RESEARCH ARTICLE



Incorporation of thermally activated zeolite into carbon paste electrodes for voltammetric detection of carbendazim traces in milk samples

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Abstract A simple, inexpensive, yet highly sensitive, and selective novel electrochemical method was developed to quantify traces of carbendazim (MBC) in soy milk and cow milk samples using previously thermally activated zeolite incorporated into carbon paste electrodes. Fourier-transformed infrared spectroscopy, scanning electron microscopy, and energy-dispersive X-ray spectroscopy were used to examine the structure of untreated and thermally activated zeolite, unmodified carbon paste electrodes, and zeolite-modified carbon paste electrodes (ZMCPEs). The electrodes were electrochemically characterized using cyclic voltammetry, square-wave voltammetry, and electrochemical impedance spectroscopy. The following electrochemical variables were measured: electrode area, of transferred electrons, electron number transfer

coefficient, standard rate constant of the electrode reaction, and capacitance of the electrical double layer. The electrocatalytic properties of zeolite were demonstrated by its strong influence on these variables when incorporated into carbon paste in both untreated and thermally activated forms. The electrochemical procedure applied to MBC was developed using ZMCPEs under optimal conditions. MBC oxidation currents exhibited linear concentration in the 12.9–777.7 nmol L^{-1} range, with a limit of detection of 1.5 nmol L^{-1} . The proposed electrochemical method was employed to quantify MBC in soy milk and cow milk samples. Recovery rates were in the 98.6–99.8 % range, indicating that the method is applicable for quantifying MBC in such samples.

Graphical Abstract



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1 Introduction

Carbendazim, or methyl-2-benzimidazole carbamate (MBC, Fig. 1), is the active principle most widely employed in fungicide formulations of the benzimidazole carbamate class. Several methods have been reported for determining MBC content. Predominantly based on chromatography, these methods typically involve lengthy extraction steps and require expensive equipment [1–5].

Electrochemical methods for MBC analysis have received considerable attention, given their sensitivity, simplicity, and low cost. The literature reports a number of materials employed to modify the surface of glassy carbon electrodes (GCEs) for electrochemical quantification of MBC in different types of samples. Table 1 shows data on the electrodes, modifiers, samples, and limits of detection reported in a selection of these papers, briefly described below.

GCEs for MBC determination have been modified with a thin film of mesoporous silica/multi-walled carbon nanotubes [6], a functionalized carboxylic group [7], hybrid graphene oxide multi-walled nanotubes [8–11], cyclodextrin–graphene hybrid nanosheets [12], as polypyrrolemodified electrodes [13], montmorillonite clay–modified electrodes employed with surfactant [13, 14], boron-doped diamond electrodes [15, 16], and glassy carbon paste electrodes (GCPEs) modified with grapheme and amberlite [17]. An electrochemical sensor based on graphene-printed electrodes has also been employed to this end [18].

Carbon paste electrodes (CPEs) can be easily prepared and used to detect oxidation or reduction of electroactive compounds adsorbed onto their surfaces [19]. CPEs using silicone oil and tricresyl phosphate as a binder were used to determine MBC by differential pulse voltammetry (DPV) [20, 21]. A sensor based on an ordered mesoporous CPE modified with pyrrolidinium was developed for quantification of MBC in sugarcane by DPV [22]. Despite several published descriptions on the quantification of MBC in a variety of samples, no reports are available on electrochemical methodologies for determining MBC content in milk samples. In the present investigation, the electrochemical properties of MBC were investigated using a novel electrochemical method based on ZMCPEs prepared using thermally activated zeolite. CPE and ZMCPEs were characterized using cyclic voltammetry (CV), square-wave voltammetry (SWV), electrochemical impedance spectroscopy (EIS), infrared absorption spectroscopy (FTIR), scanning electron microscopy (SEM), and energy-dispersive X-ray spectroscopy (EDS). The proposed method was successfully applied to quantify MBC in soy milk and cow milk samples.

