ORIGINAL CONTRIBUTION

Synthesis of polymerizable liquid crystalline monomers and their side chain liquid crystalline polymers bearing azo-ester linked benzothiazole mesogen

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Abstract A series of azo-ester linked benzothiazole mesogen containing new polymerizable liquid crystalline (LC) methacrylate monomers M1-M4 having different terminal substituents (H, CH₃, OCH₃, and OC₂H₅) on the benzothiazole moiety and their side chain liquid crystalline polymers (SCLCPs) P1-P4 were synthesized and characterized. The chemical structures, thermal stability, and LC phase behaviors of monomers and polymers were examined by the usage of different experimental techniques. All the synthesized monomers and polymers exhibited excellent thermal stability. Monomer M1 (without terminal substitution) displayed both nematic and smectic phases while monomers M2-M4 (CH₃, OCH₃, and OC₂H₅ substituted) showed only nematic phase. On the other hand, all the prepared polymers exhibited only nematic LC phase. Polymers P1-P4 showed two strong absorption bands in the range of 261-262 and 376-413 nm whereas polymers P1-P4 exhibited strong fluorescence emission in the range of 522-524 nm. The highest occupied molecular orbital (HOMO) and the lowest unoccupied molecular orbital (LUMO) energy levels of the polymers were found to be -4.87 to -4.80 eV and -2.36 to -2.14 eV, respectively. The synthesized polymers could be potential candidate as fluorescent materials in the polymer lightemitting diode applications.

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Introduction

Side chain liquid crystalline polymers (SCLCPs) are a class of macromolecular compounds, which show the anisotropic optical, electrical, and mechanical characteristics of the liquid crystals and at the same time, demonstrate many useful and versatile properties of polymers [1, 2]. Due to this unique duality of properties, SCLCPs exhibit some enhanced thermal and mechanical properties. As a result, these polymers find numerous applications as high-tensile strength fibers, selfstrengthened materials, optoelectronic materials, reversible data storage devices, elastomeric products, thermal or barometric sensors, chromatographic separations, solid polymer electrolytes, separation membranes, light-emitting diodes, and display materials [3, 4]. The properties of SCLCPs depend on a number of parameters, such as length of the flexible spacer, nature of the polymer backbone and the type of mesogen [5, 6]. The mesogenic unit in SCLCPs is mainly comprised of benzene rings connected by different linking groups. In recent years, single ring (pyridine, thiophene, and thiazole) and fused ring (benzothiazole, benzoxazole) heterocyclic compounds have also been used as mesogenic core in SCLCPs [7, 8].

Benzothiazole-incorporated molecules are very fascinating and promising class of compounds because of their interesting photophysical properties. These derivatives have been exploited in many applications, such as organic light-emitting diodes, chromogenic chemosensor for metal ion detection, potential sensitizers for photodynamic therapy, fluorescent tracer for diseases diagnosis, photovoltaic cell, memory devices, and photoconductive materials [9–15]. In addition, benzothiazole is considered as a good mesogen forming molecule due to the

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presence of electron rich heteroatoms (S and N) in its moiety [16]. As a result, calamitic LC compounds comprising benzothiazole moiety has gained considerable research attention. The fast hole-transportation properties of a photoconductive calamitic LC compound containing benzothiazole moiety have been reported by Funahashi and Hanna [17]. Dutta et al. have investigated the field-effect transistor performance of LC compounds having benzothiazole moiety, and these materials may be excellent candidates for application in organic electronics [18]. Benzothiazole moiety is usually connected with the mesogen of calamitic LC compounds by different linking groups, e.g., azomethine (-C=N-), azo -N=N-), and ester (-COO-). The choice of linking groups in LC compounds is very crucial because a linking group can increase the overall molecular length and polarizable anisotropy of mesogen and hence may provide favorable geometry of molecule [19]. For example, ester group is considered as a versatile and most commonly used linking unit in LC materials, which increases the polarizability of molecules and provides relatively stable mesophase. On the other hand, the photochromic azo group can be exploited to control phase behavior and optical properties of LC materials [20]. Furthermore, the efficient and reversible photoisomerization makes azo compounds potential in a variety of applications, such as optical data storage devices, photo-switching materials, nonlinear optics (NLO), and liquid crystal display [21–25]. The incorporation of benzothiazole moiety into an azo backbone enhances some optoelectronic properties compared to their benzenoid analogues [26]. For example, benzothiazole moiety containing azo compounds exhibit large molecular hyperpolarizability which is one of the desired criteria for the NLO materials [27]. Thus, a combination of azo and ester linking groups with benzothiazole moiety in the mesogenic core leads to unique mesomorphic properties as well as may provide multifunctional material with improved properties. Although azo-ester bridged benzothiazole moiety containing LC materials have been investigated for many applications, SCLCPs having azo-ester linked benzothiazole moiety in the mesogenic side chain have rarely been reported. In this connection, we have described the synthesis and characterization of azo-ester connected benzothiazole mesogen containing LC monomers and their SCLCPs. We have also evaluated the effect of terminal electron donating/pushing substituent on the thermal stability, LC phase behavior, and optical and electrochemical properties of the synthesized monomers and polymers.

Experimental

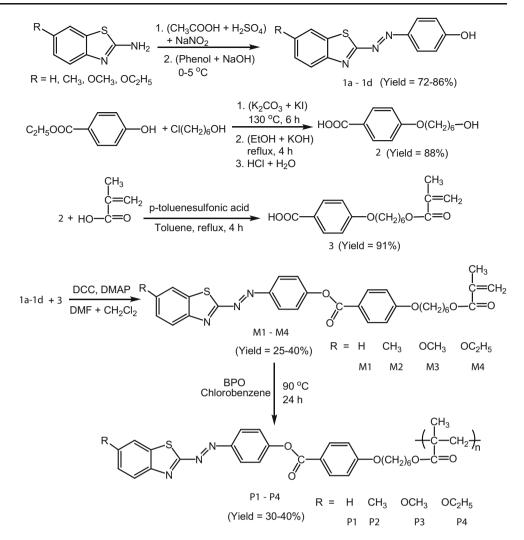
Materials and measurements

All reagents were purchased from Aldrich, Merck, and Acros Organics and used as received, unless otherwise stated. Chlorobenzene, toluene, dimethylformamide (DMF), and tetrahydrofuran (THF) were distilled over sodium/benzophenone under an inert atmosphere prior to use. Initiator benzoyl peroxide (BPO) was recrystallized two times from ethanol and dried under vacuum at 40 °C for 24 h before use.

