METABOLIC ENGINEERING AND SYNTHETIC BIOLOGY

Biosynthesis of two quercetin *O***‑diglycosides in** *Escherichia coli*

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Abstract Various flavonoid glycosides are found in nature, and their biological activities are as variable as their number. In some cases, the sugar moiety attached to the flavonoid modulates its biological activities. Flavonoid glycones are not easily synthesized chemically. Therefore, in this study, we attempted to synthesize quercetin 3-*O*-glucosyl (1→2) xyloside and quercetin 3-*O*-glucosyl (1→6) rhamnoside (also called rutin) using two uridine diphosphate-dependent glycosyltransferases (UGTs) in *Escherichia coli*. To synthesize quercetin 3-*O*-glucosyl $(1\rightarrow 2)$ xyloside, sequential glycosylation was carried out by regulating the expression time of the two UGTs. AtUGT78D2 was subcloned into a vector controlled by a Tac promoter without a *lacI* operator, while AtUGT*79B1* was subcloned into a vector controlled by a T7 promoter. UDP-xyloside was supplied by concomitantly expressing UDP-glucose dehydrogenase (ugd) and UDP-xyloside synthase (UXS) in the *E. coli*. Using these strategies, 65.0 mg/L of quercetin 3-*O*-glucosyl (1→2) xyloside was produced. For the synthesis of rutin, one UGT (*BcGT1*) was integrated into the *E. coli* chromosome and the other UGT (*Fg2*) was expressed in a plasmid along with *RHM2* (rhamnose synthase gene 2). After optimization of the initial cell concentration and incubation temperature, 119.8 mg/L of rutin was produced. The strategies used in this study thus show promise for the synthesis of flavonoid diglucosides in *E. coli*.

Keywords Flavonoid diglycosides · Glycosyltransferase · Metabolic engineering

Introduction

Many secondary metabolites exist as glycones, and in several instances, the attached sugar moiety modulates their biological activities. In fact, the attachment of diverse sugar moieties to secondary metabolites has been shown to alter their biological activities [\[9](#page-7-0), [28](#page-8-0)].

Flavonoids are secondary metabolites, and the availability of several hydroxyl groups and glycosyltransferases (GTs) from multiple sources makes them good candidates for studying the attachment of sugar moieties. GTs use nucleotide sugars, mainly uridine diphosphate sugars (UDP-sugars) or thymine diphosphate sugars (TDPsugars). Most GTs show a preference for UDP-sugar, and these GTs are called uridine diphosphate-dependent GTs (UGTs) [[29,](#page-8-1) [32\]](#page-8-2). Diverse sugars, including glucose, galactose, arabinose, glucuronic acid, xylose, and rhamnose, can be attached to flavonoids through an ether linkage [[1\]](#page-7-1). The advent of metabolomics, together with whole genome sequencing of model organisms has led to the identification of various flavonoid glycosides, enabling the characterization of GTs with novel nucleotide sugar selectivities. Plants synthesize flavonoid *O*-glycosides and flavonoid *O*-diglycosides. Flavonoid *O*-diglycosides such as quercetin 3-*O*-glucose 7-*O*-rhamnose and kaempferol 3-*O*-glucose 7-*O*-rhamnose were detected in *Arabidopsis thaliana* by a metabolomics approach [[30\]](#page-8-3). AtUGT78D1, which encodes flavonol 3-*O*-rhamnosyltransferase in *A. thaliana*, was characterized through these approaches [\[8](#page-7-2)]. Flavonol 3-*O*-arabinosyltransferase (UGT78D3), flavonol 3-*O*-rhamnosyltransferase (UGT78D1), and anthocyanin

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3-*O*-glucose:2″-*O*-xylosyltransferase (UGT79B1) were also characterized via metabolomics analysis using mutants [[8,](#page-7-2) [30](#page-8-3), [31](#page-8-4)]. Plants also produce flavonoid *O*-glycosyl → glycosides. For example, naringenin 7-*O*-glucose $(1\rightarrow 2)$ rhamnose is responsible for the bitter flavor of citrus [[4\]](#page-7-3). The GTs that generate these flavonoids are a valuable resource for the production of flavonoid glycosides in heterologous systems such as *Escherichia coli* and *Saccharomyces cerevisiae*.

