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Factors influencing the density of aerobic granular sludge

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Abstract In the present study, the factors influencing density of granular sludge particles were evaluated. Granules consist of microbes, precipitates and of extracellular polymeric substance. The volume fractions of the bacterial layers were experimentally estimated by fluorescent in situ hybridisation staining. The volume fraction occupied by precipitates was determined by computed tomography scanning. PHREEQC was used to estimate potential formation of precipitates to determine a density of the inorganic fraction. Densities of bacteria were investigated by Percoll density centrifugation. The volume fractions were then coupled with the corresponding densities and the total density of a granule was calculated. The sensitivity of the density of the entire granule on the corresponding settling velocity was evaluated by changing the volume fractions of precipitates or bacteria in a settling model. Results from granules originating from a Nereda reactor for simultaneous phosphate COD and nitrogen removal revealed that phosphate-accumulating organisms

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(PAOs) had a higher density than glycogen-accumulating organisms leading to significantly higher settling velocities for PAO-dominated granules explaining earlier observations of the segregation of the granular sludge bed inside reactors. The model showed that a small increase in the volume fraction of precipitates (1–5 %) strongly increased the granular density and thereby the settling velocity. For nitritation—anammox granular sludge, mainly granular diameter and not density differences are causing a segregation of the biomass in the bed.

Keywords Chemical precipitation · Aerobic granular sludge · Bacterial densities · Segregation

Introduction

Aerobic granular sludge offers an interesting alternative for conventional activated sludge systems. This technology relies on compact and self-immobilised granulated biomass. By applying short settling times in a sequencing batch process, only big and rapidly settling biomass aggregates are selected, while flocculent sludge is washed out (Morgenroth et al. 1997; Beun et al. 1999; Etterer and Wilderer 2001; de Kreuk et al. 2005). The parameters determining the settling velocity of particles and in turn biomass washout are of crucial importance to granular sludge technology. The settling velocity is influenced by particle size and shape, and the difference between the density of the water and the particles (Winkler et al. 2012). Recently, we demonstrated that in aerobic granular sludge, vertical segregation of granules occurs, resulting from small differences in granular settling velocity. Fastor slow-settling particles showed different microbial composition and activities. Selective sludge withdrawal from either the top or bottom of the sludge bed was used to control the microbial community structure and enhance



desired removal processes (Winkler et al. 2011a, b; Bassin et al. 2012; Volcke et al. 2012). In a heterotrophic system, it was shown that glycogen-accumulating organisms (GAO) dominated the slower settling granules, and the preferred phosphate-accumulating bacteria dominated the fast-settling granules which were hence favoured for substrate since the reactor was fed in a plug flow regime from the bottom of the reactor. In an autotrophic reactor system, the fast-settling granules consisted of aerobic (ammonium-oxidising bacteria (AOB)) and anaerobic ammonium-oxidising (anammox) bacteria, whereas slowsettling particles harboured the undesired nitrite-oxidising bacteria (NOB) (Vlaeminck et al. 2010; Winkler et al. 2011b; Volcke et al. 2012). In both cases, sludge withdrawal from the top of the sludge bed ensured a stable and well-working process. Segregation was also observed in fluidized bed biofilm reactors where bigger granules were reported at the bottom of the reactor setup (Ro and Neethling 1994; DiFelice et al. 1997; Sliekers et al. 2003). The major factors for fast-settling granules are size and density (Nicolella et al. 2000; Nor Anuar et al. 2007; Winkler et al. 2011b, 2012). Factors influencing granular density are chemical precipitates and the microbial community structure itself. Calcium phosphate precipitations are formed easily in the enhanced biological phosphorous removal (EBPR) process (Arvin 1983; Carlsson et al. 1997; Clark et al. 1997; Maurer et al. 1999; Angela et al. 2011) and are also reported in granular systems (Yamaguchi et al. 2001; de Kreuk et al. 2005; Angela et al. 2011; Bassin et al. 2012). Precipitates in the inner core of the granule are known for anaerobic and aerobic granules and are in both systems discussed to be induced due to pH shifts within the granules caused by microbiological activities (Yamaguchi et al. 2001; Angela et al. 2011). Reported values of granular densities vary between 1,005 and 1,070 kg/m³ (Batstone and Keller 2001; Etterer and Wilderer 2001; Bassin et al. 2012). However, not only precipitates influence the overall granular density. Bacteria can occupy large volume fractions of the granules, and although less dense than precipitates, they will contribute to granular densities and hence settling characteristics. Storage polymers such as polyphosphate, glycogen and polyhydroxyalkanoates will contribute to the overall density (Oshiki et al. 2010). Given the importance of particle density for segregation of biomass in granular sludge beds, it is interesting to investigate the factors influencing the density of sludge particles (Bin et al. 2011; Winkler et al. 2011b; Volcke et al. 2012). The goal of this study was therefore to determine the influence of precipitates and the microbial community structure on the density of granular sludge and in turn evaluate their effect on settling velocity.



