

# Catalytic Properties of CeO<sub>2</sub>-Supported LaMnO<sub>3</sub> for NO Oxidation

Hisahiro Einaga<sup>1</sup> · Wataru Yoshida<sup>2</sup> · Chanmin Lee<sup>3</sup> · Keisuke Kusaba<sup>2</sup>

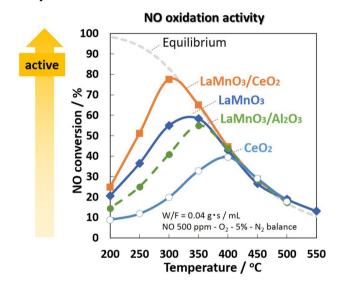
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Abstract CeO<sub>2</sub>-supported LaMnO<sub>3</sub> perovskite oxides were prepared to study their catalytic properties in the oxidation of NO to NO<sub>2</sub>. To prepare the catalyst and investigate the interaction between LaMnO<sub>3</sub> and CeO<sub>2</sub>, two deposition methods were used. Extended X-ray absorption fine structure studies confirmed that perovskite oxide phases were formed on the CeO<sub>2</sub> support. Moreover, X-ray photoelectron spectroscopy and temperature-programmed reduction with H<sub>2</sub> studies revealed that the reduction temperatures for perovskite oxides and CeO<sub>2</sub> support decreased by the deposition followed by calcination at 650 °C, and that the interaction between the  $LaMnO_3$  and  $CeO_2$  support can be controlled by changing the preparation method. The LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst in which LaMnO<sub>3</sub> was highly dispersed on CeO<sub>2</sub> exhibited higher NO oxidation activity than either LaMnO<sub>3</sub> or CeO<sub>2</sub>. The thermal stability of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst was compared with that of aluminasupported LaMnO<sub>3</sub> catalysts over 850-1050 °C.

#### Hisahiro Einaga einaga.hisahiro.399@m.kyushu-u.ac.jp

- <sup>1</sup> Department of Energy and Material Sciences, Faculty of Engineering Sciences, Kyushu University, Kasuga, Fukuoka 816-8580, Japan
- <sup>2</sup> Department of Molecular and Material Sciences, Interdisciplinary Graduate School of Engineering Sciences University, Kasuga, Fukuoka 816-8580, Japan
- <sup>3</sup> Center of Advanced Instrumental Analysis, Kyushu University, Kasuga, Fukuoka 816-8580, Japan

#### **Graphical Abstract**



Keywords Supported catalysts  $\cdot$  Perovskite oxides  $\cdot$  CeO<sub>2</sub>  $\cdot$  NO oxidation

# **1** Introduction

Automobile emission control technologies are attracting considerable attention due to the severe tightening of regulations and increasing vehicle production volumes. Catalytic NO oxidation is a critical process for the purification of diesel exhaust because the resulting NO<sub>2</sub> species is a key substance that promotes the oxidation of diesel soot and facilitates selective catalytic reduction and NOx storage under lean burn conditions. Supported Pt catalysts exhibit high activity in the oxidation of NO to NO<sub>2</sub> [1–3]. However, it is essential that the amount of noble metals used in the catalysts be reduced or replaced by less expensive materials.

Perovskite-type mixed oxides, represented by a ABO<sub>3</sub>-type formula, have been widely used as catalysts for oxidation processes [4-6]. Perovskite oxides are good substitute candidates for noble metal catalysts [7]. Perovskite oxides containing Mn [8–10] and Co [8, 11, 12] at the B site and La at the A site have been frequently used for the catalytic oxidation of NO to NO<sub>2</sub>. In perovskite oxides, the A-site cations are partially substituted by Sr [13, 14] and Ce [15] and the B-site cations are partially substituted by other transition metals [16, 17]. Thus, one method for enhancing the catalytic activity of perovskite oxides is to substitute constituent metals and cations. Another method is to deposit them on supporting materials with a high surface area. To date,  $ZrO_2$  [18, 19],  $Al_2O_3$  [20],  $CeO_2$  [21], and  $SiO_2$ -base mesoporous materials [22, 23] have been used to support perovskite deposition. The supported perovskite oxides reportedly exhibit high catalytic activity and thermal stability, which effectively offset the drawback of perovskite oxides-their low surface area.

