

Influence of La³⁺ ions doping on morphology and magnetic properties of Mg–Co ferrites

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Abstract

In this study, magnesium–cobalt nanoferrites (MCNF) doped with La^{3+} ions were prepared by sol–gel method. The chemical formula of the samples prepared was $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ (x = 0.0, x = 0.025, x = 0.05, x = 0.075, x = 0.1). The crystal structure of the samples and the successful doping of La^{3+} ions can be obtained by X-ray diffraction (XRD). Fourier transform infrared spectroscopy (FTIR) reflects the information of absorption bands and functional groups in a certain range. According to the position of different absorption bands, it can be judged that the chemical reaction has been completed in the preparation process. Scanning electron microscopy (SEM) images showed that the sample is spherical, the particle size distribution is narrow, and the sample size is uniform. Energy dispersion spectroscopy (EDS) was used to characterize the specific elements in the samples and confirmed that the elements in the samples were Mg, Co, Fe, La, and O. There were no other impurities in the samples. Vibrating sample magnetometer (VSM) is used primarily to analyze the magnetic properties of samples. The results demonstrate that the doping of La^{3+} ions can change the crystal properties of the samples, and $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ has a cubic spinel structure. The coercivity of the sample is between 611.24 and 779.43 Oe, and it has the properties of hard magnetic materials.

Keywords Magnesium-cobalt nanoferrites (MCNF) · La³⁺ ions doping · Sol-gel · Structural · Magnetic properties

1 Introduction

Ferrites are representative oxides of ferromagnetic materials. Their main compositions are iron oxides, sometimes doped with rare earth elements. [1, 2]. Most ferrites belong to semiconductor, and their resistivities are much higher than those general metallic magnetic materials. They have the advantage of small eddy current loss. Ferrites have wide ranges of applications; they can be used in biomedicine, magnetic storage media, catalysts, radio energy transmission systems and environmental governance [3, 4]. In recent years, compared with bulk materials, nanomaterials have become the focus of many researchers because of their unique applications [5]. Ferrite nanomagnetic materials have smaller quantum

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Among all kinds of spinel ferrites, cobalt nanoferrites (CNF) have attracted much attention because of their high saturation magnetization, high coercivity and strong anisotropy constant. Doping or substituting cations in the lattice of spinel will change the physical and chemical properties of CNF [8–10]. In particular, the study of Mg²⁺-doped CNF shows that the saturation magnetization, magnetostrictive energy and anisotropy constant of CNF are reduced by replacing Co^{2+} with Mg^{2+} [11]. Rare-earth elements (RE) have typical relaxation characteristics. Since the doping of rare-earth ions provides good conditions for the vacancy and gap in the spinel ferrites, the composite oxides with different spinel structures can be prepared. The ferrites doped with rare-earth ions have the characteristics of high magnetic permeability, high saturation magnetization and low coercivity, and these ferrites have wider ranges of applications [12]. However, the synthesis of Mg–Co ferrite doped with La³⁺ ions has not been reported.

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According to their structure, ferrite can be divided into spinel, garnet, perovskite and magnetic lead stone, etc. According to the application, it can be divided into hard magnetic, soft magnetic, permanent magnetic, moment magnetic and other types [13–16]. The methods of preparing ferrite nanometer magnetic materials include sol–gel method, chemical co-precipitation method, hydrothermal method, microwave-assisted method and high-temperature decomposition method, among them the sol–gel method is simpler and cheaper than other methods [17].

In this experiment, magnesium–cobalt nanoferrites (MCNF) doped with La^{3+} were prepared by sol–gel method. The doping amount increases from 0 to 0.1 at an interval of 0.025. The main purpose of this study is to change the magnetic properties of Mg–Co ferrite and then apply it to microwave absorption materials.

2 Experimental process

In this study, MCNF doped with La^{3+} ions were prepared by sol-gel method, and the chemical formula of the sample prepared was $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ [10, 18].

2.1 Experimental materials

The metal nitrates used in the experiment are magnesium nitrate (Mg(NO₃)₂·6H₂O), cobalt nitrate (Co(NO₃)₂·6H₂O), ferric nitrate (Fe(NO₃)₃·9H₂O) and lanthanum nitrate (La(NO₃)₃·6H₂O). The complexing agent was citric acid (C₆H₈O₇). The function of citric acid is to fully merge the metal cations in the solution.