Biomass characterisation

Fluorescent in situ hybridisation

Granules from completely autotrophic nitrogen removal over nitrite (CANON) and EBPR reactors as previously described (Winkler et al. 2011a, b) were inspected by microscopic analysis to assess morphology and microbiological composition. Slicing was performed after fixation in 4 % paraformaldehyde. Granules were embedded in a tissuefreezing medium (Leica Microsystems) hardened by freezing (-20 °C) and cut in the frozen state with a microtomecryostat (Leica CM1900-Cryostat) into 25 µm thin slices. Dried slices were kept on a microscopic glass slide and fluorescent in situ hybridisation (FISH) was performed for determination of anammox (Cy3) AOB (Cy5) and NOB (Fluos) (for CANON reactor) as well as phosphateaccumulating organisms (PAOs) (Cy5), GAOs (Fluo) and nitrifyers (Cy3) (for the EBPR reactor) following the same procedure as previously described (Winkler et al. 2011b). Sequences are listed in Table 1.

Origin of bacteria and Percoll density distribution

Different bacteria were either grown in our laboratories or provided by other researchers. All strains provided by others were fixed in 4 % paraformaldehyde and incubated for 120 min at room temperature. After fixation, samples were centrifuged for 2 min at 16,000 rpm, washed twice in 1× phosphate-buffered saline (PBS) and resuspended in a volume of 1:1 ethanol/PBS buffer for storage at -20 °C. Nitrobacter and Nitrosomonas were harvested from chemostat reactors, and their purity and cell concentration was controlled via direct cell counts using a Bright-Line haemocytometer (Hausser Scientific, Horsham PA). For the bacteria from other laboratories, purity was given by the researchers, who determined their purity by FISH as well as qPCR and results are given in Table 2. Percoll density centrifugation is a useful tool to measure bacterial densities and has been mainly used for cell separation (Scherer 1983; Beaty et al. 1987; Strous et al. 1999) and by some researchers also to directly measure the density of cells (Woldringh et al. 1981; Putzer et al. 1991) or the density of extracted storage polymers (Oshiki et al. 2010). Percoll particles have a very dense (2.2 g/ml) inner core of silica with an average particle size of 29-30 nm (in 0.15 M NaCl). These particles partially settle during centrifugation, forming an uneven distribution of particles by which a density gradient is formed (Laurent et al. 1979). The bacteria loaded on this gradient will sediment to an equilibrium position, at which the gradient density is equal to the density of the bacteria.