We recently reported the selective deposition of the perovskite oxides LaFeO<sub>3</sub> and LaMnO<sub>3</sub> inside or outside the pore of  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> [24, 25]. These supported perovskite oxide catalysts exhibited higher activity and thermal stability than an alumina-supported Pt catalyst when the perovskite phases were deposited inside the alumina pore. These findings inspired us to investigate the effect of supporting materials on the catalytic properties of supported perovskite oxides. Here, we investigated the effect of depositing LaMnO<sub>3</sub> perovskite oxides onto a CeO<sub>2</sub> support on the catalytic properties of the oxidation of NO to  $NO_2$ . Because  $CeO_2$  itself is active with respect to oxidation reactions, we anticipated that the combination of CeO<sub>2</sub> with perovskite oxide would improve the catalytic properties of the supported catalysts. We also investigated the effect of the deposition method on their catalytic properties and thermal stabilities, which were important factors when the catalysts were put into practical use for automobile emission control.

#### 2 Experimental

## 2.1 Materials

The catalyst support CeO<sub>2</sub> (JRC-CEO-3;  $S_{BET} = 72 \text{ m}^2 \text{ g}^{-1}$ ) was obtained from the Catalysis Society of Japan and was used after calcination at 650 °C for 5 h in air.  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> (JRC-ALO-8) was also used as a supporting material after the same treatment.

#### 2.2 Preparation of LaMnO<sub>3</sub>/CeO<sub>2</sub> Catalysts

Bulk LaMnO<sub>3</sub> perovskite oxides were prepared using the hydrolysis-precipitation method described in a previous paper [26]. The aqueous solution containing La(NO<sub>3</sub>)<sub>3</sub> (Wako Pure Chem) and Mn(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O (Wako Pure Chem) were slowly added to aqueous ammonia while vigorously stirring. The resulting precipitates were calcined at 650 °C for 5 h in air. The LaMnO<sub>3</sub> catalyst thus prepared has orthorhombic structure with the tolerance factor of 0.954. For the preparation of physical mixture of LaMnO<sub>3</sub> and CeO<sub>2</sub>, 0.20 g of LaMnO<sub>3</sub> and 0.80 g of CeO<sub>2</sub> were ground with a mortar and pestle. The sample was denoted by LaMnO<sub>3</sub>-MM.

To prepare CeO<sub>2</sub>-supported LaMnO<sub>3</sub> (LaMnO<sub>3</sub>/CeO<sub>2</sub>) catalysts by the dry impregnation (DI) method, CeO<sub>2</sub> was impregnated with a mixed aqueous solution of metal nitrates in a quantity equal to 50-75% pore volume of the CeO<sub>2</sub>, followed by drying at 100 °C. The impregnation process was repeated until LaMnO<sub>3</sub> loading was increased to 20 wt%. The obtained samples were then calcined at 650-1050 °C for 5 h in air. The LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst prepared by the DI method was denoted as LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI.

LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts were also prepared by a precipitation–deposition (PD) method. Hydroxide precursors of perovskite oxide were obtained by the hydrolysis–precipitation method described above. They were then mixed well in distilled water (300 mL) with CeO<sub>2</sub>, followed by ultrasonication. Next, they were evaporated to dryness under vigorous stirring followed by grinding and calcination at 650 °C for 5 h in air. In this process, the loading level of perovskite phase after calcination depends on the water content of the hydroxide precursor. For the determination of LaMnO<sub>3</sub> loading on the CeO<sub>2</sub> support, therefore, the water content of the hydroxide precursor was measured by thermogravimetry (Shimadzu DTG-60) prior to the impregnation of the hydroxide precursor. The LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst prepared by the PD method was denoted as LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD.

#### 2.3 Catalyst Characterization

The crystal structure of the catalysts was examined by X-ray diffraction (Rigaku Ultima IV) using CuK $\alpha$  radiation. The catalyst surface area was determined using Brunauer–Emmett–Teller (BET) plots obtained from the N<sub>2</sub> adsorption isotherms at 77 K (Quantachrome NOVA2000).

