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Abstract Tb^{3+} -doped β -Ca₂P₂O₇ phosphors were successfully prepared via a simple surfactant-free molten salt method for the first time and characterized by X-ray diffraction (XRD), field emission scanning electron microscopy (SEM), and photoluminescence. The results of XRD and SEM suggest that the products belong to pure β -Ca₂P₂O₇ nanoparticles with average particle size of about 88.6 nm. Under the UV light excitation, the as-prepared β -Ca₂P₂O₇:Tb³⁺ phosphors exhibit green emission, which corresponds to the characteristic emissions of Tb^{3+} ion. The optimal doping concentration of Tb^{3+} ions in β -Ca₂ P_2O_7 phosphors was confirmed to be abound 10 mol% and the exchange interaction is responsible for energy transfer between Tb^{3+} ions in β -Ca₂P₂O₇ phosphors. The fluorescent lifetime of ${}^{5}D_{4}$ level of Tb³⁺ in β -Ca₂P₂O₇ phosphors decreases with the increase of Tb³⁺ ions concentration because of self-generated quenching process, which was confirmed by Auzel's model. The thermal quenching behaviors of β -Ca₂P₂O₇:Tb³⁺ nanophosphors were also studied and the activation energy was deduced to be 0.265 eV.

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Introduction

Rare earth (RE) ions doped luminescent materials have attracted considerable attention owing to their unique optical properties originating from the special electron configurations of 4f shell of the RE ions and have been widely applying in the fields of lighting, displays, lasers, etc. [1-4]. As one member of RE ions, it is well known that Tb^{3+} is frequently used as an activator of green-emitting materials due to its predominant ${}^{5}D_{4} \rightarrow {}^{7}F_{5}$ transition [5]. To achieve excellent luminescent performance of Tb^{3+} ion, it is necessary to select proper host materials. Among various host materials, the phosphate is a promising host material due to its remarkable thermal, structural diversity and a rather short wavelength of optical absorption edge, for example, $Ca_2P_2O_7$ [6–9]. It is well known that $Ca_2P_2O_7$ exists in three different crystal structures including γ -, β -, and α -Ca₂P₂O₇, which depend on the temperature of firing [10]. RE-doped Ca₂P₂O₇ phosphors provide a novel flexible method for designing new luminescent materials. Currently, studies on Ca₂P₂O₇ phosphors have mainly been focused on Eu²⁺-doped materials and materials co-doped with Eu^{2+} and another metal ion, which can emit blue or white light [7-9]. Moreover, these Ca₂P₂O₇ phosphors materials are usually synthesized by the solid-state reaction method, in which relatively high temperature and prolonged heating time are required. As a result, the size and morphology of the as-obtained Ca₂P₂O₇ phosphors are not uniform and regular. To the best of our knowledge, however, the report on luminescent properties of other RE iondoped Ca₂P₂O₇ phosphor is rare. Especially, nanosized Ca₂P₂O₇ phosphors prepared via molten salt method has not been reported now.

The molten salt method has been proved to be one of the most convenient, effective, and environmental friendly



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approaches for achieving single-phased nano- or microcrystals at relatively lower temperature and shorter reaction time compared with the conventional solid-state reactions [11]. Therefore, this method has been extensively used for the preparation of electron ceramic powders and some other inorganic functional materials [12]. At the certain temperature, inorganic mixed salts, such as NaNO3 and KNO₃, can melt into ionic liquids, which can be used as an effective chemical reaction medium to produce a hightemperature liquid environment for crystal growth. The fundamental basis of molten salt reactions is the use of different types of inorganic molten salts as the reaction medium. Moreover, the inorganic molten salts usually have several favorable physicochemical properties including a higher oxidizing potential, high mass transfer, high thermal conductivity, as well as relatively lower viscosities and densities, as compared with conventional solvents [13]. Therefore, the molten salt method is considered as one of the simplest, most versatile, and cost-effective approaches to obtain crystalline, chemically purified, single-phase powders at lower temperatures and often in overall shorter reaction times with little residual impurities as compared with conventional solid-state reactions. In recent years, many inorganic compounds have been synthesized through molten salt method, such as NaLuF₄ [11], ZnWO₄ [12], Gd_2MO_6 (M = W, Mo) [14], etc.

