

# Novel nanostructure amino acid-based poly(amide–imide)s enclosing benzimidazole pendant group in green medium: fabrication and characterization

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**Abstract** In the present work, several novel optically active nanostructure poly(amide–imide)s (PAI)s were synthesized via step-growth polymerization reaction of chiral diacids based on pyromellitic dianhydride-derived dicarboxylic acids containing different natural amino acids such as L-alanine, S-valine, L-leucine, L-isoleucine, L-methionine, and L-phenylalanine with 2-(3,5-diaminophenyl)-benzimidazole under green conditions using molten tetrabutylammonium bromide. The new optically active PAIs were achieved in good yields and moderate inherent viscosity up to 0.41 dL/g. The synthesized polymers were characterized with FT-IR, <sup>1</sup>H-NMR, X-ray diffraction, field emission scanning electron microscopy (FE-SEM), elemental and thermogravimetric analysis (TGA) techniques. These polymers show high solubility in organic polar solvents due to the presence of amino acid and benzimidazole pendant group at room temperature. FE-SEM results show that, these chiral nanostructured PAIs have spherical shapes and the particle size is around 20–80 nm. On the basis of TGA data, such PAIs are thermally stable and can be classified as self-extinguishing polymers. In addition due to the existence of amino acids in the polymer backbones, these macromolecules are not only optically active but also could be biodegradable and thus

may well be classified under environmentally friendly materials.

**Keywords**  $\alpha$ -Amino acids · Chiral nanostructure polymers · Benzimidazole · Poly(amide–imide) · Green chemistry

## Introduction

Polymers symbolize an imperative part of our daily life and over several million tons of the synthetic polymers are formed every year. They have many advantages like higher energy efficiency, less weight, higher performance and durability, and more flexibility in design and processing over other conventional materials (Erdmenger et al. 2010; Saito and Hearn 2008). For the synthesis of these important materials, common organic solvents are used expensively, which are volatile and most of them are flammable, toxic, quite hazardous, and harmful (Azapagic et al. 2003). New methods for polymer processing and synthesis could reduce or eliminate the environmental problems associated with polymer manufacturing as well as increase the energy efficiency and decrease the waste generation. In this regard, the most common explored green solvents for polymer production are ionic liquids (IL)s, supercritical carbon dioxide, and water (Kerton 2009; Nelson 2003; Mallakpour 2011).

The exceptional combination of non-volatility and favorable solubility characteristics of ILs has motivated a growing interest as a replacement for organic solvents, and more generally of volatile organic compounds in many industrial applications (Bideau et al. 2011; Parvulescu and Hardacre 2007). These attractive features of ILs made them fashionable candidates in a broad number of applications in

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various fields including organic synthesis, extraction/separation, electrochemical analysis, catalysis, and chemical sensors (Betz et al. 2011; Chen et al. 2010; Moniruzzaman et al. 2010; Olivier-Bourbigou et al. 2010; Quijano et al. 2011). Actually, negligible vapour pressure allows easy retrieval of the final products by distillation or using biphasic chemical processes without degradation or loss of solvent by evaporation and, consequently, an easy recycling (Earle and Seddon 2000; Hubbard et al. 2011). Also, they have found numerous applications not only as environmentally benign reaction media, but also as catalysts for many types of direct polycondensation due to the high temperatures often employed in this type of reaction. Most of these ILs are expensive and it would be cost effective to use less expansive and safe molten ILs such as tetrabutylammonium bromide (TBAB) (Mallakpour and Mirkarimi 2010). Molten TBAB is low-cost, readily accessible, and has inherent properties like ecological compatibility, operational simplicity, greater selectivity, non-corrosive nature, and no difficulty of reusability (Kantevari et al. 2008).

Among the heat resistant and high performance polymers, polyimides (PI)s have received considerable scientific and technological attention due to their outstanding performance such as dielectrical and mechanical properties as well as thermal and chemical stability (Yu et al. 2010). Several potential applications of PIs have appeared in the literature for advanced technology. Further, interest in their functional construction and application has been increasing to obtain PIs possessing certain specific properties (Chen et al. 2009; Seckin et al. 2010; Yang et al. 2002). However, wholly aromatic PIs do not always provide the optimum properties for many specialty applications owing to deficiencies in processability, solubility, and transparency as well as their relatively high dielectric constant because of their rigid backbones, and strong interactions between chains (Eichstadt et al. 2002; Hsiao and Lin 2005; Wang and Chen 2011). To overcome these problems, much research effort has been focused on the synthesis of soluble and processable PIs in fully imidized form without deterioration of their own excellent properties. Several approaches to fabricate soluble PIs including introduction of flexible linkage and heteroaromatic rings into the polymer backbone or preparation of co-PIs like poly(amide-imide)s (PAIs) have been developed in the past decade (Ding et al. 2002; Mallakpour and Dinari 2011a; Qiu et al. 2007; Shockravi et al. 2009). PAI have better processability than PI and excellent heat resistant properties than polyamide. Among the PAIs, type of chiral is important because the majority of bioorganic molecules are chiral. The optical activity of the polymer can be tuned by choosing a suitable chiral initiator or by starting from a chiral monomer. The introduction of chiral structural units

into PAI systems may play an important role in molecular arrangement. It is also interesting to mention that macromolecules containing a high degree of amino acid functionality can lead to the formation of polymers with improved solubility, biodegradability, and biocompatibility (Hsiao et al. 2010; Levesque et al. 2010; Mallakpour et al. 2011; Mallakpour and Dinari 2011b; Sanda and Endo 1999).

