



Effects of interfacial stress in phase field approach for martensitic phase transformation in NiAl shape memory alloys

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Received: 7 May 2020 / Accepted: 19 June 2020 / Published online: 1 July 2020
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Abstract

A phase field approach for phase transition between austenite to martensitic variants and twinning between martensitic variants is presented with the main focus on the effects of interfacial stress on phase transformations. In this theory, each variant-variant phase transformations and twinings within each martensitic variant can be represented by only one-order parameter. Thus, it allows us to get the analytical solution of the martensite-martensite interface profile, energy, and width. Moreover, this model allows us to include interface stress which is consistent with the sharp interface limit. The finite element method is utilized to solve the coupled phase field and elasticity equations for a cubic to tetragonal phase transformation in NiAl shape memory alloy. The stress fields are obtained and the effects of interfacial stress on the stress field at the interfaces are studied for both austenite–martensite and martensite–martensite interfaces in detail. Additionally, the temperature-induced growth of the martensitic phase inside austenite, martensitic phase transformation, and twinning are solved. The evolution of the microstructure and stress fields are obtained and the effects of interfacial stress on the morphological evolution of martensitic nanostructures are examined. It is found that the interfacial stress is an important factor, influencing the stress distribution at interfaces and the phase field solution significantly. This theory can be extended for electric, reconstructive, and magnetic phase transformations.

Keywords Phase field theory · Martensitic phase transformation · Interfacial stress · Ginzburg–Landau equation

1 Introduction:

Phase field (PF) or Ginzburg–Landau (G–L) theory is commonly used to capture various first-order solid–solid phase transitions (PTs) [1, 2] such as surface-induced martensitic PT [3–5], premelting at the external surfaces [6–8], solid–solid PT via intermediate melt [9–12], dislocation evolution [13–15], nanoscale interaction of PTs and dislocations [16–20], martensitic PT in different length scale [21–29], crack propagation [30–33], nanovoids evolution [34, 35] etc. In this paper, PTs between austenite to martensitic variants and twinning between martensitic variants are considered. Martensitic PT can be defined as a first-order, diffusionless, and displacive transformation which plays a crucial role in the evolution of unique microstructures. It also shows interesting mechanical properties and nontrivial microstructure

for different materials such as shape memory alloys [36–45]. During such transformation, the crystal lattice of austenite (A), the high-temperature cubic phase, transforms to martensite (T). T is a lower-symmetry lattice of the low-temperature phase. Such PTs happen mainly due to either mechanical stress or reducing temperature. This deformation can be characterized by the transformation strain tensor, ϵ_T , or Bain strain tensor. The existence of a finite number n of crystallographically equivalent variants of T can be implied from the relative symmetries of the A and T crystal lattices. All martensitic variants T_i , $i = 1, 2, \dots, n$ have the same components of ϵ_i strain tensor in their respective crystallographic bases [46, 47]. In this PF theory, each of the T_i variants is described by an order parameter η_i , $i = 1, 2, \dots, n$. The evolution of each variant is described by the G–L equations. The G–L equations represent linear relationships between the rate of change of the order parameters, $\dot{\eta}$, and generalized thermodynamic forces, X . The main computational advantage of the PF approach is that there is no need to explicitly track the interfaces. The interfaces evolve and form automatically from the solution of G–L equations. The

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solutions describe finite-width diffuse interfaces. Within such interfaces, the order parameters continuously change between their values in different phases. The main requirement of the thermodynamic potential is to possess the minima in order parameter space corresponding to A and each T_i variant and separated by an energy barrier [43, 48–50] for some temperature and stress ranges. In some theories, martensitic PT is described by the order parameters related to transformation strains [37, 40–43, 45, 51], while the order parameters in other models are the components of the strain tensor responsible for lattice instability [38, 39]. Here, the order parameters are related to the transformation deformation gradient tensor \mathbf{U}_i for each martensitic variant. This is similar to PF theories described in [37, 40–43, 52–54]. The theory described in [40–43] have been generalized for large strain and lattice rotations [52, 55–57].

It is well known that material surface or interface is exposed to a biaxial tension [58]. The magnitude of the biaxial tension equals the surface energy Γ . Due to this surface tension, there is a jump in normal stresses across an interface equal to $2\Gamma/\xi$. Here ξ is the mean interface radius. This is also applicable to the case where interfaces do not support elastic stresses. However, most of the cases the material parameters for interfaces are unknown. Hence it is challenging to formalize simple constitutive equations that capture the complex, strongly heterogeneous properties, strains, and stresses fields across an interface. This problem has been overcome in [59, 60]. The interface stresses which is consistent with a sharp interface approach have been introduced for T–T interfaces [57, 59–61]. Moreover, the solid–solid and solid–liquid interfaces generate additional surface stress due to elastic deformations [59, 60]. More recently, multiphase PF theory for temperature- and stress-induced PTs are developed for n phases [62–66] and applied to martensitic PTs [62]. The PF theory in [54] only requires one-order parameter to describe variant–variant transformation and twinning. This formulation allows one to prescribe the twin interface energy and width and to introduce interface stresses consistent with the sharp interface limit. The thickness of the martensitic variant is of the order of 1 nm and they possess sharp tips. Hence, the interface stress plays a significant role in coherent elastic interfaces to reproduce non-trivial experimentally observed twinning microstructures [54, 62, 64].

In this paper, a PF model for PT between two martensitic variants and twinning between martensitic variants is presented from our previous theory [54] for a strict thermodynamic derivation of the PF equations that includes interface tension in the interfaces for both A–T and T–T PTs. This surface tension term is thermodynamically consistent with the sharp-interface limit for an arbitrary temperature and non-equilibrium interface. This PF theory is much more detailed and advanced than existing sharp-interface models

for a coherent interface [67, 68]. Here, each martensitic variant is characterized by the rotation-free deformation of the crystal lattice. The key point is that martensite–martensite PT and all twinning within them are described with a single-order parameter. This significantly simplifies the description of martensite–martensite PT and multiple twinings. In this theory, the total stress at the diffuse interface consists of elastic and dissipative parts. These stress components are evaluated from the solution of the coupled system of PF equations and viscoelasticity equations. From the solution of the stress components, interface stresses are obtained in the diffuse interface. The finite element method is implemented to solve the coupled PF and elasticity equations for cubic-to-tetragonal PT in NiAl alloy. The distribution and the effect of the interface tension are studied for both A–T and T–T interfaces. Additionally, problems on twinning in martensite and combined austenite–martensite and martensite–martensite PT and nanostructure evolution in a nanosize sample are solved. Some of the nontrivial experimentally observed microstructures of NiAl alloys which were reproduced in the simulations involving finite rotations [54], are analyzed in detail and corresponding stress distributions are shown during the morphological evolution. This includes bending, tip splitting, and twins crossing. Good quantitative agreement between simulation result and experimental micrograph for the bending angle is obtained. It is shown that the surface tension is an important factor influencing the stress and the PF solution significantly. This formulation can also be applied for liquid–liquid, solid–liquid, and liquid–gas diffuse interfaces and advances those theories consistent with the sharp interface approach for non-equilibrium conditions.

