



Investigation of triplex $\text{CaAl}_2\text{ZnO}_5$ nanocrystals on electrical permittivity, optical and structural characteristics of PVA nanocomposite films

H. M. Gayatri² · Murad AL-Gunaid^{3,4} · Siddaramaiah⁴ · A. P. Gnana Prakash¹

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Abstract

Nanocomposite (NC) films of polyvinyl alcohol (PVA)/calcium aluminum-doped zincate ($\text{CaAl}_2\text{ZnO}_5$) have been fabricated with varying amounts, namely 2, 4, 6 and 8 wt% of $\text{CaAl}_2\text{ZnO}_5$ nanoparticles (NPs) by solution casting technique. TEM data showed that an average particle size of $\text{CaAl}_2\text{ZnO}_5$ NPs is ~ 25 nm. The effect of $\text{CaAl}_2\text{ZnO}_5$ content on structural and morphological behaviors has been established by Fourier-transform infrared spectroscopy and scanning electron microscopy, respectively. The photo-response of NCs was derived by UV–visible spectroscopy where the band gap energy (E_g) reduced from 5.25 eV for PVA to 2.82 eV for PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ NC film. The dielectric permittivity and current–voltage (I – V) characteristics were studied using LCR—meter in frequency range of 50 Hz–5000 kHz. The relative dielectric constant (ϵ') was increased from 15 to 65 with increase in NPs content from 0 to 8 wt%. The PVA NC with 8 wt% $\text{CaAl}_2\text{ZnO}_5$ NPs raises the ac conductivity to 3.35×10^{-5} S cm^{-1} at room temperature. The cyclic voltammetry (CV) tests have been performed to calculate the specific capacitance of the NCs as a positive electrode against Ag/AgCl as reference electrode. The specific capacitance increases from 1. Fg^{-1} for PVA to 3.69 Fg^{-1} for PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ NC. These behaviors will support the possible applications in optical display devices and micro-electrical and electronic applications.

Keywords $\text{CaAl}_2\text{ZnO}_5$ NPs · Band gap · Dispersion energy · Dielectric permittivity · Specific capacitance

✉ A. P. Gnana Prakash
gnanaprakash@physics.uni-mysore.ac.in

Extended author information available on the last page of the article

Introduction

In the recent years, semiconductor nanoparticles (NPs) have attracted much attention worldwide due to their outstanding opto-electrical and mechanical properties. Among various inorganic semiconductor compounds, zinc oxide (ZnO) has stable wurtzite structure with wide direct band gap and high binding energy. Due to its excellent properties, it has a broad range of potential applications, e.g., in ultraviolet (UV) light emitters, transparent electronics, piezoelectric devices, chemical sensors and spin electronics [1–3]. Many studies have focused on the synthesis and development of ZnO as transparent conducting oxides (TCOs) using a range of techniques and dopants, such as Li, Al, Ni and Ga [4–7] to improve the electrical conductivity without degrading their optical transmission. Calcium zincate is a semiconductor with wide band gap energy, transparent in the visible regions and is excellent UVA shielding materials owing to their direct band gap absorptions. Furthermore, alkali and alkaline earth metal-doped ZnO are known to emit visible luminescence arising from intrinsic structural characteristics besides exciton emission [8]. The *p*-type based on aluminum-doped ZnO (AZO) materials has significantly attracted because it is non-toxic and inexpensive. The NPs consisting of zinc oxide and aluminum exhibit high transparency enhanced electrical, thermal and chemical stability [9, 10]. More recently, mixed metal oxides, composed of three or more metal elements with similar radii, are expected to have a stronger synergetic effect in comparison with the corresponding binary metal oxides [11, 12]. Transition metal oxide NPs-loaded polymer-based nanocomposite materials are promising candidates which have been constantly developed and investigated to meet newer challenges for opto-electrical applications. One of the most important challenges in the development of nanocomposites is concerned on reducing optical bandwidth, arising refractive index and improving electrical properties which are desirable for opto-electronic application. The filling up of weak micro-regions of the polymer matrix by NPs may enhance the interaction at the polymer–filler interfaces [13, 14]. Among the above-mentioned NPs, calcium aluminum zincate NPs have preferred to use strong oxidizing agent of photo-generated holes, chemical inertness, non-toxicity, low cost, high refractive index (RI) and good dispersing ability in polymeric system [15].

The optical properties on the NCs are different from their individual components. If these hybrid NPs are well dispersed in a matrix, the intrinsic properties of a nanostructured material are determined by its size, shape, composition, crystallinity and structure property relationships of polymer can also be tuned for tailor-made applications. Polyvinyl alcohol (PVA) is a semicrystalline polymer with highly transparent, flexible, good mechanical properties and easy film forming; in addition, its polar hydroxyl group is known to offer excellent filler dispersions owing to its excellent particle stabilizing nature. Furthermore, PVA is also known to undergo photochemical transformations under the influence of high energy radiations [16]. This distinctive feature of PVA can also affect the properties of NCs, since material characteristics of semiconductor, especially optical absorption, emission and electronic conduction, are known to be influenced

significantly by the extent of passivation of under coordinated surface atoms of the semiconductor by organic ligands in addition to the chemical nature of entities [17]. Bouropoulos et al. [18] reported that 2.5 wt% ZnO NPs embedded in PVA caused to enhance absorption of incident light and reducing NCs band gap energy into 3.2 eV. Subramani et al. [19] have investigated on calcium zincate PVA/Ca_{0.2}Zn_{0.8}O NC films which exhibited appreciable UVA screening efficacies with maximum absorption in the UVA regions. The band gap energy reduced to less than 3.1 eV and refractive index enhanced to 3 at 400 nm, whereas ac conductivity increased to 7.5×10^{-4} S cm⁻¹ at higher frequency for PVA/4 wt% Ca_{0.2}Zn_{0.8}O. In our previous work, ternary metal oxide CaNiAl₂O₅ NPs-doped PVA matrix was fabricated where the band gap energy is reduced from 5.1 eV for pure PVA to 2.8 eV for 8 wt% NPs-loaded PVA NCs with improved optical and electrical behaviors [20]. The motivation of our work is to further improve the desired properties of polymer nanocomposites (NCs) by incorporation of hybridized metal oxide NPs includes alkali, alkali earth metals and transitional metals. The incorporation of such NPs into polymer matrix to form nanocomposites (NCs) is a unique way of improving polymer properties for tailor-made applications. In the current research work, CaAl₂ZnO₅ has been synthesized by solution combustion method as new tertiary NPs to investigate its effect on structural, microcrystalline, optical parameters, electrical and electrochemical behaviors of PVA NCs.

Experimental

Materials

PVA (average molecular weight 125,000 Aldrich), calcium(II) nitrate tetrahydrate Ca(NO₃)₂·4H₂O, nickel(II) nitrate hexahydrate (Ni(NO₃)₃·6H₂O), aluminum(III) nitrate trihydrate (Al(NO₃)₃·3H₂O) (as oxidants) and glycine (C₂H₅NO₂) (as fuel) were purchased from SD fine-chemicals Limited, Mumbai, India. Double-distilled water was used in this study.

