ORIGINAL ARTICLE



Synthesis and preclinical evaluation of an Al¹⁸F radiofluorinated GLU-UREA-LYS(AHX)-HBED-CC PSMA ligand

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Abstract

Purpose The aim of this study was to synthesize and preclinically evaluate an ¹⁸F-PSMA positron emission tomography (PET) tracer. Prostate-specific membrane antigen (PSMA) specificity, biodistribution, and dosimetry in healthy and tumor-bearing mice were determined.

Methods Several conditions for the labeling of ¹⁸F-PSMA-11 via ¹⁸F-AlF-complexation were screened to study the influence of reaction temperature, peptide amount, ethanol volume, and reaction time. After synthesis optimization, biodistribution and dosimetry studies were performed in C57BL6 mice. For proof of PSMA-specificity, mice were implanted with PSMA-negative (PC3) and PSMA-positive (LNCaP) tumors in contralateral flanks. Static and dynamic

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microPET/computed tomography (CT) imaging was performed.

Results Quantitative labeling yields could be achieved with >97 % radiochemical purity. The 18 F-PSMA-11 uptake was more than 24-fold higher in PSMA-high LNCaP than in PSMA-low PC3 tumors (18.4 ± 3.3 %ID/g and 0.795 ± 0.260 %ID/g, respectively; p < 4.2e-5). Results were confirmed by ex vivo gamma counter analysis of tissues after the last imaging time point. The highest absorbed dose was reported for the kidneys. The maximum effective dose for an administered activity of 200 MBq was 1.72 mSv.

Conclusion ¹⁸F-PSMA-11 using direct labeling of chelateattached peptide with aluminum-fluoride detected PSMAexpressing tumors with high tumor-to-liver ratios. The kidneys were the dose-limiting organs. Even by applying the most stringent dosimetric calculations, injected activities of up to 0.56 GBq are feasible.

Keywords PET · PSMA · 18 F · Dosimetry · Preclinical · Prostate cancer

Introduction

Prostate-specific membrane antigen (PSMA) expression is associated with prostate cancer progression and prognosis [1]. PSMA-targeting positron emission tomography (PET) probes have become available for prostate cancer imaging [2–4]. Promising tracers include radiolabeled antibodies, aptamers, and small molecule inhibitors. Of these, ⁶⁸Ga-labeled PSMA-ligands have been extensively studied [5–15]. However, ⁶⁸Ga-labeled compounds are produced with generators that provide limited activity per synthesis. Thus, depending on the age of the generator, only 1–4 patient doses per elution can be produced. In contrast, much larger doses of ¹⁸F-labeled tracers



can be obtained by one cyclotron production. Thus, ¹⁸F-compounds are suitable for off-site production and distribution over longer distances. As such, the introduction of ¹⁸F-choline analogs for imaging prostate cancer [16] led to their widespread clinical use in Europe when compared to ¹¹C-choline [17].

Recent data suggest that radiolabeled PSMA ligands detect PSMA-expressing tumors with a higher sensitivity than choline derivatives. Moreover, a significant impact on patient management has been demonstrated [7]. Therefore, an urgent need exists to establish a straightforward method to label PSMA ligands with ¹⁸F.

Previous methods to synthesize ¹⁸F-labeled PSMA ligands have been successful [18–20]. However, these compounds are patented and not commonly accessible [18, 20], involve complex, multistep syntheses [18, 20], or haven't been investigated in preclinical models [19]. Development of direct labeling of peptides via aluminum-fluoride (Al¹⁸F) chelation allows for a simple, not patented, and therefore freely accessible synthesis of ¹⁸F-PSMA PET probes [19, 21–23].

The aims of this study were therefore (1) to establish the synthesis of an $^{18}\text{F-PSMA}$ tracer using direct labeling via Al $^{18}\text{F-chelation}$, and (2) to determine its in-vivo PSMA-specificity, biodistribution, and dosimetry in healthy and tumorbearing mice. We chose the up-to-date most successful PSMA-targeted peptide tracer, PSMA-11. Complexed to natGa, the Ki value of PSMA-11 in a cell-based assay towards PSMA was determined to be 12.0 ± 2.8 nM and is readily taken up in PSMA-positive LNCaP cells.

