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On Joint Roughness: Measurements and Use in Rock Mass Characterization

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Abstract The paper focuses on the methods commonly used for measuring and quantifying the joint roughness in the current rock mass characterization practice. Among the different parameters traditionally employed to express roughness, major relevance seems to be gained by the ''Joint Roughness factor'' (jR) applied in the Palmström's rock mass characterization index system, having this factor also been integrated in some quantitative methods recently proposed for estimating the geological strength index of a rock mass. Therefore, a new quantitative approach for a more objective estimation of this factor has been fine-tuned and is presented in the paper. The new method has been specifically designed to assist engineering geologists in gaining consistent values of jR on the base of conventional routine field measurements. It can suitably integrate and support the traditional semiqualitative Palmström's classification of joint roughness, mostly related to more subjective descriptions, to estimate the most representative values of jR to be considered for rock mass characterization. In its original definition, the factor jR is evaluated for twodimensional joint profiles by the product of a smallscale roughness factor (the joint smoothness or unevenness factor, j_s) with a large-scale roughness

factor (the joint waviness factor, j_w). In order to reduce the subjectivity on the estimate of these partial factors, a simple analytic equation relating them with some parameters traditionally used to quantify 2D joint roughness is here proposed, providing a continuous gradation among the different ratings of the jR scale and also facilitating the implementation of the factor in probabilistic approaches for managing its inherent uncertainty and variability. The presented method applies best for characterizing hard rock masses wellexposed after blasting (e.g., in dam foundation or quarry slopes) or favourably outcropping on natural rocky slopes, where joint surfaces can generally be easily attained and analysed.

Keywords jR - Smoothness - Waviness - JRC - Asperity slope angle

1 Introduction

In the last decades, a general trend towards the development of more sophisticated modelling and numerical design tools in rock engineering, was rapidly delineated.

Nevertheless, the refinement of these tools has, in general, not been followed by a parallel enhancement of the quality and objectivity of the required input data, that are still often derived from qualitative and subjective descriptions of the rock mass properties based upon field observations.

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The physical characteristics of the natural discontinuities are particularly exemplificative of this subject because, despite playing a very important role in estimating the hydro-mechanical properties of a jointed rock mass, their assessment is mostly founded on approaches based on descriptive terms and classification procedures, whose reliability is strictly dependent on the sound experience and ability of the engineering geologists directly involved in field surveys.

Among these characteristics, the roughness of joint walls, particularly when clean and unfilled, has long been recognized to have a very significant impact on the mechanical and hydraulic behaviour of a discontinuous rock mass.

The term ''roughness'' is generally used to describe the geometry of a joint surface and is traditionally defined as a measure of the inherent ''unevenness'' and ''waviness'' of a discontinuity relative to its mean plane (Brady and Brown [1985](#page-16-0)).

Joint roughness is thus recognized to consist of two distinct components: one that may be referred to a random small-scale component, defined ''unevenness'', and the other to a large-scale component in terms of ''waviness'' or curvature from planarity (ISRM [1978](#page-16-0)).

At small-scale, the unevenness is thought to influence the shear strength of the discontinuity, while at large-scale, the waviness affects both the direction in which shearing occurs and the dilation of the discontinuity surface during relative motion, assuming that the rock asperities do not fail (Poropat [2009\)](#page-17-0).

The importance of joint roughness in rock mass characterization was clear since long time and all the traditional rock mass classification systems (e.g., RMR, Q, Laubsher's MRMR, RMi) included almost a rank referred to this feature.

Actually, the Jr factor defined by Barton et al. [\(1974](#page-15-0)) for application in the Q-system and the similar "Joint Roughness factor" (jR) introduced by Palmström to calculate the Rock Mass characterization index (RMi) (Palmström [1995a,](#page-17-0) [b,](#page-17-0) [1996](#page-17-0)), are the parameters most widely used in the current practice for quantifying the joint roughness for rock mass characterization/classification purpose.

Particularly the Palmström's jR factor, having also been recently integrated in some quantitative methods for estimating the geological strength index (GSI) (e.g., Cai et al. 2004 ; Russo 2009), has currently gained a relevant interest in practical rock engineering.

Similarly to the approach firstly proposed by Sonmez and Ulusay [\(1999](#page-17-0)), these quantitative methods mainly use the block size (i.e. unitary volume of rock blocks or joint spacing) and the roughness and alteration conditions of the joint walls, globally expressed by a "joint condition factor" j_C , as the main input parameters for the determination of the GSI.

At this scope, the factor j_C is quantified dividing the mentioned jR, which is calculated as the product of j_w and j_s (where j_w is a large-scale waviness factor and j_s a small-scale smoothness factor), with a "joint alteration factor''. All these factors are intended to be estimated through the original chart and tables proposed by Palmström ([1995a\)](#page-17-0).

It has to be noted that in the method of Cai et al. (2004) (2004) , the Palmström's "joint size factor", representing the influence of size and termination of joints, has been ignored, while it has been taken into account in the method of Russo ([2009\)](#page-17-0).

The factor jR theoretically spans from 0.6 for planar and slickensided joints to a maximum of 9 for very rough and large-scale interlocked joints and it is though to cover, in some way, also the influence of rock mass interlockness (Russo [2009](#page-17-0)).

Despite the mainly ''qualitative'' character traditionally accredited to jR, its accurate quantification seems desirable especially when functional to the use of this factor as numerical input parameter in one of the mentioned quantitative methods for assessing rock mass quality.