Synthesis of (Ca_{0.2}Al_{0.3}Zn_{0.5}O_x) nanoparticles

The nanopowder was synthesized using sol–gel technique via combustion method [21]. The appropriate quantity 1.18 g of calcium nitrate Ca(NO₃)₂, 1.87 g of aluminum nitrate Al(NO₃)₃ and 2.87 g of zinc nitrate Zn(NO₃)₂ were dissolved separately in double-distilled water under constant stirring (900 rpm) on magnetic stirrer for 30 min. The fuel (molar ratio of fuel/metal nitrates as oxidant is 2:1) was dissolved separately in double-distilled water with constant stirring on magnetic stirrer. The individual solution then mixed together with continuous stirring by magnetic stirrer for 2 h at 60 °C and then added fuel to the mixture. The pH of the media was maintained at 7 by adding drop wise 10 ml of 0.1 M NaOH. Then, the reaction mixture was kept for vigorous stirring at 90 °C for 2 h until dark gel was obtained. The

gel further heated until combustion process occurs to obtain a fine powder. Finally, the light cream color powder has been calcinated at 650–800 °C for 2 h to remove undesirable reagents and the nanopowder becomes more stable.

Preparation of PVA/CaAl₂ZnO₅ nanocomposite films

The varying amounts, namely 2, 4, 6 and 8 wt% of NPs, were added to aqueous 7 wt% PVA solution by stirring followed by ultrasonication for 30 min. The solution thus obtained was poured into a cleaned glass mold and dried gradually at room temperature. The obtained NC films were transparent and free from air bubbles. Finally, the samples were vacuum-dried in a hot air oven at 60 °C for 3–4 h. The thickness of the films obtained lies in the range 0.19–0.23 mm.

Techniques

The surface morphological behaviors of NCs were recorded after gold coat by scanning electron microscope (SEM), Zeiss-108A, Germany. The physical interaction between components was studied by Fourier-transform infrared (FTIR) spectroscopy, recorded at a resolution of 2 cm⁻¹ and 32 scans in the wave number range 4000–500 cm⁻¹ employing JASCO 4100 spectrometer, Japan. The morphological behavior of CaAl₂ZnO₅ NPs has been evaluated by transmission electron microscope (TEM) with JEOL/JEM 2100, Japan. The microstructure of pure CaAl₂ZnO₅ NPs and its NCs with PVA were obtained by X-ray diffraction (XRD) by Advance Brucker AXS diffractometer equipped with CuK α radiation source ($\lambda=1.5406$ Å) in the 2θ range 5°–60° in step of 0.02. The optical properties were characterized by UV–visible spectrophotometer, in the wave number range 230–800 nm, Shimadzu-1800, Japan. Electrochemical cyclic voltammetry (CV) and galvanostatic charge–discharge were performed using CH Instrument, model 600D series, with potassium hydroxide (2 M) as background electrolyte at potential scan rate of 0.1 V s⁻¹ using Ag/AgCl reference and platinum wire as counter electrodes. The electrical (I – V and AC) parameters of films were measured with applied voltage of 1 V and operating frequency range 50 Hz–5000 kHz at room temperature by LCR–meter, Wayne Kerr-6430, UK. The surface of films was coated with silver paste and sandwiched between two stainless steel electrodes which have an area of 0.5 cm². The values of capacitance (C), resistance (R), conductance (G s) and dissipation factor ($\tan \delta$) of the NC films at each excitation frequency were recorded at room temperature.

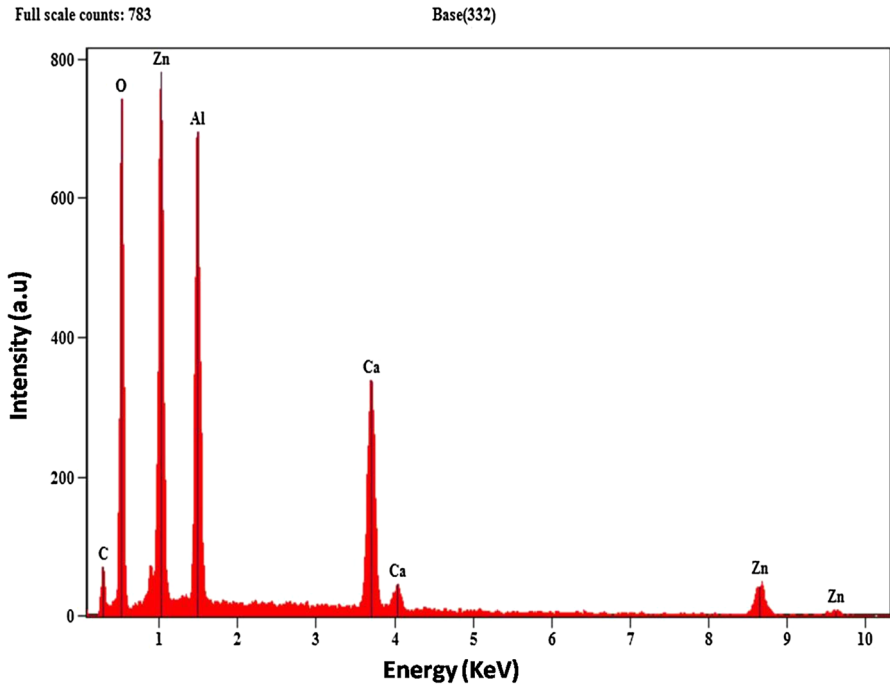


Fig. 1 The EDX spectra of CaAl₂ZnO₅ NPs

Table 1 Elemental composition obtained from EDS

Elements	wt%	wt% error (±)	Atom (%)
CK	13.89	0.72	23.39
OK	43.42	0.74	54.90
Al K	14.24	0.23	10.67
Ca K	11.45	0.29	5.78
Ca L	–	–	–
Zn K	16.99	1.54	5.26
Zn L	–	–	–
Total	100.00		100

Results and discussion

Morphological and structural analysis

EDS

The energy-dispersive spectrum (EDS) of prepared CaAl₂ZnO₅ NPs is illustrated in Fig. 1, which reveals the atomic % and weight % of the individual elemental

