 solution

CNT/CS/AgNPs (mg)	k (min^{-1})
2	0.162
5	0.186
10	0.206
15	0.226
20	0.257

0 to 0.257 min^{-1} . Compared with other Ag catalysts as shown in Table 2, the rate constant of the prepared CNT/CS/AgNPs was higher than that of several polymer-, carbon-, and oxide-supported Ag composites, such as Ag nanoparticles supported poly[*N*-(3-trimethoxy silyl)propyl]aniline (Ag@PTMSPA) (0.22 min^{-1}) [41], poly(acrylamidoglycolic acid)/Ag

Table 2 Comparison with different catalysts

Catalysts	k (min^{-1})	References
Ag@PTMSPA	0.22	[41]
Poly(acrylamidoglycolic acid)/Ag	0.0923	[42]
Carbon sphere/AgNPs	0.104	[43]
Ag/SiO ₂ NWs	0.15	[44]
Iron oxide/AgNPs	0.143	[45]
ESM fiber/AgNPs	0.25	[46]
Cellulose nanocrystals/AgNPs	0.255	[47]
CNT/CS/AgNPs	0.257	This work

composites (0.0923 min^{-1}) [42], carbon sphere/AgNPs (0.104 min^{-1}) [43], Ag/SiO₂NWs (0.15 min^{-1}) [44], and iron oxide/AgNPs (0.143 min^{-1}) [45]. Moreover, the catalytic rate of the CNT/CS/AgNPs was comparable to eggshell membrane (ESM) fiber/AgNP composites (0.25 min^{-1}) [46] and silver nanoparticles on cellulose nanocrystals (0.255 min^{-1}) [47]. According to these results, it was found that the AgNPs supported on the substrate with a hydrophilic surface had higher catalytic activities than those on the hydrophobic supports. This is because many hydrophilic supports possessed lots of hydroxyl, carbonyl, or amino groups, and these groups could grasp the reactants (borohydride ions and 4-NP molecules) more easily on the surface of AgNPs in the aqueous solution. Chitosan (CS) is a typical polymer containing many hydroxyl and amino groups. When a chitosan molecule was decorated on the surface of carbon nanotubes, the decorated CS helps generate CNT/CS/AgNPs, improving the ability of the catalytic reduction of 4-NP. However, the recyclability of CNT/CS/AgNPs has to be further improved. As shown in Fig. 9, CNT/CS/AgNPs were used for testing the catalytic reduction of 4-NP twice. It can be seen that the rate constant of the second test was 0.052 min^{-1} , which was much smaller than that of the first test (0.257 min^{-1}). The decreased catalytic ability may be due to the low recovery of CNT/CS/AgNPs dispersed in solution, e.g., the weight loss of the catalyst used at the first time can be up to 70 %. Further efforts are

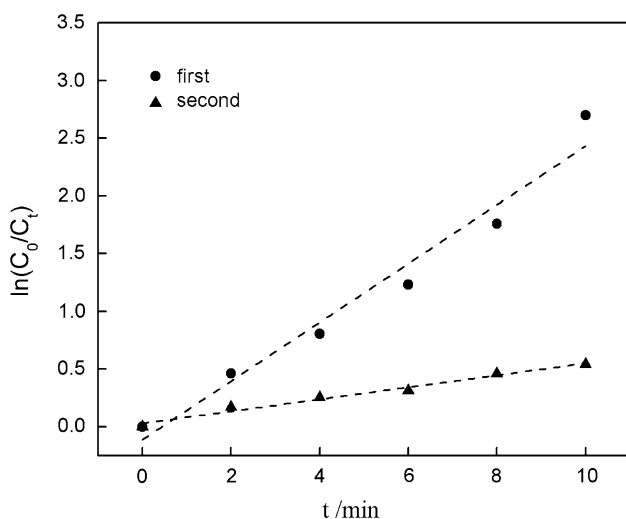


Figure 9 Plots of $\ln(C_0/C_t)$ versus the reaction time for the catalytic hydrogenation reduction of 4-NP with 20 mg CNT/CS/AgNP nanocomposites for reuse twice ($[4\text{-NP}] = 37 \text{ mg/L}$, $[\text{NaBH}_4] = 1.85 \text{ g/L}$).

