



A facile method for fabricating color adjustable multifunctional cotton fabrics with solid solution $\text{BiOBr}_x\text{I}_{1-x}$ nanosheets

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Abstract Multifunctional cotton fabric with adjustable color was simply fabricated by anchoring solid solution $\text{BiOBr}_x\text{I}_{1-x}$ nanosheets on the surface of carboxymethylated cotton fabric for self-cleaning, UV protection, and near infrared reflection. The structure and morphology of prepared multifunctional cotton fabrics ($\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$)) were characterized by X-ray powder diffraction and scanning electron microscopy. Color, self-cleaning, UV protection, near infrared reflection, and acid and alkali resistance of these multifunctional cotton fabrics were systematically studied. With the increase of iodine content, the $\text{BiOBr}_x\text{I}_{1-x}$ nanosheets with an average

thickness of 40–50 nm and a size of 1–2 μm in the other two dimensions loaded on the cotton fabrics can extend the absorption edge of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) from 430 nm to 630 nm, giving cotton fabric color and excellent UV protection property. Interlaced solid solution nanosheets on cotton fabric surface give $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ hydrophobicity (contact angle: $139^\circ\text{--}143^\circ$) and ability to photodegrade stain under the visible light irradiation. The near infrared reflectance of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) is higher than that of the raw cotton, which gives it infrared reflection thermal isolation. $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) has a certain acid and alkali resistance in solution (pH 2.3–11.2). Thus, $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ has great potential to be used as multifunctional fabric in self-cleaning and outdoor protection.

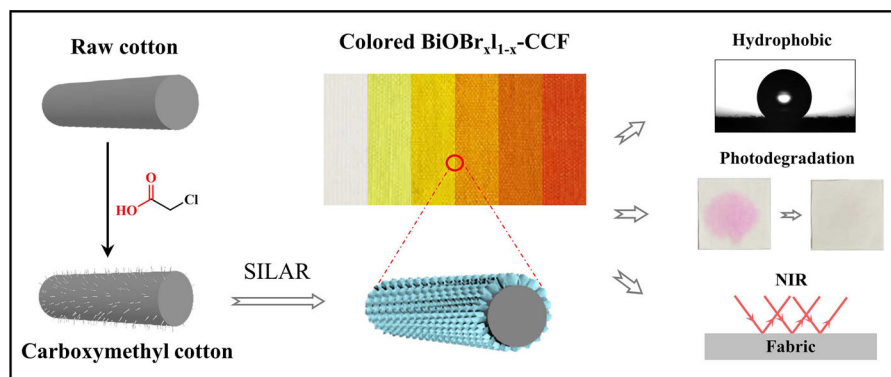
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Graphic abstract



Keywords BiOBr_xI_{1-x} solid solution · Adjustable color · Self-cleaning · UV protection · Near infrared reflection · Cotton fabric

Introduction

Cotton is an abundant renewable natural cellulose material. It has many advantages (Hu et al. 2018) such as hydrophilicity, softness, reproducibility, processability, and biodegradability, which make it widely used as a wearable material. With the development of industrialization and the emphasis on environmental protection, renewable and easily biodegradable cellulosic materials have more uses in industrial textile materials (Chen et al. 2018a), such as wall cloth, awning, tents, table cloth, and curtains. These applications require cotton fabric with some special features such as adjustable color, self-cleaning, UV absorption and near infrared reflection properties.

In the last 10 years, photocatalysts as the new materials, especially for TiO₂ and ZnO (Chen et al. 2018a; Hu et al. 2018; Ma et al. 2019), are widely used in fabricating multifunctional cotton fabric due to ultraviolet absorption, photodegrading contaminants, superhydrophobicity, and near infrared reflection property (Ge et al. 2018; Ge et al. 2020; Moridi Mahdih et al. 2018; Wang et al. 2017). However, due to the wide band gap of TiO₂ (3.0–3.2 eV) and ZnO (3.2–3.3 eV), it can only absorb ultraviolet light ($\lambda < 400$ nm), which limits its photocatalytic ability to degrade pollutants in sunlight. Recently, the Bi-based semiconductor materials especially for bismuth

oxyhalides have obtained more attention as photocatalysts (Chen et al. 2018b; Hao et al. 2019; Shi et al. 2019; Wang et al. 2018a) due to its intrinsic properties including distinct layered structure, harmless, low-priced and simple preparation method (Di et al. 2017; Jia et al. 2017). Among bismuth oxyhalides (BiOX; X = I, Cl, Br, and F), BiOI and BiOBr can absorb visible light of less than 430 nm and 630 nm, respectively, which would impart bright color to textiles (Di et al. 2017). BiOX (X = Br and I) also has a relatively high near-infrared reflectance, which makes it cool pigment (Gao et al. 2018).

In this work, the color adjustable solid solutions nanosheets formed with BiOBr and BiOI can be anchored on cotton fabric for photodegrading organic stain and absorbing ultraviolet light. Raw cotton was first carboxymethylated to adsorb Bi₂O₂²⁺ to facilitate the growth of crystal nuclei. Subsequently, novel solid solution BiOBr_xI_{1-x} nanosheets formed with different molar ratios of BiOBr and BiOI were anchored on carboxymethylated cotton fabric surface via the successive ionic layer adsorption and reaction methods (SILAR) (Zhou et al. 2019a). The structure and morphology of prepared multifunctional cotton fabrics (BiOBr_xI_{1-x}-CCF (0 ≤ x ≤ 1)) were characterized. Adjusted color, self-cleaning, UV protection, near-infrared reflectance, and acid and alkali resistance properties of these multifunctional cotton fabrics were also systematically studied.

Experimental section

Materials

Woven cotton (155 g/m²) was purchased from Hua Fang Co., LTD. Bismuth nitrate pentahydrate (Bi(NO₃)₃·5H₂O) anhydrous ethanol, chloroacetic acid, rhodamine B (RhB), potassium bromide (KBr), and potassium iodide (KI) were purchased from Adamas-beta Co., Ltd. The water used in the experiment is ultrapure water. All chemicals are of analytical grade.

Preparation of BiOBr_xI_{1-x}-CCF

To facilitate the nucleation of solid solution BiOBr_x-I_{1-x} nanosheets, cotton fabric was first modified by chloroacetic acid to achieve available carboxylates (Rubin et al. 2018; Wu et al. 2017). Subsequently, carboxymethylated cotton fabric (CCF) was used to electrostatically adsorb bismuth oxygen ions (Bi₂O₂²⁺) in Bi(NO₃)₃ solution and then reacted with iodide and bromide ions in mixed solutions of KBr and KI with different molar ratios (Cai et al. 2018; Zhou et al. 2019a) (Scheme 1). The specific experimental details including carboxymethylation of cotton and growth process of solid solution nanosheets were placed in supplementary material. Prepared samples were defined as BiOBr_xI_{1-x}-CCF ($x = n(\text{KBr})/n(\text{KBr}+\text{KI})$; $x = 0, 0.2, 0.4, 0.6, 0.8, \text{ and } 1$).