Table 1 Oligonucleotide probes, target organisms and references used in this study

Probe	Sequence (from 5' to 3')	Specificity	Reference
PAO 462	CCGTCATCTACWCAGGGTATTAAC	Most Accumulibacter	Crocetti et al. (2000)
PAO 651	CCC TCTGCCAAACTCCAG	Most Accumulibacter	Crocetti et al. (2000)
PAO 846	GTTAGCTACGGACTAAAAGG	Most Accumulibacter	Crocetti et al. (2000)
GAO Q989	TTCCCCGGATGTCAAGGC	Some Competibacter	Crocetti et al. (2002)
GAO Q431	TCCCCGCCTAAAGGGCTT	Some Competibacter	Crocetti et al. (2002)
Amx 368	CCTTTCGGGCATTGCGAA	Anammox bacteria	Schmid et al. (2003)
Ntspa662	GGAATTCCGCGCTCCTCT	Nitrospira-like bacteria	Daims et al. (2001)
NIT1035	CCTGTGCTCCATGCTCCG	Nitrobacter	Wagner et al. (1996)
NSO190	CGATCCCCTGCTTTTCTCC	AOB	Mobarry et al. (1996)
NSO1225	CGCCATTGTATTACGTGTGA	AOB	Mobarry et al. (1996)

During this process, the bacteria are separated solely on the basis of differences in their densities, irrespective of their size (Amersham Biosciences 1995). An isotonic stock solution was made by mixing 45 ml of Percoll (GE, Healthcare) with 5 ml of 1.5 M NaCl solution. Next, this isotonic Percoll stock solution was used to create an 80 % (v/v) working solution by using NaCl (1.5 mM). The tubes were centrifuged in a fixed angle rotor (Beckmann Optima TL Ultracentrifuge) at $27,000 \times g$ for 45 min at room temperature to allow a self-forming gradient to develop by isopycnic centrifugation. All cell pellets and aggregates were crushed by the means of a glass mortar (Glas-Col), and 25 µl of the resulting cell suspension was loaded on the gradient tubes. Five density marker beads (Cosmopheric) in the range of 1.028-1.13 (in grams per millilitre) were used as internal standards, and their height was recorded to fit the measured bacterial densities by interpolation using a polynomial regression fit. All measurements were repeated five to ten times to determine a standard deviation.

Chemical precipitation

CT scan

Granules of bottom and top sludge were analysed by a nanofocus computed tomography Micro Scanner (phoenix nanotom s, GE). Granules were placed into a straw and fixed on the rotating plate and were exposed to a $180 \, \text{kV} / 15 \, \text{W}$ ultra-

Table 2 Name of bacterium, purity, source and reference for media and growth conditions

Bacterium		Purity (%)	Source	Reference
Nitrobacter winogradskyi	Nb-255	100	Our laboratory	ATCC: medium 203
Nitrosomonas europea 19718		100	Our laboratory	Chandran and Love (2008)
PAOs aerobic phase		80	Unesco IHE	Smolders et al. (1994)
PAOs anaerobic phase		80	Unesco IHE	Smolders et al. (1994)
GAOs aerobic phase		90	Unesco IHE	Lopez-Vazquez et al. (2009a)
GAOs anaerobic phase		90	Unesco IHE	Lopez-Vazquez et al. (2009a)
Anammox fulgida		80	TUDelft	Van Der Star et al. (2008)

high performance nanofocus X-ray tube enabling a nondestructive visualisation of the granules. Components of higher densities appeared white on the images (Fig. 2).

Microelectrode measurements

pH profiles were measured with a 25-um microelectrode (Unisense, Aarhus, Denmark). Medium concentrations were as described previously (Winkler et al. 2011a, b). The data acquisition system consisted of a picoamperometer (Unisense, Denmark; model PA2000), an A/D converter (Pico Technology Ltd, UK; model ADC-101) and a computer to log the sensor data and the microsensor motion. Motion control consists of a motorised two-dimensional stage (Phytron Inc., USA, model MT-65) and a motorised micromanipulator (Unisense, Denmark, model MM3M), controlling the position of the microelectrode in three axis. Sensors were equipped with silver/silver chloride anode and a gold-plated platinum cathode. Bulk dissolved oxygen concentration was controlled using a mass flow controller for air and dinitrogen gas and the medium was then fed into to a chamber, which was used for microelectrode measurements.