Biotransformation of flavonoids using *E. coli* expressing UGTs has been previously attempted, giving rise to flavonoid *O*-glucoside as the primary reaction product [\[16](#page-8-5)]. Strategies to synthesize flavonoid glycones other than flavonoid glucosides have also been developed (reviewed by Kim et al. [[16\]](#page-8-5)). The synthesis of other flavonoid glycosides in *E. coli* requires the engineering of both nucleotide sugar biosynthesis in *E. coli* and UGTs, which recognize a novel nucleotide sugar as well as flavonoids. Using these approaches, a range of naturally occurring flavonoid *O*-glycosides including flavonoid *O*-galactoside, flavonoid *O*-glucuronide, flavonoid *O*-rhamnoside, flavonoid *O*-xyloside, and flavonoid *O*-arabinoside have been synthesized [\[6](#page-7-4), [17](#page-8-6), [18,](#page-8-7) [23](#page-8-8), [27](#page-8-9)]. In addition, novel flavonoid glycosides not found in nature have also been synthesized [[12,](#page-7-5) [15](#page-8-10), [27,](#page-8-9) [33](#page-8-11)]. However, despite their biological activities including anti-inflammatory, antioxidant, and antibacterial activities as well as their established role in the inhibition of platelet aggregation and blood vessel protection [[5,](#page-7-6) [20](#page-8-12), [21,](#page-8-13) [25](#page-8-14)], the synthesis of flavonoid *O*-diglycosides in *E. coli* has not been previously attempted. In the present study, we report the biosynthesis of quercetin 3-*O*-glucosyl $(1\rightarrow 2)$ xyloside and quercetin 3-*O*-glucosyl (1→6) rhamnoside in *E*. *coli* by engineering the nucleotide pathway and introducing two UGTs either from *A. thaliana* (*AtUGT78D1* and *AtUGT79B1*) for the synthesis of quercetin 3-*O*-glucosyl (1→2) xyloside, or from *Bacillus subtilis* (*BcGT1*) and from *Glycine max* (*Fg2*) for the synthesis of quercetin 3-*O*-glucosyl (1 \rightarrow 6) rhamnoside).

Materials and methods

Constructs

The pTac-pCDFDuet vector was derived from pCDFDuet (Novagen) (Fig. [1](#page-1-0)). Two primers were designed to eliminate the *lacI* gene from pCDFDuet and insert a *tac* promoter [[3\]](#page-7-7). The forward primer contains the *tac* promoter (shown in uppercase), ribosome binding sequence (underlined), and a pCDFDuet-specific sequence (nucleotides 106 to 125, shown in lowercase) 5′-TGAAATGAGCTGTT-GACAATTAATCATCGGCTCGTATAATGTGTGGaggaggattacaaaggatccgaattcgagctcgg-3′. The reverse primer

Fig. 1 Diagram of the pTac-PCDF vector

is located from nucleotides 2589 to 2561 in pCDFDuet and its sequence is 5′-GACAGGTTTCCCGACTGGAAA-GCGGGCAG-3′. PCR was carried out with the two primers listed above, the pCDFDuet vector, as template and Pyrobest Taq polymerase (Takara, Japan). The PCR products were purified using the Gel Extraction Kit (Bioneer, Korea) and ligated. *AtUGT78D2* from *A. thaliana*, which was cloned previously [\[15](#page-8-10)], was cloned into the EcoRI/ NotI site of pCDFDuet and pTac-pCDFDuet (Fig. [1\)](#page-1-0) and the resulting plasmids were called pC-UGTD2 and pTacpC-UGTD2, respectively. *AtUGT79B1* (At5g54060) [\[30](#page-8-3)] was cloned using reverse-transcription polymerase chain reaction (RT-PCR), as described previously [\[15](#page-8-10)]. Two primers containing an EcoRI site and a NotI site (lower case letters in the primer sequence), respectively, 5′-AAgaattcaATGGGTGTTTTTGGATCGAATGA-3′ and 5′-aagcggccgcTCATGACTTCACAAGTTCAATT-3′ were used. The resulting PCR product was digested with EcoRI and NotI and subcloned into the EcoRI/NotI site of the *E. coli* expression vector pGEX 5X-3, and the resulting plasmid was called pG-UGTB1. *UXS* from *A. thaliana* (AtUXS) and *ugd* (UDP-glucose dehydrogenase) from *E. coli* (Ecugd) were previously cloned [[6\]](#page-7-4) and were subcloned into the EcoRI/NotI site and NdeI/XhoI sites of the pACYCDuet vector, respectively. The resulting construct was called pA-AtUXS-Ecugd. *E. coli* strains, BarnA and Bpgi, in which *arnA* (UDP-L-Ara4N formyltransferase/ UDP-GlcA C-4″-decarboxylase) and *pgi* (phosphoglucoisomerase) were deleted, respectively, were generated as described by Kim et al. [\[12](#page-7-5), [15](#page-8-10)].

