also shown in fig. 1. Nevertheless the two very different types of results are still in reasonable agreement. No attempt has been made to obtain extrapolated zero shear viscosity data using the corrected capillary viscometer data, for *Sabia*'s work was carried out on uncorrected results.

Acknowledgements

The author is indebted to Dr. G. Downs who carried out the capillary viscometer experiments and to British Hydrocarbon Chemicals Ltd. for kindly allowing their publication. He also wishes to thank Dr. K. Lawrence and the Distillers Company Ltd. for their assistance and supply of samples, and Professor Weissenberg for discussion.

Summary

Three polyethylene melts were measured on a Weissenberg Rheogoniometer and a capillary rheometer. A

method of extrapolating zero shear values of viscosity from the capillary data, described by *Sabia*, is used and the results compared with those measured by the Rheogoniometer.

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Table 1. Knee Joint

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A Rheological Measurement of Three Synovial Fluids

By R. G. King

With 7 figures and 5 tables

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The Apparatus

The Weissenberg Rheogoniometer enables the complete stress distribution in a liquid to be measured in rotation or oscillation or a combination of the two.

Measurement of Viscosity

A cone and plate in rotation were used for these measurements.

The total torque on a plate from a liquid under shear can be expressed by:

$$\Gamma ext{otal torque} = rac{4 \, \pi^2 \, \eta \, r^3}{3 \, t \, ext{tan} \, lpha}$$
 ,

where

r = radius of cone
$\eta = \text{viscosity of fluid}$
t = time for one revolution of the plate
$\alpha = \text{cone angle}$

Using Formulae

Rate of shear (\hat{S})

$$\dot{S} = \frac{2 \pi}{t \tan \alpha}$$

Tangential stress (P_{21})

$$P_{21} = \frac{\Delta T k_T}{2/3 \pi r^3} \,\mathrm{dynes/cm^2}$$

Rate of Shear	Tangential Stress		Viscosity (apparent)
sec-1	$dynes/cm^2$		poise
	Maximum Value	Equilibrium Value	Equilibrium Value
0.0138	2.3	2.3	166.6
0.0276	4.6	4.6	166.6
0.0436	6.8	6.8	156.0
0.0872	10.4	8.8	100.7
0.138	12.8	10.4	75.4
0.276	16.8	13.2	47.8
0.434	21.0	15.0	34.57
0.872	29.0	20.0	22.94
1.38	35.0	22.0	15.94
2.85	48.1	27.4	9.62
4.5	57.0	31.0	6.66
9.0	74.0	38.5	4.27
14.2	92.5	44.4	3.12
28.5	120.0	55.0	1.86
45.0	150.0	66.0	1.47
90.0	218.0	77.7	0.86
142.0	270.0	85.0	0.60
285.0	380.0	102	0.36
450.0	460.0	117.0	0.26
900.0	700.0	144.0	0.16
1420.0	900.0	156.0	0.11
2850	1300.0	200.0	0.07
4500	1700.0	225.0	0.05
9000	2500.0	270.0	0.03

where

- $\Delta T =$ movement of torsion head in thousand ths of an inch
- $k_T = ext{torsion bar constant in dynes} \cdot ext{cm/thousandths of}$ an inch

Viscosity (η_{app})

$$\eta_{\mathrm{app}} = rac{P_{\mathrm{21}}}{\dot{\mathcal{S}}} \, \mathrm{dynes/sec/cm^2} \, .$$

Knee Joint Samples

Table 1 gives the values of P_{21} and η_{app} obtained for this sample.

At low shear rates the sample was *Newton*ian, and a viscosity at η_0 of 166.6 poise was measured.

Above a shear rate of 5×10^{-2} sec⁻¹ the sample became markedly non-newtonian and exhibited a high peak stress in response to the velocity of the shear application, falling to an equilibrium value. The ratio of peak to equilibrium value increased as shear rate was increased. A typical recorder trace from the newtonian and non-newtonian region is shown in figs. 1 and 2. An ultra-violet



Fig. 1. Vide text



Fig. 2. Vide text

recorder was used to determine the actual peak values of stress. It will be seen in fig. 2 that the values of stress falls immediately after the peak, and then increases to an equilibrium value. This drop in viscosity is caused by the extreme shear sensitivity of the sample responding to an increase in the natural frequency amplitude of the torsion measuring system, caused by the initial movement of the instruments mechanism and the acceleration of the sample. After 20 seconds or so this increase in natural frequency dies away and the viscosity recovers to a steady value. When the sample was given a short rest period of about 30 seconds, the peak and equilibrium values could be readily repeated at a given rate of shear. If the shear was applied earlier than the rest period mentioned, the peak value was much reduced, although the equilibrium value remained unchanged. Figs. 3 and 4 contain plots of P_{21} and η_{app} for this sample.

Ankle Joint Fluid (Animal 'A')

This sample was newtonian at low rates of shear, and a viscosity at η_0 of 1.0 poise was measured. The sample became nonnewtonian at higher rates of shear, although the peak and equilibrium characteristics encountered with the knee joint sample were not repeated.

Table 2 gives the values of tangential stress (P_{21}) and viscosity and figs. 3 and 4 are plots of these values.

