



Visible light-induced photocatalytic and antibacterial activity of TiO₂/polyaniline-kapok fiber nanocomposite

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Abstract

Anatase TiO₂ nanoparticles with an average crystallite size of around 6.06 nm were successfully immobilized on the surface of polyaniline-coated kapok fiber (PANI-KpF) via hydrothermal reaction. The photocatalytic activity of the TiO₂/PANI-KpF nanocomposite was studied under visible light using methyl orange (MO) and Cr(VI) as model pollutants. Photodegradation of MO was achieved using nanocomposites prepared with 0.5 and 1.0 mL titanium isopropoxide (TTIP) with removal efficiencies of about 87.4 and 76.8%, respectively. These are about 13 and 18% higher than the removal efficiencies under dark conditions. On the other hand, visible light-induced photo-reduction of Cr(VI) was carried out in the presence of isopropanol (IPA) as a hole scavenger, with 100% removal efficiency. Without IPA, Cr(VI) was removed by adsorption. The TiO₂/PANI-KpF also showed antibacterial activity against *E. coli* bacteria under visible light.

Keywords Kapok fiber · Polyaniline · Anatase TiO₂ · Photocatalysis · Antibacterial

Introduction

Heterogeneous photocatalysis, also known as advanced oxidation process (AOP), has been proven to be an efficient technology for degrading or transforming a wide variety of organic and inorganic pollutants into less harmful substances via oxidative or reductive mechanisms [1, 2]. This process involves the activation of a photocatalyst, typically a semiconductor material, by an incident photon with an energy ($h\nu$) equivalent or greater than its bandgap (E_G), producing energetic electron–hole pair. Anatase titanium dioxide (TiO₂) has been one of the most extensively investigated photocatalysts for carbon dioxide and solar energy conversion, water splitting, and

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photodegradation in both gaseous and aqueous systems [1–5]. This is due to its high photocatalytic activity, excellent chemical and thermal stabilities, long-term photostability, low-cost synthesis, and non-toxicity. However, due to its wide bandgap (3.2 eV), anatase TiO₂ can only be activated by UV light, which occupies only about 3–5% of the solar spectrum [3, 4, 6]. This limits its use under solar illumination.

Different approaches have been employed to extend the absorption of TiO₂ in the visible light region and improve its activity under sunlight. These include doping with transition metals (e.g., Mn, Fe, Co, Ni, and Bi) [7, 8], noble metals (e.g., Pd, Pt, Au, and Ag) [9, 10], and non-metals (e.g., B, C, N, S, and I) [11–13], dye sensitization [14, 15], and coupling with narrow bandgap semiconductors [16, 17]. Photosensitization using organic dyes as sensitizers has been extensively applied to improve the photocatalytic activity of TiO₂, especially in solar cell applications [18–21]. Upon solar illumination, the adsorbed dye molecule on the surface of TiO₂ gets excited and subsequently donates electrons to the conduction band of the semiconductor [22]. This would lead to the efficient separation of charges at the TiO₂ and dye sensitizer interface. Conducting polymers, such as polyaniline (PANI) and polypyrrole (PPy), could also act as photosensitizers when coupled with TiO₂ [6, 23, 24].

PANI is regarded as one of the most promising members of the intrinsically conductive polymers (ICPs) because of its tunable structure and electronic property, high environmental stability, low-cost monomer, and ease of synthesis [25, 26]. With a bandgap in the range of 1.3–2.7 eV, PANI exhibits strong absorption for visible light, making it a potential photosensitizer for TiO₂ [27]. Since the conduction band edge of PANI is more negative than that of TiO₂, the photoexcited electrons in the PANI conduction band could easily migrate to the conduction band of TiO₂ when illuminated with visible light. Consequently, the electron density in the TiO₂ conduction band increases [28]. Moreover, the photoexcited holes are trapped in the valence band of PANI, which inhibits charge recombination. In addition to the enhanced photocatalytic activity under sunlight, the amine and imine functional groups in the PANI backbone would serve as adsorption sites for heavy metals and other polar pollutants [29–33]. This would increase the concentration of pollutants in the proximity of the photoactive surface of TiO₂.

Since photocatalysis is a surface and interface process, the photocatalytic activity of TiO₂ increases with increasing surface area [13, 34, 35]. This led to the synthesis of TiO₂ nanoparticles. Techniques such as hydrothermal process, sol–gel process, electrodeposition, solvothermal, and chemical vapor depositions have been employed in preparing TiO₂ nanoparticles [36–40]. The hydrothermal method, a simple and environmentally friendly synthesis technique, produces TiO₂ nanoparticles with a high degree of crystallinity, homogeneity in composition, and desired size and morphology [41, 42]. It typically involves the heat treatment of the one-pot mixture of the titanium precursor (e.g., titanium isopropoxide, titanium-ethoxide, tetrabutyl titanate, TiO₂ powder), ethanol, and water together with the substrate material in a Teflon-lined stainless steel autoclave at a temperature range of 60–200 °C for at least 12 h [36, 41–44].

The immobilization of photocatalysts on a carrier or support is also a convenient approach to facilitate their recovery after use. Natural fibers, such as kenaf, jute,

sisal, cotton, and kapok, have been utilized as a support for the preparation of various composite materials due to their abundance, renewability, and low cost [30–33, 45–51]. Among these natural fibers, kapok fiber (*Ceiba pentandra* L. Gaertn.) is promising because of its high surface-area-to-volume ratio owing to its hollow microtubular structure [52, 53]. Kapok fibers are mostly cultivated in Southeast Asia, East Asia, Africa, and South America and are traditionally used as stuffing material for bedding, upholstery, and life preservers due to their light-weight and high buoyancy [54, 55]. Recently, kapok fibers have been used as support for the synthesis of various polymer films, such as PPy, PANI, and polyacrylonitrile (PAN), with controllable thickness and morphology [30–33, 45, 46, 51, 56, 57]. Because of the high surface roughness and specific surface area of the resulting composites, these polymer-coated kapok fibers were utilized as a carrier for the immobilization of various catalyst nanoparticles [33, 45, 57].