Materials and methods

Synthesis development

Chemicals: Glu-urea-Lys (Ahx)-HBED-CC (PSMA-11) was purchased from ABX (Radeberg, Germany). AlCl₃.6H2O, sodium acetate trihydrate, and acetic acid were all metal-free. HPLC eluents, water, acetonitrile, and trifluoroacetic acid (TFA) were of high-grade purity. Sep-Pak Accell Plus QMA and Sep-Pak C18-Light cartridges were from Waters. No-carrier-added ¹⁸F-fluoride was produced with the PETtrace cyclotron (GE Medical Systems, Uppsala) via an ¹⁸O (p,n) ¹⁸F reaction.

Preparation of ^{18}F -fluoride: QMA cartridge was conditioned with 5 mL of 0.5 M sodium acetate, followed by 10 mL of water (MilliQ, 18.5 M\Omega). ^{18}F -fluoride solution was loaded onto the cartridge and after washing with 5 mL water, Na ^{18}F was eluted by 200 μ L of acetate buffer, pH 4.5 in one fraction (70–80 MBq), and by 300 μ L into a second fraction (600–900 MBq).

Preparation of stock solutions: Sodium acetate/acetic acid buffer 0.5 M, pH 4.5 and 0.2 M, pH 6.3 were also prepared

starting from 0.5 M solution of each component and mixing to obtain the desired final pH. PSMA-11 was dissolved in water [1 mg/500 μ L] and aliquots were stored frozen (–18 °C). AlCl₃.6H2O 0.01 M was prepared in 0.05 M acetate buffer (pH 4) and stored at 4 °C.

Synthesis of [Al¹⁸F] PSMA-11: For testing and optimizing the selected radiosynthesis parameters, 100 µL of Na¹⁸F (200–300 MBq) solution from the second fraction was added to 3 µL of 0.01 M AlCl₃.6H₂O (30nM) and 10-45 µL (20-90 μ g) of PSMA-11. Acetate buffer and ethanol (30–200 μ L) were finally added to a final reaction volume of 300 µL and the mixture was incubated at 50 °C for 5-20 min. Aliquots of the mixture at different reaction time points were injected into high-performance liquid chromatography (HPLC) equipped with a reversed-phase column (Eclipse XDB-C8, 5 mm, 4.6 × 150 mm from Agilent (CA, USA) with isocratic elution (solvent A: 85 % water with 0.1 % TFA, solvent B: 15 % CH₃CN with 0.1%TFA) at a flow rate of 1 mL/min. HPLC was connected with a radiometric and UV detector set at 220 nm. The reaction mixture after incubation was trapped onto a Sep Pak C18 light cartridge, washed with saline, and eluted with 500 µL of ethanol. The final product was diluted with 3 mL of saline or acetate buffer 0.2 M pH 6.3 to verify the most suitable condition for stability. Quality control including absence of free fluoride for the final product was performed via radioHPLC. For animal experiments, an aliquot of the product solution containing 10 % ethanol was diluted with sterile saline. To check for stability, the reaction mixture after incubation was trapped onto a Sep Pak C18 light, the cartridge was washed with saline, and finally it was eluted with 500 µL of ethanol and 3 mL of saline or acetate buffer 0.2 M at various pH values to verify the most suitable condition for stability.

Murine tumor models

Animal studies were approved by the UCLA Animal Research Committee and were carried out according to the guidelines of the Division of Laboratory Animal Medicine at UCLA. Six- to seven-week-old male C57BL6 mice were used to determine probe dosimetry. For tumor models, prostate cancer cell lines PC3 (PSMA-negative) and LNCaP (PSMA-positive), gifts from the laboratory of Robert Reiter at UCLA, were resuspended in 50 % phosphate-buffered saline and 50 % MatrigelTM (354234, BD Biosciences) and 1 × 10⁶ cells each were injected subcutaneously on contralateral flanks of four male six- to seven-week-old NOD SCID gamma-null (NSG) mice.

