Computational Simulation of Internal Bone Remodeling

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Summary

A review of the state of the art in computational modeling and analysis of the mechanical behavior of living bone is given. Particular attention is placed on algorithms for the sim ulation of the stress or strain induced remodeling processes. A special remodeling algorithm is presented which allows the sim ulation of internal bone remodeling taking in to account not only adaptation of the spatial distribution of the effective mass density, but also the adaptation of the orientation of the material axes and of the orien tation dependent stiffness parameters. Such remodeling algorithms require a sound form ulation of the constitutive relations of bony material. For this purpose some micro-macro medianical descriptions of bone in its different microstructural congurations are discussed. In conjunction with the abo ve men tioned remodeling algorithm a new unied material model is deriv ed for describing the linear elastic, orthotropic behavior of bone in the full range of micro-structures of cancellous and cortical bone. The application of the novel remodeling algorithm is demonstrated in an example.

INTRODUCTION

It is widely accepted that bone material has the ability to respond to changes in its mechanical loading environmen t (i.e. changes in the stress and strain fields) by adapting its shape and/or its internal micro-structure. These two aspects are commonly referred to as surface and internal remodeling [F rost 1964]. Bone material is resorbed in regions exposed to small load levels, whereas in highly stressed zones deposition of new bone material sets in. This process of functional adaptation is though t to enable bone to perform its mehanical function with a minimum of mass. Ho w ever, as clinical practice shows, it can often be detrimen tal to the long term success of prostheses and implants used in orthopedic or den tal surgery.

Though significan t research has been undertaken to identify possible physical and biochemical phenomena which transform mechanical stresses and strains in to actual bone cell processes (for a comprehensive overview see e.g. [Martin, Burr 1989]) these mechanisms remain not fully understood. Considerable attention has been focused on the dev elopmen t of phenomenologically based n umerical simulation tools for predicting the results of the natural adaptation processes [e.g. Carter et al. 1987; Carter et al., 1989; Co win, Hegedus 1976; Co win 1987; Huisk ext al. 1987; Hart, Da vy 1989; Reiteret al. 1990; Beaupr é et al. 1990; Prendergast, T aylor 1992. Most of these approac hes assume bone material to show isotropic linear elastic behavior and reflect the remodeling processes b y adaptation of the bone apparent density and, introducing appropriate stiffness-densit y relations, by adaptation of the Young's modulus. Up till now, only a limited n umber of attempts have been undertaken to expand these models to more complex material symmetries, which better reflect the anisotropic behavior of actual bony tissue [Buchacek 1990; Carter *et al.* 1989;

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Cowin et al. 1992; Fyhrie, Carter 1986; Jacobs et al. 1995; Pettermann 1993; Reiter 1996; Starke et al. 1992; Zysset, Curnier 1995] A more comprehensive description of the state of the art in bone remodeling simulation can be found in section "Remodeling Algorithms" of this paper.

As long as ph ysiologically relevant stress states within the range of balanced adaptation of bone are considered, the remodeling process of secondary bone can, in an approximativ e manner, be described b y assuming linear elastic beha vior of bone. In the following section an overview on the description of the elastic beha vior of bone is presented. With respect to computational simulations of bone remodeling a material law is required which allows a consistent and continuous transition between different micro-structures of cancellous bone as w ell as betw een cancellous and cortical bone. This means that a smooth change of the apparent density, of the elastic parameters in the anisotropic material description, and of the angles of the material axes must be represented in a unified manner.

Such a unied material la w is described in the section \Material Laws for Bone" of this paper and an algorithm for the simultaneous adaptation of the anisotropic (i.e. orthotropic) stiffness and the local material orien tation for internal remodeling is shown in the section "Remodeling Algorithms".

MATERIAL LAWS FOR BONE

Bone tissue generally can be classified as either highly densified cortical (or compact) bone, found at the surfaces of most bones and particularly in the shafts of long bones, or cancellous (or trabecular) bone, which shows a considerably smaller apparent density and is found only in the in terior of bones. Both t ypes show the same principal molecular-scale micro-structure, consisting of a h ydroxyapatite reinforced collagenous matrix organized in a lamellar compound. The structural organization at the mesoscopic level, how ever, is totally different.

The overall material beha vior of cancellous bone has been sho wn to be highly dependen t on the trabecular volume fraction (whic h is directly related to the bone apparen t density), on the stiness of the bulk trabecular material, and on the three dimensional arrangement of the trabecular rods and plates, leading, in general, to anisotropic o verall behavior. The majorit y of experimen tal investigations w ere focused on the uniaxial stiness of cancellous bone specimens (mostly taken from the pro ximal femur or tibia) utilizing mec hanical compression, tension and bending tec hniques as w ell as ultrasound methods. They show ed strong evidence for a pow er-law relationship bet w een apparent density and uniaxial Y oung's modulus of cancellous bone with reported exponen ts in the range of one to three. More recently a number of experimen tal studies w ere published concerning the actual anisotropic trabecular overall material behavior [e.g. T ownsend et al. 1975; Goldstein et al. 1983; Rice et al. 1988, Ha yes, Shiyuti 1989, Turner et al. 1990, Hollister et al. 1991, Goulet et al. 1994; van Rietbergen et al. 1995]. In addition to experimen tal investigations, a number of theoretical studies w ere performed based on micro-medianical models for the simulation of the stiffness behavior of cancellous bone. McElhaney *et al.* [1970] reported a *porous block* model of cancellous bone, the stiffnesses being simulated by parallel or serial assem blages of springs. Pugh *et al.* [1973] proposed trabecular bone to be modeled by a collection of plates, concluding that bending and buc kling w ere major modes of deformation of the trabeculae. Williams and Lewis [1982] used a plane strain (tw o dimensional) Finite Element model of an actual tissue section to compute its elastic behavior. Analytical models were developed, whic h describe trabecular bone as a connected net w ork of rods and plates [Gibson 1985; Gibson, Ash by 1988]. Christensen [1986] focused on three dimensional isotropic high porosity open and closed cell materials, assuming axial deformation of the cell walls and finding a linear relationship bet ween the stiffness parameters (Yung's and shear moduli) and the bulk material v olume fraction. Beaupé and Hayes [1985] introduced a three dimensional

unit-cell model of open-cell trabecular structure consisting of a cube containing a spherical hole, the diameter of which was assumed to be larger than the cube's edge-length. In order to calculate the stiffness behavior of such a unit-cell under appropriate displacemen t boundary conditions, the Finite Element method w as applied.A similar unit-cell approach was used by Hollister and co-workers using tw o dimensional [Hollister et al. 1990] unit-cells with circular voids and three dimensional [Hollister et al. 1991] unit-cells representing closed cell and open cell trabecular micro-structures. F or the evaluation of the elastic material behaior Hollister and co w orkers applied the homogenization theory [Suquet 1990]. Real structure Finite Element simulation has been carried out by Hollister *et al.* [1994], van Rietbergen *et* al. [1995] and Muller and Muller [1995].

Several attempts ha ve been undertaken to sim ulate the elastic behavior of cortical bone, whic h has to be considered as a highly complex, hierarc hically structured composite, b y micro-mechanical methods originally dev eloped for describing artificial composites. For a long time mainly two-phase micro-medianical models based on the rules of mixture, e.g. Voigt- and Reuss- t ype models [Currey 1964; Katz 1971, Piekrski 1973; Lees, Da vidson 1977; Katz, Meunier 1990], as well as the Hashin-Sh trikman bounds [Katz 1971; Piekarski 1973], were applied, which both are capable of giving bounds on the stiffness parameters of compact bone tissue. More recently, "multi-scale" micro-mechanical models were introduced (consisting of two or three hierarchical levels of homogenization), which better reflect the micro-structure of cortical bone. Katz [1981] used a t w o-level hierarchical ber-reinforced composite model. More recen tly a similar model was introduced which uses a two dimensional generalized plane strain Finite Element unit-cell approach [Hogan 1989]. Limited collections of published empirical data which were obtained by standard mec hanical testing of cortical bone specimens (mainly from femoral or tibial bones) or, alternatively, via ultrasonic techniques can be found in [Lipson, Katz 1984; Rice *et al.* 1988; Reilly *et al.* 1974; V an Buskirk, Ashman 1981].