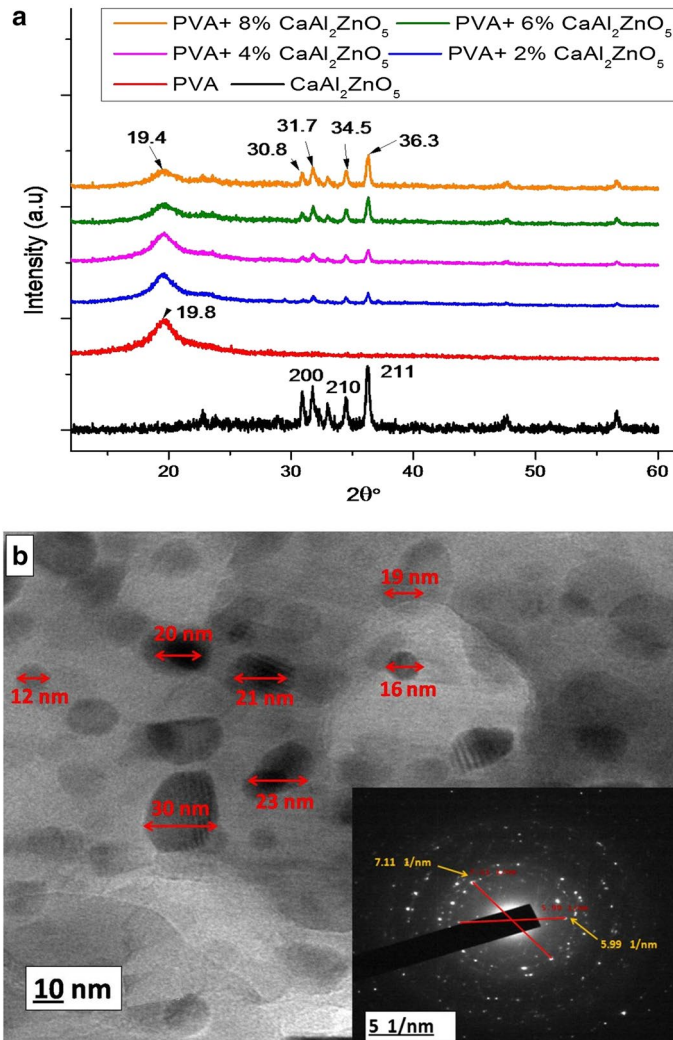


Fig. 2 **a** XRD patterns for PVA/ $\text{CaAl}_2\text{ZnO}_5$ nanocomposites and **b** TEM image of $\text{CaAl}_2\text{ZnO}_5$ NPs

composition. The obtained weight and atomic percentage of NPs from EDS spectrum are listed in Table 1. The obtained results indicate the existence of triple metals in the metal oxides where the percentage of Al and Zn are major and Ca is the minor component in NPs.

XRD and TEM

The XRD profiles of pristine $\text{CaAl}_2\text{ZnO}_5$ NPs and PVA NCs with 0, 2, 4, 6 and 8 wt% of NPs are displayed in Fig. 2a. The diffraction peak at $2\theta = 19.8^\circ$ ($hkl = 101$) is referred to crystalline nature in PVA due to H bond in its structure. The sharp major crystalline

peaks for $\text{CaAl}_2\text{ZnO}_5$ NPs are observed at $2\theta=31.6^\circ$, 34.6° and 36.6° with corresponding hkl values of 200, 201 and 211. The intensity of the relative diffraction peaks of the NCs was an indicator of the structural changes of the polymer matrix. The intensity of the diffraction peak becomes smaller and broader as increase in the NPs in PVA matrix. This indicates that the NCs have disorder structure which enhances its ionic conductivity [22]. From Fig. 2a, at $2\theta=20^\circ$ a small shift in the peak position with significant reduction in intensity for the NCs was observed. This can be attributed to the physical interaction between NPs and PVA matrix. The Scherrer lengths (L) of the pristine NPs have been calculated using Scherrer formula (1);

$$L = \frac{K\lambda}{\text{Cos}\theta} \quad (1)$$

where K is the constant ($K=0.9$), which is related to the crystallite shape; λ and θ are the radiation wavelength and Bragg's angle, respectively; and β is the full width at half maximum of the diffraction peak. The average particle size calculated using Scherrer formula is 22 nm for $\text{CaAl}_2\text{ZnO}_5$ NPs [23], which has good agreement with the TEM result as displayed in Fig. 2b. TEM image (Fig. 2b) reveals that the average particle size of $\text{CaAl}_2\text{ZnO}_5$ NPs is 25 nm with a small dispersive spherical and porous shape. The porosity was observed on the surface of NPs, which may be due to release of gases during the synthesis of NPs by combustion process.

The percentage porosity ($\%\epsilon$) of pure NPs has been determined using procedure reported elsewhere [24]. The sample was soaked in *n*-butanol, and the porosity was estimated using the sample weight before and after drying according to Eq. (2) as follows:

$$\%\epsilon = \frac{(w_B - w_A)/\rho_B}{w_A/\rho_A + (w_B - w_A)/\rho_B} \quad (2)$$

where W_B is the weight of the sample before drying, W_A is the weight of the sample after drying (g), ρ_B is the density of *n*-butanol (0.81 g/cm^3), and ρ_A is the density of pure $\text{CaAl}_2\text{ZnO}_5$ NPs which is 1.33 g/cm^3 . The obtained result of calculated $\%\epsilon$ for pristine NPs is 90.4%.

The morphological behaviors of PVA/ $\text{CaAl}_2\text{ZnO}_5$ NC films have been studied by SEM images, where it ascertains the morphological compatibility between the host polymer and the metal oxide NPs [25]. The SEM image of $\text{CaAl}_2\text{ZnO}_5$ NPs clearly indicates the agglomerated and circular/spherical shape as shown in Fig. 3a. The SEM images of pure PVA and its NCs with 2, 4, 6 and 8 wt% of $\text{CaAl}_2\text{ZnO}_5$ NPs are displayed in Fig. 3b–f, respectively. It can be noticed that NPs are homogeneously dispersed throughout the PVA matrix at lower dosages but slightly agglomerated form at higher dosage of NPs due to increase in filler–filler interaction.

FTIR

The FTIR spectroscopy is used to determine the interaction between the components present in the NC films. The FTIR spectra of pure PVA and PVA/ $\text{CaAl}_2\text{ZnO}_5$

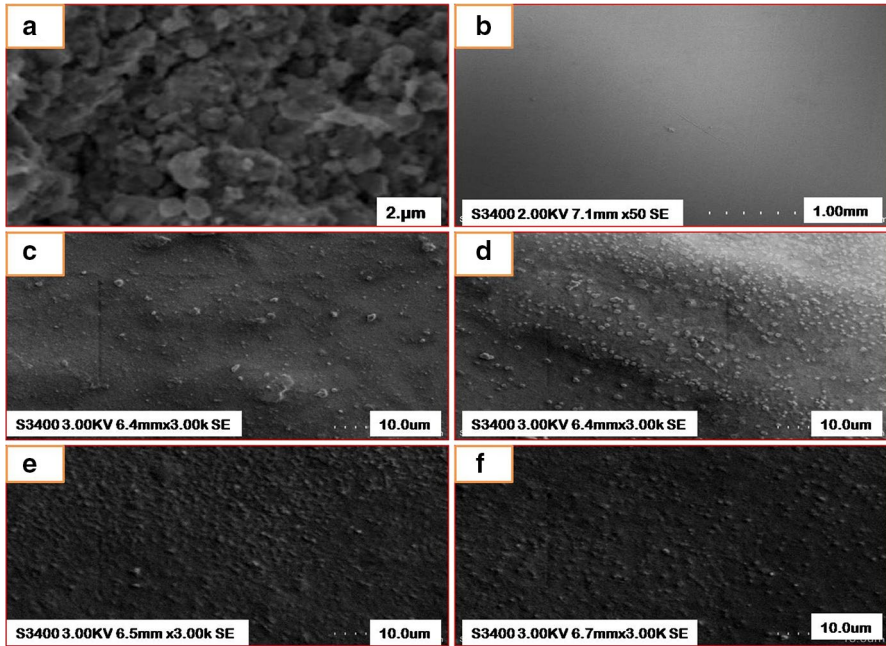


Fig. 3 SEM photomicrographs of **a** CaAl₂ZnO₅ NPs, **b** pure PVA, PVA with **c**, **d**, **e** 6 and **f** 8 wt% of CaAl₂ZnO₅ nanocomposites