In-vitro stability assay

The in-vitro stability of $^{18}\text{F-PSMA-11}$ (20 μL) was determined in mouse and human blood plasma (180 μL) at 37 $^{\circ}\text{C}$ at time points 30, 60, 90, and 120 min. At each time point, an



aliquot of 50 μ L of the incubation mixture was collected, treated with 50 μ L ice-cooled MeCN, centrifuged, and the supernatant was analyzed by thin-layer radiochromatography (radio-TLC). Results have been confirmed by radio-HPLC.

Animal PET/CT image acquisition and analysis

C57BL6 and tumor-bearing NSG mice, engrafted with tumor cells approximately 2 weeks prior, underwent ¹⁸F-PSMA and ¹⁸F-FDG microPET/computed tomography (CT) imaging (GENISYS 8 PET/CT, Sofie Biosciences). The G8 PET/CT is an integrated scanner with a PET subsection optimized for mouse imaging with an energy window of 150–650 keV and peak sensitivity of approximately 14 % at the center of FOV. The intrinsic detector spatial resolution is 1.5 mm full-width at half-maximum (FWHM) in the transverse and axial directions.

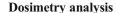
The CT section consists of a gantry and flywheel that uses a 50 kVp, 200 μA x-ray source and flat-panel detector. The CT acquires images in a continuous-rotation mode with 720 projections at 55 msec per projection, and reconstructed using a Feldkamp algorithm.

Mice were anesthetized under 2 % isoflurane, placed in a heated G8 imaging chamber and catheterized by the tail vein. The chamber was placed in the PET section of the G8. PET data were acquired at 0–1 h (dynamic), 2 h, 4 h and 6 h after bolus $^{18}\text{F-PSMA-11}$ injection (approximately 1.4 MBq, 0.21 nmol). Animals were conscious and kept warm in between imaging time points. For $^{18}\text{F-FDG}$, mice were fasted overnight, followed by intravenous injection of $^{18}\text{F-FDG}$ (approximately 1.4 MBq) and PET/CT imaging after 1 h unconscious uptake. The list-mode data-framing sequence for the 0–1 h dynamic scan was 1 × 10 s, 4 × 15 s, 8 × 30 s, 5 × 60 s, 4 × 300 s, 3 × 600 s.

Maximum-likelihood expectation maximization was used to create the final image volumes as recommended by the vendor. All images were corrected for photon attenuation. Images were analyzed using AMIDE version 1.0.5 [24] and OsiriX version 3.8 imaging software. Images were quantified using 2-mm diameter regions-of-interest (ROI) except for kidneys, bladder, and whole body, which were determined using 3D isocontours, and reported in Bq/mL.

Biodistribution analysis

¹⁸F-PSMA-11 biodistribution in wild-type C57BL6 mice was determined by microPET/CT imaging as described and confirmed by ex-vivo analysis. For the latter, each mouse was sacrificed following its last PET imaging. Tissues were collected, weighed, and radioactivity counted on a Packard Cobra II Auto Gamma Counter with decay correction to time of ¹⁸F-PSMA-11 injection. Data were normalized to mass of tissue.



From quantitative ¹⁸F-PSMA-11 microPET scans of male C57BL6 mice, the amount of activity in selected organs was quantified and absorbed doses were calculated based on the respective time-integrated activity coefficients. The dose extrapolation to humans involved the scaling of the biodistributions and the subsequent calculation of the absorbed doses from them. The biodistribution scaling was performed by two alternative methods. Method 1 was based on the assumption that the residence time for the same organ is the same in mice and humans [25, 26]. Method 2 considered a relative mass scaling where the specific activity in a certain human organ is equal to the specific activity in the same mouse organ multiplied by the ratio of the body mass of human and mouse [25, 27, 28]. Time-integrated activity coefficients (TIACs or "Residence Times", RT) were calculated with using the software solution NUKFIT as described by Kletting et al., choosing the optimal fit functions as proposed by the code [29]. The dose calculation was performed for a selected group of organs using OLINDA/EXM V1.1 [30]. Details on the methodology used for extrapolating the mouse data to humans are provided in the supplementary information.