In this paper, Tb^{3+} -doped β -Ca₂P₂O₇ phosphors were prepared via molten salt method using NaNO₃–KNO₃ as the medium. X-ray diffraction (XRD) and scanning electron microscopy (SEM) results suggest that the as-prepared samples are pure phase of β -Ca₂P₂O₇. The optimal doping concentration of Tb³⁺ ions in Ca₂P₂O₇ phosphors was confirmed to be around 10 mol%. In addition, the energy transfer and thermal quenching behavior of Tb³⁺-doped β -Ca₂P₂O₇ phosphors were studied in detail.

Experimental

Sample synthesis

Tb³⁺-doped β -Ca₂P₂O₇ phosphors were prepared via molten salt process for the first time. In a typical procedure, the certain amounts of calcium nitrate, ammonia phosphate, terbium nitrate hexahydrate, sodium nitrate, and potassium nitrate (the molar ratio: (1-x):1:x:50:25, where x = 0.5-12 mol%) were mixed and ground thoroughly in an agate mortar for about 30 min. After being ground, the asobtained mixture was transferred into an alumina crucible with a lip and heated at 350 °C for 3 h. After cooling to room temperature naturally, the as-prepared sample was washed with distilled water and collected via centrifugation several times. Finally, the product was dried at 80 °C in air for 10 h.

Characterization

X-ray powder diffraction (XRD) of the as-prepared samples was performed on a Shimadzu XRD-6000 diffractometer with Cu $K_{\alpha 1}$ radiation ($\lambda = 0.15406$ nm). The XRD data were collected using a scanning mode in 2θ ranging from 10° to 60° with a step size of 0.02° and a rate of 4.0°/min. The morphology of the samples was observed by field emission scanning electron microscopy (FE-SEM, Hitachi S-4800). The excitation & emission spectra and fluorescent decays were recorded with a Hitachi F-4600 spectrophotometer equipped with a 150 W xenon lamp as excitation source. A homemade temperature control system was used to measure temperature-dependent emission spectra from 25 to 250 °C. The measuring and controlling accuracy of the temperature is about ± 0.5 °C.

Results and discussion

Crystal structure of as-prepared samples

The typical XRD patterns for 0.5 and 10 mol% Tb³⁺doped β -Ca₂P₂O₇ phosphors are shown in Fig. 1. It can be found that all the diffraction peak positions from the 0.5 and 10 mol% Tb³⁺-doped β -Ca₂P₂O₇ phosphors are well consistent with that of the pure tetragonal phase of Ca₂ P₂O₇ with space group *P41(76)*, which was reported in JCPDS card with No. 71-2123. No extra diffraction peaks corresponding to any impurities are observed even in the sample with highest concentration of Tb³⁺. This fact indicates that the tetragonal phase of Ca₂P₂O₇ polycrystals can be formed directly via simple molten salt process, and that the crystal structure of the products is influenced



Fig. 1 XRD patterns of 0.5 and 10 mol% $Tb^{3+}\mbox{-}doped\ \beta\mbox{-}Ca_2P_2O_7$ phosphors

slightly by the introduction of Tb^{3+} ions. Herein, Tb^{3+} ions should substitute the sites of Ca^{2+} ions in β - $Ca_2P_2O_7$ host because of the similar ionic radius and Na^+ are K^+ ions may be used as charge compensators during the synthesis process. In addition, we can also see that the XRD peaks of the prepared samples are intense and sharp, suggesting that the products are crystallized well. This is in the favor of high efficient luminescence of RE ions as well.

SEM observations

Figure 2a and b shows the SEM images of 0.5 and 10 mol% Tb³⁺-doped β -Ca₂P₂O₇ phosphors prepared using NaNO₃ and KNO₃ as molten salt. It can be seen that both of them present the similar morphology and size distribution. However, the size and morphology of the phosphors are not relatively uniform and regular. Meanwhile, some particles are agglomerated into bulk and the size range of particles is from 30 to 140 nm. By counting 100 identifiable particles not including the agglomerated bulk, the average particle size was estimated from the size distribution to be around 88.6 nm. Although the aggregation of particles is still observed though the molten salt method, the temperature is much lower than that of solid-state reaction and the reaction period is much shorter. Therefore, this can save a lot of energy resource.

