BIOTECHNOLOGICAL PRODUCTS AND PROCESS ENGINEERING

Evaluation of the biocompatibile ionic liquid 1-methyl-3-methylimidazolium dimethylphosphite pretreatment of corn cob for improved saccharification

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Abstract Ionic liquid (IL) pretreatment of lignocellulose materials is a promising process in biomass conversion to renewable biofuel. More in-depth research involving environment-friendly IL is much needed to explore pretreatment green route. In our case, IL 1-methyl-3-methylimidazolium dimethylphosphite ([Mmim]DMP) was chosen as an environment-friendly solvent to pretreat corn cob in view of its biocompatibility with both lignocellulose solubility and cellulase activity. The pretreatment/saccharification process and in situ saccharification process involving [Mmim]DMP were efficiently performed in bioconversion of corn cob to sugars, and more than 70% saccharification rates were obtained. Furthermore, the fermentability of reducing sugars obtained from the hydrolyzates was evaluated using Rhodococcus opacus strain ACCC41043 (R. opacus). High lipid production 41–43% of cell dry matter was obtained after 30 h of cultivation. GC/ MS analysis indicated that lipids from R. opacus contained mainly long-chain fatty acids with four major constituent/ oleic acid, stearic acid, palmitic acid, palmitoleic acid which are good candidates for biodiesel. These elucidated that corn cob pretreated by IL [Mmim]DMP did not bring negative effects on saccharification, cell growth, and accumulation of lipid of R. opacus. In conclusion, the IL [Mmim]DMP shows promise as green pretreatment solvent for cellulosic materials.

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Introduction

Lignocellulosic biomass is a plentiful and renewable resource for fuels and chemicals. The efficient conversion of lignocellulosic materials into biofuel is expected to be the needed breakthrough in producing affordable and renewable fuel (Peterson et al. [2007](#page-9-0)). Biofuel can be produced by fermentation from, e.g., sugars, starch, and various lignocellulosic materials such as corn cob, wood, and waste (Wackett [2008](#page-9-0)). Because the production of biofuel via fermentation from sugars and starch is more straightforward, biofuel production from lignocellulose creates additional technical challenges, particularly the need for pretreatment (Rubin [2008\)](#page-9-0) and enzymatic hydrolysis (Wackett [2008](#page-9-0)). Lignocellulosic materials should ultimately be converted to sugars for fermentation. Furthermore, enzymatic saccharification and pretreatment process are considered to be the promising vehicle to break down lignocellulosic materials into fermentable sugars (Mosier et al. [2005\)](#page-9-0). Subsequently, after pretreatment and enzymatic hydrolysis, cellulosic materials can be efficiently converted into biofuel by microbial fermentation (Wackett [2008\)](#page-9-0). Therefore, the pretreatment process is one of the key points in biomass conversion to biofuel (Yang and Wyman [2008\)](#page-9-0).

To make cellulosic materials more susceptible for hydrolysis, an effective pretreatment is required to soften its tough assembled structure of cellulose crystallinity (Heinze and Liebert [2001\)](#page-9-0) and increase the cellulose porosity (Chandra et al. [2007](#page-8-0); Galbe and Zacchi [2007](#page-9-0)). Pretreatment processes that increase the surface area accessible to cellulases and

water are expected to generate improvements in efficiency of hydrolysis and conversion of cellulose to sugars (Sun and Cheng [2002;](#page-9-0) Zhang and Lynd [2004\)](#page-9-0). As a result, different pretreatment methods can be used for enhancing the digestibility of cellulosic materials (Hendriks and Zeeman [2009;](#page-9-0) Mosier et al. [2005\)](#page-9-0). However, in the traditional process, the use of organic solvents in bioprocess operations possesses a number of problems. The main concerns are the toxicity of the solvents to both the process operators and the environment and the volatile and flammable nature of these solvents which make them a potential explosion hazard (Rogers and Seddon [2003](#page-9-0); Schmid et al. [1998](#page-9-0)).

Until recently, ionic liquids (ILs), so-called green solvents, have been confirmed to be efficient for lignocellulosic materials, such as cellulose, wood, or wheat straw (Dadi et al. [2006](#page-8-0); Liu and Chen [2006](#page-9-0); Diego et al. [2007\)](#page-8-0). The cellulosic materials regenerated from ILs were found essentially amorphous and porous and were much more prone to degradation by cellulases (Li et al. [2009](#page-9-0); Dadi et al. [2006\)](#page-8-0). Furthermore, increased rate of cellulose hydrolysis via cellulase in ionic liquids could lead to increased production of fermentable sugars that can be converted into fuels. In addition, ionic liquids involved processes are less energy demanding, easier to operate, and more environmentally friendly than current dissolution processes (Zhao et al. [2009](#page-9-0); Rogers and Seddon [2003](#page-9-0); Hélène and Lionel [2002](#page-9-0)).

