



ZIF-67 Derived Hollow Structured Co_3O_4 Nanocatalysts: Tunable Synthetic Strategy Induced Enhanced Catalytic Performance

Changyu Zhang¹ · Wei Chu² · Ruiyu Jiang¹ · Lei Li¹ · Qilei Yang³ · Yan Cao¹ · Jinlong Yan¹

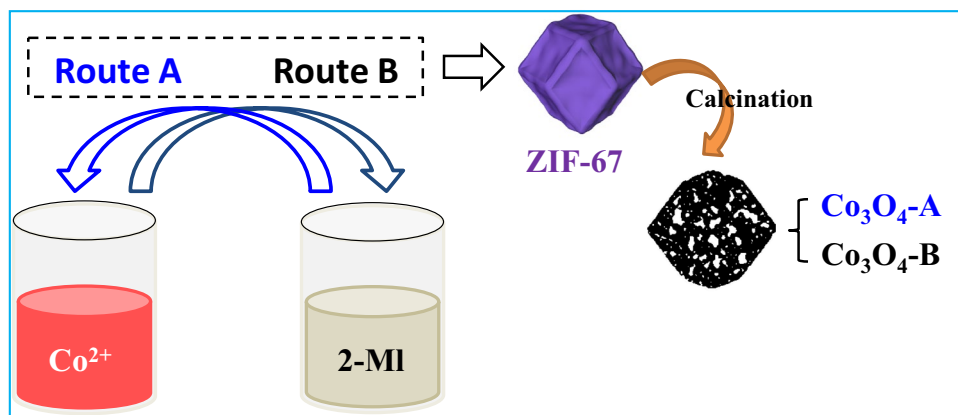
Received: 16 April 2019 / Accepted: 9 June 2019 / Published online: 22 June 2019
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Abstract

Two different hollow structured Co_3O_4 micro-polyhedrons, derived from Zeolitic imidazolate frameworks (ZIF)-67 crystals, were fabricated by tuning the synthetic strategy (positive or reverse addition). The results demonstrate that the synthetic strategy significantly affect catalyst structure and properties. Compared with Co_3O_4 -A nanocatalyst, the Co_3O_4 -B nanocatalyst exhibit superior catalytic performance, showing 100% CO conversion at the conditions of $T = 110\text{ }^\circ\text{C}$ and $\text{SV} = 30,000\text{ h}^{-1}$. The higher catalytic performance could be attributed to its higher surface area, lower temperature reducibility, and abundant surface Co^{3+} and adsorbed oxygen.

Graphic Abstract

Two different hollow structured Co_3O_4 micro-polyhedrons, derived from Zeolitic imidazolate frameworks (ZIF)-67 crystals, were fabricated by tuning the synthetic strategy (positive or reverse addition). The Co_3O_4 -B nanocatalyst exhibit superior catalytic performance, which should be attributed to its higher surface area, lower temperature reducibility, and abundant surface Co^{3+} and adsorbed oxygen.



Keywords Synthetic strategy · Co_3O_4 nanocatalyst · Hollow structure · Zeolitic imidazolate frameworks · CO oxidation

1 Introduction

Hollow structured nanomaterials have attracted a broad interest in recent years due to their unique properties, such as high specific surface area, well-defined active site, inner void space, and tunable mass transfer rate [1, 2]. Controllable calcination of Metal–organic frameworks (MOFs) is an effective strategy for the preparation of hollow structural

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materials [3–8]. And MOFs-derived hollow structural metal oxides, composing of special composites and developed pore channels, showed superior performance in catalysis and electrochemical applications. ZIF-67 derived hollow structured Co₃O₄ nanocomposites, have been reported with superior performance in electrochemical and gas sensing applications [9–13]. High porosity and inner voids endows it with high performance, which might be more meaningful in heterogeneous catalysis.

Co₃O₄ is considered as one of the most potential catalysts in CO oxidation due to its special morphology, structural and size effects [14–17]. Co₃O₄ nanobelts and nanocubes as model catalysts were well controllable synthesized to evaluate CO oxidation [14]. It was found that the Co₃O₄ nanobelts which have a predominance of exposed {011} planes are more active than Co₃O₄ nanocubes with exposed {001} planes. Compared with commercial Co₃O₄, mesoporous cobalt oxides showed improved activity in CO oxidation, which was ascribed to the lattice oxygen mobility of the catalysts promoted by the surface oxygen vacancy and large surface area. Besides, the particle size of Co₃O₄ nanocatalyst have shade an important effect on CO oxidation activity [16, 17]. Iablokov et al. [16] clarified the size effect of Co₃O₄ nanocatalyst in CO oxidation by well tuning the particle size from 3.5 to 12.2 nm. They found that the maximum reaction rates were observed for Co₃O₄ particles with a size in the range of 5–8 nm. These results clearly confirm that controlling the morphology of nanostructured cobalt oxides is beneficial for enhanced catalytic performance.

