

Improved electrochemical properties of Sn-doped TiO₂ nanotube as an anode material for lithium ion battery

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Abstract Anatase TiO₂ nanotube was doped with different contents of Sn (3, 5, and 7 at.%) through sol-gel method and subsequent hydrothermal process. X-ray diffraction (XRD), Raman spectroscopy, X-ray photoelectron spectroscopy (XPS), field emission scanning electron microscopy (FESEM), high-resolution transmission electron microscopy (HRTEM), Brunauer-Emmett-Teller (BET), and Hall effect measurement are utilized to characterize the structures, components, chemical environments, morphologies, specific areas, and electronic conductivities of the samples. The investigation in cycling performances demonstrates that 5 at.% Sn-doped TiO₂ nanotube exhibits the best cycling stability, with specific capacity of 386 mAh g⁻¹ and coulombic efficiency of 99.2 % after 50 cycles at 0.1 C, much higher than those of the other Sn-doped samples and pristine TiO₂ nanotube. The improved electrochemical performances of Sn-doped TiO₂ nanotube are attributed to the increase of electronic conductivity and therefore enhance the reversible capacity of the material.

Keywords Lithium ion battery (LIB) · Sn-doped TiO₂ nanotube · Specific area · Electronic conductivity · Electrochemical performances

Introduction

Lithium ion battery (LIB) is a prevailing portable power source due to its higher volumetric and gravimetric energy densities compared with those of other rechargeable battery systems, which has been widely used in various portable electronic devices including cellular phones, laptop computers, and camcorders. Notwithstanding, safety problem and power density of LIB have not yet reached the requirements of high-powered devices, especially for electric vehicles (EV) and plug-in hybrid electric vehicles (PHEV) [1–3]. Among the potential anode substitutes, TiO₂ has been widely investigated as a candidate with high-rate performance, stable capacity retention, and safe operation during charge/discharge process. And, as a multifunctional material, it has also been widely studied and used in various fields, such as photocatalysts, dye-sensitized solar cell, and semiconductors [4, 5].

Apart from these advantages, anatase TiO₂ exhibits a flat plateau and high lithium insertion potential at approximately 1.7 V, which avoids the formation of surface electrolyte interface (SEI) layer [6, 7]. It is well known that the electrochemical performances of anode materials are highly dependent on their morphologies, surface characteristics, and particle sizes. Recently, nanosized TiO₂ with special morphologies, such as mesoporous microsphere [8], nanofibers [9], and nanoflower [10], has shown improved capacities and cycle lives due to shortened diffusion distance of lithium ion and increased specific area [8–15]. Among these nanostructured materials, TiO₂ nanotube with larger specific area, leading to contact with the electrolyte adequately, is beneficial to improve the electrochemical properties. In addition, the spaces inside the TiO₂ nanotube also eliminate the stress of volume change effectively during repeated alloying and dealloying, hence contributing to excellent electrochemical performances.

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However, TiO_2 anode has intrinsically low electronic conductivity, which limits its application for high power output. Doping represents an important technique to effectively modify the mechanical, optical, and electronic properties of TiO_2 bulk materials. The other prominent advantage of doping is that the crystal structure of host material can be modified by controlling the dopant concentration [16, 17]. Introducing an ion with the same valence state with Ti^{4+} may lead to the modification of the particle size by a nucleation effect [18], which means that the anatase phase can be formed more rapidly. On the other hand, the ionic radius of Sn^{4+} (0.069 nm) is quite close to that of Ti^{4+} (0.0606 nm) [19], which will decrease the lattice mismatch in the most extent after the same valence state Sn^{4+} doping and will remain the original anatase structure of TiO_2 .

In fact, it has been reported that tin-doped samples of $\text{Ti}_{0.95}\text{Sn}_{0.05}\text{O}_2$ nanoparticles [16] and $\text{Ti}_{2/3}\text{Sn}_{1/3}\text{O}_2$ nanocrystals [17] exhibit improved electronic conductivity, indicating the influence of partial substitution of titanium by tin in the anatase framework. Meanwhile, Sn-doped TiO_2 nanotube fabricated by anodization of cosputtered Ti-Sn thin film [20] has been reported. However, it is difficult to realize industrialization due to the complexity of the process and thus the high cost of as-prepared material.

In our study, power samples of TiO_2 nanotube doped with Sn (3, 5, and 7 at.%) were prepared and studied for the first time. In the preparation process, the facile sol-gel method and subsequent hydrothermal process are applied, which are easy to be conducted. In this work, the electrochemical performances after Sn doping are superior to previous reports focusing on Sn-doped anatase TiO_2 . Further, the impact of microstructures on electrochemical properties is investigated and compared. As a result, Sn-doped TiO_2 nanotube demonstrates much improved electrochemical reversibility, which is attributed to the increase of electronic conductivity.