AtUGT78D2 [[5\]](#page-7-6), *BcGT1* [\[19](#page-8-15)], and *RHM* [[14\]](#page-8-16) were cloned previously.

To synthesize rutin, the *BcGT1* gene from *B. subtilis* was integrated into the *tyrR* (tyrosine DNA-binding transcriptional repressor) gene of *E. coli*. *BcGT1* was subcloned into the pACYCDuet vector, and the resulting construct was used as a template for PCR. The primers used were 5'-GTGTCATATCATCAT-ATTAATTGTTCTTTTTTCAGGTGAAGGTTCC-CATGGCTATCATGCCATACCGCGA-3′ as a forward primer and 5'-TTGCACCATCAGGCATATTCGCGC TTACTCTTCGTTCTTCTTCTGACTCACTGATGTCC GGCGGTGCTTT-3′ as a reverse primer (the *E. coli tyrR* sequences are underlined and the other sequences are that of the pACYCDuet vector).

UGT from *G. max* (*Fg2*, GenBank accession number NM_001288595) [[24\]](#page-8-17) was cloned using RT-PCR. RNA was isolated from the leaves of *G. max* using the Plant Total RNA Isolation Kit (Qiagen), and cDNA was synthesized with Omniscript reverse transcriptase (Qiagen) using oligo dT primer. The primers used to clone *Fg2* were 5′-AAGAATTCAATGCCTAGTGAATTAGC TATGAA-3′ (EcoRI site underlined.) as a forward primer and 5'-AAGCGGCCGGCTAAGCCATAGACTT-TAACTGGG-3′ (NotI site underlined.) as a reverse primer. The PCR product was subcloned into the EcoRI/ NotI site of pGEX 5X-3. *Cs1,6RhaT* from *Citrus sinensis* (GenBank accession number DQ119035) was cloned using RT-PCR. Primers 5′-AAGAATTCAATGCACGCCC CTTCGA-3′ (with EcoRI site underlined.) as a forward primer 5′-AAGCGGCCGGC TTAAGCTAAGGCTTTGAG ATCC-3′ (NotI site is underlined) as a reverse primer.

Biotransformation of quercetin

To compare the production of quercetin 3-*O*-glucosyl $(1\rightarrow 2)$ xyloside in the *E. coli* strains and to optimize the cell concentration, *E. coli* cells were grown in 2 mL of LB medium containing 50 μ g/ml of antibiotics at 37 °C for 18 h. The cultured cells were inoculated into fresh LB medium containing antibiotics, and the cells were grown until the OD_{600} reached 1.0. The cells were collected by centrifugation, and the cell concentration was adjusted to an OD_{600} of 1.0 with 2 mL of M9 medium supplemented with 1 % yeast extract, 2 % glucose, and 50 μ g/mL antibiotics. Quercetin (200 μ M; dissolved in dimethyl sulfoxide [DMSO]) was also added, and the culture was incubated at 30 °C with shaking for 6 h. Isopropyl β-D-1thiogalactopyranoside (IPTG) was added to the culture at a final concentration of 1 mM, and the culture was incubated for 20 h at 30 °C. The culture supernatant, which contained most of the product, was boiled for 3 min and centrifuged for 15 min. The supernatant was analyzed by HPLC.