However, more in-depth research involving environmentfriendly IL is much needed to explore pretreatment green route for resolving the challenge of ionic liquid application (Zhao et al. [2008](#page-9-0); Rogers and Seddon [2003\)](#page-9-0). As a result, recent efforts have been focused on exploration of enzymefriendly and environment-friendly ionic liquids (Roosen et al. [2008\)](#page-9-0), because green solvent is promising for commercial application (Kamiya et al. [2008\)](#page-9-0). Although deactivation of cellulase in the presence of low concentrations of [Bmim]Cl, a typical cellulose-treated IL, was demonstrated (Turner et al. [2003\)](#page-9-0), up to 60% (v/v) of [Emim][OAc] and DMEAA gave to enzymatic resolution of amino acids (Zhao et al. [2006](#page-9-0); Rayne and Mazza [2007](#page-9-0)), implying that the anionic component of ILs plays a key role in enzymatic catalysis. Moreover, Kamiya reported enzymatic saccharification process in presence of moderate concentration of IL 1-ethyl-3 methylimidazolium diethylphosphate (Kamiya et al. [2008\)](#page-9-0). Generally speaking, environment-friendly IL can perform green process to obtain enhanced enzymatic saccharification for following biofuel production using hydrolyzates. These exciting achievements and commercially profitable possibilities encourage us to explore the possibility of utilizing lignocellulosic hydrolyzates obtained from enzymatic hydrolysis of IL-treated cellulose to produce biofuel such as biodiesel (a typical biofuel). Therefore, it is a key point to evaluate the biocompatibility of ionic liquids and select green IL for pretreatment process.

In the case, our work mainly focused on evaluating ionic liquids as solvent to pretreat and enhance the enzymatic saccharification of lignocellulosic waste (corn cob) toward biodiesel production. Nine ILs were synthesized to pretreat corn cob. A systematic study on corn cob pretreatment, pretreatment/saccharification process and enzymatic in situ saccharification were investigated. Furthermore, the fermentability of the sugars in hydrolyzates and the IL pretreatment effect on lipid accumulation were evaluated using the lipid accumulating strain R. opacus. Such information will be vital for tackling the hydrolysis of more complex lignocellulosic materials and biotransform hydrolyzates obtained from enzymatic hydrolysis of ILtreated cellulose into biofuel.

Materials and methods

Materials and microbes

Corn cob was obtained in the suburb of Qingdao China in 2008. One thousand grams corn cob was milled into powder, washed three times, and dried at 60°C for 48 h in an air drier (type 202-2, Shanghai, China) for the pretreatment process. Avicel PH-101 (microcrystalline cellulose, MCC) was purchased from Sigma-Aldrich. The lipid accumulating bacterial strain is derivative of Rhodococcus opacus ACCC41043 from Agricultural Culture Collection of China.

Cellulase from Trichoderma reesei was obtained from Genencor (Shanghai, China) and was immobilized with infusorial earth (Long et al. [2007\)](#page-9-0). 1-Methyl-3-methylimidazolium methylsulfate ([Mmim][MeSO₄]), 1-butyl-3methylimidazolium hexafluorophosphate ([Bmim][PF_6]), N,N-dimethylethanolammonium acetate (DMEAA), N,N-dimethylethanolammonium lactate ([DMEA][lactate]), 1-butyl-1-methylpyrrolidinium chloride ([BmPy]Cl), and 1-butyl-3-methylimidazolium chloride ([Bmim]Cl), 1 ethyl-3-methyl imidazolium diethyl phosphate ([Emim]DEP) were synthesized as the reported preparation procedures (Huddleston et al. [2001;](#page-9-0) Zhang et al. [2008;](#page-9-0) Li et al. [2009\)](#page-9-0).

Preparation of 1-methyl-3-methylimidazolium dimethylphosphite ([Mmim]DMP) and 2-ethyl-3-methylimidazolium dimethylphosphite ([Emim]DMP) were performed as the following procedure: Equal molar amounts of N-methylimidazole or 2-ethylimidazole and corresponding trimethyl phosphate or triethyl phosphate were added to a roundbottomed flask fitted with a reflux condenser at 150°C for 8–10 h (Nie et al. [2006](#page-9-0)). The reactions were carried out under a nitrogen atmosphere to prevent uptake of water by the ILs. The resulting slightly yellow ionic liquid (viscous liquid at room temperature) was washed three times with diethyl ether at room temperature. The target salt was

dissolved into chloroform containing 10% (v/v) methanol and was then passed through a column filled with neutral activated alumina. After removal of solvent by evaporation under reduced pressure, the ionic liquid thus obtained was dried in vacuum at 70°C for 8 h. Ionic liquids were further analyzed by high performance liquid chromatography (HPLC) and nuclear magnetic resonance (NMR). The ${}^{1}H$ and 13 C NMR spectra were obtained in CDCl₃ with a Bruker Ultra Shield 600 Plus instrument. The water content of IL was determined using a volumetric Aquastar Karl Fischer titrator (EM Science, Gibbstown). The purities of ILs were above 98%. The water mass fraction was less than 3×10^{-4} . All other chemicals were from commercial source and of reagent grade.

Selection of ILs for pretreatment of corn cob

The solubility of lignocellulosic materials in IL was performed at 130°C by mixing variable weight of corn cob or MCC with 10 g IL. Pretreatment test of corn cob was carried out by mixing 0.3 g corn cob and 10 g IL in a 50-ml round-bottomed flask under a nitrogen atmosphere with magnetic stirring. After incubating the solution in the IL for 20 min at 130°C, the pretreated corn cob powder was precipitated with deionic water. The corn cob sample was precipitated in seconds. After centrifugation, the surpernatant containing IL was removed for the IL recovery (Li et al. [2009](#page-9-0)), while the precipitate was washed with additions of deionic water. Buffer solution used in the corn cob enzymatic hydrolysis was used for the final washes, and the regenerated corn cob was dried at 60°C for 10 h in an air drier for the use of enzymatic hydrolysis.

