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The effect of tissue-engineered cartilage biomechanical and biochemical properties on its post-implantation mechanical behavior

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Abstract The insufficient load-bearing capacity of today's tissue-engineered (TE) cartilage limits its clinical application. Focus has been on engineering cartilage with enhanced mechanical stiffness by reproducing native biochemical compositions. More recently, depth dependency of the biochemical content and the collagen network architecture has gained interest. However, it is unknown whether the mechanical performance of TE cartilage would benefit more from higher content of biochemical compositions or from achieving an appropriate collagen organization. Furthermore, the relative synthesis rate of collagen and proteoglycans during the TE process may affect implant performance. Such insights would assist tissue engineers to focus on those aspects that are most important. The aim of the present study is therefore to elucidate the relative importance of implant ground substance stiffness, collagen content, and collagen architecture of the implant, as well as the synthesis rate of the biochemical constituents for the post-implantation mechanical behavior of the implant. We approach this by computing the post-implantation mechanical conditions using a composition-based fibril-reinforced poro-viscoelastic swelling model of the medial tibia plateau. Results show that adverse implant composition and ultrastructure may lead to post-implantation excessive mechanical loads, with collagen orientation being

the most critical variable. In addition, we predict that a faster synthesis rate of proteoglycans compared to that of collagen during TE culture may result in excessive loads on collagen fibers post-implantation. This indicates that even with similar final contents, constructs may behave differently depending on their development. Considering these aspects may help to engineer TE cartilage implants with improved survival rates.

Keywords Tissue engineering · Implantation · Collagen architecture · Finite element modeling

1 Introduction

Among the main limitations of therapies such as chondroplasty for treatment for local cartilage damage is the lack of donor tissue as well as the lack of grafts that contain biologically and mechanically functional tissue (Schek et al. 2004). Tissue engineering (TE) approaches have the potential to overcome these limitations (Risbud and Sittinger 2002; Kuo et al. 2006; Nesic et al. 2006; Noth et al. 2008). Despite promising improvements, the insufficient load-bearing capacity of today's TE cartilage is an important limiting factor in its clinical application. Physiologic mechanical forces are thought to induce long-term implant failure (Scotti et al. 2007). The success rate of cartilage replacement by TE implants is thought to be enhanced if the implant had the functional load-bearing properties of the native tissue.

Native cartilage derives its compressive properties from the interaction between proteoglycans (PG's), which attract water through osmotic pressure, and collagen fibers, which resist tension. The functional significance of the specific physiological depth-dependent collagen structure in native tissue (with vertical fibers in the deep zone and horizontal fibers in the superficial zone) is well emphasized in the

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literature (Korhonen et al. 2002; Owen and Wayne 2006; Wilson et al. 2007; Korhonen et al. 2008; Shirazi and Shirazi-Adl 2008; Shirazi et al. 2008). Vertical fibrils in the deep zone resist swelling (Wilson et al. 2006b) and protects the solid matrix against large strains at the subchondral junction (Shirazi and Shirazi-Adl 2008). The superficial zone plays a crucial role in resisting elevated tensile stresses parallel to the articular surface (Owen and Wayne 2006). Experimental and numerical studies have demonstrated that the removal of the superficial zone from normal cartilage reduces the ability of the tissue to support axial loads and retain fluids (Glaser and Putz 2002; Torzilli et al. 1983; Torzilli 1993; Owen and Wayne 2006). Given these important roles of ultrastructure in load-bearing capabilities of native tissue, one of the main challenges for tissue engineering of mechanically stable cartilage is to find the cues to create an engineered tissue with the ultrastructure components and organizations similar to those of native tissue.

Using mechanical stimuli to enhance matrix production in TE constructs, it is possible to tissue engineer cartilage with almost native PG's content. However, collagen reaches only 15-35% of the native content after 5-12 weeks (Eyrich et al. 2007; Hu and Athanasiou 2006; Miot et al. 2006), and the native collagen network architecture is not reproduced. In particular, Kelly et al. (2006) observed that under unconfined compression, the most common loading regime in cartilage TE, collagen fibers align perpendicular to the loading direction rather than in physiological architecture. Approaches to create a depth-dependent tissue include using depth-dependent scaffold properties or cell sources. Unfortunately, these approaches had limited success in the (mid)long-term (Kim et al. 2003; Malda et al. 2005; Ng et al. 2005, 2009; Klein et al. 2007; Moutos et al. 2007). Recently, depth dependency of the collagen network architecture has gained interest in cartilage TE (Kock et al. 2010; Khoshgoftar et al. 2011). However, it is unknown whether the mechanical performance of TE cartilage after implantation would benefit more from higher biochemical compositions content of the implant or from achieving an appropriate depthdependent collagen organization. This is important to understand because engineering a tissue with more matrix content would require a different experimental approach than engineering a tissue with depth-dependent structure or with physiological collagen architecture (Khoshgoftar et al. 2011).