The benzimidazole rings with heteroaromatic structure have excellent stabilities derived from its molecular symmetry and aromaticity, so the incorporation of benzimidazole group into PI backbone would improve the solubility without deterioration of their own excellent properties (Ayala et al. 2005; Dubey et al. 2007; Wang and Wu 2003; Wu et al. 2009).

The designing of new nanostructure materials from organic molecules has opened up new fundamental and practical frontiers to improve physical properties of materials significantly for different purposes (Livi et al. 2011). Different nanostructure polymers have been developed for a wide range of advanced uses such as drug delivery devices, conducting wires, and optoelectronic devices (Dai 2004). In addition, amino acid-based systems have been found to show nano-scale ordering into stable hierarchical superstructures administered by the formation of secondary structures in these segments (Klok and Lecommandoux 2001; Mallakpour and Dinari 2011a, b). Based on these above considerations, in this study, we introduced natural amino acid into PAIs backbone which not only classified them as nanostructure materials and moreover induce chirality in the obtained polymers, but also improve the solubility of the resulting macromolecules. To maintain the thermal stability; benzimidazole groups were also introduced into PAIs side chain. These polymers were prepared with direct polycondensation reaction of different amino acids-based diacid monomers and benzimidazole diamine in green medium using molten TBAB. In this way, a good balance of thermal resistance and solubility was obtained. The properties of the obtained polymers, such as specific rotation, viscosity, solubility, thermal stability and morphology are discussed here.

## Experimental

### Materials

Solvents and chemicals were obtained from the Aldrich Chemical Co. (Milwaukee, WI, USA), Riedel-deHaen AG (Seelze, Germany), and Merck Chemical Co. (Germany). Pyromellitic dianhydride (PMDA) and TBAB (mp = 100–103°C) were purchased from Merck Co. (Darmstadt, Germany) and were used without further purification.

*N,N'*-Dimethylformamide (DMF) were dried over barium oxide and then were distilled under reduced pressure. L-Alanine, *S*-valine, L-methionine, L-leucine, L-isoleucine and L-phenylalanine were used as obtained without further purification. 3,5-Dinitrobenzoyl chloride, 1,2-phenylenediamine, hydrazine monohydrate, phosphorus pentoxide (P<sub>2</sub>O<sub>5</sub>), and methanesulfonic acid (MSA) were obtained from commercial sources and used as received.

### Characterization

Proton nuclear magnetic resonance (<sup>1</sup>H-NMR, 500 MHz) spectra were recorded in dimethylsulfoxide (DMSO-*d*<sub>6</sub>) solution using a Bruker (Germany) Avance 500 instrument. Multiplicities of proton resonance were designated as singlet (s), doublet (d), and multiplet (m). Infrared spectra of the samples were recorded at room temperature in the range of 4,000–400 cm<sup>-1</sup>, on (Jasco-680, Japan) spectrophotometer. Spectra of solids were obtained using KBr pellets. Vibrational transition frequencies are reported in wavenumber (cm<sup>-1</sup>). Inherent viscosities ( $\mu_{inh}$ ) were measured by a standard procedure using a Cannon–Fenske Routine Viscometer (Germany). Specific rotation ( $[\alpha]_D^{25}$ ) was measured with a Jasco (Osaka, Japan) P-1030 polarimeter at the concentration of 0.5 g/dL at 25°C. XRD patterns were recorded using CuK $\alpha$  radiation on a Bruker, D8 Advance, (Germany) diffractometer operating at current of 100 mA and a voltage of 45 kV. The diffractograms were measured for 2 $\theta$ , in the range of 5°–80°, using CuK $\alpha$  incident beam ( $\lambda = 1.51418 \text{ \AA}$ ). Thermal gravimetric analysis (TGA) data were taken on STA503 WinTA instrument in a nitrogen atmosphere at a heating rate of 10°C/min. Surface morphology of polymers were characterized using field emission scanning electron microscopy (FE-SEM) [HITACHI: S-4160].

### Monomers synthesis

#### *Synthesis of amino acid containing diacid monomers*

Optically active diacid monomers bearing different natural amino acids (**4a–4f**) were prepared according to our previous works (Mallakpour and Dinari 2011a, b).

#### *Synthesis of dinitro and diamine*

The pure dinitro intermediate, 2-(3,5-dinitrophenyl)-benzimidazole **7** was prepared from 3,5-dinitrobenzoyl chloride and 1,2-phenylenediamine using MSA and P<sub>2</sub>O<sub>5</sub> (yield: 70%; m.p. 331–332°C) (Alvarez-Gallego et al. 2008; Ayala et al. 2005).