Statistical analysis

Data are presented as mean \pm standard deviation. All p values were determined with unpaired, two-tailed T tests, and values less than 0.05 were considered to be statistically significant. GraphPad Prism 6 and Origin 2015 software were used to calculate statistics and generate graphs.

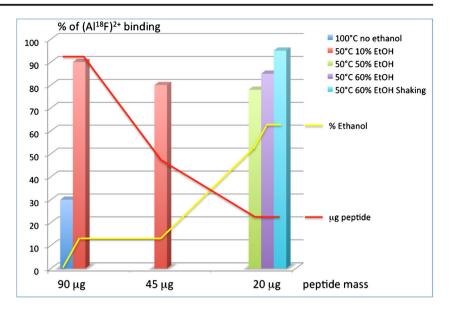
Results

Radioligand synthesis

During the synthesis setup, samples were taken at 5, 10, 15, and 20 min. In most conditions, no changes after 10 min of reaction time were observed. The presence of ethanol dramatically increased the percentage of Al¹⁸F binding to the peptide (Fig. 1). In the absence of ethanol, approximately 30 % of the labeling was obtained at 100 °C with 90 μ g of peptide. Increasing the ethanol concentration (from 0 to 60 %) allowed higher binding values also in the presence of less peptide amount and lower temperature (50 °C). After incubating 20 μ g of peptide in the presence of 150–180 μ L (50–60 %) of ethanol, 70–90 % of binding was obtained, with a slight decrease using 200 μ L (67 %) of ethanol. A typical chromatogram of the reaction mixture is shown in Fig. 2. An increase of Al³⁺ concentration from 0.10 to 0.33 nmol/ μ L led to a decrease of labeling efficiency to approximately 50 % (data



Fig. 1 Percentage of Al¹⁸F binding to PSMA-11 in various reaction conditions. Red line demonstrates the decrease of peptide concentration as a function of the ethanol concentration



not shown). The stability was confirmed in a 3 h stability test. The results showed that radiochemical purity > 97% was observed in buffered solution at pH 6.8 in comparison with unbuffered saline formulation, which showed a roughly 20 % decrease in radiochemical purity after 3 h.

For the final PET imaging studies, aliquoted 25 μ g precursor, 3 μ L AlCl₃ (0.01 M), 260–740 MBq Na¹⁸F (100 μ L), and 150 μ L ethanol were mixed and incubated for 10 min at 50 °C on a shaking plate. After purification of [Al¹⁸F] PSMA-11 over a C18 Sep Pak light, the product was eluted with 0.5 mL ethanol and diluted with 4.5 mL acetate buffer (0.2 M, pH 6.8). The product solution was filtered through a sterile filter into the final product vial, yielding a radiochemical purity of >99 % with a specific activity of at least >9.9 GBq/ μ mol. The final product was stable in mouse and human plasma for a time course of up to 2 h with 91 and 94 % intact compound, respectively.

Biodistribution

The highest 18 F-PSMA-11 tissue uptake at 1 h post-injection by microPET imaging was in the kidneys in all mice (119.3 \pm 16.5 %ID/g) and bladder (77.4 \pm 39.1 %ID/g) (Fig. 3). All

other tissues exhibited relatively low uptake. Results were confirmed by ex-vivo tissue analysis.

Time activity curves derived from PET imaging demonstrated fast uptake and retention in kidneys, minimal retention in bone, wash-out from other tissues (linear decline on logarithmic plot), and rapid renal clearance as indicated by significant bladder activity.