Photoluminescent properties

The excitation spectra of the as-prepared β -Ca₂P₂O₇:x mol% Tb³⁺ (x = 0.5–12) phosphors by monitoring 545 nm emission are shown in Fig. 3. It can be found that the excitation spectra have the similar profiles except for the intensity and are composed of two parts: One is a broad band ranging from 200 to 275 nm, which corresponds to the 4f \rightarrow 5d of Tb³⁺ transitions and the other is a set of



Fig. 3 Excitation spectra of Tb^{3+} -doped β -Ca₂P₂O₇ phosphors by monitoring at 545 nm (Color figure online)

some weak lines, which can be attributed to the f-f transitions within the $4f^8$ configuration of Tb³⁺ ion [15]. Under the 375 nm excitation, the as-prepared β -Ca₂P₂O₇:x mol%Tb³⁺ (x = 0.5–12) phosphors exhibit green emission and the typical emission spectra are shown in Fig. 4. The emission peaks located at 490, 545, 585, and 623 nm can be observed, which correspond to the ${}^{5}D_{4} \rightarrow {}^{7}F_{6}$, ${}^5D_4 \rightarrow {}^7F_5$, ${}^5D_4 \rightarrow {}^7F_4$, and ${}^5D_4 \rightarrow {}^7F_3$ transitions of Tb³⁺, respectively. The green emission of ${}^{5}D_{4} \rightarrow {}^{7}F_{5}$ transition is dominant in the emission spectra. Therefore, the samples exhibit green color under the UV light excitation. The emissions from the ${}^{5}D_{3}$ level cannot be observed even in the samples with lower Tb³⁺ concentration (0.5 mol%), which is due to the relative high phonon energy of host and unnegligible cross-relaxation effect, i.e., ${}^{5}D_{3} + {}^{7}F_{6} \rightarrow {}^{5}D_{4} + {}^{7}F_{0}$ [15].

The doping concentration of luminescent activators is an important factor that can influence the phosphor performance greatly. Therefore, it is necessary to confirm the



Fig. 2 SEM images of 0.5 and 10 mol% Tb³⁺-doped β -Ca₂P₂O₇ phosphors. The *inset* of (**b**) shows particle size distribution histograms for the Tb³⁺-doped β -Ca₂P₂O₇ sample



Fig. 4 Emission spectra of Tb^{3+} -doped β -Ca₂P₂O₇ phosphors excited upon 375 nm. The inset is dependence of ${}^{5}D_{4}$ emission intensity on Tb^{3+} ions doping concentration and solid line is fitting curve (Color figure online)

optimal doping concentration for obtaining strongest emission intensity. The inset in Fig. 4 shows the dependence of the integrated emission intensity of ${}^{5}D_{4} \rightarrow {}^{7}F_{5}$ transition on Tb³⁺ concentration in β -Ca₂P₂O₇ phosphors. It can be seen that the integrated emission intensity of ${}^{5}D_{4} \rightarrow {}^{7}F_{5}$ transition increases firstly with the increase of Tb³⁺ doping concentration and then reaches its maximum at around 10 mol% Tb³⁺. When the doping concentration of Tb³⁺ ions is more than 10 mol%, the emission intensity decreases. Namely concentration quenching occurs. Therefore, the optimal concentration of Tb³⁺ in β -Ca₂P₂O₇ phosphors can be confirmed to be about 10 mol%.

Energy transfer and self-generated quenching of Tb^{3+} in β -Ca₂P₂O₇

Van Uitert has developed a phenomenological model to explain the relationship between the luminescent intensity and the concentration of luminescent center, which can be written by [16, 17]

$$I(C) = \frac{C}{K[1 + \beta C^{2/3}]},$$
(1)