The present study reports the preparation of TiO₂/PANI-coated kapok fiber (TiO₂/PANI-KpF) nanocomposite for the visible light-activated photodegradation of methyl orange (MO) and photo-reduction of chromium(VI) [Cr(VI)] in an aqueous solution. First, PANI-coated kapok fiber (PANI-KpF) was synthesized via in situ polymerization of aniline monomer on the surface of kapok fibers in an acidic solution using ammonium persulfate (APS) as the oxidizing agent. The immobilization of TiO₂ nanoparticles on the surface of PANI-KpF was carried out via a hydrothermal method using titanium isopropoxide (TTIP) as the Ti source. The effect of initial TTIP concentration on the amount of immobilized TiO₂ nanoparticles on the surface of PANI-KpF was investigated by field-emission scanning electron microscopy (FE-SEM) and energy-dispersive X-ray spectroscopy (EDX). Further, its effect on the photocatalytic activity of the TiO₂/PANI-KpF nanocomposites for the degradation of MO and reduction in Cr(VI) under visible light was evaluated. The effect of visible light irradiation on the antibacterial activity of the TiO₂/PANI-KpF nanocomposite was also investigated using *Escherichia coli* (*E. coli*) as the test microorganism.

Methodology

Pre-treatment of kapok fibers

The kapok fibers were obtained from the University of the Philippines Los Baños, Laguna during the maturation of its seed pod. After manually isolating from the kapok seeds, the fibers were treated with sodium chlorite (NaClO₂, 80%, Sigma-Aldrich) to remove its lignin content [32, 58]. The NaClO₂-solution was prepared by dissolving 1.0 g NaClO₂ in 100 mL distilled water while adding 1.5 mL glacial acetic acid (HOAc or CH₃COOH, 99.9%, Duksan). The treatment was performed by reacting 1.5 g kapok fibers with the NaClO₂-solution at 90 °C for 1 h. Upon completing the treatment, the kapok fibers were washed several times with distilled water and finally rinsed with 96% ethanol. The fibers were dried in an oven at 80 °C for 10 h.

Synthesis of PANI-coated kapok fiber nanocomposite

The deposition of PANI on the surface of NaClO_2 -treated kapok fiber was carried out via in situ oxidative polymerization of aniline/anilinium monomer on the surface of the fiber in acidic solution using ammonium persulfate or APS ($[\text{NH}_4]_2\text{S}_2\text{O}_8$, 97.5%, Himedia) as oxidizing agent [30, 32]. Anilinium solution was prepared by dissolving 1.0 mL aniline monomer ($\text{C}_6\text{H}_5\text{NH}_2$, 99.5%, Loba Chemie) in 50 mL 1.0 M hydrochloric acid (HCl, 37% wt., Macron). Afterward, 400 mg NaClO_2 -treated kapok fiber (NaClO_2 -KpF) was added into the solution and stirred. The mixture was then transferred to an ice bath with continuous stirring. Meanwhile, an APS solution was prepared by dissolving 3.5 g of APS in 10 mL 1.0 M HCl. The polymerization was initiated by the dropwise addition of the pre-cooled APS solution into the kapok-anilinium mixture. The mixture was stirred continuously for 1 h while in an ice bath and allowed to complete the reaction for 16 h at room temperature. Finally, the PANI-coated KpF (PANI-KpF) nanocomposites were thoroughly washed with distilled water and subsequently rinsed with 96% EtOH before drying at 80 °C for 10 h.

Immobilization of TiO_2 nanoparticles on PANI-KpF nanocomposite

The immobilization of TiO_2 nanoparticles on the PANI-KpF was done via hydrothermal reaction process [47]. First, 400 mg PANI-KpF was dispersed in a solution containing 25 mL absolute EtOH and 25 mL distilled water via magnetic stirring. In a separate solution, 0.5–2.0 mL titanium isopropoxide or TTIP $\{\text{Ti}[\text{OCH}(\text{CH}_3)_2]_4$, 97%, Sigma-Aldrich} was dissolved in 25 mL absolute EtOH. The TTIP solution was added dropwise into the PANI-KpF and ethanol mixture while being stirred. The resulting mixture was then continuously stirred for 1 h at room temperature. Afterward, it was transferred into a Teflon-lined stainless steel autoclave reactor and allowed to react at 80 °C for 24 h. After cooling down to room temperature, the resulting product was washed with distilled water and 96% EtOH before drying at 80 °C. Additionally, a similar hydrothermal method was carried out in the absence of PANI-KpF to synthesize pure TiO_2 nanoparticles.

Material characterizations

Morphological and microstructural investigations were performed using a field-emission scanning electron microscope (FE-SEM, Hitachi SU8230) and a field-emission transmission electron microscope (FE-TEM, JEOL JEM-2100F), respectively. Elemental analysis was carried out using energy-dispersive X-ray spectroscopy (EDX, Phenom Pro and XL). Thermogravimetric analysis (TGA, TA Instrument TGA Q500) was performed under nitrogen flow (60 mL/min) at a heating rate of 10 °C per min from room temperature to 800 °C in a platinum pan. Attenuated total reflectance-Fourier transformed infrared (ATR-FTIR, Thermo Nicolet 6700) spectroscopy was recorded in the range of 400–4000 cm^{-1} . The crystal

structure of pure TiO₂ nanoparticles was analyzed via X-ray diffraction (XRD, Shimadzu XRD-7000). The mean crystallite size was estimated from the broadening of the (101) and (200) peaks using Scherrer's equation.

Photocatalytic experiments

The photocatalytic activity of TiO₂/PANI-KpF nanocomposite for the degradation of MO (95%, Loba Chemie) and reduction in Cr(VI) (K₂Cr₂O₇, 99.5%, Loba Chemie) was investigated under dark and visible light. Blank and TiO₂-loaded (1.0 mg/mL) MO and Cr(VI) solutions were used as control. Experiments were carried out inside a laboratory-made visible light photocatalytic reactor equipped with a 6000 K LED lamp. In a typical experiment, TiO₂/PANI-KpF nanocomposite was immersed in 50 mL 10 ppm MO and Cr(VI) solutions at a catalyst loading of 1.0 mg/mL. At predetermined time intervals within 6 h (e.g., 0.5, 1, 2, 3, 4, and 6 h), a 1.0 mL aliquot was taken from each of the MO and Cr(VI) solutions. The temperature of the MO and Cr(VI) solutions was maintained at ambient conditions by placing them inside an ice bath during the photocatalytic experiment. The effect of varying TTIP concentrations on the photocatalytic activity of TiO₂/PANI-KpF nanocomposites was tested on MO solution under visible light illumination. Then, the nanocomposite with the highest photocatalytic activity was chosen for the photo-reduction of Cr(VI) under visible light. Adsorption and photocatalytic experiments were performed twice. The concentration of the residual MO solution was calculated from the calibration curve of MO concentration with respect to its absorbance at 460 nm. On the other hand, the analysis of residual Cr(VI) concentration was performed using 1,5-diphenyl carbazide as the complexing agent. The complexation produced a violet-colored solution with an absorbance peak at 540 nm. The absorbance spectra of MO and Cr(VI) solutions were measured via UV–vis spectroscopy (Ocean Optics). The removal efficiency (RE, %) was calculated using the following equation:

$$RE = (C_o - C_t) / C_o \times 100\% \quad (1)$$

where C_o and C_t are the initial solution concentration (mg/L or ppm) and the solution concentration (mg/L or ppm) at time t (min), respectively.