2 System of equations

In this paper, two martensitic variants are considered which are denoted as T_1 and T_2 . For generalization of n variants, PT is described by order parameter space of n -dimensional hypersphere [54]. Here, the austenite A is positioned at the origin ($Y = 0, \vartheta = 0$) and the martensitic variants (T_1 and T_2) are positioned at ($Y = 1, \vartheta = 0$) and ($Y = 1, \vartheta = 1$), respectively, as shown in Fig. 1a. The radial order parameter Y , describes $A \leftrightarrow T_1$ and $A \leftrightarrow T_2$ PT. On the other hand, the angular order parameter ϑ , bounded by $0 \leq \vartheta \leq 1$ describes twinning $T_1 \leftrightarrow T_2$ (variant–variant) transformations. Here, the angle between the radius vector Y and the positive axis of order parameter space is $\pi \vartheta / 2$. For generalized n variants, this description of order parameter space leads to the constraint $\sum_{i=1}^n \cos^2\left(\frac{\pi}{2} \vartheta_i\right) = 1$. This non-linear constraint significantly complicates the development of the thermodynamic potential which cannot satisfy all thermodynamic equilibrium and stability conditions for more than two

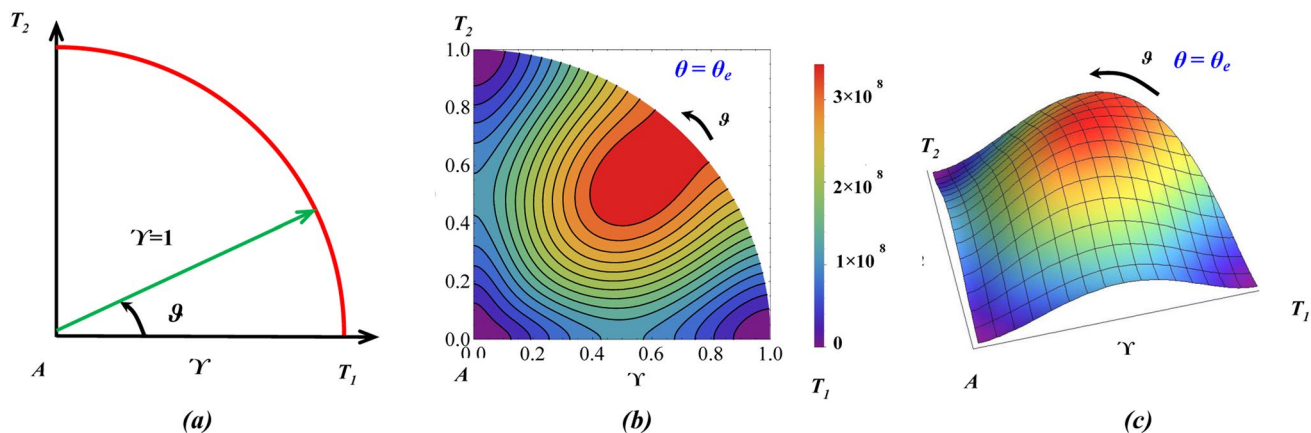


Fig. 1 **a** Schematic of the order parameter space with Υ and ϑ ; **b** contour plot of the stress-free Landau potential $\psi^l = \check{\psi}^\theta + \psi^\theta$, and **c** corresponding 3D plot of the potential surface at thermodynamic equilibrium temperature between A – T for NiAl. All the energies are in J/m^3

martensitic variants. However, for single variant–variant or twinning transformation $T_1 \leftrightarrow T_2$, this constraint reduces to the linear constraint $\vartheta_1 + \vartheta_2 = 1$. For T_1 and T_2 variants, order parameter space and stress free Landau potential, ψ^l are shown in Fig. 1 at thermodynamic equilibrium temperature between A and T.

The morphological evolution of martensitic microstructure and evolution of order parameters can be described by Ginzburg–Landau (G–L) equations. Thermodynamics and Landau–Ginzburg kinetics (see, e.g. [54]) lead to

$$\begin{aligned} \frac{1}{M_\Upsilon} \frac{\partial \Upsilon}{\partial t} &= -\frac{\rho}{\rho_0} \frac{\partial \psi^h}{\partial \Upsilon} \Big|_{\mathbf{B}} + \nabla \cdot \left(\frac{\rho}{\rho_0} \frac{\partial \psi^h}{\partial \nabla \Upsilon} \right); \\ \frac{1}{M_\vartheta} \frac{\partial \vartheta}{\partial t} &= -\frac{\rho}{\rho_0} \frac{\partial \psi^h}{\partial \vartheta} \Big|_{\mathbf{B}} + \nabla \cdot \left(\frac{\rho}{\rho_0} \frac{\partial \psi^h}{\partial \nabla \vartheta} \right). \end{aligned} \tag{1}$$

Here M_Υ and M_ϑ are the kinetic coefficients. These two set of equations describe $A \leftrightarrow T_{1,2}$ and $T_1 \leftrightarrow T_2$ PTs, respectively. The terms $\partial \psi^h / \partial \Upsilon$ and $\partial \psi^h / \partial \vartheta$ are calculated at constant finite strain \mathbf{B} . The Helmholtz free energy is given by the following expression:

$$\psi^h = \psi^e(\Upsilon, \mathbf{B}, \vartheta, \theta) + \frac{\rho_0}{\rho} \check{\psi}^\theta + \psi^\theta + \frac{\rho_0}{\rho} \psi^\nabla, \tag{2}$$

where $\psi^e(\mathbf{B}, \Upsilon, \vartheta, \theta)$ is the elastic part, $\frac{\rho_0}{\rho} \check{\psi}^\theta$ is the energy barrier between phases, ψ^θ is the phase transformation thermal driving force, and $\frac{\rho_0}{\rho} \psi^\nabla$ is the interfacial gradient energy.

Thermal part of the free energy ψ^θ is expressed as

$$\psi^\theta = -\Delta s(\theta - \theta_c)q(\Upsilon); \quad q(\Upsilon) = 3\Upsilon^2 - 2\Upsilon^3, \tag{3}$$

where θ_c is the stress free A and T thermodynamic equilibrium temperature, and θ_c is the critical temperature for stress-free A. $\check{\psi}^\theta$ is the energy barrier term which is defined as

$$\begin{aligned} \check{\psi}^\theta &= (3\Delta s(\theta - \theta_c) + A_0(\theta - \theta_c))\Upsilon^2(1 - \Upsilon)^2 \\ &\quad + \bar{A} \sum (1 - \vartheta_1)^2(1 - \vartheta_2)^2(3\Upsilon^2 - 2\Upsilon^3), \end{aligned} \tag{4}$$

where A_0 and \bar{A} characterize the barriers for A– $T_{1,2}$ and T_1 – T_2 transformations, respectively. The gradient energy is defined as

$$\psi^\nabla = \frac{\beta_\Upsilon}{2} |\nabla \Upsilon|^2 + q(\Upsilon) \frac{\beta_\vartheta}{4} \sum_{i=1}^n |\nabla \vartheta_i|^2, \tag{5}$$

where β_Υ and β_ϑ are gradient energy coefficients. The Cauchy stress tensor can be expressed as [54],

$$\begin{aligned} \boldsymbol{\sigma} &= \frac{\rho}{\rho_0} \mathbf{V} \cdot \frac{\partial \psi^h}{\partial \mathbf{B}} \cdot \mathbf{V} - \frac{\rho}{\rho_0} \left(\nabla \Upsilon \otimes \frac{\partial \psi^h}{\partial \nabla \Upsilon} \right)_s \\ &\quad - \sum_{i=1}^{n-1} \frac{\rho}{\rho_0} \left(\nabla \vartheta_i \otimes \frac{\partial \psi^h}{\partial \nabla \vartheta_i} \right)_s. \end{aligned} \tag{6}$$