Regarding biochemical constituents, not only their content but also the rate of their synthesis during TE culture may influence mechanical behavior of engineered tissues. Indeed, previous experimental studies showed significant influences of the synthesis rate of PGs and collagen on mechanical properties of the cartilage explants (Asanbaeva et al. 2007) and TE constructs (Bian et al. 2009). Effects of such phenomena on post-implantation mechanical performance of TE implants have not been reported so far, and it is unknown how

different synthesis rate of the PGs and collagen during TE process may change mechanical conditions in TE implants after implantation.

Insight into the relative importance of the above-mentioned aspects would assist tissue engineers to focus on those aspects that are likely to improve implant performance most. The aim of the present study is, therefore, to elucidate the relative importance of ground substance stiffness, collagen content, and collagen architecture of the implant for the post-implantation mechanical performance of the implant. Furthermore, we evaluate how implant performance depends on the relationship between PG and collagen synthesis rates during TE. Implants with various composition and structural organizations, implanted in intact cartilage with native contents and a physiological collagen architecture, are examined to elucidate which particular aspect of the implant is to be improved for a better match between implant and host tissue.

2 Methods

2.1 General approach

We investigated the role of ground substance stiffness, collagen content, and collagen architecture of TE implants on the post-implantation mechanical condition of the implant when the implant was attached to the native tissue and mechanically loaded. Mechanical condition of the implant was compared against the mechanical condition of loaded native tissue without implant. A numerical approach was used, because it is not feasible/possible to experimentally examine implants with different ultrastructure and collagen organization and evaluate mechanical strains and stresses throughout the implants.

To evaluate the importance of the collagen network architecture, the direction of the collagen fibers was varied in the implant, such that they were random, horizontal, and physiological. To evaluate the importance of the collagen content and ground substance stiffness, for each implant type, implants with three different constituents were compared; first, implant with 1/2 native non-fibrilar ground substance stiffness and 1/4 native collagen content, which represents the currently producible collagen content in TE studies; second, implant with native ground substance stiffness and 1/4 native collagen content; third, implant with 1/2 native ground substance stiffness and 3/4 native collagen content. List of the evaluated cases is summarized in Table 1.

2.2 Finite element mesh and material model

We created an axisymmetric finite element model (ABAQUS v6.9, Pawtucket, RI, USA) of the medial tibia plateau cartilage in which a cylindrical part of the mesh at the central region of the model represented a TE implant (Fig. 1). A validated composition-based fibril-reinforced poro-viscoelastic



Table 1 List of the evaluated ratio of the implants GAG content, matrix stiffness, and collagen content to those in native tissue for implants with random, horizontal, and native-like primary fibers

Implant collagen architecture	Implant ground substance stiffness/native ground substance stiffness	Implant collagen content/native collagen content
Random	1/2	1/4
	1	1/4
	1/2	3/4
Horizontal	1/2	1/4
	1	1/4
	1/2	3/4
Physiological	1/2	1/4
	1	1/4
	1/2	3/4

swelling material model was adopted in which the porous matrix of the biphasic tissue consisted of a swelling non-fibrillar ground substance, which contains mainly PG's and TE scaffold substance, and a fibrillar part representing the collagen network (Wilson et al. 2004, 2006b, 2007). The mechanical behavior of the material model was the direct consequence of the composition (fluid fraction, collagen fraction, fixed charge density) and the structure (collagen orientation) of the tissue. The governing stress equation was (Wilson et al. 2007):

$$\boldsymbol{\sigma}_{tot} = -\mu^{f} \mathbf{I} + n_{s,0} \left(\left(1 - \sum_{i=1}^{totf} \rho_{c}^{i} \right) \boldsymbol{\sigma}_{nf} + \sum_{i=1}^{totf} \rho_{c}^{i} \boldsymbol{\sigma}_{f}^{i} \right) - \Delta \pi \mathbf{I}$$
(1)

where μ^f was the water chemical potential, I the unit tensor, $\Delta \pi$ the osmotic pressure gradient, $n_{s,0}$ the initial solid volume (in the unloaded and non-swollen state), σ_{nf} the stress in the non-fibrillar ground substance, σ_f^i the fibril stress in

the *i*th fibril direction, ρ_c^i the volume fraction of the nonlinear, viscoelastic collagen fibrils with respect to the total solid volume, *i* detonated the number of the fibril compartment, and *totf* the total number of the fibrils. In all cases, PG's content in the implant was assumed to be 75% of the native tissue in agreement with experimental studies (Kelly et al. 2006). Expressions for osmotic swelling pressure can be found in Wilson et al. (2006b). Permeability was chosen to be twice that in native tissue (Buschmann et al. 1992; Owen and Wayne 2006). The composition and mechanical properties used for native tissue were the same as in Wilson et al. (2006b). The material model was implemented in ABAQUS using the user subroutine UMAT.

