# **Green Synthesis of Nanoscale Zero‑Valent Iron Aggregates for Catalytic Degradation of Textile Dyes**

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## **Abstract**

The application of zero-valent iron nanoparticles (nZVI) is an area of growing interest, especially in the remediation processes of waters of different origin. The standard synthetic procedure for nZVI involves the chemical reduction of  $Fe^{2+}$  or  $Fe^{3+}$  with the solution of a strong reducing agent. This type of synthetic route leads to the formation of new toxic species. The green synthesis of nZVI using plant extracts is, therefore, an excellent alternative to the above-mentioned conventional methods. Within the scope of this work, the amorphous nZVI was synthesized by green tea mediated single-step method from  $Fe<sup>3+</sup>$ as precursors, denoting an eco-friendly approach. Additionally, the physico–chemical characterization (TEM, SEM/EDS, size of particles/aggregates, XRD, BET) of nZVI was performed. The catalytic activity of the obtained nZVI was tested in a Fenton-like reaction of the removal/degradation of three representative industrial textile dyes (methylene blue, methyl orange and bromothymol blue) from water. In order to optimize the process parameters, the efect of homogenization treatment, nZVI and  $H_2O_2$  concentration on catalytic performance were also done followed by degradation kinetic study using four different models. The results of this work have shown the exceptionally high efficiency of the green nZVI which is refected in almost complete degradation of all tested dyes within very short period of time, despite their amorphous nature, aggregates arrangement and very low specifc surface area. Furthermore, the examined degradation kinetics has excellently followed the BMG model, indicating that the degradation process of the investigated dyes proceeds via two stages (two-stage pattern)—a fast one and a much slower one, regardless of the used reaction conditions. Based on all gained results, particular degradation mechanisms were proposed.

## **Graphical Abstract**



**Keywords** Green synthesis · Nanoscale zero-valent iron aggregates · Green tea extract · Fenton-like reaction · Textile dyes



Extended author information available on the last page of the article

#### **1 Introduction**

The application of nanotechnology in environmental remediation processes is becoming increasingly important, primarily due to the reduction of production costs, as well as the increasing efficiency compared to the traditional methods used so far. Today, the term nanoremediation refers to the use of highly reactive, mostly catalytic nanomaterials in order to remove various pollutants from the air, water or soil. In this sense, the use of zero-valent iron nanoparticles (nZVI) is a feld of growing interest, especially in the field of the remediation of waters of different origin  $[1-5]$  $[1-5]$  $[1-5]$ . Prior to the synthesis of zero-valent iron at the nanoscale, the microscale zero-valent iron (micro-ZVI) was widely used in many environmental processes, primarily in its pristine (unmodifed) form. However, due to some limitations which appeared during its engineering applications, various methods have been proposed in order to overcome these drawbacks and promote the reactivity of macro-ZVI, especially in water remediation processes. These methods included acid washing, chemical strengthening (including sulfdation), physical felds strengthening, etc. For example, Liang et al. [[6](#page-12-2)] have studied the reactivity of sulfde modifed micro-ZVI with and without the magnetic feld in the process of selenite removal from water samples. According to their results, coupled sulfdation of ZVI and magnetic feld represents an excellent method to enhance the reactivity of micro-ZVI in order to be also successfully used in other remediation processes. Among the previously mentioned methods developed for the promotion of the reactivity of ZVI, the synthesis of its nanoscale form (nZVI) can be considered as a very popular method due to various benefcial properties of these particles that coincide with the persistent requirements for the development of innovative remediation techniques. The frst method for the synthesis of nZVI was published in 1997 [[7](#page-12-3)]. Later research has shown that these particles have a large ratio of specifc surface area and mass, and therefore greater reactivity compared to particles from the domain of microsizes. In addition, the size of nanoparticles is smaller than most pores of porous media, so they can be more easily transported to the contamination zone [[8](#page-12-4)]. They are also characterized by low cost, non-toxicity, simple production and high efficiency of the removal/degradation of a wide range of chemical pollutants, including azo dyes, pigments [[4,](#page-12-5) [5](#page-12-1), [9](#page-12-6)], nitroamines, nitrates, perchlorates, heavy metals [[10,](#page-12-7) [11](#page-12-8)], metalloids, etc. [[12](#page-12-9)]. The most commonly used method for obtaining nZVI is the reduction of  $Fe<sup>2+</sup>$  or  $Fe<sup>3+</sup>$  with the solution of a strong reducing agent, such as sodium borohydride. However, during chemical synthesis, new toxic species are formed, which are very diffcult to separate from the formed Fe nanoparticles and

can cause additional pollution [[13\]](#page-12-10). In addition, fammable gas (hydrogen) can be formed during the process, which is another disadvantage of this method [\[14\]](#page-12-11). Expensive reagents also limit its industrial application. Due to the mentioned shortcomings, the method of green synthesis represents a good alternative. It is an environmentally friendly and economically acceptable process in which the reduction of iron ions is performed using the extracts of natural products (leaves, bark or other parts of plants) that are rich in polyphenols and have a high reducing power to con-vert Fe<sup>2+</sup> and Fe<sup>3+</sup> into nZVI [\[4](#page-12-5), [14](#page-12-11)[–17\]](#page-12-12). When performing this method, high pressures are not required, as well as additional energy—the synthesis can be performed at room temperature [[13](#page-12-10)]. Compared to traditional synthesis procedures, the green synthesis of nZVI is faster, simpler, cheaper and non-toxic. The polyphenolic matrix protects the particles from oxidation and excessive agglomeration, and the resulting products are not harmful to human health and the environment [[18,](#page-12-13) [19](#page-13-0)]. Plant residues that are considered waste can also be used as a source of polyphenols.