Rutin was produced in *E. coli* strains BGR-1, BGR-2, and BGR-3. An overnight culture of *E. coli* was inoculated into 3 mL of a fresh LB medium containing 50 µg/mL antibiotics. The cells were grown until the $OD₆₀₀$ reached 0.8, and then IPTG was added to a final concentration of 1 mM. The culture was incubated at $18 \degree C$ for 18 h with shaking at 180 rpm. The cells were harvested via centrifugation and resuspended with an OD_{600} of 3.0 in M9 medium containing 2 % glucose, 1 mM IPTG, 50 µg/mL antibiotics, and 50 μ M quercetin. This culture was incubated at 30 °C.

To measure the conversion of quercetin into rutin using strain BGR-3, 50 μ M quercetin was added to the culture at 0, 8, 17, and 26 h (for a final concentration of 200 μ M). Samples were harvested at 4, 6, 8, 14, 17, 24, 26, 34, and 48 h and were boiled for 5 min. After centrifugation, the supernatant (100 μ L) was analyzed by HPLC.

HPLC analysis of reaction products

The reaction products were analyzed using a Thermo Ultimate 3000 HPLC equipped with a photo diode array (PDA) detector and a C18 reversed-phase column (4.60 \times 250 mm, 3.5 μ m particle size, Varian). For the analysis, the mobile phase consisted of H_2O containing 0.1 % formic acid (pH 3.0) with the following gradient: 40 % acetonitrile for 8 min, 90 % acetonitrile for 12 min, 90 % acetonitrile for 15 min, and 10 % acetonitrile for 20 min. The flow rate was 1 mL/min and UV detection was dually performed at 290 and 340 nm. The UV spectrum at 340 nm was used. Authentic rutin was used to calculation of the amount of quercetin 3-*O*-glucosyl (1→2) xyloside and quercetin 3-*O*-glucosyl $(1\rightarrow 6)$ rhamnoside because only rutin was commercially available. The means and standard errors were calculated from triplicate experiments. Analysis of variance (ANOVA) was carried out using Tukey's method with a significance level of 1 % in Excel 2010 (Microsoft).

To determine the structure of the reaction products, the culture supernatant was concentrated using a non-polar copolymer styrene–divinylbenzene adsorbent resin (HP-20, Samyang, Korea). The reaction product was eluted with methanol, and was then evaporated to dryness. The sample was dissolved again in a small amount of methanol and purified by HPLC. The structure of the reaction product was determined using nuclear magnetic resonance (NMR) spectroscopy [\[33](#page-8-11)].

The ¹³C NMR spectrum of the reaction product from the BGX-3 matched that of the known compound, quercetin 3-*O*-xylosyl (1‴→2″) glucoside [[26\]](#page-8-18): 13C NMR (100 MHz, DMSO-*d6*) δ ppm 177.4 (C-4), 164.1 (C-7), 161.2 (C-5), 156.2 (C-9), 155.3 (C-2), 148.5 (C-4′), 144.9 (C-3′), 132.9 (C-3), 121.9 (C-6′), 121.2 (C-1′), 115.9 (C-5′), 115.2 (C-2′), 104.5 (C-1‴), 103.8 (C-10), 98.6 (C-6), 97.9 (C-1″), 93.4 (C-8), 81.8 (C-2″), 77.6 (C-5″), 76.8 (C-3″), 76.1 (C-3‴), 73.9 (C-2‴), 69.5 (C-4‴), 69.4 (C-4‴), 65.6 (C-5‴), 60.6 (C-6″); ¹ H NMR (400 MHz, DMSO-*d6*) δ ppm 7.66 (dd, *J* = 8.5, 2.2 Hz, 1H, H-6′), 7.56 (d, *J* = 2.2 Hz, 1H, H-2′), 6.85 (d, *J* = 8.5 Hz, 1H, H-5′), 6.40 (br s, 1H, H-8), 6.19 (br s, 1H, H-6), 5.72 (d, *J* = 7.2 Hz, 1H, H-1″), 4.59 (d, *J* = 7.3 Hz, 1H, H-1‴), 3.68 (dd, *J* = 11.2, 5.0 Hz, 1H, H-5^{m}_A), 3.55 (d, J = 11.2 Hz, 1H, H-6^{n}_A), 3.51 ~ 3.45 (m, 2H, H-2^{$\prime\prime$} and H-4 $\prime\prime$), 3.33–3.24 (m, 2H, H-6 $\prime\prime$ _B and H-3 $\prime\prime$), 3.16–3.10 (m, 3H, H-4″, H-5″ and H-3‴), 3.07–3.04 (m, 2H, H-2‴ and H-5‴).