2.2 Preparatory work

Clean the beaker with deionized water and alcohol and then air dry. Set the electronic scale to zero, then place the weighing paper on the electronic scale and set the scale to zero again. Weighing out the required quality of metal nitrate. The molar amount of citric acid is 1.2 times that of metal nitrates. Place the metal nitrates and citric acid in a cleaned beaker and then add 100 ml of deionized water.

2.3 Sol-gel process

Firstly, stir thoroughly with a clean glass rod until the metal nitrates and citric acid have dissolved. Secondly, drop ammonia water $(NH_3 \cdot H_2O)$ to the completely dissolved solution. During dropping process, the glass rod was continuously stirred to adjust the pH value of the solution to 7. The final solution was rouge black. The prepared solution is referred to as the precursor solution. Lastly, put the small magnetic needle into the beaker and stir the solution in a

magnetic stirrer with a constant temperature at 80 °C. After this process lasts for 2–3 h, a wet gel is obtained. Place the obtained wet gel in a blast furnace at 120 °C to dry for 2 h.

2.4 Annealing and grinding

The dried sample was burned with an alcohol blowtorch to obtain a silver-gray flocculent. Put the flocculent in a mortar and grind it for about 40 min to get a powder. Place the powder in a magnetic boat and sintered in a tube furnace at 950 $^{\circ}$ C for 3 h and then grind it in an agate bowl for half an hour to get the final product. Figure 1 shows the specific experimental flow.

3 Results and discussion

3.1 Structural characterization

A ferrite cell contains 56 ions, of which 8 are metal ions, 16 are trivalent iron ions and 32 are oxygen ions. Of the



Fig. 1 Flow chart for the synthesis of $Mg_{0.2}Co_{0.8}Fe_{2.x}La_xO_4$ (x=0, 0.025, 0.05, 0.075, 0.1) nanoferrite particles by sol gel auto combustion process



Fig. 2 a-d The crystal structure of spinel ferrite. a tetrahedral A site; b octahedral B site; d the distribution of metal cations and oxygen ions

three types of ions contained in ferrite cells, oxygen ions are the largest. Therefore, the lattice composition of ferrite is: oxygen ions do dense accumulation, and metal ions fill the gaps between the dense accumulation of oxygen ions [19–21]. Figure 2 shows the crystal cell structure of spineltype ferrites. In the face-centered cubic crystal composed of 32 oxygen ions packed closely, there are two kinds of gaps, tetrahedral gaps and octahedral gaps. The tetrahedral gaps are surrounded by four triangular planes formed by the central connecting lines of four oxygen ions, and there are 64 such gaps [22]. Tetrahedron gaps are small, and they can only fill the small sizes of metal ions. The octahedral gaps are surrounded by 8 triangular planes consisting of 6 oxygen ions' central connecting lines, and there are 32 such gaps. The octahedron has a large gap and can be filled with large metal ions. The tetrahedral gaps are called the A sites and the octahedral gaps are called the B sites. The occupancies of different ions in the crystal lattice are mainly affected by the following aspects: (I) Ions with large radius tend to occupy B sites. (ii) Due to the high electronegativity of B site, high-priced ions with higher charge are more likely to occupy B sites. (iii) In general, metal ions that can form sp³ hybrid orbitals tend to occupy A sites. (IV) The lattice electric field energy at B site is lower. (V) Metal ion replacement will change the original ion distribution. (VI) Under the condition of high temperature, due to thermal turmoil, some metal ions will change their original occupancies and tend to be evenly distributed in the A and B sites [23–25].

Figure 3 shows the XRD patterns of MCNF with different doping amounts of La^{3+} ions. It can be seen from the figure that the diffraction peaks of samples without La^{3+} ions doping and with different doping amounts are consistent with the standard spectrum diffraction peaks



Fig. 3 X-ray powder diffraction for $Mg_{0.2}Co_{0.8}La_xFe_{2-x}O_4$ (x=0, 0.025, 0.05, 0.075, 0.1) nanoferrite particles

of cubic spinel structure. It shows that MCNF with spinel structure has been prepared. However, when doping amount x = 0.025 or higher, a small impurity peak appears at around 35 degrees. This peak corresponds to FeLaO₃, which called external phrase. The cause of the external phase is that the virtual melt is re-formed at the solid–solid interface during sample preparation [26]. That is to say, the change of lattice shape caused by doping leads to phase transformation behavior, which induces different scale effects [27]. The cause of the external phase also indicates that the solubility of La³⁺ ions in this kind of ferrite is low, and parts of La³⁺ ions in the samples are not doped successfully.