Experimental

Sn-doped anatase TiO_2 nanotube was synthesized through sol-gel method and subsequent hydrothermal process. First, 5 at.% Sn-doped TiO_2 nanoparticles were synthesized using sol-gel method as described in the following: 5 ml of $\text{Ti}(\text{OC}_4\text{H}_9)_4$ was dissolved in 30 ml of ethanol to get solution (I). Meanwhile, 0.25 g of $\text{SnCl}_4 \cdot 5\text{H}_2\text{O}$ was added to 10 ml of ethanol and dispersed by an ultrasonicator for 10 min. Afterward, 2 ml of acetylacetone and 10 ml of ethanol were added in under magnetic stirring. The obtained solution was signed as solution (II). Then, the solution (I) was slowly dropped into the solution (II) under constant stirring to get the solution. After aged for 48 h, the gel was dried at 70 °C for 36 h and then calcined at 400 °C for 2 h in air. Second, the

nanoparticles were mixed with 10 mol L^{-1} NaOH aqueous solution. The suspension was then converted to a Teflon autoclave and experienced a subsequent hydrothermal reaction at 120 °C for 24 h. After cooling to room temperature, the product was harvested by centrifugation and rinsed for several times and then dried at 70 °C under vacuum overnight. The powder was finally annealed at 400 °C for 2 h under flowing argon to obtain Sn-doped TiO_2 nanotube. To be strict, the preparation processes of pristine TiO_2 nanotube and Sn-doped TiO_2 nanotubes were the same as described above except different contents of $\text{SnCl}_4 \cdot 5\text{H}_2\text{O}$.

Surface morphology and microstructure of samples were characterized by field emission scanning electron microscopy (FESEM, JSM-7001 F, JEOL) and high-resolution transmission electron microscopy (HRTEM, JEM-2010, JEOL). The specific surface areas were evaluated with a BELSORP-mini surface analyzer (V-Sorb 2800, Beijing, Gold App) based on the Brunauer-Emmett-Teller (BET) multipoint method and N_2 physisorption at room temperature. Adsorption-desorption isotherm measurements were used to determine the porosity and pore size distribution using the Barrett-Joyner-Halenda (BJH) method. X-ray diffraction (XRD) measurements were performed on a diffractometer (DX-2700, Fangyuan) with Cu $K\alpha$ radiation with $\lambda = 1.54145 \text{ \AA}$. Raman spectra were recorded on a Raman spectrometer (RM-1000, Renishaw) with 632.8 nm He-Ne laser as irradiation source. The X-ray photoelectron spectroscopy (XPS) analysis was carried out on Kratos Axis Ultra using a monochromatic Al $K\alpha$ radiation, and the binding energies (BEs) were calibrated with those of C1s at 284.8 eV as the reference. Electronic conductivity of the samples was performed with Hall effect measurement system (HMS-3000, Ecopia).

The electrochemical measurements were carried out using two-electrode button-type cells with pure lithium metal as both the reference electrode and the counter electrode at room temperature. The working electrode consisted of active material, carbon black, and binder (PVDF) in a weight ratio of 70:15:15. The slurry was coated on copper foil current collector and then dried in a vacuum oven at 120 °C overnight, finally cut into square electrode sheets ($8 \times 8 \text{ mm}^2$). Celgard 2400 was used as the separator membrane, and the electrolyte used was 1 M LiPF_6 dissolved in a mixture of diethyl carbonate (DEC) and ethylene carbonate (EC) with 1:1 volume ratio. The test cells were assembled in purified Ar-filled glove box (Super1220/750, Mikrouna) with concentrations of oxygen and moisture below 1.0 ppm. Cyclic voltammetry (CV) was performed using an electrochemical workstation (CHI660C, Shanghai Chenhua). The CV curves were recorded between 1.0 and 2.8 V at a scan rate of 0.1 mV s^{-1} at room temperature. The charge/discharge tests were performed using a battery tester (Neware CT-2001A, China) cycled between 1.0 and 3.0 V versus Li^+/Li unless otherwise specified at 0.1 C.

Results and discussion

Physical characteristics

The surface morphologies of pristine and Sn-doped TiO₂ nanotubes with different contents of Sn (3, 5, and 7 at.%) are illustrated in Fig. 1. It can be clearly observed that the surface of pristine, 3 and 5 at.% Sn-doped TiO₂, presents the morphology of smooth tube-like structure in a large field of view (Fig. 1a–c). Comparatively, the morphology of 7 at.% Sn-doped TiO₂ nanotube looks quite like bamboo joint structure (Fig. 1d), which may be originated from the influence of high content of tin doping. Although each image exhibits certain extent of aggregation, it is obvious that the nanotube dispersed better after tin doping.

