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Polyaniline-coated reduced graphene oxide as an efficient **adsorbent for the removal of malachite green from water samples**

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Abstract

An efficient and novel reduced graphene oxide–polyaniline (rGO–PANI) nanocomposite was used for highly rapid removal of malachite green (MG) from water samples. Graphene oxide was synthesized from graphite by Hummers' method, and after reduction to reduced graphene oxide by sodium borohydride (N aB H_4), its surface was modifed by polyaniline to synthesize rGO–PANI nanocomposite. Fourier transform infrared spectrophotometry (FT-IR), electron-dispersive spectroscopy (EDS) and scanning electron microscopy (SEM) were used to characterize the synthesized rGO–PANI nanocomposite. The important parameters affecting the removal efficiency such as pH, contact time and initial MG concentration were studied and optimized. Also, kinetic models including the pseudo-frst- and second-order equations were investigated and kinetic parameters of the studied dye were calculated and discussed. It was shown that the adsorption of MG by rGO–PANI nanocomposite could be described by the pseudo-frst-order kinetic equation. Also, the experimental isotherms data were analyzed using the Langmuir and Freundlich equations and based on the results, the adsorption of MG by rGO–PANI nanocomposite was followed by both Langmuir and Freundlich equations. The maximum adsorption capacities for MG were calculated and equal to 666.7 mg g^{-1} which shows that rGO–PANI nanocomposite is a very efficient adsorbent for the removal of MG from water samples.

Keywords Reduced graphene oxide–polyaniline nanocomposite · Malachite green · Removal · Kinetic models

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Introduction

Environmental contaminants by dyes are of the major concern for living organism [\[1\]](#page-13-0). Introduction of colored dyes into the water samples causes prevention light penetration for aquatic plant, and therefore, by disruption of photosynthesis process, the concentration of dissolved oxygen which is necessary for living organism reduces dramatically [[2\]](#page-13-1). Also most of dyes are toxic, causing allergies and skin irritation and in the case of azo dyes, their degradation by microorganism produces toxic, carcinogenic and mutagenic compounds [[3\]](#page-13-2). Therefore, by considering the health risks and hazards of these chemicals, it is inevitable to remove dyes from water and wastewater samples. Malachite green (MG) is a cationic dye with widespread application in textile and also, although it is illegal, as an inexpensive antibacterial to treat Saprolegnia in fsh and fungicide in aquaculture industry. However, it can cause skin sensitization or even skin cancer in the long term [\[4\]](#page-13-3). Among diferent methods developed for the removal of dyes from water samples, adsorption is one of the most common techniques due to its simplicity, variety of adsorbents, high efficiency and low costs.

Diferent adsorbents such as modifed graphene oxide [[5](#page-13-4)], magnetic reduced graphene oxide $[6]$ $[6]$, activated carbon $[7, 8]$ $[7, 8]$ $[7, 8]$ $[7, 8]$, industrial wastes $[9-11]$ $[9-11]$, functionalized carbon nanotubes $[12]$ $[12]$, natural zeolite $[13, 14]$ $[13, 14]$ $[13, 14]$ $[13, 14]$ and green adsorbents $[15-17]$ $[15-17]$ $[15-17]$ were used for the removal of MG. Graphene oxide (GO), which is produced by oxidation of graphite followed by exfoliation of graphite oxide, has many applications in diferent research felds due to its high surface area, availability, economical price, electrical conductivity and presence of functional groups to modify its surface $[18–20]$ $[18–20]$ $[18–20]$. Also, it was used as a precursor for production of graphene (G), a plane of $sp²$ carbon material [[21\]](#page-13-17). In this regard, chemical reduction of GO is a commonly used method for the production of graphene or reduced graphene oxide (rGO) [[22\]](#page-13-18).

