



# Catalyst-free synthesis of $\alpha$ -acyloxycarboxamides in aqueous media

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## Abstract

Organic syntheses in aqueous solutions are being developed because water is an environmentally friendly, inexpensive, non-toxic and non-flammable solvent. The common method for the synthesis of  $\alpha$ -acyloxycarboxamides is the one-pot three-component condensation of a carboxylic acid, an aldehyde and an isocyanide, entitled the Passerini reaction. This reaction is usually performed in organic solvents such as dichloromethane or toluene. Herein we report a novel protocol for the synthesis of  $\alpha$ -acyloxycarboxamides in aqueous solution under mild reaction conditions, for which one of the reactants, the carboxylic acid, is a micelle- or vesicle-forming compound. The reaction is carried out successfully with up to 93% yield in an aqueous solution without catalyst or surfactant addition. Our findings showed that the fatty acid used as a substrate accelerates the reaction due to its self-assembly properties. This environmentally benign protocol has several advantages such as high yields, mild reaction conditions and easy workup. Moreover, it allows to synthesize  $\alpha$ -acyloxycarboxamides that are inaccessible under standard conditions.

**Keywords** Reactions in water · Micellar catalysis · Passerini reaction · Autocatalysis · Green chemistry

## Introduction

$\alpha$ -Acylloxycarboxamides are usually synthesized by the Passerini multi-component reaction from a carboxylic acid, an aldehyde and an isocyanide in a one-pot reaction without isolating reaction intermediates.  $\alpha$ -Acylloxycarboxamides are key building blocks for the synthesis of natural products, drugs,  $\gamma$ -lactones (Bos and Riguet 2014), 2-furanones (Bossio et al. 1993), peptides (Szymański and Ostaszewski 2008), peptidomimetics (Szymański et al. 2007) and enantiomerically pure  $\alpha$ -amino acids (Szymański and Ostaszewski 2006). The Passerini reaction is usually performed in aprotic organic solvents such as dichloromethane or toluene, which are toxic and carcinogenic (Koszelewski et al. 2007). There are several reported examples of the Passerini reactions performed in water (Pirrung and Sarma 2004; Vessally et al. 2011; Taran et al. 2014) or water–ethanol mixtures

(Deobald et al. 2012; Dos Santos et al. 2017). Moreover, we found that the presence of cationic bilayer (vesicle) forming surfactants, which themselves do not take part in the reaction, can enhance the Passerini reaction yield. The positive effect of cationic surfactants like dioctadecyldimethylammonium bromide on the Passerini reaction is probably due to two main effects: an increase of the solubility of the reacting molecules in the hydrophobic part of the vesicular aggregates and electrostatic attractions between the cationic surface of the vesicles and the carboxylate ions (Paprocki et al. 2015, 2016). Beneficial influence of water–surfactant systems was also shown for other multi-component reactions such as the Mannich reaction (Ghadami and Jafari 2015), the Ugi reaction (Madej et al. 2017), the Kinugasa reaction (McKay et al. 2009) or the Betti bases synthesis (Kumar et al. 2010). Also, synthetic protocols conducted in various environmental sustainable solvents, e.g. glycerol (Gubta et al. 2016), water (Bagul et al. 2017) or deep eutectic solvent (Azizi and Dezfooli 2016), attract more and more attention.

Despite the benefits of aqueous–surfactant systems, one has to admit that the added surfactants are usually synthesized from non-renewable sources and are not biodegradable; this makes the entire processes less friendly to the environment. There is still demand for clean, efficient

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and high yielding routes to the large-scale synthesis of  $\alpha$ -acyloxycarboxamides. Therefore, we demonstrated that the use of an amphiphilic reactant has a positive effect on the Passerini reaction. The elaborated protocol can be especially beneficial from the point of view of green chemistry issues, since water is used as a reaction medium in the absence of non-renewable surfactants.