Herein, we prepared hollow structured Co₃O₄ nanocatalysts by annealing of ZIF-67 crystals in air atmosphere. Through tuning the synthetic strategy, two different Co₃O₄ nanocatalysts were fabricated. On the basis of catalytic performance for CO oxidation and various characterizations, a structure–activity relationship was well established.

2 Experiment

2.1 Synthesis

Porous Co₃O₄ hollow structural catalysts were prepared via a two-step route, involving the fabrication of Co-MOF (ZIF-67) nanocubes and the subsequent calcination treatment in air atmosphere. **Synthetic route A** Co(NO₃)₂·6H₂O (0.87 g) and 2-methylimidazole (1.97 g) were dissolved in 50 mL methanol respectively. Then the solution was mixed by pouring 2-methylimidazole solution into Co³⁺ solution under thoroughly stirring. The resulting mixture was aged for 24 h at room temperature. Then the purple precipitate was collected by centrifugation, washed with methanol three times, and dried at 80 °C for overnight. Finally, the as-prepared ZIF-67 precursors were heated to 350 °C with

a heating rate of 1 °C·min⁻¹. The resulting product was denoted as Co₃O₄-350-A. **Synthetic route B** the synthetic process is similar to the above process. The only change is that the solution was mixed by pouring Co³⁺ solution into 2-methylimidazole solution under thoroughly stirring. And the final product was denoted as Co₃O₄-350-B.

2.2 Materials Characterization

The structural parameter, pore size distribution and N₂ adsorption isotherms of the samples were tested at liquid nitrogen temperature using an Autocorb apparatus. The samples were pretreated at 200 °C for 3 h before testing. The N₂ adsorption–desorption isotherm used the Barrett–Joyner–Halenda (BJH) method.

Thermogravimetric analysis (TGA) was conducted on SDT 2960 with a heating rate of 10 °C min⁻¹ in air flow.

X-ray diffraction (XRD) patterns were obtained with a Bruker D8 diffractometer using Cu K α radiation ($\lambda = 1.540589 \text{ \AA}$). The crystal size of samples was calculated from the width of diffraction profiles, referring to the full width at half maximum (FWHM) of the crystalline phase using the Debye–Scherrer formula.

Scanning electron microscope (SEM) was performed on a JEOL JSM-6700F field emission SEM, which was operated at the accelerating voltage of 15 kV and the detector current of 10 mA. Transmission electron microscopy (TEM) was conducted on a JEOL JEM 2100 microscope operated at 200 kV.

The XPS patterns were measured on a PHI-5300/ESCA electronic energy spectrum at 300 W using Mg K α X-rays as the excitation source. The data were processed by the XPS-PEAK software, and surface element contents were calculated through XPS peak areas. The binding energies (BE) of the elements were calibrated relative to the carbon impurity with a C 1s at 284.8 eV. Laser Raman spectra were measured on a Renishaw Laser Raman spectrometer. Ar⁺ (514.5 nm) and He–Cd lasers (325 nm) were used as the excitation source.

Temperature-programmed reduction (H₂-TPR) measurement was conducted on a TPDRO 1100 apparatus supplied by the Thermo-Finnigan company. Typically, 50 mg of the sample was heated from room temperature to 700 °C at a rate of 10 °C/min. A gas mixture of H₂/N₂ containing 5% H₂ (volume percentage) was used as a reductant at a flow rate of 20 mL/min.

Temperature-programmed desorption of CO (CO-TPD) was performed on the same apparatus with TCD detector. First, 0.1 g of samples was pretreated under N₂ flow at 120 °C for 1 h. After that, the temperature was cooled to 30 °C, and the flow gas was switched to 15% CO/He (30 mL/min). The CO adsorption continued at 30 °C for 1 h, and then were purged with He (30 mL/min) to remove

the physisorbed CO. The CO-TPD experiment was carried out by elevating temperature up from 30 to 300 °C with a heating rate of 10 °C/min.