The proton NMR spectrum of the reaction product of strain BGR-2 matched that of rutin $[10]$ $[10]$. ¹H NMR (MeOH, 400 MHz) δ (ppm) 7.69 (1H, d, 2.1 Hz), 7.64 (1H, dd, 2.1, 8.5 Hz), 6.89 (1H, d, 8.5 Hz), 6.41 (1H, d, 2.0 Hz), 6.22(1H, d, 2.0 Hz), 5.11 (1H, d, 7.6 Hz), 4.53 (1H, d, 1.7 Hz), 3.82(1H, dd, 1.2, 11.0 Hz), 3.64(1H, dd, 1.7, 3.4 Hz), 3.55(1H, dd, 3.4, 9.5 Hz), 3.38–3.50(4H, m), 3.24–3.30(2H, m), 1.13(3H, d, 6.2 Hz).

Results

Synthesis of quercetin 3–*O***–glucosyl** $(1 \rightarrow 2)$ xyloside **in** *E. coli*

E. coli synthesizes UDP-glucose but does not synthesize UDP-xylose. UDP-xylose is synthesized from UDP-glucuronic acid by the action of UDP-xylose synthase (UXS). UXS has been previously characterized in *A. thaliana* [[7](#page-7-9)]. To synthesize UDP-xyloside in *E. coli*, two genes, UDPglucose dehydrogenase (*ugd*) from *E. coli*, which converts UDP-glucose to UDP-glucuronic acid, and *UXS* were overexpressed. Overexpression of *ugd* was expected to provide more UDP-glucuronic acid, the direct substrate of UXS. One UGT from *A. thaliana*, AtUGT78D2, uses quercetin as a sugar acceptor and UDP-glucose as a sugar donor to make quercetin 3-*O*-glucoside [\[22\]](#page-8-19). Another UGT from *A. thaliana*, AtUGT79B1, uses quercetin 3-*O*-glucoside as a sugar acceptor and UDP-xyloside as a sugar donor to synthesize quercetin 3-*O*-glucosyl $(1\rightarrow 2)$ xyloside. To synthesize quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside from quercetin, quercetin 3-*O*-glucoside needs to be synthesized before the reaction catalyzed by AtUGT79B1 can occur. Although AtUGT79B1 used quercetin 3-*O*-glucoside as a sugar acceptor and UDP-xyloside as a sugar donor, it could use quercetin as a sugar acceptor and make quercetin 3-*O*-xyloside (described below). Therefore, sequential glycosylation of quercetin was necessary to minimize byproduct production and maximize the production of quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside. As a strategy to promote sequential glycosylation, we used two different promoters to express *AtUGT78D2* and *AtUGT79B1*. *AtUGT78D2* was cloned into pTac-pCDFduet and the resulting construct was named pTacpC-D2. This construct contained a tac promoter instead of a T7 promoter without a lac operator; therefore, the expression of *AtUGT78D2* was constitutive. As a control, *AtUGT78D2* was also subcloned into pCDFDuet to generate pC-D2, which is controlled by a T7 promoter. *AtUGT79B1* was subcloned into pGEX5X-2 to generate pG-B1, which has a lac operator and tac promoter [\[3\]](#page-7-7). *AtUXS*, and *Ecugd* were subcloned into pACYCDuet vector to generate pA-AtUXS-Ecugd in which expression is controlled by T7 promoter. Their expression was induced by the addition of IPTG. Three

constructs, pC-D2, pG-C1, and pA-AtUXS-Ecugd were transformed into an *E. coli arnA* deletion mutant (BarnA in Table [1\)](#page-4-0). ArnA competes with UXS for UDP-glucuronic acid [[2](#page-7-10)]. Deletion of *araA* should provide more UDP-glucuronic acid to UXS for the biosynthesis of UDP-xyloside. Our previous study also showed that this BarnA strain produced more UDP-xyloside than the wild-type BL21 (DE3) strain [\[6](#page-7-4)]. The resulting transformant was named BGX-1. pTac-pC-D2, pG-C1, and pA-AtUXS-Ecugd were also transformed together into BarnA and the resulting strain was called BGX-2. These two *E. coli* strains, BGX-1 and BGX-2, were used for the biotransformation of quercetin. The resulting product was analyzed by HPLC (Fig. [2](#page-5-0)). BGX-1 showed four peaks while BGX-2 showed two peaks. Based on a comparison of the HPLC retention time with the standard molecules, P2, P3, and P4 were determined to be quercetin 3-*O*-glucoside, quercetin 3-*O*-xyloside, and quercetin 3-*O*-*N*-acetylglucosamine, respectively (data not shown). The structure of reaction product (P1) from BGX-2 was determined to be quercetin 3-*O*-xylosyl ($1'' \rightarrow 2''$) glucoside by NMR.