## Experimental section

$^1\text{H}$  NMR and  $^{13}\text{C}$  NMR spectra were recorded with Varian 200 MHz and Bruker 400 MHz spectrometers, with tetramethylsilane used as an internal standard or with the residual chloroform signal. Elemental analysis was performed on a Vario EL III (Elementor) elemental analyser. High-resolution mass spectrometry (HRMS) spectra were recorded on a Mariner (PerSeptiveBiosystems) and Synapt G2-Si High Definition apparatus. Dynamic light-scattering measurements were performed using a Zetasizer Nano ZS apparatus. The fluorescence measurements were recorded in quartz cuvettes in an F7000 spectrofluorometer (Shimadzu). *p*-Methoxybenzylisocyanide (**3a**) was synthesized from *p*-methoxybenzylamine in a two-step synthesis according to the published procedure (Paprocki et al. 2015). All other starting materials for the Passerini reaction were purchased from Sigma-Aldrich or Tokyo Chemical Industry.

### General procedure for the synthesis of compounds

**4a–4z** A mixture of an aldehyde (0.5 mmol), a carboxylic acid (0.5 mmol) and an isocyanide (0.5 mmol) was stirred at room temperature in 0.1 M phosphate buffer pH = 5 (5 mL). After 24 h, the reaction mixture was extracted with dichloromethane ( $3 \times 10$  mL). The combined organic layers were dried with  $\text{MgSO}_4$ , and the solvent was removed under reduced pressure. The crude product was purified by crystallization or column chromatography on silica gel (hexane/ethyl acetate).

#### *1-(4-Methoxybenzylamino)-1-oxotridecan-2-yl acetate*

**4a** White powder; elemental analysis found: C, 70.48; H, 9.34; N, 3.38. Calc. for  $\text{C}_{23}\text{H}_{37}\text{NO}_4$ : C, 70.55; H, 9.52; N, 3.58;  $^1\text{H}$  NMR (400 MHz;  $\text{CDCl}_3$ )  $\delta_{\text{H}}$  0.88 (3H, t,  $J$  7.2 Hz,  $\text{CH}_3\text{CH}_2$ ), 1.21–1.35 (18H, br m,  $9 \times \text{CH}_2$ ), 1.80–1.91 (2H, m,  $\text{CH}_2\text{CH}$ ), 2.11 (3H, s,  $\text{CH}_3\text{CO}$ ), 3.90 (3H, s,  $\text{CH}_3\text{O}$ ), 4.34–4.45 (2H, m,  $\text{CH}_2\text{N}$ ), 5.16–5.20 (1H, m, CH), 6.23 (1H, t,  $J$  5.2 Hz, NH), 6.21–6.24 (2H, m, Ph), 7.18–7.20 (2H, m, Ph);  $^{13}\text{C}$  NMR (100 MHz;  $\text{CDCl}_3$ )  $\delta_{\text{C}}$  14.1, 21.0, 22.7, 24.7, 29.2, 29.3, 29.4, 29.5, 29.6, 31.9, 31.9, 42.6, 55.3, 74.2, 114.1, 129.0, 129.9, 159.1, 169.6, 169.69; HRMS calcd. for  $\text{C}_{23}\text{H}_{37}\text{NO}_4\text{Na}$   $[\text{M} + \text{Na}]^+$ : 414.2620, found: 414.2614.

#### *1-(4-Methoxybenzylamino)-1-oxotridecan-2-yl benzoate*

**4b** White powder;  $^1\text{H}$  NMR (400 MHz;  $\text{CDCl}_3$ )  $\delta_{\text{H}}$  0.87 (3H, t,  $J$  7.2 Hz,  $\text{CH}_3\text{CH}_2$ ), 1.19–1.36 (16H, br m,  $8 \times \text{CH}_2$ ), 1.36–1.48 (2H, m,  $\text{CH}_2\text{CH}_2$ ), 1.97–2.03 (2H, m,  $\text{CH}_2\text{CH}$ ), 3.78 (3H, s,  $\text{CH}_3\text{O}$ ), 4.35–4.48 (2H, m,  $\text{CH}_2\text{N}$ ), 5.44–5.47 (1H, m, CH), 6.30 (1H, br s, NH), 6.83–6.86 (2H, m, Ph), 7.16–7.18 (2H, m, Ph), 7.44–7.48 (2H, m, Ph), 7.74–7.61 (1H, m, Ph), 8.03–8.05 (2H, m, Ph);  $^{13}\text{C}$  NMR (100 MHz;  $\text{CDCl}_3$ )  $\delta_{\text{C}}$  14.1, 22.6, 24.9, 29.2, 29.3, 29.4, 29.5, 29.6, 31.9, 32.0, 42.7, 55.3, 74.7, 114.1, 128.6, 128.9, 129.7, 130.0, 133.5, 159.1, 165.4, 169.8; HRMS calcd. for  $\text{C}_{28}\text{H}_{39}\text{NO}_4\text{Na}$   $[\text{M} + \text{Na}]^+$ : 476.2777, found: 476.2781.