2.3 Measurement of Catalytic Activity

The catalytic activity was measured by a fixed-bed flow microreactor at atmospheric pressure. In a typical experiment process, a 50 mg sample was loaded into a quartz tube ($d = 6$ mm) and then placed into a microreactor. The gas mixture of CO/O₂/N₂ (1.6:21.0:77.4) with a flow rate of 25 mL/min was introduced into the reactor, and the corresponding space velocity is 30,000 h⁻¹. Before test, the catalyst was pretreated in feed gas at 150 °C for 1 h. After cooling to room temperature, the CO oxidation was evaluated. The CO oxidation reaction was stabilized for 15 min,

and the effluent gas from the reactor was analyzed by a gas chromatograph (GC-9860) equipped with a thermal conductivity detector and TDX-01 packed column.

3 Results and Discussion

Different hollow structured Co₃O₄ nanocomposites can be obtained through the calcination of ZIF-67 in air atmosphere via a tunable synthetic routes (Scheme 1). The powder X-ray diffraction (XRD) patterns of as-synthesized ZIF-67 sample is presented in Fig. 1a, which is matched well with the simulated and published XRD patterns, confirming the formation of pure ZIF-67 crystals [18]. Notable that the crystallinity of ZIF-67 prepared from synthetic route B is stronger than that from synthetic route A. This is in accordance with the SEM

Scheme 1 Tunable synthetic strategy for hollow structured Co₃O₄ nanocomposites

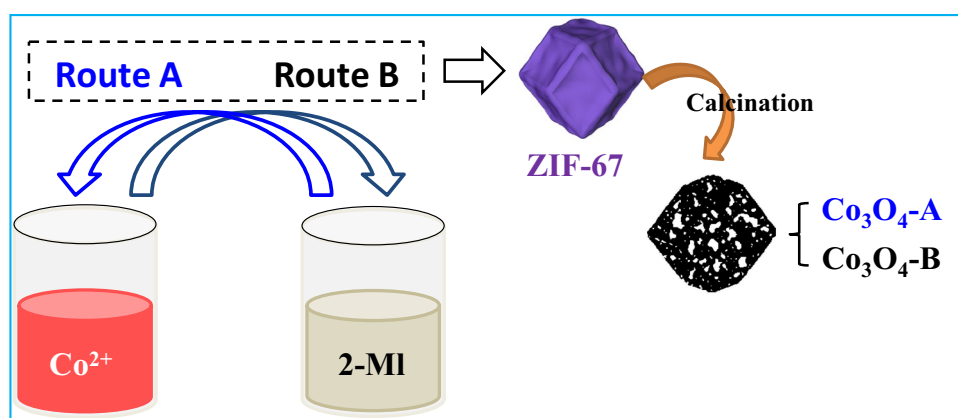
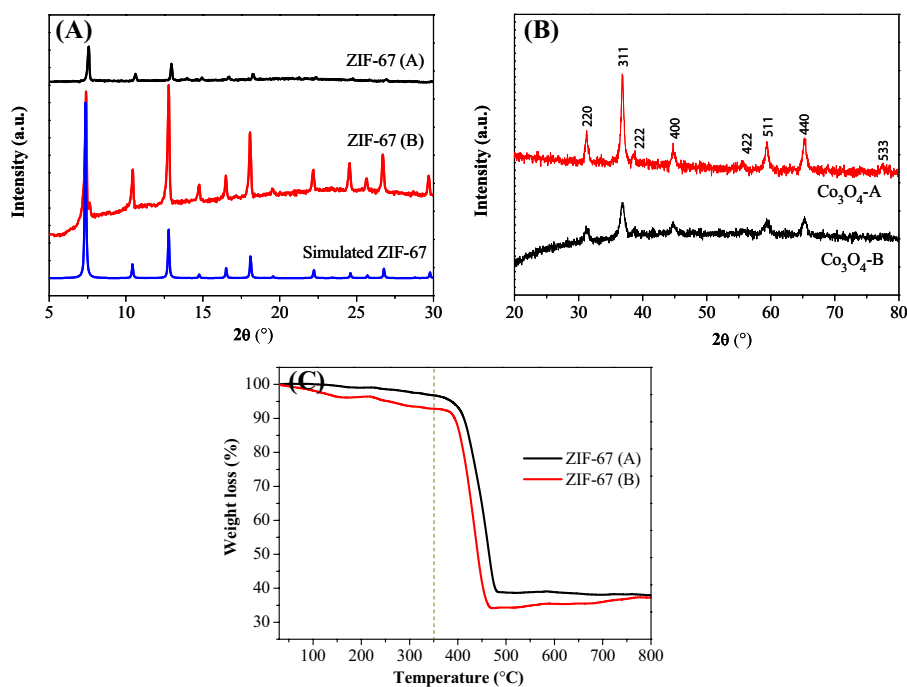