The experimental data gathered under dark condition were fitted to the linearized pseudo-second-order kinetic model of adsorption, which is given by the following equation:

$$t/q_t = 1/k_2q_e^2 + t/q_e \quad (2)$$

where q_t (mg/g) and q_e (mg/g) are the adsorption capacities at time t (min) and at chemical equilibrium, respectively, and k_2 (g/(mg·min)) represents the pseudo-second-order rate of adsorption [59].

On the other hand, the experimental data from the visible light-illuminated photocatalytic experiments were fitted into the Langmuir–Hinshelwood (L–H) kinetic model given by:

$$\ln\left(\frac{C_o}{C_t}\right) = k_1 t \quad (3)$$

where C_o is the initial concentration of MO (ppm), C_t is the concentration of MO (ppm) at time t (min), and k_1 (min^{-1}) is the pseudo-first-order rate constant [60].

Antibacterial test

The antibacterial activity of $\text{TiO}_2/\text{PANI-KpF}$ was tested on *Escherichia coli* (*E. coli*) UPCC 1195. A bacterial suspension approximating McFarland 2 (6.0×10^8 CFU/mL) was prepared from an 18–24 h old *E. coli*. Then, it was diluted to obtain a 10^6 – 10^7 CFU/mL cell suspension. Then, 0.4 g $\text{TiO}_2/\text{PANI-KpF}$ was contacted with 20 mL *E. coli* suspension in a sterile Petri dish. The suspension was exposed to visible light for 6 h. A similar suspension containing the same amount of $\text{TiO}_2/\text{PANI-KpF}$ was placed under dark conditions. After 6 h, the suspensions were serially diluted up to 10^5 and plated on nutrient agar (NA) before incubating at 35 °C for 24 h. Afterward, the *E. coli* colony-forming units (CFU) were counted using a Quebec counter.

Results and discussion

Immobilization of TiO_2 nanoparticles on PANI-KpF nanocomposite

Figure 1 shows the SEM image of the NaClO_2 -treated KpF (NaClO_2 -KpF), PANI-coated-KpF (PANI-KpF), and the $\text{TiO}_2/\text{PANI-KpF}$ prepared with an increasing amount of TTIP. As shown in Fig. 1a, the surface of the NaClO_2 -KpF microtube is relatively smooth, which indicates the presence of a waxy layer [54, 58]. Before

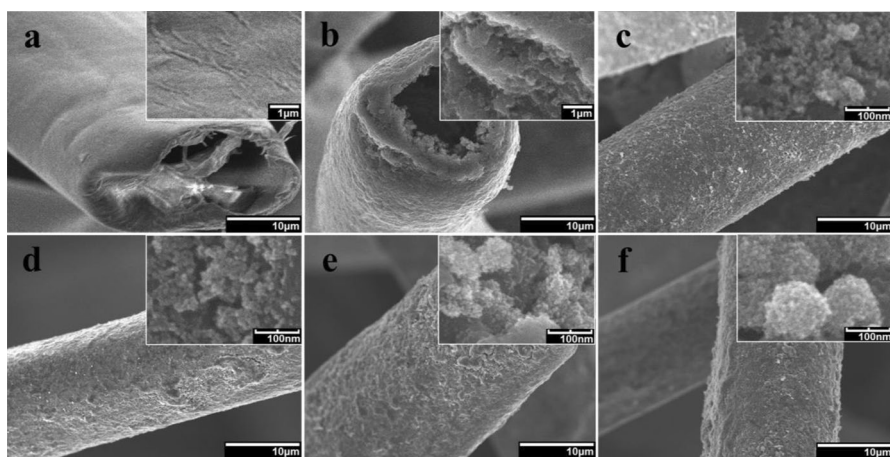


Fig. 1 SEM images of **a** NaClO_2 -KpF, **b** PANI-KpF, and $\text{TiO}_2/\text{PANI-KpF}$ nanocomposites prepared with **c** 0.5, **d** 1.0, **e** 1.5 and **f** 2.0 mL TTIP

the deposition of PANI, NaClO_2 -treatment was employed to promote the adhesion of aniline monomer by removing the lignin content and expanding the amorphous region of the cellulose content of the fiber [32, 58, 61]. After the in situ oxidative polymerization of aniline on the surface of NaClO_2 -KpF, a layer of compact and clustered PANI particles, with sizes in the range of tens to hundreds of nanometer, encapsulated the fiber while preserving its hollow microtubular structure (Fig. 1b).

After TiO_2 immobilization, it was observed that the PANI layer was retained regardless of the TTIP concentration. However, some PANI particles were detached from the surface of the kapok fiber after the hydrothermal reaction. This results in the reduction in the final mass of the nanocomposites from 400 to 353–361 mg. With increasing TTIP concentration, more TiO_2 agglomerates were deposited on the surface of the PANI-KpF nanocomposite. Higher magnification images show that these agglomerates are composed of nanoparticles with diameters of less than 50 nm.