According to the measured XRD patterns and the theoretical calculation formula, some important parameters about the structural characteristics of the samples can be obtained. Specific data values are shown in Table 1.

The formula are as follows:

$$a = d\sqrt{h^2 + k^2 + l^2}$$
(1)

where 'a' is the lattice constant, (h, k, l) is the Miller exponent representing the direction of the crystal plane, and 'd' is the plane spacing between two crystal faces in the crystal. The lattice constant of the samples with different doping amount can be calculated by this formula [28].

$$D = \frac{0.9\lambda}{\beta\cos\theta} \tag{2}$$

From this formula, the average size of the crystal 'D' can be calculated, where ' λ ' represents the wavelength of the X-ray, ' β ' represents the full width of the half peak of the diffraction peak, and ' θ ' represents the Bragg Angle of the peak position of the main peak. This formula is known as Scherer's formula [29].

Composition, x Inter planar Lattice constant Crystal size Volume of unit Dislocation line density X-ray density cell ' a^{3} '(Å³) $\delta'(10^{-3} \text{ nm}^{-2})$ $\rho_x'(Kg/m^3)$ spacing 'd' (Å) 'a'(Å) 'D'(nm) 0.0 2.5276 8.3831 71.9633 589.13 1.93 5134.22 0.025 2.5258 8.3771 59.2083 587.87 2.85 5192.90 0.05 2.5264 8.3791 51.5318 588.29 3.76 5235.49 0.075 2.5264 8.3791 53.1730 588.29 3.54 5282.24 0.1 2.5258 8.3771 43.4811 587.87 5.29 5332.79

Table 1 Parameters obtained from XRD data for $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ (x = 0.0, 0.025, 0.05, 0.075, 0.1) nanoferrite particles



Fig. 4 Variation of lattice constant, average crystallite size of La content (x)

$$\delta = \frac{1}{D^2} \tag{3}$$

The dislocation line density ' δ ' can be calculated by this formula [30].

$$\rho_x = \frac{8M}{N_A a^3} \tag{4}$$

The X-ray density ' ρ_x ' can be obtained by this equation. In this formula, 'M' is the relative molecular weight of the sample with different doping amounts. 'N_A' is Avogadro constant, and its value is 6.02×10^{23} .

The variation of lattice constant and average grain size with La^{3+} ions contents are shown in Fig. 4. The radius of the La^{3+} (1.126 Å) is larger than that of the Fe³⁺ (0.65 Å), so this kind of change in the lattice constant is unexpected. The reason for the decrease in the lattice constant is that the radius difference between La^{3+} and Fe³⁺ ions causes the cationic rearrangement between A and B sites, which cause the local deformation of the lattice. The resulting internal stress effect causes the uneven volume displacement of the macroscopic or microscopic structures inside the material. Thus inhibiting the growth of the lattice [31].



Fig. 5 FT-IR spectra of $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ (x = 0.0, 0.025, 0.05, 0.075, 0.1) nanoferrite particles

It can be seen from the calculation results in Table 1 that the dislocation line density shows an increasing trend. This is because La^{3+} ions occupied the void positions in the crystal lattice, thereby increasing the grid points in the crystal [32]. The increase in the dislocation line density indicates a decrease in the crystallinity of the sample. This may be due to the low sintering temperature during sample's preparation. Therefore, the sintering temperature or sintering time should be appropriately increased to improve the crystallinity of samples. With the increase in La^{3+} ions' doping amount, the X-ray density also increases. This is because Fe³⁺ (55.85 g/ mol) was replaced by $La^{3+}(138.9 \text{ g/mol})$ with bigger mass volume ratio [33].