In the last few years, nanoremediation procedures have been intensively investigated using Advanced Oxidation Processes (AOP). These processes are based on the *"*in situ*"* formation of hydroxyl radicals that exhibit strong oxidative capacity to complex organic molecules. The most commonly used AOP is the Fenton process in which  $Fe<sup>2+</sup>$  is used as a catalyst and  $H<sub>2</sub>O<sub>2</sub>$  as an oxidant [[20,](#page-13-1) [21\]](#page-13-2). The advantages of this process are the simplicity of performance, non-toxicity, as well as the possibility of performance at room temperature and atmospheric pressure. However, the limiting factors of application are high cost, limited optimal pH range, the presence of inorganic anions ( $SO_4^2$ <sup>-</sup>, Cl<sup>−</sup>) in water after treatment, a high concentration of Fe<sup>2+</sup> (50–80 ppm), as well as the slow regeneration of these ions. Also, the precipitation of  $Fe<sup>3+</sup>$  to  $Fe(OH)$ <sub>3</sub> produces a large amount of sludge, which reduces the efficiency of the process and causes secondary pollution [[22](#page-13-3)]. In order to overcome the mentioned shortcomings, the Fenton process was improved by the use of other homogeneous or heterogeneous catalysts (except  $Fe^{2+}$ )—  $Fe<sup>3+</sup>, Cu<sup>2+</sup>/Cu, pyrite, as well as zero-valent Fe. All these$ processes belong to the so-called Fenton-like processes. The efficiency of Fenton and Fenton-like processes can be increased by applying diferent physical felds/phenomena, and accordingly several types of Fenton processes can be distinguished—the photo-Fenton, electro-Fenton, cavitation (ultrasonic)-Fenton and microwave-Fenton process [\[20–](#page-13-1)[22\]](#page-13-3). The application of nZVI in heterogeneous Fenton-like processes is becoming more intensive due to several advantages over the homogeneous Fenton reaction. First of all, the use of Fe nanoparticles instead of the corresponding salts avoids the introduction of inorganic anions into the water. Also, nZVI has the role of a slow-release source of  $Fe^{2+}$ , and further the formed  $Fe^{3+}$ reacts again with nZVI and enables the regeneration of  $Fe<sup>2+</sup>$ . In this way, the problem of the deficiency of these ions in the system is solved, and the concentration of both types of iron ions in wastewater is reduced in relation to the homogeneous process. Since there is no need for additional wastewater treatment, the heterogeneous process is characterized by a lower cost.

One of the most important applications of nZVI as a catalyst in nanoremediation processes involves the removal of organic dyes from polluted water and wastewater using a process similar to Fenton. Organic dyes are a very widespread group of water pollutants and most of the wastewaters containing dyes come from the textile industry [[23](#page-13-4)]. In the natural environment, these dyes are very stable and their biological degradation is difficult  $[24]$  $[24]$  $[24]$ . Each dye has its own chemical structure. The group of atoms or electrons that is responsible for the color in a molecule is called a chromophore, and the compounds that contain this group are called chromogens. The mechanism of degradation of textile dyes in a process similar to Fenton is based on the exchange of electrons between nZVI (electron donor) and dye molecules (electron acceptor). nZVI is oxidized to  $Fe^{2+}$  and  $Fe^{3+}$  in aqueous solution, and the resulting hydroxyl and hydrogen ions then react with dye molecules, breaking the bond in the chromophore and decolorizing the treated solution  $[24]$  $[24]$ . The efficiency of dye degradation depends on the pH value, the amount of nZVI, the initial dye concentration, the  $H_2O_2$  concentration and the temperature. Recently, a process similar to Fenton is increasingly being combined with ultrasound, and this method is a good alternative for increasing the efficiency of the degradation process.

Within this study, three widely used dyes in textile industry were subjected to  $H_2O_2$  oxidation/degradation in the presence of green zero-valent iron nanocatalyst under diferent reaction parameters. Methylene blue was selected as a model for cationic dyes, while methyl orange is a typical representative of anionic dyes. Bromothymol blue, often employed as a pH indicator is a useful probe compound since it can only be chemically degraded via free radical pathways. The main objective of this work was to examine the applicability of green synthesized nZVI as a Fentonlike catalyst in order to contribute to the development of rapid, simple and sustainable remediation techniques. To the best of our knowledge, this is the frst paper demonstrating the excellent performance of the used green heterogeneous nanocatalyst in all tested processes, emphasizing that some characteristics of nZVI usually stated in the literature as the main drawbacks of this type of catalyst (tendency to form aggregates, very low specifc surface area, amorphous nature) do not have to be a prerequisite for a reduced catalyst performance.

#### **2 Experimental**

#### **2.1 Materials and Chemicals**

All the chemicals used in this study were analytical reagent grade or higher, purchased from Sigma-Aldrich and applied without any further pretreatment:  $Fe(NO<sub>3</sub>)<sub>3</sub> \times 9H<sub>2</sub>O$ , ACS reagent,≥98.0%; Hydrogen peroxide 30% stabilized; Salicylic acid, ACS reagent,≥99.0%; Methylene blue (1.59270); Methyl orange (1.01322) and Bromothymol blue (1.03026). Green tea was purchased from the local supermarket.

## **2.2 The Green Synthesis of Zero‑Valent Iron Nanoparticles (nZVI)**

The synthesis of zero-valent iron nanoparticles (nZVI) was performed according to the methodology published by [[25](#page-13-6)] with some modifications. A 0.1 M solution of  $Fe(NO<sub>3</sub>)<sub>3</sub> \times 9H<sub>2</sub>O$  was used as a precursor of iron. The green tea extract (the concentration of 0.02 g/ml) was prepared by boiling the commercial green tea in a certain volume of water. The cooled tea was then fltered through a Buchner funnel. The green synthesis of nZVI was performed at room temperature by stepwise dripping of iron precursor into the green tea extract in a volume ratio of 1: 4, respectively. During the synthesis, the reaction mixture was kept under constant magnetic stirring (600 rpm). After adding the frst drop of iron precursor, the color of the green tea extract changed from yellow-orange to black, which is an indication of the formation of nZVI.

For TEM, SEM, XRD and textural characterization, the synthesized nZVI sample was dried in an oven at 80 °C for 24 h, while the particle size distribution on the Zetasizer was determined immediately after the synthesis, in the liquid phase.

#### **2.3 The Physico‑Chemical Characterization of nZVI**

The structure and morphology of the nZVI sample were examined by transmission electron microscopy (FEI TEC-NAI G2 20X-TWIN Transmission Electron Microscope) (TEM) and scanning electron microscopy (SEM) (JEOL JSM-6460LV at 25 kV), while the elementary analysis was performed by the method of microanalysis using Energy-Dispersive X-ray Spectroscopy (EDS) (in combination with the SEM method). Textural characteristics were determined by means of low temperature  $N_2$  adsorption/desorption (LTNA) method, using He as a carrier gas (Micromeritics ASAP 2010). The crystal structure of the nZVI sample was examined by X-ray difraction analysis (XRD) on a Rigaku Miniflex 600 diffractometer using CuKα radiation of a

wavelength of  $\lambda$  = 0.15406 nm. The analysis was performed in the interval of 10–80° 2θ, with a step of 0.3° and with a retention time of 3 s. The particle size distribution of the nZVI sample was determined using the Malvern ZetaSizer Nano 2009, which has the ability to measure particle sizes in the range of 0.4 nm to 6 μm based on the principle of dynamic light scattering (DLS).