Here, \mathbf{V} is the left stretch tensor, \mathbf{B} is the finite strain measure, ρ and ρ_0 are the mass densities in the deformed and undeformed states. The Cauchy stress tensor can be represented as following:

$$\boldsymbol{\sigma} = \boldsymbol{\sigma}_e + \boldsymbol{\sigma}_{st}. \tag{7}$$

where $\boldsymbol{\sigma}_e$ is the elastic stress tensor which can be expressed as follows:

$$\boldsymbol{\sigma}_e = K\varepsilon_{0e}\mathbf{I} + 2\mu\mathbf{e}_e, \tag{8}$$

where \mathbf{I} is unit tensor. K and μ are bulk and shear elastic moduli of phases, respectively. Additionally, ε_{0e} and \mathbf{e}_e are the elastic volumetric strain and the elastic deviatoric strain tensor, respectively. The term $\boldsymbol{\sigma}_{st}$ is defined as a non-mechanical type of stress called “surface tension” [54].

$$\sigma_{st} = (\psi^\nabla + \check{\psi}^\theta) \mathbf{I} - \beta_Y \nabla Y \otimes \nabla Y - q(Y) \beta_\vartheta \nabla \vartheta \otimes \nabla \vartheta. \tag{9}$$

Finally, for two martensitic variants, the G–L equations are simplified to

$$\begin{aligned} \frac{1}{M_Y} \frac{\partial Y}{\partial t} &= \sigma_c : \left(\mathbf{R}_c \cdot \frac{\partial \mathbf{U}_t}{\partial Y} \cdot \mathbf{U}_t^{-1} \cdot \mathbf{R}_c^t \right)_s \\ &\quad - \frac{\rho}{\rho_0} \frac{\partial \psi^\theta}{\partial Y} - \frac{\partial \check{\psi}^\theta}{\partial Y} - \frac{\partial \psi^\nabla}{\partial Y} + \nabla \cdot \left(\frac{\partial \psi^\nabla}{\partial \nabla Y} \right) \\ &= \sigma_c : \left(\mathbf{R}_c \cdot \frac{\partial \mathbf{U}_t}{\partial Y} \cdot \mathbf{U}_t^{-1} \cdot \mathbf{R}_c^t \right)_s + \frac{6\Delta s(\theta - \theta_c)}{1 + \epsilon_0} (1 - Y) Y \\ &\quad - 6\bar{A} Y \vartheta^2 (1 - \vartheta)^2 (1 - Y) \vartheta^2 \\ &\quad - 2A_0 (\theta_c - \theta_c) Y (1 - 3Y + 2Y^2) \\ &\quad - 3\beta_\vartheta Y (1 - Y) |\nabla \vartheta|^2 + \beta_Y \nabla^2 Y; \end{aligned} \tag{10}$$

$$\begin{aligned} \frac{1}{M_\vartheta} \frac{\partial \vartheta}{\partial t} &= \sigma_c : \left(\mathbf{R}_c \cdot \frac{\partial \mathbf{U}_t}{\partial \vartheta} \cdot \mathbf{U}_t^{-1} \cdot \mathbf{R}_c^t \right)_s \\ &\quad - \frac{\partial \check{\psi}^\theta}{\partial \vartheta} + \nabla \cdot \left(\frac{\partial \psi^\nabla}{\partial \nabla \vartheta} \right) \\ &= \sigma_c : \left(\mathbf{R}_c \cdot \frac{\partial \mathbf{U}_t}{\partial \vartheta} \cdot \mathbf{U}_t^{-1} \cdot \mathbf{R}_c^t \right)_s - 2\bar{A} \vartheta q(Y) (1 - 3\vartheta + 2\vartheta^2) \\ &\quad + \beta_\vartheta q(Y) \nabla^2 \vartheta. \end{aligned} \tag{11}$$

3 Numerical results

3.1 Material parameters

In this paper, cubic to tetragonal PTs is considered for NiAl alloy. The corresponding material parameters are taken from [40, 41, 54]. The PF parameters used in the simulation are: $a = 3$, $\theta_c = -183$ K, $\theta_e = 215$ K, $A_0 = -3\Delta s = 4.42$ MPa K⁻¹, $\bar{A} = 5320$ MPa, $M_Y = M_\vartheta = 2596.53$ m²/Ns, $\beta_Y = \beta_\vartheta = 5.18 \times 10^{-10}$ N; $\theta = 100$ K, unless otherwise stated. In the plane stress 2D FEM simulation, two martensitic variants: T₁ and T₂, are considered. The transformation strains in the cubic axes of T₁ is $\epsilon_{t1} = (0.2153, -0.0783, -0.0783)$ and T₂ is $\epsilon_{t2} = (-0.0783, 0.2153, -0.0783)$. Twin interface energy is calculated as $E_{\tau\tau} = 0.9583$ J/m² and width $\Delta_{\tau\tau} = 0.8323$ nm. For simplicity, isotropic linear elasticity is used. The values of bulk modulus $K = 112.85$ GPa and shear modulus $\mu = 65.14$ GPa are used. All external stresses are considered normal to the deformed surface.

3.2 Numerical implementation

The system of equations is implemented and solved with the finite element code COMSOL [69], using the arbitrary Lagrangian– Eulerian approach. The numerical procedure

is well matched with the analytical solution [62, 63] for each interface (A–T₁, A–T₂ and T₁–T₂) for validation of the model. The order parameters are similar to concentrations of different species, while ϵ_i can be treated as concentration strain, which has a sophisticated dependence on concentration. Ginzburg–Landau equation has a similar structure with a diffusion equation with complex stress–concentration interaction and cross effect between the diffusion of different species though Fick’s law. Thus, Ginzburg–Landau equations are solved using transient diffusion equations in the deformed configuration [69]. Additionally, a structural application module is used to solve elasticity equations. Lagrange quadratic triangular elements have been used with five to six elements per interface width. This is implemented to achieve a mesh-independent solution [54]. Furthermore, the mesh independent solution is confirmed by varying size of the mesh from 0.05 to 0.1 nm. In order to minimize numerical error, the adaptive mesh generation is implemented which identifies the regions that require a high resolution and produce an appropriate mesh. Finally, G–L equations are solved by implementing the backward Euler integration technique and segregated time-dependent solver [69]. During simulations, the automatic time-stepping method with relative tolerance of 10⁻⁵ is used. This application mode provides a more accurate solution for our problem.

3.3 Austenite–Martensite (A–T) interface

In this section, an equilibrium A–T₁ interface is considered. The profile of order parameter; Y and the parts of energies which are localized in the interface; $\check{\psi}^\theta$ and ψ^∇ are presented in Fig. 2. More importantly, principal stress component; σ^{yy} for the case considering surface tension σ_{st}^{yy} and without σ_{st}^{yy} for equilibrium A–T₁ interface are shown in Fig. 3. Here first martensitic variant T₁ is considered. T₁ and T₂ are the equivalent energy phases. They are differed only by the transformation strain. The square sample of size 50 nm × 50 nm is considered as an initial sample of austenitic state. The crystal lattice of T₁ is then rotated by $\alpha = 36.5^\circ$ in one part of the sample to get $\epsilon_{t1}^y = 0$ at the interface (Fig. 2a). This is resulted in the reduction of the internal stress at the vertical A–T₁ interface and corresponding transformation strain component $\epsilon_{t1} = (0.113, 0, 0.1305)$. Here, homogeneous stationary temperature $\theta = \theta_e = 215$ K is considered. In the left half of the sample, initial condition of order parameters are $Y = 0.001$ and $\vartheta = 0$ corresponding to A and right part of the sample $Y = 0.999$ and $\vartheta = 0$ corresponding to T₁ are prescribed (see Fig. 1). The external stress is neglected in the deformed configuration. Initial condition for stress is $\sigma = \sigma_{st}$. When right part of the sample is transformed to T₁ for $Y = 0.999$, the deformed sample state is shown in Fig. 2a and corresponding stationary distribution of Y is shown in Fig. 2b near to the A–T₁ interface, along the line