La K-edge extended X-ray absorption fine structure (EXAFS) spectra were taken with the photon factory advanced ring at the High Energy Accelerator Research Organization (NW-10A), with the storage ring operating at an energy of 6.5 GeV. Fourier transform-EXAFS spectra

were obtained from k<sup>3</sup>-weighted EXAFS data [k<sup>3</sup> $\chi$ (k)] at 3.0–12.0 Å<sup>-1</sup>. The coordination numbers (CNs), bond distances (R), Debye–Waller factor ( $\sigma^2$ ), and energy shift ( $\Delta E$ ) were obtained using the theoretical backscattering amplitude and phase shift functions calculated by the program FEFF8 [27].

X-ray photoelectron spectroscopy (XPS) spectra were recorded using a Kratos AXIS-165 spectrometer with an Al K $\alpha$  source. The binding energies were corrected using the value of 284.8 eV as an internal standard for the C 1s peak of the carbon species on the catalyst samples.

Temperature-programmed reduction with H<sub>2</sub> (H<sub>2</sub>-TPR) was conducted with a BELCAT-30 catalyst analyzer (BEL JAPAN, Inc). The sample (0.050 g) was pretreated in an O<sub>2</sub> flow for 2 h at 823 K. In the H<sub>2</sub>-TPR measurements, catalyst samples were heated at 10 °C/min.

#### 2.4 Catalytic Activity Measurement

The catalytic oxidation of NO was performed using a fixed bed flow reaction system. Catalyst samples meshed at 250-750 µm were placed in the U-shaped glass reactor, which was connected to the system. The reaction gas, with a NO 500 ppm-O<sub>2</sub> 5%-N<sub>2</sub> balance composition, was fed to the reactor at 200-500 °C. In a typical reaction, the catalyst weighed 0.10 g and the gas flow was 150 mL/ min (W/F = 0.04 g s mL<sup>-1</sup>). The concentrations of NO and NO<sub>2</sub> were determined using a NOx analyzer (SHIMAZU NOA-7000). Prior to the reaction, the catalyst was heated in an O<sub>2</sub> flow at 550 °C. The oxidation of NO to NO<sub>2</sub> consists of both forward reaction  $(NO + 1/2O_2 \rightarrow NO_2)$  and backward reaction (NO<sub>2</sub> $\rightarrow$ NO+1/2O<sub>2</sub>). Therefore, the steadystate activity was dominated by reaction equilibrium. The equilibrium curve for conversion of NO to NO<sub>2</sub> was calculated based on the van't Hoff Eqs. (1) and (2), where  $K_{p}$ ,  $\Delta H$ , R, T,  $p_{NO}$ ,  $p_{NO_2}$ , and  $p_{O_2}$  were equilibrium constant expressed in terms of partial pressures of gases, the enthalpy of reaction, gas constant, reaction temperature, partial pressures of NO, NO<sub>2</sub>, and O<sub>2</sub>.

$$\frac{d\ln K_{\rm P}}{dT} = \frac{\Delta H(T)}{RT^2}$$
(1)

$$K_{\rm P} = \frac{p_{\rm NO_2}}{p_{\rm NO} p_{\rm O_2}^{1/2}}$$
(2)

The reaction rate was obtained under conditions in which the NO conversion was linear with respect to the ratio of catalyst weight to gas flow rate.

 $H_{20}$ 

Fig. 1 XRD patterns of  $LaMnO_3$  and  $LaMnO_3/CeO_2$  catalysts prepared by different methods

Table 1 BET surface area and XPS analysis data of LaMnO\_3 and LaMnO\_3/CeO\_2 catalysts

Catalyst	Surface	XPS analysis data			
	area $(m^2 g^{-1})$	Mn2p <sub>3/2</sub>	Mn2p <sub>1/2</sub>	Mn/Ce intensity ratio	
LaMnO <sub>3</sub>	17	641.1	653.2	_	
LaMnO <sub>3</sub> /CeO <sub>2</sub> -PD	68	641.1	653.3	0.071	
LaMnO <sub>3</sub> /CeO <sub>2</sub> -DI	46	642.1	653.8	0.093	