This primarily in order to avoid further scattering of values that could result, in addition to the often relevant natural variability of joint roughness, from inaccuracy, errors or inexperience in field data surveys.

In this light, an attempt to standardize and make the quantification of jR as much objective as possible appears of interest for practitioners and it has inspired the major intention of the present work.

2 The Joint Roughness Factors Applied in the Q and RMi Systems

Barton et al. ([1974\)](#page-15-0), in developing their well-known Q-system for the engineering classification of rock masses, included a Joint Roughness number (Jr) among the six basic parameters selected for describing the quality of the rock mass.

They related Jr to both the small and the intermediate (large) scale roughness of 2D joint profiles and suggested to quantify this factor through the conventional ratings summarized in the Table 1.

Barton ([1987\)](#page-15-0) also tried to link the ratings of Jr to the values of the joint roughness coefficient (JRC) defined in the Barton–Bandis shear strength criterion

Table 1 Ratings of Jr factor in the Q-system (from Barton et al. [1974\)](#page-15-0)

Small-scale features	Large-scale features	Rating of Jr		
Discontinuous joints		4		
Rough or irregular	Undulating	3		
Smooth	Undulating	2		
Slickensided	Undulating	1.5		
Rough or irregular	Planar	1.5		
Smooth	Planar	1.0		
Slickensided	Planar	0.5		

As known, the JRC coefficient represents a dimensionless scale of roughness originally developed for 10 cm long joint profiles and ranging from 0 for very smooth joints to a maximum value of 20 for very rough joints.

Barton proposed to estimate JRC either by backanalyzing shear tests or through the results of tilt and pull tests or, as a further alternative, by a simple visual comparisonofthe analysed joint profile with ten standard profiles taken as reference (Barton and Choubey [1977](#page-15-0)).

Nevertheless, as pointed out for example by Maerz et al. ([1990\)](#page-16-0), JRC is not a measure of the joint profile geometry but, more properly, is an empirical parameter specifically functional to the Barton–Bandis shear strength criterion for rock joints.

Despite all, JRC is still the most commonly used parameter for quantifying joint roughness. A general correlation between JRC and the maximum profile amplitude (a_{max}) , measured with respect to a straight edge of length (L), was firstly suggested by Barton

Fig. 1 Left: Relationship between Jr in the Q-system and JRC for 200 mm and 1,000 mm profile samples (after Barton [1987](#page-15-0)). Right: Field estimate of JRC based on amplitude of asperities for different profile length (after Barton [1982\)](#page-15-0)

Fig. 2 Small and large-scale roughness ratings proposed for calculating Jr in function of JRC (after Milne et al. [1991\)](#page-16-0)

[\(1982\)](#page-15-0) on the base of earlier experimental studies of Bandis [\(1980\)](#page-15-0); (Fig. [1/](#page-2-0)right). In particular, Barton found for the JRC a close correlation with the ratio (a_{max}/L) and proposed the following approximate relationships:

$$
JRC \approx 400 \times \frac{a_{\text{max}}}{L}
$$
 for L = 0.1 m;
 $JRC \approx 450 \times \frac{a_{\text{max}}}{L}$ for L = 1.0 m.

Successively, Milne et al. ([1991,](#page-16-0) [1992](#page-16-0)) introduced the concept that the Jr of the Q-system can be obtained by combining two partial ratings, respectively referred to a small-scale roughness factor (Jr/r) and to a largescale (''intermediate scale'') roughness factor (Jr/w) and found, basing on data collected from surveys in some Canadian mines, a more rigorous approach for evaluating Jr through the JRC coefficient.

At this scope, the authors estimated JRC from the Barton–Bandis's Chart by measuring in the field the maximum asperity amplitude of joint profiles with lengths of 10 cm and 1 m, respectively for small and large-scale roughness assessment (Fig. 2), and related the obtained JRC to the Barton's roughness categories independently assessed by visual classification of joint profiles.

They finally found, for the partial factors (Jr/r) and (Jr/w) , the ratings displayed in Fig. 2 in function of the coefficient JRC and proposed to calculate Jr by multiplying (Jr/r) with (Jr/w).

Some years later, a conceptually similar joint roughness factor, called jR, was also proposed by Palmström [\(1995a,](#page-17-0) [1995b](#page-17-0)) to calculate his RMi.

The numerical ratings defined by Palmström for iR are listed in Table [2](#page-4-0), where some differences with the previously described Barton's Jr factor can be appreciated (theoretical range of $jR = 0.6-9$ instead of $Jr = 0.5-4$.

In accordance with Milne et al. (1991) (1991) , Palmström defined jR simply as the product of a small-scale smoothness factor (i_s) and a large-scale waviness factor (i_w) :

$$
jR=j_s\times j_w
$$

and proposed to estimate such partial factors through the descriptive terms and ratings shown in Table [3.](#page-4-0)

As evident from the table, the ratings assigned to j_s and j_w gradually increase with the roughness of joints, reaching the highest values for ''very rough'' and ''stepped-interlocked'' joint types, respectively.

Similarly to Barton, Palmström proposed a link between the smoothness and waviness categories and the values of the JRC coefficient making use of the Palmström's Chart (Fig. 3), where JRC is estimated through the "undulation factor" ($u = a_{max}/L$) assuming the following approximate relationship:

$$
JRC \approx \left(500 \times \frac{a_{\text{max}}}{L}\right)
$$

where a_{max} is the maximum profile amplitude measured over a joint sample length of L.

