

# Preparation and methane adsorption of two-dimensional carbide Ti<sub>2</sub>C

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Received: 31 January 2016/Revised: 8 April 2016/Accepted: 9 May 2016/Published online: 17 May 2016 © Springer Science+Business Media New York 2016

Abstract Here a novel material for methane adsorption was synthesized and studied, which is a graphene-like twodimensional (2D) carbide (Ti<sub>2</sub>C, a member of MXenes), formed by exfoliating Ti<sub>2</sub>AlC powders in a solution of lithium fluoride (LiF) and hydrochloric acid (HCl) at 40 °C for 48 h. Based on first-principles calculation, theoretically perfect Ti<sub>2</sub>C with O termination has a specific surface area (SSA) of 671 m<sup>2</sup> g<sup>-1</sup> and methane storage capacity is 22.9 wt%. Experimentally, 2.85 % exfoliated Ti<sub>2</sub>C with mesopores shown methane capacity of 11.58 cm<sup>3</sup> (STP: 0 °C, 1 bar)  $g^{-1}$  (0.82 wt%) under 5 MPa and the SSA was 19.1 m<sup>2</sup> g<sup>-1</sup>. For Ti<sub>2</sub>C sample intercalated with NH3·H2O, the adsorbed amount was increased to 16.81 cm<sup>3</sup> (STP)  $g^{-1}$  at same temperature. At the temperature of 323 K, the adsorbed amount of as-prepared Ti<sub>2</sub>C was increased to 52.76 cm<sup>3</sup> (STP)  $g^{-1}$ . For fully exfoliated Ti<sub>2</sub>C, the methane capacity was supposed to be 28.8 wt% or 1148 V (STP) $v^{-1}$ . Ti<sub>2</sub>C theoretically has much larger volume methane capacity than current methane storage materials, though its SSA is not very high.

Keywords 2D materials  $\cdot$  Raman spectrum  $\cdot$  Adsorption  $\cdot$  Methane

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# **1** Introduction

As the main component of natural gas, methane is a clean fuel with the highest heating value and the least CO<sub>2</sub> emissions among all carbon-contained fuels. The extensive use of methane may significantly ease oil crisis. However, like other gas energy sources, the storage and transport of methane is a barrier to constrain its broader commercialization. Gas absorption storage is a promising approach to make the breakthrough and the key of this technology is to develop ideal adsorbents. Activated carbon (Casco et al. 2015; Bagheri and Abedi 2011), carbon materials with nanostructure (Rose et al. 2010; Yushin et al. 2005) and metal-organic framework materials (Song et al. 2015; Duan et al. 2015; Chang et al. 2015) are common used and researched adsorbents. To date, as we know, the best adsorbent is a MOF (MOF-519), which has a high methane volumetric capacity of 200 V (STP) v<sup>-1</sup> at 25 °C under 3.5 MPa and 8 MPa (Gandara et al. 2014). Activated carbons exhibit adsorption capacity of 170 V (STP)  $v^{-1}$  at 25 °C and under 5 MPa and 200 V (STP)  $v^{-1}$  under 10 MPa (Casco et al. 2015). Carbide-derived carbon after physical activation has methane storage of 214 mg/g under 8 MPa at 25 °C (Oschatz et al. 2013).

Recently, two dimensional (2D) materials are of interest as novel methane adsorbents (Seyed-Talebi and Neek-Amal 2014; Chouhan et al. 2015; Carrillo et al. 2015), due to their large surface areas and abundant active sites. MXenes, a family of early transition metal carbides and carbonitrides (Naguib et al. 2011), are novel 2D materials, which are synthesized by removing A-site elements from  $M_{n+1}AX_n$  phases (Naguib et al. 2011; Ghidiu et al. 2014) (where n = 1, 2, or 3, M is an early transition metal, A is an A-group element, and X represents carbon and/or nitrogen). Due to high surface energy, the surface of

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MXene made in hydrofluoric acid (HF) solution is always terminated with OH, F and/or O group. As 2D materials, MXenes have the properties such as high specific surface area (SSA), excellent electrical conductivities, etc. (Lukatskaya et al. 2013; Naguib et al. 2012b; Mashtalir et al. 2013; Khazaei et al. 2013). They have important application in the areas such as electrode materials for Liion batteries (Tang et al. 2012; Shein and Ivanovskii 2012; Lin et al. 2015; Naguib et al. 2012a) or supercapacitors (Lukatskaya et al. 2013), catalysts (Gao et al. 2014), and lead adsorption materials (Peng et al. 2014). Especially, our group theoretically predicted that MXenes are promising hydrogen storage materials (Hu et al. 2013, 2014). However, as far as we know, there is no report on the methane adsorption of MXenes.