Conductive polymers such as polyaniline (PANI), polypyrrole (PPy) and polythiophene (PTh) have received great attention in diferent research felds in the last decade [[23](#page-14-0)[–27\]](#page-14-1). Their wide applications in modern advanced electronic device such as organic light emission diode, photovoltaics and electrochromic devices, sensors and solar cells cause improvement in their performance. Due to the simple synthesis route, availability, low cost, conductivity, doping/dedoping chemistry and stability, PANI has gained wide applications [[28–](#page-14-2)[30](#page-14-3)]. Its monomer unit is shown in Fig. [1](#page-1-0) and consists of reduced (*y*) and oxidized (1−*y*) parts, where $0 \le y \le 1$. If $y=0.5$, polyaniline exists in emeraldine form; $y=0$ is pernigraniline and $y=1$ is the leucoemeraldine form $[31-36]$ $[31-36]$ $[31-36]$.

Fig. 1 Chemical Structures of polyaniline

In this research, Hummers' method was employed for synthesis of GO and it was used as a precursor for production of rGO using sodium borohydride $(NaBH₄)$ as a reducing agent. Polyaniline was then coated on the surface of rGO to synthesize rGO–PANI nanocomposite. After characterization of the synthesized adsorbent by FT-IR spectrophotometry, electron-dispersive X-ray spectroscopy (EDS) and scanning electron microscopy (SEM), it was used for the removal of MG from water samples. The main factors infuencing the removal percentage such as pH and contact time were investigated and optimized. Finally, two kinetic models including pseudo-frst- and second-order equations and also adsorption isotherms were studied and interpreted. The obtained results show that rGO–PANI nanocomposite is a very efficient adsorbent for the removal of MG from water samples and also, there is not any report for using rGO–PANI nanocomposite as an adsorbent for the removal of MG. Therefore, its high efficiency besides other advantages such as short removal time and cost-efectiveness makes it a unique adsorbent for the removal of MG from water samples.

Materials and methods

Material

Deionized water was used throughout the analysis. Malachite green chloride (Sigma Aldrich Company, USA) was used for the preparation of 1000 mg L^{-1} MG stock solution (0.1108 g of malachite green chloride was diluted with 100 mL of deionized water). The oxidation of graphite powder (Merck, Germany) to GO was performed by chemicals including $KMnO_4$ (Merck, Germany), H_2O_2 (Merck, Germany), H_2SO_4 (98%, Merck, Germany) and NaNO₃ (Fluka). A reducing agent NaBH₄ was purchased from Sigma Aldrich Company (USA), and chemicals including ammonium persulfate $((NH_4)_2S_2O_8)$, Merck, Germany) and aniline (Merck, Germany) were used for synthesis of rGO–PANI nanocomposite.

Instruments

The recording of UV–Vis spectrum was carried out within the range of 200–900 nm. An Agilent photodiode-array model 8453 was employed; this device is equipped with a 1-cm path length quartz cell. The measurements of pH were performed by Metrohm 827 pH lab (Switzerland), and the separation of adsorbent from sample solution was performed by a Centurion Centrifuge (Andreas Hettich D72, Germany). The morphology of rGO–PANI nanocomposite (SEM images) was determined by Philips XL30 ESEM FEG instrument (Philips Company, Netherlands). Also, Vector 22 spectrometer was used for recording FT-IR spectrum and EDS analysis was done by Oxford 7353 EDX microanalyzer.

Synthesis of Graphene Oxide nanosheets

To synthesize GO from graphite powder, the Hummers' method was used according to our previous research paper [\[20\]](#page-13-16). To the 1 g of graphite powder, an aliquot of 23 mL H_2SO_4 was added and stirred for 30 min at 5 °C. Then, 0.5 g NaNO₃ was added to the mixture and stirred at 15–20 °C for 30 min. After addition of 3 g $KMnO₄$ to the mixture during 1 h, the resulting mixture was stirred at $15-20$ °C for 90 min and heated along with stirring at 35 \degree C for 120 min. Subsequently, 100 mL of deionized water was added to the mixture followed by addition of 5 mL H_2O_2 to it to obtain green mixture. Then, the resulting graphite oxide was washed with deionized water for several times to obtain pH 7–8 for supernatant and ultrasonicated for 60 min to synthesize GO nanosheets. Finally, after centrifugation of the synthesized GO at 3500 rpm, it was dried at 60 °C for 12 h.