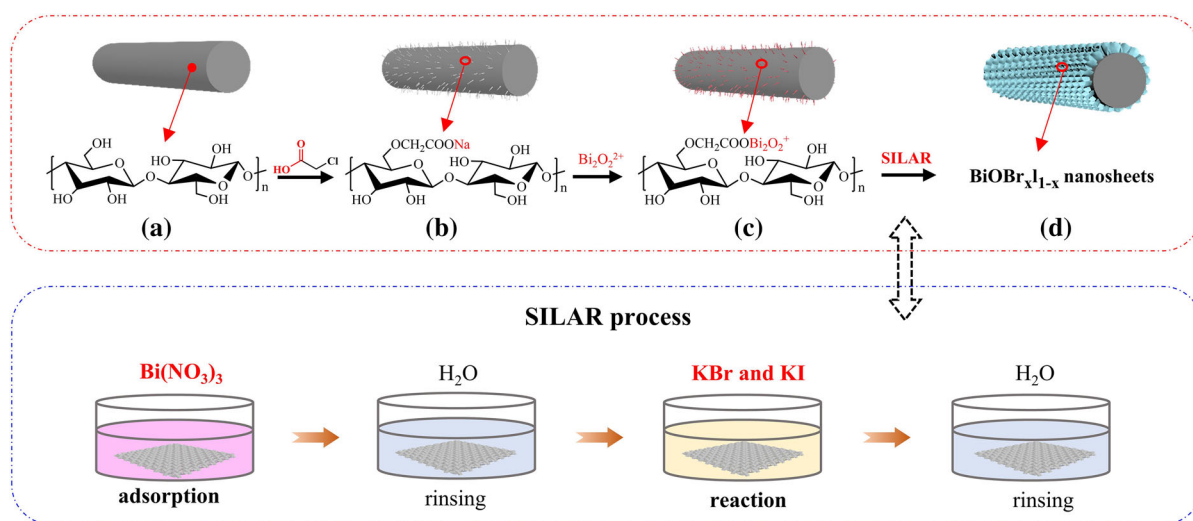
Characterization

The morphology and microstructure of the treated cotton were investigated by SEM, TM-1000, Hitachi, Japan and FE-SEM; Hitachi, S-4800, Japan. Infrared spectra of raw cotton fabric and CCF were investigated with a perkinElmer spectrum-two (USA). The X-ray powder diffraction (XRD) patterns were performed on Rigaku D/max-2500PC, Cu K α ($\lambda = 1.54056 \text{ \AA}$) (reflection mode). Raman spectra were collected on Thermo Fisher DXR2xi exciting with a 532.0 nm laser. X-ray photoelectron spectroscopy (XPS) were obtained on Thermo ESCALAB 250. UV-vis diffuse reflection spectrum (UV-vis DRS) and near infrared reflectance (NIR) spectroscopy were achieved on UV 3600PLUS. CIE 1976 L*a*b* colorimetric method was used to represent the color parameters of the samples. Color parameters were obtained from DATACOLOR 650. The UV blocking of the samples were tested by Fabric UV Transmittance Tester (UV-1000F). Contact angle was tested on a Theta contact angle analyzer (Biolin, Sweden).

Results and discussion

Structure and morphology

In order to increase loading efficiency of BiOX (X = Br or I) nanosheets on the cotton surface, the



Scheme 1 Schematic diagram of the preparation process of BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$)

cotton fabric was first functionalized with carboxylate groups. IR spectroscopy and XRD patterns of raw cotton fabric and CCF were investigated to confirm the presence of carboxyl groups.

As displayed in Fig. 1a, the IR absorption peak at 1725 cm^{-1} of CCF was ascribed to carboxylate group because the sample for testing was in the cellulose – OCH_2COOH form, and protonated carboxylic group ($-\text{COOH}$) in CCF yielded a $\text{C}=\text{O}$ band (Wu et al. 2017). Both raw cotton and CCF were presented in the form of fabrics for XRD test. As displayed in Fig. 1b, XRD peaks at $2\theta = 15.14, 16.58,$ and 22.88° are ascribed to the (1–10), (110) and (200) peaks of the cellulose I β pattern. Compared with raw cotton, XRD intensities of CCF at $2\theta = 20.5^\circ$ for the (012) and (102) increase, which means that the modification makes some crystallites on the fiber surface change from preferred orientation to random orientation (French 2014). The carboxyl concentration (C_{COO^-}) on the modified cotton is 1.4 mmol/g and this material was used to prepare multifunctional $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$.

The contents of BiOX ($X = \text{Br}$ or I) loaded on raw cotton and CCF were tested and the results showed the content of the BiOX on CCF is higher than that of raw cotton (Table S1), which is attributed to coulombic force between $\text{Bi}_2\text{O}_2^{2+}$ in the solution and carboxyl groups on CCF (Tolba et al. 2017; Zhou et al. 2019b). Structure and morphology of prepared $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) were investigated to confirm the existence of solid solution $\text{BiOBr}_x\text{I}_{1-x}$ nanosheets.

As displayed in Fig. 2a, the significant XRD peaks of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 0$) at $2\theta = 9.36, 29.44,$

$31.54, 45.46,$ and 55.12 were attributed to tetragonal BiOI , which correspond to crystal faces of the (001), (102), (110), (200), and (212) peaks, respectively (Wang et al. 2010; Zhou et al. 2019a), and the significant XRD peaks of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 1$) at $2\theta = 10.92, 25.20, 32.24, 46.21,$ and 57.21° were ascribed to tetragonal BiOBr , which correspond to crystal faces of the (001), (101), (110), (200), and (212) peaks, respectively (Huo et al. 2012; Li et al. 2018). As for $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 < x < 1$), the XRD pattern of prepared sample is a mixture pattern of BiOI-CCF and BiOBr-CCF , which is because the solid solution $\text{BiOBr}_x\text{I}_{1-x}$ ($0 < x < 1$) nanosheets consists of BiOI and BiOBr (Cao et al. 2011; Tang et al. 2016; Wang et al. 2018a). As displayed in Fig. 2b, the Raman scattering peaks of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 0$) at 85.4 and 118.4 are ascribed to the A_{1g} (internal Bi-I stretching) and E_g (internal Bi-I stretching mode) of BiOI and the Raman scattering peaks of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 1$) at 119 and 159 cm^{-1} are ascribed to the A_{1g} (internal Bi-Br stretching) and E_g (internal Bi-Br stretching mode) of BiOBr . Also, as for $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 < x < 1$), the Raman scattering peaks of prepared sample is a mixture pattern of BiOI-CCF and BiOBr-CCF (Tian et al. 2012; Zhang et al. 2012). Based on the above results, the solid solution formed with different molar ratio of BiOI and BiOBr was anchored on the surface of cotton fabric.