Fig. 2 **a** Distribution of order parameter Υ for A– T_1 interface of initially squared austenitic sample of size $50\text{nm} \times 50\text{nm}$. Martensitic variant T_1 is rotated by $\alpha = 36.5^\circ$ to get $\epsilon_{r1}^y = 0$ at A– T_1 interface. **b** Stationary solution of Υ , **c** local energy $\tilde{\psi}^\theta$ and **d** gradient energy ψ^∇ near to A– T_1 interface along the line passing through the middle of the square sample. All the energies are in J/m^3

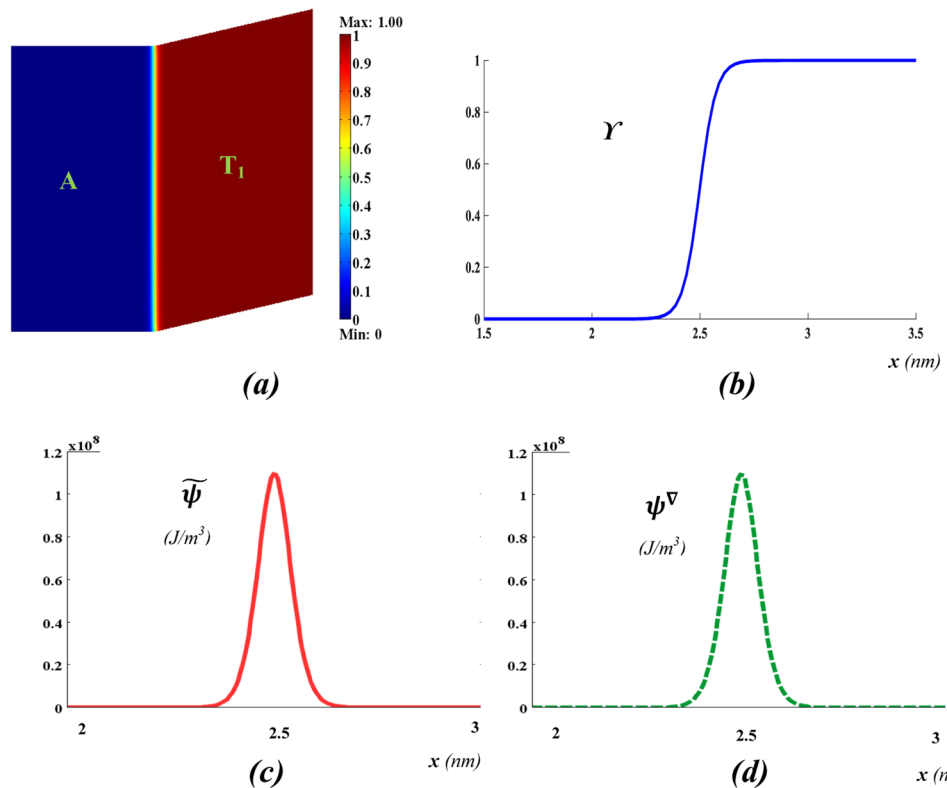
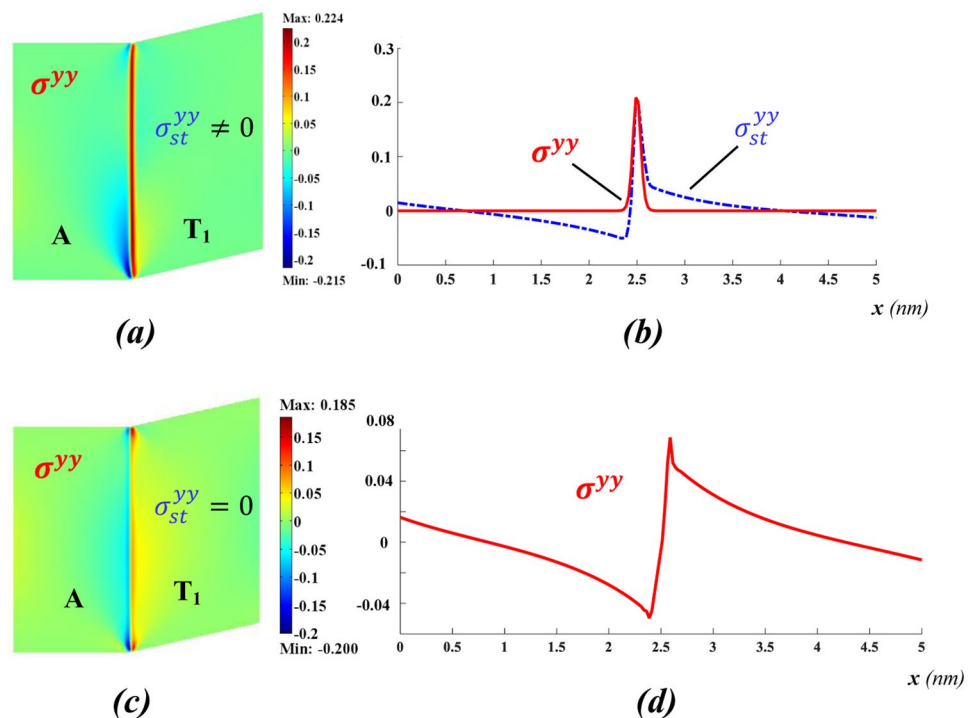


Fig. 3 Distribution of y -component of principal stress σ^{yy} for A– T_1 interface of initially austenitic squared sample of size $50\text{ nm} \times 50\text{ nm}$ for the cases **(a)** with surface tension σ_{st}^{yy} and **c** without σ_{st}^{yy} . **b** Plot of σ^{yy} considering σ_{st}^{yy} and **d** neglecting σ_{st}^{yy} , along the line passing through the middle of the square sample. Variant T_1 is rotated by $\alpha = 36.5^\circ$ to get $\epsilon_{r1}^y = 0$ at A– T_1 interface. All the stresses are in GPa



passing through the middle of the square sample. Additionally, the local thermal energy that contributes to the interface stresses, $\tilde{\psi}^\theta$ is presented in Fig. 2c and gradient energy, ψ^∇

in Fig. 2d. For stress-free case, the distribution of Υ matches exactly with analytical solution in [62, 63]. The distribution

of the gradient energy, ψ^∇ coincides with the distribution of the local energy, $\tilde{\psi}^\theta$ for both A– T_1 and A– T_2 interfaces.

The distribution of σ^{yy} considering σ_{st}^{yy} (see Fig. 3a, b) and neglecting σ_{st}^{yy} (see Fig. 3c, d) are shown. For $\sigma_{st}^{yy} = 0$, there is a significant stress σ^{yy} distribution, concentrated at A– T_1 interface. In this case, left most austenitic part is subjected to under compression while right most part of the T_1 is under tension. It is noteworthy to mention that the state of stress changed rapidly near to the interface as shown in Fig. 3d. The maximum value of σ_{st}^{yy} is almost equal to σ^{yy} at the interface, as shown in Fig. 3b. Due to the asymmetry of the deformed geometry, there exist an asymmetry in σ_{st}^{yy} distribution. On the other hand, for the case where $\sigma_{st}^{yy} \neq 0$, the magnitude of σ^{yy} is much higher. It is noteworthy to mention that the distribution of σ_{st}^{yy} changes the overall distribution of σ^{yy} , increasing tensile stress and moving the maximum value to the center of the sample (see Fig. 3b).