2.2.1 Non-fibrillar ground substance

For the non-fibrillar ground substance, a compressible Neo-Hookean model was used of which the compressibility was dependent on the solid fraction by the following expression for the Poisson's ratio (Wilson et al. 2007):

$$v_m = 0.5n_s = 0.5 \frac{n_{s,0}}{I} \tag{2}$$

where J was the determinant of the deformation gradient tensor F. Having the following expressions for the bulk modulus K_m and the shear modulus G_m as a function of the Young's Modulus E_m , and the Poisson's ratio v_m as:

$$K_m = \frac{E_m}{3(1 - 2\nu_m)}\tag{3}$$

$$G_m = \frac{E_m}{2(1+\nu_m)} \tag{4}$$

 K_m can be expressed as:

$$K_m = \frac{2}{3} G_m \frac{(1 + 0.5 n_{s,0}/J)}{(1 - n_{s,0}/J)} \tag{5}$$

The Cauchy stress of the non-fibrillar ground substance was given by (Wilson et al. 2007):

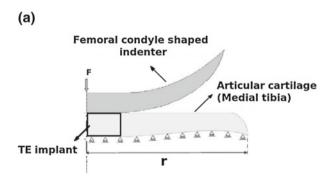
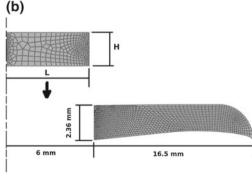


Fig. 1 a Axisymmetric finite element model of the medial tibia plateau cartilage with a TE implant located at the central region, **b** Finite element mesh of the implant (*top*) with initial height H and length L



before swelling equilibrium and native host cartilage (bottom) with a central hole with radius of 6 mm and height of 2.36 mm



$$\sigma_{nf} = -\frac{1}{6} \frac{\ln(J)}{J} G_m \mathbf{I} \left[-1 + \frac{3(J + n_{s,0})}{(-J + n_{s,0})} + \frac{3\ln(J)Jn_{s,0}}{(-J + n_{s,0})^2} \right] + \frac{G_m}{I} (\mathbf{F} \cdot \mathbf{F}^T - J^{2/3} \mathbf{I})$$
(6)

2.2.2 Collagen fiber network; material model and architecture

To capture the nonlinear strain-dependent viscoelastic behavior of collagen fibers, the mechanical behavior of the fibers was represented by two parallel nonlinear springs, P_1 and P_2 , and a dashpot with damping coefficient η in series with P_2 . For the springs, two-parameter exponential stress–strain relationship was used (Wilson et al. 2006b):

$$P_1 = E_1(e^{k_1 \varepsilon_f} - 1) \quad \text{for } \varepsilon_f > 0$$

$$P_1 = 0 \quad \text{for } \varepsilon_f \le 0$$
(7)

$$P_2 = E_2(e^{k_2 \varepsilon_e} - 1) \quad \text{for } \varepsilon_e > 0$$

$$P_2 = 0 \quad \text{for } \varepsilon_e \le 0$$
(8)

with E_1 , E_2 , k_1 and k_2 positive material constants and ε_f , the total fibril logarithmic strain and ε_e , the logarithmic strain in the spring P_2 .

Since the strains in the upper and lower part of the spring system were the same, the total fibril stress was given by:

$$P_f = P_1 + P_2$$
 for $\varepsilon_f > 0$
 $P_f = 0$ for $\varepsilon_f \le 0$ (9)

The time derivative of the fibril strain was given by:

$$\dot{\varepsilon}_f = \frac{\dot{P}_2}{(P_2 + E_2)k_2} + \frac{P_2}{\eta} \tag{10}$$

Determination of the viscoelastic fibril stress can be found in Wilson et al. (2006b).