FT-IR (KBr, cm<sup>-1</sup>): 3,336 (m), 3,102 (W), 1,593 (w), 1,541 (s), 1,346 (s), 1,075 (m), 808 (m), 731 (s) and 789 (w).

2-(3,5-Diaminophenyl)-benzimidazole **8** was prepared by reduction of dinitro precursor in refluxed ethanol using palladium and hydrazine monohydrate (yield: 77%; m.p. 242–243°C) (Alvarez-Gallego et al. 2008; Ayala et al. 2005).

FT-IR (KBr, cm<sup>-1</sup>): 3,409 (s, br), 3,063 (w), 1,607 (s), 1,577 (s), 1,484 (w), 1,446 (m), 1,274 (w), 841 (m) and 743 (s). <sup>1</sup>H NMR (400 MHz, DMSO-*d*<sub>6</sub>,  $\delta$ , ppm): 4.91 (s, 4H, NH<sub>2</sub>), 5.96 (s, 1H, Ar-H), 6.61 (s, 2H, Ar-H), 7.12–7.17 (d, 2H, Ar-H,  $J = 8.56 \text{ Hz}$ ), 7.51–7.56 (m, 2H, Ar-H), 12.62 (s, 1H, NH benzimidazole). Elem. Anal. Calcd. for C<sub>13</sub>H<sub>12</sub>N<sub>4</sub> (224.23): C, 69.62%; H, 5.39%; N, 24.98. Found. C, 69.60%; H, 5.36%; N, 24.88%.

### Polymers synthesis

The PAIs were prepared by the following general procedure: as an example for the preparation of PAI**9a**, a mixture of 0.10 g ( $2.36 \times 10^{-4}$  mol) of diacid **4a** and 0.30 g ( $9.42 \times 10^{-4}$  mol) of TBAB was ground until a powder was formed and then it was transferred into a 25-mL round-bottom flask and 0.06 g ( $2.36 \times 10^{-4}$  mol) of diamine **8** was added to the mixture. It was heated until homogeneous solution was formed and then TPP (0.49 mL,  $3.70 \times 10^{-3}$  mol) was added. The solution was stirred for 12 h at 120°C, and the viscous solution was precipitated in 30 mL of methanol. The white solid was filtered off and dried to give 0.13 g (87%) of PAI**9a**. The other PAIs were prepared by a similar procedure.

**PAI**9a****:  $\mu_{inh} = 0.41 \text{ dL/g}$ ,  $[\alpha]_D^{25} = -67.60$  ( $c = 0.5 \text{ g/dL}$ , DMP). FT-IR peaks (KBr, cm<sup>-1</sup>): 3,393 (br), 3,063 (w), 2,946 (m), 1,775 (s), 1,724 (s), 1,684 (m), 1,577 (m), 1,487 (m), 1,455 (w), 1,375 (m), 1,347 (m), 1,222 (m), 1,108 (w), 848 (w), 747 (m), 697 (m), 617 (w) and 558 (m).

**PAI**9b****: White solid, yield: 90%;  $\mu_{inh} = 0.43 \text{ dL/g}$ ,  $[\alpha]_D^{25} = -80.41$  ( $c = 0.5 \text{ g/dL}$ , DMP). FT-IR peaks (KBr, cm<sup>-1</sup>): 3,436 (br), 2,926 (m), 1,775 (m), 1,724 (s), 1,636 (m), 1,575 (s), 1,416 (m), 1,380 (m), 1,188 (w), 1,114 (m), 926 (m), 877 (m), 727 (m), 700 (m) and 562 (w). <sup>1</sup>H-NMR (500 MHz, DMSO-*d*<sub>6</sub>,  $\delta$ , ppm): 0.87–1.04 (m, 12H), 2.77–2.79 (m, 2H), 4.86–4.87 (d, 2H,  $J = 8.15 \text{ Hz}$ ), 6.91–6.92 (distorted d, 2H, Ar-H), 7.23–7.25 (distorted d, 2H, Ar-H), 7.63 (s, 1H, Ar-H), 7.83 (s, 2H, Ar-H), 10.58 (s, 2H, NH amide), 12.78–12.86 (br, 1H, NH benzimidazole). Elem. Anal. Calcd. for C<sub>33</sub>H<sub>28</sub>N<sub>6</sub>O<sub>6</sub>: C, 65.55%; H, 4.67%; N, 13.90. Found C, 65.26%; H, 4.52%; N, 13.78%.