### **3** Results and Discussion

#### 3.1 Structure of Catalysts

Figure 1 shows the XRD patterns of the CeO<sub>2</sub>, LaMnO<sub>3</sub>, and LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts. The patterns of the CeO<sub>2</sub> support and LaMnO<sub>3</sub>/CeO<sub>2</sub> combined were almost the same as those for the CeO<sub>2</sub> support alone, indicating that the structures of the CeO<sub>2</sub> support were unchanged after deposition and the post-heating treatment. The peaks due to the perovskite were detected for the physical mixture of LaMnO<sub>3</sub> and CeO<sub>2</sub> (LaMnO<sub>3</sub>-MM) and the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts prepared by the PD. In contrast, perovskite phase was hardly detected for the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst prepared by the DI method, indicating that the LaMnO<sub>3</sub> perovskite phases were highly dispersed on the CeO<sub>2</sub> support.

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The BET surface areas of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts are listed in Table 1. The surface area of LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts was lower than that of the CeO<sub>2</sub> support when the catalyst was prepared by the DI method, although the surface area of LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts was much higher than that of the unsupported LaMnO<sub>3</sub> catalysts. It is noted that the surface area of the catalyst prepared by the PD method was nearly comparable to that of LaMnO<sub>3</sub>/CeO<sub>2</sub>-MM, whereas the LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI catalysts have a much smaller surface area than those prepared by the PD method. This implies that the DI of perovskite oxides in the pores of the CeO<sub>2</sub> support promotes pore blockage during the calcination process.

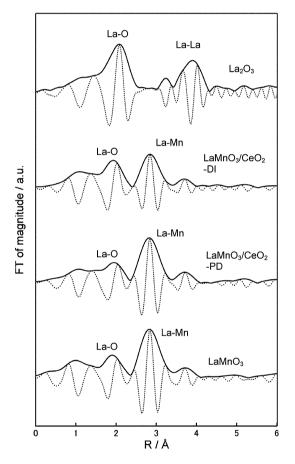


Fig. 2 La K-edge EXAFS spectra of  ${\rm LaMnO_3/CeO_2}$  catalysts and  ${\rm LaMnO_3}$ 

We studied the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts using EXAFS to investigate the structure of the mixed oxides present on the CeO<sub>2</sub> support. Figure 2 shows the La K-edge EXAFS spectra of LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts along with those of the bulk LaMnO<sub>3</sub> and La single oxide (La<sub>2</sub>O<sub>3</sub>). The EXAFS spectrum of the bulk LaMnO<sub>3</sub> shows peaks at around 1.90 and 2.82 Å, which were identified as the La-O and La-Mn contributions of the perovskite structure, respectively. The perovskite oxides have 12-coordinated La-O bonds with different bond lengths in their first coordination shells (2.50–3.01 Å) and 8-coordinated La-Mn bonds in their second coordination shell (~3.37 Å). The first coordination shell cannot be fitted by a single La-O bond, indicating that the shell was composed of several La-O bonds of different bond lengths. The peak in the second coordination shell, however, can be fitted by a single La-Mn bond. The spectrum of La-single oxide indicates a La-O contribution at 2.09 Å and La-La contribution at 3.90 Å, which were much different from the peak positions of the bulk LaMnO<sub>3</sub>.

The formation of a perovskite oxide phase for the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts was confirmed by the EXAFS studies. The LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts also showed peaks at the same positions as those of the bulk LaMnO<sub>3</sub> catalyst. The absence of peaks due to the La-O and La-La contributions in the spectra of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst shows that there were no impurity phases in the supported catalysts. The curve fitting results for the EXAFS spectra of the  $LaMnO_3/CeO_2$  catalysts are listed in Table 2. The peak for the La-Mn contribution at 282 Å can be fitted well within the parameters of a single bond. The bond lengths for the La-Mn contribution were 3.340 Å and were not influenced by the deposition method. The values were consistent with those for the bulk LaMnO<sub>3</sub> perovskite oxides. The CN for the La–Mn contribution in LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD was close to that for bulk LaMnO<sub>3</sub>, whereas the CN value was much lower for LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI. Thus, the CN value for the perovskite oxide phase depends on the preparation method. Since the CN value is related to the crystalline sizes of LaMnO<sub>3</sub>, this implies that the sizes of the crystalline LaMnO<sub>3</sub> of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst were smaller than those of the bulk LaMnO<sub>3</sub> catalyst and LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD.