Nuclear magnetic resonance (NMR) spectra (1 H and 13 C) were recorded with a JEOL spectrometer (400 MHz, JNM-LA400, Japan). Fourier transform infrared (FT-IR) spectra were taken on a PerkinElmer Spotlight 400 spectrometer (Waltham, MA, USA) with 16 scans using attenuated total reflectance (ATR) method and a resolution of 4 cm^{-1} . The thermal decomposition data were obtained on a SDT Q600 thermogravimetric analyzer (TA Instruments, New Castle, DE, USA) under nitrogen atmosphere at a heating rate of 20 °C min⁻¹. Different thermal transitions (melting, liquid crystalline and glass transition) were performed by differential scanning calorimetry (DSC) using a PerkinElmer DSC6 instrument (Waltham, MA, USA) with scan rate of 10 and 20 °C min⁻¹ for monomers and polymers, respectively. The LC phase transitions were investigated using an Olympus BH-2 (Tokyo, Japan) polarized optical microscope (POM) equipped with a Mettler Toledo hot stage FP-82 (Columbus, OH, USA). Molecular weights were determined on a gel permeation chromatography (GPC) instrument (Waters 2414 refractive index detector coupled with a Waters 717 plus Auto sampler and Waters 600 Controller, all from Waters, Milford, MA, USA) with polystyrene standards as reference and THF as the eluent. UV-vis absorption and fluorescence spectra in dilute chloroform (CHCl₃) solution $(1 \times 10^{-6} \text{ M})$ were recorded on Cary 60 UV-vis and Cary Eclipse Fluorescence spectrophotometer (Santa Clara, CA, USA). Cyclic voltammetric experiments were conducted using a potentiostat/galvanostat AUTOLAB/PGSTAT302N (Ecochemic, Netherlands) which was run by General Purpose Electrochemical System (GPES) software installed in computer. All measurements were performed with a conventional three-electrode configuration, a working glassy carbon, an auxiliary platinum electrode, and an Ag/AgCl reference electrode with tetrabutylammonium perchlorate (n-Bu₄NClO₄) in chloroform solution as the supporting electrolyte. The potentials were measured against Ag/AgCl reference electrode, and ferrocene/ferrocenium ion (Fc/Fc^{+}) was used as the internal standard. The solutions were purged with nitrogen before measurement in order to remove traces of oxygen.

Synthesis of monomers

The synthetic routes of monomers M1–M4 are illustrated in Scheme 1. Azo-benzothiazole dyes 1a–1d were synthesized according to the similar method reported earlier [28]. Compounds 4-(6-hydroxyhexyloxy)benzoic acid (2) and 4-(6methacryloxyhexyloxy)benzoic acid (3) were prepared Scheme 1 Synthetic pathways of monomers M1–M4 and polymers P1–P4



by the similar procedures described in the literature with modifications [29].

2-[4'-(4"-(6-Methacryloxyhexyloxy)benzoyloxy)phenylazo] benzothiazole (**M1**)

In a reaction flask, azo-benzothiazole dye **1a** (2.55 g, 10 mmol), compound **3** (3.06 g, 10 mmol), and N,N'-dimethylaminopyridine (DMAP) (0.244 g, 2 mmol) were dissolved a mixture of DMF and DCM (1:1) and stirred in an ice bath. To this mixture, N,N'-dicyclohexylcarbodiimide (DCC) (2.1 g, 10 mmol) dissolved in DCM (10 mL) was added dropwise for half an hour and stirring was continued for another hour in the ice bath. After stirring for 24 h at room temperature, the precipitated solid was filtered out and DCM was removed under reduced pressure, and the resulting concentrated mixture was poured into distilled water (100 mL). The obtained colored product was again extracted with DCM, and the organic phase was washed with water several times, separated and dried over anhydrous magnesium sulfate. DCM

was removed under reduced pressure and the obtained product was recrystallized two times from 2-propanol to get the orange-colored crystalline product M1. The monomer M1 was purified by column chromatography using chloroform as eluent and silica gel as stationary phase. Yield 40 %, $T_m =$ 103–105 °C; FT-IR (cm⁻¹): 3063 (C–H, aromatic), 2938, 2909, 2866 (C-H, aliphatic), 1717 (C=O in benzoate), 1706 (C=O in methacrylate), 1639 (C=C), 1604 (C=N), 1578 (C-C, aromatic), 1491, 1472, 1456 (-N=N-), 1396 (C-N), 1315, 1301, 1259 (C-O), 1220, 1195, 1167, 1122, 1106, 1060 (benzothiazole), 1005, 939, 844, 804, 756, 728, 691, 665 (C–S–C); ¹H NMR (400 MHz, CDCl₃) δ (ppm): 8.18– 8.05 (m, 5H, benzo-H+Ar-H), 7.90-7.83 (d, 1H, benzo-H), 7.56-7.39 (m, 4H, benzo-H+Ar-H), 6.99-6.91 (d, 2H, Ar-H), 6.08 (s, 1H, =CH₂), 5.54 (s, 1H, =CH₂), 4.18–4.12 (t, 2H, -OCH₂-), 4.06-3.99 (t, 2H, -OCH₂-), 1.92 (s, 3H, -CH₃), 1.89-1.77 (m, 2H, -CH2-), 1.77-1.66 (m, 2H, -CH2-), 1.68-1.40 (m, 4H, $-CH_{2-}$), ¹³C NMR (400 MHz, CDCl₃) δ (ppm): 175.6 (-O-<u>C</u>O-), 167.5 (benzo-<u>C</u>-N=N-), 164.3 (Ar-O-<u>C</u>O-Ar), 163.8 (Ar-C-O-), 155.3 (Ar-C-O-CO-), 152.7 (benzo<u>C</u>–N), 149.2 (benzo-<u>C</u>–S), 136.5 (–<u>C</u>(CH₃)=CH₂), 134.4 (Ar– <u>C</u>–N=N–), 132.5, 131.5, 127.6, 126.7, 126.7, 125.7, 125.0, 122.9, 122.3, 121.0, 114.4, 114.0 (Ar–<u>C</u>), 125.2 (–C(CH₃)= <u>C</u>H₂), 68.2 (–O<u>C</u>H₂–), 64.7 (–<u>C</u>H₂–O–), 30.9, 29.0, 28.7, 28.6, 25.8, 25.7, 18.4 (aliphatic-<u>C</u>).