The regenerated corn cob from ILs was hydrolyzed in a batch system. The total batch volume was 3 ml with cellulase concentration of 30 FPU g^{-1} regenerated corn cob and dry powder of regenerated corn cob with concentration of 10 g/l. The enzymatic mixture was buffered with 50 mM acetate acid–sodium acetate, pH 4.8. Enzymatic hydrolysis was carried out at 50°C for variable times in a reciprocating shaker bath. The enzymatic course was monitored by withdrawing samples from the supernatant periodically and measuring release of soluble reducing sugars by the DNS assay using D-glucose as a standard (Miller [1959\)](#page-9-0).

Selection of green cellulase-friendly ILs

To select the IL which can conduct cellulase compatability, cellulase activity and enzymatic saccharification of untreated corn cob in the presence of 20% (v/v) nine ILs ([Mmim] DMP, [Emim]DEP, [Emim]DMP, [Mmim][MeSO₄], DMEAA, [DMEA][lactate], [Bmim]Cl, [BmPy]Cl, or $[Bmin][PF_6]$ were explored. A suspension solution of 30 mg untreated corn cob in 3 ml acetate acid–sodium

acetate buffer solution (50 mM, pH 4.8) was incubated in a reciprocating shaker bath at 50°C. The reaction was initiated by adding cellulase of 30 FPU g^{-1} substrates. The reaction was monitored by withdrawing samples from the supernatant periodically and measuring release of soluble reducing sugars by the DNS assay. All assays were performed in triplicate. Error bars show the standard deviation of triplicate measurements.

Evaluation of [Mmim]DMP pretreatment on saccharification

Recently, two kinds of processes were developed in ionic liquid-involved cellulosic material pretreatment and saccharification process: pretreatment/saccharification process (Dadi et al. [2006;](#page-8-0) Zhao et al. [2009\)](#page-9-0) and in situ saccharification process (Kamiya et al. [2008\)](#page-9-0). In our case, saccharification of corn cob was carried out by the two kinds of processes to evaluate [Mmim]DMP pretreatment on saccharification. In pretreatment/saccharification of corn cob, corn cob was pretreated by IL [Mmim]DMP for 20 min at 130°C; then 10 g/l regenerated corn cob was used as substrate for enzymatic hydrolysis. The total batch volume was 3 ml with cellulase concentration of 30 FPU g^{-1} substrates, and enzymatic mixture was buffered with 50 mM acetate acid– sodium acetate solution (pH 4.8) at 50°C in a reciprocating shaker. On the other hand, in enzymatic in situ saccharification of corn cob, corn cob was pretreated by IL [Mmim] DMP for 20 min at 130°C; then, appropriate volume acetate acid–sodium acetate buffer (50 mM, pH 4.8) was slowly added to the corn cob/IL mixture. Subsequently, the corn cob sample was immediately precipitated in the form of granule. In the saccharification of corn cob in aqueous-IL media, the volume ratio of the IL to water (50 mM acetate acid–sodium acetate buffer, pH 4.8) was varied from 10–60% (v/v) , and the concentration of corn cob was kept constant at 10 mg/ml for a total reaction volume of 3 ml. The enzymatic saccharification was initiated by the addition of 30 FPU cellulase to either the aqueous-IL mixture of corn cob in a reciprocating shaker at 50°C and 170 rpm.

The reaction was monitored by withdrawing samples from the supernatant periodically and measuring release of soluble reducing sugars by the DNS assay. All assays were performed in triplicate. Error bars show the standard deviation of triplicate measurements.

Production of microbial lipids using hydrolysates by R. opacus ACCC41043

In order to investigate fermentability of hydrolysates obtained from enzymatic hydrolysis, lipid fermentation of hydrolyzates was performed by R. opacus ACCC41043. After the IL pretreatment/saccharification process, the

hydrolyzates from enzymatic hydrolysis were filtered, and immobilized cellulase was recycled for the next batch of enzymatic hydrolysis. On the other hand, after the enzymatic in situ process, the mixture of IL and hydrolyzates from enzymatic in situ hydrolysis were filtered and was then passed through a column filled with neutral Al_2O_3 and concentrated according to our recent literature (Xian et al. [2009\)](#page-9-0). The hydrolyzates (containing 4.25 g/l reducing sugars) were separated from the ionic liquid. Then, the hydrolyzates (recovered sugars) were used in lipid fermentation immediately without further purification.

The inoculum was prepared by transferring a loop of cells of R. opacus ACCC41043 into 50 ml of mineral salts medium (MSM) as reported by Schlegel et al. [\(1961](#page-9-0)). Cells were harvested by centrifugation (5,000 rpm, 5 min), suspended in sterilized water, and used for the following lipid fermentation. R. opacus ACCC41043 was grown aerobically at 30°C in 100 ml MSM with hydrolyzates using hydrolyzates (containing 3.55 or 4.25 g/l reducing sugars) as carbon source. To investigate the effect of ionic liquid residue on lipid accumulation and cell growth, 10– 15 g/l (final concentration) [Mmim]DMP was added to the medium. Control experiment was performed using glucose as carbon source in MSM.