From the low-magnification electron micrograph in Fig. 3a–f, it can be found that cotton fabric is completely covered by $\text{BiOBr}_x\text{I}_{1-x}$ ($0 \leq x \leq 1$). As displayed in Fig. 3a'–f', $\text{BiOBr}_x\text{I}_{1-x}$ ($0 \leq x \leq 1$)

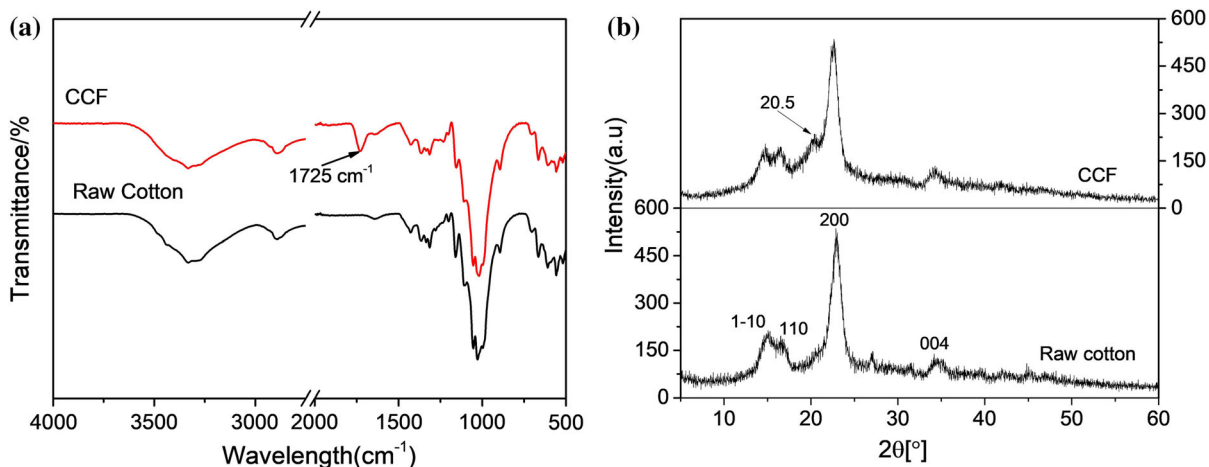


Fig. 1 a IR spectroscopy, b XRD patterns of raw cotton and CCF

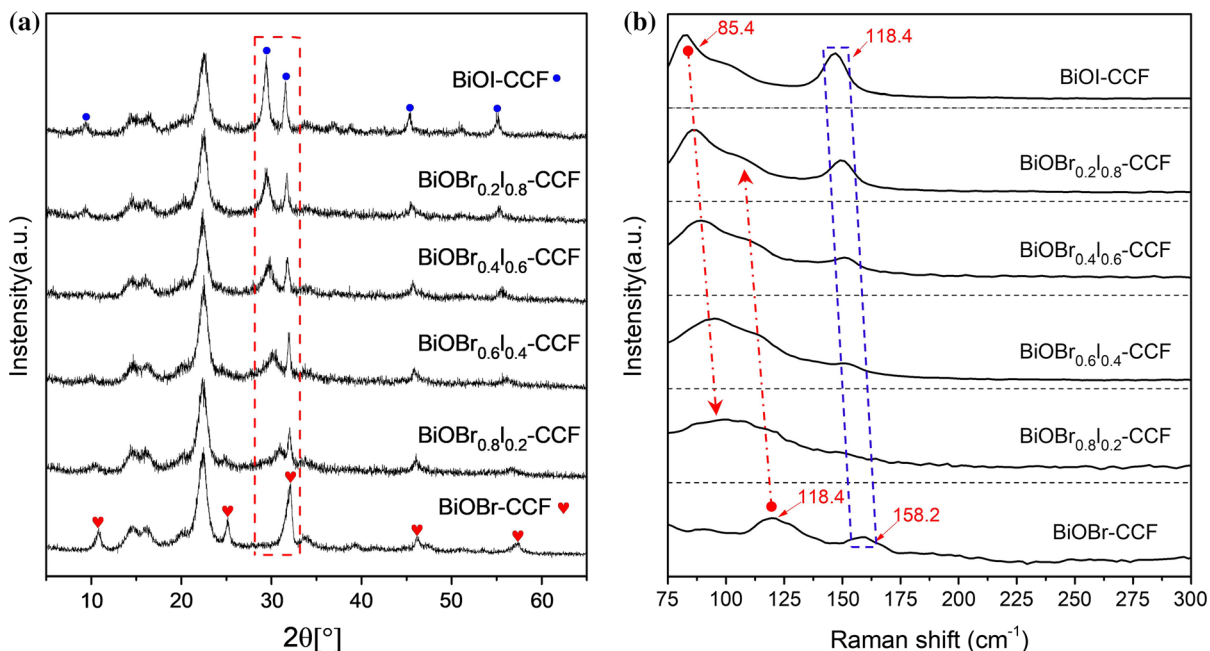


Fig. 2 **a** XRD patterns, **b** Raman scattering patterns of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$)

formed with different molar ratio of BiOI and BiOBr is in the form of a nanosheet. From the illustration in Fig. 3a', f', the average thickness of the nanosheet is 40–50 nm and a size of the nanosheet is 1–2 μm in the other two dimensions (Xia et al. 2011; Zhang et al. 2013). With the increase of bromide ion content, the nanosheets changed from interlaced arrangement to clustered flower-like (Cai et al. 2018; Huang et al. 2017a; Jia et al. 2017).

The elemental composition of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) was tested and displayed in Fig. 4. As displayed in Fig. 4b, iodine is from BiOI and the peaks at 630.4 eV and 618.9 eV are ascribed to $\text{I } 3d_{3/2}$ and $\text{I } 3d_{5/2}$, respectively (Wang et al. 2016). As displayed in Fig. 4c, bromine is from BiOBr and the peaks at 69.3 eV and 68.3 eV are ascribed to $\text{Br } 3d_{3/2}$ and $3d_{5/2}$, respectively. As for $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 < x < 1$), XPS survey spectra exhibited the existence of Bi, O, I, Br, and C-related peaks, which is due to the co-existence of BiOX ($X = \text{I, Br}$) and cellulose. Bi-related peaks in all samples are attributed to the solid solution $\text{BiOBr}_x\text{I}_{1-x}$ nanosheets formed with BiOBr and BiOI. In Fig. 4d, the peaks of Bi 4f at 159.3 and 164.6 eV confirm the valence state of Bi^{3+} (Yu et al. 2017). In Fig. 4e, the peaks at 532.2 eV and 530.1 eV

are mainly attributed to the surface absorbed oxygen and lattice oxygen.

Optical performance

For textile materials, bright colors help to enhance the appreciation and added value of products. As displayed in Fig. 5a, by regulating the molar ratio of bromine ions to iodide ions in mixed solution, a series of colored fabrics ($\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$) were obtained (Lu et al. 2018; Wang et al. 2018a). Color coordinates of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) were listed in Table 1. With the increase of iodine ion content, the lightness (L) of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ decreases, and a^* (green(-)/red(+)) value decreases first and then increases, which is opposite to that of b^* (blue(-)/yellow(+)) value. With the increase of iodine ion content, the color of the composite fabrics ($\text{BiOBr}_x\text{-I}_{1-x}\text{-CCF}$) changes from white to yellow and finally to red. As displayed in Fig. 3b, the chromaticity coordinates of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) were drawn in the CIE two-dimensional chromaticity diagram. As shown in the Fig. 5b, if the molar ratio of bromine to iodine is refined, a chromaticity coordinate curve can be obtained.