Due to deformation, the surface associated with a fibril changes. To include this, the fibril stress was expressed with reference to its original state. The 2nd Piola-Kirchhoff stress tensor was given by Wilson et al. (2006b, 2007):

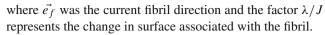
$$\mathbf{S}_f = S_f \vec{e}_{f,0} \vec{e}_{f,0} \tag{11}$$

where $\vec{e}_{f,0}$ was the initial fibril direction. The 2nd Piola-Kirchhoff stress in the initial fibril direction S_f was given by:

$$S_f = \frac{P_f}{\lambda} = \frac{P_f}{\|\mathbf{F} \cdot \vec{e}_{f,0}\|},\tag{12}$$

where λ was the elongation of the fibril. The total Cauchy stress expressed as a function of the deformed state was given by:

$$\boldsymbol{\sigma}_{f} = \frac{1}{J} \mathbf{F} \cdot \mathbf{S}_{f} \cdot \mathbf{F}^{T} = \frac{1}{J} \frac{P_{f}}{\lambda} \mathbf{F} \cdot \vec{e}_{f,0} \vec{e}_{f,0} \cdot \mathbf{F}^{T} = \frac{\lambda}{J} P_{f} \vec{e}_{f} \vec{e}_{f}$$
(13)



For more details on the fibers material model, the reader is referred to Wilson et al. (2004, 2006b, 2007). Based on Wilson et al. (2006b, 2007), the material constants we used were $E_1 = 4.316$ MPa, $E_2 = 19.97$ MPa, $k_1 = 16.85$, $k_2 = 41.49$, and $\eta = 1.424 \times 10^5$ MPa s.

A collagen network with physiological architecture was captured by prescribing the local orientation of primary collagen fibrils in each integration point, such that they extended perpendicular from the subchondral bone in the deep zone, curve over in the transitional zone, and flush with the articular surface in the superficial zone. In addition, seven secondary fibrils were included per integration point: three running in the directions of the r-, y-, and z-axis in the axisymmetric configuration, and four running in directions between those axes. The relative collagen fractions were then given by:

$$\rho_c = \rho_{c,tot} \frac{C}{totf} = \rho_{c,tot} \frac{C}{2C+7} \quad \text{for the primary fibrils}$$

$$\rho_c = \rho_{c,tot} \frac{1}{totf} = \rho_{c,tot} \frac{1}{2C+7} \quad \text{for the secondary fibrils}$$
(14)

where C was a positive constant, $\rho_{c,tot}$ the depth-dependent total collagen volume fraction per total solid volume.

In the case of constructs with collagen fibers predominantly oriented parallel to the articular surface, primary fibers were considered to be horizontal throughout the entire depth of the construct, and C was chosen 3.0 to represent the relative importance of primary fibrils over secondary fibrils. In the case of constructs with randomly oriented collagen fibers, C was chosen 0, i.e., no preferred fiber direction was considered.

2.3 Simulations

Simulations required a two-step approach. In the initial equilibration step, the implant and the cartilage were allowed to swell independently until equilibrium. During this swelling step, the implant was allowed to freely expand in radial and axial directions while the symmetry axis was confined in radial direction. The bottom plane of the native tissue region was confined in all directions to mimic the attachment of the cartilage to the subchondral bone. At the end of this step, we adjusted the pre-swollen implant size such that the swollen size of the implant exactly matched the gap region in the host cartilage, i.e., L = 6 mm in radius and H = 2.36 mm in height.

In the subsequent loading step, full integration between native tissue and the implant was prescribed using tie contact between them. Loading by the femoral condyle was simulated by using a rigid impermeable indenter with a curvature similar to the femoral condyle (Wilson et al. 2003). The contact between the femur and the tibia cartilage was assumed to be frictionless. Fluid outflow was only allowed at the parts of the articular surface that were not in contact with the femur.



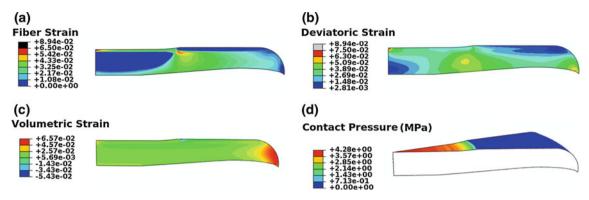


Fig. 2 a Peak fiber strain, b deviatoric strain, c volumetric strain and d contact pressure in native cartilage without implant

The bottom plane was confined in all directions, and the symmetry axis was confined in the radial direction. A ramp stance load of 162.5N was applied in 1 s, and this load was kept constant for 30 s to achieve a natural loading condition. This was followed by a ramp gait load of 568.75N that was applied in 1 s to simulate the loads during a walking step (Wilson et al. 2006a; Morlock et al. 2001).