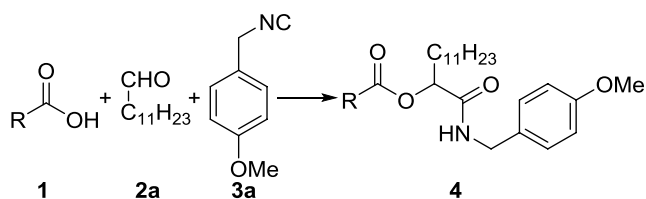
#### *1-(4-Methoxybenzylamino)-1-oxotridecan-2-ylcaprylate*

**4c** White powder;  $^1\text{H}$  NMR (400 MHz;  $\text{CDCl}_3$ )  $\delta_{\text{H}}$  0.86–0.90 (6H, m,  $2 \times \text{CH}_3\text{CH}_2$ ), 1.17–1.39 (24H, br m,  $12 \times \text{CH}_2$ ), 1.61–1.65 (4H, m,  $2 \times \text{CH}_2\text{CH}_2$ ), 1.82–1.90 (2H, m,  $\text{CH}_2\text{CH}$ ), 2.35 (2H, t,  $J$  7.6 Hz,  $\text{COCH}_2\text{CH}_2$ ), 3.80 (3H, s,  $\text{CH}_3\text{O}$ ), 4.38–4.41 (2H, m,  $\text{CH}_2\text{N}$ ), 5.20–5.23 (1H, m, CH), 6.20 (1H, br s, NH), 6.85–6.88 (2H, m, Ph), 7.17–7.18 (2H, m, Ph);  $^{13}\text{C}$  NMR (100 MHz;  $\text{CDCl}_3$ )  $\delta_{\text{C}}$  14.00, 22.2, 22.3, 24.9, 24.9, 28.9, 29.2, 29.3, 29.4, 29.5, 29.6, 31.6, 31.9, 34.3, 42.7, 55.3, 74.1, 114.1, 129.0, 169.8, 172.5; HRMS calcd. for  $\text{C}_{29}\text{H}_{49}\text{NO}_4\text{Na}$   $[\text{M} + \text{Na}]^+$ : 498.3559, found: 498.3558.

## Results and discussion

In the course of our studies on the effect of added micelle- or vesicle-forming surfactants on the Passerini reaction in aqueous media, we considered the case where one of the reactants has amphiphilic properties and through this could influence the reaction in a positive way, for example, by enhancing the reaction yield. To test whether this can be achieved, we performed the Passerini reactions with three different acids: a water-soluble acetic acid (**1a**) and two insoluble ones: benzoic acid (**1b**) and caprylic acid (= octanoic acid) (**1c**) in water. From previous work, it is well known that acid **1c** self-assembles into micelles or vesicles in aqueous solution, depending on concentration and pH value (Hargreaves and Deamer 1978; Walde et al. 1994). The three carboxylic acids (**1a–c**) were reacted separately with dodecylaldehyde (**2a**) and *p*-methoxybenzylisocyanide (**3a**) at room temperature for 24 h. The concentration of each reactant was 100 mM. The results are shown in Table 1.