The most extensively researched MXene is  $Ti_3C_2$ (Mashtalir et al. 2014; Sun et al. 2014; Li et al. 2015; Gao et al. 2015; Yin et al. 2015). It was first synthesized by selective etching Al elements from Ti<sub>3</sub>AlC<sub>2</sub> with HF acid (Naguib et al. 2011). Recently, HF was replaced by HCl and lithium fluoride (LiF) solution to synthesize Ti<sub>3</sub>C<sub>2</sub> (Ghidiu et al. 2014). Compared with HF, HCl and LiF solution is less corrosive and less dangerous, which is a better etchant to synthesize MXenes. Ti<sub>2</sub>C is another MXene (Come et al. 2012), that is synthesized from Ti<sub>2</sub> AlC. It is less researched than Ti<sub>3</sub>C<sub>2</sub> because it is less stable than Ti<sub>3</sub>C<sub>2</sub>. However, Ti<sub>2</sub>C, consist of two Ti layers and one C layer, is thinner than Ti<sub>3</sub>C<sub>2</sub>, which is consist of three Ti layers and two C layers. Thus the SSA of Ti<sub>2</sub>C is much larger than Ti<sub>3</sub>C<sub>2</sub>, which is very important for the high gas adsorption capacity of materials. Here we synthesized Ti<sub>2</sub>C from HCl and LiF solution, thereafter, theoretically and experimentally researched its potential as methane adsorption material.

### 2 Theoretical method

Firs-principles calculations were carried out by using density function theory (DFT) (Kohn and Sham 1965) and all-electron projected augmented wave (PAW) (Blöchl 1994) method as that were implemented in the Vienna ab initio simulation package (VASP) (Kresse and Furth-müller 1996). A plane-wave cutoff energy of 600 eV and  $7 \times 7 \times 2$  Monkhorst–Pack (MP) k-point grid were used during the relaxation to ensure convergence of total energies to 1 meV per primitive cell. For exchange–correlation energy, we use the Perdue–Burke–Ernzerhof (PBE) version of generalized gradient approximation (GGA) (Perdew et al. 1996). To simplify the calculation, only Ti<sub>2</sub>C terminated with oxygen (Ti<sub>2</sub>CO<sub>2</sub>) was considered in this paper. Thus, methane is actually adsorbed on Ti<sub>2</sub>CO<sub>2</sub> surface. Van der Waals interaction was introduced to treat the

interaction between methane molecule and the monolayer  $Ti_2CO_2$ , and it is described by Tkatchenko-Scheffler method (Tkatchenko and Scheffler 2009). To avoid the interaction between two sheets, the periodic structure of  $Ti_2CO_2$  (2 × 2 supercell) was separated by vacuum layers more than 15 Å.

The adsorption energy  $(E_{ads})$  was calculated by using the following equation:

$$E_{ads} = E_{\text{Ti}_2\text{CO}_2 + \text{CH}_4} - E_{\text{CH}_4} - E_{\text{Ti}_2\text{CO}_2} \tag{1}$$

In this equation,  $E_{\text{Ti}_2\text{CO}_2+\text{CH}_4}$ ,  $E_{\text{CH}_4}$  and  $E_{\text{Ti}_2\text{CO}_2}$  are the total energy of monolayer Ti<sub>2</sub>CO<sub>2</sub> adsorbed with CH<sub>4</sub> molecule, CH<sub>4</sub> molecule, and monolayer Ti<sub>2</sub>CO<sub>2</sub>, respectively.