2-[4'-(4"-(6-Methacryloxyhexyloxy)benzoyloxy)phenylazo] -6-methylbenzothiazole (**M2**)

Monomer M2 was synthesized by the esterification reaction of azo-benzothiazole dye 1b with compound 3 according to similar synthetic techniques described for M1. Orange-yellow crystal, yield 25 %, T_m =110–112 °C; FT-IR (cm⁻¹): 3060 (C-H, aromatic), 2940, 2910, 2867 (C-H, aliphatic), 1720 (C=O in benzoate), 1705 (C=O in methacrylate), 1640 (C=C), 1608 (C=N), 1579 (C-C, aromatic), 1492, 1475, 1429 (-N=N-), 1396 (C-N), 1315, 1301, 1261 (C-O), 1222, 1182, 1168, 1125, 1107, 1060 (benzothiazole), 1006, 942, 844, 805, 756, 730, 691, 655 (C-S-C); ¹H NMR (400 MHz, CDCl₃) δ (ppm): 8.22–8.13 (m, 4H, Ar–H), 8.09-8.04 (d, 1H, benzo-H), 7.70 (s, 1H, benzo-H), 7.49-7.42 (d, 2H, Ar-H), 7.39-7.34 (d, 1H, benzo-H), 7.03-6.98 (d, 2H, Ar-H), 6.11(s, 1H, =CH₂), 5.56 (s, 1H, =CH₂), 4.21-4.14 (t, 2H, -OCH₂-), 4.11-4.01 (t, 2H, -OCH₂-), 2.53 (s, 3H, -CH₃), 1.95 (s, 3H, -CH₃), 1.91-1.79 (m, 2H, -CH₂-), 1.78-1.68 (m, 2H, -CH₂-), 1.67-1.43 (m, 4H, -CH₂-), ¹³C NMR (400 MHz, CDCl₃) δ (ppm): 174.7 (-O-CO-), 167.5 (benzo-C-N=N-), 164.3 (Ar-O-CO-Ar), 163.8 (Ar-<u>C</u>-O-), 155.3(Ar-<u>C</u>-O-CO-), 150.9 (benzo-<u>C</u>-N), 149.3 (benzo-C-S), 136.5 (-C(CH₃)=CH₂), 138.2 (CH₃-Ar-C), 134.4 (Ar-C-N=N-), 132.4, 128.4, 125.7, 124.6, 122.8, 122.0, 121.0, 114.4 (Ar-C), 125.2 (-C(CH₃)=CH₂), 68.2 (-OCH₂-), 64.6 (-CH₂-O-), 29.0, 28.6, 25.8, 25.7, 21.9, 18.3 (aliphatic-C).

2-[4'-(4"-(6-Methacryloxyhexyloxy)benzoyloxy)phenylazo] -6-methoxybenzothiazole (M3)

Monomer **M3** was synthesized by the esterification reaction of azo-benzothiazole dye **1c** with compound **3** according to similar synthetic techniques described for **M1**. Orange crystal, yield 28 %, T_m =120–122 °C, FT-IR (cm⁻¹): 3062 (C–H, aromatic), 2938, 2867, 2833(C–H, aliphatic), 1719 (C=O in benzoate), 1708 (C=O in methacrylate), 1636 (C=C), 1595 (C=N), 1579 (C–C, aromatic), 1496, 1476, 1436 (–N=N–), 1393 (C–N), 1325, 1310, 1264 (C–O), 1217, 1194, 1164, 1129, 1103, 1062 (benzothiazole), 1008, 988, 937, 876, 843, 760, 725, 691, 652 (C–S–C); ¹H NMR (400 MHz, CDCl₃) δ (ppm): 8.08–8.01 (m, 4H, Ar–H), 7.98–7.93 (d, 1H, benzo-H), 7.34–730 (d, 2H, Ar–H), 7.22 (s, 1H, benzo-H), 7.05–7.01 (d, 1H, benzo-H), 6.91–6.85 (d, 2H, Ar–H), 6.00(s, 1H, =CH₂), 5.55 (s, 1H, =CH₂), 4.09–4.03 (t, 2H, –OCH₂–), 3.81 (s, 3H, –OCH₃) 1.84 (s, 3H, –CH₃), 1.79–1.69

(m, 2H, $-CH_{2-}$), 1.67–1.57 (m, 2H, $-CH_{2-}$), 1.50–1.33 (m, 4H, $-CH_{2-}$); ¹³C NMR (400 MHz, CDCl₃) δ (ppm): 173.3 (-O-CO-), 167.5 (benzo-C-N=N-), 164.3 (Ar-O-CO-Ar), 163.7 (Ar-C-O-), 159.7 (CH₃O-Ar-C), 154.9 (Ar-C-O-CO-), 149.3 (benzo-C-N), 147.5 (benzo-C-S), 136.5 ($-C(CH_3)$ = CH₂), 136.4 (Ar-C-N=N-), 132.4, 125.8, 125.4, 122.8, 121.1, 116.6, 104.3 (Ar-C), 125.2 ($-C(CH_3)$ =CH₂), 68.2 ($-OCH_2$ -), 64.6 ($-CH_2$ -O-), 55.9 ($-OCH_3$) 30.9, 29.0, 28.9, 28.6, 25.8, 25.7, 18.3 (aliphatic-C).