In the following subsections a unified material law for describing the elastic beha vior of bone is derived whic h is then used in the computational simulation of bone remodeling as described in section "Remodeling Algorithms".

A Material Law for Spongy Bone

Following Gibson [1985], Gibson and Ashby [1988] one can find at least three typical microstructures in cancellous bone, represen ting the local degree of triaxiality of the stress state: isotropic open cell structure in the case of pronounced triaxiality of the stress state, plated structure in the case of predominan tly biaxial stress state, andprismatic structur e(or honeycomb structure) for an almost uniaxial stress state (Figure 1). Certainly, these distinctions or classications cannot be used in a strict w ay, and there exist smooth transitions, both between these micro-structures of bone material, and from low density cancellous bone to highly densified cortical bone.

Let us introduce the relative density of bone material

$$
\rho_r = \frac{\rho_a}{\rho_T} \tag{1}
$$

where ρ_a and ρ_T are the apparent and the bulk mass densit y, respectively. The three t ypical micro-structures and the corresponding micro-mechanical models as described b y Gibson and Ash by [1988] are shown in Figure 1 and Figure 2, respectively. The effective material data (with respect to the material axes as defined in Figure 2) obtained for these models are summarized in the following c hapters.

Figure 1. Dieren t structures of cancellous bone. a) open cell structure, b) prismatic structure and c) plated structure [Gibson, Ash by 1988]

Figure 2. Micro-mec hanical models for dieren t structures of cancellous bone:open cell structure, plated structure and prismatic structure

ISOTROPIC OPEN CELL STRUCTURE \sim

For the open cell structure, according to the model of Gibson and Ashby, the global stiffness is mainly go verned by beam bending of the cell edges. Even though the unit cell of this model cannot be directly extended to three dimensions, an analogous smeared out, three dimensional beha vior ma y be used. Th us, the structural Y oung's modulus is found to depend on the square of the relative density ρ_r and on the Young's modulus of the trabecular cell struts E_T as

$$
E^* \approx E_T \left[\rho_r\right]^2 \tag{2}
$$

From the structural model and from experimental observations on foams (but not on bone), and from the (assumed) isotropic global behavior, the P oisson ratio and the shear modulus follow as

$$
\nu^* \approx \frac{1}{3} \tag{3}
$$

$$
G^* \approx \frac{E^*}{2(1+\nu^*)} \tag{4}
$$

The tendency of more dense cancellous bone to form closed cells as reported e.g. in [Carter, Ha yes 1977], can in principle be accounted for by closing the cell faces with membranes. However, it was observed $[M$ uller 1994 that the densification of real bone material takes place by stiffening the struts rather than by building closing membranes. Thus, the open cell model can also be applied to describe the behavior of more dense isotropic bone.

Plate d structure

Under the assumption that most of the material is concentrated in the plates the in-plane moduli of the plated structure are simply governed by the amoun t of trabecular material, expressed as a linear function of the relative density

$$
E_1^* = E_2^* \approx E_T \; \rho_r \tag{5}
$$

$$
\nu_{12}^* = \nu_{21}^* \approx \nu_T \tag{6}
$$

$$
G_{12}^* \approx \frac{E_1^*}{2(1 + \nu_{12}^*)} \tag{7}
$$

For the out-of-plane direction, neglecting the compliance of the connecting rods, the stiffness is dominated b y plate bending and therefore the Y oung's modulus is found to be proportional to the third pow er of the relative density

$$
E_3^* \propto E_T \rho_r^3 \tag{8}
$$

No other P oisson contraction will occur, so that

$$
\nu_{13}^* = \nu_{23}^* = \nu_{31}^* = \nu_{32}^* \approx 0 \tag{9}
$$

Only a rough estimate can be given for the out-of-plane shear moduli, expressed here in a form whic h is analogous to the other equations,

$$
G_{13}^* = G_{23}^* \approx \frac{E_3^*}{2(1 + \nu_{13}^*)} \tag{10}
$$

Prismatic structur e Prismatic structur

The Young's modulus in the direction of the prisms' axis depends only on the amount of material, because no effects due to structural deformation of the honeycomb cells will occur

$$
E_1^* \approx E_T \, \rho_r \tag{11}
$$

The axial Poisson ratios are found to be appro ximately the same as for the trabecular material

$$
\nu_{12}^* = \nu_{13}^* \approx \nu_T \tag{12}
$$

and the transverse ones are nearly zero due to neglectable in teraction

$$
\nu_{21}^* = \nu_{31}^* \approx 0 \tag{13}
$$

Using the theorems of minimum potential energy and of minimum complementary energy, Gibson and Ashby [1988] derived the shear moduli (for regular hexagons) as

$$
G_{12}^* = G_{13}^* \approx \frac{1}{2} \frac{E_1^*}{2(1 + \nu_{13}^*)}
$$
(14)

The structural deformation of the regular hexagons gives rise to the Young's moduli in the isotropic plane, which show a cubic dependence on the relative density

$$
E_2^* = E_3^* \approx 1.5 \ E_T \ \rho_r^3 \tag{15}
$$

The structural model predicts the in-plane Poisson ratios as

$$
\nu_{23}^* = \nu_{32}^* \approx 1 \tag{16}
$$

and the isotropic relation for the in-plane shear modulus holds

$$
G_{23}^* \approx \frac{E_3^*}{2(1 + \nu_{23}^*)} \tag{17}
$$

For each of these three "basic" micro-structures the trabecular bone material making up the struts and plates is treated as isotropic (ev en though it is a highly anisotropic, lamellar composite structure). F or the structural stiffness of the bone material, ho ewer, the above assumption appears to be a good appro ximation, because the bending of plates and struts is dominated b y the in-plane stiffness and the stiffness in direction of the struts, respectively.

It should be noted that the materail models introduced in this section describe either isotropic or transverse isotropic elastic material beha vior.

The Concept of Orthotropy Parameters

No w let us in troduce "orthotropy parameters" β_i which are defined as follows

$$
E_i^* \propto \rho_r^{\beta_i} \tag{18}
$$

where the indices i describe the axes of the principal stresses, which are assumed to be aligned with the related material axes (an assumption which will be commented on later), ordered according to

$$
|\sigma_1| \ge |\sigma_2| \ge |\sigma_3| \tag{19}
$$

which the following vertex of orthotropy parameters ρ corresponding to the above \sim "basic" micro-structures and related to the material axes as defined in Figure 2, $\beta^- = (2, 2, 2)$ for the isotropic structure, $\beta^- = (1, 1, 3)$ for the plated structure, $\beta^- = (1, 3, 3)$ for the prismatic structure, respectiv ely. In general, the real micro-structure of cancellous bone cannot be described by the above "basic" configurations based on Gibson, Ashby $[1988]$, but may be regarded as some in termediate structure. The degree of triaxiality of the local stress state, the cancellous structure is exposed to determines whether the appearance of bone is rather related to one of the "basic" micro-structures or somewhere in-between. In order to give a quantitative formulation to this rather qualitative statement w e introduce the following assumption for the dependence of the orthotropy parameters on the stress state

$$
\beta_i = 3 - |\sigma_i| \frac{2}{|\sigma_1| + |\sigma_3|} \tag{20}
$$

with σ_i denoting the principal stress components. T ogether with eq.(19) this gives rise to the following relations for the orthotrop y parameters

$$
\beta_1 \le \beta_2 \le \beta_3 \tag{21}
$$

$$
\beta_1 \in [1.0, 2.0] , \qquad \beta_2 \in [1.0, 3.0] , \qquad \beta_3 \in [2.0, 3.0] \tag{22}
$$

This heuristic assumption provides a continuous transition between the three "basic" microstructures for intermediate stress states and is consistent in the following sense: Equation (20) exactly reproduces the vectors of orthotropy parameters for the three \basic" microstructures, if the corresponding stress state is presen t. This can easily be diecked by inserting the relevant stress states expressed in terms of principal stresses in to eq.(20) (assuming that the material axes coincide with the principal stress axes).

$$
|\sigma_1| = |\sigma_2| = |\sigma_3| \to \mathcal{J}^T = (2, 2, 2) \dots \text{ isotropic structure}
$$

$$
|\sigma_1| = |\sigma_2| \neq 0 \land |\sigma_3| = 0 \to \mathcal{J}^T = (1, 1, 3) \dots \text{ plated structure}
$$

$$
|\sigma_1| \neq 0 \land |\sigma_2| = |\sigma_3| = 0 \to \mathcal{J}^T = (1, 3, 3) \dots \text{prismatic structure}
$$

Although the "basic" micro-structures show isotropic or transv erse isotropic material behavior the concept of orthotropy parameters can giv e rise to general orthotropic descriptions of bone material as will be shown later.