**PAI**9c****: Off white solid, yield: 94%;  $\mu_{inh} = 0.51 \text{ dL/g}$ ,  $[\alpha]_D^{25} = -77.23$  ( $c = 0.5 \text{ g/dL}$ , DMP). FT-IR peaks (KBr, cm<sup>-1</sup>): 3,367 (br), 3,071 (w), 2,925 (m), 1,775 (m), 1,721

(s), 1,617 (m), 1,586 (m), 1,487 (m), 1,382 (m), 1,355 (m), 1,215 (m), 1,076 (w), 895 (m), 750 (m), 688 (m), 617 (w) and 555 (m).  $^1\text{H-NMR}$  (500 MHz, DMSO- $d_6$ ,  $\delta$ , ppm): 1.96–2.03 (m, 10H), 2.55–2.57 (m, 4H), 5.11–5.13 (m, 2H), 6.74–6.76 (m, 2H, Ar-H), 7.34–7.36 (m, 2H, Ar-H), 7.78 (s, 1H, Ar-H), 7.98–8.02 (m, 2H, Ar-H), 10.40 (s, 2H, NH amide), 12.64–12.80 (br, 1H, NH benzimidazole). Elem. Anal. Calcd. for  $\text{C}_{33}\text{H}_{28}\text{N}_6\text{O}_6\text{S}_2$ : C, 59.55%; H, 4.67%; N, 12.90; S, 9.59. Found C, 58.89%; H, 4.06%; N, 12.44%; S, 9.47.

**PA19d:** White solid, yield: 83%;  $\mu_{\text{inh}} = 0.46$  dL/g,  $[\alpha]_{\text{D}}^{25} = -84.72$  ( $c = 0.5$  g/dL, DMP). FT-IR peaks (KBr,  $\text{cm}^{-1}$ ): 3,434 (br), 3,066 (w), 2,967 (m), 2,934 (m), 1,777 (m), 1,722 (s), 1,617 (m), 1,577 (s), 1,488 (m), 1,418 (w), 1,385 (m), 1,220 (m), 1,164 (w), 1,087 (m), 970 (w), 752 (m), 690 (m), 620 (m) and 558 (m).  $^1\text{H-NMR}$  (500 MHz, DMSO- $d_6$ ,  $\delta$ , ppm): 0.85–0.92 (m, 12H), 1.52–1.54 (m, 2H), 1.98–2.02 (m, 4H), 4.81–4.83 (m, 2H), 6.92–6.93 (distorted d, 4H, Ar-H), 7.19–7.21 (d, 2H, Ar-H,  $J = 9.45$  Hz), 7.37 (s, 1H, Ar-H), 7.70 (s, 2H, Ar-H), 8.31 (s, 2H, Ar-H), 10.37 (s, 2H, NH amide), 12.80–12.84 (br, 1H, NH benzimidazole). Elem. Anal. Calcd. for  $\text{C}_{35}\text{H}_{32}\text{N}_6\text{O}_6$ : C, 66.45%; H, 5.10%; N, 13.28. Found C 66.17%; H, 5.00%; N, 13.08%.

**PA19e:** White solid, yield: 89%;  $\mu_{\text{inh}} = 0.48$  dL/g,  $[\alpha]_{\text{D}}^{25} = -78.45$  ( $c = 0.5$  g/dL, DMP). FT-IR peaks (KBr,  $\text{cm}^{-1}$ ): 3,423 (br), 3,074 (w), 2,987 (m), 2,917 (w), 1,774 (m), 1,718 (s), 1,628 (m), 1,576 (w), 1,439 (w), 1,385 (s), 1,364 (m), 1,288 (m), 1,158 (w), 1,108 (m), 1,011 (w), 898 (m), 833 (m), 730 (m), 627 (m) and 562 (w).  $^1\text{H-NMR}$  (500 MHz, DMSO- $d_6$ ,  $\delta$ , ppm): 0.83–1.03 (m, 12H), 1.48–1.50 (m, 4H), 1.94–1.96 (m, 2H), 4.77–4.79 (m, 2H), 6.85–6.86 (distorted d, 4H, Ar-H), 7.13–7.15 (d, 2H, Ar-H,  $J = 8.76$  Hz), 7.34 (s, 1H, Ar-H), 7.66 (s, 2H, Ar-H), 8.25 (s, 2H, Ar-H), 10.45 (s, 2H, NH amide), 12.86–12.92 (br, 1H, NH benzimidazole). Elem. Anal. Calcd. for

$\text{C}_{35}\text{H}_{32}\text{N}_6\text{O}_6$ : C, 66.45%; H, 5.10%; N, 13.28. Found C, 65.89%; H, 5.03%; N, 13.17%.

**PA19f:** Off white solid, yield: 94%;  $\mu_{\text{inh}} = 0.51$  dL/g,  $[\alpha]_{\text{D}}^{25} = -77.23$  ( $c = 0.5$  g/dL, DMP). FT-IR peaks (KBr,  $\text{cm}^{-1}$ ): 3,479 (br), 3,165 (w), 3,038 (w), 2,937 (m), 1,771 (s), 1,720 (s), 1,634 (m), 1,602 (w), 1,498 (m), 1,456 (m), 1,385 (s), 1,366 (s), 1,258 (w), 1,226 (m), 1,170 (m), 1,079 (m), 1,045 (w), 941 (s), 918 (m), 881 (m), 828 (m), 733 (s), 700 (s), 631 (m), 568 (s) and 492 (w).  $^1\text{H-NMR}$  (500 MHz, DMSO- $d_6$ ,  $\delta$ , ppm): 3.37–3.39 (m, 4H), 5.31 (d, 2H,  $J = 7.65$  Hz), 7.14–6.16 (m, 14H, Ar-H), 7.67 (s, 1H, Ar-H), 7.98 (s, 2H, Ar-H), 8.21 (s, 2H, Ar-H), 10.34 (s, 2H, NH amide), 12.67–12.71 (br, 1H, NH benzimidazole). Elem. Anal. Calcd. for  $\text{C}_{41}\text{H}_{30}\text{N}_6\text{O}_6$ : C, 70.26%; H, 4.00%; N, 11.99. Found C, 69.94%; H, 3.97%; N, 11.76%.