Tumor imaging

¹⁸F-PSMA-11 uptake was significantly higher in PSMA-high LNCaP (Fig. 3) than in PSMA-low PC3 tumors (55.7 ± 11.8 %ID/g and 3.1 ± 0.9 %ID/g, respectively; p < 3.6e-4). Timeactivity curves derived from PET imaging showed early ¹⁸F-PSMA-11 saturation in LNCaP tumors. Probe uptake was 24 times higher in LNCaP than in PC3 tumors. Time-activity curves in PC3 tumors were nearly identical to those for background tissues such as muscle and liver, and were in general only 1–2 times higher. Results were confirmed with ex-vivo gamma counter analysis of tissues after the last imaging time point. In contrast, ¹⁸F-FDG uptake only tended to differ between LNCaP and PC3 tumors (3.1 ± 0.6 %ID/g and 4.2 ± 0.7 %ID/g, respectively; p = 0.07).

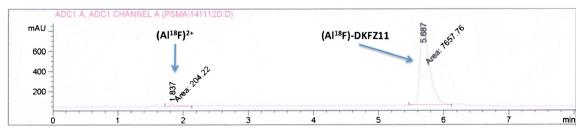


Fig. 2 Radio-HPLC chromatogram of the reaction product in the chromatographic condition (20 μg of peptide, 60 % ethanol, 50 °C, shaking). First peak confirmed as Al¹⁸F²⁺ (data not shown), second peak assigned via retention time comparison with DKFZ-PSMA-11



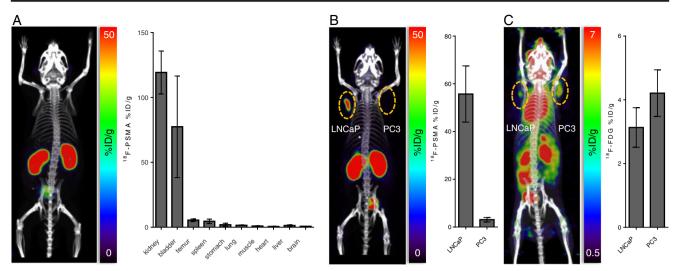


Fig. 3 MicroPET/CT imaging. **a** Volume rendering and tissue biodistribution of ¹⁸F-PSMA-11 in C57BL6. **b** Volume rendering of ¹⁸F-PSMA-11 and **c** MIP image of ¹⁸F-FDG in NSG mice engrafted with PC3 (*right*) and LNCaP (*left*) tumor cells. Shown are

representative microPET/CT images 1 h post-injection of PET probe. Error bars are standard deviations. Tumors are delineated in dashed circles

Dosimetric calculations

Absorbed doses for ¹⁸F-PSMA-11 in humans were extrapolated from mouse PET biodistribution data using two extrapolation methods, method 1 and method 2 (see supplemental file). The time-integrated activity coefficients (TIACs) are summarized in Table 1. A full list of the corresponding mean absorbed doses is provided in Table 2.

The highest TIAC was observed for the kidneys and bone based on method 1 (mean RTkidney: 0.141 ± 0.033 h, mean RTbone: 0.045 ± 0.013 h). Based on method 2, the highest TIACs were observed for the bone, muscle, and kidneys (mean RTbone: 0.114 ± 0.028 h, mean RTmuscle: $0.077 \pm$ 0.018 h, and mean RTkidney: 0.042 ± 0.009 h). The total absorbed doses are summarized in Table 2. The highest absorbed dose was 8.87×10^{-2} mGy/MBq and 2.87×10^{-2} mGy/MBq for the kidneys in method 1 and method 2, respectively. All other organs showed significantly lower absorbed doses (Fig. 4). Kidneys were the dose-limiting organ, and on average, the maximum administered human activity limit is calculated to be 564 MBq (Method 1) and 1,742 MBq (Method 2) (FDA Code of Federal Regulations 21CFR361.1). In addition, the effective dose per unit activity was calculated. However, the quantity "effective dose" can only be applied to the description of stochastic radiation effects and organ-absorbed doses of less than 1 Gy. The mean extrapolated effective doses are $8.59 \times 10^{-3} \pm 7.46 \times 10^{-4}$ mSv/MBq (Method 1) and $6.23 \times 10^{-3} \pm 5.74 \times 10^{-4}$ mSv/ MBq (Method 1). This corresponds to effective doses of 1.72 mSv (Method 1) and 1.25 mSv (Method 2) for an administered activity of 200 MBq.