The total pore volume values of pristine, 3, 5, and 7 at.% Sn-doped TiO₂ nanotubes, are 0.44, 0.47, 0.54, and 0.39 cm³ g⁻¹ according to the analysis based on the BJH method. Apparently, the excess doping makes the nanotubes like bamboo joint structure (Fig. 1d), which possibly reduces the space inside the nanotube. BJH pore size distributions for the samples demonstrate the presence of well-developed mesoporosity with narrow pore size distributions and a rather stable average pore diameter of 10 nm (not shown). The BET multipoint method was used to compare the specific areas of as-prepared samples. The measurement results show 108, 112, 122, and 139 m² g⁻¹ for the doping ratios of pristine, 3, 5, and

7 at.%, respectively. Obviously, 7 at.% Sn-doped TiO₂ nanotube has the largest specific area, in accord with the structure of bamboo joint nanotube in Fig. 1d. This mesoporosity with high surface area may facilitate rapid diffusion during the electrochemical charge/discharge reaction, thereby enhancing the rate property of the material.

To further elucidate the microstructure in Fig. 1, TEM measurement was performed and shown in Fig. 2. The morphology of hollow tube is clearly revealed in Fig. 2a, with a diameter of about 10 nm and average length of 150 nm. As shown in Fig. 2b, the tube diameter and length keep unchanged after tin doping. Comparatively, the nanotube dispersed better after tin doping, corresponding with the SEM results in Fig. 1.

Figure 3 displays the XRD patterns of pristine and Sn-doped TiO₂ nanotubes. All the diffraction peaks could be indexed to the pure phase of anatase TiO₂ (JCPDS 21-1272). In the profiles of the different doping ratios of Sn-doped TiO₂ nanotubes, no diffraction peak from impurity can be observed. The calculated lattice parameters and grain sizes are shown in Table 1. Careful investigation shows that the diffraction peaks of Sn-doped TiO₂ nanotubes shifted to lower angles and that the lattice parameter is enlarged slightly with the increase of doping ratios, which possibly derives from the larger ionic radius of doped Sn⁴⁺ (0.069 nm) than Ti⁴⁺ (0.0606 nm) [19], indicating that the Sn⁴⁺ has successfully doped into the lattice of TiO₂. The grain sizes of the samples were calculated using

Fig. 1 SEM images of **a** pristine, **b** 3 at.%, **c** 5 at.%, and **d** 7 at.% Sn-doped TiO₂ nanotubes

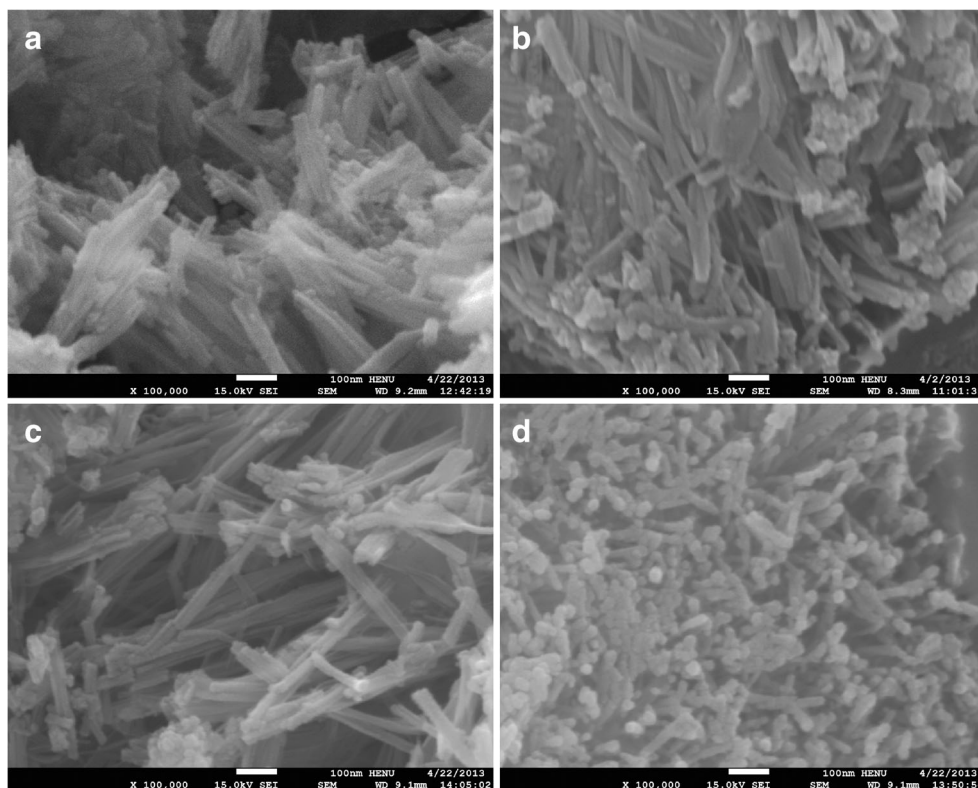
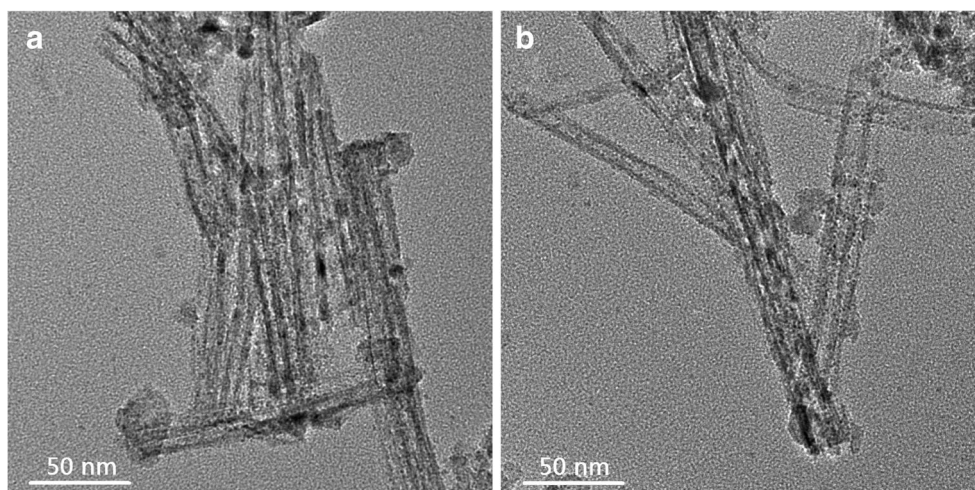