In distilled water, the reaction yields strongly depended on the used carboxylic acid. For the reaction carried out with acetic acid, the yield of product **4a** was only 38%, which may be caused by the high solubility of acetic acid (**1a**), while the reaction partners **2a** and **3a** are water-insoluble, what hinders contact between the reacting molecules. For the water-insoluble benzoic acid (**1b**), the reaction yield of product **4b** was 53%. This reaction takes place “on water”,

**Table 1** Passerini reaction performed with different carboxylic acids (**1a–c**), dodecylaldehyde (**2a**) and *p*-methoxybenzylisocyanide (**3a**) in distilled water

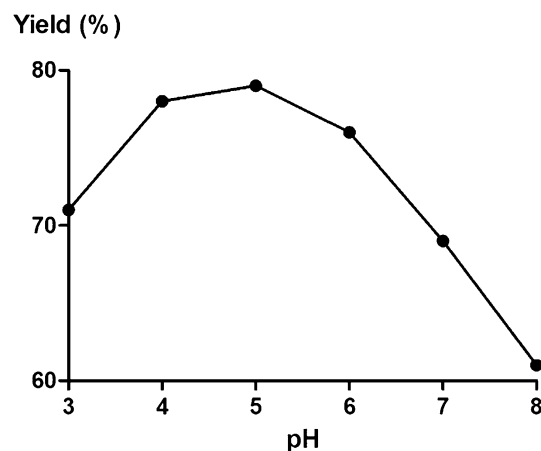
Entry	R (acid)	Product	Solvent	Yield %
1	Me (acetic), <b>1a</b>	<b>4a</b>	Distilled water	38
2	Ph (benzoic), <b>1b</b>	<b>4b</b>	Distilled water	53
3	C <sub>7</sub> H <sub>15</sub> (caprylic), <b>1c</b>	<b>4c</b>	Distilled water	77

Reaction conditions: carboxylic acid (**1a–c**, 0.5 mmol), dodecylaldehyde (**2a**, 0.5 mmol) and *p*-methoxybenzylisocyanide (**3a**, 0.5 mmol) were stirred in distilled water (5 mL) for 24 h at room temperature

since all reactants used are insoluble in water, what results in the observed significant increase in the reaction yield, if compared to acetic acid. The highest yield (77%, product **4c**) was obtained for the reaction carried out with caprylic acid (**1c**).

Since **1c** is known to self-assemble in aqueous solution in a pH- and concentration-dependent manner, we decided to investigate the influence of the pH value on the reaction yield with caprylic acid (**1c**) at the carefully elaborated conditions of 100 mM of **1c**, **2a** and **3a**. The pH was adjusted by using phosphate buffer solutions (PB, 100 mM), prepared by mixing solutions of orthophosphoric acid (H<sub>3</sub>PO<sub>4</sub>), sodium dihydrogen phosphate (NaH<sub>2</sub>PO<sub>4</sub>) and disodium hydrogen phosphate (Na<sub>2</sub>HPO<sub>4</sub>). The results presented in Fig. 1 show that pH = 5 was optimal for this model reaction, providing product **4c** in 79% yield. For the reaction carried out at pH = 3, the yield of **4c** was a bit lower (71%), which may be caused by acid-catalysed hydrolysis of the isocyanide (Mayer et al. 2012). For the reactions carried out at pH values above 6, the desired product **4c** was obtained in lower yields than at pH 4–6 (69% for pH = 7 and 61% for pH 8), which may be due to base-catalysed hydrolysis of the ester bond in product **4c**. However, we have not isolated the products of hydrolysis.

To confirm the presence of aggregates (polymolecular assemblies) in the reaction medium, 1,1'-dioctadecyl-3,3,3',3'-tetramethylindocarbocyanine perchlorate (DiI) was used as fluorescent probe. DiI has weak fluorescence in water (Loew 1988), but in the presence of micelles or vesicles exhibits fluorescence (Klauner and Wolf 1980). We performed three separate experiments with DiI: first, only with buffer solution (pH = 5); second, with buffer solution and **1c** (100 mM); and third, with buffer solution and reactants