The range of validity of the above models is giv en by Gibson and Ashy [1988] for a relative density of $\rho_r < 0.3$. To obtain the unified model these equations are also used in the range of more densified cancellous bone. Even though the deformation beha vior becomes different at higher relative densities, reasonable values for the Y oung's moduli are obtained (at least in the sense of a continuous transition) (Figure 5). This way the elastic constants for the whole range of micro-structures in cancellous bone can be captured by a single set of equations as described later.

A Material Law for Cortical Bone

In order to define the transition between cancellous and cortical bone we introduce a transition value of the relative mass densit $y\rho_{r,t}$

> r r r , t is called the solution of r $r \rightarrow r \tau t$. corrected bone

Furthermore, w e assume a maximum relativ e density for compact bone in the most densified configuration $\rho_{r,max}$ (≈ 0.95 for "healthy" secondary compact bone), as well as the Young's moduli and the Poisson ratios, respectively, in this configuration: $E_{C,max}$, $E_{C,min}$ and $\nu_{C,12}, \nu_{C,13}, \nu_{C,23}$ (under the assumption $E_{C,max} = E_{C,1} \geq E_{C,2} \geq E_{C,3} = E_{C,min}$, where $E_{C,i}$ are the Young's moduli of the most dense configuration in the principal material coordinate system). In the presen t unified model pro vision is made for in troducing these Y oung's moduli independen tly from the trabecular Y oung's modulus, because experimental observations have shown a significan tly higher value for the stiffest direction in compact bone than for trabecular bone [Rho et al. 1993]. These data allow an interpolation (assumed to be linear with respect to $\rho_r \in [\rho_{r,t}, \rho_{r,max}]$ for the sake of simplicity) between highly densified cancellous bone and highly densified compact bone, leading to a set of equations for the elastic constants of the cortical bone depending on its relative mass density and the degree of triaxiality of the stress state.

Formulation of a Unied Material Law for Bone

As men tioned abox internal remodeling simulations require a unified material description of bone in the whole range of apparen t densities whic h is given by an expression of the following form

$$
\mathbf{g} = \mathbf{E}_{\mathbf{g}} \mathbf{g} \qquad \text{with} \qquad \mathbf{E}_{\mathbf{g}} = \mathbf{g}(\rho_r, \beta) \tag{23}
$$

with respect to the spatially varying material axes. A repr z are the 6-1 representations of \sim the stress and strain tensors, respectively, and $\frac{1}{\infty}$ is the 6-presentation of the elasticity tensor. Although discussed later, it should be mentioned at this point that the argumen ts $\tilde{\mathbf{z}}$, i.e. \mathbf{r} , and $\tilde{\mathbf{z}}$, as well as the correspondence to the material axes are subject to remodeling. With the abo ve assumptions and the giv en values for the description of the bulk material

of the trabeculae, i.e. E_T , ν_T , the limiting v alues of ρ_r , i.e. $\rho_{r,t}$ and $\rho_{r,max}$, as well as the material constan ts for the most densified compact bone $E_{C,max}$ $E_{C,min}$ and $\nu_{C,12}$, $\nu_{C,13}$, $\nu_{C,23}$, the elastic parameters for determining the elasticity matrix $\frac{1}{\infty}$ can be found in a continuous matrix

and unied manner.

In the unified material model the structure of cancellous bone must generally be classified as plated–type or prismatic–t ype. The distinction bet ween plated–type and prismatic–t ype micro-structures is go verned by the orthotropy parameter β_2

$$
\beta_2 < 2 \rightarrow \text{plated-type structure}
$$
\n
$$
\beta_2 > 2 \rightarrow \text{prismatic–t ype structure}
$$

All cases of $\beta_2 = 2$ must be captured by both classifications and can be regarded as intermediate states (isotropic structure is one special case of these in termediate states). Furthermore, a distinction bet w een cancellous and cortical bone has to be made.

In order to state a unified model suitable for remodeling the material moduli (E_i, ν_i) , G_{ij}) must be expressed as continuous functions of the leading parameters (β_i, ρ_r) . Within

the range of cancellous bone this is done by an "interpolation" betw een the "basic" microstructures. For cortical bone a linear interpolation betw een the ctitious {related values corresponding to the transition densit y r;t and the  {related values of the most dense compact bone is performed.

For cancellous bone the three Y oung's moduli follo w from eq. (18) as

$$
E_i = E_T \rho_r^{\beta_i} \tag{24}
$$

where the proportionalit y factors have been neglected for the in-plane moduli of the prismatic structure and the out-of-plane modulus of the plated structure. This inaccuracy is of minor in
uence with respect to the global behavior, because the moduli for the corresponding directions (whic h depend on the third po w er of the relative density) are very small compared to those for the other directions. The alteration of the density dependent Young's modulus function corresponding to the use of orthotropy parameters deviating from $\beta_i = 2$ agree well with data published by Müller [1994].

For cortical bone we introduce the density ratio

$$
\hat{\rho} = \frac{\rho_r - \rho_{r,t}}{\rho_{r,max} - \rho_{r,t}}\tag{25}
$$

and a ratio of the Y oung's moduli of the most dense compact bone

$$
\kappa = \frac{E_{Cmin}}{E_{Cmax}}\tag{26}
$$

Then linear in terpolation gives the cortical Y oung's moduli as

$$
E_i = E_T \rho_{r,t}^{\beta_i} + (E_{Cmax} \delta_i - E_T \rho_{r,t}^{\beta_i})\hat{\rho}
$$
\n(27)

with
$$
\delta_i = \frac{\kappa - 1}{2} \beta_i + \frac{3 - \kappa}{2}
$$
 (28)

A consistent interpolation of the different Poisson numbers giving rise to continuous transitions for any possible change of the actual structure (within the framework of the unified model) is more complicated. For cancellous bone some P oisson ratios has fixed values and the others have to be calculated by means of  {related \extreme" values.

Regarding cortical bone one has, in addition, to in volve the fictitious values for most dense cancellous bone. The detailed equations for the P oisson umbers ν_{12} , ν_{13} and ν_{23} are given in the appendix. The remaining Poisson numbers can be calculated from the symmetry condition of the elasticity matrix $\frac{dy}{dt_i} = \frac{dy_i}{dt_i}$.

For the shear moduli of cortical bone of prismatic-type structure, where no structural model is used, the application of the relations deriv ed for cancellous bone shows good agreemen t with experimen tally observed data from long bones. The results given by Van Buskirk and Ashman [1981] can be met by the prismatic structure model using a slightly increased β_1 -value (which corresponds to a nearly uniaxial case). For plated–type cortical bone, if it exists at all, no experimen tal data are available. Hence, the shear moduli of both cancellous and cortical bone are described by a set of equations differentiating only whether the structure type is plated-type or prismatic-t ype.