2-[4'-(4"-(6-Methacryloxyhexyloxy)benzoyloxy)phenylazo] -6-ethoxybenzothiazole (**M4**)

Monomer M4 was synthesized by the esterification reaction of azo-benzothiazole dye 1d with compound 3 according to similar synthetic techniques described for M1. Orange crystal, yield 35 %, T_m =126–128 °C, FT-IR (cm⁻¹): 3087 (C–H, aromatic), 2949, 2896 (C-H, aliphatic), 1726 (C=O in benzoate), 1707 (C=O in methacrylate), 1644 (C=C), 1603 (C=N), 1572 (C-C, aromatic), 1495, 1477, 1460 (-N=N-), 1404 (C-N), 1329, 1310, 1261 (C-O), 1222, 1197, 1165, 1143, 1116, 1060 (benzothiazole), 1000, 940, 897, 839, 760, 732, 688, 655 (C–S–C); ¹H NMR (400 MHz, CDCl₃) δ (ppm): 8.15-8.05 (m, 4H, Ar-H), 8.2-7.97 (d, 1H, benzo-H), 7.41-7.34 (d, 2H, Ar-H), 7.27-7.23 (d, 1H, benzo-H), 7.09-7.04 (m, 1H, benzo-H), 6.96-6.90 (d, 2H, Ar-H), 6.04(s, 1H, =CH₂), 5.49 (s, 1H, =CH₂), 4.15-3.98 (m, 6H, -OCH₂-), 1.88 (s, 3H, -CH₃), 1.83-1.74 (m, 2H, -CH₂-), 1.72-1.64 (m, 2H, -CH₂-),1.57-1.38 (m, 7H, -CH₃ and -CH₂-); ¹³C NMR (400 MHz, CDCl₃) δ (ppm): 173.2 (-O-CO-), 167.5 (benzo-C-N=N-), 164.3 (Ar-O-CO-Ar), 163.7 (Ar-C-O-), 159.1 (CH₃O-Ar-C), 154.8 (Ar-C-O-CO-), 149.3 (benzo-C-N), 147.5 (benzo-C-S), 136.5 (-C(CH₃)=CH₂), 136.4 (Ar-C-N=N-), 132.4, 131.5, 125.9, 125.4, 123.0, 122.8, 121.1, 117.0, 114.4, 114.0 104.9 (Ar-C), 125.2 (-C(CH₃)= CH₂), 68.2 (-OCH₂-), 64.6 (-CH₂-O-), 64.2 (-OCH₂), 29.0, 28.9, 28.7, 28.6, 25.8, 25.7, 18.3, 14.8 (aliphatic-C).

Synthesis of polymers

The synthetic pathways of polymers **P1–P4** are outlined in Scheme 1. In a Schlenk tube, monomer (2 mmol) and BPO (5 mol.% with respect to the monomer) were dissolved in anhydrous chlorobenzene (5 mL). The reaction mixture was degassed by several vacuum/nitrogen cycles. The resulting solution was heated at 90 °C in a thermostated oil bath and stirred at this temperature for 24 h. The polymer mixture was then cooled to room temperature and poured into large excess of ethanol under vigorous stirring. The precipitated polymer was filtered off and purification was carried out by dissolving the polymer in chloroform and re-precipitated it in excess hot ethanol until complete removal of any unreacted monomers.

Results and discussion

Synthesis and structural characterization

LC monomers M1-M4 were synthesized via multistepped reactions: azo-coupling, etherification, condensation, and esterification reactions (Scheme 1). The orange-colored crystalline products (M1-M4) were obtained in fairly good yield (25-40 %) and were soluble in common organic solvents including THF, DMSO, CHCl₃, CH₂Cl₂, and chlorobenzene. The chemical structure of the synthesized monomers was confirmed by FT-IR, ¹H, and ¹³C NMR spectroscopic techniques. Azo-ester bridged benzothiazole mesogen containing methacrylate monomers M1-M4 were polymerized via conventional free radical polymerization method at 90 °C using BPO as initiator and chlorobenzene as solvent (Scheme 1). The weight average molecular weights (M_w) and polydispersity indices (PDI) of the synthesized polymers were obtained from GPC measurements in the range of 12,300-13,900 and 1.62-1.66, respectively. Although adopting a high initiator concentration (5 mol.% with respect to the monomer) and elevated temperature (90 °C), the conversion rate (30-40 %) and the obtained molecular weights of the prepared polymers are not satisfactory. However, these values are typical for azo chromophorecontaining polymers [30, 31]. The lower molecular weights of polymers may be linked to a relatively high concentration of growing chain radicals in the reaction mixture, as a result of the high BPO/monomer ratio adopted, which could favor the termination of reactions [14]. The prepared polymers were obtained as orange colored solid, which were soluble in DMSO, THF, CHCl₃, and CH₂Cl₂. The chemical structure and purity of the prepared polymers were investigated by FT-IR and ¹H NMR spectroscopies.