Fig. 1 XRD patterns of ZIF-67 crystals **a**, and **b** different hollow structured Co₃O₄ nanocomposites: Co₃O₄-A and Co₃O₄-B. **c** TGA curves of the ZIF-67(A) and ZIF-67(B) in air flow



results. After calcination in air atmosphere, the spinel-type Co₃O₄ species were obtained, further confirmed by XRD characterizations Fig. 1b. The diffraction peaks located at around 31.3°, 36.8°, 38.6°, 44.8°, 55.7°, 59.4°, 65.2° and 77.3° were recorded, assigning as the (220), (311), (222), (400), (422), (511), (440) and (533) crystalline planes of Co₃O₄ (JCPDS No. 01-073-1701). In addition, it can be observed that the intensity of reflection peaks is different over Co₃O₄-A to Co₃O₄-B samples, meaning that the primary crystallites in the products are different in particles size. According to the Scherrer equation, the mean crystallite size of the Co₃O₄-A and Co₃O₄-B samples are calculated to be 11.4 and 6.8 nm using the FWHMs of the (311) line of Co₃O₄ (Table 1). Additionally, through the comparison of the diffraction of ZIF-67 crystals and their derives, we can easily find that the ZIF-67(B) has good crystallinity, whereas its derives (Co₃O₄-B) show weak diffraction peaks, indicating smaller nanoparticles confirmed by TEM analyses. This result should be attributed to different synthetic route. In route A, 2-MI was poured into Co ions solution. Some uncoordinated 2-MI molecules would locate inside the structure of ZIF-67, and few residual Co ions might remain in the surface of ZIF-67, resulting in weak crystallinity of ZIF-67 and larger particle sizes of Co₃O₄. In route B, the reverse process was performed, some 2-MI might remain in the surface of ZIF-67, resulting in better crystallinity of ZIF-67 and smaller particle sizes of Co₃O₄.

The thermographic (TG) behaviors of the different ZIF-67 samples were measured in air flow. Seen from Fig. 1c, there exists a weak weight loss below 300 °C, which corresponds to the volatilization of methanol in the pores of ZIF-67. Above 300 °C, the weight loss becomes obvious, drops sharply at approximately 420 °C and finally flattens at approximately 480 °C. The latter weight loss might be attributed to the oxidation and decomposition of 2-methylimidazole. Notably, the weight loss of ZIF-67(B) took place at a relatively lower temperature that of ZIF-67(A). This result agrees well with the above analyses. For ZIF-67(B), some residual 2-MI remain on the surface of ZIF-67 during synthetic process, resulting in relatively lower decomposition temperature.

The morphology of the ZIF-67 samples and their corresponding calcined products are presents in Fig. 2. Whether synthetic A or B, the final ZIF-67 crystals are both composed of similar monodispersed rhombic dodecahedrons. By calcining the ZIF-67 crystals at 350 °C for 3 h, the typical morphology of Co₃O₄-A and Co₃O₄-B samples are presented in Fig. 2c and d. Clearly, the calcined particles retain the similar size and shape, along with inner hollow structure and rough porous shell. Some hollow structures are broken due to thermal effects. The microstructures of the prepared Co₃O₄-A and Co₃O₄-B samples are further characterized by HRTEM analysis (Fig. 3). Obviously, hollow structural dodecahedra, composed of numerous primary crystallites, are observed over the Co₃O₄-A and Co₃O₄-B samples (Fig. 3a, b, e and d). The average particle size of Co₃O₄-A (8.8 ± 2.6 nm) is larger than that of Co₃O₄-B samples (6.5 ± 1.2 nm) (Inset of Fig. 3b and e). This is consistent with above XRD results. Besides, typical (311) and (111) crystallographic planes of Co₃O₄ are also determined in Fig. 3c and f. Comparing Fig. 3a and d, it can be easily find that the formed Co₃O₄-A is assembled with core-shell structure, whereas the Co₃O₄-B has obvious hollow voids. This means that the different structure is originated from the different synthetic routes. In route A, more Co ions remaining in the surface of ZIF-67 are easily dropped into voids space during the oxidation process, forming an attached core.