## Result and discussion

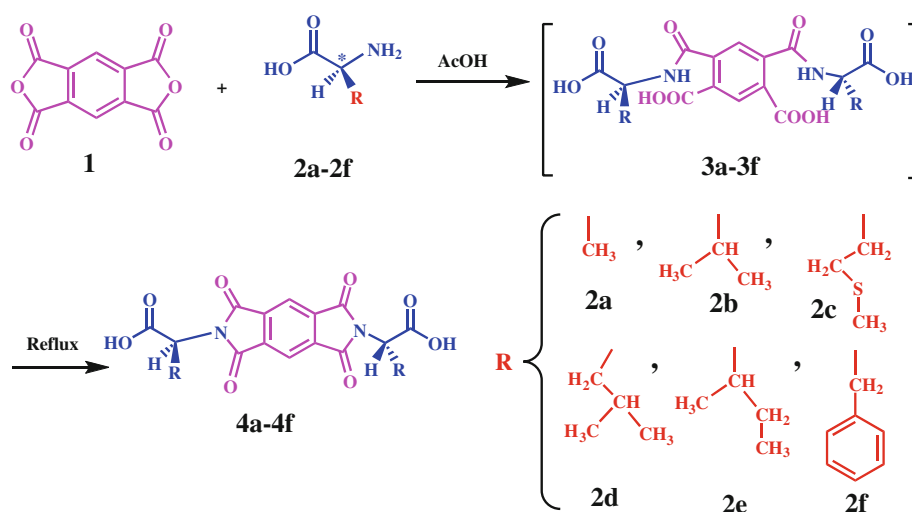
### Synthesis of chiral diacids

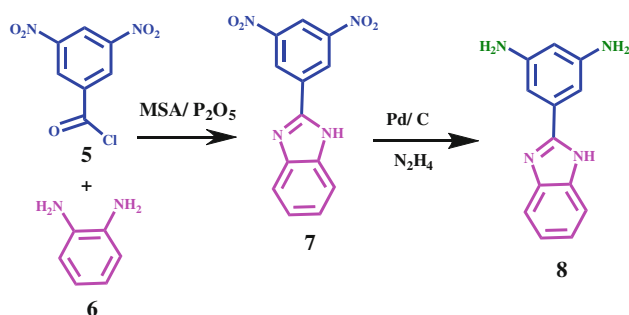
Chiral diacid monomers **4a–4f** were prepared by the condensation reaction of one equimolar of dianhydride **1** and one equimolar of different natural amino acids (L-alanine, S-valine, L-methionine, L-leucine, L-isoleucine, and L-phenylalanine) in refluxing acetic acid, as shown in Scheme 1.

### Synthesis of diamine

Diamine **8** was prepared with a two-step procedure outlined in Scheme 2. In the first step, the dinitro compound was obtained by the direct condensation of 1,2-phenylenediamine and 3,5-dinitrobenzoyl chloride with Eaton's reagent (1:10  $\text{P}_2\text{O}_5/\text{MSA}$ ) (Eaton et al. 1973; Leykin et al.

**Scheme 1** Preparation of amino acid containing diacid monomers



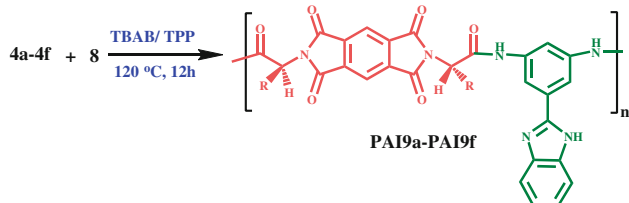


**Scheme 2** Preparation of 5-(2-benzimidazole)-1,3-phenylenediamine

2010) as the condensing agent and solvent. In the second step, nitro groups were reduced to the corresponding amino groups with hydrazine hydrate as the reducing agent and palladium as the catalyst. By this procedure, pure diamine **8** was attained after recrystallization.

#### Preparation of the organosoluble chiral PAIs

In the current investigation, in order to extend the utilization of ILs in polymers synthesis, molten TBAB was used as solvent and catalyst for the formation of several novel optically active, organo-soluble and thermally stable nanostructure PAIs by the direct polymerization reaction of compound **8** with different chiral monomers **4a–4f** (Scheme 3). In this method, the polymerization reaction was performed under oil-bath heating in the presence of molten TBAB and TPP. It is interesting to mention that the above polyamidation in the absence of either TPP or TBAB will not occur. Therefore, both TPP and TBAB are required which will act both as catalyst and solvent (Mallakpour and Mirkarimi 2010). The inherent viscosities of the resulting polymers under optimized condensations were in the range of 0.41–0.58 dL/g and yields were 87–94%. The incorporation of a chiral unit into the polymer backbone was obtained by measuring the specific rotations of polymers that represent all PAIs are optically active.