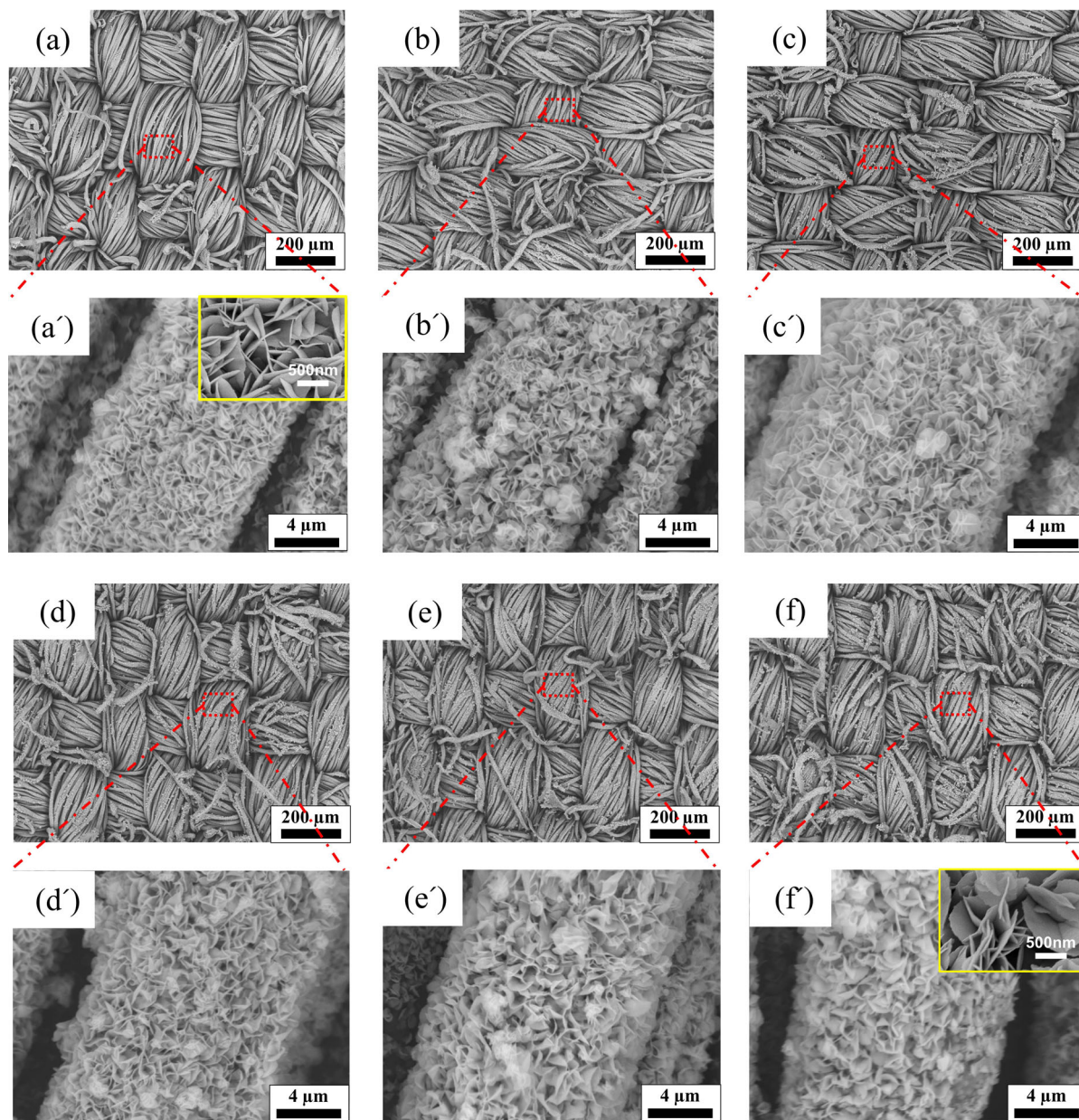


Fig. 3 SEM images of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ (**a**, **a'**: $x = 0$; **b**, **b'**: $x = 0.2$; **c**, **c'**: $x = 0.4$; **d**, **d'**: $x = 0.6$; **e**, **e'**: $x = 0.8$; **f**, **f'**: $x = 1$)

The color is related to the optical absorption of the composite fabric and the optical absorption of the composite fabric ($\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$) is mainly decided by the band structure of the solid solution $\text{BiOBr}_x\text{I}_{1-x}$ nanosheets. As displayed in Fig. 5c, with the increase of iodine content, the absorption edge of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) was extended from 430 nm to 630 nm. Band gap of composite fabrics ($\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$) were calculated (Bai et al. 2019; Wang et al.

2018b) and specific method was placed in supplementary material (Fig. S1). The results were listed in Table 1. With the increase of iodine ion content, band gap of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ gradually decreases from 2.71 to 1.85 eV.

Studies have shown that ultraviolet light can cause a series of skin diseases and it is also an important cause of facial aging (Schuch et al. 2017). As an important textile material for clothes and industry, UV