3.2 Fourier transform infrared spectroscopy (FTIR)

FTIR spectroscopic analysis can be used to identify the molecular bands associated with the attachment, and the functional group information left by chemical reagents used in the synthesis process. The FTIR spectrums of the sintered $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ ferrite system (x = 0.0, x = 0.025, x = 0.05, x = 0.075, x = 0.1) are shown in Fig. 5. As can be seen from the figure, there are two main absorption bands in the range of 250 cm⁻¹ to 4000 cm⁻¹, which

Table2	Frequency	bands v_1	and v_2 of	the samples
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Composition, x	Sample	$v_1 (cm^{-1})$	$v_2 (cm^{-1})$
0.0	$Mg_{0.2}Co_{0.8}Fe_2O_4$	608	378
0.025	Mg _{0.2} Co _{0.8} Fe _{1.975} La _{0.025} O ₄	606	355
0.05	Mg _{0.2} Co _{0.8} Fe _{1.95} La _{0.05} O ₄	608	354
0.075	Mg _{0.2} Co _{0.8} Fe _{1.925} La _{0.075} O ₄	607	329
0.1	$Mg_{0.2}Co_{0.8}Fe_{1.9}La_{0.1}O_4$	605	331

occur around 610 cm⁻¹ and 350 cm⁻¹ respectively. The specific values are shown in Table 2. The appearances of these two prominent absorption bands proved that the samples have spinel structures. According to Table 2, with the increase of La^{3+} ions contents, the absorption bands move to low frequency, indicating that La³⁺ ions replaced Fe^{3+} ions. The bands observed at 1635 cm⁻¹ attributed to H-O-H stretching and bending patterns were interpreted as evidence of free water. The bands at 1380 cm⁻¹ may be due to the stretching vibrations of the antisymmetric NO³⁻ and ferrite tetrahedral complexes. Besides, there are tiny absorption bands at 2358 cm^{-1} , which represent hydrogen bonds of water molecules [34]. The absence of hydroxyl group and carboxylic group (at $3200 \sim 3700 \text{ cm}^{-1}$) in sample sintered at 950 °C for 3 h reveals the completion of chemical reaction [35].

3.3 Scanning electron microscopy (SEM)

Figure 6a-e shows the scanning electron microscope (SEM) images of MCNF doped with different amounts of La³⁺ ions (x = 0.0, 0.025, 0.05, 0.075, 0.1). SEM images show that the samples are spherical in the nanometer scale, with small particle sizes and uniform distributions. But due to the interaction between magnetic particles, the particles condense to form clusters to some extent. The formation of nanosize crystallites was verified by SEM images. The average particle sizes are between 16 and 25 nm. As can be seen from Fig. 6, the size distribution of the prepared sample is narrow, indicating that the samples' sizes are relatively uniform.

3.4 Energy dispersive spectroscopy (EDS)

As shown in Fig. 7, the elemental composition analysis of the five samples' selections was carried out with red wire frame on the SEM images to obtain the corresponding EDS images. EDS was used to confirm the elemental composition of the sample. It can be seen that with the increase in doping amount, the content of lanthanum element increases significantly, indicating that La^{3+} ions have been doped into MCNF. The results show that the element compositions are

consistent with the formula calculation results, and there are no other impurity elements in the samples.

3.5 Magnetic measurements

In this experiment, the magnetic properties of the prepared samples are mainly studied. The magnetization curve is a description of the nonlinear relationship between magnetization intensity 'M' and magnetic field intensity 'H'. A closed curve is formed in the process of the external magnetic field 'H' from the positive maximum to the negative maximum and back to the positive maximum, which is called the hysteresis loop. The hysteresis loops obtained in this experiment are shown in Fig. 8. The hysteresis loops of the measured ferrite samples showed their ferromagnetic behavior. When the saturation magnetization, remanence magnetization and coercivity of ferrite are relatively high, the output capacity of information in application will be improved accordingly, so as to realize more efficient magnetic storage and magneto-optical recording functions [36]. Remanence magnetization (Mr) and saturation magnetization (M_s) can be obtained through hysteresis loops, and the specific values are shown in Table 3.