Prismatic{Type Structure:

$$
G_{12} = \frac{\delta}{2} \frac{E_1}{2(1 + \nu_{12})} \quad \text{with} \quad \delta = (\beta_2 - 2)\beta_1 + 6 - 2\beta_2 \tag{29}
$$

$$
G_{13} = \frac{\beta_1}{2} \frac{E_1}{2(1 + \nu_{13})} , \quad G_{23} = \frac{E_3}{2(1 + \nu_{23})}
$$
 (30)

Plated–T ype Structure:

$$
G_{12} = \frac{E_1}{2(1+\nu_{12})} \quad , \quad G_{13} = \frac{E_3}{2(1+\nu_{13})} \quad , \quad G_{23} = \frac{E_3}{2(1+\nu_{23})} \tag{31}
$$

From these "engineering" moduli $(E_i, G_{ij}, \nu_{ij}; i, j = 1, 2, 3)$, selected by use of β_2 and ρ_r , α and the elasticity α and the compliance matrix α and use found in the usual w and α (using

$$
\mathbf{C} = \begin{pmatrix} \frac{1}{E_1} & -\frac{\nu_{21}}{E_2} & -\frac{\nu_{31}}{E_3} \\ -\frac{\nu_{12}}{E_1} & \frac{1}{E_2} & -\frac{\nu_{32}}{E_3} \\ -\frac{\nu_{13}}{E_1} & -\frac{\nu_{23}}{E_2} & \frac{1}{E_3} \\ & & & \frac{1}{G_{12}} \\ & & & & \frac{1}{G_{13}} \\ & & & & & \frac{1}{G_{23}} \end{pmatrix}
$$
(32)

with the condition for the ph ysically required symmetry $\frac{H_I}{E_i} = \frac{H_I}{E_i}$ and $\mathbf{E} = \mathbf{C}$

the 6 - 6 representation of the elastic tensors and engineering strains)

Since this elasticity matrix is related to the position dependent orientation of the material axes typical stress analysis procedures, such as the Finite Elemen tmethod, require a rotational transformation to obtain the material law with respect to a global coordinate system

$$
\bar{z} = \bar{E} \bar{z} \quad \text{with} \quad \bar{E} = \mathbf{T} E \mathbf{T}^T \tag{34}
$$

where the rotational transformation matrix

$$
\mathbf{T} = \mathcal{T}(\phi_1, \phi_2, \phi_3) \tag{35}
$$

(33)

is a function of the orientation of the material axes definedby the components of the R odriguez rotation vector $|B|$ uchter, Ramm 1992 $|B|$ with respect to the global coordinate system.

Experimen tally evaluated values for the exponen β of the density (e.g. Carter and Ha yes [1977], Gibson [1985], Rice et al. [1988], Ashman and Rho [1988]) are bounded by the extreme v alues, viz. 1 and 3, introduced by the present model.Most of the experimental studies investigating the Young's modulus as a po wer law function of the mass densited not focus on the pertinent micro-structure and on a possible anisotropy of the material.

REMODELING ALGORITHMS - A REVIEW OF THE STA TE OF THE ART

Clinical in vestigations carried out during the last decades ha $\mathbf v$ revealed strong evidence of the existence of functional adaptation and stress or strain induced remodeling processes acting in bone. Such bone remodeling reactions ha ve been shown to be sensitiv e to the local strain rates, strain peak magnitudes, strain distributions, the principal dynamical nature of the loads, and to the num ber of loading cycles. P ossible physical and biochemical phenomena transforming mechanical stresses and strains into actual bone cell processes w ere discovered and studied in some detail. All this experimental evidence has shown bone remodeling and functional adaptation to be of a rather complicated nature, which still cannot be readily described in detail.

Parallel to the efforts aimed at gaining insight into the nature of bone remodeling phenomena, a n um ber of researchers w orked on developing semiempirical, phenomenologically based mathematical descriptions of these processes, which are suitable for sim ulating and predicting actual stress related bone remodeling reactions. These mathematical formulations, whic h consider bone tissue to be a locally adaptiv e material, directly couple the mechanical loading, mostly c haracterized by the strain or stress tensors or measures calculated from them, with the local remodeling reactions as observed in experiments, via suitable \bone growth laws". Such growth la ws are the basis of computational tools for simulating the natural adaptation occurring under giv en loading situations and c hanges in geometry and stiffness, as can be caused for example b y implan ts. In the folwaing an overview o ver several bone remodeling theories proposed b y different authors is given.

The Model of Pauwels

One of the first mathematical formulations of "Wolffs law" w as given by Pauw els [1965]. He assumed the existence of an optimal mechanical stim ulus S_n , which has to be present in the bone tissue to ensure a balanced state of bone resorption and deposition. Pauwels w as mainly in terested in the surface remodeling of long bones while primarily are loaded by bending, so that the stress state can appro ximately be described as uniaxial. Hence, the remodeling relev ant mec hanical stim ulus was assumed to be iden tical with the axial stress σ . Consequently, the optimal v alue S_n corresponds to some optimal axial stress value σ_n . Stress values exceeding this optimal v alue will lead to an increase in osteoblastic activit y giving rise to bone hypertrophy. Values below σ_n will lead to bone atroph y. This feedbac k system will force the stress state in the bone into the direction of the optimal homeostatic value as long as the actual stress lies within a certain range ($\sigma_u \leq \sigma \leq \sigma_o$ with $\sigma_n = \frac{u_{u+o}}{2}$). This principal idea can be formalized by a simple cubic relationship [Kummer 1972] as

$$
\frac{dm}{dt} = c \left(\sigma - \sigma_u \right) \left(\sigma - \sigma_n \right) \left(\sigma - \sigma_o \right) \tag{36}
$$

 $\frac{du}{dt}$ is the change in bone-mass per time, the coefficient c being a model parameter which has to be evaluated empirically. Numerical parameter studies of remodeling induced changes in a cross-section of a long bone (modeled as a hollo w cylinder) subject to axial loading have shown that the v alue of c is rather critical with respect to the type of overall system behavior (damped oscillation, asymptotic convergence or undamped oscillation) [Kummer 1972].

The "Curvature" Model of Frost

Frost [1964] presented a somewhat different bone remodeling theory. The remodeling processes w ere thought to be controlled by a negative feedback system with some timeaveraged strain acting as the control variable which has to surpass some threshold level to activate both osteoclastic and osteoblastic activity. In addition, the strain induced c hanges in the local curvature of the bone surface w as assumed to ha ve an inhibiting influence on either osteoclasts or osteoblasts. Strains resulting in more conca ve surfaces are assumed to lead to bone mass deposition whereas strains inducing less concave surfaces are subject to osteoclastic activity and, consequen tly, bone resorption. With this simple theory, it was possible to explain clinical results which show a tendency that fractured long bones that

healed in a bent configuration straighten out during long term usage. Some years ago, the "curvature" model w as reform ulated in terms of strain gradien ts [Martin, Burr 1989].

The "Self-Optimazation" Concept of Carter et al.

In a series of papers Carter and co-w orkers introduced a mathematical formulation of the functional adaptation of trabecular bone based on a self-optimization concept [Carter *et al.* 1987; Whalen et al. 1988; Carter et al. 1989]. In accordance with F rost and Pauw els they assumed that a certain mechanical stim ulus^S has to be present in the bone tissue in order to main tain a quasi-stationary state of no bone remodeling. Carter *et al.* suggested this stim ulus, whic h is thought to be constant in the whole bone, to be proportional to some effective stress measure

$$
S \propto \sum_{i=1}^{l} n_i \bar{\sigma}_{_{eff}i}^{m} \tag{37}
$$

This form ulation takes into account the influence of different load-cases $(= 1 \ldots l)$ which are weighted by the corresponding num ber of load-cycles n_i and the influence of the magnitude of the corresponding stress states by introducing the exponent m . The effective stress measure σ_{eff} i(\gtrsim) for assumed to be a function of the local stress state \gtrsim (corresponding to loadcase

i), and of the local apparent density ρ_a . It is assumed that, whatever the biological basis of bone remodeling might be, functional adaptation giv es bone the ability to maximize its structural integrity with the least amount of bone mass present. This is equivalent to the assumption that stress induced bone remodeling acts as an optimization tool minimizing some objectiv e function (connected to some structural in tegrity criteria) [Fyhrie, Carter 1986. Different possible optimization goals, including material strength and prevention of damage accumulation, have been addressed in the literature. In accordance with the assumed optimization goal a suitable selection of $\bar{\sigma}_{eff}$ has to be chosen. The utilization of a strain energy density approach is linked with the idea that bone is attempting to maximize its stiffness whereas a failure stress criterion is connected with material strength optimization. Both approaches can be formulated in a similar w ay leading to a correlation between the apparent density ρ_a and the effective stress measure $\bar{\sigma}_{eff}$ as

$$
\rho_a \propto \left(\sum_{i=1}^l n_i \bar{\sigma}_{_{eff}i}^m\right)^{\frac{1}{2m}}
$$
\n(38)