**Scheme 3** Polycondensation reactions of diamine **8** with chiral diacids **4a–4f** in molten TBAB

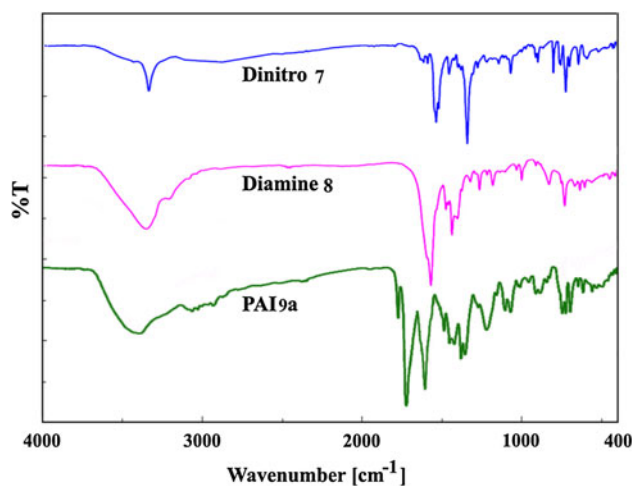
#### Characterized techniques

##### FT-IR and <sup>1</sup>H-NMR study

The FT-IR spectrum of dinitro **7** revealed a strong peak at 3,336 cm<sup>-1</sup>, which was assigned to the NH stretching group, and two absorption bands at 1,541 and 1,346 cm<sup>-1</sup>, which were characteristic peaks for NO<sub>2</sub> asymmetric and symmetric, respectively (Fig. 1). In the FT-IR spectra of synthesized diamine **8**, the characteristic peaks for NH<sub>2</sub> functions and the absence of the original peaks arising from the NO<sub>2</sub> groups in the corresponding dinitro intermediate provided that this compound was successfully prepared (Fig. 1). Absorption of amine NH<sub>2</sub> and NH benzimidazole bonds appeared around 3,394 and 3,323 cm<sup>-1</sup> and the peak at 1,627 cm<sup>-1</sup> confirms the presence of NH deformation. Two absorption bands at 1,577 and 1,484 cm<sup>-1</sup> were characteristic peaks for aromatic rings. The benzimidazole groups gave bands at 1,484 cm<sup>-1</sup> (in plane deformation of the benzimidazole ring), 1,590 cm<sup>-1</sup> (ring vibration of conjugation between fused benzene and imidazole rings) and a shoulder at 1,630 cm<sup>-1</sup> (C–N stretching).

In the <sup>1</sup>H-NMR of diamine **8**, appearances of the N–H protons of benzimidazole group at 12.62 ppm as broad singlet peaks indicate the presence of this group in the diamine side chain. The absorption of aromatic protons appeared in the range of 5.96–7.50 ppm. The proton of the amine groups appeared as broad singlet peaks at 4.91 ppm.

The structures of new PAIs were confirmed by FT-IR and <sup>1</sup>H-NMR spectroscopy and elemental analysis techniques. The N–H stretching bands of the amide and benzimidazole groups could be observed by FT-IR spectroscopy for all the polymers around 3,400–3,300 cm<sup>-1</sup>. FT-IR spectra of all polymers also show the characteristic absorption peaks for the imide ring at 1,775 and



**Fig. 1** FT-IR (KBr) spectrum of dinitro **7**, diamine **8** and PAI9a

1,714  $\text{cm}^{-1}$  due to the symmetrical and asymmetrical carbonyl stretching vibrations. All of them exhibited medium absorptions at 1384 and 718–720  $\text{cm}^{-1}$  that show the presence of the imide heterocycle ring in these polymers. The N–H bending and C–N stretching bands at 1,550  $\text{cm}^{-1}$  could also be observed. For example, the FT-IR spectrum of **PAI9a** (Fig. 1) displays characteristic absorption bands for the imide ring at around 1,722  $\text{cm}^{-1}$ , which is indicative of the asymmetrical and symmetrical C=O stretching vibration, and at 1,375, 1,064, and 731  $\text{cm}^{-1}$  due to imide ring deformation. The N–H stretching band of the amide and benzimidazole groups observed around 3,320  $\text{cm}^{-1}$ , and the C=O stretching band of amide group at 1,669  $\text{cm}^{-1}$ . Other PAIs had similar functional groups.

In the  $^1\text{H-NMR}$  spectrum of these PAIs, appearances of the N–H protons of benzimidazole and amide groups at 12.60–12.80 and 10.35–10.51 ppm indicate the presence of these groups in the polymers side chain, as well as main chain, respectively. The resonance of aromatic protons appeared in the range of 6.73–8.35 ppm. The proton of the

chiral center appeared as multiplets in the range of 4.72–5.34 ppm. The resonance of the diastrotopic hydrogens bonded to neighbor carbon of chiral center appeared in the range of 1.97–3.37 ppm as two discrete multiplets peaks. The resonance of the  $\text{CH}_3$  protons groups of the amino acids appeared as a broad multiplet peak at 0.86–1.37 ppm.