Figure 3 shows the XPS spectra of the  $LaMnO_3/CeO_2$  catalysts and bulk  $LaMnO_3$ . In the XPS spectra ranges of

Table 2 EXAFS curve-fitting results for the LaMnO<sub>3</sub> and LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts

Catalyst	La-Mn						
	CN	R (Å)	$\sigma^2 (10^{-5} \text{ nm})$	$\Delta E (eV)$	R <sub>f</sub> (%)		
LaMnO <sub>3</sub>	8.0	$3.340 \pm 0.010$	3.60	-0.111	0.25		
LaMnO <sub>3</sub> /CeO <sub>2</sub> -PD	$7.9 \pm 0.1$	$3.340 \pm 0.010$	4.36	-0.060	0.41		
LaMnO <sub>3</sub> /CeO <sub>2</sub> -DI	$5.6 \pm 0.1$	$3.340 \pm 0.010$	4.49	-0.179	0.30		

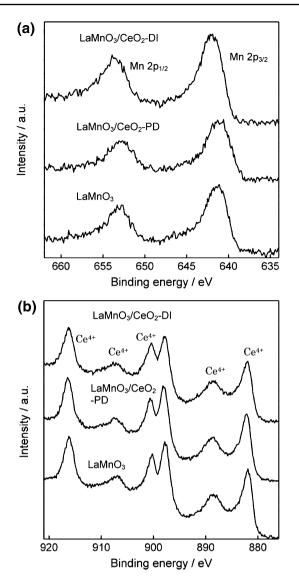


Fig. 3 XPS Mn 2p (a) and Ce 3d (b) spectra of LaMnO\_3/CeO\_2 catalysts and LaMnO\_3

Mn 2p (635–660 eV), we observed the spin–orbit splitting of Mn 2p<sub>1/2</sub> and Mn 2p<sub>3/2</sub> signals (Fig. 4a). For LaMnO<sub>3</sub>, the peak position of the Mn 2p<sub>3/2</sub> signal was located at around 641.1 eV (Table 1) [28]. In the case of LaMnO<sub>3</sub>/CeO<sub>2</sub> prepared by the PD method, we observed peaks for the Mn 2p signals at the same positions as those for the bulk LaMnO<sub>3</sub> catalyst. For LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI, on the other hand, the Mn 2p<sub>3/2</sub> peak was located in the range of 642.1 ± 0.1 eV, which was higher by 1.0 eV than that of bulk LaMnO<sub>3</sub>. The full width at half maximum (FWHM) for the Mn 2p<sub>3/2</sub> signal was comparable and larger than that for bulk LaMnO<sub>3</sub>. This finding indicates that the oxidation state of Mn increased by the deposition of LaMnO<sub>3</sub> on CeO<sub>2</sub> by the DI method due to the strong interaction between LaMnO<sub>3</sub> and CeO<sub>2</sub>.

In the Ce 3d region, peaks due to the presence of Ce  $3d_{5/2}$  and Ce  $3d_{3/2}$  were observed at 880–920 eV (Fig. 3b).

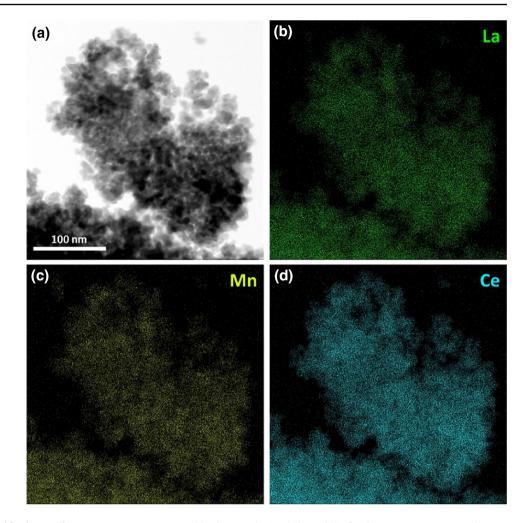
Table 1 lists the calculated Mn/Ce intensity ratios for the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts. The value was higher for the catalyst prepared by the DI method than that prepared by the PD method. Because the XPS peak intensity ratio of metal-support elements is related to the dispersion of the metal oxides on the support [30], we can conclude that the dispersion of the LaMnO<sub>3</sub> phase was higher for LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI. On the other hand, the XPS intensity ratio for LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD was comparable to that for the mechanically mixed LaMnO<sub>3</sub>-CeO<sub>2</sub>.