It should be noted that, according to Table [3](#page-4-0) and Fig. [3,](#page-5-0) Palmström has foreseen a unique rating of $j_w = 1.5$ for joints with JRC variable in the very wide interval 1.5–15.

3 Assessment of Joint Roughness in the Common Field Practice

A huge number of field survey techniques to estimate joint roughness have been developed over the years, involving the use of either manual, mechanical or more sophisticated optical equipments.

Smoothness	Waviness								
	Planar	Slightly to moderately undulating	Strongly undulating	Stepped	Interlocking (large scale)				
Very rough		4	6	7.5	9				
Rough			4		6				
Slightly rough	1.5	↑	3	4	4.5				
Smooth		1.5	$\mathcal{D}_{\mathcal{L}}$	2.5	3				
Polished	0.75		1.5		2.5				
Slickensided	$0.6 - 1.5$	$1 - 2$	$1.5 - 3$	$2 - 4$	$2.5 - 5$				

Table 2 Ratings of jR (after Palmström [1995a](#page-17-0))

For filled joints without contact between joints walls: $jR = 1$

Table 3 Ratings for the smoothness factor (j_s) and the waviness factor (j_w) (after Palmström [1995a](#page-17-0))

Smoothness Factor, j.					
Term for smoothness	Description				
Very rough		Near vertical steps and ridges occur with interlocking effect on the joint surface	3		
Rough	Some ridge and side-angle steps are evident; asperities are clearly visible; discontinuity surface feels 2 very abrasive (rougher than sandpaper grade 30)				
Slightly rough	Asperities on the discontinuity surfaces are distinguishable and can be felt (like sandpaper grade $30 - 300$				
Smooth	Surface appears smooth and feels so to the touch (smoother than sandpaper grade 300)				
Polished	Visual evidence of polishing exists. This is often seen in coatings of chlorite and specially talc 0.75				
Slickensided	$0.6 - 1.5^{\text{a}}$ Polished and striated surface that results from friction along a fault surface or other movement surface				
Waviness Factor, i_w					
Term for waviness		"Undulation factor" $u = a_{max}/L$ "	Ratings of j_w		
Interlocking (large scale)			3		
Stepped			2.5		
Large undulation		$u > 3 \%$	2		
Small-moderate undulation		$u = 0.3-3\%$	1.5		
Planar		$u < 0.3 \%$ 1			

Rating depends on the actual shear in relation to the striations

In particular, the great diffusion of optical instruments has highly encouraged, especially in the last years, the development of new methods for joint roughness assessment based upon an accurate survey, in the field, of the 3D surface topography of joints. At the same time, new geometrical parameters able to describe the anisotropy and the spatial variability of roughness, started to be proposed in literature.

Nevertheless, such advanced methods are not yet widely applied in the common practice and the most usual approach in joint roughness quantification still remained the estimation of the coefficient JRC of 2D joint profiles.

Therefore, a quantity of different analytical methods have been developed, in the time, to more objectively assess the value of JRC, mainly involving correlations with statistical, empirical and fractal parameters.

In the following sub-sections, a brief excursus on the techniques currently adopted for joint roughness estimation, fitting best the practical imprinting of the present work, is presented.

Fig. 3 Palmström's Chart relating the terms of the jR classification to the JRC coefficient estimated through the maximum asperity amplitude for different profile lengths (after Palmström [1995a\)](#page-17-0)

The described methods are specifically based on 2D joint profiles analysis that, despite some known conceptual limitations and shortcomings (Tatone and Grasselli [2010](#page-17-0)), still represents, as mentioned early, the most widely diffused approach in joint roughness assessment.

A detailed review of these methods is, indeed, beyond the scope of the present study. Major sources on this subject are given in the reference list reported at the end of the paper.

3.1 Small-Scale Roughness Assessment

The most common method used for estimating the small-scale joint roughness consists in recording manually, directly on joint surface outcrops or borehole cores, the traces of linear profiles with a basic size of few centimetres.

At this scope, a simple profile gauge or a steel stylus comb 10 cm long is habitually used in the field (Barton and Choubey [1977;](#page-15-0) Stimpson [1982;](#page-17-0) Milne et al. [1991,](#page-16-0) [1992;](#page-16-0) Fig. 4/left).

Fig. 4 Left: Manual measurement of joint trace with a profile gauge (after Milne et al. [1991](#page-16-0)); Right: Typical roughness profiles and corresponding JRC values (after Barton and Choubey [1977\)](#page-15-0)

Fig. 5 Left: Mechanical hand profilograph (after Du et al. [2009\)](#page-16-0); Right: Joint surface profile obtained with the shadow profilometer device of Maerz et al. ([1990\)](#page-16-0) compared with the JRC chart (after Milne [1988\)](#page-16-0)

This very simple manual method implies the direct contact of the operator with the joint surface and can cheaply provide a large amount of repeatable measures of joint traces ready to be digitized and subsequently analysed on desk.

The joint trace recorded can be compared with the standards roughness profiles defined by Barton and Choubey [\(1977\)](#page-15-0);(Fig. [4/](#page-5-0)right) to estimate the corresponding small-scale joint roughness coefficient $(IRC₀)$.

Indeed, more sophisticated mechanical, electrical and photogrammetric equipments, suitable for a more accurate joint trace recording in the field, were described in the literature during the last decades.