## **2.4 The Determination of the Concentration of Synthesized nZVI in the Green Tea Extract**

In order to determine the concentration of synthesized nZVI in the green tea extract, the resulting mixture was centrifuged at 10,000 rpm, and the supernatant was then used to determine the concentration of residual (unreduced)  $Fe<sup>3+</sup>$ . The method for determining the concentration of  $Fe<sup>3+</sup>$  is based on the reaction of forming a purple complex between  $Fe<sup>3+</sup>$  and salicylic acid. The resulting complex has maximum absorption in the visible region of the spectrum at a wavelength of 526.5 nm. The concentration of residual  $Fe<sup>3+</sup>$  was measured on a UV–VIS spectrophotometer (CECIL 2021) based on the previously obtained calibration curve.

## **2.5 The Degradation of Textile Dyes in the Presence of nZVI in a Heterogeneous Fenton‑Like Process**

Previously synthesized nZVI sample was used in the process of degradation of three textile dyes—methylene blue (MB), methyl orange (MO) and bromothymol blue (BTB). The degradation reaction was performed in an Erlenmeyer flask at room temperature by mixing 100 ml of a 100 ppm dye solution with nZVI and hydrogen peroxide solution. In order to determine the infuence of the homogenization method on the Fenton-like process, the reaction was performed on a magnetic stirrer and in an ultrasonic bath, under the following experimental conditions: 100 ml methylene blue solution (100 ppm), nZVI concentration in dye solution 2 ppm, and  $H_2O_2$  concentration in dye solution 600 ppm. It has to be emphasized here that the infuence of magnetic feld on the course of the reaction due to the utilization of magnetic stirrer has not been taken into consideration. The optimization of the concentration of  $nZVI$  and  $H_2O_2$  in the sono-degradation process of methylene blue was performed by varying the mentioned concentrations in the range of 0–20 ppm for nZVI and from 0 to 600 ppm for  $H_2O_2$ . With the previously selected reaction parameters, the process was also performed for methyl orange and bromothymol blue. The change in the concentration of each individual dye was monitored during the process by sampling at defned time intervals and measuring on a UV–VIS spectrophotometer (CECIL 2021), based on previously obtained calibration curves—at 664 nm for methylene blue, 465 nm for methyl orange and 432.5 nm for bromothymol blue. Also, the pH

value of the dye solution was measured at the same time, as well as the reaction mixture at the beginning and end of the Fenton-like process.

UHPLC-DAD-ESI-MS/MS analysis was performed using a Thermo Scientifc liquid chromatography system (Mass Spectrometry Laboratory, University of Nis, Leskovac, Serbia) composed of a quaternary pump with a degasser, a thermostated column compartment, an autosampler, and a diode array detector connected to LCQ Fleet Ion Trap Mass Spectrometer (Thermo Fisher Scientifc, San Jose, California, USA) equipped with electrospray ionization (ESI). Xcalibur (version 2.2 SP1.48) and LCQ Fleet (version 2.7.0.1103 SP1) software were used for instrument control, data acquisition, and data analysis. Separations were performed on a Hypersil gold C18 column  $(50 \times 2.1 \text{ mm}, 1.9 \text{ µm})$  obtained from Thermo Fisher Scientifc.

The mobile phase consisted of (A) water (Fisher Chemical, HPLC grade)  $+0.1\%$  formic acid (Carlo Erba, Italy) and (B) acetonitrile (Fisher Chemical, LC–MS grade). A linear gradient program at fow rate of 0.25 ml/min was used 0–2 min from 10 to 20% (B), 2–4.5 min from 20 to 90% (B), 4.5–4.8 min 95% (B), 4.8–4.9 min from 90 to 10% (B) and 4.9–12 min 10% (B).

The injection volume and temperature of the column were 5 μl and 25 °C, respectively. The mass spectrometer was operated in positive and negative ion mode as the method of identifcation. MS spectra were acquired by full range acquisition in the 50–1000 m*/z* range. For the fragmentation study, a data-dependent scan was performed by deploying the collision-induced dissociation (CID). The normalized collision energy of the collision-induced dissociation (CID) cell was set at 25 eV. Compounds were identifed according to the corresponding spectral characteristics: mass spectra, accurate mass and characteristic fragmentation.

## **3 Results and Discussion**

#### **3.1 The Characterization of Synthesized nZVI**

TEM analysis confrmed that synthesized iron particles are in the nano domain (Fig. [1](#page-4-0)). The majority of the particles, having diameter between 5 and 45 nm, possess approximately spherical shape and exist in close contact with each other which can be attributed to the magnetic properties of iron species [[26\]](#page-13-7).

According to SEM analysis, the nZVI sample consists of particles of a very wide range of sizes, from 70 nm to several tens of microns. These particles of diferent, mostly irregular shapes represent aggregates of nanoparticles, previously observed by TEM (Fig. [2a](#page-4-1) and 2b). The tendency of nZVI towards agglomeration in the aquatic environment is also mentioned in the literature as one of the main shortcomings



**Fig. 1** TEM image of nZVI (inset: particle size distribution)

of this form of iron [[27](#page-13-8)]. Unlike the conventional chemical method for nZVI synthesis, which mainly produces chain aggregates, in the case of green synthesis, the resulting aggregates can be of diferent shapes—cloud shapes, network aggregates, etc. [[18\]](#page-12-13). The method of aggregation depends on the conditions of synthesis, but it is primarily determined by the type of plant extract used, i.e. its chemical composition. The results of the SEM analysis indicate that the synthesized sample of nZVI consists of a combination of diferent forms of aggregates, as a consequence of the heterogeneous composition of the used green tea extract.