Figure 4 shows TEM images of LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI. The bright-field image (Fig. 2a) indicated that the catalyst was composed of particles with sizes of 10–20 nm. The DES mapping images (Fig. 2b–d) revealed that La and Mn were distributed over the whole particles of CeO<sub>2</sub> support. These observations confirm that LaMnO<sub>3</sub> particles were dispersed on the CeO<sub>2</sub> for LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI.

#### 3.2 H<sub>2</sub>-TPR Studies

TPR of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts by H<sub>2</sub> was carried out to further investigate the structure and reducibility of the catalysts. Figure 5 shows the H<sub>2</sub>-TPR profiles for the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts, bulk LaMnO<sub>3</sub>, and CeO<sub>2</sub>. Here, the H<sub>2</sub> consumption was normalized to 0.2 g and 0.8 g for LaMnO<sub>3</sub> and CeO<sub>2</sub>, respectively, whereas the value was normalized to 1.0 g for LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts. For the bulk LaMnO<sub>3</sub> catalyst, H<sub>2</sub> consumption was observed in temperature ranges of 200-400 °C and 700-900 °C. The peak in the lower temperature range was ascribed to the reduction of Mn<sup>4+</sup> to Mn<sup>3+</sup>, and that in the higher temperature range to the reduction of  $Mn^{3+}$  to  $Mn^{2+}$  [10]. For the bulk CeO<sub>2</sub> support, reduction peaks were observed at 300-550 °C due to the reduction of surface Ce<sup>4+</sup> and at higher temperatures due to the reduction of the bulk CeO<sub>2</sub> support [31]. In the case of LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD, peaks appeared at around 136 °C. No peaks for the reduction of surface oxygen species on CeO2 were observed, which had been observed at around 500 °C for bulk CeO2. Quantitative analysis revealed that the amounts of H<sub>2</sub> consumed in the range of 50–550 °C in the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst were larger than the sum of the values consumed for the bulk catalysts (0.20 g-LaMnO<sub>3</sub> and 0.80 g-CeO<sub>2</sub>). This reveals that the peak for the surface oxygen species on CeO<sub>2</sub> was shifted to a lower temperature by the LaMnO<sub>3</sub> deposition and indicates that the reactivity of the surface oxygen species on CeO<sub>2</sub> was improved. The peak maximum at around

**Fig. 4** TEM images of LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI. Bright-field image (**a**), DES mapping image of La (**b**), Mn (**c**), and Ce (**d**)



 $800 \,^{\circ}\text{C}$  was also slightly shifted to a lower temperature, indicating that the reactivity of the oxygen species on the catalysts and in the lattice were improved by the deposition of LaMnO<sub>3</sub> onto CeO<sub>2</sub>.

In the case of LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI, the peaks in the low temperature range (~400 °C) were much different from those of the bulk LaMnO<sub>3</sub> and LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD: the H<sub>2</sub> consumption started in the same temperature range as that of LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD, although the peak at 136°C increased and the temperature of the reduction peak for Mn<sup>4+</sup> to Mn<sup>3+</sup> for LaMnO<sub>3</sub> was greatly lowered by the LaMnO<sub>3</sub> deposition on CeO<sub>2</sub>. These findings indicate that, due to the strong interaction between LaMnO<sub>3</sub> and CeO<sub>2</sub>, the reactivity of the oxygen species on the catalyst surface and in the lattice were improved by the deposition of LaMnO<sub>3</sub> onto CeO<sub>2</sub>. The amount of H<sub>2</sub> consumed in the range of 50-550 °C was larger than that consumed with LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD. These results also indicate that the amount of H<sub>2</sub> consumed is correlated with the dispersion of the perovskite oxides and that the interaction between LaMnO<sub>3</sub> and CeO<sub>2</sub> was controlled by changing the deposition method.