### **3** Experimental

### 3.1 Synthesis of Ti<sub>2</sub>C

Ti<sub>2</sub>AlC powders were prepared by mixing commercial powders of TiH<sub>2</sub> (>99.5 % purity, 200 mesh, Xing Rong Yuan Technology Co., LTD, Beijing, China), Al (>99.5 % purity, 200 mesh, Xing Rong Yuan Technology Co., LTD, Beijing, China), C (>99 % purity, 200 mesh, Hua Xiang Carbon Powder Technology Co., LTD, Henan, China) with a molar ratio of 2:1.1:1 by ball milling for 18 h. The mixture was heated to 1400 °C with a rate of 10 °C/min in a tube furnace under flowing Ar atmosphere. After cooling down to room temperature, the as-synthesized porous product was broken with mortar and pestle, passed through a 500 mesh sieve to produce Ti<sub>2</sub>AlC powders with particle size  $\leq$ 38 µm.

Etching solution was made by adding two grams of LiF (>98.5 % purity, 500 mesh, Guangfu Reagent, Tianjin, China) into 40 ml HCl solution (6 M, 36–38 %, Shuang-shuang Chemical Co., LTD, Yantai, China). The solution was mixed by sonication for 15 min to dissolve all LiF. Thereafter, 2 g of Ti<sub>2</sub>AlC powders were immersed in the above solution, stirred for 1 min, and then the mixture was held at 40 °C for 48 h with magnetic stirring. Thereafter the mixture was separated by centrifugation, washed with deionized water and ethanol several times, until the supernatant reached a pH value of ~6. Obtained Ti<sub>2</sub>C powders were dried in vacuum at 80 °C for 12 h.

In order to get Ti<sub>2</sub>C with larger layer spacing, as-prepared Ti<sub>2</sub>C was further exfoliated by intercalation with NH<sub>3</sub>·H<sub>2</sub>O (Shuangshuang Chemical Co., LTD, Yantai, China). 0.5 g as-prepared Ti<sub>2</sub>C powders were mixed with 6 ml NH<sub>3</sub>·H<sub>2</sub>O and magnetically stirred for 2 h at room temperature. Then the intercalated Ti<sub>2</sub>C powders were washed several times by deionized water and dried in vacuum at 80 °C for 12 h.

#### 3.2 Characterization

Composition of as-synthesized Ti<sub>2</sub>AlC powders and exfoliated Ti<sub>2</sub>C powders were characterized by a powder X-ray diffractmeter (Bruker AXS Cu, Germany) with Cu K<sub> $\alpha$ </sub> radiation. A field emission scanning electron microscopy (FE-SEM, JSM-6330, JEOL, Japan) and transmission electron microscope (TEM, JEOL JEM-2010, Japan) with an accelerating voltage of 200 kV were used to investigate the morphology and microstructures of Ti<sub>2</sub>C samples. TEM samples were prepared by ultrasonic dispersion of the powder products in ethyl alcohol and then moved on a copper grid. A Laser microscopic confocal Raman spectrometer (Renishaw, INVIA, Britain) was used to obtain Raman spectrum of Ti<sub>2</sub>C samples.

Prior to all adsorption measurements, the samples were degassed in vacuum at 353 K for 5 h. Nitrogen adsorption isotherms of Ti<sub>2</sub>C were measured at 77 K (Quantachrome, Autosorb-iO-MP, USA). The SSA and the pore size distributions were calculated by Brunauer–Emmett–Teller (BET) equation, DFT method, respectively. At relative pressure  $p/p_0 = 0.99$ , the total pore volume was evaluated. Adsorption of methane of Ti<sub>2</sub>C was measured by a gas adsorption analyzer (H-Sorb 2600, Gold Corporation, Beijing, China).

# 4 Results and discussion

# 4.1 Theoretical prediction on methane adsorption of $Ti_2CO_2$

Ti<sub>2</sub>C made from LiF and HCl solution is always terminated with OH, F and/or O groups. And O group is the most common termination after the Ti<sub>2</sub>C was kept for some days (Gan et al. 2013; Zhu et al. 2015; Gao et al. 2015). Using the calculating method described in Sect. 2, we obtained the most stable structure of Ti<sub>2</sub>C terminated with oxygen (Ti<sub>2</sub>CO<sub>2</sub>). Three sites on monolayer Ti<sub>2</sub>CO<sub>2</sub> are possible to adsorb CH<sub>4</sub>. They are (1) top site over O atoms, (2) top sites over Ti atoms, and (3) top sites over C atoms. For these three sites, two types of methane adsorption are established. They are (1) one H atom on Ti<sub>2</sub>CO<sub>2</sub> surface (Ti<sub>2</sub>CO<sub>2</sub>  $\leftrightarrow$  H–CH<sub>3</sub>) and (2) three H atoms on Ti<sub>2</sub>CO<sub>2</sub> surface (Ti<sub>2</sub>CO<sub>2</sub>  $\leftrightarrow$  H<sub>3</sub>–CH).

