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*Indicates key paper. #Indicates presence of a phase diagram.

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The S-Sn (Sulfur-Tin) System

32.06 118.69

By R.C. Sharma and Y.A. Chang University of Wisconsin

Equilibrium Diagram

Three intermediate phases, SnS, Sn_2S_3 , and SnS_2 , are formed in the Sn-S system. SnS and SnS_2 melt congruently, whereas Sn_2S_3 melts peritectically to a liquid and SnS_2 . There are two liquid miscibility gaps, one in the Sn-SnS region, and one in the SnS_2 -S region. The three eutectics are in the Sn-rich corner, between SnS and Sn_2S_3 , and in the S-rich corner. All three intermediate phases undergo several phase transformations in the solid state. Figure 1 gives the assessed Sn-S phase diagram, and Fig. 2 gives the Sn-S system from 45 to 75 at.% S, showing the transformations in the intermediate phases in more detail.

Liquidus. The melting points of Sn and S are 231.9681 and 115.22 °C, respectively [Melt]. The Sn-S liquidus was determined by [06Pel], [09Bil], [43And], [61Alb1],

Table 1 Invariant Reactions in the Sn-S System

			°C	type	Reference
		50	~ 231	Eutectic	[Assessed]
~48	~ 7.5	50	858	Monotectic	[43And]
		50	860		[61Alb1, 69Moh]
~48		50	855		[66Kar]
~48	~ 7.5	50	860		[Assessed]
55	50	60	740	Eutectic	[61Alb1]
55	50	57(a)	705		[66Kar]
55.6	$\gtrsim 50$	≲60	738		[69Moh, Assessed]
~59	66.67	60	745	Peritectic	[66Kar]
~56.5	66.67	60	760		[69Moh]
56.5	66.67	60	760		[Assessed]
~70	66.67	~ 98	841	Monotectic	[69Moh, Assessed]
≲100	66.67	< 100	112	Eutectic	[69Moh, Assessed]
	~48 ~48 ~48 55 55.6 ~59 ~56.5 56.5 ~70 ≲100 the Sn-S	~ 48 ~7.5 ~ 48 ··· ~ 48 ~7.5 55 50 55 50 55.6 ≥50 ~ 59 66.67 ~ 56.5 66.67 56.5 66.67 ~ 70 66.67 ≈ 100 66.67 the Sn-S system and su	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$





Table 2 Sn-S Crystal Structure Data

Phase	Homogeneity, at.% S	Pearson symbol	Space group	Strukturbericht designation	Prototype	Reference
β Sn	0	tI4	IA /-	A5	βSn	[Pearson2]
αSnS	50	oP8	Pnma	B16	GeS	[Pearson2]
$\alpha Sn_2S_3 \dots$	60	oP20	Pnam			[Pearson2]
$\alpha SnS_2 \dots \dots \dots$	66.67	hP3	$P\overline{3}m1$	C6	CdI_2	[Pearson2]
βS	~100	mP48	$P2_1/a$			[Pearson2]
αS	~100	oP128	Fddd	•••	•••	[Pearson2]
Metastable phases						
SnS (thin film)	50	cF8	$F\overline{4}3m$	B 3	ZnS (sphalerite)	[Pearson2]
Sn_3S_4	57.14	Tetragonal	•••		····	[57Bok, 66Kar]

Table 3 Sn-S Lattice Parameter Data

	Composition,	La			
Phase	at.% S	a	b	c	Reference
β Sn	0	0.58315	•••	0.31814	[Pearson2]
αSnS	50	1.120	0.399	0.434	[Pearson2]
$\alpha \mathrm{Sn}_2 \mathrm{S}_3 \ldots \ldots$	60	0.8864	1.4020	0.3747	[62Moo, Pearson2]
		0.8881	4.2145	0.3762	[66Kar]
αSnS_2	66.67	0.3639	•••	0.5868	[28Oft]
		0.3646		0.5880	[Pearson2]
βS	100	1.092	1.098	1.104(a)	[Pearson2]
αS	100	1.0465	1.2866	2.4486	[Pearson2]
Metastable phases					
SnS (thin film).	50	0.5445			[Pearson2]
Sn_3S_4	57.14	0.7553	•••	0.8383	[57Bok]
$(a)\beta = 83^{\circ} 16'.$					

[66Kar], and [69Moh]. [43And] also determined the liquid miscibility gap in the Sn-SnS region. The data are shown in Fig. 1.

Invariant Reactions. Data for the invariant reactions, along with the assessed values, are given in Table 1.