# **3.3** Catalytic Activity of CeO<sub>2</sub>-Supported Perovskite Oxides

Figure 6 shows the catalytic activities of supported LaMnO<sub>3</sub> catalysts for NO oxidation in the temperature range of 200-500 °C, as compared with those for the bulk LaMnO<sub>3</sub> catalyst. For the purposes of comparison, the conversion curves for the equilibrium of NO oxidation  $(NO + 1/2O_2 \Rightarrow NO_2)$ were indicated. The LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst exhibited steady-state activity and NO was quantitatively transformed to NO<sub>2</sub>. The NO conversion increased with increased catalyst temperature up to 300 °C and decreased in the higher temperature range, following the equilibrium conversions. This indicates that the oxidation of NO to NO<sub>2</sub> is equilibrated with the backward reaction. Thus, the activity for NO oxidation was dominated by not only kinetics but also thermodynamics. The bulk LaMnO<sub>3</sub> catalyst exhibited lower NO conversion activity, with a maximum at 350°C. The conversions of the CeO<sub>2</sub> catalyst were lower than those for the LaMnO<sub>3</sub> catalyst, with a maximum of 40% conversions at 400 °C. A simple calculation shows that the activities of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst cannot be explained in terms of

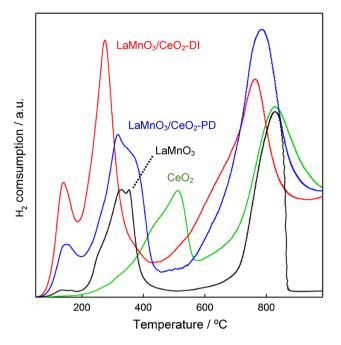


Fig. 5 H<sub>2</sub>-TPR profiles of LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts and LaMnO<sub>3</sub>. Sample weight 0.050 g, gas composition 5 %H2-N2 balance, gas flow rate 30 mL/min, heating rate 10 °C/min

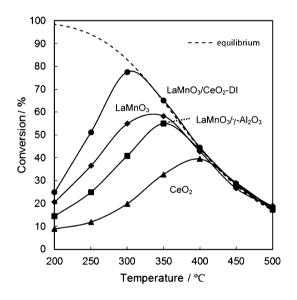


Fig. 6 Catalytic activities of LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts and LaMnO<sub>3</sub> for oxidation of NO to NO<sub>2</sub>. Dashed line refers to the dependence of equilibrium conversion reaction temperature. Reaction gas NO 500 ppm-O<sub>2</sub> 5%-N<sub>2</sub> balance, catalyst weight 0.10 g, the gas flow 150 mL/min (W/F = 0.04 g s/mL)

the activities of bulk LaMnO<sub>3</sub> and CeO<sub>2</sub>: the physical mixing of LaMnO<sub>3</sub> and CeO<sub>2</sub> would correspond to much lower conversions. The LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI exhibited higher activity than the catalyst prepared by the PD method, even though the latter had a larger surface area. The rates for NO oxidation at 200 °C for LaMnO<sub>3</sub>/CeO<sub>2</sub>-DI and LaMnO<sub>3</sub>/CeO<sub>2</sub>-PD 2501

Thus, the high catalytic activity of LaMnO<sub>3</sub>/CeO<sub>2</sub> prepared by the DI method was ascribed to the highly-dispersed LaMnO<sub>3</sub> species on CeO<sub>2</sub> and to the interaction between the catalytic materials. This result is probably due to the improved reactivity of the oxygen species of LaMnO<sub>3</sub> by deposition on CeO<sub>2</sub>.

Because the LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst has shown high catalytic activity in propane oxidation [25], the results described above prompted us to compare the catalytic properties of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst with those of a LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst prepared by the incipient wetness method, in which LaMnO<sub>3</sub> is deposited inside the alumina pores. The LaMnO<sub>2</sub>/CeO<sub>2</sub> catalyst showed higher activity than the LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst (Fig. 6), even though the surface area of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst was much smaller than that of the LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst (Table 1).