Introducing the bulk strain energy densit y

$$
U_b = \frac{\rho_c}{\rho_a} U \tag{39}
$$

(U standing for the strain energy density in the "smeared out" or homogenized material and ρ_c being the maximum densit y of cortical bone), which better reflects the strain energy actually transmitted to the mineralized bone matrix, eq.(38) is rewritten as

$$
\rho_a \propto \left(\sum_{i=1}^l n_i U_i^{\kappa}\right)^{\frac{1}{\kappa}} \tag{40}
$$

where the exponent κ corresponds to the parameter m in eq.(38). Expression of this type give an estimate for the relation bet ween the apparent density and an effective stress state in an optimal, i.e. equilibrium, state of no bone remodeling and can be used as "optimality criteria" in an iterative optimization procedure. In com bination with the Finite Element

method, which is employed for obtaining the stress and strain distributions in the pro ximal femur according to three different typical loading cases, these form ulae were used to predict the apparent density distribution in the actual bone [Carter *et al.* 1987] starting from a homogeneous densit y distribution. The algorithms predicted density distributions similar to those found in the real fem ur within only a few iterations. However, no convergence could be obtained and further iterations led to non{ph ysiological states where most elements show ed either maximum or zero density values. Since the model addresses only the con \mathbf{r} read equilibrium state, time was not considered as a model parameter, and no specic estimates of the time history of the remodeling process were possible.

With respect to trabecular orientation Carter *et al.* followed the trajectorial hypothesis by assuming that the trabeculae are orien ted in the direction of the principal stresses. It was shown that for a single load case an alignment between principal material and stress axes (and consequently strain axes) will result in an optimal configuration with respect to local stiffness maximization [Fyhrie, Carter 1986]. In the case of m ultiple load cases a weighted com bination of the normal stress components with respect to a normal-v ector \vec{n} w as suggested to serve as a stim ulus for trabecular growth in the corresponding direction. This effective "cyclic normal stress" $\bar{\sigma}_n$ is calculated in analogy to eq.(40) as

$$
\bar{\sigma}_n(\vec{n}) = \left[\sum_{i=1}^l \frac{n_i}{\sum_j n_j} \sigma_{n_i}^{\kappa}(\vec{n}) \right]^{\frac{1}{\kappa}}
$$
\n(41)

The material stiffness in any direction \vec{n} was suggested to be directly related to the magnitude of the corresponding cyclic normal stress $\bar{\sigma}_n$ [Carter *et al.* 1989]. How ever, no practical implementation of this trabecular orien tation approach has been reported.

Starke *et al.* [1992] proposed the use of a modified version of the internal remodeling algorithm of Carter et al. in an investigation of the adaptive growth reactions of bone following total hip join t replacement. Bone material was assumed to show transversally isotropic material beha vior, which reduces the **number** of independent material parameters compared to the orthotropic case. Following the trajectorial hypotheses of Wolff, the directions of the material axes are aligned with the principal stress directions. For example, the local longitudinal Y oung's modulus E_l is calculated in an iterative procedure as

$$
E_l^{i+1} = c \left[\left(\sigma_{eff}^i \left(E_l^i \right) \right)^{2/(\kappa+1)} \right]^\kappa \tag{42}
$$

where c and κ are suitable remodeling parameters. This procedure was implemented as a User Material subroutine in the nonlinear Finite Element program ABAQUS. Utilizing tw oand three dimensional Finite Element models of a pro ximal femur and an implan t-fem ur system the densit y distributions in the femoral bone before and after surgical treatment w ere predicted. Good agreement was found with actual densit y distributions known from natural femora in the case of the pre-surgery state. Pronounced stress shielding effects and, consequently, disuse resorption in the upper third of the cortical shaft w ere predicted for the implan t-fem ur system.

The "Adaptive Elasticity" Model of Cowin et al.

Cowin and co-w orkers developed a sophisticated continuum theory of bone in ternal remodeling describing the deposition and resorption of bone material as the sum of chemical reactions between bone matrix and the extracellular fluids [Cowin, Hegedus 1976; Hegedus, Cowin 1976; Co win, Nac hlinger 1978].

This theory w as used in the investigation of the evolution of bone inhomogeneit due to stress concentrations caused by elliptical holes [Firoozbakhsh, Aley aasin 1989; Firoozbakhsh $U = U(1, 1, 1, 1, 1, 1)$

T aking into account the reorientation and the changes in the anisotropic material behavior of the trabecular architecture, Cowin *et al.* [1992] introduced a material model of trabecular bone utilizing the fabric tensor for expressing the anisotrop y. The fabric tensor H is a symmetric second rank tensor, that gives a quantitative stereological description of the microstructural arrangement of trabeculae and pores $[T$ urner *et al.* 1990 and can be related directly to the material elasticit y tensor [Co win 1985].

Co win *et al.* [1992] suggested that the trabecular architecture attempts to adapt in suc h a way that some equilibrium strain state ε ' is reached, which is characterized by

$$
\xi^* = (\varepsilon_1^0, \varepsilon_2^0, \varepsilon_3^0, 0, 0, 0)^T
$$
\n(43)

where the ε_i^i ($i = 1 \ldots 3$) are equal to some optimal values, which are different for tension and compression. F urthermore, it is assumed that for the equilibrium remodeling state the principal axes of the corresponding stress and strain states σ " and ϵ " in ust coincide with the

principal axes of H . In this state the bone material sho ws its equilibrium matrix volume fraction ξ and its equilibrium fabric tensor $\mathbf H$.

This model of orien tational and anisotropic bone remodeling we used in a numerical sim ulation of trabecular remodeling reaction in a small (wo dimensional) area subject to a change in the orientation of the applied stress field.

One of the major drawbacks of the model of Co win lies in the relatively highumber of bone remodeling parameters necessary for describing the remodeling behavior. Even in the linearized version each of the six componen ts of the strain tensor is assumed to contribute to the remodeling process. Up to now quantitative estimates for these remodeling parameters ha ve only been reported for a special class of problems in whith it was possible to signicantly reduce the num ber of parameters. In order to overcome this parameter identification problem Huisk es et al. [1987], following Carter et al., suggested that the strain energy density (SED) may serve as a suitable mec hanical stim ulus in the case of surface and internal remodeling. In addition, an "equilibrium zone" of SED-values giving rise to no bone remodeling was proposed. Utilizing this modified version of the "Adaptive Elasticit y" approach the density distribution in the pro ximal femur was predicted [Huiskes $\epsilon\iota$ al. 1987], resulting in a converged solution similar to the actual density y patterns observed in real femora. In a further investigation the surface remodeling behavior of the fem ural cortical shaft around an intramedullary implant was studied (using a rather idealized two dimensional model with a straight stem). This study predicted pronounced resorption in the upper part of the cortical shaft due to a "stress shielding" effect of the stiff stem.

Reiter et al. [1990] extended the bone remodeling algorithm in troduced by Huiskes et al. [1987] to include the eects of overstrain necrosis. A further renemen t of the remodeling rules w as given in Reiteret al. $[1994]$ to account for certain biological bounds in the maximum bone material turnover. A detailed description of these extended bone remodeling algorithm can be found in [Reiter 1996]. These remodeling rules in combination with the Finite Element men thod w ere applied in a **n**umber of studies of the behavior of bone around implants in dental surgery [Reiter, Rammerstorfer 1993; Reiter et al. 1993a; Reiter *et al.* 1994a) and for sim ulating the behavior of the tibia after insertion of a knee endoprosthesis [Reiter *et al.* 1993b; Reiter *et al.* 1994a; Krach *et al.* 1995]. P ettermann [1993] proposed a further extension of the model used b y Reiter t al. [1990] taking into account the anisotropic material beha vior of bone tissue **b** introducing a unified bone material model. The application of these algorithms can be found in Reiter *et al.* 1994b; Pettermann *et* al. 1999]. A t this point it may be mentioned that modified a crocome of these algorithms have been adapted to topology and material optimization in technical applications, see for example [Reiter, Rammerstorfer 1993; Reiter et al. 1993b; Reiter 1995; Reiter 1996].