Synthesis of rGO nanosheets

rGO nanosheets were synthesized by Shin et al. [\[37\]](#page-14-6). A mixture of 2.5 g L⁻¹ GO in deionized water was ultrasonicated for 45 min. Then, a solution of 0.15 mol L^{-1} NaBH₄ was added to the mixture followed by stirring at 80 $^{\circ}$ C for 120 min. The synthesized rGO nanosheets were washed by deionized water for several times and dried at 60 °C for 12 h.

Synthesis of rGO–PANI nanocomposite

The mixture of 1 g L^{-1} rGO was prepared in deionized water and ultrasonicated for 45 min. Then, 200 µL of aniline was added to the mixture and stirred for 30 min at 400 rpm. By addition of 10 mL of 1% ($NH₄$)₂S₂O₈ to the mixture, it was stirred for 120 min. Finally, the resulting rGO–PANI nanocomposite was centrifuged at 4000 rpm for 10 min and washed with deionized water for several times followed by drying at 60 °C for 12 h [[38](#page-14-7)].

Removal procedure

To the 50 mL of sample solution containing 2.5 mL of 1000 mg L⁻¹ MG (50 mg L⁻¹ MG) at the pH value of 6, an amount of 0.01 g rGO–PANI nanocomposite was added. The mixture was stirred at 400 rpm for 20 min at room temperature $(25\pm2 °C)$ by magnetic stirrer and centrifuged at 3500 rpm for 10 min. Finally, the absorbance of the remaining MG in the aqueous phase was determined by the standard calibration curve at 620 nm. The adsorption capacity for the rGO–PANI nanocomposite was determined as explained in Eq. [1](#page-3-0):

$$
q_{\rm e} = \frac{(C_{\rm o} - C_{\rm e})V}{W},\tag{1}
$$

where q_e is the adsorption capacity (mg g^{-1}), C_o is the initial concentration of MG and C_e is the equilibrium concentrations of MG (mg L⁻¹); *V* is the volume of sample solution (L) and *W* is the amounts of rGO–PANI nanocomposite (g).

Results and discussion

Characterization of the synthesized rGO–PANI nanocomposite

The synthesized rGO–PANI nanocomposite was characterized by FT-IR spectroscopy, SEM images and EDS analysis. Figure [2](#page-4-0) shows the FT-IR spectrum of the synthesized rGO and rGO–PANI nanocomposite. As it shows, the stretching vibration of benzenoid and quinonoid rings appeared at 1490 cm^{-1} and 1571 cm^{-1} , respectively; also, the peaks at 1300 cm⁻¹ and 1237 cm⁻¹ are related to the C=N and C–N stretching vibrations, respectively. Additionally, the peaks at 1137 cm−1 and 3300 cm⁻¹ are related to the bending vibration of the C-H bands in the aromatic ring and N–H stretching mode, respectively [\[38](#page-14-7)[–40](#page-14-8)]. Also, the result of EDS analysis on rGO–PANI nanocomposite is presented in Fig. [3.](#page-5-0) As it could be seen, the presence of N atom in the spectrum confrms that rGO–PANI nanocomposite has been synthesized successfully. Finally, the morphology of the synthesized rGO–PANI nanocomposite was determined by SEM images and is presented in Fig. [4.](#page-6-0) Based on the results, PANI has covered rGO nanosheets successfully. Therefore, all results show that rGO–PANI nanocomposite has been successfully synthesized.

Efect of pH

The pH of sample solution causes change in the net charge of adsorbent which is related to its efect on the protonation/deprotonation of functional groups existing on the adsorbent. The effect of sample pH on the adsorption capacity of MG was investigated in

Fig. 2 FT-IR spectrum of the synthesized rGO–PANI nanocomposite

Fig. 3 EDS analysis on the synthesized rGO–PANI nanocomposite

the range of 3–9 at room temperature, and the obtained results are presented in Fig. [5.](#page-7-0) As the results show, the adsorption capacity of MG increases by increase of pH and it reaches its maximum value at $pH > 5$. At the pH values less than 3.5 (pH_{PZC}), the nitrogen atoms of PANI molecules were protonated and the columbic repulsion of rGO–PANI nanocomposite and MG molecules causes the decrease of adsorption capacity of MG. The results of zeta potential at pH values of 3, 4, 5, 6, 8 and 9 are $+5.6$, -6.2 , -10.8 , -19.5 and -23.2 mv, respectively; and these results obviously show that at low pH values (below than 4), the surface of rGO–PANI nanocomposite has positive charge. Therefore, for further experiments, pH 6 was selected as the optimum.