3.4 Martensite–Martensite (T–T) interface

Here, pure T_1 – T_2 interface is considered in an initial austenitic square sample of size 50 nm × 50 nm. Temperature is kept as 100 K, below equilibrium temperature θ_e . This condition ensures the formation of martensitic variants only. On the left part of the sample, the crystal lattice of T_1 is rotated by $\alpha = 36.5^\circ$ and on the right part T_2 is rotated by $\alpha = -36.5^\circ$ to get $\epsilon_{t1}^y = \epsilon_{t2}^y = 0$. This choice of transformation strain relaxes internal stress at T_1 – T_2 interface. The

corresponding transformation strains in the cubic axes are $\epsilon_{t1} = (0.113, 0, 0.1305)$ and $\epsilon_{t2} = (0.113, 0, -0.1305)$ for T_1 and T_2 variants, respectively. On the left half of the sample, initial condition of order parameters are $Y = 1$ and $\vartheta = 0.001$ corresponding to T_1 and right part of the sample $Y = 1$ and $\vartheta = 0.999$ corresponding to T_2 . One point of the external surface is completely fixed in x and y -directions and the other one is fixed in x -direction to avoid rigid body motion. There is no external stress considered in this case. The initial condition for stress is $\sigma = \sigma_{st}$. The stationary solution of deformed state of the sample is shown in Fig. 4a with finite interface. The profile of order parameter ϑ is plotted close to T_1 – T_2 interface as shown in Fig. 4b. The profile of ϑ is exactly matches with analytical solution in [62, 63] for the stress-free condition. Again, the distribution of gradient energy ψ^∇ coincides with the distribution of the local energy $\tilde{\psi}^\theta$, presented in Fig. 4c, d.

For $\sigma_{st}^{yy} = 0$, the magnitude of σ^{yy} is significantly high throughout the sample with stress reversibility in the interface as shown in Fig. 5c, d. At the midsection of the sample near to the interface, the zone of stress concentration is comparatively larger. Away from the interface, T_1 is under compression while T_2 is under tension. On the other hand, when $\sigma_{st}^{yy} \neq 0$, the magnitude of σ^{yy} is much higher in the interface (see Fig. 5a, b). In this case, the distribution of σ^{yy} is symmetric with maximum value at interface due to contribution of σ_{st}^{yy} . The maximum value of σ^{yy} and σ_{st}^{yy} coincide at the interface as in Fig. 5b. Due to stress free boundary

Fig. 4 **a** Distribution of order parameter ϑ for T_1 – T_2 interface of initially squared austenitic sample of size 50 nm × 50 nm. Variant T_1 is rotated by $\alpha = 36.5^\circ$ and T_2 is rotated by $\alpha = -36.5^\circ$ to get $\epsilon_{t1}^y = \epsilon_{t2}^y = 0$ at T_1 – T_2 interface. **b** Stationary distribution of ϑ , **c** local energy $\tilde{\psi}^\theta$ and **d** gradient energy ψ^∇ near to T_1 – T_2 interface along the line passing through the middle of the square sample. All the energies are in J/m^3

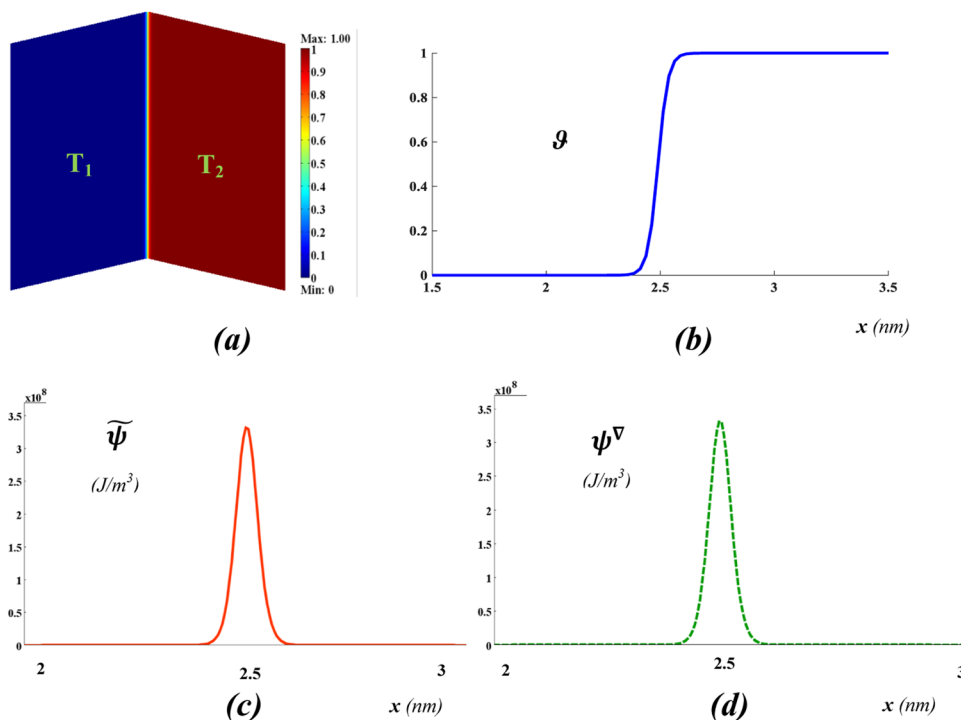
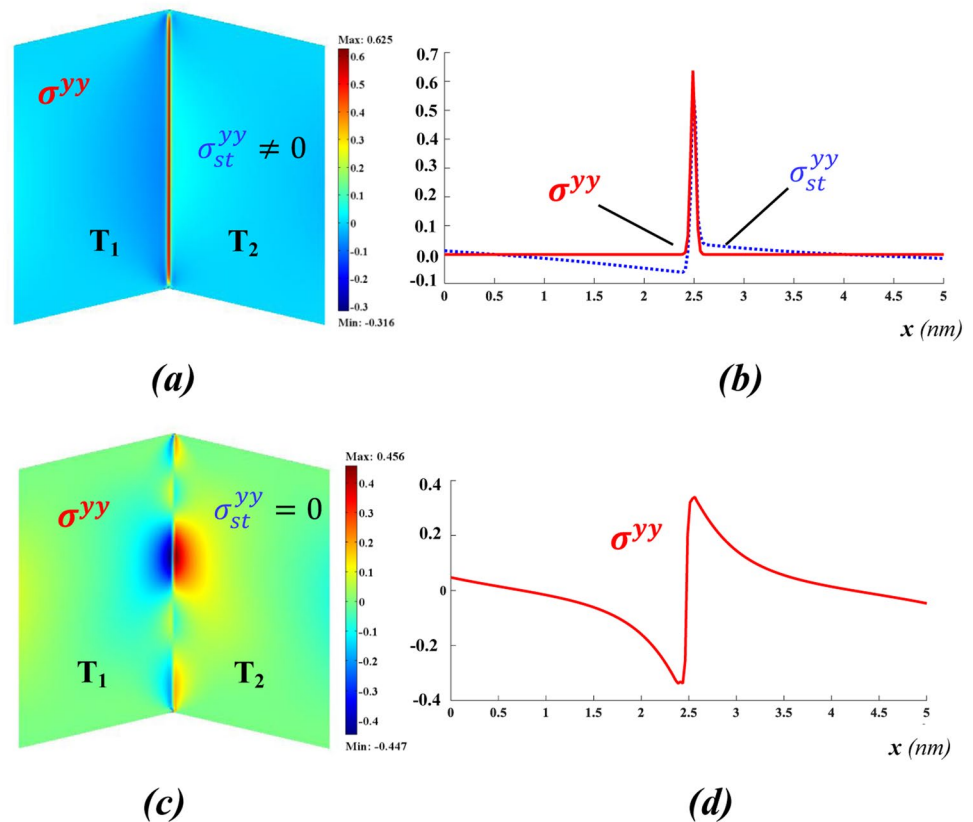