In order to determine the surface chemical composition of the synthesized nZVI sample, an elementary analysis was performed by the EDS method. Figure [2c](#page-4-1) shows the EDS spectrum of one selected sample location with identifed peaks of C, O, K and Fe. The elemental surface composition of the sample expressed by the mass fraction of the detected elements was: 44.06 wt% C, 33.37 wt% O, 2.74 wt% K and 19.83 wt% Fe. The C and O present are derived from polyphenolic groups and other organic compounds from the green tea extract. Also, the present K is of plant origin, since it is one of the very important elements for plant growth and is found in every living plant cell [[28\]](#page-13-9). Therefore, based on the obtained results, it can be concluded that the surface of the tested nZVI sample is covered with organic compounds

<span id="page-4-0"></span>

<span id="page-4-1"></span>**Fig. 2** SEM images of nZVI at **a** ×1000 and **b** ×100,000 magnifcation and **c** EDS spectrum of nZVI

originating from the green tea. Consequently, iron content appears quite low in the elemental analysis (19.83 wt%) because iron residing under carbon and oxygen cannot be measured by EDS analysis. The similar values of iron content in the green synthesized nZVI, obtained by EDS analysis, are reported by many other authors [[17,](#page-12-12) [25,](#page-13-6) [28\]](#page-13-9).

The ZetaSizer was used to determine the size distribution of nZVI aggregates. In this case, it should be noted that this method is based on the approximation of the spherical shape of the particles. As can be seen from the diagram shown in Fig. [3,](#page-5-0) the size of aggregates in the analyzed sample is in a very wide range of 80–6000 nm, with a diameter distribution characterized by two peaks, the frst in the range of 80–600 nm with a maximum at 349 nm and the other from 600 to 3500 nm with a maximum at 1609 nm. The formation of the third peak is interrupted, since the maximum particle diameter that can be measured on this instrument is 6 μm. Therefore, it can be concluded that the tested sample also contains larger aggregates in the micro domain which is in accordance with the results of the SEM analysis.

The dried nZVI sample was analyzed by the X-ray diffraction method and the obtained difractogram is shown in Figure S1. The synthesized nZVI is of amorphous character, since the presence of no characteristic iron peak was observed. The crystal structure of nZVI ( $\alpha$ -Fe) is characterized by difraction signals at values of 2θ of 44.68°, 65.03° and 82.35° with the corresponding Miller indices (110), (200) and (211), respectively (COD database code: 9008536, Reference code 96-900-8537) and has been identifed by several authors in the case of obtaining nZVI by the method of green synthesis [\[19](#page-13-0), [29](#page-13-10), [30\]](#page-13-11). However, according to the results of most authors, the application of this method mainly results in nZVI of amorphous nature [[31](#page-13-12)[–33](#page-13-13)]. It is precisely this property that distinguishes green nZVI from that obtained by the classical method of chemical reduction using sodium borohydride  $[34, 35]$  $[34, 35]$  $[34, 35]$  $[34, 35]$  $[34, 35]$ . It can be assumed that the amorphous character of green nZVI is due to the heterogeneous composition of plant extracts used as a reducing

agent, or, in this case, green tea whose organic matter is seen on the difractogram as a wide peak in the range 2θ from 20 $^{\circ}$  to 25 $^{\circ}$  [[36](#page-13-16)].

 $N_2$  adsorption–desorption isotherm of nZVI (inset of Figure S2) is typical of type IV with H3 hysteresis loop, originating from the slit-shaped mesopores [[37\]](#page-13-17). The sample possesses exceptionally low specific surface area  $(1.04 \text{ m}^2/\text{g})$ and total pore volume  $(0.0025 \text{ cm}^3/\text{g})$ , while the pore size distribution profle, with average pore diameter of 16.5 nm (Figure S2) can be portrayed with several maxima. Namely, the present micropores and mesopores in a lower diameter range (2–20 nm) can be attributed to the space between the individual particles, while the larger mesopores and detected macropores (dominant fraction) are formed between the nZVI aggregates.

## **3.2 The Determination of the Concentration of Synthesized nZVI in the Green Tea Extract**

The efficiency of the selected method of  $Fe<sup>3+</sup>$  reduction was determined by measuring the concentration of residual  $Fe<sup>3+</sup>$ in the green tea extract after the completion of the synthesis. The concentration of residual (unreduced)  $Fe<sup>3+</sup>$  was determined by UV–VIS spectrophotometry and is based on the formation of a purple  $Fe<sup>3+</sup>$  complex with salicylic acid. The resulting complex has a maximum absorption in the visible region of the spectrum at a wavelength of  $\lambda$  = 526.5 nm. Taking into account the initial concentration and volume of the Fe(NO<sub>3</sub>)<sub>3</sub>⋅9H<sub>2</sub>O solution as a precursor, the stoichiometric weight of  $\text{Fe}^0$  obtained under the given conditions is 140 mg. The concentration of the residual  $Fe<sup>3+</sup>$  in the green tea extract was determined on the basis of a previously made calibration curve for the  $Fe<sup>3+</sup>$  complex with salicylic acid, and the calculated weight of the obtained  $Fe<sup>0</sup>$  is 125.8 mg. It follows that 89.85% of  $Fe^{3+}$  is reduced to  $Fe^{0}$ . This data on the obtained weight of  $Fe<sup>0</sup>$  was then used to calculate the concentration of nZVI in the green tea extract after the synthesis was completed:



<span id="page-5-0"></span>**Fig. 3** Size distribution of nZVI aggregates

$$
c(Fe0) = \frac{m(synthesized Fe0)}{V(total volume of green tea extract after the synthesis)}
$$
  
= 
$$
\frac{1258 \text{ mg}}{125 \text{ ml}} = 10064 \frac{\text{mg}}{\text{ml}}
$$
 (1)

The calculated  $Fe<sup>0</sup>$  concentration was further used in the calculation of the nZVI concentration in the dye solution in the Fenton-like test reaction.