Figure 2 shows the corresponding FTIR spectra of NaClO_2 -KpF, PANI-KpF, and TiO_2 /PANI-KpF nanocomposites prepared with different TTIP concentrations. The broad absorption bands of KpF at ~ 3330 and ~ 1035 cm^{-1} are attributed to the hydroxyl group ($-\text{OH}$) and $\text{C}-\text{O}$ stretching vibrations in the cellulose region, respectively [58, 62–64]. The peaks at ~ 1730 and ~ 1370 cm^{-1} are associated with the carbonyl ($\text{C}=\text{O}$) group in the aliphatic aldehydes, esters, and ketones of plant wax, while the peak at ~ 1240 cm^{-1} is ascribed to the $\text{C}-\text{O}$ stretching vibration in the

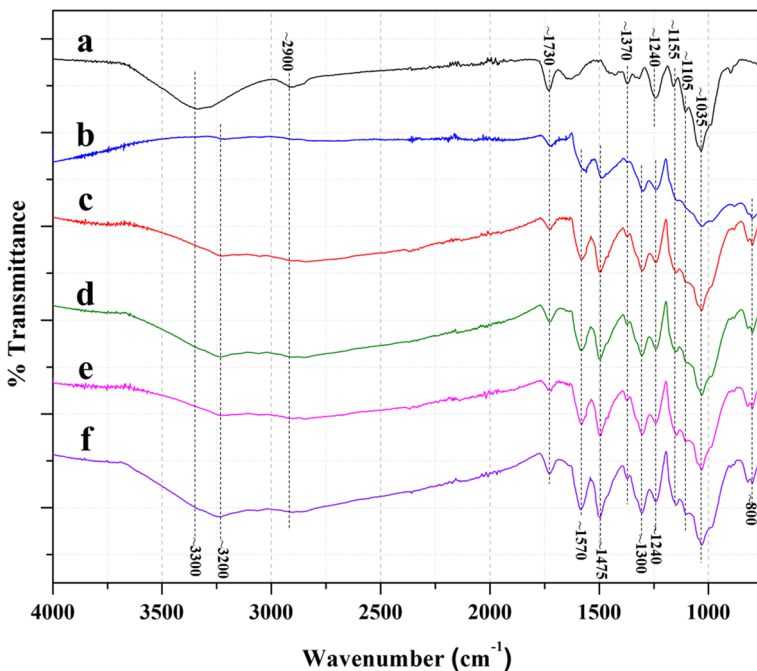


Fig. 2 FTIR spectra of **a** NaClO_2 -KpF, **b** PANI-KpF, and **c** TiO_2 /PANI-KpF nanocomposites prepared with **d** 0.5, **e** 1.0, **e** 1.5 and **f** 2.0 mL TTIP

acetyl groups, which are also present in plant wax [54, 65]. In addition, the absorption band at $\sim 2900\text{ cm}^{-1}$ is associated with the C–H stretching vibration of aliphatic CH_2 and CH_3 compounds in plant wax [54, 63, 65].

The successful deposition of PANI is confirmed by the presence of the absorption bands at ~ 1570 and $\sim 1475\text{ cm}^{-1}$, which are attributed to the C=N and C=C stretching of quinoid-ring and benzene-ring, respectively [32, 66–68]. Moreover, other important PANI absorption bands at ~ 1300 , ~ 1240 , and $\sim 800\text{ cm}^{-1}$, which are due to the C–N stretching of secondary aromatic amines, C–N⁺ stretching in the polaron structure, and out-of-plane C–H vibration of symmetrically substituted benzene of PANI, respectively, are also present [66, 68, 69]. After the polymerization of aniline, the absorption peak of $\text{NaClO}_2\text{-KpF}$ at ~ 3330 , ~ 2900 , and $\sim 1370\text{ cm}^{-1}$ almost disappeared, while the absorption peak at $\sim 1730\text{ cm}^{-1}$ decreased significantly. The IR peak of KpF at $\sim 1240\text{ cm}^{-1}$ also overlapped with that of the PANI. These results suggest the adhesion of the PANI layer on the surface of KpF [66].

After the immobilization of TiO_2 nanoparticles, the PANI layer was relatively intact as indicated by the presence of its characteristic peaks in Fig. 2c–f, supporting the findings from the FE-SEM images (Fig. 1c–f). Then again, the increase in the intensity of the absorption bands at ~ 3330 and $\sim 2900\text{ cm}^{-1}$ possibly indicates the reduction in the amount of PANI after the hydrothermal reaction. This agrees well with the decrease in the final mass of the nanocomposites. The intensity of the absorption band at $\sim 1240\text{ cm}^{-1}$ was also decreased after the reaction. This implies the conversion of a large amount of emeraldine salt PANI into its emeraldine base form. This could be due to the de-doping of the polaron segment of PANI with OH^- ions, which were generated during the condensation of $\text{Ti}(\text{OH})_4$ [70, 71].

Figure 3 shows the EDX spectra of the $\text{TiO}_2/\text{PANI-KpF}$ nanocomposites with an increasing amount of TTIP. Peaks due to C, N, O, Ti, Cl, and S were identified from the spectra. The peaks of C and N atoms were mainly from the PANI chain. On the other hand, Ti and O peaks confirmed the presence of TiO_2 molecules. On the other hand, Cl and S peaks could be attributed to the Cl^- and SO_4^{2-} (or HSO_4^-) counter ions, which were released from the dissolution of HCl

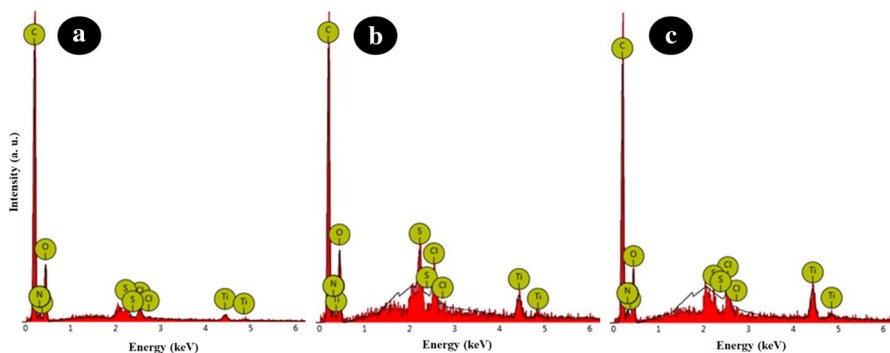


Fig. 3 EDX patterns of the $\text{TiO}_2/\text{PANI-KpF}$ nanocomposites prepared with **a** 0.5, **b** 1.0 and **c** 2.0 mL TTIP. Insets show the corresponding SEM images (all at $\times 100\text{ k}$ magnification) of the nanocomposites at which the elemental analyses were conducted

Table 1 Average atomic concentrations of the elements present in the TiO₂/PANI-KpF nanocomposites prepared with 0.5, 1.0, and 2.0 mL TTIP