Fig. 5 Distribution of y -component of principal stress σ^{yy} for T_1 - T_2 interface of initially austenitic squared sample of size $50 \text{ nm} \times 50 \text{ nm}$ for the cases **a** with surface tension σ_{st}^{yy} and **c** without σ_{st}^{yy} . **b** Plot of σ^{yy} considering σ_{st}^{yy} and **d** neglecting σ_{st}^{yy} , along the line passing through the middle of the square sample. Variant T_1 is rotated by $\alpha = 36.5^\circ$ and T_2 is rotated by $\alpha = -36.5^\circ$ to get $\epsilon_{t1}^y = \epsilon_{t2}^y = 0$ at T_1 - T_2 interface. All the stresses are in GPa. Distribution of y -component of principal stress σ^{yy} for T_1 - T_2 interface of initially austenitic squared sample of size $50 \text{ nm} \times 50 \text{ nm}$ for the cases **a** with surface tension σ_{st}^{yy} and **c** without σ_{st}^{yy} . **b** Plot of σ^{yy} considering σ_{st}^{yy} and **d** neglecting σ_{st}^{yy} , along the line passing through the middle of the square sample. Variant T_1 is rotated by $\alpha = 36.5^\circ$ and T_2 is rotated by $\alpha = -36.5^\circ$ to get $\epsilon_{t1}^y = \epsilon_{t2}^y = 0$ at T_1 - T_2 interface. All the stresses are in GPa



condition, σ^{yy} is close to zero at the intersection of the interface and the free surface.

3.5 Bending and splitting of martensitic tips in NiAl alloys

To validate the correctness of our theory and show the importance of interfacial stress to predict the experimental microstructure, some of the interesting and nontrivial experimentally observed microstructures for NiAl alloys [70–72] are reproduced. Since numerous alternative solutions may exist, initial conditions are chosen carefully. It is done with several steps as follows. First, an initial random distribution of order parameter Υ is prescribed. The value of Υ in the range $[0; 0.45]$ is considered in a square sample of $50 \text{ nm} \times 50 \text{ nm}$ with the austenite lattice rotated by $\alpha = 45^\circ$ (see Fig. 6a). The initial value of $\vartheta = 0.5$ was used throughout the sample. Normal displacement and shear stress are considered as zero in one horizontal surface and one vertical surface. In two other surfaces, constant biaxial normal strain of magnitude 0.01 is used. Shear stresses are prescribed zero at external surfaces. Plane stress condition is assumed. The temperature of $\theta = 50 \text{ K}$ is studied. Finally, the evolution of $\Upsilon(2\vartheta - 1)$ is presented in Fig. 6. It shows the transformation of the austenite into martensite and corresponding morphological evolution.

Martensitic variants try to form horizontal and vertical interfaces between twins and interfaces between martensite and austenite under angles $\pm 45^\circ$, all corresponding to the invariant plane interfaces. Asymmetry in the initial condition provides the driving force for the formation of a horizontal twin structure. In between two martensitic twin austenite is observed near vertical sides to satisfy the symmetric boundary condition.

Final solution from Fig. 6c is considered as initial solution for the next problem. Temperature is reduced to $\theta = 0 \text{ K}$. β_ϑ is considered as $\beta_\vartheta = 5.187 \times 10^{-11} \text{ N}$ which led to twin interface energy $E_{MM} = 0.304 \text{ J/m}^2$ and width $\Delta_{MM} = 0.262 \text{ nm}$. The components of transformation strains have been changed to the values $\mathbf{U}_{t1} = (k_1, k_2, k_2)$ and $\mathbf{U}_{t2} = (k_2, k_1, k_2)$ with $k_1 = 1.15$ and $k_2 = 0.93$ corresponding to NiAl alloy in [70–72]. The value of Υ is considered equal to 1 in the sample. During the evolution of microstructure, splitting of the initial twins is observed (Fig. 7). This is due to reduction in the interface energy.

During the evolution, rigid vertical boundaries help the formation of high elastic energy in the absence of austenite. In order to reduce the high elastic stress, vertical twin formation has occurred. This twin microstructure formation is proportional in each of the vertical sides due to prescribed horizontal strain (Fig. 7a, b). In the final microstructure after twins are fully developed, bending and splitting of

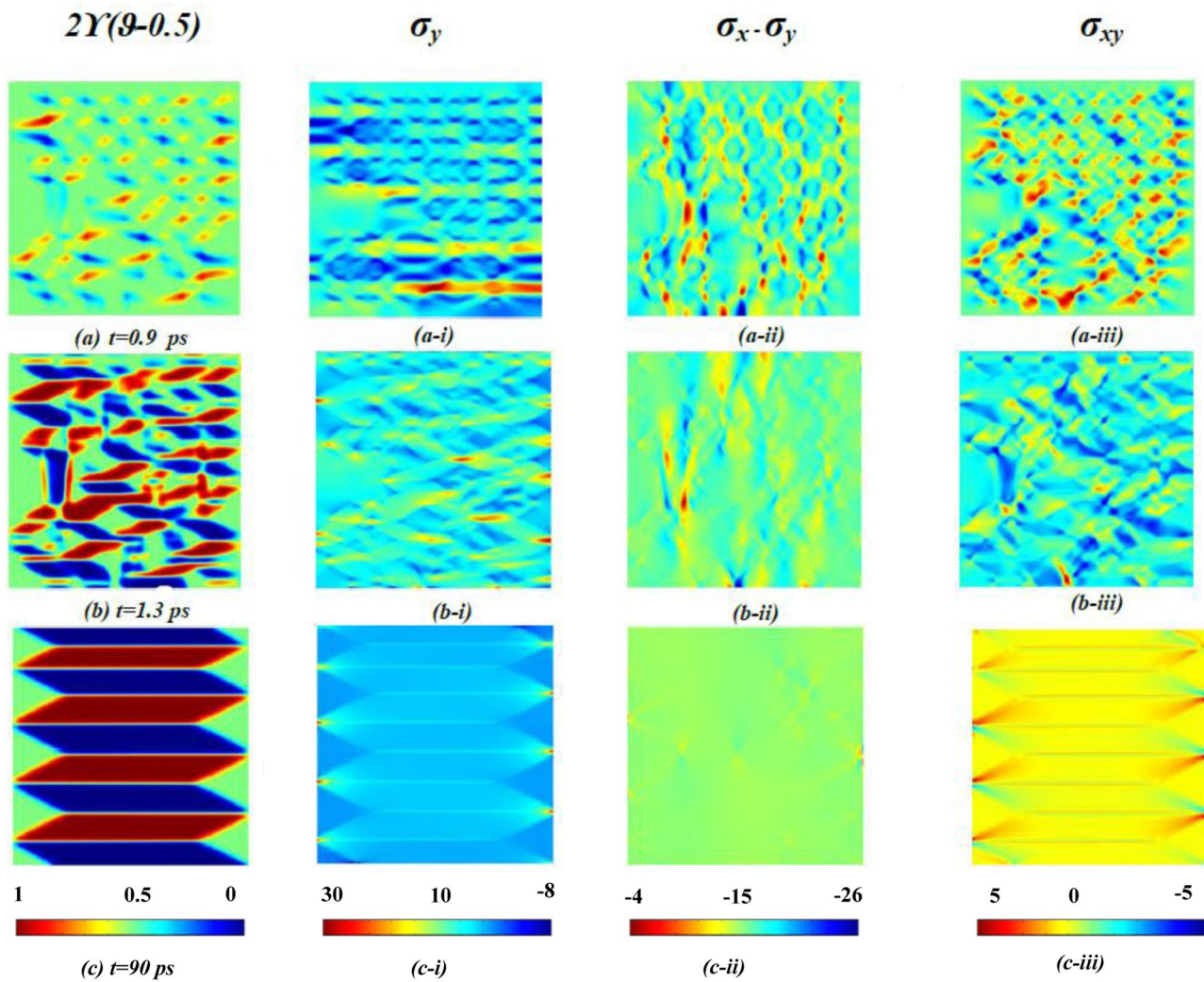


Fig. 6 Left column: evolution of $Y(2\theta - 1)$ in a square sample of size $50 \text{ nm} \times 50 \text{ nm}$. Partial A sample transformed into martensitic variants and twinning morphology observed as a stationary microstructure. Second and third columns: normal stress, σ_y and difference of