BGX-1 accumulated more quercetin 3-*O*-glucoside (33 mg/L) than quercetin $3-O$ -glucoside $(1\rightarrow 2)$ xyloside (8 mg/L) while BGX-2 produced more quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside (35 mg/L) than quercetin 3-*O*-glucoside (27 mg/L) (Fig. [3](#page-5-1)). BXG-1 showed the presence of similar amounts of quercetin 3-*O*-glucoside even after longer incubation without converting into quercetin 3-*O*-glucoside (1→2) xyloside. These results showed that the sequential expression of UGT is critical for the production of quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside.

We optimized the initial cell concentration for the production of quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside using strain BGX-2. The optimum cell concentration was determined by varying the initial cell density $(OD_{600} = 1-5)$. The production of quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside was the highest at an OD_{600} of 3 (55 mg/L). The conversion of quercetin to quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside was monitored over time at the optimal initial BXG-2 cell concentration. After incubation of BGX-2 cells with quercetin for 6 h, 85 % of the quercetin was converted to quercetin 3-*O*-glucoside. The addition of IPTG induced the expression of the enzymes required for the biosynthesis of quercetin 3-*O*-glucoside (1 \rightarrow 2) xyloside from quercetin 3-*O*-glucoside, resulting in the conversion of approximately 50 % of the synthesized quercetin 3-*O*-glucoside into quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside within 2 h. After 2 h, the conversion rate of quercetin 3-*O*-glucoside or quercetin 3- O -glucoside (1→2) xyloside was reduced (Fig. [4](#page-5-2)). At 24 h, 65 mg/L quercetin 3-O-glucoside $(1\rightarrow 2)$ xyloside was produced, while approximately 40 mg/L quercetin 3-*O*-glucoside was still present. Thus, approximately 54.5 % of the quercetin was converted into quercetin 3-*O*-glucoside $(1\rightarrow 2)$ xyloside.

Table 1 Plasmids and strains used in the present study

Synthesis of quercetin 3–0-glucosyl $(1 \rightarrow 6)$ rhamnoside **(rutin) in** *E. coli*

Two UGTs, *Fg2* from *G. max* and *Cm1,6RhaT* from *C. sinensis*, were implicated in the conversion of quercetin 3-*O*-glucoside to rutin [[4,](#page-7-3) [24](#page-8-17)]. We evaluated the ability of Fg2 and Cm1,6RhaT to synthesize rutin from quercetin 3-*O*-glucoside in *E. coli*. Each gene, along with *RHM2* encoding UDP-rhamnose synthase was transformed into *E. coli*, and each resulting transformant was tested for its ability to synthesize rutin from quercetin 3-*O*-glucoside. Analysis of culture filtrates from both transformants showed a peak with the same retention time as that of the rutin standard. In addition, the molecular mass of the product was 609.7 Da, which corresponded with the predicted molecular mass of rutin (data not shown). The structure of the reaction product was determined to be rutin using NMR (See "[Materials and methods](#page-1-1)"). An *E. coli* harboring *Fg2* and *RHM2* (25.3 mg/L) produced more rutin than an *E. coli* harboring *Cm1,6RhaT* and *RHM2* (22.6 mg/L). Therefore, we decided to use *Fg2* for further analysis.

