## **Compatible materials with YBa<sub>2</sub>Cu<sub>3</sub>O<sub>v</sub>**

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High-temperature superconducting materials have been investigated to make thin films for device applications. Crystallization and oxygen annealing up to 900 °C is necessary to obtain a superconductivity in  $YBa_2Cu_3O_Y$  thin film.  $YBa_2Cu_3O_Y$  is gradually hydrolysed in air [1]. Its overcoating is required to prevent the hygroscopic nature. The coating materials should be non-reactive with  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  in these high-temperature treatments. They should also be transparent to visible and infrared light in optical sensitive device applications. Non-reactive materials are necessary also as substrates.

Most of the simple oxides (e.g.  $SiO_2$ ,  $ZrO_2$  and  $Al_2O_3$ ) form reaction products with YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub> [2, 3]. The crystal orientation of  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  can be epitaxially controlled on  $SrTiO<sub>3</sub>$  substrate. However, its transition to superconductor is not sharp after high-temperature annealing, due to a reaction with the substrate [4]. Most of the reaction products with these substrates are compounds containing Ba, which diffuse from  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  [5]. These reaction products may be stable against further reactions with  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$ . BaF<sub>2</sub> has been used as a flux for crystal growth [6]. Alkaline-earth fluorides may also be stable against  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$ .

In the present investigation, reactions with  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  powder were studied on alkaline-earth fluorides,  $MgF_2$ ,  $CaF_2$  and  $BaF_2$ , and on Ba compounds,  $Ba_2TiO_4$ ,  $BaAl_2O_4$ ,  $BaZrO_3$  and  $Ba_3Zr_2O_7$ , to find possible candidates for non-reactive overcoating and substrate. Powders of these materials are white and their dense body may be transparent to visible light.

 $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  was prepared by firing a mixture of  $Y_2O_3$ , BaCO<sub>3</sub> and CuO at 900 °C for 3 h. After grinding it was further heated at 940 °C for 5 h. The product was mixed well with 5 wt % of the candidate materials, i.e. the alkaline-earth fluorides and the Ba compounds. The mixtures were heated at 900 °C for 3 h and for a further 9 h. Powder X-ray diffraction patterns were compared in each firing step to study the reactivity with these candidates. The electrical conductivity was measured for the samples sintered at 920 °C for 7 h using the four-point probe method.

The product heated with  $MgF_2$  at 900 °C for 3 h was contaminated with  $BaF_2$ ,  $Y_2BaCuO_5$ , CuO and MgO as shown in Fig. la. Relative X-ray intensities between these components were almost the same



*Figure 1* Powder X-ray diffraction patterns (CuK $_{\alpha}$  radiation) for the mixture of (1)  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  with (a)  $MgF<sub>2</sub>$  and (2) their reaction products. Similar patterns are also shown for (b) CaF2.  $(*, \mathbb{N})$  CaF<sub>2</sub>, ( $\bullet$ ) BaF<sub>2</sub>, ( $\Box$ ) Y<sub>2</sub>BaCuO<sub>5</sub>, ( $\Box$ ) CuO and ( $\odot$ ) CaO.

even after further heating at 900 °C for a further 9 h. The starting  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  powder had a small amount of CuO. The above-mentioned contaminants except for CuO were formed by a reaction between  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  and MgF<sub>2</sub>. The products with  $CaF<sub>2</sub>$  were also mixtures of YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>, BaF<sub>2</sub>,  $Y_2BaCuO<sub>5</sub>$ , CuO and CaO as depicted in Fig. 1b. The situation is quite similar to the above-mentioned case for the heated products with  $MgF_2$ . No marked reaction was observed on X-ray diffraction of the products with  $BaF_2$ .  $Ba_2TiO_4$  disappeared with the heating and any reaction products were observed on X-ray diffraction. There have been no reports on the presence of compounds containing more barium than  $Ba_2TiO_4$  in a BaO-TiO<sub>2</sub> binary. The compound might form a solid solution with  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub>$ but no remarkable change was detected on X-ray

diffraction. Any other barium compounds, BaAl<sub>2</sub>- $O_4$ , BaZrO<sub>3</sub> and Ba<sub>3</sub>Zr<sub>2</sub>O<sub>7</sub>, showed no obvious reactions in their heated products.

The electrical conductivity was measured on sintered bodies of the reaction products with  $BaF<sub>2</sub>$ ,  $BaAl<sub>2</sub>O<sub>4</sub>$  and  $BaZrO<sub>3</sub>$ . YBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub> had a resistivity of  $5.5 \times 10^{-3} \Omega$  cm at room temperature, a metallic temperature dependence and a sharp superconducting transition  $(T_c (0) = 91 \text{ K})$  as shown in Fig. 2. The reaction products with the barium compounds had resistivities around  $10^{-2}$  Q cm at room temperature and semiconducting temperature dependences due to the weak link between the  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>y</sub>$ grains. The products with  $BaF_2$  and  $BaZrO_3$  showed a relatively sharp superconducting transition and  $T_c(0) \approx 82$  K. The product with BaAl<sub>2</sub>O<sub>4</sub> showed a



*Figure 2* Superconductivities of  $YBa<sub>2</sub>Cu<sub>3</sub>O<sub>Y</sub>$  itself and its mixtures with  $BaF_2$ ,  $BaAl_2O_4$  and  $BaZrO_3$ .



very broad transition to superconductor and  $T_c(0) \approx 69$  K. The transition temperature at zero resistance has been reported to be reduced from 90 to 50 K with increasing x in  $(Al_xY_{1-x})$ - $Ba_2Cu_3O_{6.5+\delta}$  [7]. X-ray diffraction of the product did not show any marked change in the present investigation.

In summary,  $BaF<sub>2</sub>$  and  $BaZrO<sub>3</sub>$  are promising candidates as overcoating and substrate materials.  $BaZrO<sub>3</sub>$  has a perovskite-type crystal structure and both an epitaxity with  $YBa_2Cu_3O_y$  and also an oxygen diffusivity can be expected. The resistivity for humidity and possibility for oxygen annealing have to be further studied for an overcoating application.

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