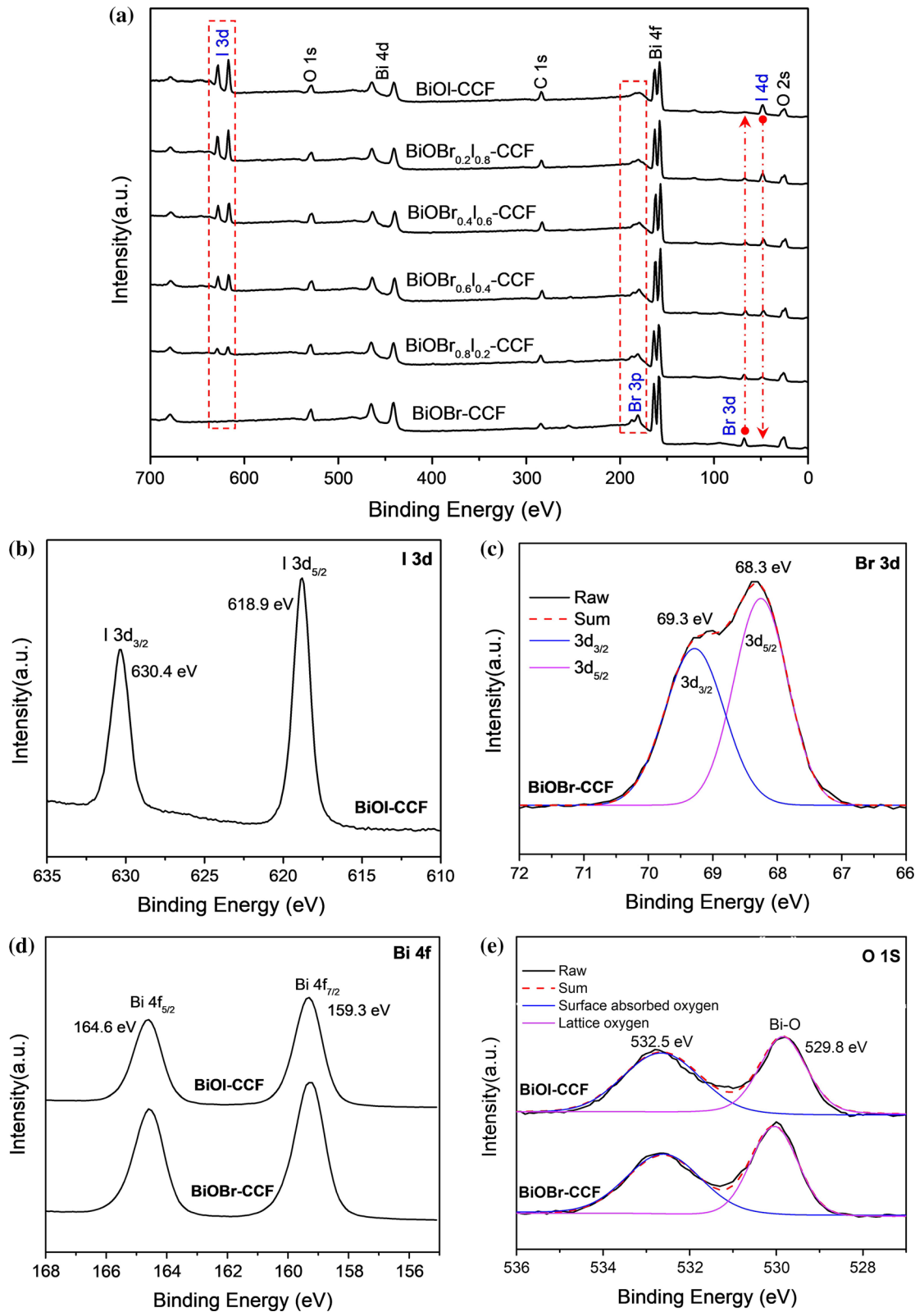


Fig. 4 **a** XPS survey spectra of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$); High-resolution XPS spectrums of I 3d (**b**), Br 3d (**c**), Bi 4f (**d**) and O 1s (**e**)

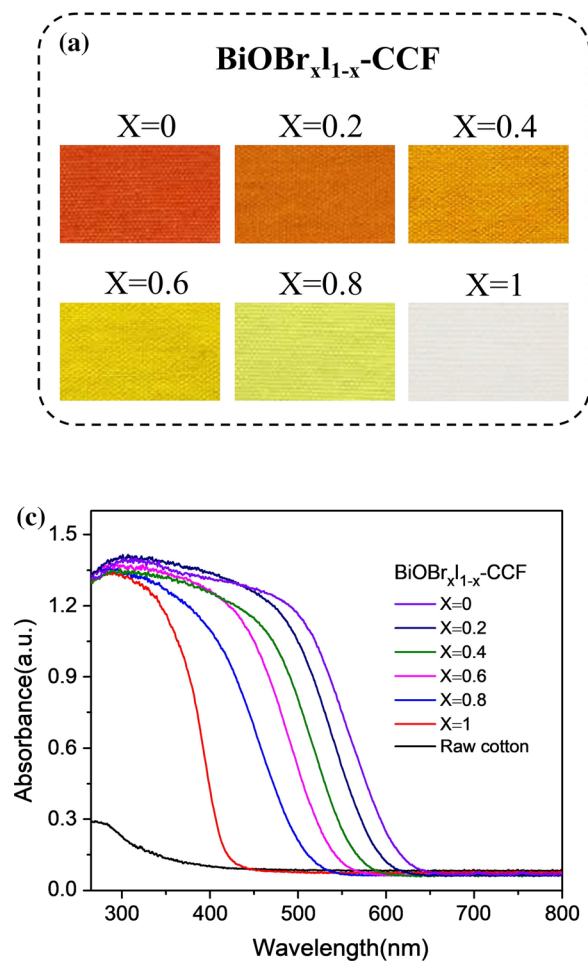
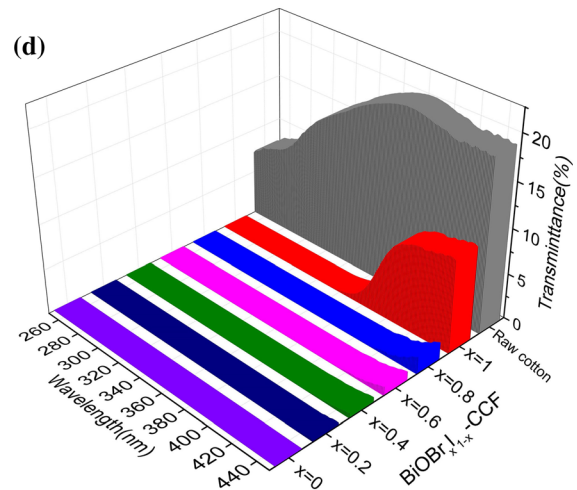
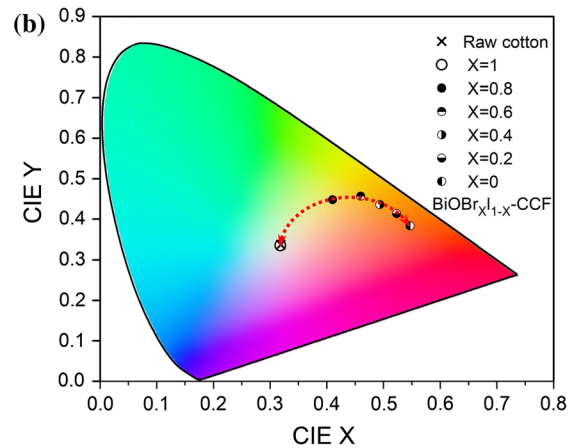


Fig. 5 **a** Digital photos of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$), **b** CIE two-dimensional chromaticity diagram of raw cotton and $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$), **c** UV-Vis DRS of raw

protection of cotton fabric is concerned (Chen et al. 2018a; Ma et al. 2019). As displayed in Fig. 5d, the ultraviolet transmittance (250–450 nm) of raw cotton is much higher than that of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$). As the iodine content increases, the UV transmittance of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ gradually decreases, but the magnitude of the change is small. UV protection can be expressed as a numerical value of UV protection factor (UPF). Transmittance percentages (UV-A and UV-B) and UPF of raw cotton

and $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ can be calculated according to the following formulas (Zhou et al. 2019a).