Among these, the mechanical profilograph developed by Du et al. [\(2009](#page-16-0)); (Fig. 5/left) or the shadow profilometer originally fine-tuned by Maerz et al. [\(1990](#page-16-0)); (Fig. 5/right), that utilizes a light source at 45° angle to the discontinuity wall to obtain a profile of the surface, are, among many others, some examples of techniques whose use has, despite their relative simplicity, remained quite unusual in routine joint mapping.

Fig. 6 Portable laser profilometer developed by Milne et al. ([2009\)](#page-16-0)

The same concerns some advanced optical instruments (e.g., Fig. 6) whose utilization is, as well, not currently diffused in the common survey practice (e.g., Kulatilake et al. [1995](#page-16-0); Milne et al. [2009](#page-16-0), amongst others).

As already mentioned, the profile trace recorded through one of the above described methods can be visually compared with the typical standard profiles of Barton and Choubey (1977) (1977) to estimate the JRC₀ (Fig. [4](#page-5-0)/right).

However, it is generalized opinion that this classical procedure is too subjective and can provide controversial and biased or sometime unreliable results (Maerz et al. [1990](#page-16-0); Hsiung et al. [1993;](#page-16-0) Beer et al. [2002;](#page-16-0) Leal-Gomes and Dinis-da-Gama [2007](#page-16-0); Tatone and Grasselli [2010\)](#page-17-0). So, its use appears not fully appropriate for the subject of the present study.

In order to overcome this drawback, many researchers investigated, over the years, more rigorous methods to assess the value of JRC_0 and developed a number of correlations between this coefficient and some empirical (e.g., Maerz et al. [1990;](#page-16-0) Yu and Vayssade [1991](#page-17-0)), statistical (e.g., Tse and Cruden [1979;](#page-17-0) Reeves [1985](#page-17-0); Yang et al. [2001;](#page-17-0) Kim and Lee [2009](#page-16-0)) and fractal parameters (e.g., Turk et al. [1987](#page-17-0); Carr and Warriner [1989](#page-16-0); Lee et al. [1990;](#page-16-0) Xie and Pariseau [1992](#page-17-0); Wakabayashi and Fukushige [1995](#page-17-0); Jang et al. [2006](#page-16-0); Kim and Lee [2009](#page-16-0) amongst others), all derivable from a geometrical analysis of the joint profile trace.

These methods, although certainly more complex and time-consuming than the simple visual comparison represent, as of today, the most reliable quantitative approaches to estimate $JRC₀$.

Tatone and Grasselli [\(2010](#page-17-0)) have recently presented a further innovative empirical method to quantify the small-scale roughness of 2D joint profiles based on the analysis of digitized profile traces. The method has been developed basing on the 3D methodology firstly introduced by Grasselli et al. [\(2002](#page-16-0)), Grasselli and Egger [\(2003](#page-16-0)) and Grasselli ([2006](#page-16-0)) and is essentially founded on the evaluation of the relative proportion, compared with the total length of the analysed 2D profile, of the steeper inclined line segments forming the profile and dipping opposite to the direction selected for the analysis (in case of profiles forward or reverse).

The 2D roughness metric used in this method is calculated from the shape of the cumulative distribution of the fractions of the total profile length more steeply inclined than progressively greater angular threshold values (Tatone and Grasselli [2010\)](#page-17-0).

On the base of this geometric parameter, a new empirical equation to estimate $JRC₀$ was derived by the authors, bringing an advanced quantification of the small-scale roughness coefficient that can capture its dependency from the analysis direction. In this way, a JRC coefficient able to incorporate the roughness anisotropy and more closely related to the shear strength behaviour of joints is obtained.

Due to these unquestionable merits, the use of this method for estimating joint unevenness appears recommendable.

3.2 Large-Scale Roughness Assessment

The application of the methods described in the previous sub-section to longer joint profiles generally results much more laborious in the field, mainly because further complicated and cumbersome equipments, besides very favourable joint surfaces exposures, are requested.

The most practical method commonly suggested for recording large-scale joint profile traces consists in placing a long straight edge, or a base line tape, on the surface of the joint and measuring, at frequent regular intervals, the distances from the surface and the base line (ISRM [1978;](#page-16-0) Fig. [7](#page-8-0)/left). Experiences on largescale joint profiling also report the use of a small baselength mechanical profilometer continuously moved on the joint surface along the sampled profile (e.g., Cravero et al. [1995](#page-16-0)).

However, these approaches are, in general, very time consuming and consequently seldom applied for quantifying joint waviness in the practice, unless for some specific studies regarding mainly rock slopes stability.

A simplified and faster alternative technique, consisting in measuring the maximum surface offset from a straight edge of length (L) placed on the exposed joint plane (Fig. [7/](#page-8-0)right), was, therefore, suggested by several authors since long time (e.g., Robertson [1970](#page-17-0); Bandis [1980](#page-15-0); Barton [1982](#page-15-0); Milne et al. [1991](#page-16-0), [1992;](#page-16-0) Palmström [1995a\)](#page-17-0).

For joint waviness assessment the use of a straight edge with a standard length of about 0.9–1 m has been traditionally suggested (Piteau [1970;](#page-17-0) Milne et al. [1991,](#page-16-0) 1992 ; Palmström 1997), although this is not a general rule.