The corresponding  $E_{ads}$  of two type adsorption of CH<sub>4</sub> molecules on three sites are listed in Table 1. Since all  $E_{ads}s$  are minus, all the sites are possible to adsorb methane molecules. However, No. 4  $E_{ads}$  (Ti<sub>2</sub>CO<sub>2</sub>  $\leftrightarrow$  H<sub>3</sub>–CH, methane molecule directly above Ti) is much larger than others adsorption energies. Therefore, CH<sub>4</sub> molecule tends to be adsorbed on the Ti-site with one C-H bond perpendicular to the surface of Ti<sub>2</sub>CO<sub>2</sub> while the other three C-H

No.	Adsorption models	$E_{ads}(eV)$
1	Ti <sub>2</sub> CO <sub>2</sub> HCH <sub>3</sub> (O site)	-0.199
2	Ti <sub>2</sub> CO <sub>2</sub> H <sub>3</sub> CH (O site)	-0.264
3	Ti <sub>2</sub> CO <sub>2</sub> HCH <sub>3</sub> (Ti site)	-0.219
4	Ti <sub>2</sub> CO <sub>2</sub> H <sub>3</sub> CH (Ti site)	-0.295
5	Ti <sub>2</sub> CO <sub>2</sub> HCH <sub>3</sub> (C site)	-0.235
6	Ti <sub>2</sub> CO <sub>2</sub> H <sub>3</sub> CH (C site)	-0.289

bonds point to the C atoms. This is the most stable adsorption structures. Figure 1 shows the top views and side view of equilibrium configurations for the adsorption on Ti<sub>2</sub>CO<sub>2</sub>. For this configuration, the adsorption energy value is -0.295 eV per CH<sub>4</sub> molecule and the CH<sub>4</sub>-Ti distance is 3.899 Å. Compared with the values of CH<sub>4</sub> on graphene in literature (Thierfelder et al. 2011), the energy on Ti<sub>2</sub>CO<sub>2</sub> is very close to the calculated value (0.26–0.32) and larger than experimental value (0.12–0.14). The calculated density of electron shows that there is no electronic exchange between CH<sub>4</sub> and Ti<sub>2</sub>CO<sub>2</sub>. Thus this is a physical adsorption. For the adsorption with the strongest  $E_{ads}$ (No. 4), per unite cell of Ti<sub>2</sub>CO<sub>2</sub> can adsorb two methane molecules in both sides, and theoretic methane storage capacity is 22.9 wt%.

Finally, the theoretical work can draw two conclusions: (1)  $CH_4$  molecules can be adsorbed on the surface of  $Ti_2C$  terminated with O, and the adsorption is a physical adsorption. (2) The theoretical methane uptake of  $Ti_2C$  terminated with O is 22.9 wt%. Combined experimental results, these two conclusions will be further discussed in Sect. 4.4.

### 4.2 Characterization of Ti<sub>2</sub>C MXene

The XRD patterns of  $Ti_2AIC$  and  $Ti_2C$  MXene are shown in Fig. 2. It can be seen that during exfoliation process, most peaks of  $Ti_2AIC$  disappeared and (002) peak was kept

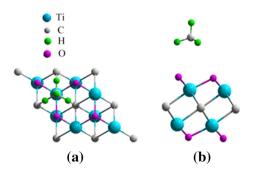


Fig. 1 Diagram of methane adsorption on Ti sites of  $Ti_2CO_2$ , a top view and b side view

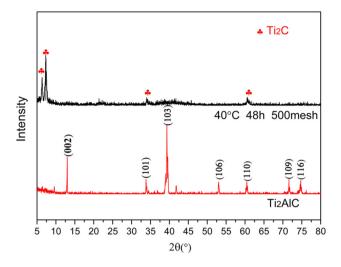


Fig. 2 XRD patterns of Ti<sub>2</sub>AlC and Ti<sub>2</sub>C

and shifted from  $2\theta = 12.98^{\circ}$  to low angle direction. This suggested Ti<sub>2</sub>AlC was exfoliated and Ti<sub>2</sub>C was generated. The (002) peak of new generated Ti<sub>2</sub>C was divided into two minor peaks ( $2\theta = 6.44^{\circ}$  and 7.62°). The separation of this (002) peak means there are two d-spaces for the basal plane of this Ti<sub>2</sub>C. Calculated from Bragg's equation, the *d* for the basal plane of this Ti<sub>2</sub>C is 2.78 or 2.32 nm, respectively.