cotton and $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$, **d** UV transmission rate of raw cotton and $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$)

$$T(\text{UV} - \text{A}) = \frac{\sum_{315 \text{ nm}}^{400 \text{ nm}} T_{\lambda} \Delta_{\lambda}}{\sum_{315 \text{ nm}}^{400 \text{ nm}} \Delta_{\lambda}} \quad (1)$$

$$T(\text{UV} - \text{B}) = \frac{\sum_{280 \text{ nm}}^{315 \text{ nm}} T_{\lambda} \Delta_{\lambda}}{\sum_{280 \text{ nm}}^{315 \text{ nm}} \Delta_{\lambda}} \quad (2)$$

$$\text{UPF} = \frac{\sum_{280 \text{ nm}}^{400 \text{ nm}} E_{\lambda} S_{\lambda} \Delta_{\lambda}}{\sum_{280 \text{ nm}}^{400 \text{ nm}} E_{\lambda} S_{\lambda} T_{\lambda} \Delta_{\lambda}} \quad (3)$$

Table 1 Color coordinates and band gap of BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$)

Samples	CIE L	CIE a	CIE b	Band gap (eV)
Raw cotton	94.67	- 0.07	2.39	-
BiOBr-CCF	93.38	- 0.60	3.25	2.71
BiOBr _{0.8} I _{0.2} -CCF	91.05	- 5.34	61.69	2.24
BiOBr _{0.6} I _{0.4} -CCF	85.35	8.77	77.93	2.11
BiOBr _{0.4} I _{0.6} -CCF	78.17	24.71	75.91	2.01
BiOBr _{0.2} I _{0.8} -CCF	68.62	38.09	67.83	1.93
BiOI-CCF	58.58	44.60	54.25	1.85

where E_{λ} , S_{λ} , T_{λ} , and Δ_{λ} are the relative erythemal spectral effectiveness, solar spectral irradiance, average spectral transmission of the specimen, and measured wavelength interval (nm), respectively.

As listed in Table 2, the UV protection of raw cotton is weak (UPF < 10). Compare with raw cotton, UPF of BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) is 50+ and its T(UV-A) is less than 5%, which is ascribed to the strong ultraviolet absorption ability of BiOBr_xI_{1-x} nanosheets (Zhou et al. 2019a). According to GB/T18830-2009, BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) can be used as “UV protection product”.

Self-cleaning performance

Awning and decorative fabrics generally need to have self-cleaning properties. Self-cleaning of textiles mainly includes two features (Banerjee et al. 2015). First, textiles are not easily stained by stains. To facilitate the observation of the staining effect, a colored aqueous solution was used to test the staining

Table 2 Transmittance percentages (UV-A and UV-B) and UPF of raw cotton and BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$)

Samples	T(UV-A)/%	T(UV-B)/%	UPF
Raw cotton	18.49	13.27	6.88
BiOBr-CCF	1.32	< 0.05	50+
BiOBr _{0.8} I _{0.2} -CCF	< 0.05	< 0.05	50+
BiOBr _{0.6} I _{0.4} -CCF	< 0.05	< 0.05	50+
BiOBr _{0.4} I _{0.6} -CCF	< 0.05	< 0.05	50+
BiOBr _{0.2} I _{0.8} -CCF	< 0.05	< 0.05	50+
BiOI-CCF	< 0.05	< 0.05	50+

effect of the fabrics (raw cotton and BiOBr_xI_{1-x}-CCF ($x = 1$)). As displayed in Fig. 6a, raw cotton was easily stained by the colored aqueous solution, while BiOBr_xI_{1-x}-CCF ($x = 1$) were not easily stained by the colored aqueous solution. Contact angles between the water and the surface of raw cotton and BiOBr_xI_{1-x}-CCF also were tested. As displayed in Fig. 6b, water was easily spread on cotton fabrics and is not easily spread on BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$). This result can be attributed to two factors: (1) The solid solution is a crystal sheet which is insoluble in water; (2) The cross-arranged BiOBr_xI_{1-x} nanosheets on cotton fiber surface have a “lotus-like effect”. The contact angles between BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) and water range from 139 to 143 degrees, which make BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) not easily stained by the water-based stains in life.

Second, once textiles are stained, the stain can be effectively degraded (Chen et al. 2019; Huang et al. 2017b; Qin et al. 2019). The ability of BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) to photodegrade organic stain solution (Rh B) was tested under visible light irradiation (500 W xenon lamp, $\lambda > 400$ nm) and experimental details were placed in supplementary material. The results showed that all the samples (BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$)) can photodegrade Rh B in aqueous solution. As displayed in Fig. 6c, with the increase of bromide ion content, the photodegradation effect of Rh B is gradually increasing and BiOBr_xI_{1-x}-CCF ($x = 1$) can photodegrade > 99% Rh B in 180 min. Photocatalytic decontamination of stains on the surface of raw cotton and BiOBr_xI_{1-x}-CCF ($x = 1$) was further simulated under visible light irradiation (500 W xenon lamp, $\lambda > 400$ nm). The BiOBr_xI_{1-x}-CCF ($x = 1$) was first wetted with a mixture of ethanol and water, and then the stain (10 mg/L Rh B solution) was dripped onto the surface of the fabric and illuminated by xenon lamp (~ 500 W; $\lambda > 400$ nm) to observe the color change of the stain (Valenzuela et al. 2019). As displayed in Fig. 6d, as the irradiation time was prolonged, the color of the stain on BiOBr_xI_{1-x}-CCF ($x = 1$) gradually faded, while the color of the stain on raw cotton hardly changed. These results indicate that BiOBr_xI_{1-x}-CCF has the ability to photodegrade stain. Therefore, BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) can be used as self-cleaning textile.