where *C* is doping concentration of Tb^{3+} ions in the present case; *K* and β are constants for a certain system; *Q* represents the interaction type between luminescence center and quenching center, here Q = 3, 6, 8, or 10, indicating, respectively, the exchange interaction, electric dipole– dipole (D–D), electric dipole-quadrupole (D–Q), and electric quadrupole–quadrupole (Q–Q) interactions. In order to understand the energy transfer mechanism between Tb³⁺ ions in β -Ca₂P₂O₇ phosphors, the Eq. (1) was used to fit the experimental data in inset in Fig. 4. It can be found that Eq. (1) can fit well with the experimental data, and the Q value was deduced from the fitting process to be 3.15, which suggests the exchange interaction is responsible for energy transfer of the ${}^{5}D_{4}$ level of Tb³⁺ in β -Ca₂P₂O₇ phosphors. Considering that luminescence quenching is caused by the energy transfer within the same RE ions, the critical distance (R_{C}) can be estimated in terms of the equation developed by Blasse [18]

$$R_{\rm c} = 2\left(\frac{3V}{4\pi X_{\rm c}N}\right)^{1/3},\tag{2}$$

where *V* is the volume of the unit cell, and X_c is the critical concentration, which is the concentration of Tb³⁺ ions at the half of strongest emission intensity. Herein, X_c is about 12 mol%. *N* is the number of available crystallographic sites occupied by the activator ions in the unit cell. The values of *V* and *N* for the tetragonal Ca₂P₂O₇ are 1078.65 Å³ and 8, respectively (JCPDS 71-2123). Therefore, the R_C for Tb³⁺ in β -Ca₂P₂O₇ phosphor is about 2.88 Å.

Figure 5 shows the fluorescent decay curves of the ${}^{5}D_{4}$ level of Tb³⁺ ions in β -Ca₂P₂O₇:*x* mol% Tb³⁺ (*x* = 0.5–12) phosphors under the 375 nm excitation. It can be seen that all these decays follow single-exponential function, indicating that the energy transfer between Tb³⁺ ions is an energy migration process [19, 20]. In this case, the excitation energy quickly transfers between Tb³⁺ ions, and finally is captured by the quenchers, which may be the lattice defects or unintended dopants. The decay time constants were derived via single-exponential fitting and are also listed in inset in Fig. 5. The dotted circles in inset in Fig. 5 show the dependence of average fluorescent lifetime on the doping concentration of Tb³⁺. It can be found that with the increase of Tb³⁺ concentration the lifetime of the ${}^{5}D_{4}$ level of Tb³⁺ decreases. It is well



Fig. 5 Fluorescent curves of Tb³⁺-doped β -Ca₂P₂O₇ phosphors ($\lambda_{ex} = 375$, $\lambda_{em} = 543$). The inset is dependence of ${}^{5}D_{4}$ lifetime on Tb³⁺ ions doping concentration and solid line is fitting curve

known that there is no energy transfer quenching ${}^{5}D_{4}$ level of Tb³⁺. Therefore, the self-generated quenching process should be a dominant mechanism for the lifetime variation. The self-generated quenching process occurs, usually, in the instance that the average distance between activators is short enough, and the energy transfer from the studied level does not exist, which has been proved above [20]. Auzel has developed a physical model to describe the dependence of fluorescent lifetime on the doping concentration for the self-generated quenching system, where their relationship can be mathematically expressed as [21]

$$\tau(c) = \frac{\tau_0}{1 - \frac{c}{c_0}e^{-\frac{N}{3}}},\tag{3}$$

where $\tau(c)$ is fluorescent lifetime at concentration c, τ_0 is radiative transition lifetime, c_0 is a constant with the same dimension as the concentration c, and N is the number of phonon required for quenching the studied level via cascade multiphonon process. The fluorescent lifetime data were fitted by Eq. (3) and the solid line in inset in Fig. 5 shows the fitting curve. As seen in Fig. 5, the experimental data can be fitted well by Eq. (3). In the fitting process, the N value is confirmed to be 12.5, indicating that the ${}^{5}D_{4}$ level can be quenched via nonradiative relaxation by generating about 13 phonons. It is known that the energy difference between ${}^{5}D_{4}$ and ${}^{7}F_{0}$ is around 14784 cm⁻¹, which is around 14 times as the highest phonon energy (1051 cm^{-1}) of the host [22]. Therefore, it requires 14 phonons at least to bridge these two levels, which is close to fitting value of N. This fact means that Auzel's model can well explain the self-generated quenching process of Tb³⁺ in β -Ca₂P₂O₇ phosphors. Additionally, the intrinsic radiative transition lifetime τ_0 of 5D_4 level of Tb³⁺ ions in β -Ca₂P₂O₇ phosphors was also obtained to be 3.81 ms via the fitting process. The internal quantum efficiency can be written by