The FT-IR spectra of monomer **M1** and its polymer **P1** are depicted in Fig. 1. The band at 1639 cm⁻¹ corresponding to the stretching vibration of C=C bond in methacrylate group disappeared completely after polymerization. Furthermore,

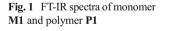
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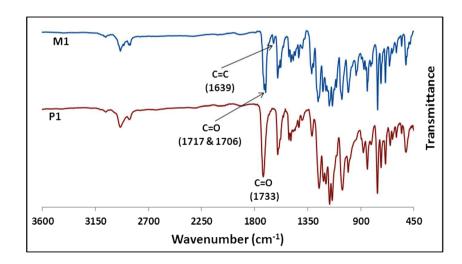
the stretching vibrational band of C=O in methacrylate functional group shifted from 1706 to 1733 cm⁻¹ due to the reduced electron delocalization in carbonyl group. These observations indicate that C=C bond in terminal methacrylate group was involved in the polymerization.

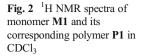
Figure 2 shows ¹H NMR spectra of monomer M1 and its corresponding polymer P1. It can be clearly seen that the characteristic vinylidene proton peaks of monomer M1 located at $\delta = 5.54$ ppm and $\delta = 6.08$ ppm have disappeared completely from corresponding polymer (P1) spectrum. Additionally, the chemical shifts of all protons in polymer P1 became guite broad, which are consistent with the expected polymer structure. Moreover, a new chemical shift is observed at 1.04 ppm in P1 spectrum, which is due to the methylene (-CH₂-) protons of polymer backbone (main chain). The complete disappearance of C=C stretching vibrational band as well as the chemical shifts of vinylidene protons from FT-IR and ¹H NMR spectra respectively confirms the total removal of unreacted monomer (M1) from the purified polymer (P1). Similar spectral behaviors were also observed for other polymers (P2-P4).

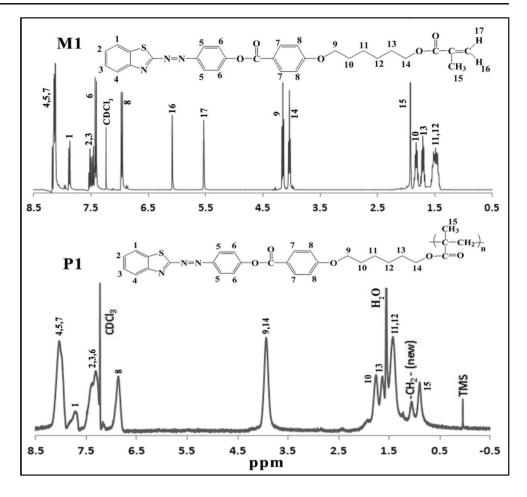
Thermal properties

The TG and DTG traces of polymer P1 are depicted in Fig. 3, and the relevant thermal analysis data of monomers M1–M4 and SCLCPs P1–P4 are summarized in Table 1. All the monomers (M1–M4) and polymers (P1–P4) exhibited two-staged thermal decomposition. The first-staged decomposition of M1–M4 was observed from 223 to 342 °C while polymers P1–P4 were decomposed around 293–359 °C with estimated mass losses of 8–11 %. These cleavages of monomers and polymers may be due to the thermal decomposition of azoheterocyclic segments located in the mesogen [32, 33]. In the second stage, M1–M4 were degraded around 342–541 °C and their polymers P1–P4 were decomposed from 352 to 537 °C with estimated weight losses of 59–64 %. The second-staged





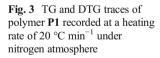


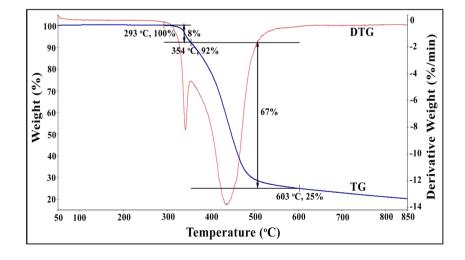


decomposition may be ascribed to the thermal degradation of aliphatic segments and heat resistant aromatic moiety [34, 35].

The thermal decomposition temperatures corresponding to 5 % weight losses (T_d) of monomers and polymers are in the range of 316–324 and 337–343 °C, respectively. These observations reveal that the synthesized monomers and polymers

have high thermal stability [36, 37]. However, the thermal stability of polymers **P1–P4** was ca. 20 °C higher than those of corresponding monomers **M1–M4**. This result may be attributed to the fact that the introduction of the mesogenic groups as side chains into the poly-methacrylate backbone has enhanced the thermal stability of the polymers [38]. The





	<i>T</i> _{d (5 %)}	First decomposition		Second decomposition		Char yield (%) at 600 °C
		Temp. (°C)	Wt. loss (%)	Temp. (°C)	Wt. loss (%)	at 000 °C
M1	316	223-340	9	342-521	62	26
M2	318	225-342	11	345-541	59	27
M3	321	228-339	8	342-530	61	30
M4	324	230-341	9	342-524	62	27
P1	343	293-354	8	358–534	64	25
P2	337	295-349	8	352-537	61	29
P3	340	298-358	11	359–534	63	32
P4	343	300-359	10	359-525	60	28

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char yields of **M1–M4** and **P1–P4** were estimated around 25–32 % at 600 °C, supporting the oxidative stability of the monomers and polymers [39].