Recently the SED-based v ersion of the adaptive elasticity approd was developed further by Harrigan and Hamilton [1992a; 1992b; 1993], who introduced a generalized con tinuumlevel strain energy density U_T defined as

$$
U_T = \frac{U}{\xi^m} \tag{44}
$$

 $(\xi$ being the volume fraction of the mineralized matrix), as a mechanical stim ulus for stress induced remodeling. In the case of the exponent m being equal to 1, U_T is proportional to the bulk-SED, defined in eq. (39) . By introducing this slightly modified stimulus, the numerical remodeling simulation was shown to display a significantly more stable behavior. In [Reiter 1996] these phenomena are discussed in greater detail.

The original in ternal remodeling approach of Cowin $et al.$ was extended to include material damping effects in bone tissue [Misra, Samanta 1987] by assuming the elasticit y tensor time dependent behavior: \approx \approx \sim \sim \sim \sim $\int f(t, e)$. The function $f(t, e)$ was selected

to give a suitable relaxation function leading to a visco-elastic stress-strain relation.

Based on the idea that the c hanges in the densit y and orientation of bone material are not only influenced by the momentary strain regime but ha ve to be considered to be functions of the whole strain history, Buchacek [1990] developed an extended version of the "Adaptiv e Elasticity" model of Co winet al. He assumed that the difference between the actual density and material orien tation and an optimal densit y and orientation, respectively, which oth depend on the strain state, serve as the adaptive stimuli and have a time-fading effect on the remodeling beha vior. This w ay, at a given time any past strain event will have some effect on the remodeling c hanges but since some exponen tial time-fading function is assumed the bone reactions are dominated by the most recent strain even.

Cell Biology Based Remodeling Algorithms

Several researchers presented theoretical models in which some of the cell biology processes known to be involved in bone remodeling are explicitly taken into account. This way, mathematical formulations w ere obtained that are similar to the pure phenomenological descriptions given in the previous sections.

Beaupr *éet al.* [1990] developed a time dependen t description of bone internal remodeling where the remodeling reaction was proposed to depend on the difference bet ween the actual bulk mec hanical stim ulus $S_{b,act}$, which is calculated according to eq.(37), and some site specific bulk equilibrium stimulus value $S_{b,eq}$, which is assumed to depend on the local apparent density. Furthermore, follo wing the ideas of Martin [1984], the bone surface area available for osteoblastic and osteoclastic activity was taken into account.

Cel l biolo gy based model of Hart and Davy del of Hart and Davy

Using mathematical formulations similar to those of the model of Cowin *et al.*, Hart and Da vy [1989] established a cell biology based remodeling theory utilizing biological remodeling parameters that quan tify processes of cell dierentiation and cell function (num bers of different cells present and their average activity). According to Martin [1984], remodeling on the surfaces of bone (including in traosseos surfaces of canaliculae etc.) can be expressed as the sum of the osteoclast and osteoblast activit y per unit area. Hart and Da vy assumed the activity of the cells active in the remodeling process to be regulated b y the cellular response to a strain dependent stimulus as

$$
S(\vec{x},t) = \int_0^t f(\varepsilon_{ij}(\vec{x},t-\tau)) d\tau
$$
\n(45)

The activity levels of osteoblasts and osteoclasts (i.e. the average volume rate of bone that is deposed or resorted b y a single active osteored or osteored the property of the spectively), and and all are given as

$$
\dot{a}_b = c_b \ S + a_{b_0} \qquad , \qquad \dot{a}_c = c_c \ S + a_{c_0} \tag{46}
$$

The scalar constants c_b , c_c , a_{b_0} and a_{c_0} are remodeling parameters to be evaluated empirically. Hart and Da vy discussed various possible definitions of the strain dependent stimus S utilizing higher order relationships as w ell as strain rate effects. In [Reiter 1996] it is shown that special forms of this sophisticated model can be related to some of the above described models.

Accumulated Damage Models

Bone remodeling has been considered to function as an effective self-healing procedure, which enables bone to avoid the accum ulation of microdamage caused ean by normal daily loading regimes. Prendergast and T aylor [1992] assumed that bone adaptation is directly regulated by the continuous process of tissue damage and repair. F rom the assumptions $-$ 1) that there exists damage in the form of the distribution of microcracks at remodeling equilibrium and 2) that microcracks are repaired at a rate equal to that at whic h they are generated at remodeling equilibrium $-$ they derived a mathematical formulation for local bone growth (or resorption).

This growth-law was introduced into an iterative procedure utilizing the Finite Element menthod for calculating the stress and, consequen tly, the damage distribution in the bone tissue around intramedullary fixated prostheses.

Viceconti and Seireg [1990] introduced a slightly different damage-based remodeling approach, utilizing an iterative procedure whic h accum ulates the daily material damage and deposition. Vicecon ti and Seireg w ere able to qualitatively reproduce experimen tal data.

A NEW ALGORITHM F OR ANISOTROPIC INTERNAL REMODELING SIMULATION

In this section an impro ved remodeling algorithm is presented. It is based on the assumption that the adaptation of bon y tissue with respect to site

specic mec hanical stim uli, whic h act as the driving forces in the remodeling processes, can be described appropriately on the continuum lev el pusing overall (smeared out) tissue material parameters and stress/strain measures. Any material parameter actually contributing to the local bone stiffness will be subject to a specific remodeling process which tries to adapt the effective stiffness behavior at the particular site under consideration according to the local stresses and strains. With respect to the unied material model presented above, which is based on micromedanical considerations, the essential material parameters governing the elastic material behavior of bony tissue are given by the apparent density ρ_a (or, alternatively, by the relative density, ρ_r , the structural anisotropy (orthotropy) described by the orthotropy parameters β_i and the orientation of the principal material axes with α respect to some grobal coordinate system as described by the R *our iques* rotational vector φ .

For each of these material parameters P (P standing for ρ_r , β_i or ϕ_i) a suitable remodeling stim ulus S_P can be defined, which acts as a driving force in the remodeling process. Following Carter *et al.* [1987] and Huisk es *et al.* [1987], the difference between the effective (or actual) strain energy density (SED) $U_{T_{act}}$ and a homeostatic (or equilibrium) SED-value $U_{T_{ea}}$

$$
S_{\rho} = U_{T_{act}} - U_{T_{eq}} \tag{47}
$$

is assumed to be a suitable mechanical stim ulus for the adaptation of apparen t mass densit y (internal remodeling) as w ell as for external bone growth or resorption. In an analogous w ay the stimuli for changes regarding the degree of anisotropy as well as the orientation of the material axes can be defined, with the differences between the actual and the required equilibrium v alues again serving as the driving forces for adaptation, i.e.

$$
S_{\beta_i} = \beta_{i,eq} - \beta_{i,act} \tag{48}
$$

with $\beta_{i,eq}$ being defined according to eq.(20) and using the effectiv e principal stress state as described below.

The orien tational stim uli S_{ϕ_i} are chosen to be the difference bet ween the components of the R odriguezvectors describing the equilibrium material orientation and the actual material orientation

$$
S_{\phi_i} = \phi_{i,eq} - \phi_{i,act} \tag{49}
$$

The equilibrium material orientation is assumed to be iden tical with the directions of the principal stresses according to the local stress state. The hypothesis of bone tissue trying to develop into a state of coaligned principal material and stress directions, kno wn as the "trajectorial hypothesis", was introduced by Wolff $[1892]$. It is in good agreemen t with experimen tal findings [Ha 95, Snyder 1989], and the alignmen t of the principal material and stress axes of orthotropic elastic low-shear materials has been shown to be optimal with respect to material stiffness [Fyhrie, Carter 1986; Pedersen 1989].