Table 2. Ankle Joint 'A'

Rate of Shear	$\begin{array}{c} \text{Tangential Stress} \\ (P_{21}) \end{array}$	Viscosity (Apparent)	
sec-1	$dynes/cm^2$	poise	
0,045	0,045	1.0	
0.09	0.09	1.0	
0.1422	0.14	0.99	
0.285	0.28	0.98	
0.45	0.43	0.95	
0.9	0.77	0.85	
1.422	1.1	0.77	
2.85	1.7	0.60	
4.5	2.25	0.50	
9.0	3.33	0.37	
14.22	4.0	0.29	
28.5	6.0	0.21	
45.0	7.2	0.16	
90.0	10.8	0.12	
142.0	13.5	0.095	
284.0	18.74	0.066	
450.0	24.3	0.054	
900.0	34.0	0.038	
1422.0	43.0	0.030	
2850	62.7	0.022	
4500	76.5	0.017	
9000	108.0	0.012	

Ankle Joint Fluid (Animal 'B')

A sample of fluid from the ankle joint of another animal was then tested. At low shear rates newtonian behaviour was again exhibited. The value of η_0 being 1.1 poise.

At higher shear rates the material became non-newtonian and exhibited peak and equilibrium values in a similar manner to the knee joint sample, although the peak value was only 30% above the equilibrium value on average. Table 3 gives the values of these measurements, and figs. 3 and 4 are plots of these values.

Table 3. Ankle Joint 'B'

Rate of Shear	Tangential Stress $(P_{\rm er})$	Viscosity (Apparent)
sec-1	dynes/cm ²	poise
0.045	0.05	1.1
0.09	0.1	1.1
0.1422	0.16	1.1
0.285	0.3	1.08
0.45	0.46	1.02
0.9	0.85	0.95
1.42	1.2	0.85
2.85	1.7	0.68
4.5	2.6	0.58
9.0	4.0	0.44
14.22	5.0	0.35
28.5	7.4	0.26
45.0	9.5	0.21
90.0	13.5	0.15
142.0	17.0	0.12
285.0	24.2	0.085
450.0	30.6	0.068
900.0	44.1	0.049
1422.0	55.4	0.039
2850	79.8	0.028
4500	117.0	0.026
9000	153.0	0.017



Fig. 3. Vide text



Normal Stress $(P_{11} - P_{22})$

$$P_{11} - P_{22} = -\frac{2 \, \Delta \mathrm{n} \, k_N}{\pi \, r^2} \, \mathrm{dynes}/\mathrm{cm}^2$$

where

- $\Delta n = deflection of normal force spring in thousandths of an inch.$
- $k_N = \text{normal force spring constant in dynes/thousandths} of an inch.$



Normal Stress Measurements

Knee joint fluids.

As in the tangential stress measurements the characteristic high peak and equilibrium values were again displayed. Table 4 lists these values together with a calculated shear

Table 4. Knee Joint

Rate of Shear	Norr $(P_1$ dy	nal Stress $_{1}-P_{22}$) nes/cm ²	$\begin{array}{c} {\rm Shear} \\ {\rm Elasticity} \\ (\gamma) \\ {\rm dynes/cm^2} \end{array}$	Recoverable Shear Strain (γ_e)
sec-1	Peak values	Equilibrium values	From Equilibrium values	From Equilibrium values
$\begin{array}{c} 90.0\\ 142.0\\ 285.0\\ 450.0\\ 900.0\\ 1420.0\\ 2850.0\\ 4500.0\\ 9000.0\end{array}$	$\begin{array}{r} 420\\ 1020\\ 3630\\ 9180\\ 15000\\ 31000\\ 68000\\ 106000\\ 200000\end{array}$	$\begin{array}{c} 270 \\ 510 \\ 1020 \\ 1530 \\ 4080 \\ 6120 \\ 10200 \\ 18000 \\ 35000 \end{array}$	$22.4 \\ 14.2 \\ 7.6 \\ 6.4 \\ 5.1 \\ 3.9 \\ 3.9 \\ 2.8 \\ 2.1$	$\begin{array}{c} 3.46\\ 6.0\\ 11.6\\ 10.0\\ 2833\\ 39.23\\ 51.0\\ 80.0\\ 129.63\end{array}$

Table 5. Ankle Joint 'B'

Rate of Shear	Normal Stress	Shear Elasticity (v)	Recoverable Shear (γ_{a})
sec ⁻¹	Equilibrium value	dynes/cm ²	
142.	100	2.9	5.88
285.	240	2.4	10.0
450.	410	2.3	13.4
900.	820	2.3	18.64
1422	1300	2.4	23.64
2850.	2400	2.7	30.0
4500.	3000	3.4	33.00
9000.	6100	3.9	39.87





Ankle Joint (Animal 'A')

No normal stress was measurable over the rates of shear used.

Ankle Joint (Animal 'B')

A table of normal stress (equilibrium values) measured in this sample is given in table 5. Figs. 5, 6 and 7 are plots of normal stress, recoverable shear strain (γ_e) and shear elasticity (γ) based on equilibrium values of tangential and normal stress.

Conclusions

The information given in this report was obtained during one day or so of testing, as only limited amount of sample was available. Given more sample, it would have been of interest to explore the responce of the fluids to oscillatory shear etc., and to other tests, but this report was thought to be worth writing in the hope that it may stimulate the interest in this type of measurement, of workers more actively engaged in the field of Biorheology.

The Samples

The samples were obtained from freshly killed bullocks. One sample from the knee joint and the other two were from the ankle joints of separate animals.

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Summary

Using a Weissenberg Rheogoniometer, three samples of bovine synovial fluid were tested at room temperature (60 °F) at shear rates from 1.0×10^{-2} to 9.0×10^{3} sec⁻¹.

There is no apparent explanation for the absence (or small value outside the instruments' range) of normal stress in ankle fluid 'A'. No information was available as to the rearing environment of the animals.

It is clear, however, that synoval fluid can exhibit a high elastic component. The shear rate to which the fluid is subjected during the normal action of the joint is probably quite as high as the maximum value used in these tests.

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