Microbial oil preparation

Cell cultures were harvested and prepared for fatty acid methyl esters (FAMEs) synthesis according to the described method (Wältermann et al. [2000\)](#page-9-0). FAMEs were synthesized using IL N-methyl-2-pyrrolidonium methyl sulfate ([NMP] $[CH_3SO_3]$ as catalyst according to our earlier reported method (Zhang et al. [2009](#page-9-0)). Authentic standard (eicosanic acid) was spiked in as an internal standard in all samples.

Analytical methods

Fractions of the regenerated corn cob were measured according to the method of Goering and Van Soest [\(1970](#page-9-0)). It was composed of cellulose 44.8%, hemicellulose 34.6%, lignin 14.8%, and others 5.8%. One filter paper unit (FPU) is defined as the enzyme that releases 1 μmol of glucose equivalents per minute from Whatman No. 1 filter paper. The released reducing sugars were measured by the DNS method using D-glucose as a standard. The rate of formation of soluble reducing sugars is taken as a measure of the rate of cellulose hydrolysis.

Untreated and [Mmim]DMP-treated corn cobs were analyzed by Fourier transformed IR (FTIR) through the following process: Corn cob was measured by BIO-RAD FTS-3500 spectrometer. The spectra $(4000-400 \text{ cm}^{-1})$ were recorded with a resolution of 4 cm^{-1} and 64 scans per sample. About 2.0-mg samples were prepared by mixing

with 120.0 mg of spectroscopic grade KBr, then pressed in a standard device using a pressure of 6,000 psi to produce 13-mm diameter pellets. The background spectrum of pure KBr was subtracted from that of the sample spectrum.

Scanning electron microscopy (SEM) was carried out to obtain images of untreated and recovered corn cob samples from ionic liquids. The samples were coated with a thin gold layer using a vacuum sputter-coater to improve the conductivity of the samples and thus the quality of the SEM images prior to the analysis. SEM-operated at 5 keV was used to image corn cob and cellulose samples.

Yield of reducing sugars from regenerated corn cob was calculated as follows:

Yield of released sugars%= [reducing sugars released] \times [cellulose ratio in regenerated corn cob]×100/[regenerated corn cob weight].

The "regenerated corn cob weight" refers to the amount of the dry powder of corn cob regenerated from IL pretreatment process. Reducing sugars weight was calculated based on DNS method. As described in the fractions of the regenerated corn cob, cellulose ratio in regenerated corn cob was 44.8%.

The conversion of regenerated corn cob to lipid is described as follows:

In the pretreatment/saccharification process: conversion of regenerated corn cob to lipid %= [lipid weight] $\times 100/$ [regenerated corn cob weight].

In the enzymatic in situ hydrolysis process: conversion of regenerated corn cob to lipid %= [lipid weight] \times 100 \times 0.78/[regenerated corn cob weight].

The ratio of concentration in the sugar recovery process was 0.78 (as described in the section of "[Production of microbial](#page-2-0) [lipids using hydrolysates by](#page-2-0) R. opacus ACCC41043"). "Lipid weight" refers to the weight of lipid accumulated by R. opacus ACCC41043.

Glucose released in enzymatic hydrolysis and sugar content in the hydrolysates was determined by an HPLC system equipped with a reflective index detector (Agilent1200). Inertsil 5 μ m × 4.6 × 250 mm NH₂ column was employed, and the mobile phase was consisted of acetonitrile and distilled water $(75/25, v/v)$ with a flow rate of 1.0 ml/min. The tube temperature was 80°C.

Fatty acid analysis

Gas Chromatography/Mass Spectrometry (GC/MS) analysis of FAMEs was done on a single quadrupole MS with an electron impact ionization source. The GC column was a 30-m long HP-5 MS (5% phenyl)-methylpolysiloxane with an ID of 0.25 mm and a film thickness of 25 µm. The GC elution conditions were as follows: 100°C as the starting temperature (5 min), a 15-min ramp to 250° C, hold at 250°C for 10 min. Authentic standard (eicosanic acid) was spiked in as an internal standard in all samples.

Result

Selection of corn cob dissolving ILs with biocompatibility for pretreatment

Our work started with the screening of ILs for enhanced enzymatic hydrolysis of untreated corn cob and corn cob pretreated with ILs. Corn cob pretreated by DMEAA, [DMEA][lactate], [Bmim][PF₆], or [Mmim][MeSO₄] which cannot conduct corn cob and MCC dissolution, appeared to result in a slightly higher saccharification rate than the untreated corn cob. After enzymatic hydrolysis of the four ILs-pretreated corn cob for 24 h, the reducing sugar concentrations were 1.55, 1.46, 1.45, 1.56 g/l vs. 1.38 g/l in buffer (Fig. 1). At the same time, corn cob dissolving ILs showed good performance in pretreatment process. ILs [Mmim]DMP, [Emim]DEP, [Emim]DMP, [Bmim]Cl, and [BmPy]Cl could efficiently dissolve (more than 30 g/kg solubility) and pretreat corn cob. After the five ILpretreated corn cob was enzymatically hydrolyzed for 24 h, the reducing sugars were achieved in the concentrations of 3.55, 3.63, 3.47, 3.63, and 3.43 g/l, respectively. As shown in Fig. 1, using phosphate containing ILs or chloride-based ILs as pretreatment solvents, the conversions of corn cob to reducing sugars appeared to be at least two-fold than that of untreated one.