**Fig. 1** Effect of the pH value on the Passerini reaction of **1c**, **2a** and **3a** to yield **4c**. Reaction conditions: **1c** (0.5 mmol), **2a** (0.5 mmol) and **3a** (0.5 mmol) were stirred in 5 mL 0.1 M phosphate buffer solution for 24 h at room temperature

**1c**, **2a** and **3a**. All fluorescence spectra were recorded at an excitation wavelength ( $\lambda_{ex}$ ) of 550 nm. When DiI (1 mM) was added to a pH = 5 phosphate buffer solution, there was no detectable fluorescence. However, when caprylic acid (100 mM) and DiI (1 mM) were added to the buffer solution, fluorescence in range 550–700 nm was observed, indicating the presence of aggregates (micelles and/or vesicles). Also when all reactants (**1c**, **2a** and **3a**) and DiI were present in the sample, fluorescence was again observed, which is a clear evidence for the presence of polymolecular assemblies in the reaction mixture. Moreover, the dynamic light-scattering measurements confirmed the presence of aggregates in the solution of caprylic acid (100 mM) in phosphate buffer and in the mixture of **1c**, **2a** and **3a** (100 mM) in phosphate buffer pH = 5.

Next, we carried out the Passerini reaction with longer chain fatty acids, which are also known to form micelles and/or vesicles (Hargreaves and Deamer, 1978; Walde et al. 1994): lauric acid (**1d**), stearic acid (**1e**) and oleic acid (**1f**). The obtained yields of products **4d–f** under pH = 5 conditions are shown in Table 2, together with the results obtained with acetic acid (**1a**), benzoic acid (**1b**) and caprylic acid (**1c**). Moreover, we have performed the Passerini reaction with **1a–c** in dichloromethane and without solvent, to compare them with those obtained in aqueous solution.

The Passerini reaction carried out with acetic acid (**1a**) resulted in product **4a** with 46% yield, what is slightly higher than in distilled water (38%). Product **4b** was obtained with the same yield as in distilled water (53%). With the fatty acids (**1c–f**), the corresponding products (**4c–f**) were obtained with significantly higher isolated yields, up to 89%, than for acids **1a** (product **4a**), and **1b** (product **4b**). These results verify that micelle- and vesicle-forming fatty

**Table 2** Passerini reaction performed with different carboxylic acids (**1a–f**), dodecylaldehyde (**2a**), and *p*-methoxybenzylisocyanide (**3a**) in phosphate buffer (PB) pH=5, dichloromethane and without solvent (neat)

Entry	R (acid)	Product	Solvent	Yield %	HRMS <sup>a</sup>
1	Me (acetic), <b>1a</b>	<b>4a</b>	PB pH=5	46	414.2614
2	Ph (benzoic), <b>1b</b>	<b>4b</b>	PB pH=5	53	476.2781
3	C <sub>7</sub> H <sub>15</sub> (caprylic), <b>1c</b>	<b>4c</b>	PB pH=5	79	498.3558
4	C <sub>11</sub> H <sub>23</sub> (lauric), <b>1d</b>	<b>4d</b>	PB pH=5	78	554.4182
5	C <sub>17</sub> H <sub>35</sub> (stearic), <b>1e</b>	<b>4e</b>	PB pH=5	89	638.5120
6	C <sub>17</sub> H <sub>33</sub> (oleic), <b>1f</b>	<b>4f</b>	PB pH=5	83	636.4954
7	Me (acetic), <b>1a</b>	<b>4a</b>	Dichloromethane	54	
8	Ph (benzoic), <b>1b</b>	<b>4b</b>	Dichloromethane	66	
9	C <sub>7</sub> H <sub>15</sub> (caprylic), <b>1c</b>	<b>4c</b>	Dichloromethane	66	
10	Me (acetic), <b>1a</b>	<b>4a</b>	Neat	62	
11	Ph (benzoic), <b>1b</b>	<b>4b</b>	Neat	53	
12	C <sub>7</sub> H <sub>15</sub> (caprylic), <b>1c</b>	<b>4c</b>	Neat	67	

Reaction conditions: carboxylic acid (**1a–f**, 0.5 mmol), dodecylaldehyde (**2a**, 0.5 mmol) and *p*-methoxybenzylisocyanide (**3a**, 0.5 mmol) were stirred in appropriate solvent for 24 h at room temperature