N₂ sorption was also employed to characterize the surface areas and pore structure of Co₃O₄-A and Co₃O₄-B samples. Seen from Fig. 4a, both of the two samples display a characteristic Type IV adsorption isotherm with a H3-type hysteresis loop, indicating the presence of the mesoporous structure. A wide pore-size distribution is observed over these samples. The average pore sizes are 33.8 and 22.0 nm for Co₃O₄-A and Co₃O₄-B samples respectively (Table 1). This result is well consistent with TEM observations. Besides, their BET surface areas and pore properties are summarized in Table 1. The Co₃O₄-B sample exhibit much higher surface areas (72 m²/g) than that of Co₃O₄-A sample (41.7 m²/g). On basis of XRD and TEM results, the higher surface area is mainly originated from smaller primary particles of Co₃O₄, which generates more active sites for CO oxidation.

Table 1 BET surface areas, pore volume, pore sizes, particle sizes and the calculated specific rates of Co₃O₄-A and Co₃O₄-B catalysts

Sample	S _{BET} (m ² g ⁻¹)	Pore volume (cm ³ g ⁻¹)	Pore size (nm)	Particle size ^a	Particle size ^b	Specific reaction rate ^c [$\times 10^{-8}$ mol/(m ² s)]
Co ₃ O ₄ -A	41.7	0.35	33.8	8.8	11.4	1.29
Co ₃ O ₄ -B	72.0	0.35	22.0	6.5	6.8	8.27

^aCalculated from TEM images

^bCalculated by Scherrer equation based on diffraction peak of (311)

^cReaction conditions: T = 110 °C, SV = 30,000 h⁻¹

Fig. 2 SEM images of hollow structured Co_3O_4 nanocomposites: Co_3O_4 -A (a, b) and Co_3O_4 -B (c, d)