The magnetism of ferrite mainly comes from the superexchange of metal cations between A and B sites. Figure 9a describes the variation of Ms and Mr with La³⁺ ions contents. As can be seen from Table 3, the Ms decreased from 61.99 to 53.29 emu/g, and then increased to 54.34 emu/g at x = 0.1. The Mr increased from 26.67 to 29.33 emu/g, and then decreased slightly at x = 0.05. According to the Neel's model, the increase in Ms and Mr leads to the increase in magnetic properties of the samples. This is because the doped La³⁺ ions had two unpaired electrons and metal Co²⁺ ions which occupied the octahedral sites had three unpaired electrons, the doped La^{3+} ions have larger radius, they tend to occupy the B sites of the octahedron, so this increases the number of unpaired electrons in octahedral gap in MCNF, thus promoting the superexchange interaction between A sites and B sites. The reason for the decrease in magnetic properties is that the migration of Fe^{3+} from B site to A site leads to the decrease in magnetic moment, resulting in the decrease in both Ms and Mr. In addition, after doping La³⁺ ions in MCNF, with the increase of La^{3+} contents, the squareness S (Mr/Ms) and the coercivity squareness (S^*) both show an increasing trend, but slightly decrease when x = 0.05. Squareness, also known as residual magnetization ratio, is an important parameter for ferromagnetic materials. When x = 0.1, the residual magnetization ratio S (Mr/Ms) and the coercivity squareness (S^{*}) have the maximum values, which are 0.539 and 0.343. According to the literature [37], when the residual magnetization ratio (Mr/Ms) is less than 0.6, there are cubic anisotropic single domain



Fig.6 Scanning electron microscopy micrographs and the particle size distribution (obtained from SEM) of $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ ferrite nanoparticles: **a** x = 0.0, **b** x = 0.025, **c** x = 0.05, **d** x = 0.075, **e** x = 0.1



Fig. 7 EDS spectra of $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ ferrite nanoparticles: **a** x = 0.0, **b** x = 0.025, **c** x = 0.05, **d** x = 0.075, **e** x = 0.1



Fig. 8 M-H hysteresis loops of Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO₄ ferrite system

particles in the composition of the surface samples. It can be seen that the prepared samples in this experiment are single domain particles with cubic anisotropy.

The magnetic parameters were calculated in conjunction with the data in Table 3 and the following formula, as shown in Table 4.

The theoretical magnetization of spinel ferrite can be calculated by the following equation:

$$\mu_{B(\text{Cal.})} = M_B - M_A \tag{5}$$

The ' μ_B ' is the total magnetic moment. ' M_A ' and ' M_B ' are the magnetic moments of metal ions at the A and B positions [38].

$$\mu_{B(\exp.)} = \frac{M_W \times M_S}{5585} \tag{6}$$

The magnetic moments of each formula element in the Bohr magnet can be calculated by this formula. Where ${}^{\circ}M_{W}$ ' is the molecular weight of ferrite with different doping amounts [39].

$$H_C = \frac{2K}{\mu_0 \times M_S} \tag{7}$$

The 'Hc' is coercivity, ' μ_0 ' is vacuum permeability, 'Ms' is saturation magnetization, and 'K' is magnetic anisotropy constant [40].

Magnetization occurs when the magnitude of the interaction between A and B is higher than that between A-A or A-B. Therefore, the magnetic moment of the A-sublattice cancels out part of the magnetic moment of the B-sublattice, and the remaining B-sublattice is magnetized to produce net magnetic moment. Since the magnetization (M) is different between the magnetic moments at two sites, 'M' can be increased by increasing the magnetic moment at B sites or decreasing the magnetic moment at A sites [41].

The coercivity force is the magnetic field strength when the reverse magnetic field reaches a certain value, satisfying M=0. The coercivity is to characterize the ability of magnetic materials to remain magnetized, which is an important parameter of magnetic materials. Coercivity is not only one of the important criteria for reference of permanent magnetic material, but also an important basis for the division of soft magnetic materials and permanent magnetic materials.

Composition, x	Remanent magnetization Mr (emu/g)	Saturation magnetization Ms (emu/g)	Coercivity Hc (Oe)	Squareness S (Mr/Ms)	Coercivity Squareness S [*]
0.0	26.67	61.99	621.15	0.430	0.237
0.025	28.34	59.28	611.24	0.478	0.227
0.05	26.29	57.83	640.97	0.455	0.214
0.075	27.70	53.29	679.55	0.520	0.270
0.1	29.33	54.34	779.43	0.539	0.343

Table 4 The values of
magnetic moment, magnetic
anisotropy, dM/dH and H _m
calculated from M(H) data of
$Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ (x = 0.0
0.025, 0.05, 0.075, 0.1)