Following Carter *et al.* [1987] the effective strain energy density $U_{T_{act}}$ is calculated by an appropriate

superposition of a number (l) of relevant discrete load cases, weighted according to the corresponding num ber of load cycles.

$$
U_{act} = \left(\sum_{i=1}^{l} \frac{n_i}{\sum_j n_j} U_{T_i}^k\right)^{\frac{1}{k}}
$$
\n(50)

where k acts as a weighting parameter of the degree of influence of the load magnitude and the num ber of loading cyclesn_i. U_T stands for a remodeling relev ant SED-measure at the bone matrix-lev el. The transformation from the continuum lev el (smeared out) strain energy density U to the micro-structural bone matrix-level scale is represented according to eq.(44) as

$$
U_T = \frac{U}{\rho_r^m} \tag{51}
$$

where U is calculated from the local stress and strain state as

$$
U = \frac{1}{2} \mathcal{Q}^T \mathcal{E} \tag{52}
$$

The exponen tm was proposed to be equal to 1, so that it corresponds to an a verage bone matrix or "bulk"; SED [Carter *et al.* 1987; Huisk es *et al.* 1987; Reiter *et al.* 1990].

Large-scale Finite Element analyses of CT-scanned samples of actual trabecular bone areas show ed the maximum actual matrix-level SED v alues to be orders of magnitude higher than the smeared out SED-value at the continuum lev el. Hollisteret al. $[1994]$ reported the maximum ratio of matrix to continuum level SED in their model to be as high as 350 and van Rietbergen et al. [1995] found a maximum ratio of 1029 with the mean ratio of $U_{T,max}/U$ being 7.07.

The extension is the extra state act for α and α and the original parameters (eq.(20)) and the state orientation of the material axes, i.e. of the trabeculae, can be defined in analogy to eq. (50)

Figure 3. Qualitativ e graphical representation of the piecewise linear relationship betw een the remodeling stim ulus S_P and the rate of remodeling c hanges P

as an appropriate superposition of local stress tensors resulting from sev eral distinct load cases

$$
\sigma_{act} = \left(\sum_{i} \frac{n_i}{\sum_{j} n_j} \sigma_i^{k}\right)^{\bar{k}} \tag{53}
$$

Negative values of the stim ulus $S_{\rho} < 0$ (cf. eq.(47)) lead to bone resorption whereas positive ones give rise to local bone hypertrophy, i.e. an increase in bone apparen t density in the case of internal remodeling and gro wth of bone perpendicular to the bone surface in the case of surface remodeling, pro vided a limiting v alue aborwhich overstrain necrosis appears is not exceeded (for details see [Reiter 1996]). For the other stim uli S_{β_i} and S_{ϕ_i} positive values lead to an increase, negative values to a decrease of the corresponding parameters β_i and ϕ_i , respectively. Each remodeling stimulus has to exceed a specific threshold level to cause any actual adaptive changes at all, whic h means that bone material is assumed to show a "lazy-zone" beha vior in the vicinity of its homeostatic state. Furthermore, certain bounds on the growth rate (which are linked to biological cell activity limits) has veo be taken into consideration.

The rate of adaptive change of the individual parameters can be described by a set of partial differential equations of the form

$$
\frac{dP}{dt} = f\left(S_P(\vec{x}, t)\right) \tag{54}
$$

A detailed in vestigation of these relations w ould require the consideration of the bioc hemical and bioelectrical processes con trolling the activation of osteoblasts and osteoclasts which are not yet fully understood. For the sake of tractability and simplicit y the connection betw een the individual stim uli and the resulting rates of change of the remodeling parameters are assumed to follo w piecewise-linear relations (see Figure 3)

$$
\frac{dP}{dt} = \begin{cases} C_{P1} (S_P + S_{lz_P}) & \text{for } S_P < -S_{lz_P} \\ 0 & \text{for } -S_{lz_P} \le S_P \le S_{lz_P} \\ C_{P2} (S_P - S_{lz_P}) & \text{for } S_{lz_P} < S_P \end{cases}
$$
(55)

the rates of change being bounded b y

$$
\dot{P}_{max}^{-} \le \frac{dP}{dt} = \dot{P} \le \dot{P}_{max}^{+} \tag{56}
$$

The parameter S_{lz_P} defining the range of the "lazy zone", and the constant coefficients C_{P1} and C_{p2} have to be established according to empirical data.

In order to follow the adaptational changes in time, the set of differential equations resulting from an element-wise application of eq.(54) with respect to a Finite Element discretization of the spatial domain has to be solv ed. A t present a simple Euler forward time integration scheme is implemented, resulting in an iterative remodeling process as shown schematically in Figure 4. How ever, since the explicit Euler method is known to be only conditionally stable, the time steps are required to be sufficiently small to a void numerical instabilities.

Figure 4. Schematic graphical represen tation of the iterative adaptive bone remodeling algorithm

Figure 5 gives a graphical illustration of a possible developmen t of material anisotrop at a particular position starting from an isotropic material behavior, i.e. $\beta^- = (2.0,~2.0,~2.0),$

corresponding to a dominan tly hydrostatic local stress state with $|\sigma_1| \approx |\sigma_2| \approx |\sigma_3|$ and $U_{act} = U_{eq}$). The local stress state is assumed to have changed (e.g. due to surgical treatmen t) so that it has become anisotropic $|\sigma_1| > |\sigma_2| > |\sigma_3|$, giving rise to a higher effective SED $(U_{act} > U_{eq})$. According to the remodeling algorithm, the local material behavior will be subject to adaptive changes, which will tend to increase the material density and, consequently, will reduce the magnitude of the effective SED. In addition, τ and orthogonal parameters $\frac{1}{\sqrt{2}}$ will dev τ in response to the new local stress state leading to an orthotropic material beha vior. Immediately after the introduction of the change in the local stress state the rate of change will be rather high. How ever, the rate of change will subsequently decrease during the remodeling process while the system approaches a new remodeling equilibrium state.

Figure 5. Qualitativ e graphical representation of the remodeling process due to c hanges in the local stress state. The dev elopmen t of anisotropic material beha vior starting from an isotropic configuration is shown

The new remodeling algorithm can be used to predict the equilibrium configuration of a bone with respect to giv en loading conditions. If the progress of remodeling is of in terest, emphasis has to be put on the formulation of the evolution in time, i.e. to a more precise determination of the remodeling parameters and the eventual interrelation betw een them. As a basic h ypothesis for such interrelation, one may assume that the amount of resorbed and deposited bone material is kept to a minimum during eac h of the individual remodeling steps. In terms of the unied material model this means, that the orientation adaptation is done primarily for the smallest possible rotation which transforms the actual into the required orientation without regard of the indication of the axes.

Example: The Proximal Fem ur

Starting from an initial configuration of uniform apparent density ($\rho_a = 0.95$ g/cm³) and isotropic material beha vior, i.e. β = (2.0, 2.0, 2.0), the density distribution, material

orientation and anisotropy within the pro ximal femur predicted by the new internal remodeling algorithm are studied. For this purpose a highly idealized two dimensional model of the proximal femur with a plane stress state is assumed. This simplication is based on the observation that the external forces corresponding to appropriate represen tative load systems act mainly in the midfrontal plane of the fem ur. Accordingly, the releant mechanical responses within the femur are dominated b y inplane deformations and stresses. Ellowing Carter *et al.* [1987] and Huisk es *et al.* [1987] it is assumed that the loading en vironmen t which the proximal femur is exposed to can be represented with sufficient accuracy by three typical load cases (see Figure 6 and T able 1).

Figure 7 shows a comparison bet ween the distribution of the relative mass densitor as predicted by numerical simulation (left), and represented by an X-ra y image of a t ypical femur (right). Brigh t areas indicate regions with lo w densit y trabecular bone, whereas dark zones represent high values of bone mass per unit area, i.e. high thic kness and/or density of the bone. A smoothened image of the simulated density values, whic h are actually constant

Figure 6. Two dimensional plane stress Finite Element model of a proximal fem ur, the loads are assumed to be cosine distributed. The magnitude and the direction of the load-resultants are given in Table 1

Load case		α_k		α_t
		Ιo.		ľο
Load case 1	2317	24	702	28
Load case 2	1158	-15	351	-8
Load case 3	1548	56	468	35

Table 1. Magnitude and orien tation of resultants of the loads applied to the model of the proximal fem ur; taken from [Huisks et al. 1987]

in any elemen t, is obtained by using a post-processing procedure whic h calculates averaged nodal values and emplo ys a bilinear interpolation within the elements. The essen tial features, such as "Ward's triangle" and the high and low density regions within the femoral head are w ell represented in the numerical simulation results.