2 Experimental

2.1 Apparatuses and reagents

2.1.1 Apparatuses

All CV and SWV measurements were performed on an Autolab PGSTAT12 instrument (Eco Chemie, Utrecht, The Netherlands). The experiments were carried out in a three-electrode cell at room temperature ($25 \pm 1 \,^{\circ}$ C), using a platinum wire as the counter-electrode, Ag/AgCl in KCl (3 mol L⁻¹) as the reference electrode, and ZMCPEs and an unmodified CPE as the working electrodes. The cell was placed in a Faraday cage to minimize background noise.

The EIS experiments, using a PGSTAT128 N potentiostat/galvanostat (Ecochemie, Utrecht, The Netherlands)



Table 1 I donance cicculocification and inculous for quantification of wide	Table 1	Published	electrochemical	methods	for c	quantification of MBC
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Electrode Method		Modifier	LOD (nmol L^{-1})	Sample	Ref.	
GCE	SWV	SiO ₂ /MWCNT	56	Orange juice	Razzino et al. [6]	
GCE	DPV	PC4-EDOT-COOH	3.5	Water and commercial juice	Yao et al. [7]	
GCE	DPV	Graphene/MWCNT	5	Soil and tap water	Luo et al. [8]	
GCE	SWV	MWCNT	55	River water	Ribeiro et al. [9]	
GCE	DPV	MWCNT	0.05	Soil and water	Sundari et al. [10]	
GCE	LSV	MWNT-PMRE	9	Distilled water	Li and Chi [11]	
GCE	SWV	CD-GNs	2	Water	Guo et al. [12]	
GCE	DPV	Acid Mont.	52	Soil and water	Manisankar et al. [13]	
GCE	DPV	Na-Mont.	ND	Soil and water	Manisankar et al. [14]	
DDB	SWV	SM	120	Waters: pure and natural	França et al. [15]	
Screen-printed	SWV	Graphene	575	Water, soil, and vegetable	Noyrod et al. [18]	
GCPE	DPV	GNS-XAD	3.1	Soil, fruit, blood serum, urine, waste, and ground water	Khare et al. [17]	
CPE	DPV	UM	300	River water	Ashrafi et al. [21]	
CPE	DPV	PIL/OMCPE	2.6	Sugarcane	Ya et al. [22]	
CPE	DPV	SM	47.6	Wine, apple, and soil	Hernandez et al. [20]	
CPE	SWV	Zeolite	1.5	Milk: soy and bovine	Present work	

GCE glassy carbon electrode, DDB boron-doped diamond electrode. Screen-printed: carbon ink:grafite:graphene, CPE carbon paste electrode, SWV square-wave voltammetry, DPV differential pulse voltammetry, LSV linear sweep voltammetry, MWCNT carbon nanotubes multi-walled, PC4-EDOT-COOH carboxylic group functionalized poly (3,4-ethylenedioxythiophene, Na-Mont. sodium montmorillonite, Acid Mont. heteropolyacid montmorillonite, ND not determined, CD-GNs cyclodextrin graphene hybrid nanosheets, PMRE polymeric methyl red film, UM unmodified, PIL/OMCPE based on a pyrrolidinium ionic liquid (PIL)-modified ordered mesoporous carbon (OMC) paste electrode, GNS-XAD graphene nanosheets—Amberlite, GCPE glassy carbon paste electrode

equipped with a FRA2.X module, were performed at a fixed potential—namely, at an open-circuit potential (OCP) of 0.48 V (on average) in the presence of 5 mmol L^{-1} K₃[Fe(CN)₆], with potential perturbation of 25 mV (rms) within a frequency range of 10 mHz to 100 kHz.

CV, SWV, and EIS were used for electrochemical characterization, measurement of electrical double-layer capacitance, calculation of the reactive surface area of the electrodes, and development of an analytical methodology for MBC quantification in milk samples. An HI 3221 pH-meter (Hanna Instruments) equipped with a glass electrode was employed for pH adjustments. Water purified in a Milli-Q system (Waters) was used as the sample for MBC quantification and to prepare the solutions.