Fig. 2 TEM images of **a** pristine and **b** 5 at.% Sn-doped TiO₂ nanotubes



the Scherrer's formula, $D = K\lambda / \beta \cos\theta$ [21], where K is a constant (shape factor, about 0.89), λ is the X-ray wavelength, β is the full width at half-maximum (FWHM) in radians obtained using Jade software, and θ is the scattering angle. The results of grain sizes suggested that the doping process has little influence on the grain size of TiO₂. Additionally, it can be observed from Fig. 3 that the crystallinity increases in certain extent with the increase of Sn-doping amount, especially around 55°. Park et al. fabricated self-catalysis-grown SnO₂ anode and demonstrated the catalyst effect of Sn on material crystallization [22]. Other previous reports also approved that the anatase phase of TiO₂ can be formed more rapidly due to the existence of tin [16, 17, 19, 23].

To reveal the subtle surface composition and structural information of a material, Raman spectra of pristine and Sn-doped TiO₂ nanotubes are collected and shown in Fig. 4. Five vibrational peaks at 142, 195, 395, 513, and 637 cm⁻¹ with strong intensities can be clearly identified, which are in good agreement with the typical Raman characteristics of anatase TiO₂ [24–26]. Fitting results indicate that the FWHM of the 142-cm⁻¹ mode has almost the same value in the resolution

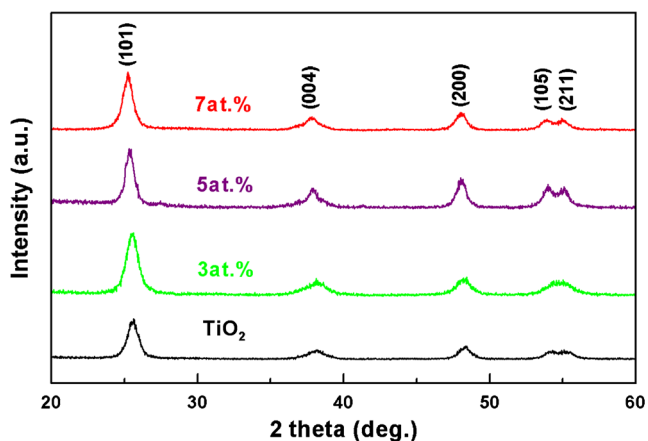


Fig. 3 XRD profiles of the pristine and Sn-doped TiO₂ nanotubes

scope of Raman spectrometer. This certifies that crystallinity keeps unchanged after doping process, corresponding with the crystallite size analysis in Fig. 4.

The chemical composition and valence states of 5 at.% Sn-doped TiO₂ nanotubes were investigated by XPS, as shown in Fig. 5. Double peaks with BEs at 458.7 and 464.4 eV are shown in Fig. 5a, which correspond to Ti 2p_{1/2} and Ti 2p_{3/2} spin-orbit splitting peaks with a BE separation of 5.7 eV [27]. Figure 5b shows the smoothed profile of Sn 3d with BEs at 485.5 and 495.1 eV for 3d_{5/2} and 3d_{3/2}, respectively. The results above clearly indicate that both Ti and Sn have quadrivalent oxidation state, which is in good agreement with previous literatures [28, 29]. The above analysis manifests that Sn⁴⁺ ions have successfully doped into the lattice of TiO₂, in consistent with the XRD results.