### Morphology investigations

Morphology of the PAIs was recorded by X-ray diffraction which is the most commonly used methods to study the structure of nanostructure materials. For **PAI9a**, **PAI9b** and **PAI9c**, it could be observed that except one crystalline peak, there is a lack of any diffraction peak in the range of  $2\theta$  angle (Fig. 2). The diffraction patterns reveal the presence of a little percentage of crystalline phases compared to an amorphous one, primarily because of the bulky pendant groups. Furthermore, the amorphous nature of these polymers is also reflected in their good solubility, which is in agreement with the general rule that the solubility decreases with increasing crystallinity.

In this study, it is worth mentioning that the FE-SEM pictures of the synthesized PAIs showed that the obtained macromolecules have nanostructured morphology (Fig. 3). Also, in order to study the effect of ultrasound wave on morphology of these polymers, synthesized PAIs were irradiated for 30 min in cold ethanol mixture under ultrasonic waves. By comparing FE-SEM images before (Fig. 3a–d) and after (Fig. 3a'–d') ultrasonic irradiation, the results showed that after sonication process, the size of PAI particles was decreased. According to these data, before sonication process, PAIs showed the spherical shapes and the particle size is around 40–80 nm, while after this

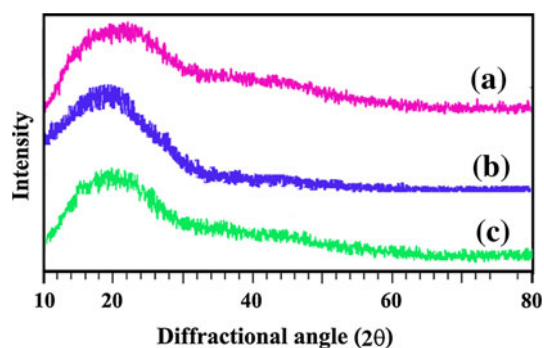


Fig. 2 XRD pattern of **PAI9a** (a), **PAI9b** (b) and **PAI9c** (c)

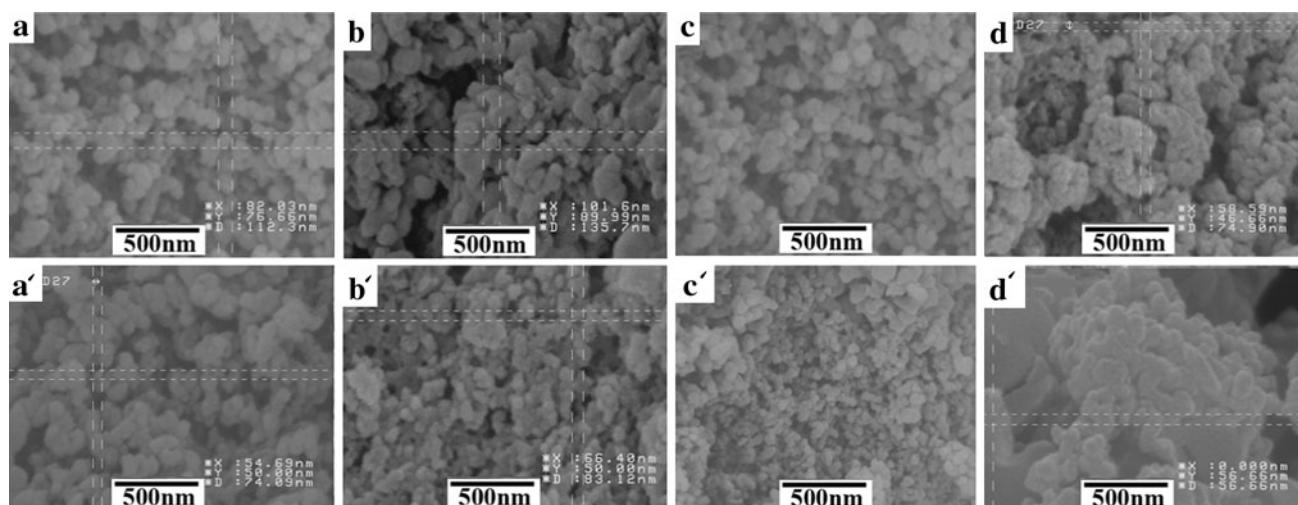
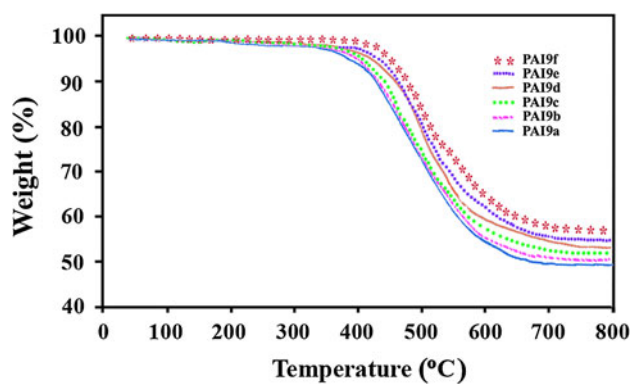


Fig. 3 FE-SEM micrographs of **PAI9a–PAI9d** before ultrasound (a–d) and after ultrasound (a'–d')



**Fig. 4** TGA thermograms of **PAI9a–PAI9f** under a nitrogen atmosphere

process, the size of **PAIs** decreased and showed smaller particle in the range of 20–65 nm.