Discussion

Here we report the successful synthesis of ¹⁸F-PSMA-11 via Al¹⁸F-complexation. High radiochemical purity was achieved and the tracer was stable in mouse and human plasma with 91 and 94 % intact compound after 2 h incubation at 37 °C. Specificity for PSMA was confirmed by the significantly higher uptake in PSMA-positive relative to PSMA-negative xenografts. In contrast, ¹⁸F-FDG verified tissue viability, but

 Table 1
 The mean time-integrated activity coefficient (RT) values for the several organs scaled to humans

Target Organs	Mean RT		Mean Standard Deviations	
	Method 1	Method 2	Method 1	Method 2
Brain	2.30E-03	2.70E-03	4.90E-04	5.50E-04
Stomach	5.90E-03	6.70E-04	1.80E-03	2.80E-04
Heart content	1.70E-02	1.70E-02	3.90E-03	4.00E-03
Heart wall	1.90E-03	1.30E-03	4.40E-04	2.20E-04
Tot. Kidney	1.40E-01	4.20E-02	3.30E-02	9.40E-03
Liver	1.30E-02	7.30E-03	4.60E-03	2.30E-03
Lung	3.30E-03	5.60E-03	1.20E-03	1.30E-03
Muscle	8.30E-04	7.70E-02	2.30E-04	1.80E-02
Bone marrow	1.70E-04	2.10E-04	3.80E-05	4.10E-05
Cortical bone	3.00E-02	7.70E-02	8.50E-03	1.80E-02
Trab. Bone	1.50E-02	3.80E-02	4.20E-03	9.10E-03
Spleen	1.70E-03	2.30E-03	9.50E-04	1.20E-03
Bone	4.50E-02	1.10E-01	1.30E-02	2.80E-02
Bladder	3.10E-02	_	1.40E-02	_
Remainder WB	9.70E-01	9.70E-01	8.70E-02	8.70E-02



Table 2 The mean absorbed dose coefficient values to the organs and the respective standard deviations for both methods