In the cellulase compatibility test, all ILs induced different degrees of effect on cellulase activity when comparing with the control experiment in acetate acid– sodium acetate buffer. As shown in Fig. 2, when [Mmim] DMP, [DMEA][lactate], and DMEAA were added to the buffer in the ratio of 20% (v/v) , respectively, no inhibition

Fig. 1 Effect of ionic liquids pretreatment on enzymatic hydrolysis of pretreated corn cob. Pretreatment condition: the corn cob samples were incubated for 20 min at 130°C and regenerated using the antisolvent water. Enzymatic hydrolysis condition: regenerated corn cob and untreated corn cob (10 g/l) were hydrolyzed using a cellulase activity of 30 FPU/g substrate at 50°C and pH 4.8 for 24 h

Fig. 2 Effect of ILs on the cellulase activity. Enzymatic hydrolysis of untreated corn cob powder (50°C, reaction time 3 h); cellulase activity in 20% (v/v) ILs were explored. After mixing the IL solution of 10 g/l substrates (corn cob powder) with 50 mM acetate acid–sodium acetate buffer (pH 4.8), 90FPU cellulase was directly added to the 3 ml IL/water mixtures at 50°C for 3 h

on the cellulase activity was found. After enzymatic hydrolysis of untreated corn cob for 3 h, the reducing sugar concentration in IL/buffer system was 1.13, 1.17, and 1.15 g/l, respectively vs. 1.14 g/l in buffer (Fig. 2). However, when cellulase was exposed to 20% (v/v) [Emim] DMP or [Emim]DEP, little inhibition on the cellulase activity was found, and the yield of the reducing sugars was 0.97 and 0.91 g/l, respectively. On the other hand, the ILs [Mmim] [MeSO₄], [Bmim]Cl, [Bmim][PF₆], and [BmPy]Cl mediated very low cellulase activity and supported the yield of 0.73, 0.82, 0.72, and 0.75 g/l, reducing sugars in the untreated corn cob enzymatic hydrolysis.

Based on the above data, lignocellulose-dissolving IL [Mmim]DMP was chosen as a green solvent for corn cob pretreatment in view of its good biocompatibility with both lignocellulose solubility and cellulase activity. In addition, it is the first report that the IL [Mmim]DMP could dissolve cellulose or corn cob.

Evaluation of [Mmim]DMP pretreatment on enzymatic hydrolysis

As shown in the analytical methods, there was 44.8 wt.% cellulose in regenerated corn cob. Furthermore, in the pretreatment/saccharification process (as shown in Fig. [3a\)](#page-5-0), the released reducing sugars from corn cob pretreated with [Mmim]DMP at 130°C for 20 min reached 3.55 g/l after being enzymatically hydrolyzed for 24 h. Namely, after enzymatic hydrolysis, 79.3 wt.% of theoretical yield of cellulose was hydrolyzed into reducing sugars, and 20.7%

Fig. 3 a Profiles of enzymatic hydrolysis of corn cob regenerated from [Mmim]DMP. b Profiles of in situ enzymatic hydrolysis of corn cob in aqueous-[Mmim]DMP. Enzymatic hydrolysis condition with 10 g/l regenerated corn cob, cellulase 30 FPU/g substrate, and 50°C. (1) saccharification of pretreated corn cob in buffer, $(2\sim)$ in situ saccharification of pretreated corn cob in 10, 15, 20, 30, 40, 60% [Mmim]DMP, (8) saccharification of untreated corn cob in buffer

of cellulose was left in the solids. The data was similar to the enzymatic hydrolysis of untreated cellulose (20 wt.%) and regenerated cellulose (80 wt.%) data in Dadi and coworkers' report (Dadi et al. [2006](#page-8-0)).

In the enzymatic in situ hydrolysis process (as shown in Fig. 3b), the cellulase activity in $10-20\%$ (v/v) [Mmim] DMP was almost the same as enzymatic hydrolysis of regenerated corn cob in buffer in the first hour. After 24 h of saccharification, however, slightly reduced cellulase activity at 20% (v/v) [Mmim]DMP hydrolysis mixture was observed. In contrast, there was no negative effect on cellulase activity was observed in 15% [Mmim]DMP enzymatic hydrolysis system. At the volume ratio of 15% [Mmim]DMP, reducing sugar formation (3.56 g/l reducing sugars) in the aqueous-IL mixture was approximately 2.3 fold higher than enzymatic hydrolysis of untreated corn cob in the aqueous system in 24 h, indicating that 15% [Mmim]

DMP would be the appropriate concentration to perform in situ saccharification process. As a result, the enzymefriendly IL can perform green process to obtain enhanced enzymatic saccharification.