Efect of contact time and initial concentration of MG

The efect of contact time on the adsorption capacity of MG was investigated in the time interval of 10–120 min for diferent concentrations of MG. The obtained results are presented in Fig. [6](#page-7-1). Based on the results, the maximum adsorption capacity for MG was reached just at 20 min contact time and it remains constant afterward. Also, the results in Fig. [6](#page-7-1) show that increase of MG concentration at constant temperature and stirring rate causes the increase of adsorption capacity of MG which could be related to the acceleration of difusion process of MG from the solution onto the rGO–PANI surface. These results show that rGO–PANI is a high-speed adsorbent for the removal of MG from water samples.

Fig. 4 SEM images of the synthesized rGO–PANI nanocomposite

Adsorption isotherms

In this research, two common adsorption isotherms including Langmuir and Freundlich were investigated in detail to understand the adsorption behavior of MG onto the rGO–PANI nanocomposite.

Langmuir and Freundlich

The Langmuir equation is valid for the monolayer sorption of MG onto the rGO–PANI nanocomposite. Equation [2](#page-7-2) shows the linear form of the Langmuir equation. Therefore, by depiction of C_e/q_e versus C_e , the values of Q_{max} (theoretical maximum adsorption capacity, mg g⁻¹) and K_{ads} (Langmuir constant, mg L⁻¹) could be calculated from the slope and intercept of the resulting plot, respectively (Table [1](#page-8-0)). According to the obtained Q_{max} (666.7 mg g⁻¹), it could be expected that rGO–PANI nanocomposite is

Fig. 5 Efect of pH on the adsorption capacity of MG on the rGO–PANI nanocomposite. Conditions: 50 mg L⁻¹ MG, contact time: 20 min and room temperature (25 ± 2 °C)

Fig. 6 Efect of contact time and initial MG concentration on the adsorption capacity of MG onto the rGO–PANI. Conditions: pH: 6 and room temperature $(25 \pm 2 \degree C)$

an efficient and powerful adsorbent for the removal of MG from water samples. Also, by using rGO alone as adsorbent, the obtained theoretical *Q*max was 353 mg g−1. The obtained results show that by modifcation of rGO with PANI molecules, the adsorption capacity of adsorbent improves impressively.

$$
C_{\rm e}/q_{\rm e} = C_{\rm e}/Q_{\rm max} + K_{\rm ads}/Q_{\rm max}
$$
 (2)

The experimental maximum adsorption capacity for rGO–PANI nanocomposite which could be determined by depiction of q_e versus C_e is equal to 384.8 mg g⁻¹ MG [[20\]](#page-13-16) (Fig. [7](#page-8-1)).

The linear form of Freundlich equation which is valid for multilayer adsorption is expressed by Eq. [3](#page-8-2):

$$
\log q_e = \log K_F + 1/n \log C_e,\tag{3}
$$

In this equation, K_F and $1/n$ are Freundlich constant and favorability, respectively. These values were calculated by depiction of log q_e versus log C_e for MG and are presented in Table [1](#page-8-0). The values of 1/*n* are generally between 0 and 1 [[41\]](#page-14-9). Based on the obtained results, the R^2 values of Langmuir and Freundlich equations are 0.98 and 0.97, respectively, which show that the adsorption of MG on the rGO–PANI nanocomposite is obeyed by both adsorption isotherms.