Hall effect measurement was carried out to investigate the influence of tin doping on the electronic conductivity of TiO₂ nanotube. As listed in Table 2, all the samples exhibit features of n-type semiconductors. When the tin content is less than 5 at.%, doping remarkably enhances the electronic conductivity through increasing the number of free charge carriers and Hall mobility. When the content of tin further enhances from 5 to 7 at.%, both the carrier concentration and Hall mobility sharply decrease, which will inevitably deteriorate the conductivity of the corresponding material.

Table 1 The calculated lattice parameters and grain sizes extracted from XRD results

Samples	a (Å)	b (Å)	c (Å)	Grain size (nm)
Pristine	3.754 (6)	3.754 (6)	9.255 (7)	12.5
3 at.%	3.767 (3)	3.767 (3)	9.266 (4)	12.7
5 at.%	3.776 (1)	3.776 (1)	9.277 (8)	13.3
7 at.%	3.788 (3)	3.788 (3)	9.280 (4)	13.1

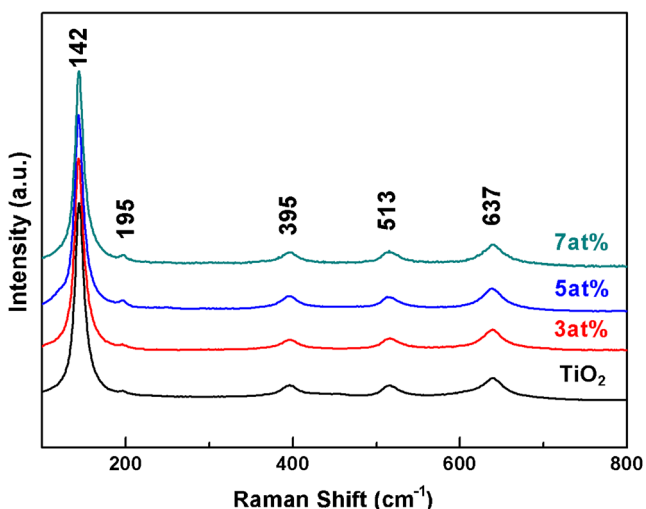


Fig. 4 Raman spectra of pristine and Sn-doped TiO₂ nanotubes

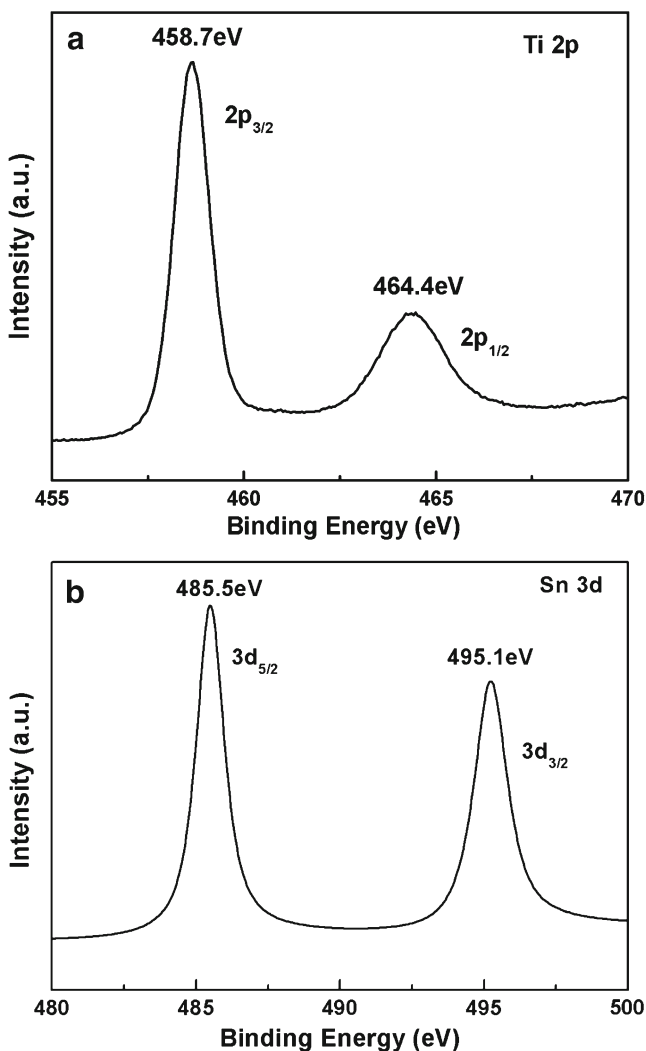


Fig. 5 Binding energies of **a** Ti 2p and **b** the smoothed curve of Sn 3d for 5 at.% Sn-doped TiO₂ nanotube

Table 2 Hall measurement results of pristine and Sn-doped TiO₂ nanotubes

Samples	Carrier concentration/cm ⁻³	Hall mobility/cm ² V ⁻¹ s ⁻¹
Pristine	2.16 × 10 ¹⁵	11.18
3 at.%	1.30 × 10 ¹⁶	20.64
5 at.%	1.91 × 10 ¹⁷	19.08
7 at.%	2.46 × 10 ¹⁵	9.09