Figure 3a shows the FESEM image of MXene (Ti<sub>2</sub>C). Inset is partial image with high magnification. From Fig. 3a, layered structure was produced after the sample was treated for 48 h. The Ti<sub>2</sub>C 2D lamellas are clearly observed, with the thickness of  $60 \pm 20$  nm, and the surface was clean.

TEM image of Ti<sub>2</sub>C lamellas and the selected area electron diffraction pattern (SAED) are showed in Fig. 3b. The Ti<sub>2</sub>C lamellas had large area and very small thickness. Their basal plane kept the hexagonal structure of Ti<sub>2</sub>AlC. From the diffraction pattern, the interplanar spacing in the sample is 2.515, 2.556, 2.571 Å for planes of  $(01\overline{10})$ ,  $(10\overline{10})$  and  $(1\overline{100})$ , respectively.

The Raman spectra of Ti<sub>2</sub>C and Ti<sub>2</sub>AlC are shown in Fig. 4. The peaks at  $\omega 1$ ,  $\omega 2$  and  $\omega 4$ , according to previous literature (Spanier et al. 2005), are due to vibrations of the Al atoms in Ti<sub>2</sub>AlC. The most of these peaks are disappeared in the spectrum of Ti<sub>2</sub>C, which suggested the removing of Al layers from Ti<sub>2</sub>AlC. It is noticed that two new weak peaks,  $\omega 7$  at ~1345 cm<sup>-1</sup> and  $\omega 8$  at ~1579 cm<sup>-1</sup>, appear in the spectrum of Ti<sub>2</sub>C. These two peaks are the characteristic peaks of carbon with the name of D band and G band (Ferrari and Robertson 2004; Mapelli et al. 1999). This indicates to the presence of amorphous carbon in the synthesized Ti<sub>2</sub>C.

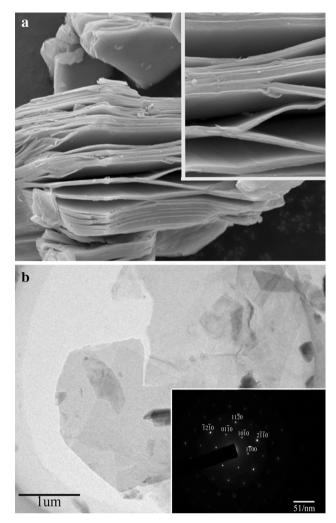


Fig. 3 a FESEM image of  $Ti_2C$ , b TEM image of  $Ti_2C$ , *inset* is SAED pattern

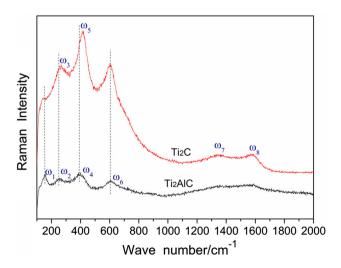


Fig. 4 Raman spectra of  $Ti_2AlC$  and  $Ti_2C$ 

# 4.3 Surface area and porosity analysis of Ti<sub>2</sub>C MXene

The nitrogen adsorption–desorption isotherm at 77 K of  $Ti_2C$  is showed in Fig. 5a. According to IUPAC classification, the isotherm is of type IV and exhibit a clear hysteresis loop, indicating the existence of mesopores in  $Ti_2C$  MXene.