### Solubility of polymers

The solubility of these thermally stable polymers was measured qualitatively (0.01 g of polymeric sample in 2 mL of solvent) in various solvents and the results demonstrate that the synthesized **PAIs** were well dissolved in aprotic polar solvents such as DMF, *N*-methyl-2-pyrrolidinone, *N,N*-dimethylacetamide and dimethylsulfoxide at room temperature. But these polymers were insoluble in general organic solvents such as xylenes, dioxane,  $\text{CHCl}_3$  and acetone. In THF, only **PAI9f** based on *L*-phenylalanine as a chiral moiety diacid monomer was soluble. The enhanced solubility of the resulting **PAIs** is attributed not only to the bulkiness of the benzimidazole and amino acid pendant groups but also to the amide and imide groups in polymer backbone.

### Thermal properties

Thermogravimetric analysis was applied to evaluate the thermal properties of the **PAIs** at a heating rate of  $10^\circ\text{C}/\text{min}$ , under a nitrogen atmosphere. The results of TGA given in Fig. 4 show that the **PAIs** as a class possess outstanding thermal stability. The polymers exhibited a one-step pattern of decomposition with no significant weight loss below  $400^\circ\text{C}$ . From these data, it is clear that all of the **PAIs** are thermally stable owing to existence of various linkages such as imide bond and benzimidazole groups in polymer backbones. The **PAIs** with an aliphatic chain as part of the side chain are not as thermally stable as the aromatic polymer. At  $800^\circ\text{C}$ , the residue is up to 50% for all **PAIs**. These values are remarkably high and they vary according to the structure of the polymers.

Char yield can be applied as decisive factor for estimated limiting oxygen index (LOI) of the polymers based

**Table 1** Thermal properties of the optically active **PAIs**

PAI code	Decomposition temperature ( $^\circ\text{C}$ )		Char yield (%) <sup>b</sup>	LOI <sup>c</sup>
	$T_5^a$	$T_{10}^a$		
<b>9a</b>	397	429	49	37.1
<b>9b</b>	401	431	51	37.9
<b>9c</b>	404	440	53	38.7
<b>9d</b>	411	462	54	39.1
<b>9e</b>	416	465	55	39.5
<b>9f</b>	425	471	58	40.7

<sup>a</sup> Temperature at which 5 and 10% weight loss was recorded by TGA at heating rate of  $10^\circ\text{C min}^{-1}$  in  $\text{N}_2$  atmosphere

<sup>b</sup> Weight percent of the material left undecomposed after TGA at maximum temperature  $800^\circ\text{C}$  in  $\text{N}_2$  atmosphere

<sup>c</sup> Limiting oxygen index (LOI) evaluated at char yield at  $800^\circ\text{C}$

on Van Krevelen and Hoftyzer equation (Van Krevelen and Hoftyzer 1976).

$$\text{LOI} = 17.5 + 0.4 \text{ CR}$$

where CR = char yield

All polymers have LOI values around 37–40 which were calculated from their char yield at  $800^\circ\text{C}$ . On the basis of LOI values, all macromolecules can be classified as self-extinguishing polymers (Table 1). According to Table 1, it is clear that the **PAI9f** (based on *L*-phenylalanine) has higher thermal stability than others (Fig. 4). It could be pertained to aromatic, rigid structure of phenylalanine for **PAI9f** compare to aliphatic, flexible structure of other macromolecules.

### Conclusions

From the results achieved in this investigation, it can reach to the following conclusions: the chiral dicarboxylic acids, containing a rigid pyromellitoyl and flexible amino acid groups and diamine with benzimidazoles pendant group were used for the preparation of novel organosoluble optically active aromatic **PAIs**. From the chemical point of view, the incorporation of benzimidazole diamine into the backbone of diverse polymer systems results in versatile polymers with interesting properties such as thermal stability and good solubility. Furthermore, in this work molten TBAB was used as a solvent and catalyst for the polymerization that makes the polycondensation reactions with safe operation, low pollution and rapid access to products which make it as an environmentally friendly and green method, and also decreases the cost of polymerization reaction. FE-SEM micrographs of these amino acid containing fabricated polymers showed that, all of them have

nanostructure that nanosize particle is at range of 20–80 nm. Also, the effect of ultrasonic irradiation on the size and shape of polymer nanoparticles was studied and the results show that the sizes of polymer particles were decreased after sonication process. In addition, due to the existence of amino acids in the macromolecules backbone, these polymers are anticipated to be biodegradable and are therefore could be classified under environmental benign materials. These materials are excellent candidates for the utilization in different systems such as the chiral medium in asymmetric synthesis and chiral stationary phases in high-performance liquid chromatography (HPLC) for resolution of racemic mixtures.

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