Swelling equilibrium and post-implantation condition of implants with different synthesis rates for PG's and collagen were simulated as follows. The equilibrium condition that was reached for the implant after the initial swelling step was dependent on the balance between swelling pressure and collagen stress. Consequently, a different equilibrium state was reached when it was assumed that all collagen was produced early, after which the implant started to swell, or whether swelling due to proteoglycan synthesis occurred first and collagen was added later, assuming late synthesis. We considered these effects by comparing three cases in which all, half, or one-third of the fibers were active in resisting swelling pressure in initial swelling equilibrium step (i.e., these fibers were synthesized early) and the remainder was not active in resisting swelling pressure in initial swelling equilibrium step (i.e., these fibers were synthesized late). In the model, zero strain was prescribed for that portion of the fibers that were inactive in resisting swelling pressure. Implants with 3/4 native collagen content and native ground substance stiffness were compared while the collagen orientation in the implant was varied.

3 Results

3.1 Native tissue without implant

In the loaded area of native tissue without implant, superficial collagen was strained on average 4% (Fig. 2a). Matrix in the middle and the deep zone was under compression, and therefore, collagen fibers remained unstrained in the loaded area, but they were strained by osmotic pressure in the unloaded periphery. Average matrix deviatoric strain was 2%, and

the strain was inhomogeneously distributed. Average matrix volumetric strain was 2.5% with rather homogeneous distribution under the femoral indenter (Fig. 2b, c). The contact pressure at the cartilage surface was 4.2 MPa (Fig. 2d), which is in range of the reported data in the literature (Mononen et al. 2011; Agneskirchner et al. 2004; Meyer et al. 2008; Marzo and Gurske-DePerio 2009; Morimoto et al. 2009).

3.2 Implants with randomly oriented collagen fibers

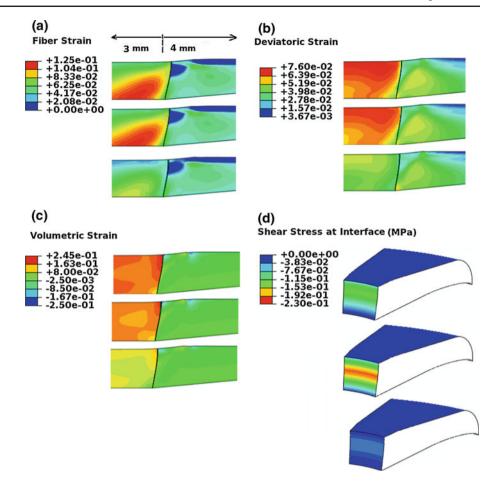
When TE cartilage with randomly oriented fibers, 1/4 native collagen content and 1/2 the native ground substance stiffness were implanted in the central region of the cartilage, fibers in the deep zone experienced 12% strain (Fig 3a top). Local deviatoric strain increased by 50% (Fig. 3b top) and the average volumetric strain increased up to sevenfold (Fig. 3c top). Increasing the ground substance stiffness to that of the native tissue had negligible effect on the magnitude and distribution of the strains (Fig 3a-c middle), but it increased the interface shear stress in the middle zone (Fig. 3d middle). Keeping the ground substance stiffness to be 1/2 that of native tissue but increasing the collagen content from 1/4 to 3/4 that of the native content reduced fiber strains in the deep zone (Fig. 3a bottom), deviatoric strain (Fig. 3b bottom), and volumetric strain (Fig. 3c bottom). Furthermore, the interface shear stress was considerably decreased (Fig. 3d bottom).

3.3 Implants with horizontally oriented collagen fibers

In the implant with horizontally oriented primary fibers and randomly oriented secondary fibers, 1/4 native collagen content and 1/2 of the ground substance stiffness of the native tissue, primary fibers experienced an inhomogeneous strain with peak tensile strains of 9% concentrated at the superficial and middle zone, ameliorating to 4% in the deep zone (Fig. 4a top). Compared to the implant with randomly oriented fibers, the distribution of the deviatoric strain was different with slightly higher maximum magnitude (Fig. 4b top), the distribution and magnitude of the volumetric strain were slightly



Fig. 3 a Peak fiber strain, b deviatoric strain, c volumetric strain and d interface shear stress in implants with randomly oriented primary fibers consisting of 1/2 native ground substance stiffness and 1/4 native collagen content (top), native ground substance stiffness and 1/4 native collagen content (middle), and 1/2 native ground substance stiffness and 3/4 native collagen content (bottom)



different (Fig. 4c top), and the interface shear stress had similar distribution with smaller magnitude in the middle and superficial zones. Increasing the ground substance stiffness to that of the native tissue had negligible effect on the magnitude and distribution of the strains (Fig. 4a–c middle), but it increased the interface shear stress (Fig. 4d middle). Increasing the collagen content from 1/4 to 3/4 native content while the ground substance stiffness was 1/2 that of native tissue resulted in strain reduction, yet, with different distributions and magnitudes compared to the native tissue (Fig. 4 bottom).