CPE, ZMCPEs, and zeolite samples received an ultrathin deposited gold coating to ensure visualization of their microstructures by SEM, performed on a JSM-6380LV field-emission scanning electron microscope (JEOL) equipped with an EDS module. An accelerating potential of 20 kV was applied. FTIR transmittance spectroscopy was performed on a Bomen MB100 spectrophotometer equipped with a liquid-nitrogen–cooled MCT detector (Quebec, Canada), using a KBr pellet.

2.1.2 Reagents and solutions

Britton–Robinson (BR) buffers in the pH range of 4.0–8.0 were prepared by adding equal volumes of boric acid (Vetec), phosphoric acid (Synth), and acetic acid (Nuclear), each at 0.2 mol L⁻¹. Sodium hydroxide (Merck) at 0.2 mol L⁻¹ was employed to adjust the pH values. K₃₋ [Fe(CN)₆] (Vetec) was employed as 2 (CV) and 5 (EIS) mmol L⁻¹ solutions; and KCl (Vetec) at 0.5 mol L⁻¹. All other reagents were of analytical reagent grade. Stock solutions of MBC (Sigma-Aldrich, 99.1 % purity) were prepared by dissolving this fungicide in an acetonitrile:H₂SO₄ (Vetec) (0.2 mol L⁻¹) (85:15; v:v) mixture. The working solution was prepared by diluting the stock solution in BR buffer at the desired pH.

2.2 Thermal activation of zeolite

Before mixing with graphite and Nujol for construction of the modified working electrodes, 5 g of zeolite was thermally activated by annealing in a porcelain crucible at 400, 600, 800, and 1000 °C for 2 h in an atmospheric environment.

2.3 Construction of CPE and ZMCPEs

CPE and ZMCPEs were prepared by mixing spectroscopicgrade graphite (Sigma-Aldrich, particle size <20 µm), Nujol (Sigma-Aldrich), and zeolite (Fluka, particle size \leq 45 µm). The mixture was homogenized by hand in a glass mortar for 40 min and placed into a 1.0 mL plastic syringe with a geometric area of 0.054 cm². Electrical contact was established via a copper wire. The working electrodes were prepared with constant amounts of graphite powder (70 %) and Nujol (30 %) (CPE, 70:30, w:w), without modification. To prepare the modified electrodes, 29 % of zeolite was mixed with 50 % of graphite and 21 % of Nujol, without thermal activation (ZMCPEx, 29:50:21, w:w:w) or with thermal activation at 400 °C (ZMCPE1), 600 °C (ZMCPE2), 800 °C (ZMCPE3), and 1000 °C (ZMCPE4). The surfaces of all electrodes were smoothed against weighing paper and carefully rinsed with distilled water.

2.4 Development of the new method and preparation of soy milk and cow milk samples

2.4.1 Using SWV to construct the analytical curve

Frequency, amplitude, step potential, and pH were the experimental and instrumental parameters optimized using CV and SWV. The values providing the best performance in terms of peak current intensity of MBC oxidation were employed to obtain the analytical curve (Table S1, supplementary data). To this end, suitable amounts of stock MBC solution at 57.5 μ mol L⁻¹ were diluted to 10 mL volumes with 0.2 mol L⁻¹ BR buffer at pH 5 to yield concentrations of 12.97 to 777.92 nmol L⁻¹.

2.4.2 Spiked soy milk and cow milk

Industrially processed soy milk and cow milk were acquired on the local market. After filtering the samples through cotton wool, 5 mL of each filtrate was spiked with MBC in amounts sufficient to yield concentrations of 42.4, 63.3, and 84.7 nmol/L. MBC recovery rates were determined by applying the addition method to the standard sample (three samples of soy and of cow milk were employed), using SWV and employing ZMCPE4 as the working electrode.