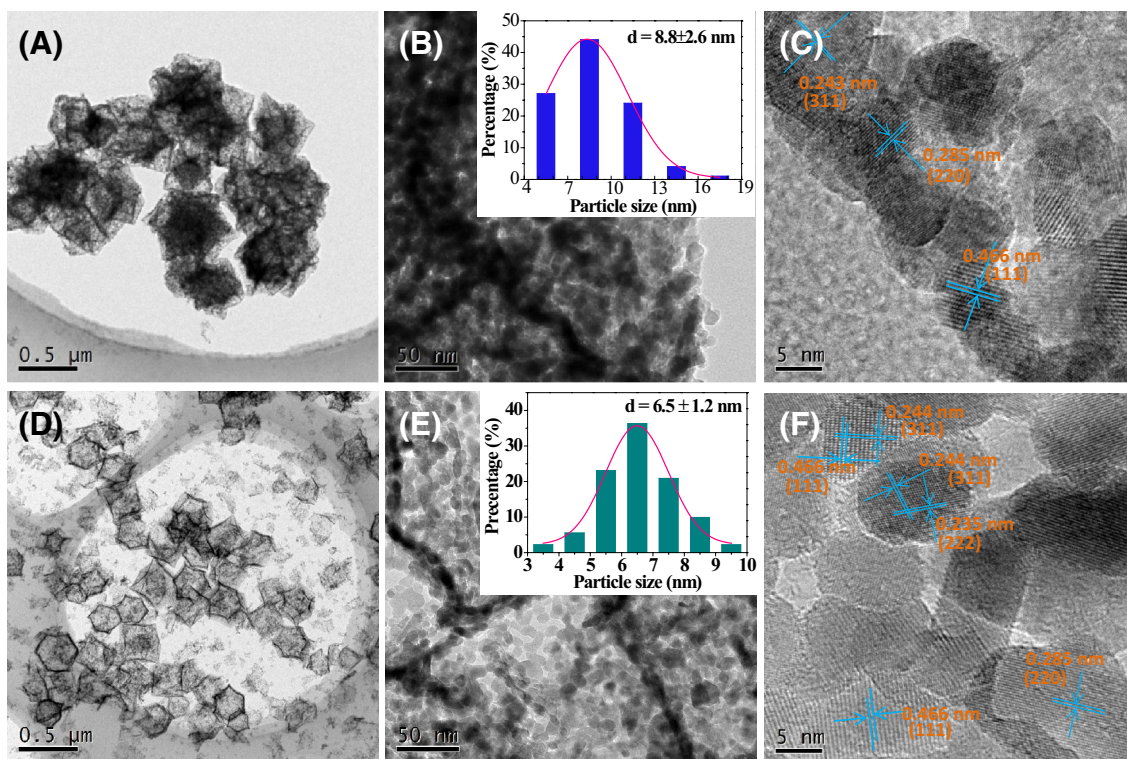
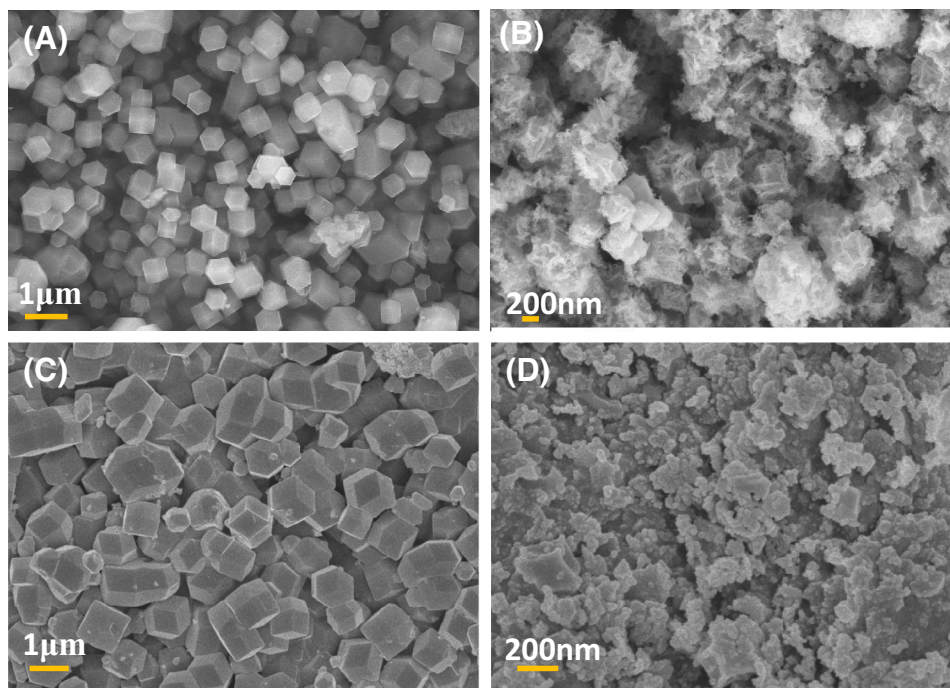
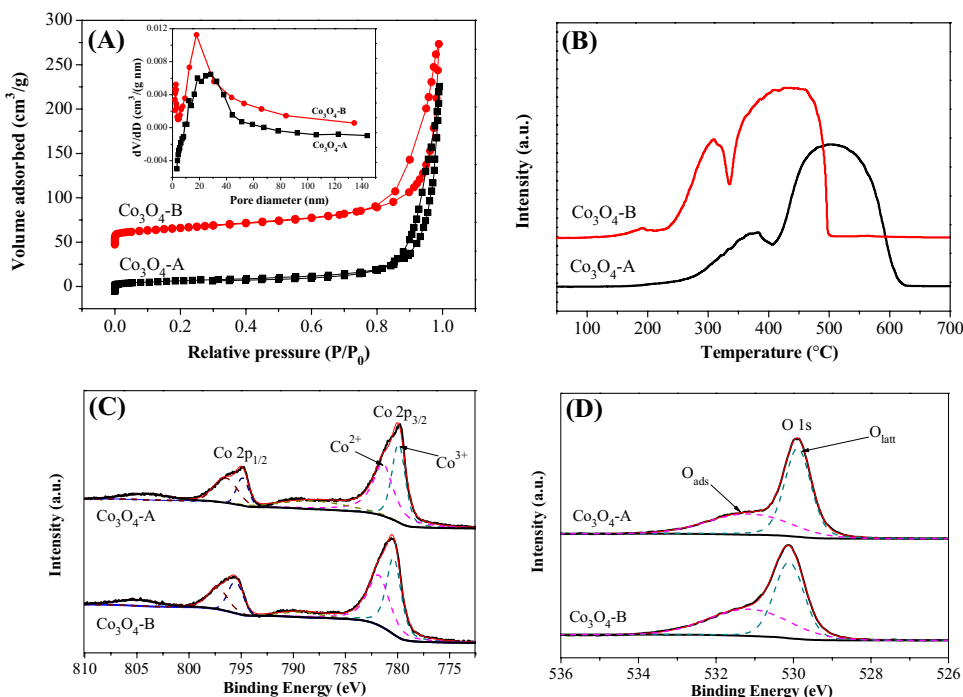


Fig. 3 HR(TEM) images of hollow structured Co_3O_4 nanocomposites: Co_3O_4 -A (a, b, c) and Co_3O_4 -B (d, e, f). The inset of B and E are their corresponding particle size distribution