3.4 Implants with physiological collagen fibers

In the implant with physiological predominant fibers and randomly oriented secondary fibers, 1/4 native collagen content and 1/2 of the ground substance stiffness of the native tissue, the distribution of primary fiber strain was similar to that of native tissue without implant. However, the magnitude of the fiber strain was higher (13%) (Fig. 5a top). Increasing the ground substance stiffness to that of the native tissue had negligible effect on the strain magnitudes (Fig. 5a–c middle). Increasing the collagen content from 1/4 to 3/4 native content while the ground substance stiffness was 1/2 that of native tissue decreased the fiber strains to 9% (Fig. 5a bottom).

The average volumetric strain was considerably decreased (Fig. 4c bottom).

3.5 Implants with different synthesis rates of PGs and collagen

Pre-implantation (Fig. 6a left) fiber strain in the implant with randomly oriented fibers, 3/4 native collagen content and native ground substance stiffness, increased from 4% when all collagen fibers were synthesized early (Fig. 6a top) to 5 and 6% when half (Fig. 6a middle) and one-third (Fig. 6a bottom) of the fibers were synthesized early. This resulted in excessive collagen strains of 10 and 13% for the two later cases under loading, respectively (Fig. 6a right).

In the implant with horizontally oriented primary fibers and randomly oriented secondary fibers, 3/4 native collagen content and native ground substance stiffness, pre-implantation (Fig. 6b left) peak fiber strain was concentrated toward the center of the implant increasing from 3% when all collagen fibers were synthesized early (Fig. 6b top) to 4 and 4.7% when half (Fig. 6b middle) and one-third (Fig. 6b bottom) of the fibers were synthesized early. This resulted in collagen strains of 7 and 9% for the two later cases under loading (Fig. 6b right).



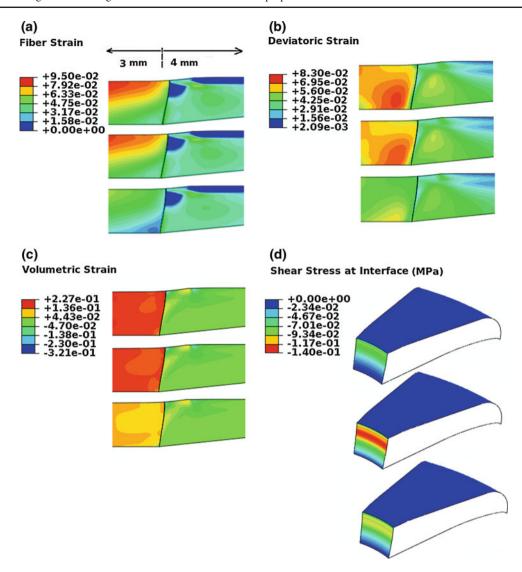


Fig. 4 a Peak fiber strain, **b** deviatoric strain, **c** volumetric strain and **d** interface shear stress in implants with horizontally oriented primary fibers consisting of 1/2 native ground substance stiffness and 1/4 native

collagen content (*top*), native ground substance stiffness and 1/4 native collagen content (*middle*), and 1/2 native ground substance stiffness and 3/4 native collagen content (*bottom*)

In the implant with native-like primary fibers and randomly oriented secondary fibers, 3/4 native collagen content and native ground substance stiffness, pre-implantation (Fig. 6c left) peak fiber strain was concentrated at the superficial layer increasing from 5% when all collagen fibers were synthesized early (Fig. 6c top) to 6 and 8% when half (Fig. 6c middle) and one-third (Fig. 6c bottom) of the fibers were synthesized early. Thus, late collagen synthesis resulted in excessive collagen strains of 11 and 13% for the two later cases under loading (Fig. 6c right).

4 Discussion

In the present study, the mechanical conditions inside and around a TE construct after implantation in intact cartilage

were analyzed to elucidate the relative importance of composition and structural organizations of the implant for its post-implantation mechanical performance. In particular, the importance of the implant ground substance stiffness, collagen content, and collagen architecture was investigated. This study showed that adverse parameters for each of these variables may lead to excessive mechanical loads, with collagen architecture being the most critical variable. Without physiological collagen architecture, a TE implant experiences a different distribution of the mechanical loads, independent of total tissue content. The most effective way to develop a tissue in which strains approach those in native tissue throughout the depth of the cartilage is to create a tissue with a physiological collagen structure. However, if physiological collagen architecture was formed but total collagen content was insufficient, then excessive strains were predicted to occur in the