Method 1 Method 2 Method 1 Adrenals 8.0E-03 6.5E-03 9.3E-04 Brain 1.5E-03 1.9E-03 1.2E-04 Breasts 4.8E-03 4.9E-03 3.9E-04 Gallbladder Wall 7.5E-03 6.6E-03 7.8E-04 LLI Wall 6.9E-03 6.8E-03 4.4E-04 Small Intestine 7.9E-03 7.5E-03 6.6E-04 Stomach Wall 8.5E-03 6.2E-03 1.1E-03 ULI Wall 7.6E-03 7.2E-03 6.5E-04 Heart Wall 7.4E-03 7.2E-03 1.1E-03 Kidneys 8.9E-02 2.9E-02 2.0E-02 Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04 Ovaries 7.1E-03 6.9E-03 4.7E-04	Method 2 5.9E-04 1.2E-04 4.0E-04
Brain 1.5E-03 1.9E-03 1.2E-04 Breasts 4.8E-03 4.9E-03 3.9E-04 Gallbladder Wall 7.5E-03 6.6E-03 7.8E-04 LLI Wall 6.9E-03 6.8E-03 4.4E-04 Small Intestine 7.9E-03 7.5E-03 6.6E-04 Stomach Wall 8.5E-03 6.2E-03 1.1E-03 ULI Wall 7.6E-03 7.2E-03 6.5E-04 Heart Wall 7.4E-03 7.2E-03 1.1E-03 Kidneys 8.9E-02 2.9E-02 2.0E-02 Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04	1.2E-04 4.0E-04
Breasts 4.8E-03 4.9E-03 3.9E-04 Gallbladder Wall 7.5E-03 6.6E-03 7.8E-04 LLI Wall 6.9E-03 6.8E-03 4.4E-04 Small Intestine 7.9E-03 7.5E-03 6.6E-04 Stomach Wall 8.5E-03 6.2E-03 1.1E-03 ULI Wall 7.6E-03 7.2E-03 6.5E-04 Heart Wall 7.4E-03 7.2E-03 1.1E-03 Kidneys 8.9E-02 2.9E-02 2.0E-02 Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04	4.0E-04
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Stomach Wall 8.5E-03 6.2E-03 1.1E-03 ULI Wall 7.6E-03 7.2E-03 6.5E-04 Heart Wall 7.4E-03 7.2E-03 1.1E-03 Kidneys 8.9E-02 2.9E-02 2.0E-02 Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04	5.9E-04
ULI Wall 7.6E-03 7.2E-03 6.5E-04 Heart Wall 7.4E-03 7.2E-03 1.1E-03 Kidneys 8.9E-02 2.9E-02 2.0E-02 Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04	6.6E-04
Heart Wall 7.4E-03 7.2E-03 1.1E-03 Kidneys 8.9E-02 2.9E-02 2.0E-02 Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04	6.1E-04
Kidneys 8.9E-02 2.9E-02 2.0E-02 Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04	6.4E-04
Liver 4.7E-03 3.5E-03 8.2E-04 Lungs 3.3E-03 3.8E-03 4.0E-04 Muscle 3.4E-03 3.7E-03 2.5E-04	8.4E-04
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Muscle 3.4E-03 3.7E-03 2.5E-04	4.8E-04
	3.8E-04
Ovaries 7.1E-03 6.9E-03 4.7E-04	3.2E-04
	6.1E-04
Pancreas 7.9E-03 6.8E-03 8.3E-04	6.3E-04
Red Marrow 5.6E-03 6.4E-03 3.5E-04	5.7E-04
Osteogenic Cells 1.0E-02 1.5E-02 8.9E-04	1.8E-03
Skin 4.1E-03 4.2E-03 3.4E-04	3.5E-04
Spleen 6.7E-03 5.6E-03 1.2E-03	1.4E-03
Testes 5.4E-03 5.5E-03 3.6E-04	4.8E-04
Thymus 5.3E-03 5.6E-03 3.7E-04	3.9E-04
Thyroid 5.1E-03 5.5E-03 4.3E-04	4.6E-04
Urinary Bladder Wall 2.1E-02 6.7E-03 8.1E-03	5.8E-04
Uterus 7.8E-03 7.2E-03 4.7E-04	6.3E-04
Total Body 5.7E-03 5.7E-03 4.6E-04	4.7E-04

was not able to reliably differentiate between the two tumor types. Biodistribution and dosimetry studies identified the

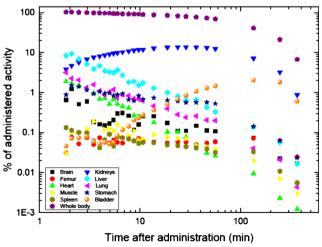


Fig. 4 Non-decay-corrected time activity curves determined by microPET imaging and accounting for total organ weights

kidneys as the critical organ. The most conservative calculations would permit human administration of up to 564 MBq. This results in much lower effective doses than those associated with other clinically available PSMA-targeting PET probes. However, results acquired in mice can only be extrapolated to humans with caution.

In contrast to other promising ¹⁸F-labeled PSMA-directed compounds [31, 32] ¹⁸F-PSMA-11 will be freely accessible, as this ligand is developed without commercial interest. Especially in Europe, Asia, and South America where the radiopharmaceutical is very often not adequately reimbursed, this may be of major importance and a significant driver for clinical adoption.

Moreover, the synthesis of ¹⁸F-PSMA-11 is a very simple one-pot, one-step synthesis following the recently published findings by Malik et al [19]. The simplicity is beneficial compared to the more complex multistep syntheses of ¹⁸F-DCFBX [20] and ¹⁸F-DCFPyL [18].