This very straightforward method, theoretically applicable also to short profiles, has practically become today the most used, if not the unique, practical field measurement carried out for joint waviness quantification, as able to provide, very quickly and easily, a great number of measurements

Fig. 7 Left: Method to recording discontinuity roughness profile in two dimensions (after ISRM [1978](#page-16-0)); Right: Method of measuring joint trace amplitude (after Milne et al. [1991\)](#page-16-0)

directly exploitable to estimate the large-scale JRC coefficient (IRC_n) by means of Barton's or Palmström's Charts.

Others techniques for recording of large-scale joint traces were, indeed, described in literature, including either the use of equipments requiring the direct contact with the rock surface, as for example long mechanical or electrical stylus profilographs (e.g., Fecker and Rangers [1971;](#page-16-0) Brown and Scholz [1985](#page-16-0); Power et al. [1987](#page-17-0); Ferrero and Giani [1990](#page-16-0); Milne et al. [1991;](#page-16-0) Schmittbuhl et al. [1993;](#page-17-0) Du et al. [2009,](#page-16-0) amongst others) or more sophisticated devices not requiring the contact with the rock, like several photogrammetric methods (e.g., Wickens and Barton [1971](#page-17-0); ISRM [1978](#page-16-0); Lee and Ahn [2004](#page-16-0); Renard et al. [2006](#page-17-0); Sagy et al. [2007](#page-17-0); Haneberg [2007](#page-16-0); Baker et al. [2008;](#page-15-0) Poropat [2008\)](#page-17-0).

More recently, in situ surveys of the 3D joint surface topography by means of image processing, interferometry and other advanced optical techniques, is emerged as very attractive also for joint roughness assessment (e.g., Lanaro [2000;](#page-16-0) Feng et al. [2003](#page-16-0); Fardin et al. [2004;](#page-16-0) Rahman et al. [2006;](#page-17-0) Sagy et al. [2007;](#page-17-0) Tatone and Grasselli [2009\)](#page-17-0); (Fig. 8).

Fig. 8 3D stereo-topometric optical scanner utilized for the joint surface topography survey in the field (after Tatone and Grasselli [2009](#page-17-0))

However, despite the great potentiality of these innovative techniques in offering the possibility of quickly and accurately collecting roughness data also in not directly accessible sites, their actual use is still mostly restricted to research purposes and, mainly

because of the need of sophisticated equipments and specific know-how, no wide diffusion in the common practice has been reached yet.

Moreover, they generally request very good exposure conditions (large joint surface outcrops) that seldom can be found on natural rocky outcrops or on underground excavation faces.

4 Proposal of a New Practical Approach to More Objectively Estimate the Joint Roughness Factor jR

As seen in previous sections, Palmström [\(1995a\)](#page-17-0) already suggested the use of the JRC coefficient estimated through the maximum profile amplitude to evaluate the joint smoothness and waviness factors, j_s and j_w , whereby the jR can be calculated.

Developing further this basic concept, a simple analytic equation linking j_s and j_w to some roughness parameters easily measurable or directly derivable from traditional field measurements on joint profiles, is here proposed to analytically estimate jR.

The equation finally fine-tuned presents the general form

$$
jR = [j_s] \times [j_w] = [0.12 \times JRC_0 + 0.6] \times [0.05 \times W_{SF} + 1]
$$
 (1)

where JRC_0 is the small-scale (decimetre) roughness coefficient and W_{SF} represents a "Waviness Shape Factor'' purposely defined to numerically express the large-scale shape of a joint profile.

A detailed description of the two terms of the equation is the main topic of the following sub-sections.

It has to be outlined that all parameters included in Eq. 1 are specifically referred to 2D linear joint profiles.

In many cases, profiles oriented along the dip direction of joint planes are investigated to assess roughness (Piteau [1970;](#page-17-0) ISRM [1978](#page-16-0)), by postulating this direction roughly coincident with the most probable direction of potential sliding along joints.

However, it is well-known that roughness of natural rock joint planes is often anisotropic as its value can vary with the orientation of the linear profile sampled on the joint surface. In addition, roughness can also display distinct values along a single joint profile in function of the considered direction of analysis (forward or reverse) (Grasselli et al. [2002](#page-16-0); Grasselli and Egger [2003;](#page-16-0) Tatone and Grasselli [2010\)](#page-17-0).

Consequently, a more rigorous approach to characterize joint roughness should theoretically include the analysis of several profiles oriented in different directions on each joint surface. Nevertheless, this procedure is obviously very time-consuming and thus more often inapplicable in real joint mapping. Systematic measurements along profiles aligned in the direction of maximum and minimum roughness, if clearly recognizable in the field, or oriented along dip and strike directions of joints can then be suggested as a more practical and faster approach to establish upper and lower bound values of joint roughness.

As general concern, it should also be pointed out that various joints in a location may have different roughness and, when more joint sets are present, there is the problem to establish a value for roughness representative of all sets in the rock mass.

Many practical approaches are currently used at this scope, involving either the use of an average value or of the minimum value, other than a ''weighted average'' value (e.g., Palmström [1995a](#page-17-0); Brown and Marley [2008\)](#page-16-0).

Others authors simply suggest the use of the value typical of the main/dominating joint set or that of the least favourable one for stability both from the point of view of orientation and shear resistance (e.g., Barton et al. [1974](#page-15-0)).

Although a discussion on these items is outside the main scope of the present work, it can be stated that the mentioned appoaches are all valid and experience indicates that usually the choice between an ''objective'' and more demanding survey of joint properties or of a faster and selective but generally more "subjective" one, mainly depends on the time and budget available and must suit the importance of the works in design.