Figure 8 (right) gives the results of the numerical bone remodeling simulation with respect to the structural architecture, i.e. the pattern of orientation of the trabeculae within cancellous and of the Ha versian systems within cortical bone, respectively, and, consequen tly, the anisotropic bone behavior. The orien tations of the principal material directions (which are identical to the directions of the trabeculae and Ha versian systems, respectiv ely) within each element are represented by crosses pointing in the principal material directions with the lengths of the individual bars representing the effective stiffnesses of the bone in the corresponding directions. Again, the agreement betw een the numerical results and the structural architecture found in natural femora is reasonably good, compare Figure 8 (left). Some local disturbances in the densit y and material orien tation patterns can be seen at the bottom of the Finite Element model, which are caused by the influence of the boundary conditions (see fig. 6). The results giv en in fig. 7 and 8 show the converged solution, which means that further iterations did not c hange the predicted distribution of the density and the elasticity tensors.

Figure 7. Densit y distribution in the proximal fem ur predicted by numerical bone remodeling s imulation $-$ smooth in terpolation of density values (left); X-ray image [Kummer 1972] of a typical femur (right)

Figure 8. Cross section of a proximal h uman fem ur showing the trabecular architecture (left) [Gibson, Ash by 1988]; Predicted trabecular architecture within the proximal fem ur obtained by numerical sim ulation (right) with the direction of the crosses representing the material orien tations and the lengths indicating the corresponding material stiffnesses within each element

Figure 9 displays the development of two convergence parameters (the v alues are normalized with respect to the first time step), viz. the relative average change in density $\Delta \rho_{rel} = \Delta \rho_{aj}/\Delta \rho_{ag}$ and the relative average difference between the actual and the equi- \mathbf{C} v v = uctrel $\mathbf{U} = \mathbf{D}_i \mathbf{U}$ j=p $\mathbf{D}_i \mathbf{U}$ j=p \mathbf{D}_i = uctrel = cy convergence of the solution can be observed within 20 to 30 times steps (the shown is number dependent on the actual values of the remodeling parameters used). After 50 time steps the solution can be considered to be fully con verged. In order to account for the possibility of instabilities occurring in later time steps the simulation process w as continued up to a total number of 500 incremen ts with no further remodeling hanges being found.

Figure 9. Graphical represen tation of the convergence behavior of the remodeling process during the simulation of the femoral arc hitecture with respect to the relative average change in density $\overline{\Delta \rho_{rel}}$ and the relative average stim ulus $\overline{\Delta U_{act_{rel}}}$. The parameters are normalized with respect to the starting conguration

Figure 10. The distributions of eectiv e strain energy density at the begin of the simulation (left) and for the converged solution (right)

Due to the remodeling process the system under consideration (i.e. the model of the femur subject to three different load cases) is driven tow ards an equilibrium state with a homogeneous distribution of the effectiv e strain energy density with $U_{act} = U_{eq}$. Figure 10 gives a comparison of the distributions of U_{act} within the FE model of the femur for the starting conguration and for the con verged state. Whereas at the start of the simulation the values of the effective SED are distributed o ver a wide range, in the con verged solution the values of U_{act} show a narro w peak cen tered at the homeostatic SED value ($U_{eq} = 5.0 \text{ 10}^{-3}$ $\lceil N\text{min} - \text{cm} \rceil$ g $\lceil | \rceil$.

The plane model was chosen in the example because both the geometry of the proximal femur and the loading conditions relev ant for remodeling as published in the literature, sho w a sufficien t degree of symmetry with respect to the model plane. The algorithms described above are implemented for full $3/D$ simulation, corresponding test examples can be found in [Pettermann 1993; Reiter 1996].

CONCLUSIONS

Within physiological limits bone as a living tissue sho ws the abilit y of natural self-adaptation to altered stress fields. This adaptation or remodeling, respectively, appears in the form of surface, i.e. external, remodeling and/or microstructural, i.e. internal, remodeling. For both situations computational simulation algorithms exist for predicting the new balanced states after changes in the loading conditions (e.g. due to insertion of an implant). Such algorithms are discussed in the present review paper. All these algorithms require a proper description of biomec hanically based laws for absorption or deposition of bone material. More advanced algorithms also include a proper simulation of the adaptation of the anisotrop y. In each case a sound form ulation of the material la w of bone is necessary taking in to account the location dependent micro-structural arrangements.

In the review a number of papers describing the mec hanical behavior of bone material are discussed. Based on some of the results drawn from this literature a unied model for describing the linear elastic orthotropic beha vior of bone has been deriv ed and applied to internal bone remodeling. The material model is based on micro-mechanical models of cancellous bone with lo w densit y and experimen tally evaluated material data for compacta at maximum densit y. It describes the elastic properties within the full range of arc hitectures of bone, where the elastic moduli are given as continuous functions of the local densit y, structural appearance, and trabecular orien tation. Experimen tally evaluated (orthotropic) material data for bone of differen t densities (whih are very rare) can be reproduced with good accuracy by applying the presen ted material model.

The remodeling algorithm described here in some detail allows the prediction of the balanced state of bone with respect to apparen t mass densit y and micro-structure at least in a qualitative manner.

The presen ted unified materail model, which can be embedded in a num ber of remodeling algorithms review edin the paper, is considered as one possibility for studying internal remodeling while taking into account the anisotropy of bone material. It helps to improve the understanding of functional adaptation and may also be seen as a justication of the trajectorial hypothesis of W olff.

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APPENDIX

Poisson numbers in the unified model (for explanation see text)

Spongy Bone

Prismatic{T ype Structure

$$
\nu_{12} = \nu_{13} = \nu_T \tag{A1}
$$

 $\nu_{23} = (\nu_x - \nu_T)\beta_3 + 3\nu_T - 2\nu_x$ with $\nu_x = (1 - \nu_T)\beta_2 + 3\nu_T - 2$ (A2)

Plated-T ype Structure

$$
\nu_{12} = \nu_T \tag{A3}
$$

$$
\nu_{13} = \nu_{23} = (\nu_x - \nu_T)\beta_3 + 3\nu_T - 2\nu_x \quad \text{with} \quad \nu_x = \nu_T(\beta_2 - 1) \tag{A4}
$$

Corticall Bone

Prismatic{T ype Structure

$$
\nu_{12} = \nu_T + (\nu_{C12} - \nu_T)\hat{\rho} \tag{A5}
$$

$$
\nu_{13} = \nu_T + (\nu_{C13} - \nu_T)\hat{\rho} \tag{A6}
$$

$$
\nu_{23} = \nu_{t23} + (\nu_x - \nu_{t23})\hat{\rho} \quad \text{with} \quad \nu_{t23} \text{ from eq. (A2)} \tag{A7}
$$

and
$$
\nu_x = \frac{\nu_{C12} + \nu_{C23}}{2} + (\nu_{C23} - \frac{\nu_{C12} + \nu_{C23}}{2})(\beta_2 - 2)
$$
 (A8)

Plated-Type Structure

$$
\nu_{12} = \nu_T + (\nu_{C12} - \nu_T)\hat{\rho} \tag{A9}
$$

$$
\nu_{13} = \nu_{t13} + (\nu_{xr} - \nu_{t13})\hat{\rho} \quad \text{with} \quad \nu_{t13} \text{ from eq. (A4)} \tag{A10}
$$

and
$$
\nu_{xr} = \nu_T + (\nu_{C13} - \nu_{C12})(\beta_2 - 1) \tag{A11}
$$

$$
\nu_{23} = \nu_{t23} + (\nu_x - \nu_{t23})\hat{\rho} \quad \text{with} \quad \nu_{t23} \text{ from eq. (A4)} \tag{A12}
$$

and
$$
\nu_x = \frac{\nu_{C12} + \nu_{C23}}{2} + (\nu_{C12} - \frac{\nu_{C12} + \nu_{C23}}{2})(2 - \beta_2)
$$
 (A13)

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