Liquid crystalline phase behaviors

The thermal transition temperatures and LC behaviors of monomers and polymers were investigated by DSC and POM. The DSC traces of monomers M1-M4 are illustrated in Fig. 4, and the thermal transition results are presented in Table 2. Monomer M1 exhibited enantiotropic phase transition during heating and cooling processes. The isotropization temperatures of monomers M2-M4 are equal/greater than their first decomposition temperatures determined from TGA measurements (Table 1). As a result, no distinct LC phase transition peaks of M2-M4 were identified during cooling scan due to the partial decomposition of the monomers. Wei et al. also reported similar observation for their studied compounds [40]. Thus, only first heating data of monomers M2-M4 are considered for further discussion. It can be seen from Fig. 4 that monomer M1 exhibited three thermal transitions during heating scan: (i) a crystal to smectic at 104.8 °C, (ii) smectic to nematic at 143.3 °C, and (iii) nematic to isotropic at 197.2 °C. Similarly, M1 showed three thermal transitions on cooling process: (i) isotropic to nematic at 193.6 °C, (ii) nematic to smectic at 140.7 °C, and (iii) crystallization at 53.3 °C. On the other hand, monomer M2 showed two thermal transitions: (i) a crystal to nematic at 106.6 °C and (ii) nematic to isotropic at 229.6 °C. Similarly, monomer M3 displayed a crystal to nematic transition at 121.0 °C and (ii) nematic to isotropic transition at 236.7 °C. Likewise M2 and M3, monomer M4 showed two thermal transitions: (i) crystal to nematic at 127.9 °C and (ii) nematic to isotropic at 232.5 °C. The observed POM textures of M1-M4 are demonstrated in Fig. 5. The identification of nematic and smectic phases was made by comparison of the detected textures with those reported in the literatures. The optical photomicrographs of monomer M1 were recorded during cooling scan whereas POM images of M2-M4 were taken during heating. Monomer M1 exhibited schlieren texture of nematic phase at 193.2 °C upon cooling from isotropic liquid and further cooling schlieren texture of smectic C phase appeared at 140.5 °C. The identification of SmC phase was made on the basis of the characteristic grey schlieren texture (Fig. 5b) which appeared during nematic to smectic C transition [41]. During heating, monomer M2 melted around 107.0 °C and upon further heating schlieren texture of nematic phase with fourfold brushes (Fig. 5c) started appearing

Fig. 4 DSC curves of monomers M1 (a) and M2–M4 (b) at heating and cooling rates of $10 \text{ }^{\circ}\text{C min}^{-1}$

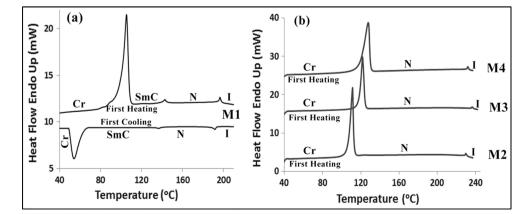


Table 2Phase transitiontemperatures, mesophase lengths,and enthalpy changes for M1–M4upon heating and cooling scans

		Phase transition temperatures (°C) (enthalpy changes, J $\mathrm{g}^{-1})$		Mesophase length(°C)	
			N	SmC	
M1	First heating First cooling	Cr 104.8 (46.1) SmC 143.3(0.5) N 197.2 (0.6) I Cr 53.3 (-40.4) SmC 140.7 (-0.3) N 193.6 (-0.4)	52.9	87.4	
M2 ^a	First heating	Cr 106.6 (36.5) N 229.6 (0.7) I	123.0	-	
M3 ^a	First heating	Cr 121.0 (58.7) N 236.7 (0.5) I	115.7	-	
M4 ^a	First heating	Cr 127.9 (56.4) N 232.5(0.6) I	104.6	-	

Transition temperatures (°C) and enthalpies (in parentheses, J g^{-1}) were measured by DSC

SmC smectic C phase, N nematic phase, I isotropic liquid

^a No distinct peak was detected during the cooling scan due to its partial decomposition

and the image was taken at 225.5 °C. Monomers M3 and M4 also exhibited schlieren texture of nematic phases upon

heating scan, and the POM images of M3 and M4 were recorded at 229.4 and 226.5 $^\circ\mathrm{C},$ respectively. Monomer

Fig. 5 POM images of monomers M1–M4: M1 displays schlieren texture of nematic phase at 193.2 °C and smectic C phase at 140.5 °C (a, b); M2 shows nematic phase at 225.5 °C (c); M3 exhibits nematic phase at 229.4 °C (d); and M4 reveals nematic phase at 226.5 °C (e) (magnification×50)

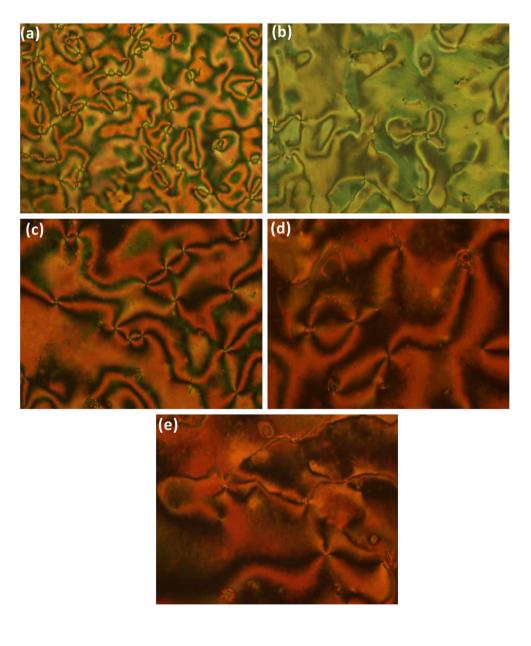


Table 3	GPC and DSC results of SCLCPs P1-P4
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	$M_{\rm n}^{\rm a}$	$M_{ m w}^{~ m a}$	PDI ^a	Yield (%)	Thermal transition temperatures (°C)	<i>T</i> _g (°C)
P1	8600	13900	1.62	38	g 86 N 292.5 I	86
P2	7400	12300	1.66	30	g 82 N 298 I	82
P3	7900	13100	1.66	33	g 83 N 303 I	83
P4	7800	12800	1.64	40	g 83 N 305 I	83