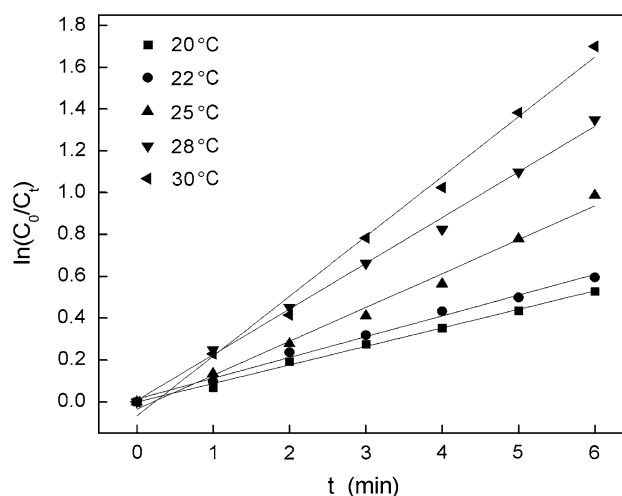


Figure 10 Plots of $\ln(C_0/C_t)$ versus the reaction time for the catalytic hydrogenation reduction of 4-NP with 4 mg CNT/CS/AgNP nanocomposites at different temperatures as indicated from 20 to 30 °C ($[4\text{-NP}] = 37 \text{ mg/L}$, $[\text{NaBH}_4] = 1.85 \text{ g/L}$).

required in the future to recover the used CNT/CS/AgNP catalyst and to improve their recyclability.

In order to study the effect of reaction temperature on the catalytic activity of CNT/CS/AgNPs, the catalytic hydrogenation reduction of 4-NP with 4 mg CNT/CS/AgNP composites was conducted at temperature from 20 to 30 °C. As shown in Fig. 10, a good linear relationship between $\ln(C_0/C_t)$ and reaction time was obtained at different temperatures. The higher temperature corresponded to the larger value of rate constant and was favorable to enhance the rate constant of the catalytic hydrogenation reduction of 4-NP. Figure 11 shows a good

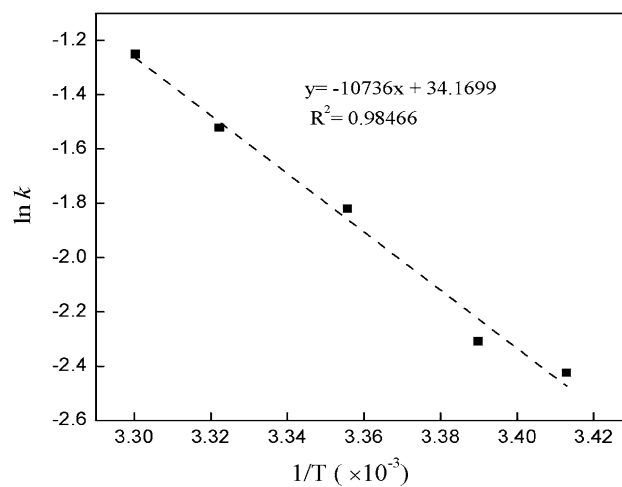


Figure 11 A plot for the relationship between $\ln k$ and $1/T$.

linear relationship between $\ln k$ and $1/T$, which accords with Arrhenius equation expressed as $\ln k = \ln A - E_a/(RT)$, where A represents the Arrhenius factor; k is the rate constant of the reaction at temperature T (in Kelvin), and R is the universal gas constant. Therefore, the activation energy (E_a) was calculated to be $89.27 \text{ kJ mol}^{-1}$ from the slope of the straight line, which was obviously lower than that of Ag nanoparticles on eggshell membrane ($114.07 \text{ kJ mol}^{-1}$) [46]. This result demonstrates that the CNT/CS/AgNPs have good catalytic ability for the hydrogenation reduction of 4-NP.

Conclusions

In summary, a simple and environmentally friendly approach was demonstrated to prepare CNT/CS/AgNP composites. Chitosan, both serving as an effective reductant and an absorbent for the generation of AgNPs with an average size of 6 nm on the surface of CNTs, was loaded on the surface of carbon nanotubes. The weight ratio of silver in the CNT/CS/AgNP composites was found to be 18 %. The catalytic activity of CNT/CS/AgNP composites was evaluated by catalytic hydrogenation reduction of *p*-nitrophenol in sodium borohydride (NaBH_4) solution. The results showed that the as-prepared CNT/CS/AgNP composites had a high rate constant of 0.257 min^{-1} and an activation energy of $89.27 \text{ kJ mol}^{-1}$, exhibiting a highly catalytic activity.

Acknowledgements

This work was supported by the National Science Foundation of China (51203125), Discipline Innovation Team Project of Wuhan Textile University (201401020), and Technology Innovation Foundation of Wuhan Textile University (153002).

Conflict of interest The authors declare that they have no conflict of interest.

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