Fig. 7 Plot of q_e versus C_e . (pH: 6, contact time: 20 min)

Kinetic models for the adsorption of MG onto the rGO–PANI nanocomposite

Pseudo‑frst‑order equation

Equation [4](#page-9-0) shows the pseudo-frst-order kinetic model [\[42](#page-14-10)]:

$$
\frac{dq_t}{dt} = k_1 \left(q_e - q_t \right) \tag{4}
$$

$$
Log\left(\frac{q_e}{q_e - q_t}\right) = \frac{k_1}{2.303}
$$
 (5)

$$
Log(q_e - q_t) = log q_e - \frac{k_1}{2.303}t
$$
\n(6)

Equations [5](#page-9-1) and [6](#page-9-2) are the linear forms of Eq. [4,](#page-9-0) where k_1 is the rate constant in min⁻¹. By plotting of log (q_e − q_t) versus *t* for MG (Fig. [8](#page-9-3)), the values of k_1 and *q*e could be determined from the slope and intercept of the plot, respectively. The results of R^2 , k_1 and q_e for MG are shown in Table [2.](#page-10-0) As the results for different concentrations of MG show (10, 50, 100 and 200 mg L^{-1} MG prepared by dilution of 0.5, 2.5, 5 and 10 mL of 1000 mg L^{-1} MG to 50 mL with deionized water, respectively), the obtained R^2 values ($R^2 \ge 0.97$) indicate that the adsorption of MG is followed by pseudo-frst-order kinetic model. Also, in pseudo-frst-order kinetic system, the calculated q_e (cal) values are very close to the experimental q_e (Table [2\)](#page-10-0), which clearly shows that the kinetic model for the adsorption of MG is governed by the pseudo-frst-order kinetic model.

Fig. 8 Pseudo-frst-order kinetics for MG adsorption onto the rGO–PANI nanocomposite. Conditions: pH 6 and room temperature $(25 \pm 2 \degree C)$

Pseudo‑second‑order equation

Another adsorption kinetic model is the pseudo-second-order kinetic model which is expressed by Eq. [7](#page-10-1) [[41\]](#page-14-9):

$$
\frac{dq_t}{dt} = k_2 (q_e - q_t)^2 \tag{7}
$$

Its linear form is expressed by Eq. [8](#page-10-2):

$$
\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{1}{q_e} t,\tag{8}
$$

where k_2 is the rate constant in g mg⁻¹ min⁻¹ and $k_2q_e^2$ is considered as $h (h = k_2q_e^2)$, where *h* is the initial sorption rate in mg g^{-1} min⁻¹. The plot of t/q_t versus *t* is shown in Fig. [9](#page-10-3), and the values of q_e and h could be obtained from the slope and intercept of the plot, respectively. Therefore, by determining q_e , the rate constant k_2 could be determined from the intercept. The values of k_2 , h and R^2 are demonstrated in

Fig. 9 Pseudo-second-order kinetics for MG adsorption onto the rGO–PANI nanocomposite. Conditions: pH 6 and room temperature $(25 \pm 2 \degree C)$

Dye	Concentration $(mg L^{-1})$	Second-order kinetic model					
		q_e (exp)	q_e (cal)	$k_2(x0.001)$	h	R^2	
Malachite green	10	19.7	60.9	0.3	1.12	0.952	
	50	96.9	325.6	0.0497	5.17	0.824	
	100	192.5	652.7	0.0245	10.9	0.955	
	200	384.8	1428.6	0.01038	21.2	0.805	

Table 3 Second-order adsorption rate constants and calculated and experimental q_e values for different initial MG concentrations

Table 4 Thermodynamic parameters for the adsorption of MG on rGO–PANI nanocomposite

		C_0 (mg L ⁻¹) ΔH° (kJ mol ⁻¹) ΔS° (J mol ⁻¹ K ⁻¹)	ΔG° , 298.15 K ΔG° (308.15) ΔG° $(kJ \text{ mol}^{-1})$	$(kJmol^{-1})$	(318.15) $(kJ \text{ mol}^{-1})$
50	7.854	52.153	-7.695	-8.217	-8.738
100	8.089	51.895	-7.383	-7.902	-8.421

Table [3.](#page-11-0) Based on the results, the R^2 values for MG are in the range of 0.80–0.95. Also, as it can be seen, the calculated q_e (cal) values for MG are far from the experimental q_e values (see Table [3](#page-11-0)). Therefore, the distance of experimental and theoretical (q_e) values indicates that the pseudo-second-order kinetic model is not applicable for the prediction of adsorption data.