PHREEQC

PHREEQC for Windows (version 2) was used to calculate the saturation index for potential precipitates. The programme

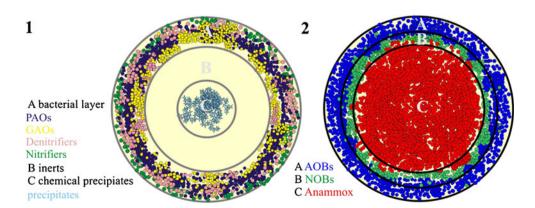


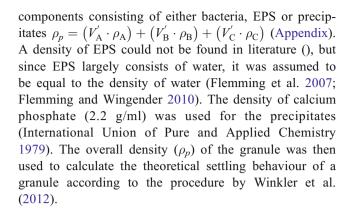
uses a Newton–Raphson numerical method to solve a system of non-linear equations. The sensitivity to pH and phosphate concentration was evaluated. The saturation index was calculated based on the concentration as present in the media of our lab reactors (Winkler et al. 2011a) and concentrations are listed in Supplementary material (Table S1). The sensitivity analysis for acidity was performed in the range from 5.5 until 10, in step sizes of 0.5 pH units. The phosphate concentrations were varied as well to see the effect of biological phosphate release on precipitation equilibria. Saturation indices (SI) larger than 1 indicate supersaturation and hence the increased ability of precipitation of components.

Settling model

In our observations, granules can be divided in two to three layers consisting of either bacteria, extracellular polymeric substances (EPS) and/or chemical precipitates (Fig. 1). According to these observations, we evaluated our settling model. Heterotrophic granules from our reactors generally showed a densely populated outer rim of nitrification and heterotrophic bacteria (De Kreuk et al. 2007; Xavier et al. 2007). Underneath this outer layer, a low-density layer was found consisting mainly of EPS. The inner core of the granules generally contained large amounts of precipitates (Fig. 1, A). Autotrophic, nitrogen-removing granules generally consisted of a dense outer rim with AOB and a dense inner core with anammox bacteria. When nitrite oxidisers were present, they usually resided between the AOB and anammox bacteria (Ni et al. 2009; Volcke et al. 2010a, 2010b; Winkler et al. 2011b) (Fig. 1, B). For all simulations performed, the settling velocity was calculated based on granular diameter and granular densities. The thickness of each layer was estimated by CT scan and FISH pictures (Fig. 2) to calculate the volume fractions occupied by each compound. The structure as schematically drawn in Fig. 1 was used to predict the settling velocity of granules within an EBPR system and CANON system. The average density of the whole granule (ρ_p) was calculated by multiplying the different volume fraction by the density of the

Fig. 1 Schematic view of a granule originating from an enhanced biological phosphorous removal (EBPR) system (1) consisting of three layers of bacteria (A), EPS (B) and chemical precipitates (C) as well as a granule originating from an completely autotrophic nitrogen removal over nitrite (CANON) process (2) consisting of three layers of bacteria: AOB (A), NOB (B) and anammox (C)





Results

Characterisation of the sludge granules

The results from the CT scan, pH microelectrode measurements as well FISH for heterotrophic and autotrophic sludge granules are presented in Fig. 2. The CT scan originating from the heterotrophic EBPR system (left) and autotrophic CANON system (right) indicated that the granular makeup was very different for these two cases. In the EBPR system, higher densities were measured in the middle of the granule, whereas this was not observed for the nitritation-anammox granules originated form a CANON reactor. FISH on sliced granules confirmed these differences. The autotrophic granules showed AOB in the outer layers and anammox bacteria growing equally distributed in the inner core, whereas the EBPR granules contained few bacteria in the core of the granule. The EBPR granules showed the typical spatial distribution of nitrifiers in the oxygen-penetrated layers (Cy3) as well as PAOs (Cy5) and GAOs (Fluos) in the outer layers (Fig. 2c, d). The pH profiles from granules obtained from a measurement mimicking anaerobic conditions within a EBPR system showed a more significant pH increase towards the core of the granule, as compared to an anammox granule (0.6 instead of 0.1) (Fig. 2e, f).