## **3.3 The Application of Synthesized nZVI in the Process of Textile Dye Degradation**

#### **3.3.1 The Efect of Homogenization Method**

In order to determine the infuence of the method of homogenization of methylene blue (MB) solution on the process efficiency, the reaction was performed on a magnetic stirrer (700 rpm), and in an ultrasonic bath (sonolysis). Other experimental conditions were identical in both processes: the initial concentration of MB 100 ppm solution, volume of MB 100 ml solution, nZVI concentration 2 ppm and  $H_2O_2$ concentration of 600 ppm. No pH correction was performed during the process, and the measured pH values were identical in both tested systems. The initial pH value of the MB solution was 5.52. After the addition of nZVI and  $H_2O_2$ , the pH value decreased to 2.92, followed by its slight drop (2.75) by the end of the process (after 100 min). The decrease of the pH value is the consequence of the addition of higher dosage of  $H_2O_2$  (600 ppm) using commercially available  $30\%$  H<sub>2</sub>O<sub>2</sub> solution of low pH value. The presence of an acidic medium  $pH < 4$ ) is necessary in this process for the efficient formation of  $\cdot$ OH radicals. It is assumed that at pH>4 the formation of these radicals is signifcantly slowed down due to the formation of ferri-hydroxy complexes, and thus the efficiency of the Fenton process  $[38]$  $[38]$  is significantly reduced. Based on the results, it can be concluded that the measured pH values are in the satisfactory range, there is no need for additional adjustment of pH values and they do not depend on the applied method of homogenization. Figure [4](#page-6-0) shows the change in the concentration of the MB solution during 100 min of the process on a magnetic stirrer and in an ultrasonic bath.

As can be seen from Fig. [4,](#page-6-0) the use of ultrasound slightly increases the efficiency of MB degradation, which is  $97.60\%$ at the end of the process (after 100 min), while in the process of homogenization by magnetic stirring, 92.24% of this dye is removed. The largest diference in the rate of these two processes can be noticed during the frst 20 min of the reaction, after which, in both cases, equilibrium is gradually established. Ultrasonic treatment removes 85.01% of MB during the frst 3 min of the process, while this percentage in the case of magnetic homogenization is 51.79%. The presented results clearly indicate the positive efect of



<span id="page-6-0"></span>Fig. 4 The effect of the homogenization method on the efficiency of MB degradation process

ultrasound, but only at the beginning of the process, mainly as the consequence of the mechanism of the Fenton reaction [[39\]](#page-13-19). In the case of using  $Fe<sup>0</sup>$  as a catalyst, this mechanism is based on the corrosion (oxidation) of nZVI to  $Fe^{2+}$  ions, which further react with  $H_2O_2$ . The use of ultrasound stimulates the production of  $Fe^{2+}$  ions, which is one of the aspects of its positive effect (Eqs.  $2-5$ ):

<span id="page-6-1"></span>
$$
\text{Fe}^0 + \text{UZ} \rightarrow \text{Fe}^{2+} + 2\text{e}^- \tag{2}
$$

$$
\text{Fe}^{2+} + \text{H}_2\text{O}_2 \rightarrow \text{Fe}^{3+} + \cdot\text{OH} + \text{OH}^- \tag{3}
$$

<span id="page-6-2"></span>
$$
Fe^{3+} + H_2O_2 \rightarrow Fe^{2+} + H_2 + H^+ \tag{4}
$$

$$
\text{Fe}^{3+} + \cdot \text{HO}_2 \to \text{Fe}^{2+} + \text{O}_2 + \text{H}^+ \tag{5}
$$

Another aspect is refected in the increased production of ·OH radicals that further play a key role in dye degradation  $(Eqs. 6-9)$  $(Eqs. 6-9)$ :

<span id="page-6-3"></span>
$$
H_2O_2 + UZ \rightarrow 2-OH \tag{6}
$$

$$
O_2 + UZ \rightarrow 2O \tag{7}
$$

$$
O \cdot + H_2O \rightarrow 2 \cdot OH \tag{8}
$$

<span id="page-6-4"></span>
$$
\cdot \text{OH} + \cdot \text{OH} \rightarrow \text{H}_2\text{O}_2 \tag{9}
$$

Also, by the sonolysis of water molecules, a small amount of ·OH radicals can be formed, which, by further recombination, give an additional amount of  $H_2O_2$  (Eqs. [10–](#page-7-0)[13\)](#page-7-1) [[40,](#page-13-20) [41](#page-13-21)]:

$$
H_2O + UZ \rightarrow \cdot OH + \cdot H \tag{10}
$$

$$
\cdot H + O_2 \rightarrow \cdot HO_2 \tag{11}
$$

$$
2 \cdot \text{HO}_2 \rightarrow \text{H}_2\text{O}_2 + \text{O}_2 \tag{12}
$$

$$
2\cdot \text{OH} \rightarrow \text{H}_2\text{O}_2 \tag{13}
$$

It can be assumed that the proposed mechanism is valid in the specifc case of MB degradation under the previously mentioned experimental conditions. The oxidation of  $Fe<sup>0</sup>$  is supported by the presence of an acidic environment, as well as the use of ultrasound, resulting in an increased concentration of  $Fe<sup>2+</sup>$  and  $\cdot$ OH radicals, which increases the efficiency of dye degradation in the frst minutes of the process.

#### **3.3.2 The Efect of the nZVI Concentration**

In order to investigate the infuence of the nZVI concentration on the efficiency of MB degradation, sonolysis was performed at two constant  $H_2O_2$  concentrations (100 ppm and 600 ppm), while the nZVI concentration was varied in the range of 0–20 ppm (Fig. [5\)](#page-7-2). In the case of  $H_2O_2$  concentration of 100 ppm, in the absence of nZVI, the percentage of dye removal from the solution was only 5.78%. By providing only 2 ppm of nZVI, the oxidative degradation process is signifcantly accelerated, with most of the dye being removed during the frst 30 min of the process (78.22%). By further increasing the concentration of nZVI, almost the entire amount of dye is removed during the frst 10 (90.64%) and 3 min of the process (90.87%), at nZVI concentrations of 6 and 10 ppm, respectively. The present catalyst concentration of 20 ppm showed a negative impact on the

<span id="page-7-1"></span><span id="page-7-0"></span>efficiency of the process (the percentage of the MB removal was 88.83% after 100 min). Therefore, there is a limit value (6 ppm) above which excess nZVI has only a slight impact on the further course of dye degradation, while its further  $increase$  ( $>10$  ppm) reduces the process efficiency. This phenomenon can be attributed to the mechanism of the Fenton reaction. Namely, by increasing the concentration of nZVI, under ultrasound, a larger amount of  $Fe<sup>2+</sup>$  ions is formed, which then initiates the decomposition of  $H_2O_2$  to hydroxyl radicals. In case a large amount of these radicals is formed in a short time, in addition to reacting with dye molecules, they can also participate in a side, unwanted reaction, which is the mentioned efect of removing ·OH radicals. This way, the process of dye degradation is not improved, but is rather inhibited (Eq. [14](#page-7-3)) [\[28\]](#page-13-9).