Lastly, we investigated the thermal stability of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst for NO oxidation. The catalysts were heated at 850-1050 °C for 5 h in air and were again used for NO oxidation. As shown in Fig. 7, the X-ray diffraction (XRD) patterns of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst exhibited the same CeO<sub>2</sub> structure as calcined catalysts when the catalyst was calcined at 850 °C. As the calcination temperature increased, the peak intensities increased and the FWHM decreased, which indicates the sintering of the supports. Correspondingly, the catalyst surface area significantly decreased: the surface areas of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts after calcination at 850, 950, 1050 °C were 24, 11,  $2 \text{ m}^2/\text{g}$ , respectively. On the other hand, while the peaks for the perovskite oxides became more prominent, no other impurity phases were observed. It is worth noting that the calcination temperature in the range of 650-1050°C was suitable for preparing bulk LaMnO<sub>3</sub> perovskite powder, and the supported LaMnO<sub>3</sub> phase was formed in the same temperature range.

The NO oxidation activity in the thermally treated LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst decreased with increased catalyst calcination temperature. The maximum temperature for NO oxidation shifted to a higher temperature and the maximum conversion decreased: the conversions slightly decreased after the calcination temperatures reached 850-950 °C, and significantly decreased after the calcination temperature reached 1050°C (Fig. 8). We also investigated the themal stability of LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalysts because they showed high stability for propane oxidation even when heated at high temperatures (650–1050 °C). Although the NO oxidation activity of the LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst decreased after themal treatment at temperatures between 850-1050 °C, the decrease in the NO oxidation activity of these catalyst was smaller than in the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts. This is probably due

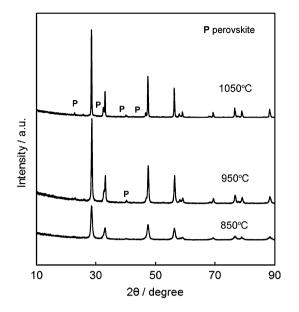


Fig. 7 XRD patterns of  $LaMnO_3/CeO_2$ -DI calcined at different temperatures

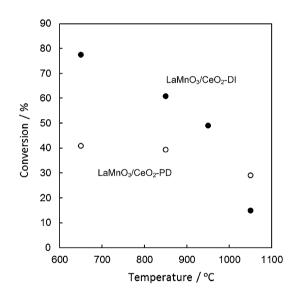


Fig. 8 Effect of heating treatment of  $LaMnO_3/CeO_2$  and  $LaMnO_3/\gamma-Al_2O_3$ , catalysts on their NO oxidation activities. The reaction condition was the same as that in Fig. 6

to the improved stability of the perovskite phases when they were deposited inside the  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> pores. A comparison of the activity of the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst with that of LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub>, showed that the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst exhibited higher activity after calcination at 850 °C, whereas this activity dropped significantly after calcination at 1050 °C. This decrease in the catalyst activity was probably due to the decreased surface area and catalyst sintering. Thus, the LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst is effective in promoting NO oxidation when calcined in the temperature range of 650–850 °C.

#### 4 Conclusion

In this study, we prepared LaMnO<sub>3</sub>/CeO<sub>2</sub> catalysts with different perovskite dispersions using four methods. The formation of LaMnO<sub>3</sub> perovskite phases was confirmed by EXAFS studies. The dispersion of LaMnO<sub>3</sub> perovskite oxide was evaluated by XPS. The LaMnO<sub>3</sub>/CeO<sub>2</sub> catalyst prepared by the incipient wetness method exhibited higher NO oxidation activity although this catalyst has the smallest surface area. Based on the H<sub>2</sub>-TPR study results, we propose that the higher level of activity may be ascribed to the strong interaction between the perovskite phase and the CeO<sub>2</sub> support. The supported catalyst was calcined in the temperature range of 650-1050°C and then used for NO oxidation because thermal stability of the catalyst is important from a practical application perspective. The LaMnO<sub>2</sub>/CeO<sub>2</sub> catalyst dry-impregnation method was more stable than LaMnO<sub>3</sub>/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalyst against heat treatment at the temperature lower than 950 °C.

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