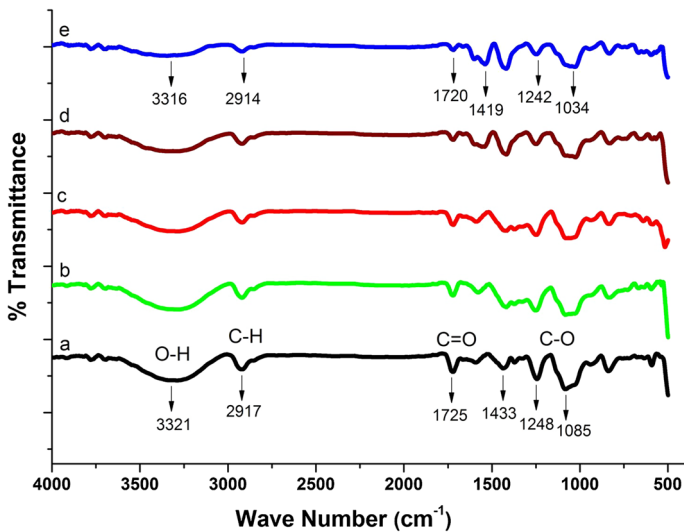


Fig. 4 FTIR spectra of PVA nanocomposite films with (a) 0, (b) 2, (c) 4, (d) 6 and (e) 8 wt% of CaAl₂ZnO₅ NPs

Table 2 Asymmetrical shifts observed in FTIR spectra of pure PVA and its NCs

wt% of $\text{CaAl}_2\text{ZnO}_5$ in PVA	O–H (str. vib.)* cm^{-1}	(C–H) (str. vib.) cm^{-1}	C=O (str. vib.) cm^{-1}	C–O (str. vib.) cm^{-1}
0	3321	2917	1725	1085
2	3319	2916	1732	1073
4	3318	2915	1722	1064
6	3315	2914	1721	1040
8	3316	2914	1720	1034

*(str. vib.) is stretching vibration

NCs are displayed in Fig. 4a–e. From Fig. 4a, an intense broadband observed at 3321 cm^{-1} corresponds to O–H stretching vibration associated with PVA molecule [26]. The decrease in the intensities of O–H stretching vibration and the broadening of the peak in NCs may be referred to the electrostatic interactions between the surface charges on the metallic fractals of the NPs and O–H groups of PVA [27]. The absorption peak at around 2914 cm^{-1} and 1725 cm^{-1} may be due to CH bond and C=O stretching vibration, respectively. The absorption band around 1085 cm^{-1} may be due to single C–C bond stretching mode of acetyl group. It was observed that FTIR spectra of NCs exhibit several irregular shifts in peak position with varying intensities of pure PVA as presented in Table 2. The shifts in peak position indicated in the spectra are mainly because of the orderly arranged hydroxyl groups of the PVA chain accomplished by forming stable complex compounds with NPs [28]. The observed variation may also be related to defects generated by the charge-transfer

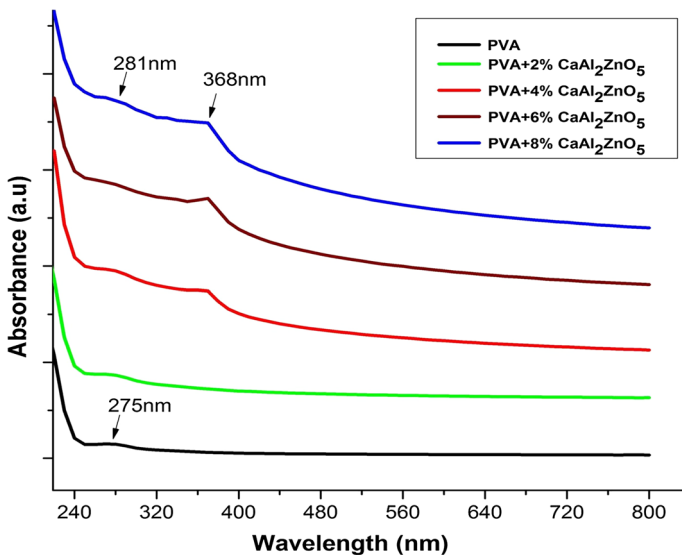


Fig. 5 Absorbance spectra of PVA/ $\text{CaAl}_2\text{ZnO}_5$ nanocomposites as a function of wavelength

complex (CTC) existing between NPs and PVA chain [29]. These justifications strengthen the interactions between $\text{CaAl}_2\text{ZnO}_5$ NPs and functional groups of PVA matrix.

UV–Vis analysis

The UV–Visible absorption spectroscopy is a technique to examine the optical properties of nano-sized particles and its NCs. Figure 5 depicts the UV–Visible absorption spectra of pure PVA and its NC films in the wavelength range 200–800 nm. Figure 5 reveals that the pure PVA exhibits one broad absorbance band at 275 nm and one weak band or shoulder at 281 nm and these bands are assigned to the electronic transitions, $\pi \rightarrow \pi^*$ and $n \rightarrow \pi^*$, respectively [30]. The