two normal stress components, $\sigma_x - \sigma_y$; right column: shear stress component, σ_{xy} . Blue and red are for martensitic variants T_1 and T_2 , respectively. All the values of stress are in GPa

martensitic tips is observed (Figs. 7c, 8) similar to experiments [70, 71]. Since between T_1 and T_2 there is invariant plane interface, it requires mutual rotation of these variants by the angle $\beta = 12.1^\circ$ ($\cos \beta = 2k_1k_2/(k_1^2 + k_2^2) = 0.9778$) [70]. Here the angle between horizontal and vertical variants T_2 is $1.5\beta = 18.15^\circ$, which is in good agreement with our simulations. Here interface between horizontal and vertical variants T_2 is not invariant plane type interface due to large lattice rotations. It is worth mentioning that the narrowing and bending of the tips of one T_2 horizontal plates due to the reduction of the boundary area. It is caused by a reduction in the internal stresses at this boundary. Measured angles between the tangent to the bent tip and horizontal line in the experiment [70] and in calculations (Fig. 8) are in good quantitative agreement.

In Fig. 7, the intermediate values of ϑ in some regions during microstructure evolution in some regions (see $t = 125$ and 210) are noticeable. One twin penetrates in to region of another twin, results in crossed twins type microstructure. They were also observed in experiments [72]. In our simulations in Fig. 7, they represent intermediate stage of twin evolution. In some experiments they have been arrested and produced stable microstructure (Fig. 9). In our case, if \bar{A} is reduced to 0.532 GPa , such crossed twins became stable (Fig. 9). Moreover in Fig. 9, twins T_2 are surrounded by twins T_1 , which is also observed in experiments [70]. In [72], twin boundaries consist of two different deformation variants that correspond to a case where the angle α between the two types of twin planes is close to $\alpha = 85^\circ$ (Fig. 9c), which is in

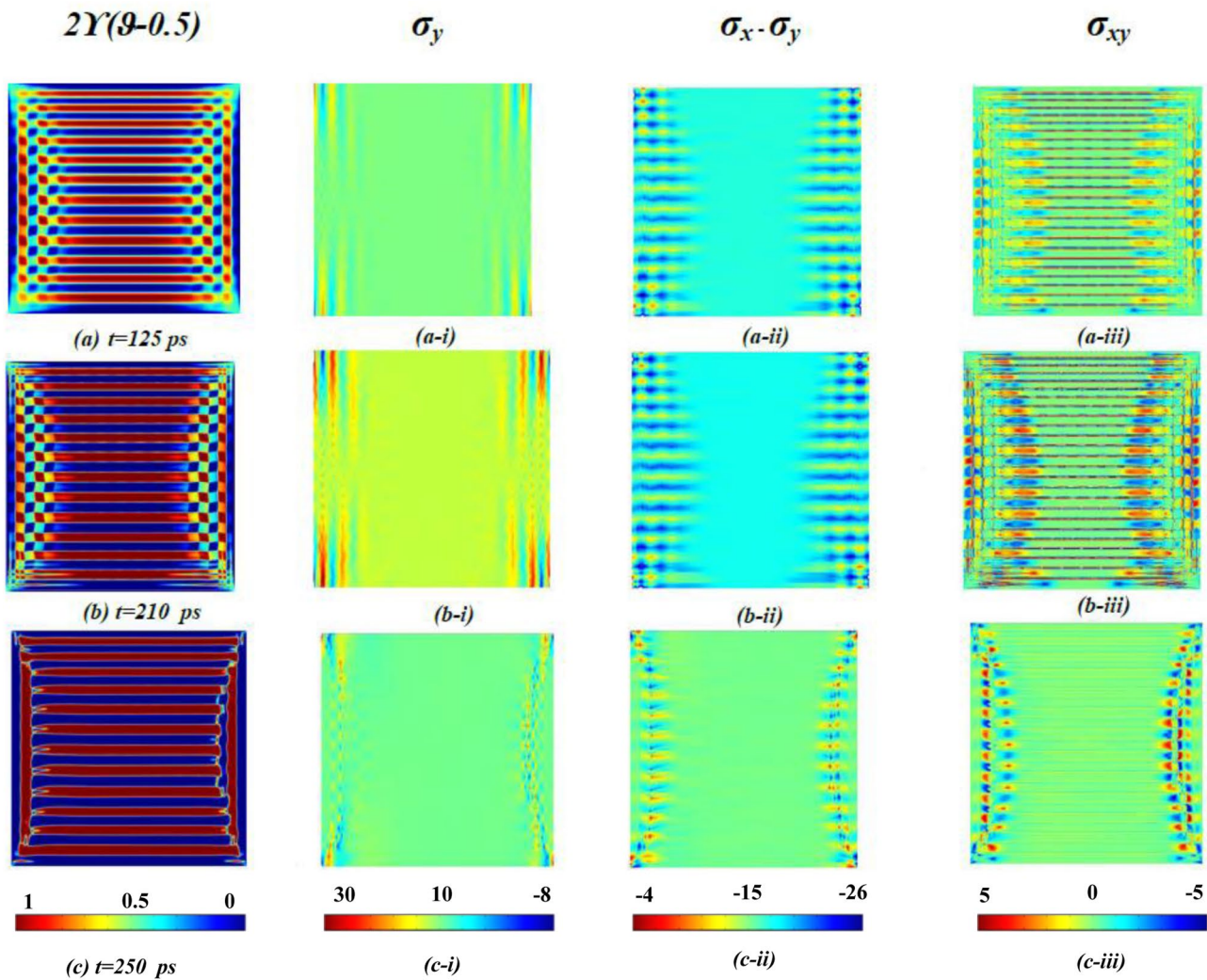


Fig. 7 Left column: evolution of $Y(2\theta - 1)$ in a square sample of size $50 \text{ nm} \times 50 \text{ nm}$ with an initial condition shown in Fig. 6c. Second and third columns: normal stress, σ_y , and difference of two normal stress

components, $\sigma_x - \sigma_y$; right column: shear stress component, σ_{xy} . Blue and red are for martensitic variants T_1 and T_2 , respectively. All the values of stress are in GPa

good agreement with our simulations (Fig. 9b). When observing the macro-twin boundaries as in Fig. 9c, it is seen that the large volume fraction of twin variant is close to parallel with the macro-twin interface and the tips of the smallest volume fraction of the twin variants are observed to curve towards the macro-twin boundaries, which is reproduced in our simulation in Fig. 9a. Moreover, most of the cases the twin planes are visibly bending or reorienting in areas close to the interface and the small micro-twin variants penetrating into the other variants (see Figs. 8a, 9a). In these zones, the formation of a needle-like micro-twin occurs which usually tapered to the micro-twin boundary, and the penetrating micro-twin variant tends to disappear. It is observed that these zones are subject to an extra bending deformation and some tip splitting which is also found in our simulation in Fig. 8a.