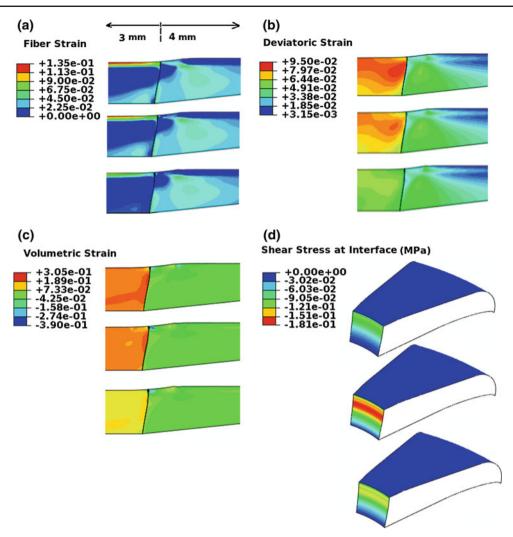


Fig. 5 a Peak fiber strain, **b** deviatoric strain, **c** volumetric strain and **d** interface shear stress in implants with physiological collagen network consisting of 1/2 native ground substance stiffness and 1/4 native

collagen content (*top*), native ground substance stiffness and 1/4 native collagen content (*middle*), and 1/2 native ground substance stiffness and 3/4 native collagen content (*bottom*)

superficial collagen fibers. These may lead to fiber disruption and consequent loss of functionality.

A TE implant with insufficient ground substance stiffness and collagen content creates a different mechanical environment after implantation than an implant with inappropriate collagen architecture. In particular, with random orientation of the collagen, as the most probable case in free swelling TE studies, the distribution of the collagen fiber strain varied, and local strain magnitudes in some areas reached three-fold those that were computed for native tissue. Increasing the ground substance stiffness to that of the native tissue had negligible effects on the magnitude and distribution of strains. Increasing the collagen content from 1/4 to 3/4 native content decreased fiber strain, volumetric strain, and interface shear stress. However, distribution and magnitudes of the strains were considerably different from that in native

tissue. Both low and excessive straining may result in the degradation of the collagen network. It has been shown that collagen fibers undergo failure beyond 8–10% strain (Wang 2006) and that cyclic compressive strains with rates in the range of 8–25%/s cause immediate damage to collagen fibers (Thibault et al. 2002). When strain remains below 4%, enzymatic degradation of collagen increases (Huang and Yannas 1977; Ruberti and Hallab 2005). Collagen network degeneration at the articular surface may lead to chondrocyte death, even at physiological loads/strains (Chen et al. 2003). In addition to such direct effects, changes in the collagen network may have indirect effects at the tissue and cell level. Because the PGs are retained by and swelling is restricted by the collagen network, loss of PGs and tissue swelling may occur with collagen failure resulting in tissue softening. Any of these changes to the collagen, PGs and water content of cartilage



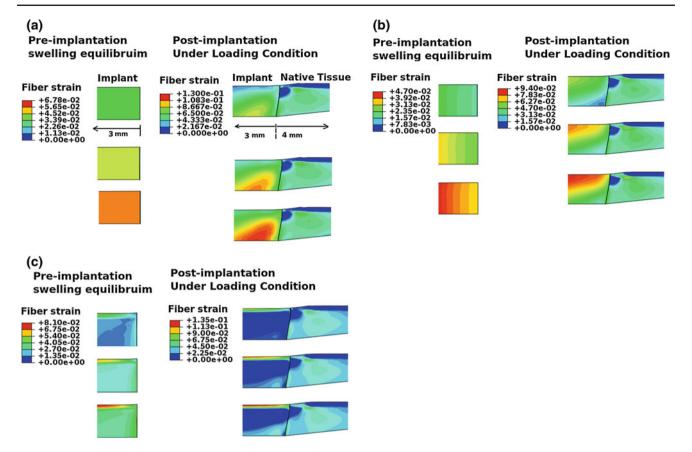


Fig. 6 Pre-implantation (*left*) and post-implantation (*right*) peak fiber strain in implants with randomly oriented fibers (**a**), horizontally oriented fibers (**b**), and physiological collagen network consisting of 1/2

native ground substance stiffness and 3/4 native collagen content when all (*top*), half (*middle*), and one-third (*bottom*) of the collagen are synthesized early

may alter the local mechanical environment of the cell, under the same physiological loads, thus altering cell anabolic/catabolic behavior and metabolism (Kurz et al. 2001; Smith et al. 2000).

Collagen content was found to be the most important parameter in determining interface shear stress. Assuming that high shear stresses at the interface between tissues will prohibit tissue integration, we postulate that implants with higher total collagen contents may have a higher chance to become integrated in the native host cartilage.