SnS, **Sn₂S₃**, and **SnS₂ Phases**. SnS exists in two allotropic forms. The low-temperature form, α SnS, transforms to the high temperature form, β SnS at ~602 °C [580rr, 66Kar, 69Moh]. α SnS is essentially stoichiometric, whereas β SnS can dissolve excess S. It has a maximum S content of 50.5 at.% S at about 700 °C in equilibrium with Sn₂S₃ [69Moh]. β SnS melts congruently, and its melting point was reported as: 880 °C [06Pel, 09Pel], 870 °C [08Bil], 882 °C [09Bil], 880 °C [580rr], 881.5 °C [61Alb1], 875 °C [66Kar], and 880 °C [69Moh]. The melting point of β SnS as 880 °C is preferred.

[69Moh] found four forms of Sn_2S_3 between room temperature and its peritectic melting point. These are designated α , β , γ , and $\delta\text{Sn}_2\text{S}_3$ in Fig. 2. The low-temperature form, $\alpha\text{Sn}_2\text{S}_3$, is essentially stoichiometric, whereas the high-temperature forms, β , γ , and $\delta\text{Sn}_2\text{S}_3$, were found to dissolve some S as well as Sn [69Moh]. The peritectic melting temperature of Sn₂S₃ is given as 745 °C by [66Kar] and 760 °C by [69Moh]. A peritectic temperature of 760 °C is preferred.

According to [69Moh], the SnS₂ phase exists in two allotropic forms, αSnS_2 (low-temperature form) and βSnS_2 (high-temperature form). αSnS_2 is essentially stoichiometric, whereas βSnS_2 is slightly Sn-rich at high temperatures. βSnS_2 melts congruently at 870 °C, accord-

ing to [61Alb1], and at 865 $^{\circ}$ C, according to [69Moh]. The melting point of 865 $^{\circ}$ C is preferred.

Figure 2 gives the phase relationships and transformation temperatures for the different forms of the intermediate phases in the Sn-S system [69Moh].

Apart from the three intermediate phases, SnS, Sn₂S₃, and SnS₂, [37Ger] obtained Sn₄S₅ as an intermediate product during the thermal decomposition of SnS₂ (SnS₂ \rightarrow Sn₂S₃ \rightarrow Sn₄S₅ \rightarrow SnS), and [57Bok], [61Alb1], [66Kar], and [67Kar] reported the existence of Sn₃S₄. [71Bar], from their Mössbauer effect studies, concluded that only SnS and SnS₂ are formed. [69Moh], in their extensive investigation of the Sn-S system by X-ray diffraction, optical microscopy, and differential thermal analysis, found SnS, Sn₂S₃, and SnS₂ to be the only stable intermediate phases. Based on the work of [69Moh], SnS, Sn₂S₃, and SnS₂ are assessed as the stable intermediate phases in the Sn-S system; however, Sn₄S₅ and Sn₃S₄ may exist as metastable phases.

Solid Solubilities. The mutual solid solubilities of Sn and S are negligible and have not been determined accurately. S in the solid state exists in two allotropic forms. α S is stable up to 95.5 °C, where it transforms to β S. β S melts at 115.22 °C. The presence of Sn in S lowers the melting point of β S, as well as the β S $\rightleftharpoons \alpha$ S transition temperature [69Moh] (see insert in Fig. 1). β Sn transforms to α Sn at 13 °C.

Crystal Structures and Lattice Parameters

Crystal structures and lattice parameters for the phases in the Sn-S system are given in Tables 2 and 3, respectively. In addition, [61Alb1] listed powder diffraction data for Sn_2S_3 and Sn_3S_4 from the literature, and [69Moh] reported powder diffraction data for the various high-temperature modifications of SnS, Sn_2S_3 , and SnS_2 .

Thermodynamics

Liquid Alloys. [61Che] measured the $P_{\rm H_2S}/P_{\rm H_2}$ ratio in equilibrium with dilute solutions of S in liquid Sn in the temperature range 500 to 700 °C. They expressed their results as:

$$k' = \frac{P_{\text{H}_2\text{S}}}{P_{\text{H}_2} \times \text{at.\%S}}$$
(Eq 1)

where $P_{H_{2}S}$ and $P_{H_{2}}$ are the partial pressures of $H_{2}S(g)$ and $H_{2}(g)$ in the gas, respectively, in equilibrium with the liquid solution. They obtained:

$$\log k' = -\frac{735}{T} - 1.461 \tag{Eq 2}$$

where T is in K.

SnS, **Sn₂S₃**, and **SnS₂ Phases**. The Gibbs energy of formation of SnS was measured by [25Jel], [39Kap], [51Sud], [55Ric], [65Rau], and [66Esp]. [74Mil] assessed these data and suggested $\Delta_{\rm f} H^0$ (SnS, 298 K) to be -108 kJ/mol. [58Orr] and [74Bla] measured the heat content of SnS as a function of temperature. [58Orr], based on their heat content measurements, found the enthalpy of trans-