Electrochemical characteristics

Figure 6a compares the charge specific capacities of pristine and Sn-doped TiO₂ nanotubes at 0.1 C between 1.0 and 3.0 V up to 50 cycles. As for pristine material, the capacity fades from 252 to 205 mAh g⁻¹ after 50 cycles, with capacity retention of 81.3 %. After tin doping, the charge capacities decay from 324, 386, and 267 to 266, 342, and 207 mAh g⁻¹ after 50 cycles, with capacity retentions of 82.1, 88.6, and

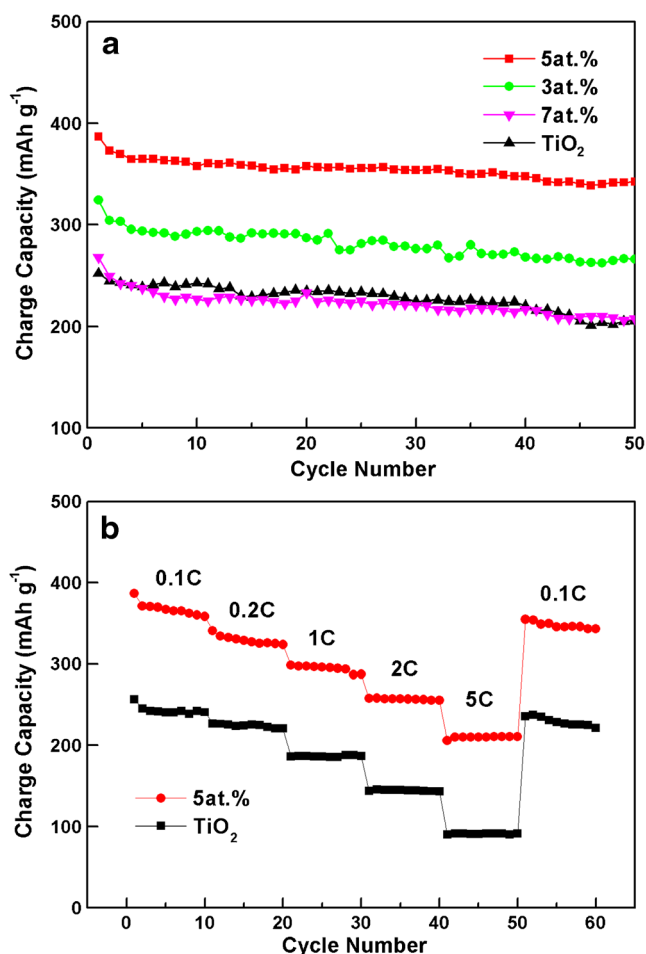


Fig. 6 **a** Cycling performance of pristine and Sn-doped TiO₂ nanotubes between 1.0 and 3.0 V at room temperature. **b** Rate performance of pristine and 5 at.% Sn-doped TiO₂ nanotubes in the voltage range of 1.0–3.0 V at room temperature

77.5 % for the doping ratios of 3, 5, and 7 at.%, respectively. Apparently, TiO₂ nanotube with 5 at.% tin doping shows the best capacity retention.

The rate performances of pristine and 5 at.% Sn-doped TiO₂ nanotube were evaluated at different current densities in the voltage range of 1.0–3.0 V in Fig. 6b. Compared with pristine TiO₂ nanotube, 5 at.% Sn-doped TiO₂ nanotube exhibits much improved rate capability. In particular, it retained a high capacity of 210 mAh g⁻¹ at 5 C. When the current density recovers to 0.1 C, the capacity increased to 341 mAh g⁻¹ with stable cycling. Evidently, compared with pristine TiO₂ nanotube, 5 at.% Sn-doped TiO₂ nanotube exhibits much improved electrochemical performances.

The results in Fig. 6 indicate that appropriate doping ratio enhances the reversible capacity of the material, which may be attributed to the increased electronic conductivity (Table 2). Taking the physical characteristic results into account, when doping ratio is less than the optimal content, its role does not

be fully exerted. Once doping ratio exceeds the optimal content, microstructure of the sample may be greatly influenced, and the morphology of the sample turns to be like bamboo joint tubes (Fig. 1d), which possibly reduces the space inside the nanotube, as indicated by the pore volume analysis results. The reduced inside space of the nanotube alleviates the buffering effect on the volume change and accumulated stress in repeated alloying and dealloying. On the other hand, the conductivity of 5 at.% Sn-doped TiO₂ nanotube is higher than that of the others and therefore will result in a desirable reversibility of the material. The increase in the BET indicates more efficient contact between electrode and electrolyte, which is a benefit for lithium transportation in a certain extent. However, the decrease of electron carrier and Hall mobility hinders this positive effect of enhanced BET when the tin content reaches 7 at.%. Taking all the analysis above, it is not difficult to understand that 5 at.% Sn-doped TiO₂ exhibits the best electrochemical properties.