<sup>a</sup>High-resolution mass spectrometry signal for ion [M+Na]<sup>+</sup>

acids are able to promote the Passerini reaction, in which they are simultaneously a part of the reactants. The reactions which were carried out with the three different acids in dichloromethane resulted in products **4a–c** with yields between 54 and 66% in the case of acetic acid (product **4a**), 66% for benzoic acid (product **4b**) or caprylic acid (product **4c**). Reactions performed without solvent (entries 4–6) resulted in products **4a–c** with yields maintained at 53–67%. The obtained results proved that the Passerini reactions in micellar or vesicular systems formed by the carboxylic acid substrate lead to the formation of products with similar or higher yield than under “standard conditions” (dichloromethane as solvent or neat).

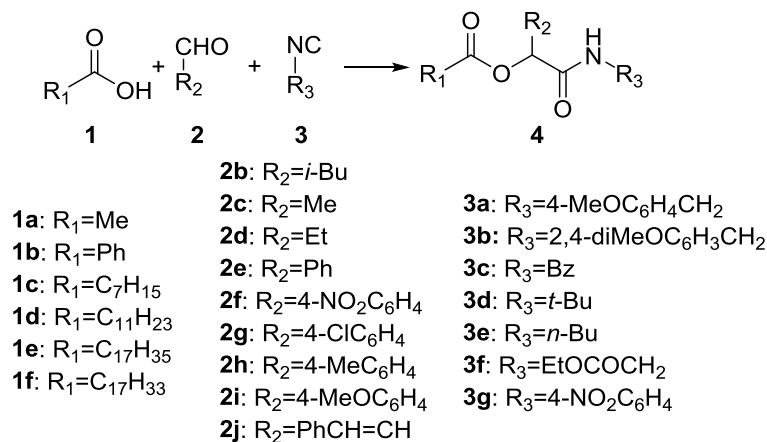
Further, we applied the elaborated procedure for the Passerini reaction with different aldehydes (**2b–j**) and isocyanides (**3a–g**), in phosphate buffer solution pH=5 (see Table 3). The results obtained with isovaleraldehyde (**2b**), **3a** and acids **1a–f** are in line with the data presented above and with the general concept of this work. The reaction carried out with acetic acid (**1a**) gave product **4g** with low yield (21%). The reaction carried out with water-insoluble benzoic acid (**1b**), which takes place “on water”, gave **4h** in 63% yield. For the reactions carried out with aggregates forming long-chain fatty acids yielded products **4i–l** in high yields (75–90%). This proves again the advantageous effect of aggregates formed from one of the reactants itself on the reaction yield.

Reactions carried out with caprylic acid **1c**, isocyanide **3a** and different aldehydes (**2c–j**) provided appropriate products **4m–t** with moderate to high yields. Application of the two aliphatic aldehydes, acetaldehyde (**2c**) and propionaldehyde (**2d**), resulted in products **4m** and **4n** with 73 and 61% yields, respectively. Reactions carried out with different aromatic aldehydes resulted in products **4o–t** with yields between 59

and 93%, without any obvious correlation between substituent type in the phenyl ring and the reaction yield. Reactions carried out with **1c**, **2b** and different isocyanides **3b–g** resulted in products **4u–z** with low to moderate yields. It is evident that the reactions performed with benzyl isocyanides **3b**, **3c** resulted in much higher yields than in the case of the aliphatic isocyanides **3d–f**. Moreover, the utility of the newly developed protocol was proven by the reaction carried out with 4-nitrophenyl isocyanide (**3g**). Under optimized conditions, in phosphate buffer pH=5, product **4z** was obtained with 43% yield, while the same reaction performed under standard conditions in dichloromethane did not occur.