Table 3 Magnetic parameters ofthe prepared ferrite samples

Composition, x	Unit cell mag mom $\mu_{B(exp.)}$	Anisotropy Constant K×10 ⁴ (erg/g)	H _m (Oe)	dM/dH (emu/(g Oe)) $\times 10^{-3}$	
				$H \rightarrow 0$	$H \rightarrow H_m$
0.0	2.53	2.51	498.1	27.22	55.34
0.025	2.43	2.36	498.1	26.66	59.61
0.05	2.40	2.42	497.9	25.41	51.34
0.075	2.23	2.36	497.9	21.93	52.52
0.1	2.29	2.77	896.1	20.40	55.91



Fig. 9 a Variation of saturation magnetization, remanent magnetization with La content, b variation of anisotropy constant and coercivity with La content

Figure 9b describes the variation of anisotropy constants and coercivity with La^{3+} ions contents. As is shown in Table 3, the coercivity of MCNF increased with the increasing of La^{3+} contents, but decreased slightly when x = 0.025, and the coercivity reaches the maximum value of 779.43 Oe when x = 0.1, which indicates that the sample prepared belongs to hard magnetic material. The coercivity can be enhanced by the single domain region of nanoparticles to promote crystal growth. The high coercivity of MCNF is mainly attributed to the high magnetic anisotropy of Co^{2+} at the B site of octahedron and its spin–orbit coupling. In addition, there are many factors affecting coercivity, such as spin tilt and lattice distortion, which can lead to coercivity changes [42].

In magnetic materials, spontaneous magnetization mainly comes from the isotropic exchange between spins. When there is no additional interaction in the crystal, the direction of spontaneous magnetization can be arbitrary, and the internal energy of the system does not change at this time. In practice, the direction of spontaneous magnetization of magnetic materials is always unique or in several specific normal directions, which is called the easy axis direction. Only when the external magnetic field is applied, the direction of magnetization can be turned from the easy axis direction; this phenomenon is called magnetocrystalline anisotropy. The magnetocrystalline anisotropy constant indicates the strength of anisotropy of the magnet. According to Table 4, the net magnetic moment and magnetocrystalline anisotropy decreased with the increases in La³⁺ contents and increased when x = 0.1. The decreases in the net magnetic moment are due to the substitution of Fe^{3+} ions by the non-magnetic La³⁺ ions.

The field correlation of dM/dH (magnetization) curves at 300 K can also be used to understand the single-domain and multi-domain characteristics of crystals. Figure 10 shows

the magnetization (χ) plots with different doping amounts of La³⁺ ions. As can be seen from the figure, the graph of 2Hm is symmetric at H=0. According to the data in Table 4, when H \rightarrow 0 and H \rightarrow Hm, the magnetization (χ) values are different, which indicates that La³⁺-doped MCNF have grain states of single domain, multiple domain and pseudo single domain. In addition, the increase in dM/dH peak value at Hm also indicates that the sample is magnetic stable to the ferrite with good spinel crystal structure.

4 Conclusions

 $Mg_{0.2}Co_{0.8}Fe_{2-x}La_xO_4$ (x = 0, 0.025, 0.05, 0.075, 0.1) were prepared by sol-gel method using citric acid as complexing agent. In the experiment, the sample's reaction process is complete, and no other impurity elements appeared. The samples were characterized and analyzed by XRD, FTIR, SEM, EDS and VSM. They are confirmed that the samples have spinel structures. By analyzing the crystal structure parameters such as lattice constant, average grain size and dislocation line density, it is concluded that most of La³⁺ ions have replaced Fe³⁺ ions, and the cations are redistributed, thus the structure has changed. In addition, the samples were spherical and formed magnetic clusters with narrow particle size distribution and uniform size. The samples have relatively high coercivity and high magnetization strength, which belongs to hard magnetic materials. Through the analysis of magnetic properties and magnetization curves, the samples have single domain, multiple domain and pseudosingle domain states.

The magnetic properties of the sample gradually increased with the increase in doping amount. The best magnetic properties appear when doping amount x = 0.1. However, the magnetic properties of the sample cannot reach





the ideal state. Therefore, the magnetic properties of samples under such doping can be improved by changing the pH value, drying temperature, sintering temperature or annealing temperature in the experimental process in the future.

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