In this context, an effective practical method should allow to collect as much information as possible from the analysis of some representative joint surfaces of a given rock mass or, as often is the case in the real practice, of the few surfaces available.

The proposed quantitative approach can, hence, be justified also in this concept.

4.1 Estimation of the Smoothness Factor js

The first term (in square brackets) of the Eq. 1 provides an estimation of the wall ''smoothness

Fig. 9 Comparison between the j_s factors estimated through the first term of Eq. 1 (*dashed line*) and the traditional Palmström's ratings (continuous line)

factor" j_s as a function of the small-scale roughness coefficient $JRC₀$ through the simple relation $j_s = 0.12 \times JRC_0 + 0.6$

In practice, a direct linear correlation between i_s and $JRC₀$ is assumed, respecting the conventional range of j_s and the following basic constraints:

- $j_s = 0.6$ for JRC₀ = 0
- $i_s = 3.0$ for JRC₀ = 20

The comparison between j_s values obtained through the proposed relationship and corresponding Palmström's ratings, evaluated in function of $JRC₀$, is shown in Fig. 9.

As can be noted, the new equation defines a linear envelope (dashed line) that roughly interpolate the step-shaped trend depicted by the original ratings (continuous line) and provides a continuous and constant-rate variation of j_s in response to any changes of the coefficient JRC_0 .

It should also be observed how the adopted relation, due to its linear form, may tend to a more conservative estimate of js especially for the lower range of the coefficient JRC $₀$. Furthermore, it forces the values of</sub> $JRC₀$ indicatively lower than 3 to be associated to ''polished'' and ''slickensided'' joints types of Palmström's classification, approximation reasonably

acceptable considering that the residual roughness of joints previously affected by shearing processes may be close to zero (e.g., Cai and Kaiser [2007\)](#page-16-0).

4.2 Estimation of the Waviness Factor j_w

The second term of Eq. [1](#page-9-0) allows an estimation of the joint "waviness factor" j_w assuming a direct correlation with a purposely defined ''Waviness Shape Factor" $W_{SF}|j_w = 0.05 \times W_{SF} + 1|$. W_{SF} mainly depends on two basic parameters recognized to adequately describe a joint profile geometry (see e.g., Leal-Gomes and Dinis-da-Gama [2007](#page-16-0) and references therein; Hong et al. [2008](#page-16-0)): the maximum profile amplitude (a_{max}) and the angle of slope (i^o-angle) of large-scale asperities (first-order asperities sensu Patton [1966](#page-17-0)).

In the proposed approach both these large-scale geometric parameters of joints are intended to be measured placing a straight edge of length L on the discontinuity surface, aligned along the selected profile of analysis.

The ''Waviness Shape Factor'' can be defined as

$$
W_{SF} = \frac{A_P}{\cos(i^\circ)} = \frac{(500 \times \frac{a_{\text{max}}}{L})}{\cos(i^\circ)}
$$
(2)

where:

- A_P is a dimensionless "amplitude" parameter related to the maximum asperities height (a_{max}) measured with respect to a straight edge of length (L) representative of the in situ joint size. Milne et al. (1991) (1991) and Palmström $(1995a)$ proposed the use of this simple expression to roughly estimate the JRC coefficient for joint profiles of metric size;
- $[1/\cos(i)$] is a "textural" parameter representing the secant function of the inclination angle of the profile asperities (waviness angle i^o) dipping opposite to the selected analysis direction (Fig. [10/](#page-11-0)left). The angle i° can be defined as the apparent acute angle between the asperity side facing the selected analysis direction and a reference line materialized on the joint surface by the straight edge (Fig. [10](#page-11-0)/ right). For the mathematical validity of the Eq. 2, the i $^{\circ}$ -angle must be lower than 90 $^{\circ}$.

In general, W_{SF} increases as the maximum profile amplitude (a_{max}) and the waviness angle (i°) get higher.

Fig. 10 Left: Definition of the waviness i^o-angle related to the analysis direction (from Patton [1966,](#page-17-0) modified); Right: Example of waviness i^o-angles evaluation with reference to the two possible analysis directions along a joint profile (forward and reverse)

As shown, the i° -angle has been included in Eq. [2](#page-10-0) through the value of its secant function $[1/\cos(i)$ in order to emphases the contribution of ''stepped'' and ''interlocked'' asperities, generally characterized by high i°-angles (see e.g., Hack [1996;](#page-16-0) Murata and Saito 2003), in increasing W_{SF}.

The term $[1/cos(i^o)]$, in fact, results practically negligible (close to 1) for i° -angles lower than about 30, usually typical of joints from ''planar'' to "roughly undulated" (see also Hack [1996\)](#page-16-0), but become significantly higher when the angle increases over about 60°, as generally usual for "stepped" joints.

With regard to the joint length to be considered for assessing waviness in rock mass characterization, Palmström $(1995a, 2001)$ $(1995a, 2001)$ $(1995a, 2001)$ $(1995a, 2001)$ recommends the use of a straight edge of the same size as joints, provided that this is practically possible, or, anyway, of the longest possible one. Moreover, a decimetre to metre ''intermediate scale'' related to the natural in situ block size is usually considered in the Q-system for assessing the factor Jr.

As a general guidance, the use of a straight edge around one metre long seems, indeed, appropriate for most common practical applications. According to Hack (1996) (1996) , the i^o-angle should then be evaluated for asperities characterized by a distance between the maximum peaks (i.e. asperity wavelength) indicatively greater than 20 cm.