<span id="page-7-3"></span>
$$
\text{Fe}^{2+} + \cdot \text{OH} \rightarrow \text{Fe}^{3+} + \text{OH}^{-} \tag{14}
$$

Six times higher  $H_2O_2$  concentration results in a very fast sonolysis process, even at the lowest nZVI concentration of 2 ppm. Almost the entire amount of MB is removed during the first 3 min of the process  $(>97\%)$ , regardless of the amount of nZVI present. The maximum efficiency of dye removal was achieved in the presence of 10 ppm nZVI and was 99.37% after 100 min of the sono-process.

#### **3.3.3 The Effect of the H<sub>2</sub>O<sub>2</sub> Concentration**

Figure [6](#page-8-0) shows the effect of  $H_2O_2$  concentration (0–600 ppm) on the efficiency of the MB degradation process at nZVI concentration of 10 ppm. As can be seen from the diagram the efficiency of dye removal increases with increasing  $H_2O_2$ concentration. Regardless of the applied concentration of



<span id="page-7-2"></span>Fig. 5 The effect of the nZVI concentration on the efficiency of MB degradation process



<span id="page-8-0"></span>**Fig. 6** The effect of the  $H_2O_2$  concentration on the efficiency of MB degradation process

 $H<sub>2</sub>O<sub>2</sub>$ , the process takes place very quickly in the given experimental conditions, so that almost the entire amount of MB is removed during the frst 3 min of the process. By increasing the  $H_2O_2$  concentration above 100 ppm, the degree of MB degradation achieved after 30 min of reaction varies in a very narrow range—from 90.96 to 98.17% for concentrations from 100 to 600 ppm, respectively. Based on the presented results, it can be concluded that, as in the case of nZVI concentration, there is a limit value (100 ppm) for  $H_2O_2$  concentration above which no significantly higher process efficiency is achieved, which is again a consequence of the unwanted removal of  $\cdot$ OH radicals (Eq. [15](#page-8-1)) [[42](#page-13-22)]. Hydroperoxy radicals  $(HO<sub>2</sub>)$  formed in this process have signifcantly less activity compared to ·OH radicals. Therefore, the mentioned concentration can be considered optimal from the point of view of process economy, regardless of the somewhat lower efficiency achieved.

<span id="page-8-1"></span>

#### **3.3.4 The Proposed Degradation Mechanism of the Tested Dyes**

The previously presented results of the process optimization showed that the highest efficiency of the MB degradation is achieved at nZVI concentration of 10 ppm and  $H_2O_2$  of 600 ppm. For these experimental conditions, Fig. [7](#page-8-2) shows the decrease in the intensity of the absorption peaks on the UV–VIS spectrum of the MB solution during sonolysis. The interruption in the spectrum of the initial solution with an MB concentration of 100 ppm was caused by the upper limit of detection of the used UV–VIS spectrophotometer  $(absorbance=3)$ .

The UV–VIS spectrum of MB solution is characterized by one absorption maximum in the UV region of the spectrum at a wavelength of  $\lambda = 292$  nm which can be attributed to the presence of benzene rings in the structure of molecules. The second absorption maximum in the visible region of the spectrum at a wavelength of  $\lambda$  = 664 nm originates from heteropolyaromatic bonds in the molecule, which are constituents of the chromophore as a color carrier [\[40](#page-13-20)]. As can be seen from Fig. [7,](#page-8-2) during the process there is a change in the intensity of absorption peaks, which is the result of structural changes within MB molecules. The intensity of the absorption peak at 664 nm decreases sharply after only 3 min of sonolysis indicating the destruction of the part of the molecule responsible for the presence of blue color. As a result, the color of the solution changes, and during the process, it becomes completely discolored. Also, after few



<span id="page-8-2"></span>**Fig. 7** The reduction of the intensity of absorption peaks on the UV–VIS spectrum of the MB solution during sonolysis (inset: the basic spectrum of the MB solution)

minutes of the reaction the absorption maximum in the visible region of the spectrum shifts from 664 to 620 nm which is the so-called blue shift and is mainly associated with dye aggregation in an acidic medium [[33](#page-13-13)]. The formation of the blue shift has been noted in the literature in the base environment, and it is assumed that originates from the demethylation of MB molecules, rather than from their aggregation [[43\]](#page-13-23). Since the measured pH values during the examined process indicate the presence of an acidic environment, it can be suggested that the aggregation of dye molecules causes the mentioned shift. During sonolysis, the intensity of the absorption maximum in the UV region of the spectrum decreases and this decrease is much smaller and more gradual in relation to the absorption maximum in the visible region. The presence of a given peak even after 100 min of sonolysis indicates that some degradation product(s) containing aromatic molecular structure is/are still present in the solution. The degradation mechanism of methyl orange (MO) and bromothymol blue (BTB) was considered at the same values of process parameters as for MB: nZVI and  $H<sub>2</sub>O<sub>2</sub>$  concentrations of 10 ppm and 600 ppm, respectively. The pH value of the MO solution was 3.50 at the beginning of the reaction (after the addition of nZVI and  $H_2O_2$ ), and 2.76 at the end (after 100 min), while the corresponding pH values of the BTB solution were 3.30 and 2.82. Therefore, as in the case of MB degradation, the measured pH values are in a satisfactory range and no additional correction is required. Figure [8](#page-9-0) shows the decrease in absorption intensity on the UV–VIS spectrum of these two dyes during the reaction.