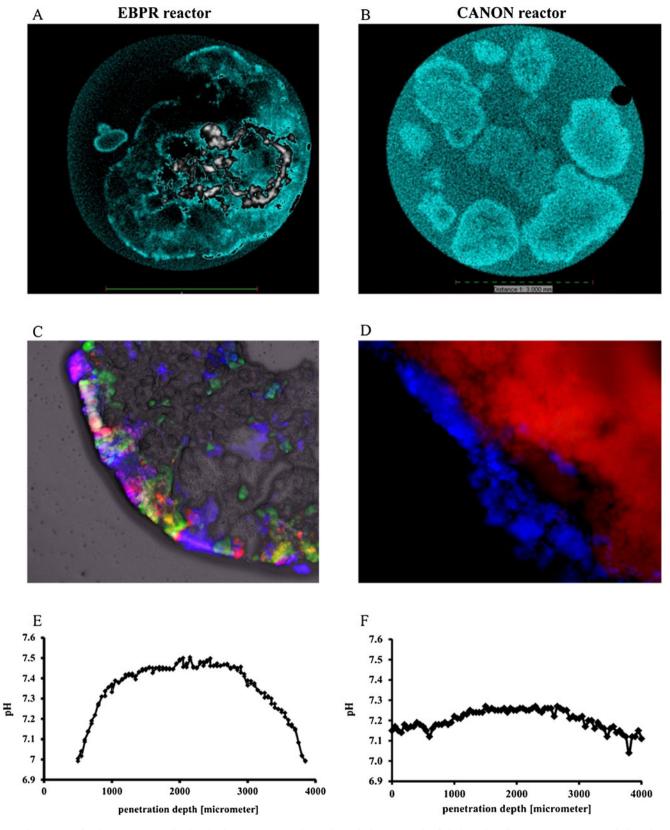


Fig. 2 Images of a CT scan (a, b) sliced FISH images (c, d) and pH electrode images (e, f) of sludge taken from an EBPR system (left) and a CANON reactor (right). The white colour indicates high density in the CT scans

Density of bacteria

The effect of fixation with 4 % paraformaldehyde was tested on four different strains and the density difference (in grams per millilitre) was negligibly small (less than 0.1 %). The densities of different bacteria are summarised in Table 3. The highest density was measured for the nitrifying bacteria whereas the lowest for the GAOs. There was no significant density differences between GAO bacteria harvested from the aerobic or anaerobic phase. However, a clear difference of 12 g/ml was measured for PAO bacteria harvested from the aerobic and anaerobic phase of the system. Anammox bacteria (Candidatus *Brocardia fulgida*) had a density of 1.048±0.002 g/ml and were hence denser than GAO bacteria but had a lower density than the rest of all bacteria.

Chemical precipitation

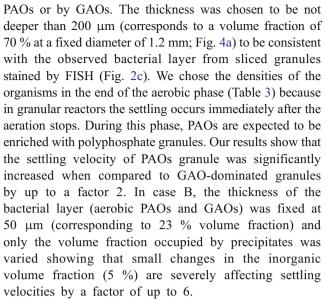
We calculated the saturation index values with PHREEQC based on the media composition as given in the online material (Supplementary Table S1). PHREEQC calculated circa 40 minerals but we only showed those which had the highest (positive) SI values. If the SI is equal to 1, the equilibrium between the mineral and the solution is reached. In the case that a SI of a mineral increases above 1, it is thermodynamically possible that the mineral can precipitate. A higher pH and phosphate concentration increase the SI for all minerals and led to supersaturation especially for fluoroapatite, hydroxydicalciumphosphate and hydroxyapatite (Fig. 3).