A second purpose of the present study was to evaluate how implant performance depends on the relationship between PG and collagen synthesis rates during TE. Interestingly, our pre-implantation free swelling results showed that rapid synthesis of PG's compare to that of collagen during cartilage TE leads to high strains in early synthesized collagen fibers while those fibers which are produced in later stages remain unstrained. This may explain experimentally different mechanical properties of TE construct with similar total PG and collagen contents (Bian et al. 2009). We predict that those fibers which are experiencing high strains at the moment of implantation are at danger of disruption when the tissue is

mechanically loaded post-implantation, while those fibers which remain unstrained or experience a very low strain do not contribute much to the mechanical performance of the tissue. In addition, we may speculate that unstrained fibers may be degraded after implantation, because of their enhanced susceptibility to enzymatic degradation (Huang and Yannas 1977; Nabeshima et al. 1996; Ruberti and Hallab 2005). Such effects have not been reported before, and it may be worthwhile to explore this experimentally, or using models that include effects of transient development of cartilage matrix (Klisch et al. 2003; van Donkelaar and Wilson 2011). Hence, we postulate that a mismatch between collagen and PG synthesis rates in cartilage TE may lead to adverse mechanical conditions in the collagen fiber network. Modulation of osmotic pressure in constructs can be a solution to prevent excessive tension on newly synthesized collagen fibers. This may support the benefit of cartilage TE approaches in which glycosaminoglycan production is suppressed early during the TE process (Bian et al. 2009), to allow for first significant increase of collagen content.

In the present study, we focused on collagen fibers/cells susceptibility to disruption/damage due to high strains, which



may occur upon join loading after implantation. At the time scale of months or years, biological adaptation involving tissue composition and realignment of collagen fibers may dominate the long-term clinical success rate of tissue engineering implants. However, for this to occur, the TE implants must be strong enough to survive immediate postimplantation loading.

In our simulations, PG content in the implant was assumed to be distributed homogeneously and to reach 75% of the native content, which is in the range of frequently reported amounts in TE studies (Mauck et al. 2003; Kelly et al. 2006). Future studies may consider the effects of the distribution of PG's for the mechanical properties of the constructs. In the present study, ground substance stiffness of the TE implants was varied independent from PG content to reflect the effects of using scaffolds with different mechanical stiffness.

Full integration has been reported in long-term experiments (Petersen et al. 2008), whereas others reported a cleft between the recipient articular cartilage and osteochondral plugs in goats and human (Lane et al. 2004; Horas et al. 2003). Our study suggests that these results may reflect a difference in the total content of collagen in the implants, which is important for the interface shear strains. In the present simulations, full implant-native tissue integration was assumed. Future numerical studies may address the effect of imperfect integration on the mechanical environment inside and around the engineered implants.

Implant size is a vital factor for clinical outcome of cartilage transplantation. The bigger the implant's dimensions, the larger the contact area between implant and surrounding subchondral bone. Because of more friction, higher forces are needed to displace an implant; thus, the implant is more stable (Kock et al. 2006; Duchow et al. 2000). Small diameter implants are less susceptible to damaging strains; yet, they are less stable. This may increase the chance of implant failure (Kock et al. 2006; Hurtig et al. 1999). Indeed, in clinical practice, treatment depends on defect size. Small defects are normally treated by microfracturing or abrasion, rather than transplantation. Accordingly, the implant diameter that we have considered in our study is chosen to be clinically relevant (Kock et al. 2006).

To answer our research questions, we required the use of a cartilage material model that includes reinforcement by collagen fibers in a depth-dependent organization, as well as a swelling proteoglycan network (Wilson et al. 2006b, 2007). For reasons of computational costs, we used a general axisymmetric model to represent the medial tibia plateau, similar to previous studies (Wilson et al. 2003, 2006a), rather than a more realistic three-dimensional geometry of the knee. Because we only compare simulations with the same loading and boundary conditions, we assume that this geometrical limitation does not affect our general conclusions.



5 Conclusion

Based on our results, we conclude that reproduction of the physiological collagen architecture enables sufficient load-bearing capacities of TE implants. However, such a structure is only functional if sufficient collagen is present. Therefore, we suggest that tissue engineering studies should best focus on collagen synthesis, rather than on engineering implants with abundant proteoglycan and enhanced ground substance stiffness.

In addition, we conclude that the faster synthesis rate of proteoglycans compared to that of collagen during TE may result in excessive swelling of the implant pre-implantation and may enhance the range of strains in the collagen network. We showed why both effects are undesirable to the mechanical functioning of a TE implant.

We believe that these aspects are worth to be considered in future tissue engineering studies, as they may result in mechanically superior engineered cartilage with enhanced long-term survival and improved integration.

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