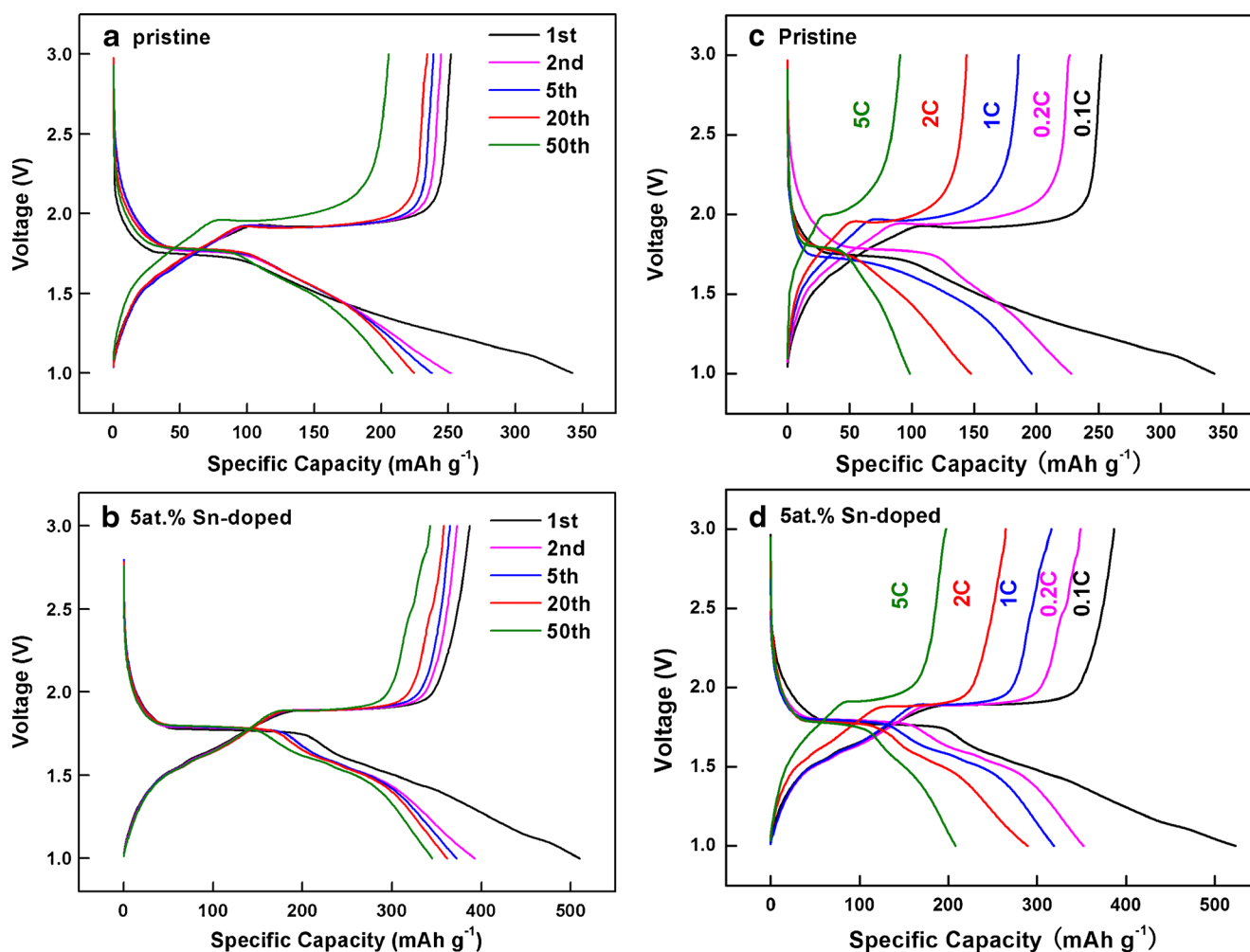
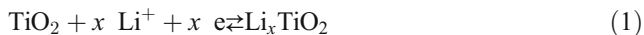


Fig. 7 Charge/discharge curves of **a** pristine, **b** 5 at.% Sn-doped TiO₂ nanotube at 0.1 C, **c** pristine, and **d** 5 at.% Sn-doped TiO₂ nanotube at different current rates

In order to compare the charge/discharge profiles of TiO₂ nanotube after tin doping, the galvanostatic profiles of pristine TiO₂ and 5 at.% Sn-doped TiO₂ nanotube were displayed in Fig. 7. Figure 7a shows the charge/discharge profiles of anatase TiO₂. It can be clearly observed that distinct discharge/charge plateaus locate at 1.75 and 2.0 V, which are characteristic of a two-phase electrochemical reaction [10, 30, 31]. The Li⁺ insertion/extraction reaction in TiO₂ electrode can be written as the following:



with the maximum insertion coefficient x usually close to 0.5 in anatase TiO₂, and x is varied with different TiO₂ polymorph, morphology, and crystallographic orientation [10, 32].