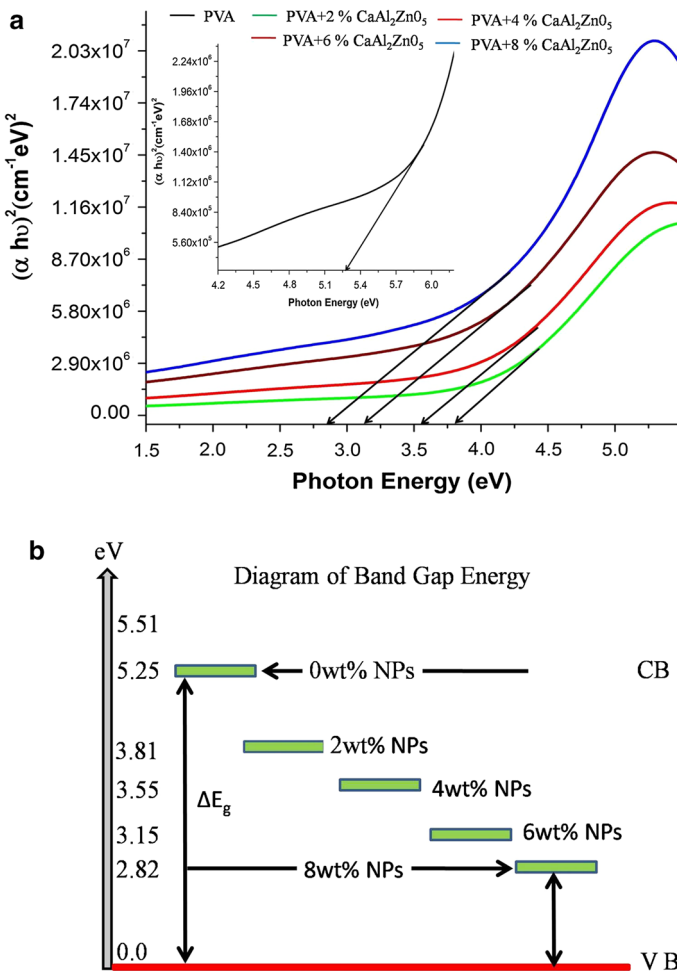


Fig. 6 a Tauc's plot and b band gap energy diagrams of PVA/ $\text{CaAl}_2\text{ZnO}_5$ nanocomposites

Table 3 Optical parameters of CaAl₂ZnO₅ NCs

wt% of CaAl ₂ ZnO ₅ in PVA	<i>n</i> at λ ₃₆₀ nm ± 0.04	<i>E_g</i> (eV) ± 0.12	<i>E₀</i> (eV) ± 0.45	<i>E_d</i> (eV) ± 0.56
0	1.31	5.25	7.87	12.34
2	1.36	3.81	5.71	16.63
4	1.64	3.55	5.32	21.32
6	2.12	3.15	4.72	25.89
8	2.43	2.82	4.23	27.24

absorption spectra of the PVA and PVA/CaAl₂ZnO₅ NC films exhibit the signature peaks of PVA at 275 and 281 nm, and further, the absorbance band at 368 nm corresponds to CaAl₂ZnO₅ NPs, which will be blue shift (7 nm) compared with ZnO bulk material (380 nm) at room temperature. This blue shift is due to the quantum confinement effect, which can be attributed to the reduction in the crystallite size [31]. It validates the presence of CaAl₂ZnO₅ NPs. The increasing light absorbance of the NC films with increase in NPs content is because of the added NPs that absorbs the incident radiation [32].

The plots of (α*hν*)² as a function of photon energy are displayed in Fig. 6a. The obtained values of *E_g* are tabulated in Table 3. The incorporation of higher dosage of NPs into PVA matrix creates defects in band gap level. This can be attributed to the morphological changes in the PVA structure. The optical band gap energy can be obtained from the optical absorption spectrum using the following Eq. (3);

$$\alpha h\nu = C(h\nu - E_g)^r \tag{3}$$

where *C* is a constant, *E_g* is the optical band gap energy of the material and the exponent, *r*, is an index that depends on the nature of electronic transition, where *r* = 1/2 for direct allowed transitions, *r* = 3/2 for direct forbidden transitions, *r* = 2 for indirect allowed transitions, and *r* = 3 for indirect forbidden transitions. For pure PVA, the energy band gap is high between valance and conduction band, so direct forbidden transition. However, the absorption edge of transition is blue shift, meaning that the band gap was reduced with increase in NPs up to 8 wt% in PVA matrix with sharp higher absorption at 3.5 eV, hence the direct allowed transitions. The decrease in *E_g* with increase in CaAl₂ZnO₅ content is displayed in Fig. 6b. Such decrease in band gap can be due to strong physical interaction between CaAl₂ZnO₅ and PVA, which form the bridge between the highest occupied molecular orbital (HOMO) and the lowest unoccupied molecular orbital (LUMO) energy states, making the lower energy transitions suitable and results in the reduction in the optical band gap energy [33, 34]. The minimum *E_g* value achieved in the current investigation is 2.82 eV for PVA/8 wt% CaAl₂ZnO₅, which is significantly smaller than that reported for PVP/8 wt% CsAlO₂ NCs (*E_g* = 4.86 eV) elsewhere [35].

The refractive index (*n*) plays a major role in optical communication and design of the optical instruments [36]. The variation of *n* as a function of photon energy of PVA/CaAl₂ZnO₅ NCs is displayed in Fig. 7a. The *n* can be determined using Eq. (4)

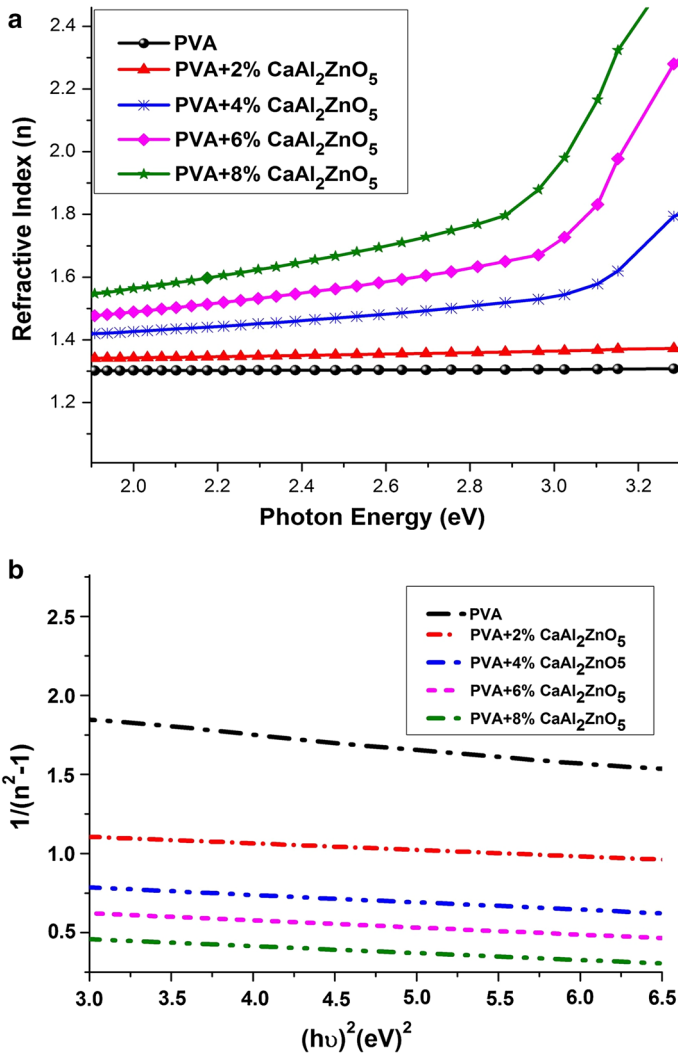


Fig. 7 Plots of **a** refractive index for PVA/CaAl₂ZnO₅ nanocomposites as a function of photon energy and **b** $(n^2 - 1)^{-1}$ as a function of $(h\nu)^2$

$$n = \frac{(1 + R) + \sqrt{4R - (1 - R^2)K^2}}{1 - R} \tag{4}$$

where *R* is reflectance and *K* is extinction coefficient.