TTIP amount (mL)	Average atomic concentration (at.%)					
	C	N	O	Ti	Cl	S
0.5	64 ± 1	12 ± 0	21 ± 4	0.9 ± 0.6	1.0 ± 0.8	2.0 ± 1.3
1.0	62 ± 2	12 ± 2	24 ± 4	1.0 ± 0.4	0.9 ± 0.4	0.9 ± 0.5
2.0	60 ± 1	14 ± 1	24 ± 1	2.3 ± 0.5	1.3 ± 1.2	0.0 ± 0.0

Each average concentration was calculated from three EDX data taken from different areas on each nanocomposite

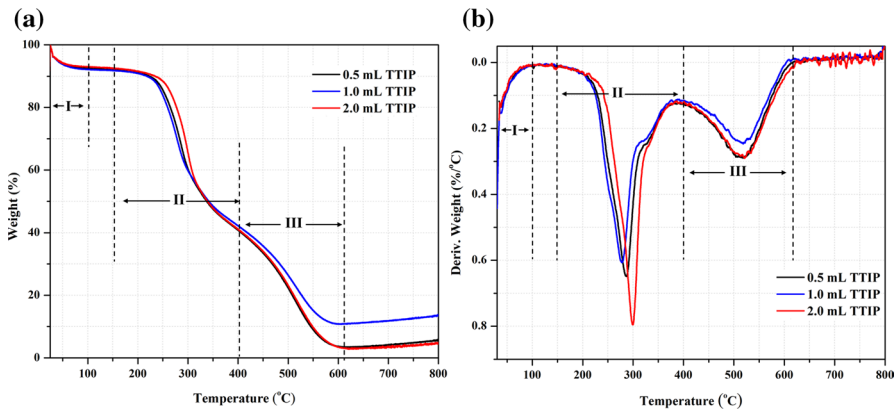


Fig. 4 a TGA thermograms and b DTG curves of the TiO₂/PANI-KpF nanocomposites prepared with different TTIP concentrations under N₂ flow

and APS during the polymerization of PANI [70]. Table 1 shows the average relative atomic concentration of the elements detected by EDX. With 0.5 and 1.0 mL TTIP, the average relative atomic concentration of Ti on the surface of PANI-KpF is about 1%. When 2.0 mL TTIP was added, the relative atomic concentration of Ti was increased to about 2%. This indicates that more TiO₂ nanoparticles were deposited on the surface of PANI-KpF at higher TTIP concentrations. These results correspond well with the observed FE-SEM images.

Figure 4 shows the TGA thermograms and corresponding DTG curves of the TiO₂/PANI-KpF prepared with varying amounts of TTIP. The thermograms of all the TiO₂/PANI-KpF nanocomposites exhibit three degradation stages. The weight loss in stage I (30 to 100 °C) is attributed to the evaporation of adsorbed water onto the samples [60]. Further, the weight loss in stage II (150 to 400 °C) was due to the thermal degradation of cellulose and hemicellulose contents of kapok fiber [72, 73]. The main peak, which exhibits a minimum at around 300 °C, is associated with the degradation of hemicellulose [72]. On the other hand, the shoulder with a minimum located at around 330 °C is associated with the degradation of cellulose. Finally, the weight loss in stage III (400 to 620 °C) is attributed to the thermal degradation of the backbone chains of PANI [74, 75]. The

remaining weight of the samples from around 620 °C onwards may correspond to the presence of inorganic contents (i.e., TiO₂ nanoparticles) and carbon-containing residues. The significant increase in the amount of remaining materials when the TTIP concentration was increased from 0.5 to 1.0 mL possibly suggests a higher concentration of immobilized TiO₂ nanoparticles on the surface of PANI-KpF. However, upon increasing the TTIP concentration to 2.0 mL, the amount of residues decreased. This is possibly due to the decrease in the amount of immobilized TiO₂ nanoparticles. As seen from the FE-SEM images, the TiO₂ nanoparticles agglomerated at higher TTIP concentrations. These agglomerated TiO₂ nanoparticles could have detached from the surface of PANI-KpF due to the weak adhesion. As a result, fewer TiO₂ nanoparticles were actually on the surface of PANI-KpF.

The TEM image and XRD pattern of pure TiO₂ nanoparticles synthesized by the same hydrothermal process in the absence of PANI-KpF are shown in Fig. 5. It can be observed in Fig. 5a that the TiO₂ nanoparticles are spherical with diameters ranging from 5 to 10 nm. Moreover, the inset shows the well-defined crystalline orientation of a single crystal TiO₂ nanoparticle with a measured d-spacing of 0.355 nm. This corresponds to the (101) plane of anatase TiO₂. As shown in Fig. 5b, relatively broad diffraction peaks were obtained, which indicates a very small crystallite size as confirmed by the TEM image.

In Fig. 5b, the two most intense single diffraction peaks at $2\theta = 25.31$ and 47.95° represent the (101) and (200) peaks of anatase TiO₂ (JCPDS card no. 78–2486), respectively. Based on the broadening of these peaks, the mean crystallite size of the nanoparticles was estimated to be about 6.06 nm using Scherrer's formula. This value is well within the range of diameters measured from the TEM images. This indicates that some of the TiO₂ nanoparticles are single crystals. Other XRD peaks at $2\theta = 37.97, 54.09, 55.06, 62.80, 68.97, 70.04, 75.31,$ and 82.77° were identified to be reflections of the (004), (105), (211), (204), (116), (220), (215), and (224) peaks of pure anatase TiO₂, respectively. Then again, most of these peaks are the

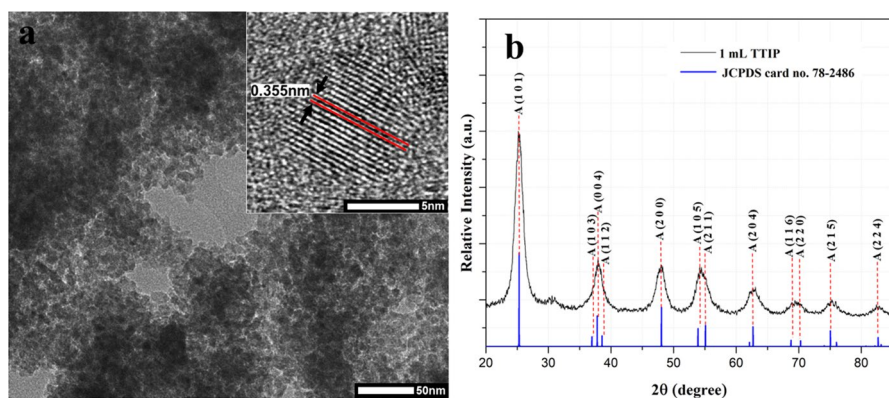


Fig. 5 **a** TEM image (inset: d-spacing of the (101) plane) and **b** X-ray diffraction pattern of TiO₂ nanoparticles prepared with 1.0 mL TTIP