Evaluations of the settling model

We evaluated three different cases with our settling model (Fig. 4a–c). All cases are based on the observed volume fractions from CT scan and FISH pictures (Fig. 2) as well as based on evaluated densities (Table 3; Fig. 3). Cases A and B are based on the results gained from the EBPR system (Fig. 1, picture 1). In case A, we assumed that there is no precipitation and the outer layer (A) is either occupied by

Table 3 Name of bacterium and corresponding density

Bacterium	Density fixed (g/ml)
Nitrobacter winogradskyi	1.108 ± 0.007
Nitrosomonas europea	$1.081\!\pm\!0.003$
PAOs aerobic phase	$1.077\!\pm\!0.003$
PAOs anaerobic phase	1.065 ± 0.003
GAOs aerobic phase	1.031 ± 0.003
GAOs anaerobic phase	1.032 ± 0.003
Candidatus <i>Brocardia</i> fulgida	1.048 ± 0.002



Case C refers to the CANON reactor (Fig. 1, picture 2). Since nitrifiers only occupy the oxygen-penetrated outer layer, which is typically not deeper than 80 µm we assumed for AOBs and NOBs a maximal thickness of 80 µm (corresponding to a volume fraction of 35 %) (Winkler et al. 2011b). Here, we once assumed a granule consisting of an outer layer of AOB (80 µm) and an inner anoxic layer consisting of anammox and once a granule consisting of an outer layer of AOB (50 µm) followed by NOB (30 µm) and an inner layer consisting of EPS. We then tested the effect on settling velocity by changing the diameter of the granule. Results showed that at smaller granular diameters, the settling velocities and granular densities were very similar for both types of granules and increased for the anammoxdominated granules when granular diameter was increased (Fig. 4c).

Discussion

The results presented here show that differences in density of different types of bacteria and differences in the inorganic volume fraction can significantly alter settling velocity of granules and hence influence the earlier described segregation effect within granular sludge systems (Winkler et al. 2011a, b; Bassin et al. 2012; Volcke et al. 2012). The higher density of PAOs in combination with intracellular stored poly-P resulted in higher settling velocities of PAO-dominated granules when compared to a GAO-dominated granule (Fig. 4a). Another factor influencing the settling velocity is the inorganic fraction. The contribution of precipitates significantly increased granular settling velocity as shown by our settling model (Fig. 4b). A change in volume fraction from 1 to 5 % accounts for a change in settling



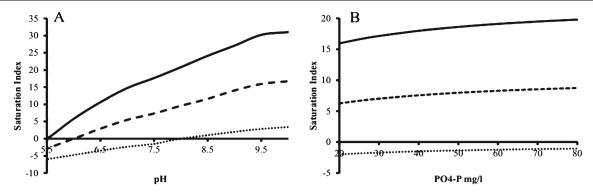
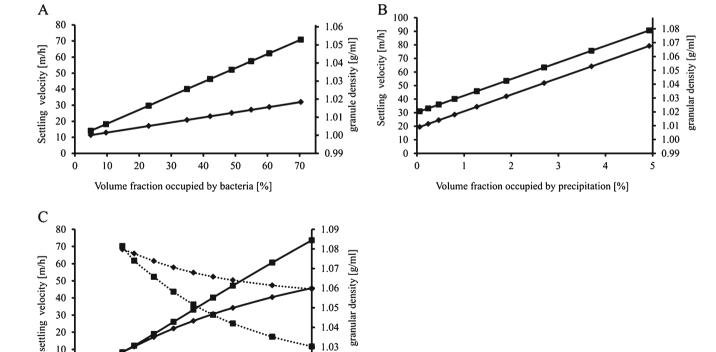