To visualize the changes of regenerated corn cob structure, we recorded the infrared spectra and SEM images of untreated corn cob and pretreated corn cob. The FTIR spectra show characteristic cellulose peaks. The $1,437$ -cm⁻¹ band is for CH₂ scissoring motion, and 899 cm^{-1} band (equivalent to 897 cm⁻¹ absorbance) is for vibrational mode involving C1 and four atoms attached to it, which is characteristic of βanomers or β-linked glucose polymers (Nelson and O'Connor [1964](#page-9-0)); the $1,378$ -cm⁻¹ band is for C–H bending mode, and the 2,900-cm⁻¹ band is for C–H and CH₂ stretching, which is unaffected by changes in crystallinity (Nelson and O'Connor [1964](#page-9-0)). From these spectra, two infrared ratios were calculated: (1) $\alpha_{1437 \text{ cm}}^{-1}/\alpha_{899 \text{ cm}}^{-1}$, which is referred as the crystallinity index (O'Connor et al. [1958](#page-9-0)) or lateral order index (LOI; Hurtubise and Kräsig [1960](#page-9-0)) and (2) $\alpha_{1378 \text{ cm}}^{-1}/\alpha_{2900 \text{ cm}}^{-1}$, which is known as the total crystallinity index (TCI) (Nelson and O'Connor [1964\)](#page-9-0). The higher index value represents that the material has a higher crystallinity and ordered structure. After pretreatment at 130°C for 20 min, the LOI of corn cob decreased from 1.00 to 0.92, and the TCI of corn cob significantly decreased from 1.05 to 0.88. As a result, the regenerated corn cob, after dissolving in [Mmim]DMP, is less crystalline compared with the untreated one. SEM images of untreated and regenerated corn cob were displayed in Fig. [4.](#page-6-0) Compared with untreated corn cob (Fig. [4,](#page-6-0) 1a and 2a), more rupture and porous of fibers and more free of trenches were observed in corn cob regenerated from IL (Fig. [4,](#page-6-0) 1b and 2b). Surface of corn cob granule showed that many terraces and steps form after IL pretreatment.

Evaluate the fermentability of hydrolysates by lipid fermentation

Subsequently, the fermentability of hydrolysates was evaluated by storage-lipid-accumulating bacterium R. opacus ACCC41043 to produce microbial lipid. As shown in Table [1](#page-6-0) ("Hydrolyzates from pretreatment/saccharification process as carbon source"), 1.37 g/l cell dry matter (CDM) and 41.02% CDM lipid content were obtained after 30 h of cultivation using hydrolyzates (containing 3.55 g/l sugars) from pretreatment/saccharification process. The accumulated lipid in R. opacus ACCC41043 had a fatty acid profile rich in C16 and C18 with four major constituent fatty acids (Table [2\)](#page-7-0): n (oleic acid)/n(stearic acid)/n(palmitic acid)/n (palmitoleic acid)=22.46:14.89:24.74:23.68. In addition, high yield of 91.30%, of fatty acid methyl esters (Table [1,](#page-6-0) "Hydrolyzates from pretreatment/saccharification process as carbon source") was obtained by esterification of the microbial lipid.

Fig. 4 SEM image of untreated and ionic liquid-treated corn cob. 1a untreated corn cob, 10.1 mm×5.00 k SEM; 1b [Mmim]DMP-treated corn cob, 10.1 mm×5.00 k SEM; 2a untreated corn cob, 10.1 mm× 1.00 k SEM, 2b [Mmim]DMPtreated corn cob, 10.1 mm× 1.00 k SEM

Hydrolyzates (containing 4.25 g/l sugars) from enzymatic in situ hydrolysis process were also used as carbon source in MSM for microbial lipid fermentation. After 30 h of cultivation, lipid content were 42.86% CDM (Table 1, "Hydrolyzates from in situ saccharification process as carbon source") lipid with a fatty acid profile rich in C16 and C18 with four major constituent fatty acids: n(oleic acid)/n(stearic acid)/n(palmitic acid)/n(palmitoleic acid)= 23.46:15.68:22.82:18.93. Furthermore, high yield of 92.3% of fatty acid methyl esters (Table 1, "Hydrolyzates from in situ saccharification process as carbon source") was obtained by esterification of the microbial lipid. There was similar lipid accumulation and esterification rate of lipid between hydrolyzates and pure glucose. In contrast to the control test, there was no obvious negative effect observed in reducing sugar consumption and lipid production in the fermentation.

Furthermore, the effect of ILs on fermentation was investigated. As shown in Table 1 ("Hydrolyzates from in situ saccharification process as carbon source"), 1.63 g/l CDM

| Carbon source | Lipid content $(\%$ CDM) | Biomass (g/l) | Yield of FAME (wt.%) |
|--|--------------------------|-----------------|----------------------|
| Hydrolyzates from pretreatment/saccharification process as carbon source | | | |
| Control $(3.55 \text{ g/l}$ glucose) | 40.60 | 1.48 | 90.60 |
| Hydrolyzate ^a $(3.55 \text{ g/l}$ reducing sugars) | 41.02 | 1.37 | 91.30 |
| Hydrolyzates from in situ saccharification process as carbon source | | | |
| Control $(4.25 \text{ g/l glucose})$ | 42.60 | 1.62 | 92.6 |
| Recovered sugars ^b | 42.86 | 1.71 | 92.3 |
| Recovered sugars ^b with 10 g/l [Mmim]DMP | 42.02 | 1.63 | 91.0 |
| Recovered sugars ^b with 15 g/l [Mmim]DMP | 42.28 | 1.69 | 91.9 |
| Recovered sugars ^b with 10 g/I [Bmim]Cl | | 0.09 | |