$$\eta = \frac{\tau_{\rm s}}{\tau_0},\tag{4}$$

where τ_s is the measured fluorescence lifetime. Therefore, the maximally external quantum efficiency is 96.59 % for the 0.5 mol% Tb³⁺-doped sample. The external quantum efficiency decreases to 44.88 % when doping concentration increases to 12 mol% because of the increase of the nonradiative transition rate.

Thermal quenching behavior

Usually, the spectral properties of luminescence materials are temperature dependent and thermal effect of luminescence materials is also an important aspect of spectroscopic investigations. Comprehensively understanding the thermal deterioration and fluorescence temperature quenching of the phosphors is beneficial to improve phosphors' performance via material design and synthesis. To examine the thermal performance of all the as-prepared β -Ca₂P₂O₇ phosphors, their emission spectra were measured at temperatures ranging from 298 K to 523 K upon 375 nm excitation. As an example, the emission spectra for β - $Ca_2P_2O_7:10 \text{ mol}\%Tb^{3+}$ phosphor excited at different temperature are shown in Fig. 6. It can be found that the emissions from the ⁵D₄ level decrease with the increase of temperature. Namely thermal quenching occurs. It is known that the luminescent ion can go back to the ground state via thermal quenching. In other words, it can reach the ground state when the excited state and the ground state energy curves cross at an energy which is thermally accessible from the relaxed excited state. It is assumed that the nonradiative rate $k_{\rm nr}$ can be expressed as [23]

$$k_{\rm nr} = A e^{-\frac{\Delta C}{kT}},\tag{5}$$

where A is a constant, k is Boltzmann's constant, and ΔE is the activation energy for the thermal quenching process. Thus, the emission intensity decreases due to the increase of probability of nonradiative transition with temperature. According to Eq. (5), a lower value of ΔE means a more rapid nonradiative rate at a given temperature. The Arrhenius equation can be used to describe the temperature dependence of the luminescent intensity [23–25].

$$I(T) = \frac{I_0}{1 + Ce^{-\frac{\Delta E}{kT}}},\tag{6}$$

where I_0 is the initial luminescent intensity, I(T) is the luminescent intensity at given temperature T, C is a constant, k is Boltzmann's constant, and ΔE is the activation energy for the thermal quenching process. The inset in



Fig. 6 Emission spectra of β -Ca₂P₂O₇:10 mol%Tb³⁺ phosphors excited upon 375 nm at different temperature. The inset is dependence of ⁵D₄ emission intensity on ambient temperature and solid line is fitting curve (Color figure online)

Fig. 6 shows the dependence of integrated emission intensity of the ${}^{5}D_{4}$ level on temperature. Equation (6) is used to nonlinearly fit the experimental data of thermal quenching; the solid line shows the fitting curve. It can be found that the experimental data are fitted well with Eq. (6). From the fitting process, the activation energy was confirmed to be 0.265 eV.

Conclusion

In conclusion, Tb^{3+} -doped β -Ca₂P₂O₇ phosphors with average size of 88.6 nm have been successfully prepared via simple and environmental friendly molten salts method using NaNO₃ and KNO₃ as the medium. The luminescent properties of Tb^{3+} -doped β -Ca₂P₂O₇ phosphors have been studied as well. The results suggested that the optimal doping concentration of Tb^{3+} ions in β -Ca₂P₂O₇ phosphors is about 10 mol% and a critical distance of 2.88 Å was obtained for energy transfer between Tb³⁺ ions. In addition, it was found that the self-generated quenching process is responsible for concentration quenching of Tb^{3+} ions in β -Ca₂P₂O₇ phosphors according to the Auzel's model and the intrinsic radiative transition lifetime τ_0 of 5D_4 level was deduced to be 3.81 ms. The luminescent intensities of Tb³⁺-doped β -Ca₂P₂O₇ phosphors decrease with the increase of ambient temperature because of temperature quenching and the activation energy was confirmed to be 0.265 eV.

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