3 Results and discussion

3.1 Electrochemical characterization of MBC using CPE and ZMCPEs

Figure 2 shows the SWV readings obtained with a CPE and a ZMCPE4 in the presence and absence of MBC at

58.2 umol L^{-1} . In BR buffer (curve a), no redox peak was observed for either electrode in the potential range of 0.4 to 1.2 V, indicating that ZMCPE4 was not electroactive in the scanned window. Highly sensitive anodic peak currents (I_p) of 30.14 μ A (CPE, black I_r curve) and 99.98 μ A (ZMCPE4, blue I_r curve) and a peak potential (E_p) of around 0.9 V were observed when MBC was added at 58.2 μ mol L^{-1} to the BR buffer. The anodic peak current thus obtained for ZMCPE4 was 332 % higher than that for CPE, revealing the pronounced electrocatalytic activity of incorporated zeolite. Si-O-Al interactions present in the structure of zeolite cause charges to distribute onto the crystal structure-a distribution that depends on Al concentration. MBC interaction with zeolite occurs through this charge distribution, with increased electrocatalytic activity of ZMCPEs, compared with CPE.

According to the criteria for reversibility of an electrochemical reaction discussed by Osteryoung and Osteryoung [23] and Lovrić [24], the maximum current obtained in a square-wave voltammogram is given by the equation $I_r = I_f - I_b$, where I_f is the forward current (oxidation), I_b is the backward current (reduction), and I_r is the resulting current. I_r is obtained experimentally from the voltammogram, while I_f and I_b are calculated theoretically. The reversibility of the MBC redox process, which takes place on the electrode surface, was evaluated using CPE and ZMCPE4 and by employing SWV. As shown in Table 2, I_r roughly equals $I_f + I_b$. For both electrodes, a small shift can be observed at the 10 mV peak separation potential (ΔE_p). These results indicate that MBC oxidation occurs reversibly on CPE and ZMCPE4 surfaces.



Fig. 2 SWV: CPE (*black*) and ZMCPE4 (*blue*), where I_f is the forward current (oxidation), I_b is backward (reduction), and I_r resultant current. f = 30 Hz; steep = 1 mV; and a = 50 mV. (Color figure online)

The oxidation peak (P_1) shown in Fig. 2 was attributed to oxidation of the double bond of carbamate, involving two protons and two electrons and leading to formation of an amide (methyl carbamate: NH₂COOCH₃) and a heterocyclic radical [(3H,3'H-[1]bibenzoidmidazole)], which reacts with a similar radical, forming a dimer subsequently reduced (P_2) to the corresponding alcohol (Fig. 1) [13, 20].

The effect of pH on the electrochemical behavior of MBC was investigated using a 0.2 mol L^{-1} BR buffer in the pH range of 4.0 to 8.0 and an MBC concentration of 57.5 μ mol L⁻¹. Cyclic voltammograms using ZMCPE4 as the working electrode were recorded in the potential range of 0.4 to 0.1 to 1.2 V (Fig. S2A, supplementary data). Anodic (P_1) and cathodic (P_2) peak potentials were found to shift linearly toward more negative values with increasing pH values, indicating the intervention of protons in the electrochemical process of MBC (Fig. S2B, supplementary data). Adjusted by least squares, the potentials at P_1 and P_2 were found to vary linearly with pH, according to the following equations: $E_{p(P_1)}(V) = 1.172 - 0.058 \Delta pH$, r = 0.998, and $E_{p(P_2)}$ (V) = 1.132 - 0.060 ΔpH , r = 0.999. The slopes of the variations in E_p versus pH, of 0.058 V/ ΔpH (P_1) and 0.060 V/ $\Delta pH(P_2)$, suggest that the same numbers of protons and electrons are involved in the electrochemical oxidation of MBC, almost matching the theoretical Nernst equation [25]. The number of protons (*m*) can be calculated using the equation $\Delta E_{\rm p} / \Delta p H = RTm / \alpha n$ [26]. Proton numbers were calculated as 2.2 (\approx 2) for P₁ and P₂, respectively. Figure S2B depicts the variation of peak currents with pH, exhibiting maximum peak currents at pH 5.0, both for oxidation (P_1) and reduction (P_2) . Based on these results, pH 5.0 was selected for the electrochemical study of MBC. For development of the analytical method, only the current at P_1 was optimized for MBC quantification.