Table 1 Lipid fermentation using hydrolyzates

^a Hydrolyzate was from ionic liquid pretreatment/saccharification process

 b Reducing sugars (containing 4.25 g/l reducing sugars) recovered from enzymatic in situ hydrolysis process

(En dash) not determined

R. opacus was cultivated for 30 h in low-nitrogen medium using hydrolyzates from ionic liquid pretreatment/saccharification process or in situ saccharification process as carbon source. Yield of FAME was measured by esterification using IL N-methyl-2-pyrrolidonium methyl sulfate $([NMP][CH_3SO_3])$ as catalyst

| Carbon source | Palmitic acid | Palmitoleic acid | Stearic acid | Oleic acid |
|--|---------------|------------------|--------------|------------|
| Glucose (control) | 24.07 | 16.46 | 19.04 | 25.63 |
| Hydrolyzates ^a | 24.74 | 23.68 | 14.89 | 22.46 |
| Recovered sugars ^b | 22.82 | 18.93 | 15.68 | 23.46 |
| Recovered sugars ^b with 10 g/l IL | 22.67 | 19.55 | 16.72 | 23.15 |
| Recovered sugars ^b with 15 g/l IL | 23.55 | 19.26 | 16.66 | 23.01 |

Table 2 Distribution of fatty acids in total fatty acids accumulated by R. opacus ACCC41043

^a Hydrolyzate was from ionic liquid pretreatment/saccharification process

 b Reducing sugars recovered from enzymatic in situ hydrolysis process</sup>

IL: [Mmim]DMP

Cells were cultivated for 30 h in low-nitrogen medium using hydrolyzates as carbon source. The accumulated oil in R. opacus ACCC41043 with a fatty acid profile is rich in C16 and C18 with four major constituent fatty acids: oleic acid, palmitic acid, palmitoleic acid, and stearic acid

and 42.02% CDM lipid content were obtained after 30 h of cultivation using hydrolyzates (containing 4.25 g/l reducing sugars) with the addition of 10 g/l [Mmim]DMP. There was similar fatty acid profile between R. opacus culture from IL-free MSM and R. opacus culture from MSM with 10 g/l [Mmim]DMP (Table [1](#page-6-0), "Hydrolyzates from in situ saccharification process as carbon source"). Further increases of the IL to the concentration of 15 g/l caused no obvious effect on CDM and lipid accumulation (Table [1](#page-6-0), "Hydrolyzates from in situ saccharification process as carbon source"). In the contrast, the presence of 10 g/l [Bmim]Cl could completely inhabit the growth of R. opacus ACCC41043.

In addition, the corn cob utilization for the overall microbial lipid production was also elucidated. In pretreatment/saccharification process and in situ saccharification process, 5.6% and 5.7% conversion rates were obtained, respectively.

Discussion

The pretreatment process is the key point in biomass conversion to biofuel, for lignocellulose must be pretreated prior to addition of hydrolytic enzymes for saccharification of cellulose, as yields are otherwise too low (Yang and Wyman [2008\)](#page-9-0). Very recently, ILs showed promise as efficient novel solvents for pretreatment of cellulosic materials (Li et al. [2009;](#page-9-0) Liu and Chen [2006](#page-9-0)). In addition, residue of ionic liquid from the pretreatment may follow the cellulose fibers to the enzymatic hydrolysis and fermentation process. Therefore, in our case, general profile of the biocompatibility of ionic liquid on cellulase, lipid production, fatty acid distribution, and cell growth of R. *opacus* were first studied.

Our finding of good cellulase compatibility in modest concentration (20%, v/v) of phosphate-based ILs is in contrast to the strong deactivation or inhibition of cellulase when exposed to even low concentration of the chloridebased ILs ([Bmim]Cl and [BmPy]Cl) and vitriol-based IL $([Mmin][MeSO₄])$ for cellulose dissolution and regeneration, probably because chloride- and vitriol-based ILs are corrosive and toxic (Turner et al. [2003;](#page-9-0) Zhao et al. [2007,](#page-9-0) [2008](#page-9-0); Docherty and Kulpa [2005\)](#page-9-0). Based on the enzymatic hydrolysis data in the presence of 20% [Mmim]DMP, [DMEA][lactate], or DMEAA, the conversion of corn cob to glucose was similar to that of buffer. Among these ILs, DMEAA and [DMEA][lactate] showed good biocompatibility, but they do not dissolve cellulose or corn cob.

In the cellulosic material pretreatment test, imidazolium and pyridinium cation-based ILs possessed a wide range of MCC and corn cob solubility depending on the associated anion. [Mmim]DMP, [Emim]DMP, [Emim]DEP, [Bmim] Cl, and [BmPy]Cl were effective in dissolving cellulose instead of DMEAA, [DMEA][lactate], and [Mmim] [MeSO₄]. In addition, Zhao and coworkers reported that [Bmim][OAc] can dissolve cellulose (Zhao et al. [2008](#page-9-0)).The corn cob regenerated from [Emim]DMP and [Emim]DEP showed similar saccharification rate to corn cob regenerated from [Mmim]DMP, but the cellulase compatibility of the former two ILs was lower than [Mmim]DMP. In conclusion, both the cation and anion in ILs mediated the important advantage of lignocellulose-dissolving ILs as good solvent for lignocellulose materials. In addition, our data suggested that only cellulose-dissolving ILs could conduct efficient corn cob pretreatment and result in pretreated corn cob-enhanced enzymatic hydrolysis.