Unlike MB, whose degradation under the same experimental conditions is almost instantaneous (95.3% is decomposed during the frst 3 min of the process), the degradation of MO is a slower process, with the same percentage of removal achieved after 15 min of reaction (Fig. [8](#page-9-0)a). The efficiency of sonolysis at the end of the reaction is 98.8%. In the case of BTB degradation (Fig. [8](#page-9-0)b), 88.6% of this dye is removed by the end of the process. Compared to MO, the BTB sonolysis is characterized by lower rate, with the degradation of most of the dye (85.4%) taking 40 min. Further progress of the reaction removes an additional 3.2%. The MO spectrum is characterized by two absorption maxima, one in the UV region at a wavelength of  $\lambda = 292$  nm, while the other is in the visible region of the spectrum at a wavelength of  $\lambda$  = 465 nm. As in the case of MB, the peak in the UV region of the spectrum is due to the presence of benzene rings in the structure of molecules, while the peak in the visible region originates from a conjugated structure with an azo group, which forms a molecular chromophore and gives color [[44](#page-13-24)]. After 3 min of the reaction, the peak intensity at 465 nm was considerably reduced (Fig. [8](#page-9-0)a). The Fenton mechanism of dye degradation is based on the reaction between dye molecules and ·OH radicals. In the case of MO, the azo bond frst reacts with ·OH radicals, which causes the loss of chromophore characteristics of MO [\[45](#page-13-25)]. Since there are no newly formed peaks in the visible region of the spectrum, it can be suggested that the breaking of the azo bond resulted in particular intermediates that do not absorb light in this region of the spectrum. The degradation of the aromatic parts of MO molecules occurs much more slowly and gradually, and the presence of peaks in the UV region at the end of the process indicates that some degradation product(s) with aromatic molecular structure is/are still present in the solution.

The BTB degradation process was also monitored by recording the absorption spectrum of the solution during



<span id="page-9-0"></span>**Fig. 8** The reduction of the intensity of absorption peaks on the UV–VIS spectrum of: **a** MO solution (inset: the basic spectrum of the MO solution) and **b** BTB solution during sonolysis

100 min of the reaction (Fig. [8](#page-9-0)b). As can be seen from the fgure shown, the BTB solution has three absorption maxima, two in the UV region at wavelengths of 290 nm and 340 nm, and one in the visible region of the spectrum at 435 nm. After only 3 min of sonolysis, the intensity of absorption in the visible region of the spectrum decreases which is accompanied by a gradual loss of color of the solution, while the intensity of peaks in the UV region initially increases during 20 min and then gradually decreases until the end of the process. The BTB molecule contains three benzene rings in its structure, so it can be assumed that the degradation (transformation) of this structure frstly produces some aromatic product(s) that absorb light in the UV region of the spectrum, and thus the intensity of peaks in this region increases. After 20 min of the process, the gradual degradation (transformation) of these aromatic intermediates begins and it is not completed until the end of the reaction.

### **3.3.5 Determination of the Degradation Products of the Tested Dyes**

The degradation products of the three tested dyes were identifed using UHPLC-DAD-ESI-MS/MS analysis. Figures S3–S5 represent the total mass chromatograms of the solutions of methylene blue, methyl orange and bromothymol blue being degraded for 100 min (end of the Fenton-like process). The list of the identifed compounds in the resulting solutions of all three dyes is given in Tables S2–S4. The molecule of methylene blue provides a signal corresponding to a positive ion at *m/z* 284.18, with three signifcant *m/z* values on MS/MS spectrum: 239.84, 241.20 and 267.8. At the end of Fenton-like process, one product was identifed in the resulting solution—leuco-methylene blue (LMB) with a peak at *m/z* 286.11 with four fragment ions on MS/MS spectrum at *m/z* values: 228.02, 242.51, 255.7 and 270.0. Considering the intensities of the peaks assigned to MB and LMB (Figure S3), it can be suggested that almost entire amount of MB present in the initial solution was converted to LBM. This transformation pathway includes the oxidation of nZVI, followed by the emission of two electrons responsible for the change of MB to colorless LMB [\[46](#page-13-26)]. In the case of MO, the appropriate chromatogram of the resulting solution contains four peaks (Figure S4)—peak at *m/z* 304.06 originating from the unreacted (residual) MO amount and three peaks of low intensities at *m/z* values: 320.11, 290.16 and 276.21. The characteristic peak of MO at *m/z* 304.06 derives from the negative ion of the MO dye [M–H]−, while its MS/MS spectrum yields three product ions at *m/z* values: 289.04 (cleavage of one methyl group), 240.20 (cleavage of a sulfonate group) and 156.03 derived from [M–H–N<sub>2</sub>C<sub>6</sub>H<sub>4</sub>N(CH<sub>3</sub>)<sub>2</sub>]<sup>–</sup>[\[47](#page-13-27)]. The appearance of the peak at *m/z* 320.11 is the consequence of the presence of monohydroxylated product of MO characterized by three fragment

ions at MS/MS spectrum at *m/z* values: 304.87 (MO), 255.94  $([M-H-SO<sub>2</sub>]<sup>-</sup>)$  and 155.96  $([M-H-N<sub>2</sub>C<sub>6</sub>H<sub>3</sub>(OH)N(CH<sub>3</sub>)<sub>2</sub>]<sup>-</sup>)$ [[48\]](#page-13-28). The signal at  $m/z$  290.16 can be attributed to a degradation product formed after MO loses one methyl group. This peak reveals three fragment ions at MS/MS spectrum at *m/z* values: 275 ([M-H-CH<sub>3</sub>]<sup>-</sup>), 226 ([M-H-SO<sub>2</sub>]<sup>-</sup>) and 156 ([M-H-N<sub>2</sub>C<sub>6</sub>H<sub>4</sub>NHCH<sub>3</sub>]<sup>-</sup>) [[48\]](#page-13-28). Additionally, the fourth peak present at *m/z* 276.21 originates from the degradation product of demethylation reaction (obtained by replacement of two methyl groups in MO molecule by hydrogen atoms). The corresponding fragment ions of this peak at MS/MS spectrum are at  $m/z$  values: 212 (M–H–SO<sub>2</sub>]<sup>-</sup>) and 156 ([M-H-N<sub>2</sub>C<sub>6</sub>H<sub>4</sub>NH<sub>2</sub>]<sup>-</sup>) [[48\]](#page-13-28). By comparing the obtained intensities of the peaks derived from the initial solution (not shown) and the resulting one, it can be suggested that the parent MO molecule scarcely exists in the solution after the degradation process along with other three identifed products. Furthermore, the recorded degradation products are present in very low amounts (trace levels) indicating that most of the MO dye present in the initial solution was completely mineralized into  $CO<sub>2</sub>$  and water. The chromatogram obtained from the solution of bromothymol blue after degradation is portrayed by four peaks (Figure S5)—peak at *m/z* 625 (with 7 fragment ions on MS/MS spectrum) originating from the residual BTB amount in the solution and three peaks at *m/z* values: 623, 739 and 593. The compound at *m/z* value 623 with appropriate products ions was identifed as ketobromothymol blue, while the other two degradation products remained unknown and characterized only by their fragment ions on MS/MS spectrum. Based on the intensities of the peaks obtained from the initial solution (not shown) and the resulting one, it can be presumed that the BTB molecules were mineralized to quite high extent to  $CO<sub>2</sub>$  and water after 100 min of process, leaving some trace amounts of the parent BTB, ketobromothymol blue and one product with *m/z* value 593, while the unidentifed compound with *m/z* value 739 is still present in the solution at slightly higher level.