Fig. 3 Influence of a pH and b phosphate concentration (pH 7) on precipitation equilibria of fluoroapatite (solid line), hydroxydicalciumphosphate (dashed line) and hydroxylapatite (dotted line) at 20 °C

velocity from 20 to 90 m/h. The small volume fraction occupied by inorganic components will account for 10-30 % of the total dry weight as indicated by general ash contents measured in other granular studies (Batstone and Keller 2001; Etterer and Wilderer 2001; Bassin et al. 2012). The precipitation of components is provoked at higher pH and phosphate concentration (Fig. 3). The observation that precipitation was detected mainly in the inner core is in line with earlier research (Maurer et al. 1999; Yamaguchi et al. 2001; Angela et al. 2011) and can be explained by the higher pH in the middle of the granules and higher phosphate concentrations caused by phosphate release of PAOs during the anaerobic feeding period (Fig. 2e, f). The strong increase of the pH inside an EBPR granule can be explained by the uptake (H⁺ removal from bulk) of the acidic component acetic acid by PAOs and GAOs. However magnesium- and potassium phosphates (Mg²⁺, K⁺ are counter ions from the poly-P) released by PAOs will have a buffering effect, reducing the pH. Although this buffering effect



1.03

1.02

600

Fig. 4 Calculated settling velocities and granular densities with respect to varying volume fractions of: a bacteria and b precipitates for a PAO- (squares) and GAO-dominated (diamonds) granules as well as c calculated settling velocities (solid line) and corresponding granular

300

400

granular diameter [µm]

500

200

100

10

0

0

densities (dashed line) for a CANON granule with respect to varying diameter of a granules dominated by either AOB and anammox (squares) or AOB and NOB (diamonds)



disfavours precipitation, the higher phosphate release by PAOs will favour precipitation of phosphate minerals (Fig. 3) (Smolders et al. 1994; Lopez-Vazquez et al. 2008; Lopez-Vazquez et al. 2009a, b). The complexity of precipitation equilibria within a granule merely dominated by PAOs or GAOs would need to be modelled mathematically to further investigate in which granule one can expect more precipitates. Experimental data showed a considerably higher PAO fraction and higher ash contents at the bottom of the settled sludge bed (Winkler et al. 2011a; Bassin et al. 2012). A directed change in operational conditions to favour precipitation, e.g. by adding higher phosphate concentrations for several cycles, might be used to favour chemical precipitation and by this a segregation in granular reactors. However, care must be taken since too dense granules can cause mixing problems or clogging (Nicolella et al. 2000; Safferman and Bishop 1996). Segregation in an EBPR system is not only influenced by a higher inorganic fraction within the granules but also by PAO densities and internally stored polyphosphate, which will be accumulated in the biomass after the aerobic period (Fig. 4a). Internal storage compounds can influence the density of bacteria. This was also found previously by others who measured the effect of sulphur inclusions on the density of bacteria Chromatium warmingii (this resulted in a density range of 1.071-1.108 g/ml) (Guerrero et al. 1984). Our results show that in granular sludge systems segregation of biomass can easily occur due to slight variations in density of bacteria and precipitates.

For the CANON system, our results from FISH and CT scan show that precipitation is playing a less important role than in an EBPR system and also the detected pH shift was lower than in EBPR granules, indicating that the internal pH plays an important role in the formation of precipitates in granular systems (Figs. 2 and 3). The settling model shows that in the competition for settling speed between a granule occupied by either anammox and AOB or by NOB and AOB, granular diameter is playing an important role (Fig. 4c). Experimental and mathematical models have shown that in bigger granules NOB bacteria are outcompeted by anammox bacteria. NOB are expected to grow in smaller granules due to a higher aerobic volume fraction (Vlaeminck et al. 2010; Winkler et al. 2011b; Volcke et al. 2012). Since the settling velocity of a granule is influenced by size and density and NOB are expected to grow in smaller granules, this fact will lead to slower settling velocities. While anammox bacteria can grow in deeper layers of the granules, AOB and NOB are restricted to grow in oxygen-penetrated layers of the granules. This will hence lead to a decrease in density with increasing diameter (Fig. 4c). Oxygen penetration depth can be calculated by standard formulas and can be expected to not be higher than circa $80~\mu m$ in CANON systems since it is run under lower oxygen concentrations to keep the accumulation of NOB bacteria low (Harremoës 1977; Hao et al. 2005; Winkler et al. 2011b). Therefore, the contribution of the density from nitrifying bacteria will be limited in systems consisting of mainly bigger granules. However in systems consisting of mostly granules with a small diameter, a segregation will be difficult to achieve because the density of NOB is much higher than the density of AOB or anammox (Table 3). For this reason, it is important to select for bigger granules in CANON system (Fig. 4c).