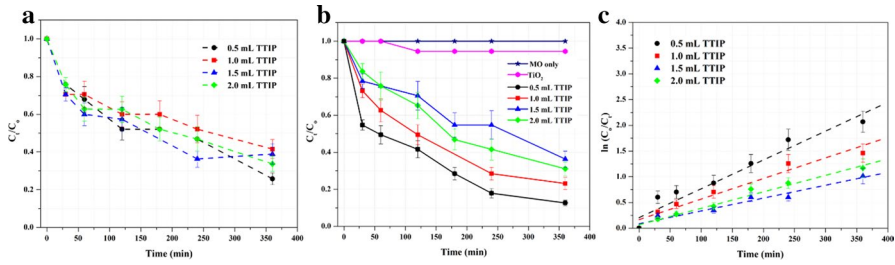


Fig. 6 Removal of MO by TiO₂/PANI-KpF prepared with different concentrations of TTIP under **a** dark conditions and **b** visible light illumination in the presence of iced water bath. **c** Langmuir–Hinshelwood kinetic model of MO removal by TiO₂/PANI-KpF prepared with different TTIP concentrations under visible light-illuminated conditions

Table 2 Calculated pseudo-second-order adsorption kinetic (dark condition) and L–H pseudo-first-order kinetic (visible light-illuminated condition) model parameters for the removal of MO by TiO₂/PANI-KpF prepared with different concentrations of TTIP

TTIP amount (mL)	Pseudo-second-order adsorption kinetics (dark)				L–H pseudo-first-order kinetics (Visible)		
	RE (%)	q_e (mg/g)	k_2 (g/mg min)	R^2	RE (%)	k_1 (min ⁻¹)	R^2
0.5	74.2	6.41	0.0030	0.9905	87.4	0.0056	0.9555
1.0	58.4	5.50	0.0046	0.9854	76.8	0.0040	0.9540
1.5	61.0	6.02	0.0049	0.9761	63.7	0.0025	0.9548
2.0	66.3	6.20	0.0036	0.9960	68.9	0.0032	0.9787

summation of several (2 to 3) diffraction peaks. which led to the overall broadening. No diffraction peaks corresponding to other TiO₂ phases, such as rutile and brookite, were observed.

Kinetic studies of MO removal by TiO₂/PANI-KpF nanocomposite

Figure 6 shows the removal of MO under dark and visible light. Under dark conditions, the removal of MO was mainly due to adsorption. This was confirmed by the high R^2 values when the kinetic data under the dark condition were fitted into the linearized pseudo-second-order kinetic model of adsorption. It was demonstrated in the previous study that the adsorption of MO dye onto the PANI-KpF nanocomposite follows the pseudo-second-order kinetic model, which suggests the diffusion of MO molecules within the porous structure of the PANI coating [32, 76]. In our previous work, the PANI-KpF nanocomposite attained an adsorption capacity for MO of about 137 mg/g [32].

After 6 h of adsorption, the removal efficiency (RE) was in the range of 58.4–74.2% for the TiO₂/PANI-KpF nanocomposites as shown in Table 2. Furthermore, the sample prepared with 0.5 mL TTIP showed the best performance with a removal efficiency of 74.2%. As discussed in the previous section, some PANI

particles were detached from the kapok surface during the deposition of TiO₂ nanoparticles, particularly at higher TTIP concentrations. Thus, the high removal efficiency of the sample with 0.5 mL TTIP could be attributed to the relatively larger amount of PANI retained on the surface of the nanocomposite.

Under visible light illumination, there was no observable change in the concentration of blank MO solution after 6 h as seen in Fig. 6b. This indicates that there was no induced self-degradation of MO under visible light. With 50 mg pure anatase TiO₂ nanoparticles, only about 5.2% removal efficiency was achieved. Due to the wide bandgap (3.2 eV) of anatase TiO₂, the energy of visible light was not sufficient to excite the electrons from its valence band to its conduction band. Therefore, the reduction in the concentration of MO might be due to the adsorption of MO molecules onto the TiO₂ nanoparticles. This explains the low removal efficiency. By applying the pseudo-second order adsorption kinetic model on the removal of MO by pure TiO₂, an adsorption capacity and *R*² value of 0.56 mg/g and 0.9981 were calculated, respectively.

The influence of TTIP concentration in the photocatalytic activity of TiO₂/PANI-KpF is apparent in Fig. 6b. For the samples prepared with 0.5 and 1.0 mL TTIP, about 13.0 and 18.0% increase in removal efficiency for MO were achieved under visible light compared to dark conditions. This substantial improvement in removal efficiencies could be attributed to the photocatalytic degradation of MO over the TiO₂/PANI photocatalyst. This indicates that PANI could effectively photosensitize the TiO₂ nanoparticles immobilized on the PANI surface by producing electron-hole pairs under visible light illumination.

With a bandgap in the range of 1.3 (doped or protonated) to 2.7 eV (undoped), PANI exhibits strong absorption for visible light [27]. When TiO₂ is coupled with PANI, the photoexcited electrons in the conduction band of PANI can easily jump to the conduction band of TiO₂ due to the more negative band edge of PANI [60]. On the other hand, the electrons in the valence band of TiO₂ can migrate to the valence band of PANI and combine with the photoexcited PANI holes [77, 78]. Subsequently, holes are generated in the TiO₂ valence band. The photoexcited holes in both PANI and TiO₂ valence bands can independently react with surface-bound water molecules or OH⁻ ions to form hydroxyl radicals (\cdot OH), while the photoexcited electrons in the conduction bands of PANI and TiO₂ can react with oxygen molecules to produce superoxides (O₂⁻) [77]. Due to its high oxidizing ability, \cdot OH can attack the electron-rich aromatic rings and azo bonds (*N=N*) of MO molecule by substitution reaction [60, 79]. The generated intermediates would then undergo ring-opening due to their instability, leading to the complete mineralization of MO. In addition to CO₂ and H₂O, the mineralization of MO would lead to the formation of SO₄²⁻, NO₃⁻, and NH₄⁺ species [80, 81]. Additionally, the excellent adsorption capability of PANI could increase the amount of MO molecules near the photoactive layer of the TiO₂ nanoparticles. Consequently, the rate of MO decoloration was increased. Aside from the enhanced photocatalytic activity of immobilized TiO₂, the utilization of PANI-KpF as a carrier also improved handling during recovery compared with pure TiO₂ nanopowder.