For reversible reactions devoid of adsorption of redox reaction products, the relationship between peak potential variation and frequency variation is described by the equation: $\Delta E_p / \Delta ln(f) = -R T/2n F$ (Fig. S3, supplementary data), where E_p is the peak potential, *f* is the frequency, *n* is the number of electrons involved in the reaction, *R* is the gas constant, and *F* is the Faraday constant [27]. This relationship was used to estimate the number of electrons involved in the oxidation of MBC (P₁) on the surfaces of CPE, ZMCPEx, and ZMCPE4, yielding values of 1.5, 1.8, and 1.9, respectively ([20]).

3.2 Influence of activation temperature on $I_{\rm p}$ in MBC oxidation

The effect of zeolite annealing temperature on the I_p value of MBC oxidation was evaluated by SWV using a 57.5 µmol L⁻¹ MBC solution in 0.2 mol L⁻¹ BR buffer (Fig. 3a). The peak current was found to rise with increasing annealing temperatures, up to 1000 °C (Fig. 3b). Thermal activation of zeolite prior to incorporation into the carbon paste increased the peak current by a factor of 3.3 compared with CPE and by a factor of 1.5 relative to ZMCPEx.

3.3 Estimation of the electroactive area of CPE and ZMCPEs

For its chemical and electrochemical behavior, the $Fe^{3+}/$ Fe²⁺ couple is often adopted as a model system in electrochemical experiments [28]. In the present investigation, the couple was used to evaluate the performance of CPE and ZMCPEs employing CV in 2 mmol $L^{-1} K_3[(Fe(CN)_6], with$ $0.5 \text{ mol } \text{L}^{-1}$ KCl as the supporting electrolyte. The ratio between anodic and cathodic peak currents (I_{pa}/I_{pc}) obtained from the voltammograms (Fig. S4, supplementary data) was approximately 1, both for CPE and ZMCPEs, demonstrating the reversibility of the Fe^{3+}/Fe^{2+} redox reaction [28]. According to the Randles-Sevcik equation [25], a linear relationship exists between the anodic and cathodic peak currents and the square root of the scan rate for mass transfer in reversible diffusion-controlled systems, as follows: $I_{\rm p} = \pm 2.687 \times 10^5 \, n^{1.5} \, C \, D^{0.5} \, v^{0.5} \, A$, where $I_{\rm p}$ is the anodic $(I_{\rm pa})$ or cathodic $(I_{\rm pc})$ current peak (in amperes), n is the number of electrons involved, D is the diffusion coefficient $(6.39 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1})$ [29], v is the scan rate (in V s⁻¹), and A is the electrode area (in cm^2). The electroactive areas of the working electrodes (CPE, ZMCPEx, ZMCPE1, ZMCPE2, ZMCPE3, and ZMCPE4) (Fig. S4, inset) were calculated using the slope of the I_p versus $v^{1/2}$ curve. The values thus obtained, of 0.045, 0.067, 0.087, 0.111, 0.115, and 0.121 cm^2 , respectively, showed the electroactive area

Table 2 I_p and E_p values,
obtained from voltammograms
shown in Fig. 2

Electrode	<i>I</i> _p (μA)				$E_{\rm p}$ (V)			
	I _r	I_{f}	Ib	$I_{\rm r} = I_{\rm f} - I_{\rm b}$	$E_{\rm pr}$	$E_{\rm pf}$	$E_{\rm pb}$	$\varDelta E_{\rm p} = E_{\rm pf} - E_{\rm pb}$
CPE	30.14	19.22	-11.20	30.42	0.89	0.87	0.88	-0.01
ZMCPE4	108.19	55.49	-44.65	100.14	0.89	0.87	0.88	-0.01

 I_f forward current, I_b backward current, I_r resultant current, E_{pf} forward peak potential, E_{pb} backward peak potential, E_{pr} resultant peak potential



Fig. 3 a SWVs and **b** *I*p versus type of electrode. [MBC] = 57.5 μ mol L⁻¹; BR buffer in pH 5; f = 30 Hz; steep = 1 mV; and a = 50 mV

to be 183 % greater in ZMCPE4 than in CPE. Thermally activated zeolite increased the electroactive area of ZMCPE4 by more than 1.8 compared with ZMCPEx and by a factor of 2.7 relative to CPE. Incorporation of zeolite in the preparation of CPE increased the electroactive area of electrodes, leading to an increase in electrocatalytic activity during the oxidation of MBC on the electrode surface.