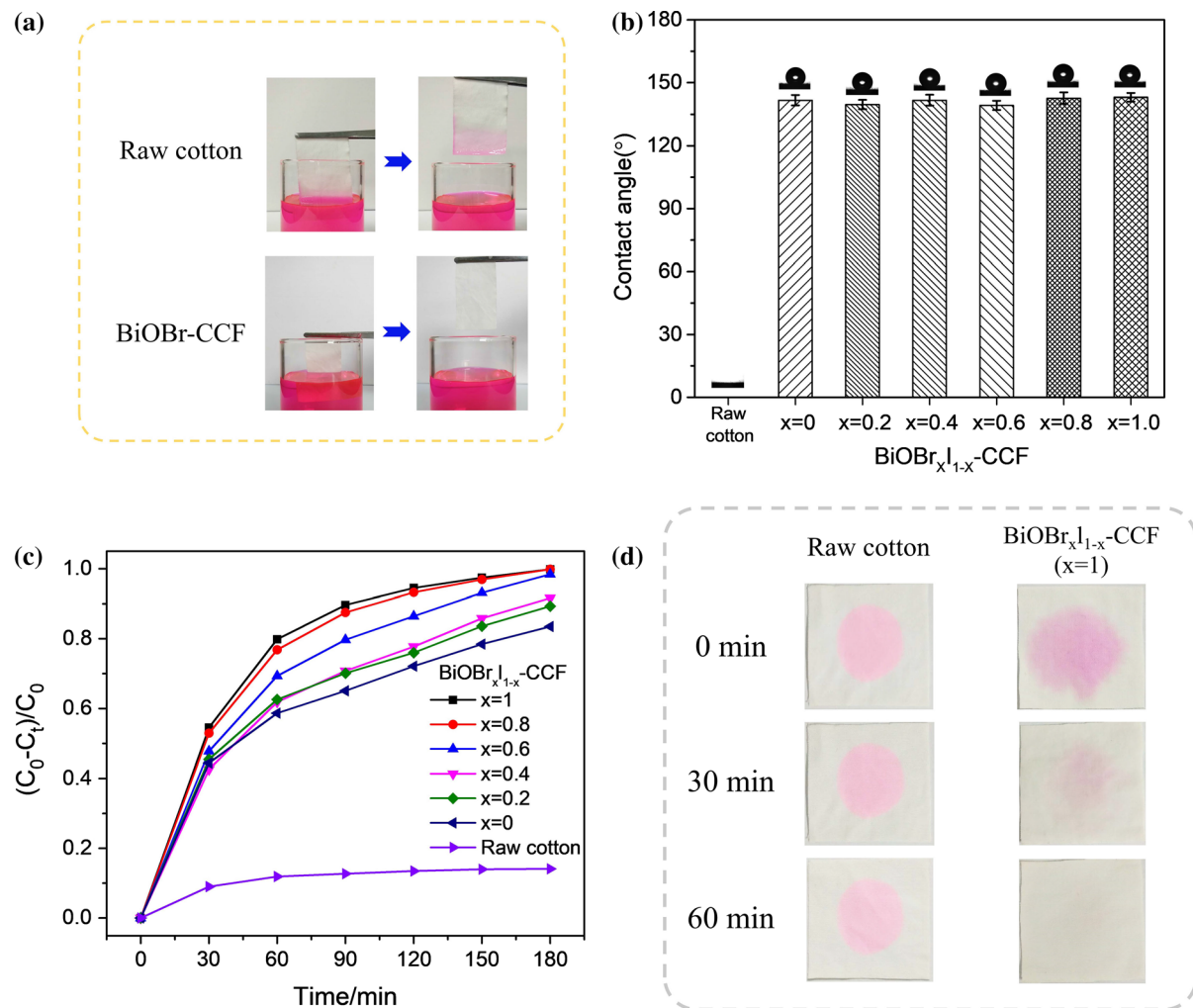


Fig. 6 **a** Wetting properties of raw cotton and BiOBr_xI_{1-x}-CCF ($x = 1$), **b** Contact angle between the water and the surface of raw cotton and BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$), **c** Photodegrading Rh B in aqueous solution with BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$)

under visible light irradiation (500 W xenon lamp, $\lambda > 400$ nm), **d** Photocatalytic decontamination of Rh B on the surface of raw cotton and BiOBr_xI_{1-x}-CCF ($x = 1$) under visible light irradiation (500 W xenon lamp, $\lambda > 400$ nm)

NIR reflectance property

In tropical and subtropical regions, the near infrared reflection performance (700–2500 nm) of outdoor tents and curtains is critical for thermal isolation. Photocatalysts can be used as NIR reflective pigments (Gao et al. 2017; Lu et al. 2017).

As displayed in Fig. 7a, the near infrared reflectance of BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) is higher than that of raw cotton without photocatalyst, which is attributed to the near-infrared reflection properties of the solid solution BiOBr_xI_{1-x} nanosheets. The near infrared reflectance of BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$)

has no linear relationship with the ratio of bromine to iodine. As displayed in Fig. 7b, the samples (BiOBr_xI_{1-x}-CCF) were placed on a plate made of foil paper and polystyrene foam under an infrared lamp (Philips BR 250 W) (Gao et al. 2018). The outer surface temperature and thermography images of raw cotton of BiOBr_xI_{1-x}-CCF were obtained by a forward-looking infrared radiometer IR imaging camera (FLK-TIR329HZ, Fluke, USA). As displayed in Fig. 7c–i, the surface temperature of BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) is lower than that of raw cotton, which is attributed to near infrared reflectance of solid solution BiOBr_xI_{1-x} nanosheets. From the Fig. 7a and c–i, it

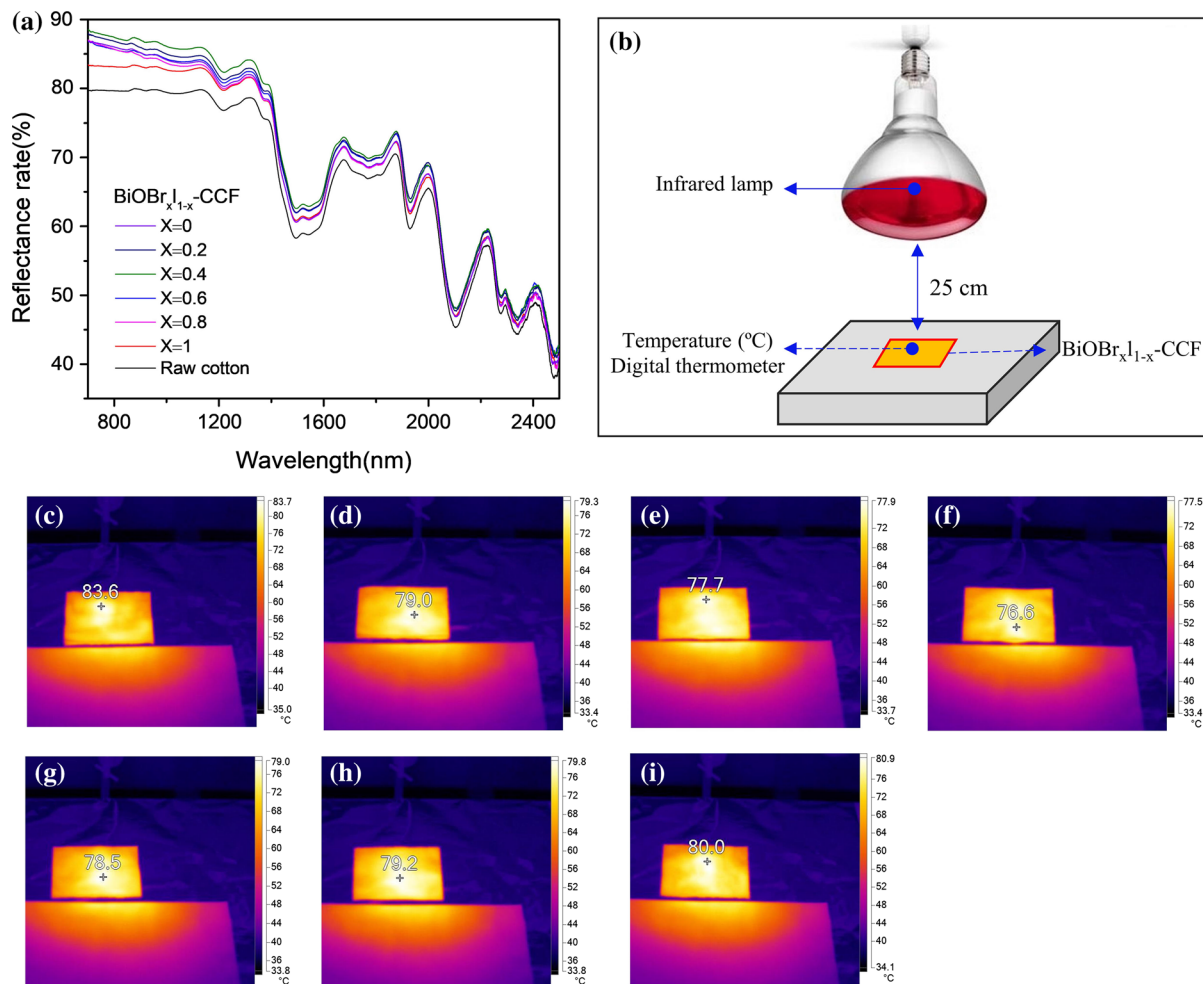


Fig. 7 **a** NIR reflectance of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$), **b** A simple device used for testing the surface temperature of $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$); Thermography image of raw