The corresponding pore size distribution calculated by DFT theory is shown in Fig. 5b. Most pores in this sample are mesopores with the pore size distributed between 2 to 20 nm. There is a sharp peak in the distribution curve, which corresponds to the pore size of 2.77 nm. The pore shape in the DFT theory was assumed to be slit-like. Thus the pore size (2.77 nm) is the distance between two walls of a pore. It is very close to the *d* (2.78 or 2.32 nm) of basal plane calculated from the XRD results in Fig. 2. The agreement between the pore width and d-space suggests that some Ti<sub>2</sub>C was really exfoliated to 2D structure and the interspace between Ti<sub>2</sub>C layers play a very important

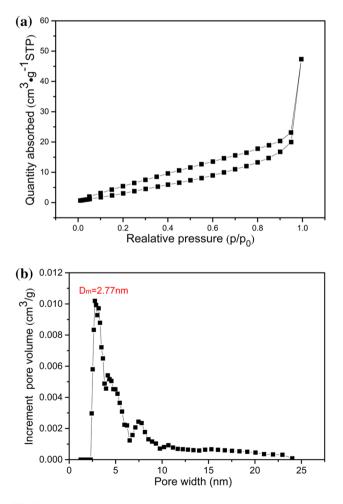


Fig. 5 a The  $\rm N_2$  sorption isotherm of  $\rm Ti_2C$  MXene, b Pore size distributions of Ti\_2C MXene

role in the gas adsorption of  $Ti_2C$ . Therefore, gas adsorption and XRD result verify each other in this work.

BET SSA of this sample was calculated to be 19.1 m<sup>2</sup> g<sup>-1</sup>, which are close to previous reported SSA of  $Ti_3C_2$  and  $Ti_2C$ (Liang et al. 2015; Naguib et al. 2012a). The total pore volume of this Ti<sub>2</sub>C sample was obtained to be 0.0732 cm<sup>3</sup> g<sup>-1</sup> at the relative pressure  $p/p_0 = 0.99$ . If all Ti<sub>2</sub>CO<sub>2</sub> are exfoliated to be only single layer, the theoretical SSA of  $Ti_2CO_2$  is 671 m<sup>2</sup> g<sup>-1</sup> calculated from surface area and mass of Ti<sub>2</sub>CO<sub>2</sub> unit cell. For this fully exfoliated Ti<sub>2</sub>CO<sub>2</sub>, if pore width is still 2.77 nm as shown in Fig. 5 b, which is the distance between two basal planes, theoretical pore volume can be calculated from unit cell mass and surface area to be  $1.86 \text{ cm}^3 \text{ g}^{-1}$ . From the ratio of experimental SSA to theoretical SSA, it can be concluded that only 2.85 % Ti<sub>2</sub>C layers are fully exfoliated. Thus, the SSA and/or pore volume of Ti2C can be much further increased with better synthesize method.

#### 4.4 Adsorptive properties of MXene

Methane sorption isotherm of Ti<sub>2</sub>C is shown in Fig. 6. Langmuir isothermal adsorption theory was used to calculate the adsorption quantity. Four curves in Fig. 6a, b are represented the methane sorption of MXene under the different conditions. (a) For as-prepared MXene, the methane adsorbed amount at 25, 40 and 50 °C under 5 MPa are 11.58, 18.18 and 52.76 cm<sup>3</sup> (STP)  $g^{-1}$ , respectively. It can be found that the adsorption quantity increases with temperature. (b) For MXene after the intercalation, the methane adsorbed amount at 25 °C under 5 MPa is 16.81 cm<sup>3</sup> (STP)  $g^{-1}$ , which is close to that of asprepared MXene at 40 °C (18.18 cm<sup>3</sup> (STP)  $g^{-1}$ ). The XRD pattern of intercalated MXene is shown in the inset of Fig. 6b. From the comparison of Fig. 2 and the inset of Fig. 6b, it can be seen that the two minor peaks disappeared after intercalated and the new peak of Ti<sub>2</sub>C at low angle  $(2\theta = 6.23^{\circ})$  appeared. It suggested that, after intercalation with NH<sub>3</sub>·H<sub>2</sub>O, the Ti<sub>2</sub>C was further exfoliated and space between MXene layers become larger. This kind of MXene has obviously larger methane adsorbed amount than as-prepared MXene.