3.4 SEM and FTIR characterization of zeolite, CPE, and ZMCPEs

SEM images were used to investigate the surface structure and morphology of CPE (Fig. 4a, b), ZMCPEx (Fig. 4d, e), ZMCPE4 (Fig. 4g, h), thermally activated pure zeolite (Fig. 4j, k), and untreated pure zeolite (Fig. 4m, n). Clear morphological differences were observed between CPE and ZMCPEs, demonstrating the effect of zeolite incorporation. Cubic crystals with sharp edges, sharp apexes, and uniform size of about 2 μ m, typical of this material [30, 31], and particularly of NaA-type zeolites [32], were present (Fig. 4). The chemical composition of each sample was determined by EDS (Fig. 4c, f, i, l, o), revealing the presence of carbon, sodium, oxygen, silicon, and aluminum, with a Si:Al ratio of 1:1, suggesting a NaA-type zeolite [33].

Figure 5 shows the FTIR spectrum of untreated zeolite (Fig. 5a, Ze), zeolite thermally activated at 1000 °C for 2 h (Fig. 5a), CPE (Fig. 5b), ZMCPEx (Fig. 5b), and ZMCPE4 (Fig. 5b). For untreated zeolite, absorption bands were observed at 3425 and 1640 cm⁻¹, related to stretching vibration of the hydroxyl group in H-OH molecules entrapped in the zeolite structure [34]. The strongest band, at 1000 cm⁻¹, and another, less pronounced, at 870 cm⁻¹, corresponded to the internal stretching vibrations of Si-O(Si) and Si-O(Al) of zeolite tetrahedrons, respectively [35]. The band appearing at 760–660 cm^{-1} corresponded to quartz in the sample, whereas the band at 575–525 cm^{-1} indicated mullite in the zeolite structure (Fig. 5a, insert) [36]. The FTIR spectrum obtained for thermally treated zeolite was similar to that obtained for the untreated material. A decrease in band intensity at 3425 and 1640 cm^{-1} was evident, which can be attributed to loss of water molecules from the zeolite; an offshoot of the band at $575-525 \text{ cm}^{-1}$ was also observed (Fig. 5a, insert). The unfolding of the absorption band may be ascribed to Al atoms being replaced with Si atoms by the effect of the rising temperature. This band is related to the presence of a double ring and found for all zeolite structures that contain double 4- and double 6-rings [37]. The absorption bands at 2920, 280, 1460, and 1360 cm^{-1} in the spectrum obtained for CPE (Fig. 5b) were attributed to absorption of C-H bonds resulting from axial and angular deformations of Nujol [38]. In the spectra of ZMCPEs (Fig. 5b), characteristic absorption bands of zeolite (1000, 720, and 550 cm^{-1}) and Nujol (2920, 2860, 1460, and 1360 cm⁻¹) were present, confirming the incorporation of zeolite into ZMCPEs.

3.5 EIS characterization of CPE and ZMCPEs

The electrocatalytic properties of CPE and ZMCPEs were investigated in EIS experiments (Fig. 6) employing 0.5 mol L⁻¹ KCl containing 5 mmol L⁻¹ of K₃[Fe(CN)₆]. Cell resistance (R_s), charge transfer resistance (R_{ct}), double-layer capacitance (C_{dl}), and standard heterogeneous rate constant (k^0 or k^0_{app}) were the variables measured at an open-circuit potential (OCP). Nyquist plots (as semicircles from high to medium frequencies and straight lines at low



Fig. 4 SEM: CPE (a, b), ZMCPEx (d, e), ZMCPE4 (g, h), Zeolite thermally activated at 1000 $^{\circ}$ C (j, k), and native zeolite (m, n). EDS: CPE (c), ZMCPEx (f), ZMCPE4 (i), zeolite thermally activated at 1000 $^{\circ}$ C (l), and native zeolite (o)

frequencies, corresponding to kinetic and diffusion control, respectively) are depicted in Fig. 6.