We attempted to synthesize rutin from quercetin. This required two reactions: the conversion of quercetin to quercetin 3-*O*-glucoside catalyzed by AtUGT78D2 or BcGT1 [\[8,](#page-7-2) [19\]](#page-8-15) and the conversion of quercetin 3-*O*-glucoside to rutin by Fg2 and RHM2. For this purpose, we constructed an *E. coli* strain, BGR-1, harboring three genes, *AtUGT78D2*, *Fg2*, and *RHM2*. BGR-1 cells converted quercetin into quercetin 3-*O*-glucoside and rutin. However, even after a longer incubation, only the amount of quercetin 3-*O*-glucoside increased. It is likely that the first reaction (the conversion of quercetin to quercetin 3-*O*-glucoside) is much faster than the second reaction (the conversion of quercetin 3-*O*-glucoside to rutin), and the accumulation of quercetin 3-*O*-glucoside seems to inhibits the second reaction. Usage of pTac-pC-D2 for the biosynthesis of quercetin 3-*O*-glucoside was unsuccessful. The above results suggested that slow synthesis of quercetin 3-*O*-glucoside may increase the yield of rutin. Thus, we decided to lower the copy number of the gene encoding the protein responsible for the conversion of quercetin into quercetin 3-*O*-glucoside. We integrated *BcGT1*, which also converts quercetin into quercetin 3-*O*-glucoside, into the chromosome of *E. coli*. BcGT1 makes quercetin 3-*O*-glucoside at a slower pace than AtUGT78D2 (see below). Quercetin was added to a reaction with resulting strain BGR-3, and the culture filtrate was analyzed. As shown in Fig. [5,](#page-6-0) most of quercetin was converted into rutin, and only a small amount of quercetin 3-*O*-glucoside remained. This indicated that the conversion of quercetin 3-*O*-glucose to rutin should be faster than the conversion of quercetin to quercetin 3-*O*-glucose. To confirm that the copy number of *BcGT1* was related to the

Source or *reference*

Fig. 2 Analysis of the quercetin biotransformation products produced by *E. coli* strain BGX-1 (*A*) or BGX-2 (*B*). *P1* quercetin 3-*O*-glucose (1→2) xylose; *P2* quercetin 3-*O*-glucose; *P3* quercetin 3-*O*-xylose; *P4* quercetin 3-*N*-acetyl glucosamine; substrate, quercetin. Each cell suspension was inoculated into 2 mL of M9 medium supplemented with 1 % yeast extract, 2 % glucose, 50 µg/ mL antibiotics and 200 μ M quercetin at an OD₆₀₀ of 1.0. The cul-

ture was incubated at 30 °C with shaking for 6 h. Isopropyl β-p-1thiogalactopyranoside (IPTG) was added to the culture at a final concentration of 1 mM, and the culture was further incubated for 20 h at 30 °C. The culture was harvested, boiled for 3 min and then centrifuged for 15 min. The supernatant was analyzed at 340 nm using HPLC

Fig. 3 Production of quercetin 3-*O*-glucose (1→2) xylose in different *E. coli* strains. Authentic rutin was used as a standard to determine the production of quercetin 3-*O*-glucosyl (1→2) xyloside because rutin is commercially available. The means and standard errors were calculated from triplicate experiments

Fig. 4 Production of quercetin 3-*O*-glucose (1→2) xylose using *E*. *coli* strain BGX-2. The cell density was adjusted to OD_{600} of 5.0 with 10 mL of M9 containing 1 % yeast extract, 2 % glucose, 50 µg/mL antibiotics and 200 μ M quercetin. The culture was incubated at 30 °C for 6 h, and then IPTG was added at the final concentration of 1 mM. Samples were harvested at 2, 4, 6, 8, 10, 12, and 24 h, and analyzed by HPLC

Fig. 5 Synthesis of rutin from quercetin using strain BGR-3. **a** Standard rutin; **b** standard quercetin; **c** standard quercetin 3-*O*-glucoside; **d** reaction products of BGR-2 (P1 and P2 are reaction products). An overnight culture of *E. coli* was inoculated in 3 mL of a fresh LB medium containing 50 μg/ mL antibiotics. The cells were grown until the OD_{600} reached 0.8 and IPTG was added to the culture at a final concentration of 1 mM. The culture was incubated at 18 °C for 18 h with shaking at 180 rpm. The cells were harvested via centrifugation and resuspended to an $OD₆₀₀$ of 3.0 with M9 medium containing 2 % glucose, 1 mM IPTG, 50 µg/mL antibiotics, and 50 µM quercetin. The reaction mixture was incubated at 30 °C

production of rutin, we compared rutin production between strains BGR-2 and BGR-3. The BGR-3 strain contains one copy of *BcGT*1 because it is integrated into the *E. coli* chromosome, whereas the BGR-2 strain contains 10–12 copies of *BcGT1* because *BcGT1* is present on the low copy number plasmid pACYCDuet. The BGR-3 strain produced approximately 25.3 mg/L of rutin, whereas the BGR-1 and BGR-2 strains produced 7.3 and 2.3 mg/L of rutin, respectively, after 7 h. This result supported the observation that the slow production of quercetin 3-*O*-glucoside is critical to maximize the final product yield.