H_2 -TPR was performed to investigate the redox properties. Seen from Fig. 4b, the reduction profiles essentially present two obvious step-wise reduction peaks over Co_3O_4 -A

and Co_3O_4 -B samples, which can be attributed to the reduction process of Co^{3+} to Co^{2+} and Co^{2+} to metallic Co^0 [19, 20]. Obviously, compared with Co_3O_4 -A catalyst, the

Fig. 4 Characterizations of hollow structured Co₃O₄ nanocomposites including Co₃O₄-A and Co₃O₄-B: **a** Nitrogen sorption isotherms and pore diameter distributions (Inset), **b** H₂-TPR profiles, and XPS spectra **c** Co 2p, **d** O1 s



Co₃O₄-B catalyst exhibit better reducibility at lower temperature, with one reduction peak at 310 °C and the other at 425 °C. It suggests that promoted oxygen mobility took place over Co₃O₄-B catalyst [21], resulting in better catalytic performance toward CO oxidation.

XPS was employed to obtain an insight into the surface composites and chemical state of different Co₃O₄-A and

Co₃O₄-B samples, and the XPS spectra of Co 2p and O1 s are shown in Fig. 4c and d. The XPS datum are presented in Table 1. In Fig. 4c, two major with binding energies at ca. 780.0 and 795.0 eV corresponding to the Co2p_{3/2} and Co2p_{1/2}, respectively [22, 23]. The Co 2P_{2/3} peak is deconvoluted into two components peaks Co³⁺ and Co²⁺, and their binding energies are centered at around 780.0 and

Fig. 5 **a** Catalytic activities of Co₃O₄-A and Co₃O₄-B samples in CO oxidation. **b** CO-TPD of Co₃O₄-A and Co₃O₄-B. And XPS spectra **c** Co 2p, **d** O1 s of the Co₃O₄-A and Co₃O₄-B after reaction

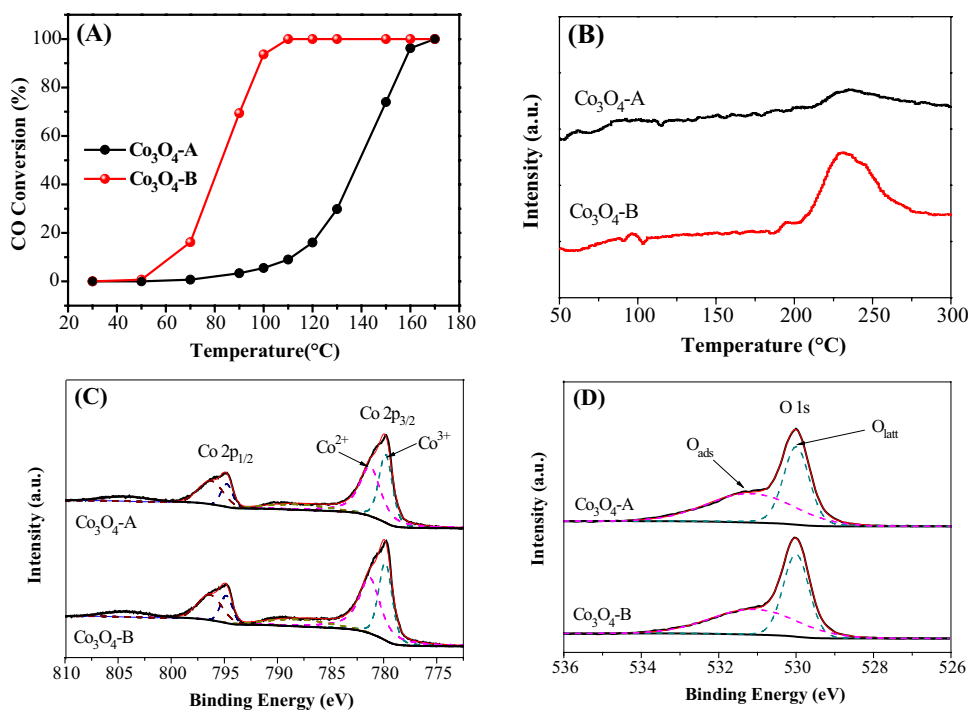


Table 2 XPS fitting results of Co₃O₄-A and Co₃O₄-B catalysts before and after reaction