As shown in Fig. 7a, the initial discharge/charge capacity of TiO₂ is 342 and 252 mAh g⁻¹, corresponding to a coulombic efficiency of 73.68 %. The capacity loss for the initial cycle is mainly attributed to the irreversible reduction of organic electrolyte [8, 33, 34] and large specific area of TiO₂-induced side reactions [10, 35]. In comparison, Sn-doped TiO₂ delivers an initial discharge/charge capacity of 510 and 386 mAh g⁻¹, leading to a coulombic efficiency of 75.68 % (Fig. 7b), higher than that of pristine TiO₂. Figure 7c, d illustrates the charge/discharge profiles of pristine and 5 at.% Sn-doped TiO₂ nanotube at different current rates. The charge/discharge plateau of TiO₂ at different current rates remains consistent, indicating that appropriate doping does not change the anatase structure of pristine TiO₂. As can be clearly observed in Table 2, the pristine material exhibits poor conductivity. Remarkably, the conductive property enhanced almost two magnifications after 5 at.% Sn doping.

CV profiles of pristine and 5 at.% Sn-doped TiO₂ nanotube are shown in Fig. 8, in which the oxidation/reduction peaks locate at 2.0 and 1.75 V, corresponding with the characteristic redox of anatase TiO₂, which is attributed to the reversible biphasic transition between tetragonal anatase and orthorhombic Li_{0.5}TiO₂ [8, 10, 28, 29, 36, 37]. The stable redox of TiO₂ before and after Sn doping indicates that appropriate doping does not change the anatase structure of pristine TiO₂, which agrees with the XRD, Raman, and XPS results in Figs. 3, 4, and 5. Additionally, for 5 at.% Sn-doped TiO₂ nanotube, the intensities of the oxidation/reduction peaks decay more slowly than those of the pristine material, resulting in better cycling stability, which is consistent with the results in Figs. 6 and 7.

Conclusions

Sn-doped TiO₂ nanotubes were successfully synthesized through sol-gel and hydrothermal method. The phase,

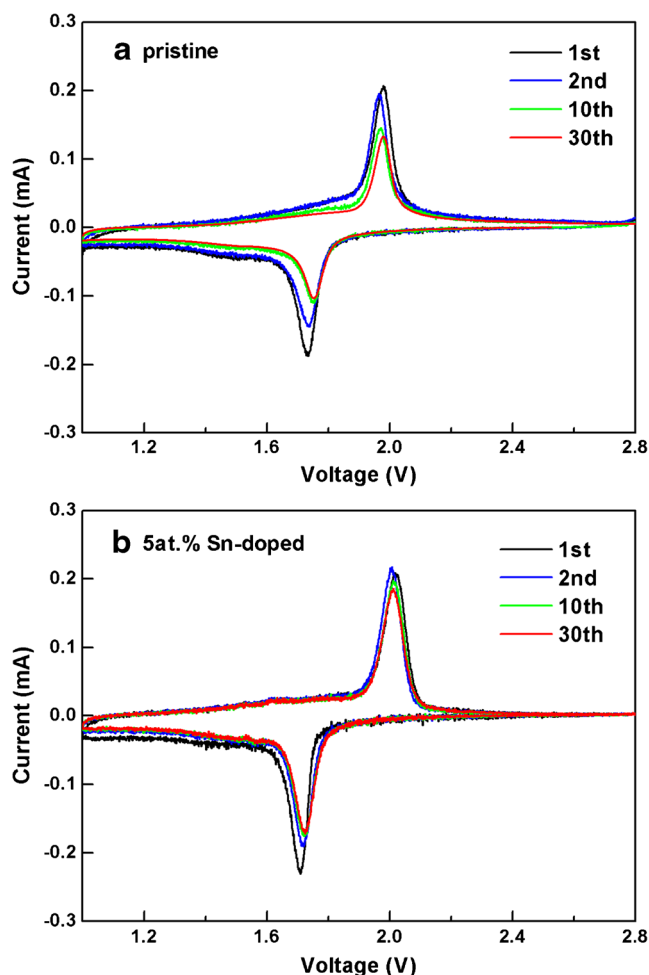


Fig. 8 CV curves of **a** pristine and **b** 5 at.% Sn-doped TiO₂ nanotubes at different cycles measured with a scan rate of 0.1 mV s⁻¹ between 1.0 and 2.8 V at room temperature

component, and structure features of the as-prepared samples were carefully investigated and compared by various physical characterizations. Electrochemical tests show that 5 at.% Sn-doped TiO₂ nanotube exhibits the optimal performances, which delivers a high-charge capacity of 342 mAh g⁻¹ after 50 cycles and presents excellent rate performance. The enhanced electrochemical performances after 5 at.% Sn doping can be ascribed to the two magnification increases of electronic conductivity proved by Hall effect measurement, which is beneficial for the dynamic property of the material and therefore improves its reversibility in repeated cycling.

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