However, with 1.5 and 2.0 mL TTIP, a <3.0% increase in the removal efficiencies was achieved. This could be due to the agglomeration of TiO₂ nanoparticles on the

PANI surface as previously seen from the FE-SEM images in Fig. 1. The formation of agglomerates possibly decreased the contact between PANI and TiO₂. In addition, the opacity of the TiO₂ layer probably increased, which hindered the penetration of visible light into the PANI matrix [60]. This would lead to the decline in the generation of photoexcited electron–hole pairs within the polymer and the overall photocatalytic activity of the nanocomposite.

The kinetics of MO removal by combined adsorption and photodegradation was further analyzed by fitting the data from Fig. 6b into the Langmuir–Hinshelwood (L–H) kinetic model.

The $\ln(C_0/C_t)$ versus time plots of MO removal by TiO₂/PANI-KpF prepared with different TTIP concentrations under visible light are shown in Fig. 6c. Relatively high linearity was achieved for all the L–H kinetic model plots as indicated by their corresponding R^2 values (>0.95) shown in Table 2. This confirms the photodegradation of MO by TiO₂/PANI, which follows the pseudo-first-order kinetic reaction. The TiO₂/PANI-KpF nanocomposite prepared with 0.5 mL TTIP achieved the highest pseudo-first-order rate constant of about 0.0056 min⁻¹.

Kinetic studies of Cr(VI) removal by TiO₂/PANI-KpF nanocomposite

The TiO₂/PANI-KpF nanocomposite prepared with 1.0 mL TTIP was chosen for the removal of Cr(VI). Similarly, the initial concentration and volume of the Cr(VI) solution (pH~6) was set to 10 ppm and 50 mL, respectively. The experiments were conducted for 6 h under dark and visible light using an iced bath to maintain the temperature at ambient conditions. Blank and TiO₂-loaded Cr(VI) solutions were also used as controls. As seen in Fig. 7a, there was no apparent change in the initial concentration of Cr(VI) after 6 h. This suggests the absence of any degradation or reduction in Cr(VI) ions. Further, using pure TiO₂ powder at 1.0 mg/mL catalyst loading, only 1.2% removal efficiency was achieved. This could also be attributed to the adsorption of Cr(VI) onto the TiO₂ nanoparticles. By applying

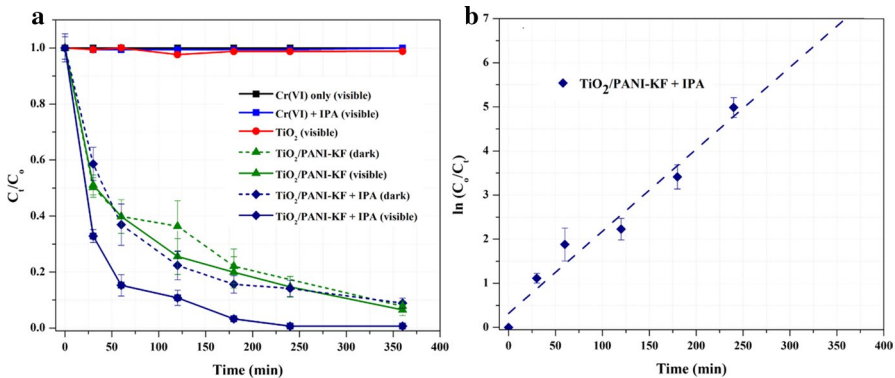
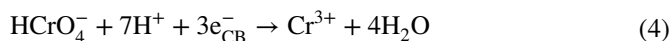


Fig. 7 **a** Removal of Cr(IV) by pure TiO₂ powder and TiO₂/PANI-KpF (with and without IPA) as a function of time under dark and visible light; and **b** the corresponding L–H kinetic model plot for TiO₂/PANI-KpF (with IPA) under visible

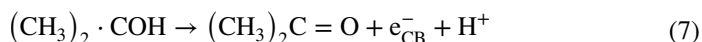
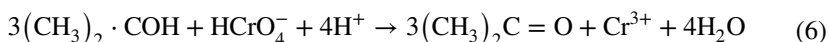
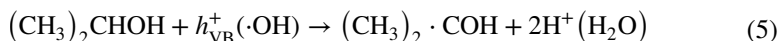
the pseudo-second-order kinetic model, an adsorption capacity and R^2 value of 0.14 mg/g and 0.9957 were determined, respectively.

Using $\text{TiO}_2/\text{PANI-KpF}$ nanocomposite, there was no significant difference in the amount of Cr(VI) removed under dark and visible light. Removal efficiencies of around 92.2 and 93.5% were achieved under dark and visible light, respectively. This suggests that the removal of Cr(VI) was mainly due to adsorption and the photo-reduction of Cr(VI) was negligible or possibly did not proceed at all. At pH 6, Cr(VI) exists as hydrogen chromate (HCrO_4^-) and chromate (CrO_4^{2-}) anions [66]. Both species could be effectively adsorbed onto PANI through electrostatic attraction. The adsorption data were also fitted into the pseudo-second-order kinetic model. Adsorption capacities of 10.20 and 10.21 mg/g with R^2 values of 0.9848 and 0.9966 for dark and visible light conditions were achieved, respectively.

Generally, to photo-reduce heavy metal ions, the energy level of the photoexcited electrons should be more negative than the reduction potentials of the metal ions [82]. As pH is increased from 0 to 6, the position of the conduction band energy level of TiO_2 decreases from -0.050 to -0.404 V [83]. On the other hand, the reduction potential of Cr(VI) decreases from 1.35 to 0.52 V as the pH is changed from 0 to 6 [83]. Although the photo-reduction of Cr(VI) to Cr(III) as in Eq. (4) is thermodynamically feasible at a potential difference of -0.922 V, the reaction possibly proceeds at a very slow rate [83, 84].