The spectra shown in Fig. 6 were modeled using a modified Randles equivalent circuit (Fig. 6, insert), where R_s is the cell resistance, R_{ct} is the charge transfer resistance,

 $C_{\rm dl}$ is the double-layer capacitance, and α is an exponent ($\alpha = 1$ represents a perfectly adjusted circuit; experimental data are related to the electrode surface), with a Warburg impedance (*W*, which takes into account mass transport limitations) resulting from the diffusion of the species



Fig. 5 FTIR. a Native zeolite (Ze) and zeolite thermally activated at 1000 °C (ZeAc). b CPE, ZMCPEx, and ZMCPE4

Fe³⁺/Fe²⁺ to the electrode surface. Post-adjustment values, shown in Table 3, reveal that incorporation of untreated or thermally activated zeolite changed the R_s , R_{ct} , C_{dl} , and k_{app}^0 values of CPE and ZMCPEs.

Zeolite incorporation into CPE and ZMCPEs increased R_s by 25 %, but no significant differences were observed between the use of untreated and thermally activated zeolite (Table 3). The increase was probably related to loss of mobility of Na⁺ ions present in the material's composition, since heat treatment affects pore size [39]. A significant decrease in R_{ct} was observed when either type of zeolite was incorporated (Table 3), a feature that can be attributed to the conductive properties of this material (more pronounced than those of graphite), loss of water molecules, and morphological changes in zeolite upon incorporation into carbon paste. The increases observed in C_{dl} (Table 3) can be attributed to the greater electroactive area of the



Fig. 6 EIS (Nyquist) CPE, ZMCPEx, ZMCPE1, ZMCP2, ZMCPE3, and ZMCPE4. Insets: Amplification of the high-frequency region and Randles equivalent circuit modified

modified electrodes (Sect. 3.3). The value of α declined from CPE to ZMCPE4, probably owing to increasing surface roughness on the electrodes [40].

The standard heterogeneous rate constants were determined using the relationship $k_{app}^0 = R T/F^2 R_{ct} A C$, where R is the universal gas constant, A is the electroactive area of the electrode, T is the absolute temperature, n is the number of electrons involved in the electrode reaction, F is the Faraday constant, and C is the species concentration in the solution [41]. The values obtained, shown in Table 3, revealed that incorporating zeolite (whether untreated or thermally activated) increased k_{app}^0 , facilitating the action of the Fe³⁺/Fe²⁺ redox couple.

3.6 Linear range and limit of detection

To develop the methodology to be employed with ZMCPE4, the following instrumental and experimental parameters were optimized with regard to the current at P_1 (oxidation): frequency, amplitude, step potential, and pH (Table S1, supplementary data). For its high sensitivity and limit of detection (LOD), SWV was the electrochemical method selected for MBC quantification under optimized conditions. The calibration curve (Fig. 7) exhibited good linearity for I_p versus MBC concentration was in the 12.97–777.72 nmol L⁻¹ range. The linear equation obtained was I_p (μ A) = 0.092 (μ A) + 0.006 (nmol L⁻¹) [MBC], with r = 0.999. A LOD of 1.5 nmol L⁻¹ was established using the relationship LOD = 3 SD/s, where *s* is the slope of the calibration curve and SD is the standard deviation of the mean value of currents, determined at the

Table 3Summary ofcalculated EIS parametersobtained for the CPE andZMCPEs

Electrode	$R_{\rm s} \ (\Omega \ {\rm cm}^{-2})$	$R_{\rm ct} ({\rm k}\Omega {\rm cm}^{-2})$	C_{dl} (µF cm ⁻²)	α	$k^{\circ}_{app} \ (10^{-5} \ \mathrm{cm \ s^{-1}})$
CPE	454.28	30.48	9.94	0.94	3.25
ZMCPEx	563.85	4.66	67.72	0.84	21.15
ZMCPE1	557.96	3.72	85.08	0.82	26.50
ZMCPE2	556.11	3.48	227.11	0.77	28.33
ZMCPE3	593.55	2.64	248.33	0.76	37.33
ZMCPE4	592.04	1.84	303.29	0.75	53.58

same potential as the peak for 10 voltammograms of blank (buffer solution at pH 5), according to IUPAC recommendations [42].