Table 4Thermodynamic Data for theSnS(cd) Phase

 $\begin{array}{l} {\rm Sn}({\rm L}) + \frac{1}{2} \, {\rm S_2}({\rm g}) \rightleftarrows \alpha {\rm SnS}({\rm cd}) \\ & \Delta G^0 = -173\,170 + 92.222\,T \qquad {\rm J/mol} \\ {\rm 500} < T < 875\,{\rm K} & {\rm J/mol} \\ {\rm csnS}({\rm cd}) \rightleftarrows \beta {\rm SnS}({\rm cd}) \\ & \Delta_{\rm tr} H = 670\,{\rm J/mol} \\ T_{\rm tr} = 875\,{\rm K} & {\rm Sn}({\rm L}) + \frac{1}{2}\,{\rm S_2}({\rm g}) \rightleftarrows \beta {\rm SnS}({\rm cd}) \\ & \Delta G^0 = -172\,500 + 91.456\,T & {\rm J/mol} \\ {\rm 875} < T < 1153\,{\rm K} & {\rm \beta SnS}({\rm cd}) \\ & \Delta_{\rm fus} H = 31\,600\,{\rm J/mol} \\ T_{\rm fus} = 1153\,{\rm K} & {\rm SnS}({\rm cd}) \end{array}$

formation for the α SnS to β SnS transition to be 670 J/mol at 602 °C, and the enthalpy of fusion of β SnS to be 31.6 kJ/mol at 880 °C. Table 4 summarizes thermodynamic data for SnS. The Gibbs energy of formation for the SnS phase, given in Table 4, is obtained from $\Delta_f H^0$ (SnS, 298 K) selected by [74Mil] and $[G^0(T) - H^0(298)]/T$ values from [74Mil] for the SnS phase, from [71Stu] for S and from [Hultgren, E] for Sn.

[70Gla2] measured the volume change during the melting of SnS and [70Gla1] determined the viscosity of SnS liquid. [61Alb2] investigated the electrical properties of the SnS phase.

The Gibbs energy of formation of Sn_2S_3 was determined by [37Ger], [65Rau], and [67Kar]. [65Rau] obtained $\Delta_f H^0(Sn_2S_3, 298 \text{ K})$ for the formation of Sn_2S_3 to be -297.5 kJ/mol; however, [74Mil] assessed $\Delta_f H^0(Sn_2S_3,$ 298 K) to be -263.5 kJ/mol, from the data of [37Ger] and [67Kar]. $S^0(Sn_2S_3, 298 \text{ K})$ was estimated as 164 J/mol·K by [74Mil].

The Gibbs energy of formation of SnS_2 was determined by [37Ger] and [67Kar]. From these measurements, [74Mil assessed $\Delta_f H^0(SnS_2, 298 \text{ K})$ for the formation SnS_2 as -153.6 kJ/mol. $S^0(SnS_2, 298 \text{ K})$ for SnS_2 is 87.5 J/ mol·K [74Mil].

[37Ger] and [67Kar] also measured the dissociation pressure of metastable Sn_3S_4 . From these data, [74Mil] obtained $\Delta_f H^0(Sn_3S_4, 298 \text{ K})$ for the formation of Sn_3S_4 as -370 kJ/mol. $S^0(Sn_3S_4, 298 \text{ K})$ for Sn_3S_4 was estimated as 243.5 J/mol \cdot K by [74Mil].

[74 Mil] listed $[G^0(T) - H^0(298)]/T)$ values for SnS, Sn₃S₄, Sn₂S₃, and SnS₂.

Vapor Pressure. SnS vaporizes with very little decomposition. The vapor pressure of SnS(g) over SnS(cd) was measured by [52Hsi], [55Ric], [60Klu], [62Col], [65Rau], and [79Gal]. All these data are summarized in Table 5, along with the assessed values. The assessed values are based on thermodynamic data selected by [74Mil].

[62Col] reported the presence of $Sn_2S_2(g)$ species, in addition to SnS(g), on vaporization of SnS(cd). They obtained $\Delta_r H^0(Sn_2S_2,g \rightarrow 2 SnS, g, 298 \text{ K})$ as 203.8 kJ/mol. $S^0(Sn_2S_2, g, 298 \text{ K}) = 314 \text{ J/mol} \cdot \text{K}$ was assumed.

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Table 5 Partial Pressure of SnS(g) in Equilibrium with SnS(cd)

		log (p, bar)	Temperature range.		
Reference	Method	Ă	B	C C	K
[52Hsi]Gra	avimetric	8 3 8 0	3.853		
[55Ric] Tra	anspiration	10470	7.094		•••
[60Klu] Bo	iling point	9 980	6.676		
[62Col]Ma	iss spectrometry	10625	7.356		
[65Rau] Tra	inspiration, Knudsen effusion	11 194	14.518	-2.19	700 to 875
		11160	14.728	-2.19	875 to 1154
[79Gal]		9977	6.628		
[Assessed]	• • •	10829	7.496		$<\!\!875$
		10794	7.456	•••	875 to 1153
		9144	6.025		>1153

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*Indicates key paper. #Indicates presence of a phase diagram.

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