The *n* values increase with increase in NPs content due to increase in packing density of the NC films as shown in Fig. 7a. Incorporation of NPs in PVA matrix will increase the polarization of dipoles in NCs, leading to increased refractive index (*n*).

The NCs with higher n values are very useful in optics and photonics due to their ability to reduce reflection losses at interfaces, which leads to increase in optical output. The refractive index for PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ is higher by 1.12 magnitudes than that of pure PVA matrix [37]. The applications of materials with higher n values include anti-refractive coatings, micro-lenses for complementary metal oxide semiconductor, image sensors and encapsulate for LEDs [38].

The n dispersion has been analyzed using the oscillator model developed by Wemple and DiDomenico (WD). It was determined using Eq. (5) [39],

$$n^2 - 1 = \frac{E_0 E_d}{E_0^2 - (h\nu)^2} \quad (5)$$

where E_0 is the oscillator energy, which is a measure of average excitation energy for electronic transitions, and E_d is the dispersion energy, which is a measure of the average strength of inter-band optical transitions. The values of E_0 and E_d can be obtained from the intercept (E_0/E_d) and slope ($-1/E_0 E_d$) of the linear fitted lines from the plots of $1/(n^2 - 1)$ versus $(h\nu)^2$ as shown in Fig. 7b. The estimated values of E_0 and E_d for all films are addressed in Table 3. The values of oscillator energy, E_0 , decrease with increase in NPs concentration in PVA matrix, where the E_0 is empirically related to the lowest optical band gap as; $E_0 \sim 1.5E_g$ [40]. The dispersion energy, E_d , is associated with changes in the structural order of the material [41]. The increase in E_d values of NCs with increase in $\text{CaAl}_2\text{ZnO}_5$ content was noticed.

Cyclic voltammograms studies

Cyclic voltammograms (CV) were recorded at room temperature by employing three-electrode cell with platinum wire as an auxiliary electrode, Ag/AgCl electrode as the reference electrode and NC films as the working electrode. The CVs were obtained in 2 M KOH electrolyte solution. The scanning was carried out in the voltages range from 0 to 1 V at scan rate of 10 mV s^{-1} . The effect of varying scan rate from 10 to 100 mV s^{-1} has been studied in 2 M KOH for pristine PVA and PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ as displayed in Fig. 8a. The performance of an electrochemical capacitor in terms of electrochemical behavior and the charge storage at individual interfaces in anodic and cathodic regions can be examined by CV [42, 43]. With increase in scan rate, the peak current separation increased and also the peak potential shifted slightly, the anodic peak toward positive and the cathodic peak toward negative potential directions. Figure 8b indicates the CV curves of pristine PVA and PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ at fixed scan rate of 10 mV s^{-1} with a potential range 0–1 V. The CV profiles of two-electrochemical-capacitor (ECs) cell are nearly rectangular in shape. There is no higher distinct region along the oxidation and reduction path. It denotes that the electron-transfer process or redox reactions are absent in both cells, but the excellent CV curves reveal a rapid current response on voltage reversal at each end potential. The straight rectangular sides represent a very small equivalent series resistance (ESR) of the electrodes with fast diffusion of electrolyte in the films.

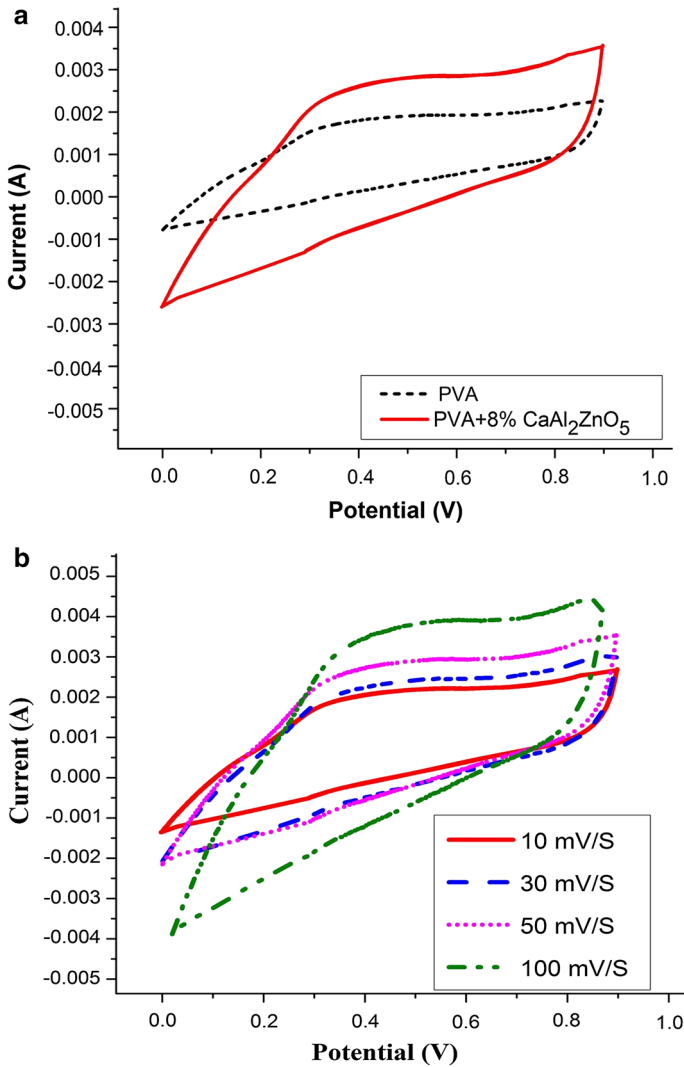


Fig. 8 CV curve of **a** pure PVA and PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ NCs at 10 mV/S **b** PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ NCs at different scan rates

The specific capacitance, C_{spec} , can be calculated from the CV profile using Eq. (6)

$$C_{\text{spec}} = \frac{i}{Vm} \quad (6)$$

where i is the average current (A), V is the scan rate (V s^{-1}), and m is the mass of the electrode material. The C_{spec} of EC cell with PVA and EC cell with PVA/8 wt% $\text{CaAl}_2\text{ZnO}_5$ electrode are 1.68 and 2.9 F g^{-1} , respectively. The EC cell with

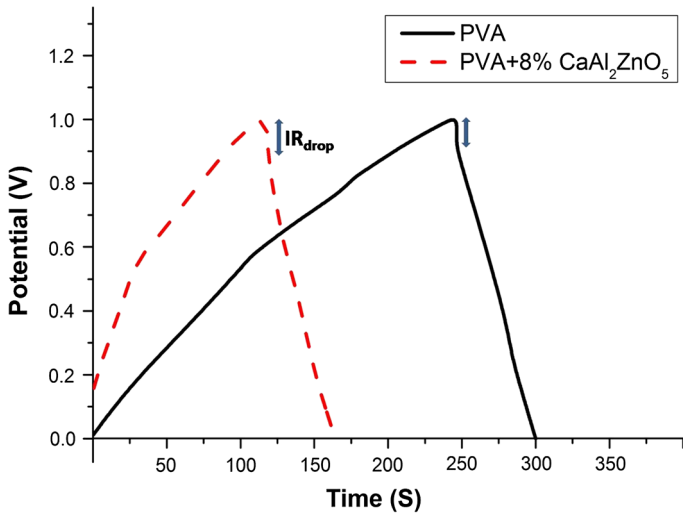


Fig. 9 Charge–discharge curve of pure PVA and PVA/8 wt% CaAl₂ZnO₅ nanocomposites

PVA/8 wt% CaAl₂ZnO₄ exhibits higher specific capacitance as compared to EC cell with pure PVA. This indicates that the addition of NPs into polymer matrix will enhance the capacitance values.