The photocatalytic reduction in Cr(VI) to Cr(III) could be enhanced with the introduction of organic hole scavengers, such as 2-propanol [IPA, $(\text{CH}_3)_2\text{CHOH}$] [85]. In the presence of 1.0 mL IPA (0.26 mmol/L) under visible light, a removal efficiency of more than 99% was reached within 4 h of illumination. After 6 h, Cr(VI) was completely removed. In addition to the significant reduction in electron–hole recombination following the addition of IPA, the reaction of a hole scavenger with holes or $\cdot\text{OH}$ radical produces derivatives that possess highly negative reducing potentials [85, 86]. As described by Eq. (5), the oxidation of IPA [$(\text{CH}_3)_2\text{CHOH}$] by holes or $\cdot\text{OH}$ radicals produces 1-hydroxyalkyl radical [$(\text{CH}_3)_2\cdot\text{COH}$] with a corresponding reducing potential [$E^\circ(\text{CH}_3)_2\text{C}=\text{O}/(\text{CH}_3)_2\cdot\text{COH}$] of -1.6 V [81]. Subsequently, this free radical can directly reduce Cr(VI) to Cr(III) Eq. (6) or further increase the number of electrons in the conduction band Eq. (7) [85].



A Cr(VI) solution in the presence of IPA only was also prepared under visible light to determine whether the hole scavenger could induce the reduction in Cr(VI) in the absence of $\text{TiO}_2/\text{PANI-KpF}$. The concentration of Cr(VI) solution

remained the same after 6 h of illumination as seen in Fig. 7a. This indicates that IPA did not undergo self-oxidation to produce reducing radicals. Likewise, IPA had no apparent effect on the removal of Cr(VI) in the presence of TiO₂/PANI-KpF under dark conditions. This implies that the reaction between TiO₂/PANI and IPA to produce reducing radicals did not take place without the generation of photoexcited electron–hole pair. Thus, in the absence of light and/or photocatalyst, IPA did not act as a hole or •OH radical scavenger.

The removal of Cr(VI) by TiO₂/PANI-KpF under visible light was also analyzed using the L–H kinetic model. The corresponding ln(C₀/C_t) vs time plot for the removal of Cr(VI) is shown in Fig. 7b. With an R² value of 0.9630, the result suggests that the photo-reduction of Cr(VI) by TiO₂/PANI-KpF under visible light in the presence of IPA follows the Langmuir–Hinshelwood kinetic model. The calculated L–H kinetic model parameters for the removal of Cr(VI) under visible light illumination are shown in Table 3.

Antibacterial activity

The enhancement of the antibacterial activity of TiO₂/PANI-KpF under visible light was investigated by counting the colonies formed by *E. coli* bacteria after contacting 10⁶–10⁷ CFU/mL bacterial suspension with the nanocomposite for 6 h. Figure 8 shows the marked colony-forming units (CFU) of *E. coli* bacteria after 6 h of exposure to dark and visible light in the presence of TiO₂/PANI-KpF. Under dark conditions, around 65 ± 5 CFU, which is equivalent to an actual *E. coli* concentration of ~6.6 × 10⁶ CFU/mL, was observed. This indicates a minimal decrease in the number of bacteria after exposure to TiO₂/PANI-KpF in the dark. On the other hand, only 46 ± 9 CFU or ~4.6 × 10⁶ CFU/mL of *E. coli* remained after visible light illumination. The ~30% reduction in *E. coli* concentration suggests the antibacterial activity of TiO₂/PANI-KpF against *E. coli* bacteria under visible light, which is primarily linked to the oxidative damage on bacterial cells by the generated •OH radicals [87–90].

Table 3 Calculated pseudo-second-order adsorption and L–H pseudo-first-order kinetic model parameters for the removal of Cr(VI) by TiO₂/PANI-KpF

Condition	k ₂ (g/mg min)	R ²
Dark	0.0021	0.9848
Dark (with IPA)	0.0026	0.9992
Visible light	0.0024	0.9966
	k ₁ (min ⁻¹)	R ²
Visible light (with IPA)	0.0186	0.9630

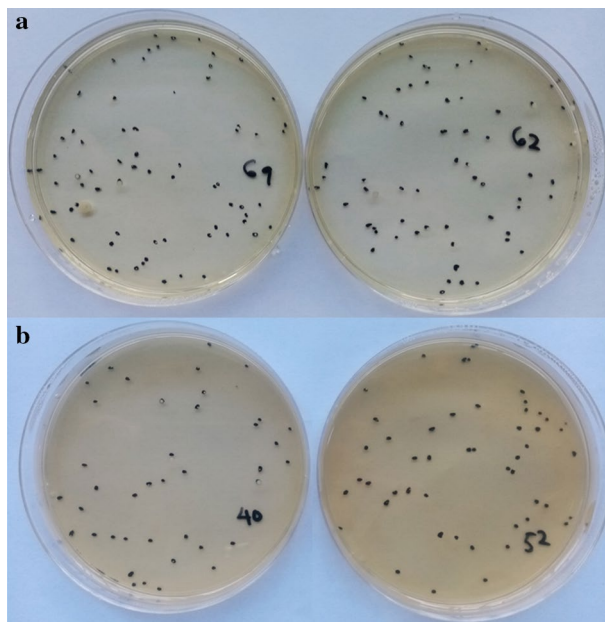


Fig. 8 Counted *E. coli* CFU on nutrient agar after 6 h of contacting with TiO₂/PANI-KpF under **a** dark and **b** visible light illumination for 6 h

Conclusion

TiO₂ nanoparticles were successfully immobilized on the surface of PANI-KpF via a hydrothermal reaction method. The TiO₂ nanoparticles appeared as large agglomerates on the surface on PANI-KpF, particularly at higher TTIP concentration. Under dark conditions, the removal of MO and Cr(VI) was mainly due to adsorption, which follows the pseudo-second-order kinetic reaction. After 6 h of adsorption, the removal efficiency was in the range of 58.4–74.2% for MO, whereas 92.2% for Cr(VI). Enhanced MO removal up to 87.4% was achieved due to photodegradation under visible light for 6 h. On the other hand, the photocatalytic reduction in Cr(VI) by TiO₂/PANI-KpF was insignificant under visible light. With the addition of IPA as ·OH radical or hole scavenger, reduction in Cr(VI) was achieved under visible light with 100% removal. Lastly, the TiO₂/PANI-KpF nanocomposite demonstrated a possible antibacterial activity against *E. coli* bacteria with around 30% CFU reduction under visible light compared to dark conditions.

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