The heat of  $CH_4$  in this paper is calculated from the data measured in the pressure range from 0–5 MPa (313 and 323 K) by a method described in references (Rowsell and Yaghi 2006; Dong et al. 2015). In brief, the heat is calculated from:

$$Q_{st} = -R \sum_{i=0}^{m} a_i N^i \tag{2}$$

where  $Q_{st}$  is the heat of adsorption and *R* is the universal gas constant (*R* = 8.314); *a*<sub>0</sub> through *a*<sub>m</sub> were the virial

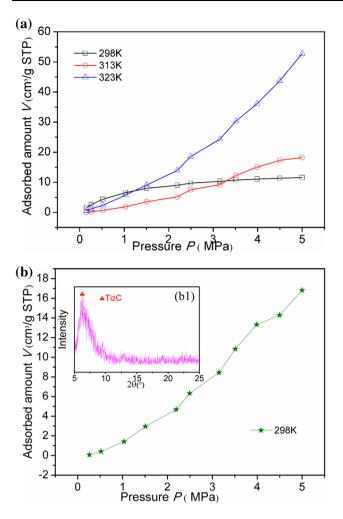


Fig. 6 Methane sorption isotherms of  $Ti_2C$  MXene **a** as-prepared MXene at 25, 40 and 50 °C under 5 MPa, **b** intercalated MXene at 25 °C under 5 MPa, *inset* (b1) is the XRD pattern of this intercalated MXene

coefficients, which were obtained by fitting experimental data in Fig. 6 a with a virial-type expression ( $\mathbb{R}^2 > 0.99$ ). From this calculation,  $Q_{st}s$  at 313 and 323 K were found to be 38.5 and 19.7 kJ mol<sup>-1</sup>, respectively. In generally, the heat of adsorption ( $Q_{st}$ ) for physical adsorption is less than 40 kJ mol<sup>-1</sup>. The calculated adsorption heats are in this range. Thus, methane adsorption of MXene is a physical adsorption, which agree with the theoretical calculation in Sect. 4.1. Compared with other adsorption heats, these values are close to the heats of methane adsorption of active carbons, which are in the range of 16–21 kJ mol<sup>-1</sup> (Himeno et al. 2005).

Then a conclusion can be drawn that  $Ti_2C$  with termination made in our lab can really adsorb methane at room temperature, as illustrated in Fig. 6a. This agrees with the theoretic work in Sect. 4.1. The total methane adsorbed amount of this sample is 11.58 cm<sup>3</sup> (STP) g<sup>-1</sup> (0.82 wt%) at 25 °C under 5 MPa. If the sample was further exfoliated, the adsorbed amount increased to 16.81 cm<sup>3</sup> (STP) g<sup>-1</sup>, and if temperature increased to 323 K, the adsorbed amount increased to 52.76 cm<sup>3</sup> (STP) g<sup>-1</sup>.

For 2.85 % exfoliated Ti<sub>2</sub>C with SSA of 19.1 m<sup>2</sup> g<sup>-1</sup>, the methane uptake is 0.82 wt%. If Ti<sub>2</sub>C can be 100 % exfoliated and achieve a theoretic SSA of 671 m<sup>2</sup> g<sup>-1</sup>, its methane uptake can be 28.8 wt%. The theoretic uptake in Sect. 4.1 is 22.9 wt%. Considering the errors in measurement and the approximation in theoretical work, the divergence of these two values is acceptable. The measured uptake and calculated uptake agree well with each other.

Adsorbed density of as-prepared MXene can be calculated from adsorbed amount (0.82 wt% or 0.0082 g  $g^{-1}$ ) and total pore volume (0.0732 cm<sup>3</sup> g<sup>-1</sup>). That gives a density for the methane adsorbed of approximately  $0.11 \text{ g cm}^{-3}$ , which is similar or lower to the values presented by other adsorbents such as carbon materials. For carbon materials, this value varies between 0.1 and  $0.2 \text{ g cm}^{-3}$ . And the theoretical adsorbed density of fully exfoliated MXene also can be calculated from adsorbed amount (28.8 wt% or 0.288 g  $g^{-1}$ ) and total pore volume  $(1.86 \text{ cm}^3 \text{ g}^{-1})$ . It is 0.155 g cm<sup>-3</sup>. This value is in the range of methane adsorbed density of carbon materials. Thus it is a reasonable value. The super high adsorption value of MXene is not because of high adsorbed density. It is because of the large adsorption surface area due to the structure of MXene.