We observed significant density differences among the autotrophic bacteria. *Nitrobacter winogradskyi* (NOB) had the highest density and Candidatus *B. fulgida* (anammox) had the lowest density. It is likely that these differences can be explained by the cellular makeup of these organisms, but it is presently impossible to say which factor may determine these differences and whether the observed densities are intrinsic properties of these organisms or caused by the cultivation conditions. For *Escherichia coli*, different studies have reported densities between 1.05 and 1.11 g/ml which is most likely due to different cultivation methods, strains and different Percoll procedures used (Koch and Blumberg 1976; Martinez-Salas et al. 1981; Woldringh et al. 1981).

Selective sludge removal has successfully been implemented to control microbial populations in aerobic granular sludge systems (Winkler et al. 2011a, b; Bassin et al. 2012). Since anaerobic granules also have a multistructural layer of microorganisms, a segregation based on different physical—chemical differences of granules can be equally expected in these systems underlining the importance of this research also for other reactor systems (Macleod et al. 1990). Our results show that microorganisms which adhere to the granule strongly influence subsequent physical (densities) and chemical (precipitates) properties of the granule and hence their settling velocity.

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Appendix

Thickness of different layers

 $r_{\text{total}} = \text{radius granule}[\mu m]; r_{\text{A}} = \text{thickness layer A}[\mu m];$

 $r_C = \text{thickness layer } C[\mu m]$

 $r_{C+B} = \text{thickness layer } C + B \Rightarrow r_{C+B} = (r_{\text{total}} - r_A)[\mu m]$

 $r_{\rm B} = {\rm thickness\ layer\ B} \Rightarrow r_{\rm B} = r_{\rm A} - r_{\rm C} [\mu m]$

Volume fractions of different layers

$$\begin{split} V_{\text{total}} &= \frac{4}{3} \pi r_{\text{total}}^{3} \big[\mu \text{m}^{3} \big]; V_{\text{B+C}} = \frac{4}{3} \pi r_{\text{C+B}}^{3} \big[\mu \text{m}^{3} \big]; \\ V_{\text{B}} &= V_{\text{B+C}} - \frac{4}{3} \pi r_{\text{C}}^{3} \big[\mu \text{m}^{3} \big]; \end{split}$$

$$V_{\rm C} = V_{\rm B} - V_{\rm B+C} [\mu {\rm m}^3]; V_{\rm A} = V_{\rm total} - V_{\rm B+C} [\mu {\rm m}^3]$$

Volume percentages of different layers

$$\begin{split} V_{\rm A}^{'} &= \frac{V_{\rm A}}{V_{\rm total}} \left[\frac{\mu {\rm m}^3}{\mu {\rm m}^3} \right] \cdot 100 [\%]; V_{\rm B}^{'} \\ &= \frac{V_{\rm B}}{V_{\rm total}} \left[\frac{\mu {\rm m}^3}{\mu {\rm m}^3} \right] \cdot 100 [\%]; V_{\rm C}^{'} &= \frac{V_{\rm C}}{V_{\rm total}} \left[\frac{\mu {\rm m}^3}{\mu {\rm m}^3} \right] \cdot 100 [\%] \end{split}$$

Volume fractions coupled with densities

 $\rho_{\rm A}; \rho_{\rm B}; \rho_{\rm C} = \text{density of layer A; B; C}[\text{kg/m}^3]$

$$\rho_p = \left(V_{\rm A}^{'} \cdot \rho_{\rm A}\right) + \left(V_{\rm B}^{'} \cdot \rho_{\rm B}\right) + \left(V_{\rm C}^{'} \cdot \rho_{\rm C}\right) \left[{\rm kg}/{\rm m}^{3}\right]$$

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