Sample	Before reaction				After reaction			
	Co at. %	O at. %	Co ³⁺ / (Co ²⁺ +Co ³⁺) %	O _{ads} / (O _{ads} +O _{latt}) %	Co at. %	O at. %	Co ³⁺ / (Co ²⁺ +Co ³⁺) %	O _{ads} / (O _{ads} +O _{latt}) %
Co ₃ O ₄ -A	37.37	62.63	33.8	43.8	33.34	66.66	41.1	57.0
Co ₃ O ₄ -B	33.67	66.33	47.3	51.3	35.91	64.09	43.0	52.3

781.5 eV. We found that the relative surface content of Co³⁺ in the Co₃O₄-B sample is 47.3%, which is larger than that in Co₃O₄-A sample (33.8%). This result conforms to the H₂-TPR results. Figure 4c shows the O1 s XPS spectra of the contrast Co₃O₄-A and Co₃O₄-B catalysts, which can be fitted into three components peaks at ca. 530.1 and 531.5 eV. The two components peaks are sequentially ascribed to surface lattice oxygen (O_{latt}) species and surface adsorption oxygen (O_{ads}) respectively [24]. It can be seen that the relative surface content of O_{ads} in Co₃O₄-B (51.3%) is larger than that in Co₃O₄-A (43.8%). Thus, the surface contents of Co³⁺ and O_{ads} are obviously influenced by preparation method. According to previous studies [25, 26], more abundant of surface Co³⁺ and O_{ads} species contributed to higher catalytic performance. This finding is well in agreement with our study.

Figure 5a shows the catalytic activities of CO oxidation as a function of reaction temperature for Co₃O₄-A and Co₃O₄-B catalysts. It can be observed that there exhibit a large difference between Co₃O₄-A and Co₃O₄-B catalysts. And a complete 100% CO conversion took place at 110 °C for Co₃O₄-B catalyst, which is lower than that for Co₃O₄-A catalyst (T₁₀₀ = 170 °C). The calculated specific rates at 110 °C are presented in Table 1. The specific rates are 1.29 × 10⁻⁸ and 8.27 × 10⁻⁸ mol/(m²s) for Co₃O₄-A and Co₃O₄-B respectively. It can be seen that the Co₃O₄-B catalyst has 7 times higher reaction rate than that of the Co₃O₄-A catalyst. Besides the contribution of surface area to activity, the surface concentrations of Co³⁺ and oxygen vacancies also contribute to higher activity. On the basis of above characterizations, there is no significant difference in morphology. As we know, CO species are adsorbed on the surface-exposed Co³⁺ sites and react with weakly bound oxygen species such as superoxide ion (O²⁻) to form CO₂ [27]. The CO-TPD results are shown in Fig. 5b. It indicates that the Co₃O₄-B sample has more CO chemisorption uptakes, corresponding to abundant surface Co³⁺ contents. The active oxygen species are formed on surface oxygen vacancies which are increased by pretreatment in a reducing or oxidizing atmosphere [27, 28]. The higher catalytic performance of Co₃O₄-B catalyst, which can be attributed to higher surface area, lower temperature reducibility, and abundant surface Co³⁺ and adsorbed oxygen. Additionally, the used catalysts after reaction were further characterized

by XPS techniques (Fig. 5c and d). By comparing the catalysts before and after reaction, we observe that the surface contents of Co³⁺ and adsorption oxygen (O_{ads}) exhibit an obvious rise for Co₃O₄-A catalyst, whereas there are only a slight decrease for Co₃O₄-A catalyst. It indicates that different treatments (e.g. reaction atmosphere) can effectively tune the surface chemical components at above 150 °C [27]. Especially for Co₃O₄-A catalyst, surface oxygen vacancies increase significantly after reaction, leading to more surface adsorbed oxygen. Partial adjacent Co²⁺ were also oxidized to Co³⁺, as showed in Table 2.

4 Conclusions

In summary, two different hollow structured Co₃O₄ nanocatalyst were facilely prepared by tuning synthetic strategy. The results indicate that preparation method plays an important effect on CO oxidation activities. The superior Co₃O₄-B nanocatalyst exhibit higher performance and 100% CO conversion at 110 °C and 30,000 h⁻¹. The higher catalytic performance should be attributed to higher surface area, lower temperature reducibility, and abundant surface Co³⁺ and adsorbed oxygen. The results provide a scientific basis for the design of Co₃O₄-based oxidation catalysts.

Acknowledgements This work was supported by the National Natural Science Foundation of China (21503184), the Natural Science Foundation of the Jiangsu Higher Education Institutions of China (18KJA610004), and the Natural Science Foundation of Jiangsu Province-General Program (BK20171273).

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