Compared with other phosphate-based ILs and chloridebased ILs investigated, [Mmim]DMP was chosen as a green solvent to pretreat corn cob in view of its biocompatibility with both lignocellulose pretreatment and cellulase activity. Both the [Mmim]DMP involved pretreatment/ saccharification process and in situ saccharification process could efficiently convert corn cob to sugars which is important from the practical viewpoint. As a result, the

small amount residue of the IL from the IL pretreatment process will pose no negative effect on enzymatic hydrolysis. Moreover, the IL can be easily synthesized using lowcost raw materials for large-scale manufacture (Nie et al. [2006\)](#page-9-0). For these reasons, our work focused on the use of this IL [Mmim]DMP as pretreatment solvent in the study for the efficient enzymatic hydrolysis of corn cob. Fifteen percent (v/v) [Mmim]DMP would be the appropriate solution to perform enzymatic in situ saccharification of corn cob, for there would be inhabit cellulase activity in 20% or higher concentration of [Mmim]DMP after 24 h of enzymatic hydrolysis (Fig. [3b\)](#page-5-0).

Based on the FTIR data, the decreases of LOI and TCI indexes had been similarly reported for wheat straw regenerated from IL [Bmim]Cl dissolution (Liu and Chen [2006\)](#page-9-0). According to the SEM data, it is evident that the fibers were partially disrupted, instead of clearly isolated, individual fibers, which are characteristic for untreated corn cob. Probably, during the process of dissolution and following recovery procedure, the lignocellulosic material has lost its crystalline structure and, instead, restructured itself into a mostly amorphous form (Mikkola et al. [2007\)](#page-9-0). Consequently, SEM image showed that the fragmental and porous regenerated corn cob with amorphous structure could provide more surfaces for enzymes to attack on. As a result, combined with the enzymatic hydrolysis profile of regenerated corn cob (Fig. [2\)](#page-4-0), FTIR analysis and SEM image of corn cob regenerated, it could be concluded that the intact structure was disrupted by IL [Mmim]DMP pretreatment and resulted in a porous and amorphous regenerated corn cob that greatly enhanced enzymatic hydrolysis.

The hydrolyzates could be subsequently transformed into biofuel by microbial fermentation. In our case, the lipid fermentations were performed by R. opacus ACCC41043 using hydrolyzates (containing reducing sugars) as carbon source. Our data suggest that the hydrolyzates (from pretreatment/saccharification process or enzymatic in situ hydrolysis process) posed no negative effect on R. opacus ACCC41043 growth and lipid production. It was reported that R. *opacus* can accumulate lipid up to $20-76%$ of the CDM in nitrogen-limited medium (Alvarez et al. 1997; Steinbüchel [2001\)](#page-9-0), while our data suggested that the R. opacus strain ACCC41043 could accumulate 41–43% lipid of CDM using simple mineral salt medium with hydrolyzates as carbon source.

It was reported by Alvarez and coworkers that the C16 and C18 distribution in R. opacus MR22 are 34.8 and 39.3 mol%, respectively (Alvarez et al. 1997). The composition of C18 in R. opacus ACCC41043 was similar to that of C18 in R. opacus MR22. The concentration of C16 in R. opacus ACCC41043 was 8.9 mol% higher than that of R. opacus MR22. In addition, there was similar distribution of fatty acids in total fatty acids accumulated by

R. opacus ACCC41043 using hydrolyzates or glucose as carbon source (Table [1](#page-6-0), "Hydrolyzates from pretreatment/ saccharification process as carbon source"). The main composition of R. opacus ACCC41043 lipid, which was abundant in C16 and C18, contained long-chain fatty acids that are comparable to conventional vegetable oils (Li et al. [2007](#page-9-0)). Furthermore, there was no obvious negative effect in the cell growth and lipid accumulation of R. opacus ACCC41043 when exposed to the MSM with $10-15$ g/ l IL [Mmim]DMP. On all accounts, these evidences indicated that corn cob pretreated by IL [Mmim]DMP did not pose obvious negative effects on the growth and lipid production of R. opacus ACCC41043. In addition, the microbial lipid was easily esterificated into biodiesel (fatty acid alkyl esters, FAME) with high yield 91–93% of FAME using IL [NMP][CH₃SO₃] as catalyst. As a result, the IL mediated green process of bioconversion of low-cost lignocellulosic materials into biodiesel is promising for biofuel production and the environmental pollution control.

In summary, our work elucidated that IL [Mmim]DMP mediated the obvious advantage as biocompatible solvent for lingnocellulose pretreatment. The pretreatment/saccharification process and in situ saccharification process involving [Mmim]DMP were efficiently performed in bioconversion of corn cob to sugars, and more than 70% saccharification rates were obtained in 24 h. Our data also suggested that the hydrolysis products did not pose negative effects on lipid production and accumulation of R. opacus ACCC41043. The microbe could efficiently accumulate lipid up to 41–43% CDM using hydrolyzates. Such information will be vital for tackling the hydrolysis of more complex lignocellulosic materials and biotransform hydrolyzates obtained from enzymatic hydrolysis of ILtreated cellulose to biofuel.

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