^a Determined by GPC using polystyrene standards in THF

M1 exhibited both nematic and smectic phases whereas M2-M4 showed only nematic phase. The polarization or electron distribution in electron-deficient benzothiazole moiety may be affected by the electron-donating substituent (CH₃, OCH₃, and OC₂H₅) which could facilitate the formation of nematic phase. Replacement of hydrogen atom by methyl, methoxy, and ethoxy groups at the sixth position on benzothiazole moiety has substantial influence on mesophase stability. Methyl-substituted compound (M2) exhibited greater mesophase stability (123.0 °C) than those of methoxy-substituted (109.7 °C) and ethoxy-substituted (100.6 °C) compounds (M3 and M4). The reduced nematic phase stability of monomers M3 and M4 may be attributed to the fact that the oxygen being in conjugation with the heteroaromatic core extends the length of the rigid core as well as enhances the polarizability anisotropy [42]. As the

isotropization temperature of polymers P1–P4 is almost equal or greater than the first decomposition temperature (Table 1) determined from TGA analysis, the DSC curve of polymers P1–P4 started declining after isotropization point. As a result, no distinct DSC peaks was observed during cooling process. Only glass transition temperature (T_g) was clearly identified from DSC curve during first heating cycle (Table 3). The optical photomicrographs of polymers P1–P4 are depicted in Fig. 6. All the POM images were recorded during heating process and each polymer exhibited nematic LC phase. The POM images of P1–P4 were taken at 200.5, 210.8, 220.4, and 215.6 °C, respectively.

Optical properties of polymers

The UV-vis absorption spectra of SCLCPs **P1–P4** in dilute chloroform solutions $(1 \times 10^{-6} \text{ M})$ are illustrated in Fig. 7, and their spectral results are presented in Table 4. All the polymers showed two absorption bands in their UV-vis spectra: (i) a high-energy absorption bands around 245–295 nm and (ii) a low-energy absorption bands about 320–520 nm. The absorption maxima (λ_{max}) of short wavelength region are in the range of 260–262 nm, and this high-energy absorption band may be attributed to a π - π * electronic transition of the heterocyclic moiety and phenyl rings [43, 44]. On the other hand, the absorption maxima (λ_{max}) of longer

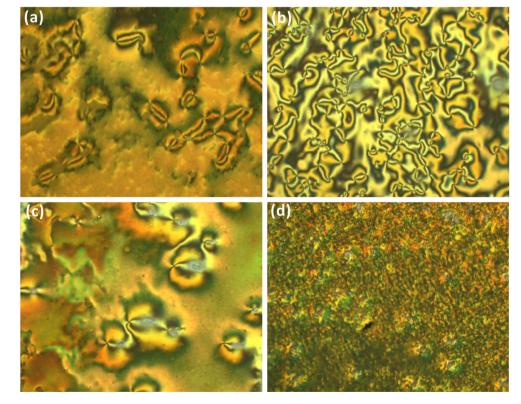


Fig. 6 POM images of polymers P1–P4: P1 shows nematic phase at 200.5 °C (a); P2 exhibits nematic phase at 210.8 °C (b); P3 displays nematic phase at 220.4 °C (c); P4 reveals nematic phase at 215.6 °C (d) (magnification×50)

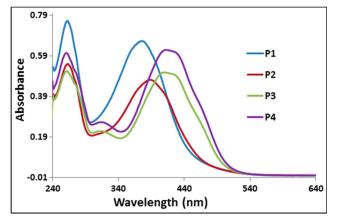


Fig. 7 UV–vis absorption spectra of P1–P4 in dilute CHCl₃ solutions $(1 \times 10^{-6} \text{ M})$

wavelength region are in the range of 376–413 nm and this low-energy absorption band may be regarded as a $\pi-\pi^*$ transition involving the π -electronic system throughout the whole molecule with a considerable charge transfer (CT) character [45, 46]. The absorption maxima (λ_{max}) of polymers **P2–P4** in the longer wavelength region were red-shifted compared to polymer **P1** by 12, 35, and 37 nm, respectively, with the influence of electron donating/pushing terminal substituent located on the benzothiazole moiety. This result may be ascribed to the fact that the electron donating/pushing group tends to provide extra electron density toward benzothiazole moiety through resonance effect which could reduce HOMO-LUMO energy gaps of the molecules.

The normalized fluorescence spectra of SCLCPs P1– P4 in dilute chloroform solutions $(1 \times 10^{-6} \text{ M})$ are depicted in Fig. 8, and the relevant data are summarized in Table 4. The emission spectra of polymers P1–P4 are identical pattern because of the structural similarities in the mesogenic side chain. The fluorescence emission maxima of polymers are in the range of 522–524 nm which may be categorized as green emission. Polymer P3 exhibited highest fluorescence intensity among all the studied polymers. The electron donating/pushing terminal substituent situated on benzothiazole moiety may affect the HUMO-LUMO energy gaps which could play crucial role on the fluorescence intensities of the polymers. The highest fluorescence intensities of polymers P3 may be due to the largest electron pushing power of OCH₃ group whereby resonance effect on the benzothiazole moiety could probably extend conjugation. The obtained fluorescence intensities of polymers P1-P4 are comparable with standard compound pyrene (see inset in Fig. 8). As a result, SCLCPs P1-P4 may be potential candidate as fluorescent materials in polymer light emitting diode (PLED) applications. Azo chromophore based materials are generally considered useful for their fascinating photochemistry. Specially, π -conjugated system containing azo compounds absorb UV and/ or visible portion of the electromagnetic spectrum and the absorption maxima can be shifted with the appropriate ring substitution in the benzene ring. The most interesting property of azo compounds is the reversible trans-cis photoisomerism upon absorption of a photon within the absorption band. The lifetime of the cis state may be elongated by bulky ring substitution and it is the crucial factor for the efficient photoisomerism azo derivatives [47]. In addition, conformational strain or steric hindrance also plays a vital role to lock the cis state, which may delay the isomerism process [48]. In case of SCLCPs P1-P4, benzothiazole molecule is directly attached to the azo (-N=N-) linking group and benzothiazole moiety is relatively bulkier than benzene ring. As a result, photoisomerism of polymers P1-P4 could be quenched or suppressed due to the conformational strain and/or steric hindrance. Although limited number of azo compounds exhibit fluorescence property, SCLCPs P1-P4 showed green fluorescence emission in solution due to the presence of benzothiazole moiety. Moreover, suppression of photoisomerism could also facilitate strong fluorescence emission of the polymers.