It is important to observe that being the i° -angle measured referring to a defined analysis direction of a joint profile (Fig. 10 /right), the possible anisotropy of waviness can be taken into account in the estimation of j_w . This could be relevant mainly for

Table 4 i^o-angle intervals and corresponding approximate values of the parameter $(1/cos(i^o))$ to be used for estimating the shape factor W_{SF}

i° -angle interval $({}^{\circ})$	$1/cos(i^{\circ})$			
0° -30 $^{\circ}$				
$31^{\circ} - 60^{\circ}$	1.5			
$>60^{\circ}$				

"stepped" joint profiles, whose waviness anisotropy could be accentuated in relation to the orientation of the risers of steps with respect to the considered analysis direction.

To simplify the field assessment of the waviness angle i° , the following Table 4 can be advantageously used for selecting a value of the parameter $[1/\cos(i)$ ^o] of Eq. [2](#page-10-0) sufficiently approximate for practical purposes.

The Fig. [11](#page-12-0) displays a comparison between the values of the factor j_w obtained strictly applying the second term of the Eq. [1](#page-9-0) and the ratings provided by original Palmström's classification.

As shown in the graph, j_w is constrained in the interval from 1 to 3, consistently with the original Palmström's ratings range, while the amplitude parameter A_P (fairly comparable to JRC_n) is represented in the conventional range from 0 to 20.

Higher values of A_P are, indeed, admitted and not unusual in real cases.

As it can be seen from Fig. [11,](#page-12-0) the j_w factor calculated with the new equation results directly correlated with both the maximum profile amplitude (a_{max}) and the slope angle i^o of large-scale asperities.

Fig. [1](#page-9-0)1 Comparison between j_w factors assessed from Eq. 1 (*dashed line*) and traditional Palmström's ratings (continuous line with classification terms superimposed)

In particular, for relatively low i^o-angles (i^o \cong 0^o- 30°) and A_P variable in the common range 0–20, the new equation provides linear envelopes fairly averaging the ratings of j_w traditionally assigned to "planar" and ''roughly undulated'' joints, ranging between 1 and 2 in function of A_P .

The maximum values of j_w conventionally attributed to "stepped" and "interlocked" joints $(j_w = 2.5-3)$ are then gradually reached for greater waviness angles or larger values of the parameter A_P . In particular, the highest values of j_w could be achieved, for example, for joints characterized by a relatively low amplitude parameter A_P and a very high $(>70^{\circ})$ i^o-angle (e.g., as may be the case of ''stepped'' joints). The same values could be theoretically obtained also for very strongly undulated joints with high A_P ($>$ 20) and relatively lower i^o-angles.

In such cases, the values of j_w resulting from the new equation can even fall over the conventional range fixed by original Palmström's classification and the maximum theoretical value of three must, thus, be assumed.

5 Example of Application

In order to compare jR values obtained by applying the new analytical method with those derived from the

traditional Palmström's Chart, field joint surveys were conducted in the Northern Apennine Chain (Northern Italy) on well-exposed jointed rock masses.

In particular, two distinct rock types, widespread outcropping in the study area, such as massive serpentinites of Cretaceous age and a tertiary sedimentary formation of thick-bedded marly-limestones and marls, were involved.

A total of about 300 measurements of smoothness and waviness were carried out in the field on carefully selected 2D joint profiles by means of traditional survey techniques described in previous sections.

In detail, a stylus profilometer 10 cm long, with metal pins of about 0,8 mm dia., was used to record the small-scale joint profile traces, whereas the large-scale joint waviness was investigated by measuring, directly in the field, the maximum profile amplitude with a steel straight edge one meter long $(L = 1 m)$.

At the same time, measurements of the waviness i° angle were accurately executed on every joint profiles making use of a hand protractor and a short steel rule.

On each joint surface, the measures of roughness parameters were conventionally conducted along both the down-dip and the up-dip directions.

The methodology of Tatone and Grasselli ([2010\)](#page-17-0) was adopted to estimate the small-scale roughness coefficient $JRC₀$ from the analysis of joint traces recorded along both directions. At this scope, the 10 cm traces obtained from field profiling were digitized by a CAD software with a sampling interval of 1 mm and coordinates of the points defining the profiles exported as an ASCII file and subsequently analysed with a predisposed MS Excel worksheet.

For each joint trace recorded, the undulation ratio a/L has been evaluated, as well.

The measure of the large-scale i° -angles followed the same directional criterion adopted for small-scale smoothness, so implying the collection of two sets of measures for each joint profile (i.e. along down-dip and up-dip directions, respectively).

Generally, tested joints were mostly unfilled, with rock walls unweathered or slightly weathered and with trace lengths usually in the range 1–10 m.

The classification of the surveyed discontinuities on the base of traditional categories, assessed from Palmström's Chart for smoothness and waviness, is depicted in the Fig. [12](#page-13-0), separately for the two rock types.

Fig. 12 Classification of surveyed data according to traditional categories of Palmström for joint smoothness (left) and waviness (right)

Fig. 13 Comparison of jR values assessed from the traditional Palmström Chart and the new proposed equation. Left: joints in serpentinites; Right: joints in marls

As shown in the figure, the discontinuities of serpentinites are mainly classified from "slightly rough'' to ''moderately rough'' and from ''slightly to moderately undulated'' to ''strongly undulated''. Those in marls preferentially fall inside the ''slightly rough'' smoothness class and in the ''slightly to moderately undulated'' and ''strongly undulated'' waviness categories.