Figure 9 shows the charge–discharge curves of pristine PVA and PVA/8 wt% CaAl₂ZnO₅NC at the current density of 10 mA cm⁻². The charge–discharge curves exhibit mirror-like images, indicating a reversible oxidation process and better electrochemical capacitance performance. This explains that charge and discharge occur reversibly for NC at the electrode–electrolyte interface.

Electrical studies

Ac conductivity, σ_{ac} , values of NC films as a function of the CaAl₂ZnO₅ NPs content and frequency, are plotted in Fig. 10a, b, respectively. It was observed in Fig. 10a, b that σ_{ac} of PVA host matrix increases with increase in filler loading and frequency. This clearly shows that the addition of CaAl₂ZnO₅ NPs enhances the polar characteristics of PVA matrix. The rise in ac conductivity with frequency is a common phenomenon for polymeric and semiconductive samples [44]. The homogeneous dispersion of nanofiller in PVA matrix generates a conductive path inside PVA film and leads to diffusion of electrons from one site to another site; hence, conductivity increases in NC films. Further, as frequency increases, the electrons get sufficient energy to transfer through energy gap to conduction band of NC films caused to raise conductivity.

The ac conductivity of the sample is estimated from Eq. (7) [45].

$$\sigma_{ac} = dGs/A \tag{7}$$

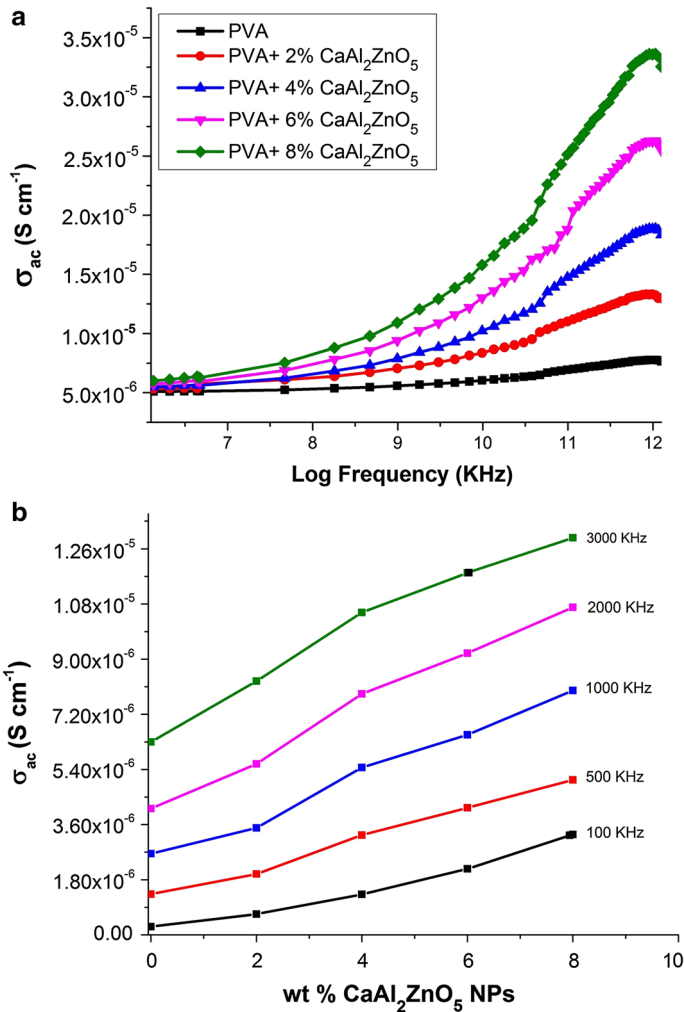


Fig. 10 Ac conductivity of PVA/CaAl₂ZnO₅ NC films as a function of **a** log frequency and **b** different concentration of CaAl₂ZnO₅ NPs content

where d is film thickness, A is effective cross-sectional area of the sample, and G_s is measured conductance. The improved value of conductivity achieved is $3.35 \times 10^{-5} \text{ S cm}^{-1}$ for PVA/8 wt% CaAl₂ZnO₅ as compared with conductivity of PVA it is $5.3 \times 10^{-6} \text{ S cm}^{-1}$ as shown in Fig. 10a. The improved conductivity in this investigation is higher than that reported for PVA/30 wt% TiO₂ ($\sigma_{ac} = 2.5 \times 10^{-6} \text{ S cm}^{-1}$) reported elsewhere [46].

Figure 11a, b displays an increase in the relative dielectric constant (ϵ') of PVA/CaAl₂ZnO₅ NC films with increase in NPs content at lower frequency range which refer to increase in polarization strength, as a result to interaction between dipoles of PVA and nanoparticles. At higher frequency, relative dielectric constant

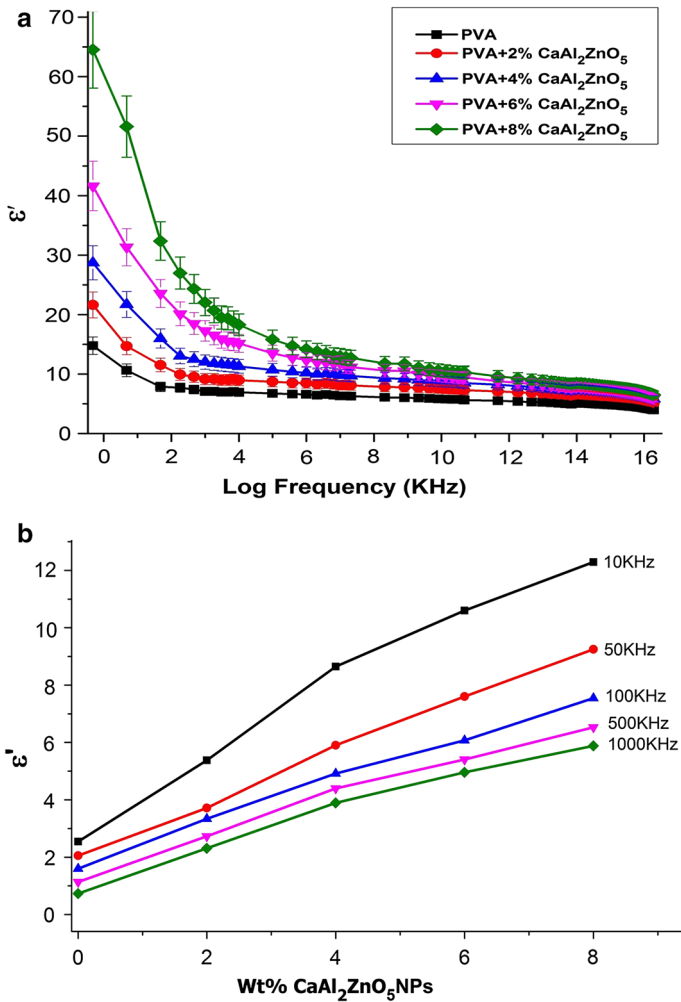


Fig. 11 Relative dielectric constant of PVA/CaAl₂ZnO₅ NC films as a function of **a** log frequency and **b** different concentration of CaAl₂ZnO₅ NP contents

(ϵ') drastically reduced where the dipoles and NPs cannot follow the fast periodic changes in frequency waves. Thus, the NCs exhibit a lower relative dielectric constant (ϵ') at higher frequencies.