## Conclusion

During our studies, we found that the synthesis of  $\alpha$ -acyloxycarboxamides from a carboxylic acid, an aldehyde and an isocyanide in aqueous reaction medium is efficiently promoted by the hydrophobic environment which is formed by one of the engaged reactants. This procedure avoids usage of organic solvents, which is highly desirable from an environmental point of view. Additionally, this type of micellar or vesicular reaction mixture allows reducing the amount of waste, because the addition of non-renewable surfactants is not required. Moreover, the yield of the reactions carried out with micelle- or vesicle-forming fatty acids in water was higher than the yield of the same reaction carried out under standard conditions in an organic solvent. This leads to the conclusion that aqueous solutions should be used for the Passerini reactions, where one of the reactants acts as a surfactant. Moreover, this phenomenon increases the reactivity of selected isocyanides. The obtained results are especially important in the context of green chemistry,

**Table 3** Passerini reaction performed with different carboxylic acids, aldehydes and isocyanides in phosphate buffer solution pH=5

Entry	1 (acid)	2	3	Product	Yield %	HRMS <sup>a</sup>
1	<b>1a</b> (acetic)	<b>2b</b>	<b>3a</b>	<b>4g</b>	21	316.1519
2	<b>1b</b> (benzoic)	<b>2b</b>	<b>3a</b>	<b>4h</b>	63	378.1679
3	<b>1c</b> (caprylic)	<b>2b</b>	<b>3a</b>	<b>4i</b>	82	400.2462
4	<b>1d</b> (lauric)	<b>2b</b>	<b>3a</b>	<b>4j</b>	83	456.3083
5	<b>1e</b> (stearic)	<b>2b</b>	<b>3a</b>	<b>4k</b>	75	540.4024
6	<b>1f</b> (oleic)	<b>2b</b>	<b>3a</b>	<b>4l</b>	90	538.3871
7	<b>1c</b> (caprylic)	<b>2c</b>	<b>3a</b>	<b>4m</b>	73	358.1989
8	<b>1c</b> (caprylic)	<b>2d</b>	<b>3a</b>	<b>4n</b>	61	372.2144
9	<b>1c</b> (caprylic)	<b>2e</b>	<b>3a</b>	<b>4o</b>	79	420.2143
10	<b>1c</b> (caprylic)	<b>2f</b>	<b>3a</b>	<b>4p</b>	73	465.1992
11	<b>1c</b> (caprylic)	<b>2g</b>	<b>3a</b>	<b>4q</b>	93	454.1745
12	<b>1c</b> (caprylic)	<b>2h</b>	<b>3a</b>	<b>4r</b>	73	434.2303
13	<b>1c</b> (caprylic)	<b>2i</b>	<b>3a</b>	<b>4s</b>	59	450.2242
14	<b>1c</b> (caprylic)	<b>2j</b>	<b>3a</b>	<b>4t</b>	61	446.2299
15	<b>1c</b> (caprylic)	<b>2b</b>	<b>3b</b>	<b>4u</b>	58	430.2557
16	<b>1c</b> (caprylic)	<b>2b</b>	<b>3c</b>	<b>4v</b>	68	370.2358
17	<b>1c</b> (caprylic)	<b>2b</b>	<b>3d</b>	<b>4w</b>	21	336.2509
18	<b>1c</b> (caprylic)	<b>2b</b>	<b>3e</b>	<b>4x</b>	18	336.2506
19	<b>1c</b> (caprylic)	<b>2b</b>	<b>3f</b>	<b>4y</b>	21	366.2249
20	<b>1c</b> (caprylic)	<b>2b</b>	<b>3g</b>	<b>4z</b>	43	401.2045

Reaction conditions: carboxylic acid (**1**, 0.5 mmol), aldehyde (**2**, 0.5 mmol) and isocyanide (**3**, 0.5 mmol) were stirred in 5 mL 0.1 M phosphate buffer solution pH=5 for 24 h at room temperature

<sup>a</sup>High-resolution mass spectrometry signal for ion [M+Na]<sup>+</sup>

because no organic solvents and extra surfactant addition are necessary; only equimolar ratios of reactants were applied. Mild reaction conditions and operational simplicity of the developed protocol offer the environmental sustainable and cost-effective large-scale industrial synthesis of  $\alpha$ -acyloxycarboxamides.

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