The production of rutin was then further optimized using strain BGR-3. First, the effect of initial cell density was tested. The cell concentration was adjusted to $OD₆₀₀$ values of 0.5, 1.0, 2.0, 3.0, and 4.0 after induction, and, the conversion of quercetin to rutin was assessed. The production of rutin continued to increase from an OD_{600} of 0.5 (14.0 mg/L) to an OD₆₀₀ of 3.0 (25.3 mg/L), but decreased at an OD_{600} of 4.0 (19.6 mg/L). Therefore, the optimal initial cell concentration was OD_{600} of 3.0. Using the optimized cell concentration of BGR-3, rutin was produced.

Quercetin (50 μ M) was added at 0, 8, 17, and 26 h (a total concentration of 200 μ M quercetin was added). The reaction product was periodically sampled and analyzed by HPLC. Approximately 119.8 mg of rutin was obtained after 48 h (Fig. [6](#page-7-12)) and approximately 98 % of quercetin was converted to rutin.

Discussion

In the present study, we synthesized two quercetin diglycosides: quercetin 3-*O*-glucose $(1\rightarrow 2)$ xyloside, and rutin, in *E. coli*. Each quercetin diglycoside was synthesized via a sequential glycosylation reaction using two UGTs. Although the first glycosylation reaction product for both quercetin diglycosides was quercetin 3-*O*-glucoside, two different strategies were employed for its synthesis. For the synthesis quercetin 3-*O*-glucoside (1→2) xyloside, a constitutive promoter was used; whereas, for the synthesis of rutin, the copy number of the UGT was varied. The strategy for the first reaction was varied based on the enzyme that

Fig. 6 Production of rutin using *E. coli* strain BGR-2. To measure the conversion of quercetin into rutin using strain BGR-3, 50 μ M quercetin was added to the culture at 0, 8, 17, and 26 h for a final concentration of 200 μ M. Samples were harvested at 4, 6, 8, 14, 17, 24, 26, 34, and 48 h and analyzed by HPLC

catalyzed the second reaction. In cases where the conversion of the substrate using the *E. coli* expressing the second UGT is faster, a constitutive promoter could be used; whereas, in cases of low conversion rate of the substrate using the *E. coli* expressing the second UGT, a lower copy number of the first gene proved to be a better choice.

Although rutin is commercially available, most of it is derived from plants, as most natural compounds are generally obtained via extraction and purification from plants sources. However, these methods have a disadvantage owing to the complexity of the refining process. To overcome this, the production of molecules such as rutin using *E. coli* might be a useful alternative. Various quercetin derivatives have been synthesized using *E. coli* expressing different genes [\[13](#page-7-13), [16](#page-8-5)]; however, the low solubility and antibacterial activity of quercetin have limited the final yield. Here, we showed that sequential additional of quercetin to the culture medium could circumvent this problem. In addition, determination of the initial concentration of quercetin and the feeding time as well as controlling the expression of the biosynthetic genes are important for increasing the final product yield without causing cell lysis and a high metabolic load.

Many bioactive flavonoids are modified by *O*-methylation, glycosylation, and hydroxylation. For example, isorhamnetin 3-*O*-glucoside, which is known to have an effect on diabetic complications $[21]$ $[21]$, is synthesized by sequential 3′-*O*-methylation and 3-*O*-glucosylation of quercetin. The 3′-*O*-methylation of quercetin should occur before the 3-*O*-glucosylation, as quercetin 3-*O*-glucoside does not fit into the substrate binding site of quercetin 3′-*O*-methyltransferase [\[11](#page-7-11)]. The strategies used in this study provide a method for the synthesis of bioactive flavonoids using a single strain of *E. coli*.

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