However, the micro-twin planes tend to bend gradually when approaching the macro-twin interface. Components of the stress fields, including interface stresses, are also shown. In most of the cases, they are excluded from the literature because of large artificial oscillations. Here there are no oscillations. Moreover, stress concentration has a regular character. This underlines the advantages of the current simulations. Since twin boundaries represent invariant plane, it is generally seen that in a sharp interface approach those invariant planes are stress-free and do not generate elastic energy. But in this model, large shear stress σ_{xy} is observed. σ_{xy} changes the sign across the twin interface. To accommodate the large alternating shears across a finite-width interface, large shear stress appears in the constraint sample. Thus, starting with a microstructure in Fig. 6, which is quite far from the final one, this

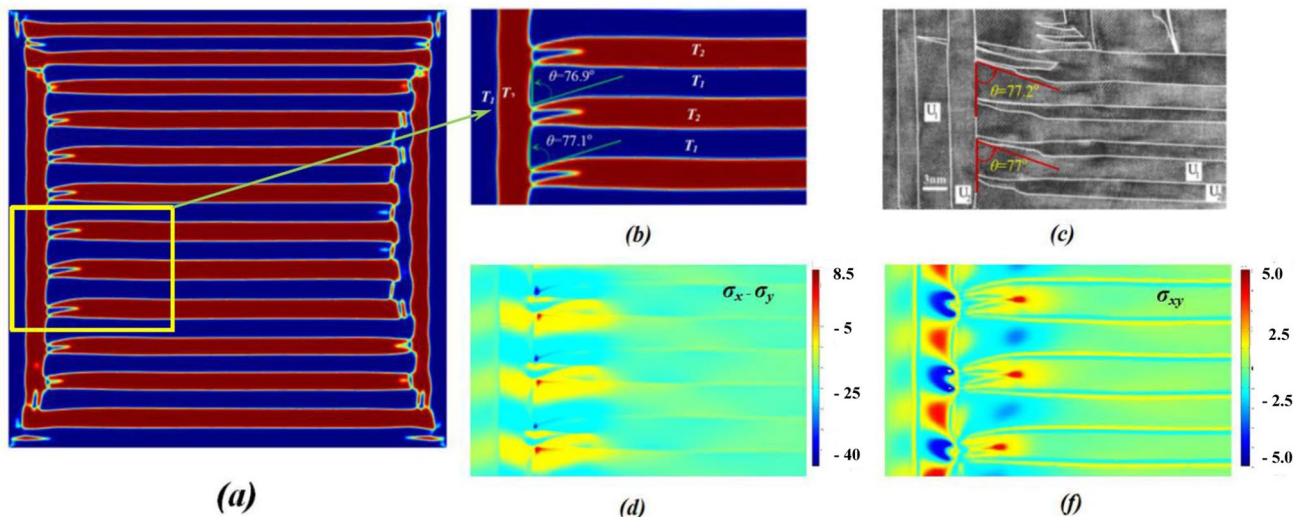


Fig. 8 **a** Comparison of simulation result with TEM image of NiAl alloy [70]. **b** zoomed part of simulation results from Fig. 7c; **c** TEM microscopy image of NiAl alloy [70]. Simulations reproduce tip splitting and bending angle of martensite twins. **d** Difference of two nor-

mal stress components, $\sigma_x - \sigma_y$; **e** shear stress component, σ_{xy} . Blue and red are for martensitic variants T_1 and T_2 , respectively. All the values of stress are in GPa

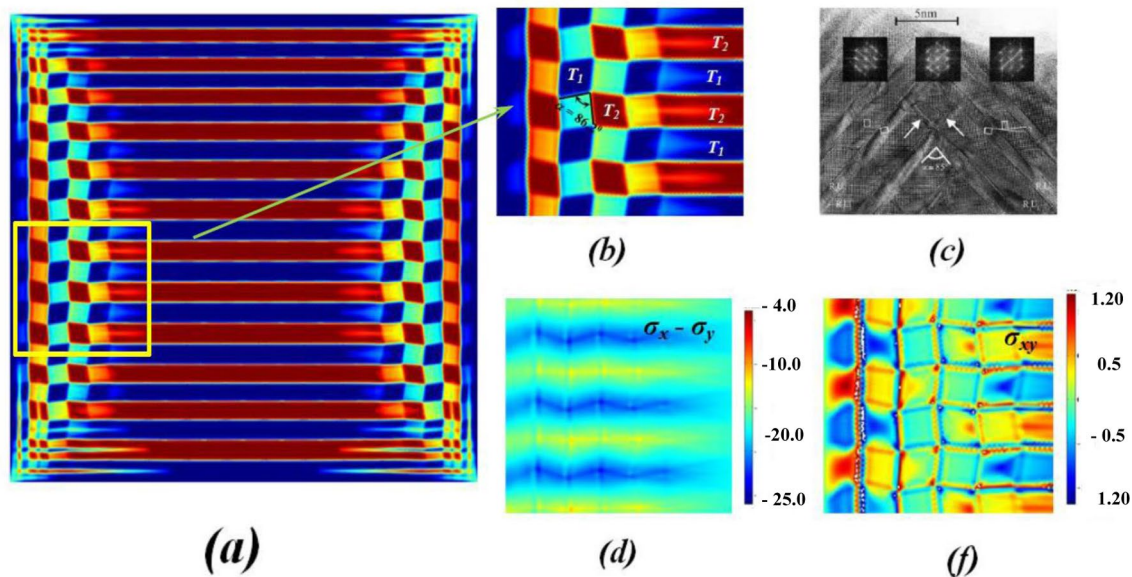


Fig. 9 Comparison of simulation result with TEM image of NiAl alloy [70]. **a** Final solution for $Y(2\theta - 1)$ in a sample and **b** its zoomed part near left side of a sample; **c** TEM microscopy image of NiAl alloy [70]. For both experiment and simulation, crossed twins

are observed. **d** Difference of two normal stress components, $\sigma_x - \sigma_y$; **e** shear stress component, σ_{xy} . Austenite is represented as green. Blue and red are for martensitic variants T_1 and T_2 . All the values of stress are in GPa

model is able to reproduce three types of experimentally observed nontrivial microstructures of NiAl alloy involving finite rotations. This includes bending, tip splitting, and twins crossing. Good quantitative agreement between simulation result and experimental micrograph for the bending angle is obtained.

4 Conclusion

Summarizing, a PF approach of PTs between austenite to martensitic variants and twinning between martensitic variants is presented with the main focus on the effect of

interfacial stress on phase transformations. This theory allows to introduce interface stress tensor which essentially transforms to biaxial tension. This model requires only one order parameter to describe variant–variant transformation and twinings. The interface stresses do not contribute directly to the G–L equations but it can change the elastic stress. The finite element method is implemented to solve the coupled PF and elasticity equations for cubic-to-tetragonal PTs in NiAl alloy. The effects of interfacial stress are studied for both austenite–martensite and martensite–martensite interfaces. Additionally, problems on twinning in martensite and combined austenite–martensite and martensite–martensite transformations are shown. Different types of nontrivial experimentally observed microstructures which were reproduced in the simulations [54] are discussed in detail. It includes tip splitting, bending, and twins crossing. It is found that the interfacial stress is an important factor, influencing the stress distribution at interfaces and the PF solution significantly. This developed theory and expression for the interface stresses can be directly applied to other temperature- and stress-induced transformations such as liquid–liquid transformation, reconstructive phase transformations, amorphization/crystallization, evaporation, sublimation, melting, etc.

Acknowledgements The support of LANL (Contract No. 104321), National Science Foundation (Grant No. CMMI-0969143) and the help of Dr. V.I. Levitas from Iowa State University is gratefully acknowledged.

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