#### **3.3.6 Kinetic Study**

In order to study the degradation kinetics of the particular textile dyes in heterogeneous Fenton-like oxidation under diferent conditions, four kinetic models were used to ft the experimental data. The kinetic parameters were calculated by the linear regression analyses of  $c_t$  versus  $t$  for the zero-order (ZO) model,  $ln(c_0/c_t)$  versus *t* for the first order (FO) model,  $[(1/c_t) - (1/c_0)]$  versus *t* for the second order (SO) model and  $t/[1 - (c/c_0)]$  versus *t* for the Behnajady-Modirshahla-Ghanbery model (BMG) [[49\]](#page-13-29). Two constants in BMG model, m (min) and b (dimensionless), are related to initial reaction rate and oxidation capacity, respectively. They are evaluated by examining the time approaching zero or infnity, consequently

leading to the initial dye degradation rate (1/m) and maximum theoretical conversion that could have been achieved after a very long or infnite reaction time (1/b), hence named as the maximum oxidation capacity [[49,](#page-13-29) [50](#page-13-30)]. Accordingly, higher [valu](#page-13-31)es of 1/m and 1/b indicate better catalytic performance [\[51\]](#page-13-31). Linear equations for all models and denotation of parameters are given in Table S1, while the ftting results are presented in Table [1](#page-11-0). According to the kinetic data, the correlation coefficients  $(R^2)$  were in a very wide range. Very low values obtained in the case of ZO model for all studied experimental data indicate an inadequate ftting, while on the other hand, the BMG model proved to be the best for the description of kinet ics of all tested processes. Considering the effect of homogenization method, besides the BMG model, which ftted best to the data in both processes—magnetic stirring and sonolysis  $(R<sup>2</sup>=0.9998$  in both cases), only SO model in the case of MB sonolysis can be considered as partially adequate with the rate constant of  $k_2$ =0.003 l mg<sup>-1</sup> min<sup>-1</sup>. By analyzing the parameters 1/m and 1/b obtained by the BMG model of these two processes, it is possible to observe a slightly positive efect of ultrasound refected by the higher value of initial degrada tion rate. On the other hand, the maximum oxidation capaci ties under diferent homogenization treatments are almost the same. After increasing the nZVI concentration to 10 ppm, the BMG model is still the most adequate to describe the MB deg radation kinetics with the value of initial degradation rate three times higher compared to the process with the nZVI concen tration of 2 ppm. This also coincides with the  $k_2$  value being substantially higher  $(k_2 = 0.013 \text{ 1 mg}^{-1} \text{ min}^{-1})$ , if SO model can be considered as the one following the BMG model based on the experimental data ftting suitability. Regarding the appropriate parameters of BMG model for the degradation of additional two textile dyes (MO and BTB), it can be suggested that their initial degradation rates are quite lower compared to the MB degradation under the same reaction conditions, while the oxidation capacities are similar regardless of the type of the degraded dye. Other kinetic models cannot be applied to describe the Fenton-like oxidation of MO and BTB under these specifed reaction parameters. The presented kinetic results indicate that the degradation process of the examined dyes proceeds via two stages (two-stage pattern)—a fast one and a much slower one [\[50\]](#page-13-30), regardless of the used reaction conditions. Hence, it could not be modeled by ZO, FO and SO reaction kinetics, proposing the BMG model as the best representing this system kinetics.

## **4 Conclusions**

<span id="page-11-0"></span>The applied green synthesis of zero-valent iron using the green tea extract as a reducing agent provided amor phous, approximately spherical nanoparticles with diam eter between 5 and 45 nm with high tendency to form



aggregates of diferent shapes and size (from 70 nm to several tens of  $\mu$ m). In addition to Fe as the preferred active phase of the catalyst, the synthesized nZVI also contains elements originating from the organic compounds present in the green tea (C, O and K). The sample possesses exceptionally low specific surface area  $(1.04 \text{ m}^2/\text{g})$  and total pore volume  $(0.0025 \text{ cm}^3/\text{g})$ , followed by a diverse pore size distribution—the present micropores and mesopores in a lower diameter range (2–20 nm) can be attributed to the space between the individual particles, while the larger mesopores and detected macropores (dominant fraction) are formed between the nZVI aggregates. The results of MB degradation in the presence of nZVI indicate a slightly positive effect of ultrasound on the process efficiency in relation to the magnetic stirring, but only at the beginning of the process. The optimization of nZVI concentration has established the existence of a certain limit value (6 ppm) (at  $H_2O_2$  concentration of 100 ppm) above which excess nZVI has insignificant impact on the further course of dye degradation, while its further increase  $(>10$  ppm) reduces the process efficiency. By increasing the concentration of  $H_2O_2$ , both the rate and efficiency of MB removal increases, leading to another limit value (100 ppm) above which no signifcantly higher process efficiency is achieved. Based on the obtained individual UV–VIS spectra for the tested dyes, as well as the identifed products at the end of the process, degradation mechanism for each dye has been proposed, suggesting that the corresponding part of the molecule—the chromophore, as a color carrier, is almost completely degraded in all three dyes, but some aromatic compounds absorbing the light in UV region are still present in the solution after the reaction. Kinetic data have proved that the BMG model is the best for the description of kinetics of all tested processes indicating that the degradation process of the examined dyes proceeds via two stages (two-stage pattern)—a fast one and a much slower one. The reactions can be portrayed by notably diferent initial degradation rates, but the appropriate maximum oxidation capacities are quite similar.

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#### **Declarations**

**Competing interests** The authors declare that they have no known competing fnancial interests or personal relationships that could have appeared to infuence the work reported in this paper.

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