The comparison between the jR factors estimated through the new quantitative method and by the traditional Palmström's Chart is graphically displayed in Fig. 13. Results, expressed in terms of main statistical indices [min, max, mean and coefficient of

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variation (COV)], are summarized in the subsequent Table [5](#page-14-0).

By analyzing the results, it can be stated that the use of the two approaches has given rather comparable values of the factor jR in terms of mean values and ranges of variability, although a general tendency of the new equation to provide slightly conservative estimates can be noticed for the discontinuities analysed.

This seems more evident for marls, dominantly characterized by slightly rough joints, for which a reduction of about 26 % of the mean value of jR referred to the whole data set has been obtained with

jR	Whole data set									
	Palmström (1995a)				New equation					
	Mean	COV	Min	Max	Mean	COV	Min	Max		
Serpentinites	3.31	0.34	2.25	7.50	3.19	0.42	1.42	7.18		
Marls	2.65	0.30	00.1	6.00	1.96	0.54	0.69	5.53		

Table 5 Comparison of the statistical indices describing jR values obtained from the traditional and new methods

Table 6 Comparison of jR values estimated with the two methods with measures along the down-dip and the up-dip directions of joint planes

jR	Palmström (1995a) (Up-dip and Down-dip dir)	New equation										
					Up -dip				Down-dip			
	Mean	COV	Min	Max	Mean	COV	Min	Max	Mean	COV	Min	Max
Serpentinites	3.31	0.34	2.25	7.50	3.35	0.41	1.51	7.18	3.02	0.42	1.42	6.79
Marls	2.65	0.30	1.00	6.00	2.11	0.54	0.77	5.53	1.82	0.52	0.69	4.73

the new method, compared to the traditional ranking approach.

For serpentinites, the mean reduction of jR has resulted in the order of only 4 %.

The correlation coefficient, r-Pearson, between the two sets of jR values used for comparison results of 0.81.

From Table 6 it can also be appreciated the sensitivity of the new jR to variation of the analysis direction of joint profiles. In practice, with the new method, two different values of jR have been obtained for each joint profile in function of the direction along which the measures of smoothness and waviness were performed, whereas a unique jR value is derived from the traditional classification approach.

The ratio between the maximum and minimum values of jR calculated with the new method results, on average, of 1.11 for serpentinites and 1.16 for marls. For both rock types, the higher values have been obtained from measures along the up dip direction.

It can also be noted from Table 6 as the mean values and variability ranges of jR, calculated with the new relationship for the up-dip direction of joints, result quite more comparable with those obtained using the traditional Palmström's ratings. Conversely, the values derived from analysis performed along the downdip direction are, in general, notably lower.

This aspect appears of some relevance in rock mass characterization, since the most reliable assessment of

Fig. 14 Correlation between jR values estimated with the traditional and the new method

lower and upper bound values of jR should be a primary goal of the geomechanical investigation and, therefore, should properly account for the possible anisotropy of roughness.

A rough correlation between jR values assessed with the two methods has been obtained by linear regression analysis of the entire data set currently available (N. 296 data) and is displayed in Fig. 14.

As can be seen in the figure, the found correlation seems to confirm the average tendency of the new method to give, for tested joints, slightly conservative estimates of the jR factor compared to the traditional classification.

Fig. 15 Statistical distributions of jR values calculated with the new equation for the analysed joints

It can also be observed as jR values calculated with the new equation can present a quite large variability at some constant ratings of Palmström's classification. This apparent scatter may mainly be related to the different approach followed by the new analytical method to estimate j_s and j_w factors, essentially based on approximate interpolations of Palmström's discrete ratings with continuous linear functions (see Figs. [9,](#page-10-0) [11\)](#page-12-0), as well as to its aforementioned capability to provide, unlike the traditional one, two different values of jR for each single joint profile, in function of the analysis direction.

As shown in Fig. 15 , the factor jR calculated with the new equation can be modelled, for the use in probabilistic analyses, as a statistically continuous variable generally following a lognormal distribution.

6 Conclusive Remarks

The various methods commonly used for measuring and quantifying the joint roughness in the current rock mass characterization practice have been illustrated in the paper.

Moreover, a new quantitative method to more objectively estimate the jR factor applied in the Palmström's RMi characterization system has been presented, attempting to provide a standardized and simple rational approach for field acquisition and elaboration of joint roughness data, functional to the estimation of jR from 2D profiles analysis.

The new method can efficiently integrate and support the traditional more subjective classification of joint roughness based on Palmström's Chart, to improve the reliability of the jR estimation in rock mass characterization studies.

An example of application on natural rocky discontinuities has revealed a general consistency between jR values obtained with the new analytical method and those independently derived from the traditional ranking approach. Results of application have also put in evidence the high potentiality of the proposed quantitative method to discriminate jR in function of any possible variation of joint profiles geometry, as well as its ability to account for the roughness anisotropy.

This last aspect seems not to have been taken into great consideration in the previous methods for assessing jR from analysis of 2D joint profiles and could, hence, be considered a potential strong point of the new approach, allowing to better investigate the possible variability of jR in a given rock mass.

Efforts are, of course, needed in future to test the new method on varying joint and rock types and further investigate the linear form of the mathematical relationships currently adopted to calculate j_s and j_w factors.

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