Adsorption thermodynamics

In order to study the effect of temperature on the adsorption of MG, the thermodynamic parameters including standard Gibbs free energy change (Δ*G*°), standard enthalpy changes (ΔH°) and standard entropy changes (ΔS°) are calculated from Eqs. $9-11$ [[5\]](#page-13-4):

$$
\operatorname{Ln} K_{\mathrm{d}} = \frac{\Delta S^{\circ}}{R} - \frac{\Delta H^{\circ}}{RT},\tag{9}
$$

$$
K_{\rm d} = \frac{C_{\rm o} - C_{\rm e}}{C_{\rm e}} \times \frac{V}{m},\tag{10}
$$

$$
\Delta G = \Delta H - T\Delta S,\tag{11}
$$

where K_{d} , C_{α} , C_{e} , V , m , R and T are the distribution coefficient, initial and equilibrium concentrations of MG, volume of sample solution in Lit, amounts of adsorbent in g, universal gas constant $(8.314 \text{ J mol}^{-1} \text{ K}^{-1})$ and temperature in *K*, respectively. By depiction of Ln K_d versus 1/*T*, the values of ΔH° and ΔS° could be determined from the slope and intercept of the plot, respectively (Table [4\)](#page-11-3). As it could be seen, the negative ΔG° shows that the adsorption of MG onto the

Adsorbent	pH	Q_{max} (mg g ⁻¹)	References
Fe_3O_4 -ß-CD-GO ¹		740.7	$\lceil 5 \rceil$
Activated carbon-lignite		200.0	[43]
Bentonite	5	178.6	[44]
Rice straw-derived char	5	148.7	[45]
Activated carbon/ CoFe_2O_4 composites		89.29	$\lceil 8 \rceil$
rGO-PANI nanocomposite	6	666.7	Present work

Table 5 Comparison of the adsorption capacities (Q_{max}) of MG onto various adsorbents

 ${}^{1}Fe_{3}O_{4}$ -B-cyclodextrin-graphene oxide

rGO–PANI nanocomposite is spontaneous and the increase of the ΔG° values by increase of temperature shows that the adsorption process is desirable at higher temperatures. Also, the positive values of ΔH° show that the adsorption of MG onto the rGO–PANI nanocomposite is endothermic process.

Comparison to other adsorbents

The efficiency of the proposed rGO–PANI nanocomposite for the removal of MG is shown in Table [5](#page-12-0). The main advantages of rGO–PANI nanocomposite are novelty and high adsorption capacity for the removal of MG (Q_m =666.7 mg g⁻¹) at only 20-min contact time which make it a powerful adsorbent for the removal of MG from water samples.

Conclusion

In this research, rGO–PANI nanocomposite was used as an efficient and novel adsorbent for the removal of MG from water samples. GO was synthesized by Hummers' method, and after reduction and ultrasonication to rGO by NaBH₄, its surface was modifed by PANI to synthesize rGO–PANI nanocomposite. The synthesized rGO–PANI nanocomposite was then used as an adsorbent for the removal of MG from water samples. By optimizing critical parameters afecting the removal efficiency such as pH and contact time, kinetic models and adsorption isotherms were investigated and interpreted. The comparison of the efficiency of rGO–PANI nanocomposite by other adsorbents shows that it is a very efficient, highly rapid and novel adsorbent for the removal of MG from water samples. The investigation of two adsorption isotherms including Langmuir and Freundlich isotherms show that the adsorption of MG is obeyed by both Langmuir and Freundlich isotherms. Also, two kinetic models including the pseudo-frst- and second-order equations were investigated and the results show that the adsorption of MG is governed by the pseudofrst-order kinetic equation. Finally, the results of thermodynamic study show that the adsorption of MG onto the rGO–PANI nanocomposite is endothermic and the negative values of ΔG° show that the adsorption of MG is spontaneous process.

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