Furthermore, the methane adsorption performance of Ti<sub>2</sub>CO<sub>2</sub> may be greatly improved in the future with the improvement of Ti<sub>2</sub>C synthesis. More importantly, the density of Ti<sub>2</sub>CO<sub>2</sub> is much higher than porous carbon normally used as methane adsorbent (pack density =  $0.5-0.7 \text{ g cm}^{-3}$ ) (Yeon et al. 2009). The apparent density of Ti2CO2 discs compacted under pressure of 10 MPa is  $1.79 \text{ g cm}^{-3}$ . If the unit of methane uptake is changed from gravimetric uptake (per g) to volumetric uptake (per cm<sup>3</sup>), which can be calculated from the adsorbed amount value in Fig. 5 divided by density of absorbent, the methane volumetric uptake can be as high as 32.7 V (STP)v<sup>-1</sup> for 2.85 % exfoliated Ti<sub>2</sub>C. And for fully exfoliated Ti<sub>2</sub>C, the theoretic volumetric uptake can be 1148 V (STP) $v^{-1}$ . Compared with 279 V (STP)  $v^{-1}$  for MOF-519 with SSA of 2400 m<sup>2</sup> g<sup>-1</sup> (Gandara et al. 2014), 214 mg  $g^{-1}$  for CDC with SSA of 3100 m<sup>2</sup>  $g^{-1}$  (Oschatz et al. 2013), and 170 V (STP)  $v^{-1}$  for activated carbon with SSA of 2700 m<sup>2</sup> g<sup>-1</sup> (Casco et al. 2015), the theoretic uptake can be very huge if fully exfoliated single layer Ti<sub>2</sub>C is made, though the first report value for 2.85 % exfoliated Ti<sub>2</sub>C in this paper is not very high. This very high volumetric uptake means methane can be stored in a tank with very small volume. This is important for applications that require small dimensions, such as portable fuel storage, adsorption of gas from landfills, etc. Therefore,

this work suggests that MXenes theoretically have very high volumetric methane uptake, though their SSA is not so high. We are working to synthesize MXene with higher methane uptake and wish to achieve the theoretic value in the future.

### **5** Conclusions

Ti<sub>2</sub>C MXene was successfully synthesized by exfoliating Ti<sub>2</sub>AlC powders in the solution of LiF and hydrochloric acid (HCl) at 40 °C for 48 h. Characteristic peaks of carbon (D bond and G bond) was detected in Raman spectrum of Ti<sub>2</sub>C, which indicates to the presence of amorphous carbon in synthesized Ti<sub>2</sub>C. The pore width of Ti<sub>2</sub>C with maximum distribution obtained from N2 adsorption isothermal agree well with d space of basal plane of Ti<sub>2</sub>C obtained from XRD. The methane adsorption properties of Ti<sub>2</sub>C were theoretically and experimentally researched. From theoretical calculations, the methane adsorption of Ti<sub>2</sub>C with O termination is physical adsorption. The most stable adsorption structure was CH<sub>4</sub> molecules on the site directly above Ti atoms. At high pressure and room temperature, 2.85 % exfoliated Ti<sub>2</sub>C with SSA of 19.1 m<sup>2</sup> g<sup>-1</sup> made in this paper has a methane uptake of 11.58 cm<sup>3</sup> (STP)  $g^{-1}$  (0.82 wt%). For fully exfoliated Ti<sub>2</sub>C, the capacity was supposed to be 28.8 wt% or 1148 V (STP)  $v^{-1}$ . For Ti<sub>2</sub>C sample after NH<sub>3</sub>·H<sub>2</sub>O intercalation, the adsorbed amount increased to 16.81 cm<sup>3</sup> (STP)  $g^{-1}$ . At the temperature of 323 K, the adsorbed amount increased to 52.76 cm<sup>3</sup> (STP)  $g^{-1}$ . Based on their theoretical high surface area, high pack density, good pore size distribution and absorptivity, Ti<sub>2</sub>C MXene is a promising candidate for adsorbent of methane storage.

Acknowledgments This work was supported by National Nature Science Foundation of China (51472075, 51205111), Program for Innovative Research Team (in Science and Technology) in the University of Henan Province (No. 16IRTSTHN005), Plan for Scientific Innovation Talent of Henan Province (134100510008), Program for Innovative Research Team of Henan Polytechnic University (T2013-4), Fundamental Research Funds for the Universities of Henan Province (NSFRF140401, 140601).

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