3.7 Interference

Interference studies were conducted to acquire information on the selectivity of ZMCPE4 in the presence of potential interferents. The possibility of inorganic ions interfering with the peak current (I_p) of MBC oxidation (P_1) was evaluated for Na⁺, Ca⁺², Mg²⁺, Al³⁺, and Cl⁻, using MBC-to-ion ratios of 1:1000. Interference levels of less than 1.50 % were found. The applicability of the proposed method to quantify pesticides capable of interfering with the measurement of peak currents (P_1) was evaluated for atrazine (1:10 MBC-to-interferent ratio), linuron (1:10), glyphosate (1:10), thiamethoxam (1:10), and trifluralin (1:10). None of these ions and pesticides were found to affect MBC quantification (Table S5, supplementary data).



Fig. 7 SWV of MBC using ZMCPE4 in 0.2 mol⁻¹ BR buffer at pH 5.0. [MBC] = 12.97, 25.94, 52.78, 158.26, 263.70, 364.80, 470.29, 571.39, 676.83, and 777.72 nmol L⁻¹. Inset: I_p versus [MBC]

3.8 Reproducibility, repeatability, and stability of ZMCPE

Repeatability, reproducibility, and stability are three important aspects of any determination method. Repeatability was determined in recovery experiments using three different preparations of the same sample. The results showed good recovery rates, of 98.6–99.3 %. Reproducibility was determined in three experiments performed at 1, 7, and 14 days. The results showed a relative standard deviation not exceeding 1.9, indicating good reproducibility. Additionally, electrode stability was also investigated, revealing that for electrodes stored in air at room temperature for 7 and 14 days, peak currents retained 98–99 % of their original responses.

3.9 Application of the proposed method to cow milk and soy milk samples

MBC recovery experiments were performed by adding known amounts (42.4, 63.3, and 84.7 nmol L^{-1}) to samples of cow milk and soy milk. ZMCPE4 was employed under the conditions optimized by SWV (Table S1). By applying the curve and standard addition methods (Fig. S6A and S6B, supplementary data), recovery rates of 98.3–99.8 % were obtained, with relative errors of less than 2 % (Table 4), demonstrating the feasibility of the proposed electrochemical method.

4 Conclusion

The incorporation of zeolite, whether thermally activated or untreated, increased the electrocatalytic activity of the modified electrodes investigated, relative to bare CPE. Two factors can explain this increase: (1) an enlargement of the electrochemical area of the modified electrodes, as a result of zeolite incorporation, and (2) the conductive properties of the electrode–solution interface: electron transfer resistance, double-layer capacitance, and the standard heterogeneous rate constant were strongly affected by the presence of zeolite in the electrodes. Combined, these **Table 4** Spiked and found amounts and recovery rates of MBC in cow milk and soy milk samples (n = 3)

Samples	Spiked (nmol L^{-1})	Found $(nmol \ L^{-1})^a$	SD	RSD (%)	Recovered (%) ^b
Cow milk	42.4	42.1	0.6	1.4	99.3
	63.3	62.4	1.0	1.6	98.6
	84.7	84.0	1.3	1.6	99.2
Soy milk	42.4	42.1	0.6	1.4	99.3
	63.3	62.8	0.7	1.1	99.2
	84.7	83.7	1.6	1.9	98.8

RSD relative standard deviation, SD standard deviation

^a Average of five measurements

^b Amounts and percentages of recoveries by standard addition method the sample

factors caused the MBC oxidation peak current to rise on the surface of the zeolite-modified electrodes, imparting higher sensitivity to the proposed electrochemical method. Under optimized conditions, the method yielded a lower LOD than other techniques reported in the literature. MBC recovery rates of 98.3–99.8 % were achieved, both for soy milk and cow milk samples.

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