DC (*I–V*) characteristics

The nonlinear current–voltage (*I–V*) behavior provides the theoretical and experimental foundations for the applications of polymer NCs, such as self-regulating heaters, over-current and over-temperature protection devices [47, 48]. Figure 12a shows the *I–V* characteristics for pure PVA and doped with 2, 4, 6 and 8 wt% of

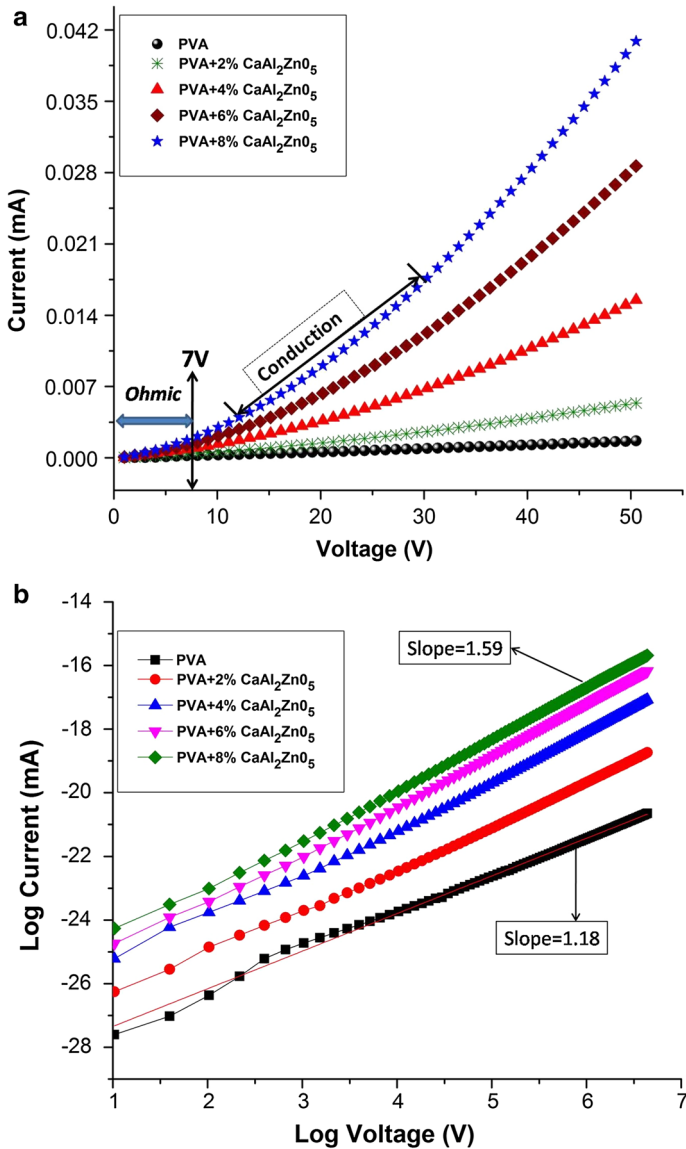


Fig. 12 **a** I - V characteristics and **b** logarithmic (I - V) for pristine PVA and its nanocomposites at room temperature

$\text{CaAl}_2\text{ZnO}_5$ NPs at room temperature. It can be noticed from Fig. 12a that there is a continuous increase in conductivity with increase in the dosage of NPs in PVA matrix. When conducting NPs are added in an insulating matrix, the fillers ($\text{CaAl}_2\text{ZnO}_5$) in the host matrix provide the continuous conductive pathway for the transfer of charge from one particle to another and as a result increase in the conductivity of NC films [49]. In addition, the graph reveals that with increase in the

applied voltage (V) (<7 V), the current (I) increases gradually, which is expected to refer as Ohmic behavior of NC films. When the applied voltage is >7 V, a significant increase in current was noticed, which is referred to as conduction behavior. In order to determine the exact mechanism responsible for variation of current with voltage, the typical $\log(I)$ versus $\log(V)$ curves are plotted (Fig. 12b). It was observed that slope of $\log(I)$ versus $\log(V)$ curves increases with increase in NPs content in PVA, indicating the reduction in impedance [49, 50]. The log current versus log voltage showed linear behavior, where the slope for doped PVA lies in the range 1.18–1.59, which means the Poole–Frenkel effect is the dominant mechanism for PVA/CaAl₂ZnO₅ NCs.

Conclusion

The PVA/CaAl₂ZnO₅ NCs with varying amounts of NPs were prepared by solvent intercalation technique. The effect of different amounts of CaAl₂ZnO₅ NPs on the structural, opto-electrical and electrochemical properties of the NCs has been studied. The relative dielectric constant of PVA/CaAl₂ZnO₅ NCs increases with the NPs contents, while it decreases with an increase in applied frequencies; however, ac conductivity of the NCs increases with increase in the NPs dosage and frequency. The FTIR analysis showed a positive interaction between PVA matrix and CaAl₂ZnO₅ NPs. The energy requirements for optical transitions were found to decrease with an increase in NPs content exhibiting a minimum of 2.8 eV for PVA/8 wt% CaAl₂ZnO₅ film. The increase in NPs contents brought an increase in RI and reducing band gap energy (E_g). The cyclic voltammetry data exhibited a significant improvement in specific capacitance of PVA/8 wt% CaAl₂ZnO₅ as compared with pure PVA matrix, which reveals that the investigated NCs are promising materials for energy storage and electrical applications.

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Affiliations

H. M. Gayatri² · Murad AL-Gunaid^{3,4} · Siddaramaiah⁴ · A. P. Gnana Prakash¹

¹ Department of Studies in Physics, University of Mysore, Manasagangotri, Mysore 570006, India

² Department of Electronics and Communication Engineering, Sri Jayachamarajendra College of Engineering, JSS Science and Technology University, Mysore 570006, India

³ Department of Chemistry, Faculty of Education, Tamar University, Dhamar, Yemen

⁴ Department of Polymer Science and Technology, Sri Jayachamarajendra College of Engineering, JSS Science and Technology University, Mysore 570006, India