Table 4	Optical and
electroch	emical results of
polymers	s P1–P4

	Absorption λ_{\max} (nm) ^a	PL λ_{\max} (nm)	$E_{\rm g} ({\rm opt.})^{\rm b}$ (eV)	E _{ox} (onset) (V)	$E_{\rm HOMO}^{\rm c}$ (eV)	E_{LUMO}^{d} (eV)
P1	262 and 376 (454)	522	2.73	0.37	-4.87	-2.14
P2	262 and 388 (471)	523	2.63	0.35	-4.85	-2.22
P3	261 and 411 (502)	522	2.47	0.32	-4.82	-2.35
P4	261 and 413 (507)	524	2.44	0.30	-4.80	-2.36

^a The values in parenthesis show absorption edge of the UV–vis absorption spectra (λ_{onset})

^b Optical band gaps were calculated from onset absorption wavelengths using equation, $E_{g} = 1240 / \lambda_{onset}$

 $^{c}E_{\text{HOMO}} = -[E_{\text{ox}} \text{ (onset)} - E_{\text{Fc/Fc}^+} + 4.8] \text{ eV}$

 ${}^{d}E_{\text{LUMO}} = [E_{\text{HOMO}} + E_{\text{g}} \text{ (opt.)}] \text{ eV}$

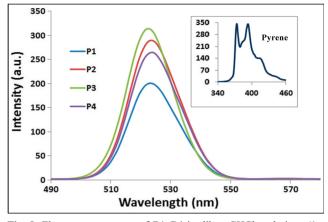


Fig. 8 Fluorescence spectra of P1–P4 in dilute CHCl₃ solutions (1×10^{-6} M). *Inset* shows fluorescence spectrum of standard compound pyrene

Electrochemical properties of polymers

The redox properties of the newly synthesized SCLCPs **P1–P4** were investigated by cyclic voltammetry to estimate the HOMO and LUMO energy levels. These energy levels are crucial for determining the band gaps as well as the selection of cathode and anode materials for OLED devices. The measurements were carried out in anhydrous CHCl₃ solution containing 0.1 M tetrabutylammonium perchlorate (n-Bu₄NClO₄) as supporting electrolyte. The conventional three electrodes system was employed to carry out the measurements: Ag/AgCl, platinum wire, and glassy carbon served as reference, counter, and working electrodes, respectively. All the measurements were performed at room temperature in the potential range from -1.0 to +2.0 V with a scan rate of 50 mV s⁻¹. The external standard potential of the ferrocene/

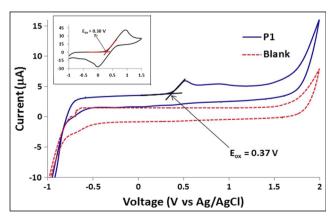


Fig. 9 Cyclic voltammogram (CV) of polymer P1 in dilute $CHCl_3$ solution (1×10^{-3} M) with 0.1 M tetrabutylammonium perchlorate (Bu₄NClO₄) as supporting electrolyte. *Inset* and *dotted line* show CV of ferrocene and blank respectively run under identical condition as polymer

ferricenium ion couple (E_{Fc/Fc^+}) was estimated under the same experimental condition and the value was located at 0.30 V to the Ag/AgCl electrode. The onset oxidation potentials of polymers P1-P4 were calculated from the intersection of two tangents drawn at the rising and background currents of the cyclic voltammogram. The typical voltammogram of polymer P1 is shown in Fig. 9. The oxidation potentials of polymers P1-P4 are characterized by an irreversible wave with onset oxidation potentials at 0.37, 0.35, 0.32, and 0.30 V respectively. The HOMO energy levels of polymers can be calculated by using the empirical equation E_{HOMO} = $-[E_{ox} \text{ (onset)}-E_{Fc/Fc+} + 4.8] \text{ eV}, \text{ where } E_{ox} \text{ represents}$ the onset oxidation potential [49]. The HOMO energy levels of the polymers P1-P4 were estimated to be -4.87, -4.85, -4.82, and -4.80 eV, respectively. The LUMO energy levels of the polymers can be calculated by equation $E_{\text{LUMO}} = [E_{\text{HOMO}} + E_g \text{ (opt.)}]$ eV, where optical band gap (E_g) is estimated from the onset of the absorption spectra for polymers. The LUMO energy levels of polymers P1-P4 were found to be -2.14, -2.22, -2.25, and -2.36 eV, respectively. Table 4 lists the HOMO-LUMO energy levels of polymers P1-P4 and their corresponding band gap values. The HOMO energy levels of the polymers increase whereas the LUMO energy levels of the polymers decrease by the electronic effect of electron pushing terminal substituents situated on the mesogenic side chain.

Conclusions

Azo-ester linked benzothiazole moiety containing new polymerizable LC monomers M1-M4 and their SCLCPs P1-P4 having different terminal substituents were successfully synthesized and characterized. Polymers P1-P4 exhibited improved thermal stability of ca. 20 °C compared to their corresponding monomers M1-M4. All the synthesized monomers and polymers exhibited LC properties. The LC phase transitions and stability of mesophase were influenced by the terminal substituents located on the benzothiazole moiety. The absorption maxima of polymers in the longer wavelength region were red-shifted with the incorporation of electron donating/ pushing terminal substituents situated on the benzothiazole moiety of the mesogenic side chain. All the polymers exhibited strong green fluorescence emission. The HOMO and LUMO energy levels of polymers were also affected by the electron donating/pushing terminal substituents. The newly synthesized SCLCPs could be potential candidate as fluorescent materials in the polymer light emitting diode (PLED) applications.

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