We found ethanol to strongly influence labeling efficiency and achieved the highest yield with 60 % ethanol in the



reaction mixture. This is because ethanol and other polar solvents like acetonitrile and isopropanol facilitate the binding by breaking the hydration sphere of the metal in solution.

Biodistribution of ¹⁸F-PSMA-11 by microPET imaging of non-tumor-bearing C57BL6 mice demonstrated fast renal clearance as confirmed by kidney and bladder uptake within the first hour of probe administration. At later time points the kidney signal arises from the renal cortex, which is not unexpected since PSMA is expressed in renal tubules [33]. Bone uptake was at least one order of magnitude lower than kidney uptake, as confirmed by ex-vivo analysis of femur bone versus bone marrow. This suggests a minimal degree of defluorination of ¹⁸F-PSMA-11, as PSMA is only expressed in renal tubules, prostate epithelium, and some intestinal tissues [33] but not in the bone. Whether this will affect human image quality and diagnostic information has yet to be determined.

The high ¹⁸F-PSMA-11 uptake in LNCaP and low uptake in PC3 tumors is explained by the high and low PSMA expression of the corresponding tumors [3, 34]. Both xenografts demonstrated ¹⁸F-FDG avidity, confirming viable tumor tissue and further supporting the target selectivity of ¹⁸F-PSMA-11. The tendency towards higher ¹⁸F-FDG uptake values in the PC3 cells most likely reflects the previously published higher aggressiveness and shorter doubling time [35] compared to LNCaP [36].

The favorable biodistribution resulted an estimated maximum effective dose of 1.7 mSv for an injection of 200 MBq ¹⁸F-PSMA-11. Thus, the radiation dose is significantly lower than of currently used ¹⁸F- and ⁶⁸Ga-labeled compounds [32, 37].

The substantially higher prostate cancer detection rates of $^{68}\text{Ga-PSMA}$ compared to the established $^{18}\text{F-choline}$ [7, 38] has already resulted in its rapid clinical acceptance in Europe. The favorable biodistribution and dosimetry, the reliable and simple synthesis and the high PSMA selectivity of $^{18}\text{F-PSMA-}11$ via Al $^{18}\text{F-complexation}$ underline the high translational potential of this compound. No safety concerns arise from the use of aluminum chloride in the PET drug preparation, although aluminum is considered to have neurotoxic effects at higher doses. Normal serum aluminum concentration is measured to be 0.1 µmol/L [39]. Our synthesis starts with 0.03 µmol AlCl3, whereas most is washed out during the C18 cartridge purification step.

As the availability of ⁶⁸Ga-labeled PSMA ligands is limited due to the shorter half-life and the generator size-dependent product output, there is a need for cyclotron-produced PSMA PET tracers such as ¹⁸F-PSMA-11. Despite a minimal amount of defluorination, the preclinical results strongly suggest that the clinical translation of ¹⁸F-PSMA-11 is feasible and warranted. Future studies comparing ¹⁸F-PSMA-11 with ⁶⁸Ga-PSMA-11, ¹⁸F-DCFBX, and ¹⁸F-DCPyL are mandatory to elucidate which of the currently available compounds

provides superior specific activities, biodistribution, and tumor-to-background ratios.

Conclusion

The clinical need for early detection of prostate cancer in patients with biochemical recurrence and the selectivity of PSMA ligands drive their development and translation. Synthesis of ¹⁸F-PSMA-11 by direct-labeling of chelate-attached-peptides with aluminum fluoride provides high radiochemical purity and product yields.

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Compliance with ethical standards

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Conflict of interest Johannes Czernin is founder of Sofie Biosciences, which manufactures the Genisys4 scanner used in this manuscript. No other potential conflicts of interest are reported.

Ethical approval Animal studies were approved by the UCLA Animal Research Committee and were carried out according to the guidelines of the Division of Laboratory Animal Medicine at UCLA. All applicable international, national, and/or institutional guidelines for the care and use of animals were followed. This article does not contain any studies with human participants.

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