cotton (**c**) and $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ (**d**, $x = 0$; **e**, $x = 0.2$; **f**, $x = 0.4$; **g**, $x = 0.6$; **h**, $x = 0.8$; **i**, $x = 1$) (the sample size is 6.5×8 cm) under an infrared lamp (250 W)

can be found that the higher the near infrared reflectance of the sample, the lower its surface temperature. Among these Samples, $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 0.4$) has the highest near infrared light reflectivity and the lowest surface temperature under an infrared lamp irradiation. Therefore, $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($0 \leq x \leq 1$) can be used as infrared reflectance textile material.

Acid and alkali resistance

The solid solution $\text{BiOBr}_x\text{I}_{1-x}$ nanosheets on cotton fabric were regarded as inorganic pigments. The acid and alkali resistance of inorganic pigments is an important factor affecting its practical application and

further functional finishing. In order to facilitate observing the change of the sample in acid/alkali solutions, colored $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 0$) was selected as the test sample and was placed in solution with different pH for 3 h.

As displayed in Fig. 8a, when $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 0$) was soaked in a solution with pH = 1.1 and 12.1, its color changes significantly, which means the structure of BiOI nanosheets has been destroyed. However, when $\text{BiOBr}_x\text{I}_{1-x}\text{-CCF}$ ($x = 0$) was immersed in the solution with pH 2.3 and 11.2 for 3 h, there was no change in color. Soaked samples in pH 2.3 and 11.2 were characterized by SEM and X-ray powder diffraction. As displayed in Fig. 8b, c, there is no difference between the X-ray powder diffraction

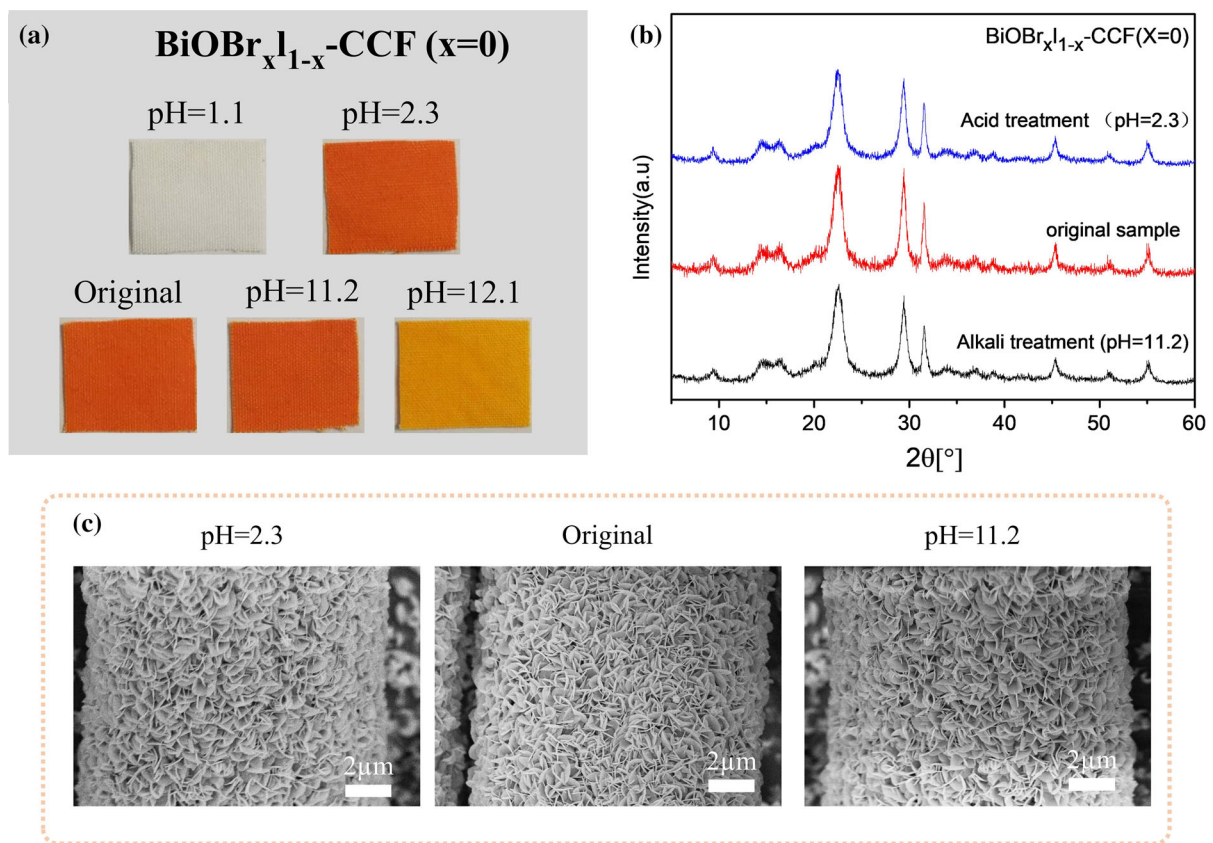


Fig. 8 **a** Digital photos of BiOBr_xI_{1-x}-CCF ($x = 0$) treated with acidic and alkaline solution, **b** X-ray powder diffraction patterns and **c** SEM of BiOBr_xI_{1-x}-CCF ($x = 0$) treated with acid/alkali solutions

peaks and the morphology of BiOBr_xI_{1-x}-CCF ($x = 0$) treated with acid/alkali solutions and the original sample. This result indicates that BiOBr_xI_{1-x}-CCF ($0 \leq x \leq 1$) has a certain acid and alkali resistance.

Conclusion

Multifunctional cotton fabric was simply fabricated by anchoring the solid solution BiOBr_xI_{1-x} nanosheets formed with different molar ratios of BiOBr and BiOI on the carboxymethylated cotton fabric. The color of the composite fabrics (BiOBr_xI_{1-x}-CCF) can be adjusted. The solid solution nanosheets formed with different molar ratios of BiOBr and BiOI impart the self-cleaning, excellent UV protection (UPF > 50, T(UV-A) < 5%), and NIR reflective properties to cotton fabrics. These multifunctional cotton fabrics

(BiOBr_xI_{1-x}-CCF) have great potential usage in self-cleaning and outdoor protection.

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